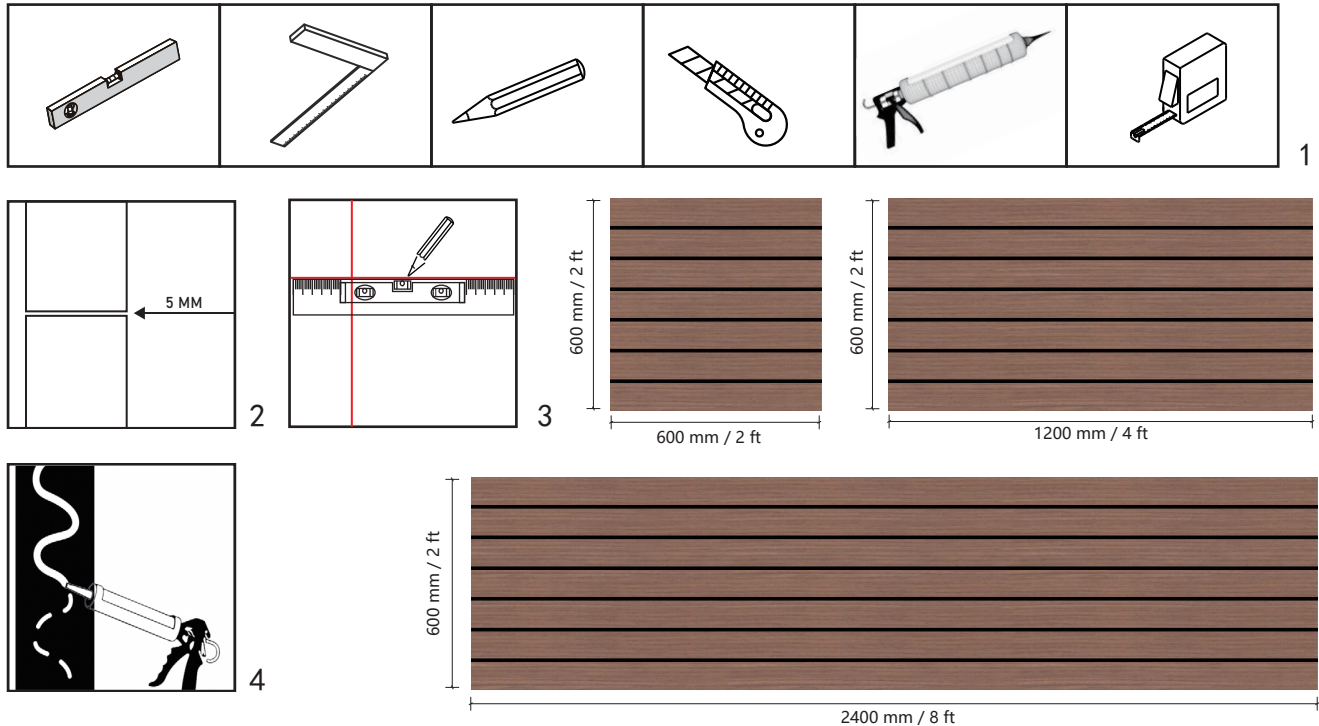


# Installation Instructions.



## 1. BEFORE INSTALLATION

It is VERY IMPORTANT that you read and properly understand the information described in these instructions before beginning installation, as improper installation, use or maintenance the installation will may result in the voiding of the manufacturer's warranty. The points listed below are the responsibility of the installer/owner:

- We recommend that you, as the final inspector, examine the color, finish, style and quality BEFORE installation. Check that the panel received corresponds to the correct material. At this point you should pay attention to the specific features that you do not like and that you wish to remove or repair. We will not be responsible for any costs incurred once the pieces with visible defects is installed.

- It is the responsibility of the installer and the owner to ensure that job site and work area conditions are acceptable prior to installation. It is also necessary that the environmental conditions described in this document are guaranteed at all times. The manufacturer disclaims all liability for faults or defects in the wood pieces, caused by or related to the substrate or the environmental conditions of the work area. Before installation, verify and write down the environmental conditions and the moisture conditions of the substrate.

The performance of the product will depend on the correct installation, environmental conditions, maintenance and, to a large extent, the performance of the substrate on which it is installed.

## 2. GENERAL CONDITIONS OF THE SUBSTRATE

As a general rule, substrates where the wall panel is going to be installed shall be compact, solid, flat, not too rough and absorbent. The behavior of the substrate, the contractions and expansions it undergoes, can affect the behavior of the wall panel, so it must also be dimensionally stable, non-deformable, dry, free of moisture from rising; free of cracks, clean and free of substances that are not perfectly anchored and dust.

The substrate must be compatible with the adhesive. IMPORTANT: Never install a wood panel on a substrate that has moisture, or that you know may have moisture-related problems.

### 2.1. Cleaning the substrate

The substrate must be clean and free of elements that may hinder bonding. Refer to the adhesive instructions to check the compatibility of the substrate.

### 2.2. Flatness and horizontality

The substrate must be flat, smooth, compact, without friable or detachable parts before starting the installation of the wall panel, and must comply with a maximum unevenness of 2mm measured with a 2m ruler.

## 3. SPECIFICATIONS OF INSTALLATION

### 3.1. General

Before proceeding with the installation, you must check that the wall where it will be placed meets the appropriate conditions in terms of humidity and planimetry. It is therefore necessary that the previous points have been reviewed and taken into account.

Specific installation tools such as tape measure, pencil, square, cutter, adhesive, level, etc. are to be used. (Figure 1)

### 3.2. Joints

A 5mm horizontal joint must be left between panels placed one on top of the other (Figure 2). For 2 Ft & 4 Ft Panels, each box contains peel and stick trims and you can use them between both panels.

### 3.3 Installation steps

Before installation, it is advisable to measure and plan the installation, to check how the pieces fit in the area to be installed, and to decide where to start, leaving the most hidden areas for the pieces where cut pieces will have to be installed.

Under no circumstances should there be direct contact with water or fire. Start by marking a line on the wall with the help of a level or plumb line, which serves as a reference to begin the installation. (Figure 3)

If it is necessary to adjust the height of width of a panel, it can be cut using a cutter to cut polyester support.

Apply beads of adhesive at a distance of approximately 15cm-20cm between beads, (Figure 4), and press the piece to achieve adhesive contact with the piece and the substrate. The application of the adhesive must leave 2 cm free around the edge of the part, to prevent the adhesive from overflowing from the joints when the part is pressed.

Maintain pressure on the part until the adhesive dries, use fixings or supports if necessary, protecting the part so as not to cause any damage. Provided that the substrate on which the wall panel is placed allows it, headless Pin nails can be used to help the panel to be placed and adhered to the substrate.

## 4. CLEANING AND MAINTENANCE

As a general rule, dry cleaning with a mop, duster or vacuum cleaner will suffice. A wet cleaning, according to the need, can be done at any time with a slightly damp cloth.

In case you need to remove a more stubborn stain, you can mix neutral soap in a container with warm water, wipe with a cloth slightly dampened in this mixture and then dry with a soft, clean and dry cloth. Ideally, use a biodegradable cleaner that leaves no residue and does not require rinsing after application.

Do not stick masking tape or similar on the part, as the solvents contained therein act on the surface and may damage it.

Avoid the use of certain tools and products that should never be used for cleaning, such as: sharp objects, scouring pads with rough surfaces, solvents, bleaches, nail polish removers, vinegars, citric acids, abrasive products, polishes, etc.

Avoid hitting the wall panels with hard objects.

Do not use steamers for cleaning, as the water vapor pressure penetrates the materials and can cause serious damage. Avoid frequent and prolonged water spills, keep surfaces dry. Avoid water leaks through the wall, joints, cutouts, etc., be sure to always wipe the wall panel dry in case of accidental spillage.