



SOLVENT WELD PREFORMED DRAINS

INSTRUCTION GUIDE



Oatey Solvent Weld Shower Drains install easily by sealing to preformed shower stall bases with fiber and rubber washers. Install with Oatey PVC or ABS solvent cement and Oatey primer. Drains come with a universal snap-in strainer in a variety of finishes that complement your bathroom's existing décor. Oatey products have earned the trust of plumbing professionals for over 100 years.

1. Disassemble all five (5) included pieces (strainer, strainer body, rubber washer, friction washer and drain body). NOTE: Make sure both sides of the shower base hole are clean and free of any debris.
2. Apply ½ in. bead of Oatey Plumber's Putty around the underside of the flange on the strainer body. NOTE: Do not use plumber's putty on ABS drain bodies.
3. Place the strainer body through the top side of shower base, compressing down as far as possible without twisting.
4. Still pushing down on the strainer body, place the rubber sealing washer over the strainer body, followed by the friction washer.
5. Thread the drain body onto the strainer body and tighten until the two washers are compressed.
6. Once fully tightened, remove any excess plumber's putty from the top and bottom of the drain.
7. Depending on access, the vertical drain pipe can be solvent welded into the drain body before or after the shower base is put into the finished location. NOTE: Remember to choose the correct primer and cement for your application* and follow ASTM guidelines for solvent cementing joints. *Do not prime ABS
8. Install your shower base into the final location. NOTE: Follow the manufacturer guidelines for your specific make and model of shower base.
9. After all drain connections have been completed and cured properly, clean shower base of any debris and test all connections.
10. Block inside of vertical drain pipe the drainpipe with test ball or test plug. Make sure the plug of choice is in tight enough that it won't fall down into the drainpipe. Fill the shower base to the top of finished curb height and let it sit inside the shower base for at least a period of time no less than four (4) hours before allowing water to drain out. If there are any signs of water loss or leaks during the four (4) hour period of time, you must identify the issue, make necessary repairs and retest the assembly before finishing the project.
11. Install the shower strainer and give the shower base a final cleaning before use.