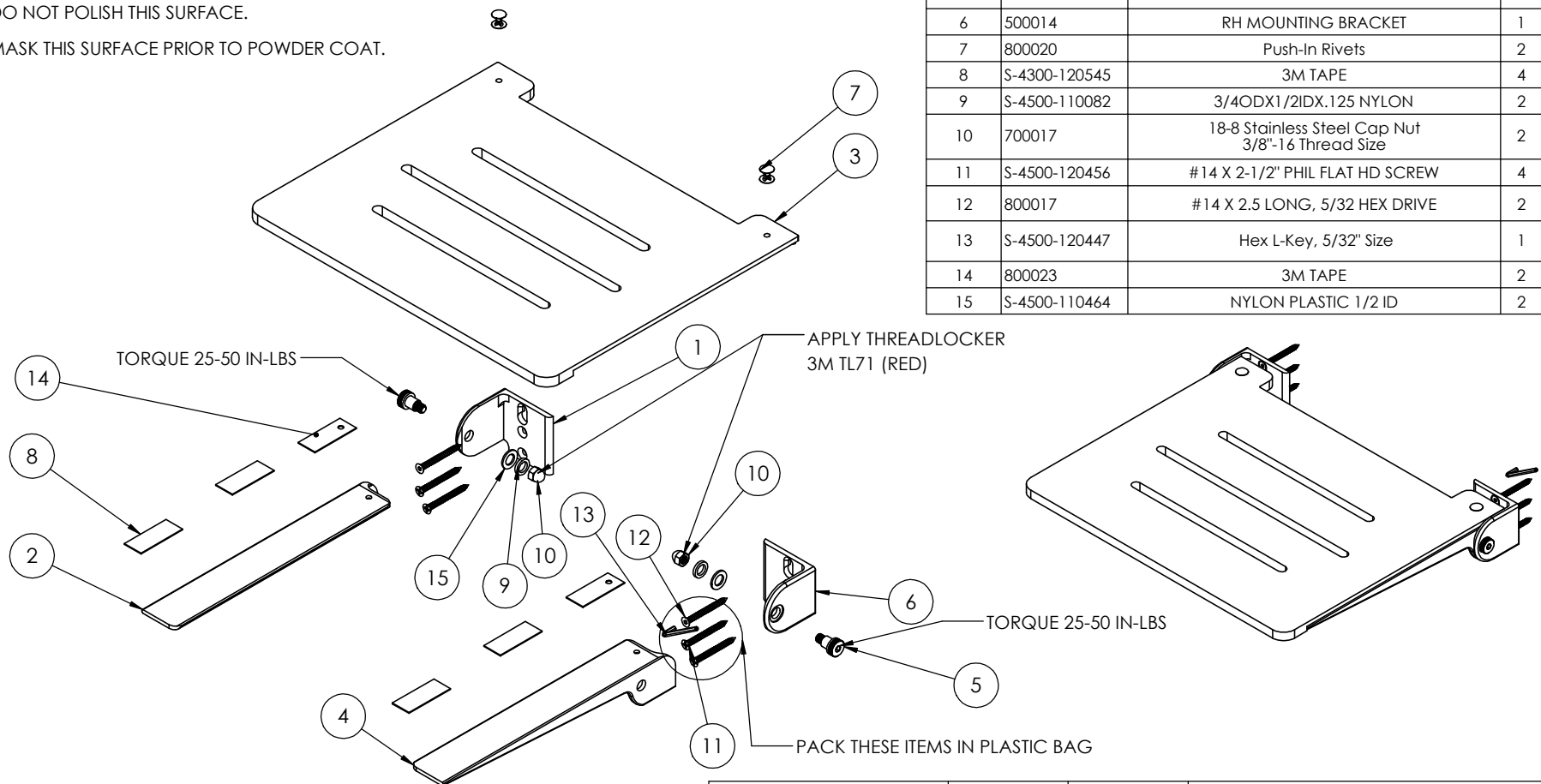


1. PART GEOMETRY IS DEFINED BY CAD MODEL PROVIDED BY ENGINEERING.
2. AESTHETIC DIMENSIONS SHALL NOT AFFECT FIT AND FUNCTION OF PART.
3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS AND FOR REFERENCE ONLY.
4. GRAIN DIRECTION PER ASME Y14.36M-1996 FOR SS SATIN FINISHES (180 GRIT) ONLY.
5. DO NOT POLISH THIS SURFACE.
6. MASK THIS SURFACE PRIOR TO POWDER COAT.

BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	500013	LH MOUNTING BRACKET	1
2	500015	LH FRAME	1
3	600053	PHENOLIC SEAT TOP	1
4	500016	RH FRAME	1
5	700016	SHOULDER BOLT	2
6	500014	RH MOUNTING BRACKET	1
7	800020	Push-In Rivets	2
8	S-4300-120545	3M TAPE	4
9	S-4500-110082	3/4ODX1/2IDX.125 NYLON	2
10	700017	18-8 Stainless Steel Cap Nut 3/8"-16 Thread Size	2
11	S-4500-120456	# 14 X 2-1/2" PHIL FLAT HD SCREW	4
12	800017	# 14 X 2.5 LONG, 5/32 HEX DRIVE	2
13	S-4500-120447	Hex L-Key, 5/32" Size	1
14	800023	3M TAPE	2
15	S-4500-110464	NYLON PLASTIC 1/2 ID	2



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TESTING	-----
ASSEMBLY	-----
POLISHING	-----
MACHINING	-----
TOOLING FIXTURE #	

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES: DECIMALS
FRACTIONAL ±1/64 .X ±0.1
ANGLES ±1° .XX ±0.02
BEND ±1° .XXX ±0.005
(XX) DENOTES CRITICAL DIMENSION
ALL THREADS ARE CRITICAL
REMOVE ALL BURRS & SHARP EDGES
MATERIAL
FINISH SEE NOTE

09	-----	-----
	-----	-----
	NEXT ASSY	USED ON
	APPLICATION	
	DRAWN J. AMOZOC	2/18/2
	CHECKED J. AMOZOC	2/18/2
	ENG APPR. J. AMOZOC	2/18/2
	MFG APPR. R. CANO	XX-XX-
	Q.A. -----	XX-XX-
	DO NOT SCALE DRAWING	

1906 EAST DOMINGUEZ
LONG BEACH, CA 90810
(310) 427-8010

ILHOUE SLIMLINE SHOWER SEAT

0	TITLE:
0	
0	SILHOUETTE SLIMLINE SHOWER SEAT

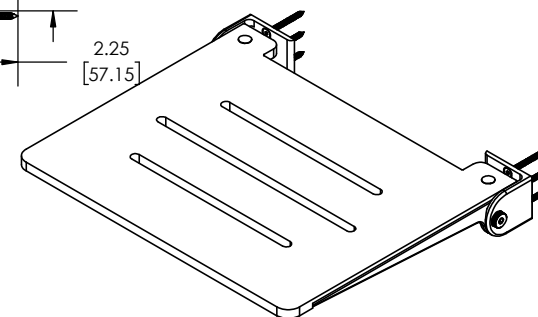
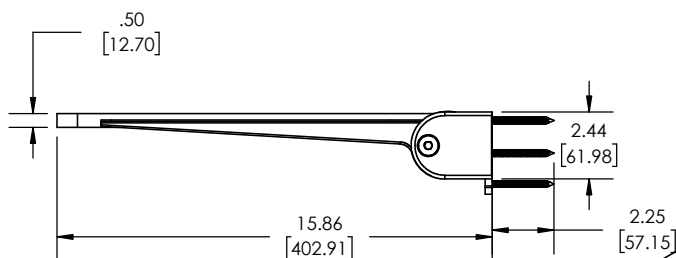
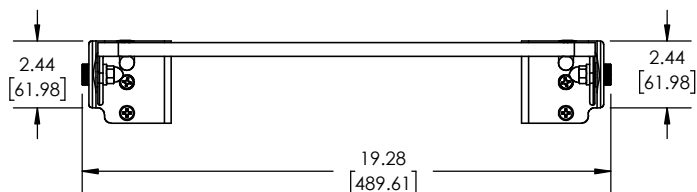
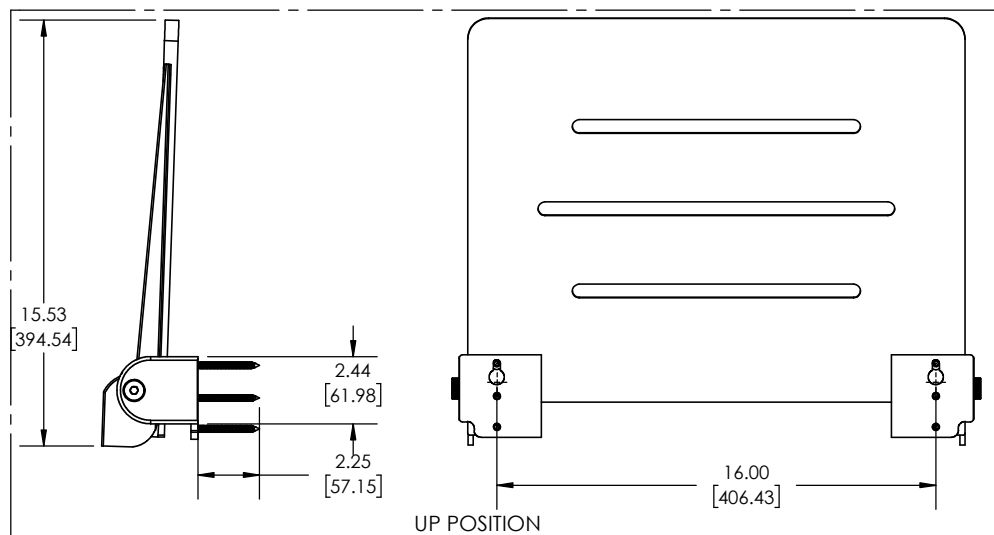
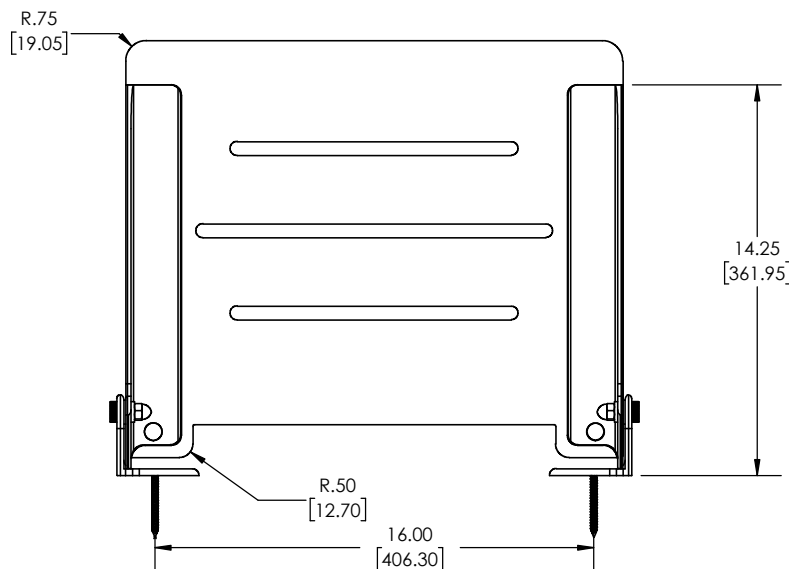
XX	DWG. NO. SHAFSL-185155		REV B
	SIZE A	SCALE: 1:12	SHEET 1 OF 2

	B	Hex Key	6/23/20	J.A.
	A	Nut replaced with Cap nut	3/3/20	J.A.
-	-	RELEASED	2/18/20	J.A.
ZONE	REV	ECN NO. /DESCRIPTION	DATE	APPROVED

NOTES:

1. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS, FOR REFERENCE ONLY.
2. GRAIN DIRECTION PER ASME Y14.36M-1996 FOR SS SATIN FINISHES ONLY.

CUSTOMER SPECIFICATION DWG



PRODUCT SPECIFICATION

-CLIENT: NA
-MATERIAL: NA

-AVAILABLE FINISHES

-POWDER COAT

- | | |
|----------------|--|
| 1. ALMOND | 4. SILVER |
| 2. WHITE | 5. REFERENCE PRICE BOOK FOR ADDITIONAL OPTIONS |
| 3. MATTE BLACK | |

-HARDWARE PACKAGE INCLUDES:

1. #14X2.5" 5/32 HEX DRIVE 18-8 (800017 QTY 2) AND 5/32 HEX KEY
2. #14X2.5" PHIL. DRIVE 18-8 (\$-4500-120456 QTY 4)

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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009			
UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES [MM]			
TOLERANCES:	DECIMALS		
FRACTIONAL ±1/64	.X	±0.1	
ANGLES ±1°	.XX	±0.02	
DRAWN	J. AMOZOC		
ENG APPR.			

		1906 EAST DOMINGUEZ LONG BEACH, CA 90810 (310) 427-8010	
CORPORATION			
TITLE: SILHOUETTE SLIMLINE SHOWER SEAT			
DWG. NO.	SHAFSL-185155		REV B
SIZE A	DO NOT SCALE DRAWING	SCALE: 1:12	SHEET 1