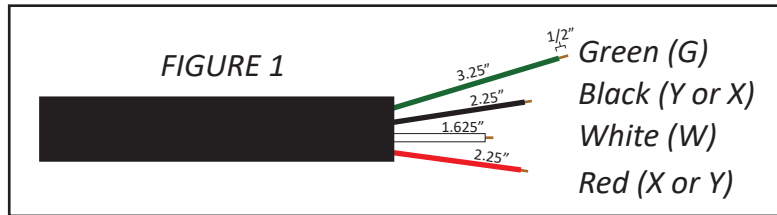




QUESTIONS?
Email, call or text our
Customer Service Dept.
Direct: (414) 434-2220
Text: (414) 323-3240
info@acconnectors.com

NEMA 14-50 50 AMP PLUG ASSEMBLY

1. Remove 3.25" of the outer jacket and strip off 0.5" of the inner jacket on the green wire.
2. Cut the red and black wires to 2.25" and strip off 0.5" of the inner jackets.
3. Cut the white wire to 1.625" and strip off 0.5" of the inner jacket.
4. Before wiring, be sure to put the strain relief back on the cable. DO NOT re-attach the cable clamp yet.
5. You can back-up or remove all the prongs, except for the ground, for easier wiring. Attach each wire to their proper terminal. The green should be last and is easiest to attach when it is going straight ahead into the ground prong.
6. Put all prongs back into their correct spots, pushed all the way in.
7. The cable clamp now goes back into place. Make sure the green wire rests on the curved side of the white terminal.
8. Put the handle back into place.
9. Put the back cover into place.



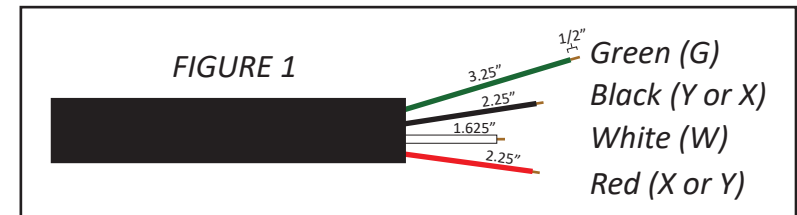
When making connections, make certain they are secure, properly insulated, and there are no stray wire strands outside the terminals. Tighten the terminal screws to 12-16 in-lbs torque. Tighten the cord clamp assembly screws to a maximum 10-12 in-lbs torque. Lastly tighten the assembly screws.



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