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# Instructions for Roll Tray Kit

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**Parts Included:**

- (1) Roll Tray with Slides Attached
- (1) Pair of Cabinet Member Slides
- (2) Mounting Back Sockets
- (2) 1/8" Snap-on Spacers
- (6) #6 x 5/8" Wood Screws
- (2) #6 x 1" Wood Screws
- (1) RTBP Kit (Includes bumpers & #6 screws)

**Tools Needed:**

- Phillips Head Screwdriver
- Tape Measure
- Drill
- 7/64" Drill Bit
- Level
- Marking Tool

**SKU's Affected:**

- RT18
- RT24

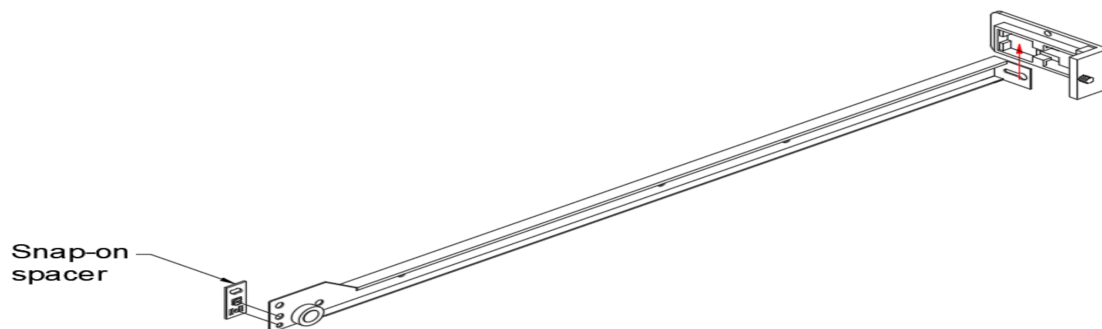
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## STEP 1

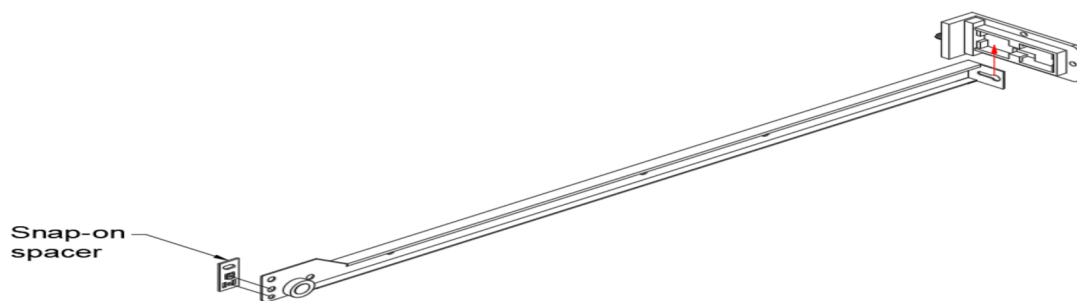
Remove the doors from the cabinet. Attach mounting back sockets to cabinet slides by sliding back socket over back of slide.

**Installation at Bottom of Cabinet**

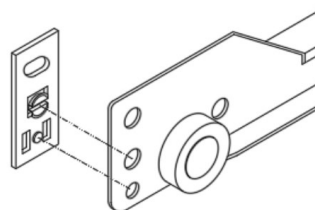
Mounting back socket to be installed with dowel facing towards inside of cabinet.

**Installation at Desired Height**

Mounting back socket to be installed with dowel facing towards outside of cabinet.



Make sure the slide is oriented as shown in detail below and snap 1/8" thick roll tray spacer onto cabinet member.



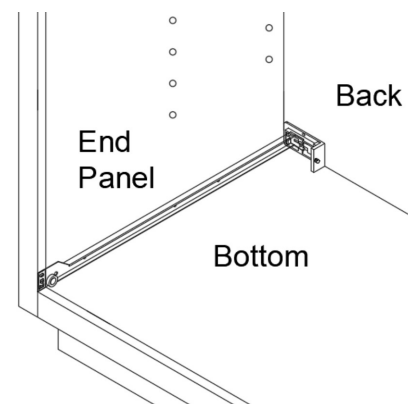
Repeat step for opposite cabinet member slide.

## STEP 2

Place slides in cabinet in desired location.

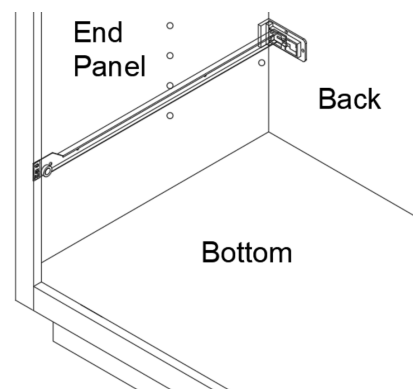
### Installation at Bottom of Cabinet

Place slide assembly with mounting back socket in corner of cabinet where back panel/end panel/bottom meet. Attach mounting back socket to back panel using (3) #6 x 5/8" screws.



### Installation at Desired Height

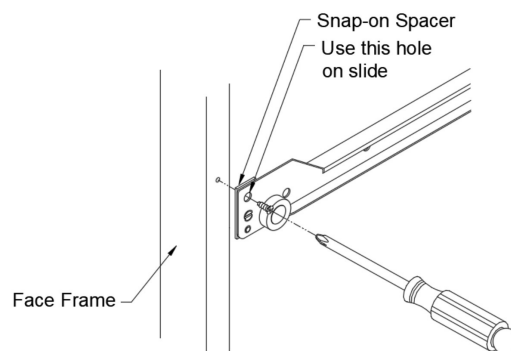
Place slide assembly with mounting back socket dowel at desired height using end panel holes provided. Attach mounting back socket to back panel using (3) #6 x 5/8" screws.



Repeat step for opposite cabinet member.

## STEP 3

Place a level on the slide, once the slide is level make a mark using the top hole on the slide. Pre-drill a 1" deep by 7/64" diameter hole. Attach slide to frame using 1" provided screws. Repeat step on opposite side of face frame opening.



# STEP 4

## Installation of Roll Tray Bumper Protector Kit

Place the bumper directly on top of the roll tray guide and along the edge of the roll tray front. Fasten the bumper to the roll tray with the #6 x 1/2" screw provided.

Slide the roll tray into the cabinet members located on the slide rail assemblies. Reattach the cabinet doors.

### Utility Cabinet Installation

If installing roll trays into a utility cabinet, please reference Steps 1-3 above.

