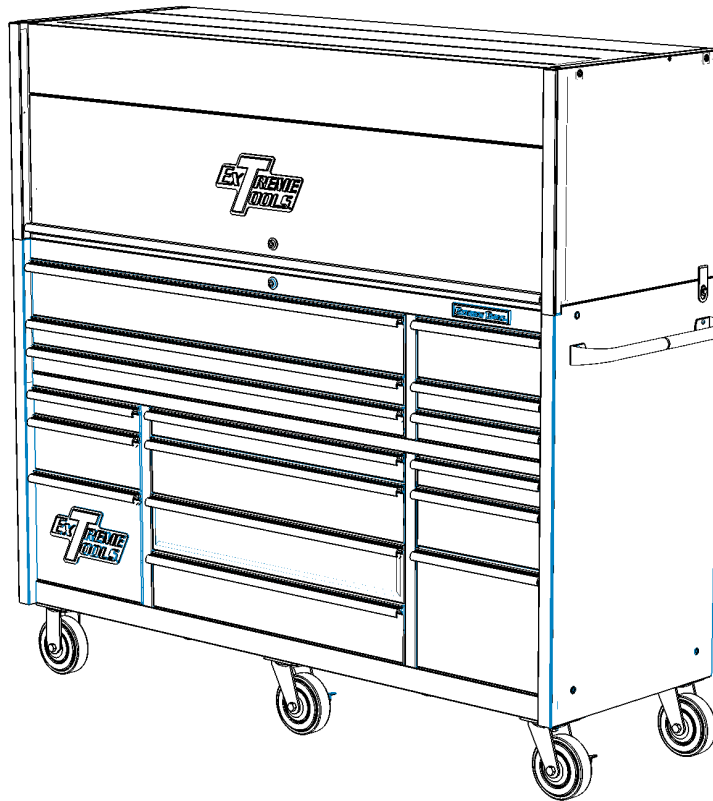




Owner's Manual

RX Series

72" W x 25" D Extreme Power Workstation Hutch and 19 Drawer Roller Cabinet Combination



Models:

RX7220HR 72"W x 25"D x 69.25"H

Extreme Tools, Inc.
740 Frontenac Road
Naperville, Illinois 60563
Sales@extremetools.net
630.369.9303
www.ExtremeTools.com

RX722501HC Hutch Parts List

ITEM #	PART NUMBER	DESCRIPTION	QTY.
1	Z-7225HC-01 BK	7225 Hutch Top-Back panel, BK	1
1	Z-7225HC-01 BL	7225 Hutch Top-Back panel, BL	1
1	Z-7225HC-01 GN	7225 Hutch Top-Back panel, GN	1
1	Z-7225HC-01 MB	7225 Hutch Top-Back panel, MB	1
1	Z-7225HC-01 OR	7225 Hutch Top-Back panel, OR	1
*	ZRB-10 OD	Rubber bumper, 10 mm OD	2
2	Z-7225HC-02 KC	RX 25" Side panel, Left, Black w/ Chrome trim	1
2	Z-7225HC-02 UC	RX 25" Side panel, Left, Blue w/ Chrome trim	1
2	Z-7225HC-02 GK	RX 25" Side panel, Left, Green w/ Black trim	1
2	Z-7225HC-02 MK	RX 25" Side panel, Left, Matte Black w/ Black trim	1
2	Z-7225HC-02 OK	RX 25" Side panel, Left, Orange w/ Black trim	1
3	Z-7225HC-05 KC	RX 25" Side panel, Right, Black w/ Chrome trim	1
3	Z-7225HC-05 UC	RX 25" Side panel, Right, Blue w/ Chrome trim	1
3	Z-7225HC-05 GK	RX 25" Side panel, Right, Green w/ Black trim	1
3	Z-7225HC-05 MK	RX 25" Side panel, Right, Matte Black w/ Black trim	1
3	Z-7225HC-05 OK	RX 25" Side panel, Right, Orange w/ Black trim	1
4	Z-7225HC-10 BK	7225 Hutch Top-Upper Front panel, Black	1
4	Z-7225HC-10 BL	7225 Hutch Top-Upper Front panel, Blue	1
4	Z-7225HC-10 GN	RX7225 Hutch Top-Upper Front panel, Green	1
4	Z-7225HC-10 MB	7225 Hutch Top-Upper Front panel, Matte Black w/ black handle	1
4	Z-7225HC-10 OR	7225 Hutch Top-Upper Front panel, Orange	1
5	Z-RX7225HC-13 BKCR	RX7225 Hutch Lower-Front Lid Assy, Black w/ Chrome handle	1
5	Z-RX7225HC-13 BLCR	RX7225 Hutch Lower-Front Lid Assy, Blue w/ Chrome handle	1
5	Z-RX7225HC-13 GNBK	RX7225 Hutch Lower-Front Lid Assy, Green w/ Black handle	1
5	Z-RX7225HC-13 MBBK	RX7225 Hutch Lower-Front Lid Assy, Matte Black w/ Black handle	1
5	Z-RX7225HC-13 ORBK	RX7225 Hutch Lower-Front Lid Assy, Orange w/ Black handle	1
6	ZST300400M6	Strut door support for a RX722501, RX723001HC & DX722101HC hutch, M6 stud ball joint	2
6	ZST300400M6Q	Strut door support for a RX722501, RX723001HC & DX722101HC hutch,	2
7	Z-7225HC-20	SPLICER POST ASSY, internal part	2
8	ZM4SCCS-10	M4 Screw, Counter sink, 10 mm long, for splicer mounting to RC	2
10	ZRG-38	RUBBER GROMMET - 38 MM ID	2
11	ZM6SCPH-12	M6 X 12MM SCREW, Pan head	20
12	Z-7225HC-19 BK	RX 72" Hutch adjustable shelf, For 25" deep, Black	1
12	Z-7225HC-19 BL	RX 72" Hutch adjustable shelf, For 25" deep, Blue	1
12	Z-7225HC-19 GN	RX 72" Hutch adjustable shelf, For 25" deep, Green	1
12	Z-7225HC-19 MB	RX 72" Hutch adjustable shelf, For 25" deep, Matte Black	1
12	Z-7225HC-19 OR	RX 72" Hutch adjustable shelf, For 25" deep, Orange	1
13	Z-PS333032	POWER STRIP, 2.1A USBX2, 120VX3	1
13A	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG for power strip	4
14	Z-7225HC-22 BK	Hutch-RC Connecting Bracket for sides, BK	2
14	Z-7225HC-22 BL	Hutch-RC Connecting Bracket for sides, BL	2
14	Z-7225HC-22 GN	Hutch-RC Connecting Bracket for sides, GN	2
14	Z-7225HC-22 MB	Hutch-RC Connecting Bracket for sides, MB	2
14	Z-7225HC-22 OR	Hutch-RC Connecting Bracket for sides, OR	2

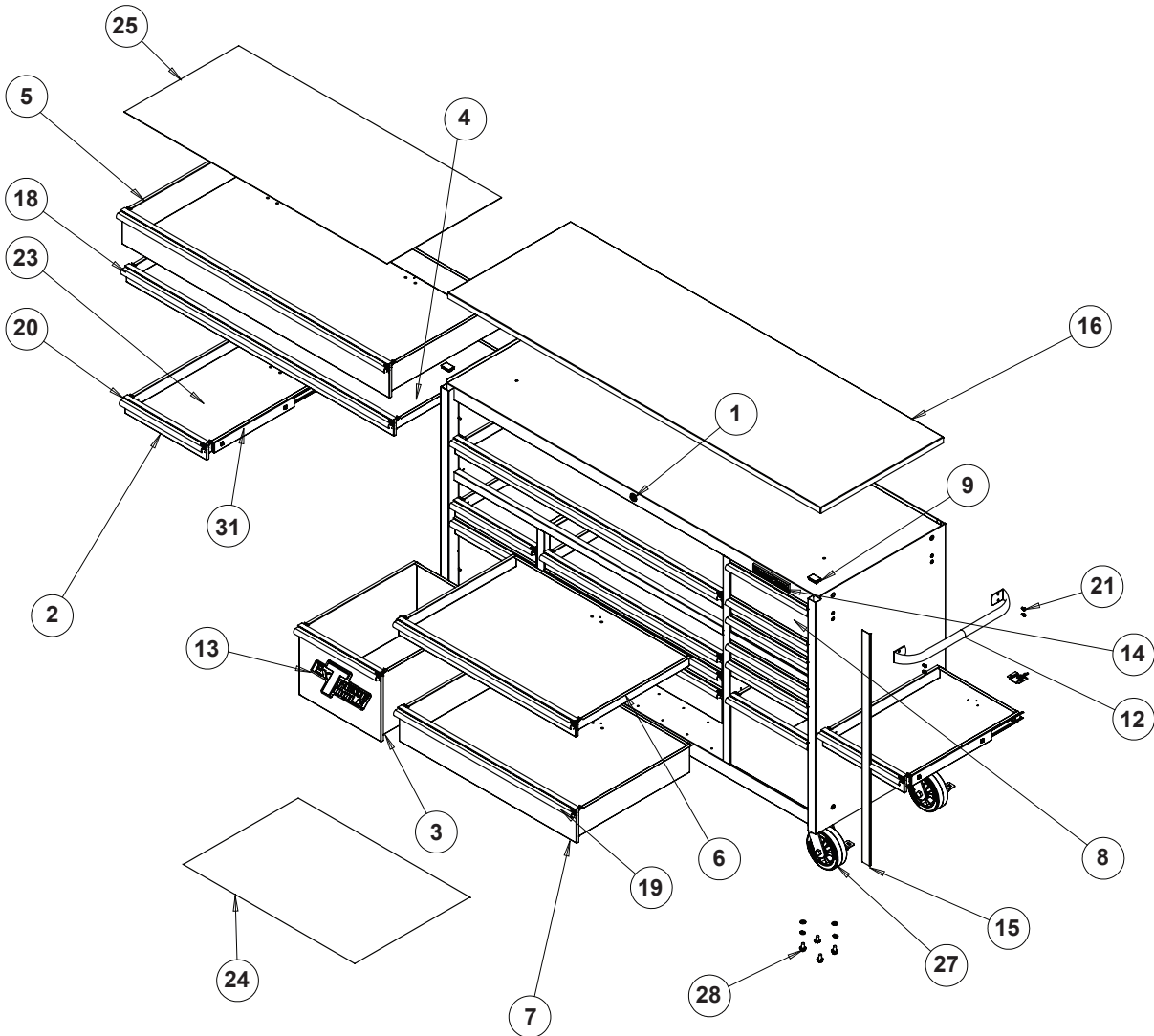
RX722501HC Hutch Parts List continued

ITEM #	PART NUMBER	DESCRIPTION	QTY.
15	ZM6SCSH-35	M6 x 35 mm Socket Head Screw, for RX/DX HC door hinge	2
16	ZM8WAFT-BK	M8 flat washer, Black	2
16	ZM8WAFT-BL	M8 flat washer, Blue	2
16	ZM8WAFT-GN	M8 flat washer, Green	2
16	ZM8WAFT-MK	M8 flat washer, Matte Black	2
16	ZM8WAFT-OR	M8 flat washer, Orange	2
16A	ZM8SCHX-16 BK	M8X16 Hex Bolts, Black	2
16A	ZM8SCHX-16 BL	M8X16 Hex Bolts, Blue	2
16A	ZM8SCHX-16 GN	M8X16 Hex Bolts, Green	2
16A	ZM8SCHX-16 MB	M8X16 Hex Bolts, Matte Black	2
16A	ZM8SCHX-16 OR	M8X16 Hex Bolts, Orange	2
17	Z-ECM13	Hole plug for RX/DX hutch pivot hole	2
18	Z-LK EX01-04	SEE KEY CODE ON LOCK (EX01-04)	1
19	ZTRRX564-CR	RX72, RX55 & RX41 chest or hutch vertical side trim chrome.	2
19	ZTRRX564-BK	RX72, RX55 & RX41 chest or hutch vertical side trim, Black finish.	2
20	ZDPRX1740-BK	72" RX Chest or Hutch lid handle, Black	1
20	ZDPRX1740-CR	72" RX Chest or Hutch lid handle, Chrome	1
22	ACPTRBK	Adjustable Power Tool Rack, Black	1
22	ACPTRBL	Adjustable Power Tool Rack, Blue	1
22	ACPTRGN	Adjustable Power Tool Rack, Green	1
22	ACPTRMB	Adjustable Power Tool Rack, Matte Black	1
22	ACPTROR	Adjustable Power Tool Rack, Orange	1
*	Z-SP-STRUT	Spring Pin to Secure Gas Strut	4
*	ZM4SCPH-6	PAN HEAD M4 SCREWS, 6 MM LONG for lid handle	8
*	ZM4WAFT-ST BK	M4 flat washer, steel, Black, for handle & power strip (8 already installed on door panel)	12
*	ZM4NTLK ZK	M4 Nylon lock nut, Zn plating	4
		*NOT SHOWN ON DRAWING	

Roller Cabinet Parts List

RX722519RC - X

150 lbs. Slides



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready.

If under warranty, the serial number is REQUIRED to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

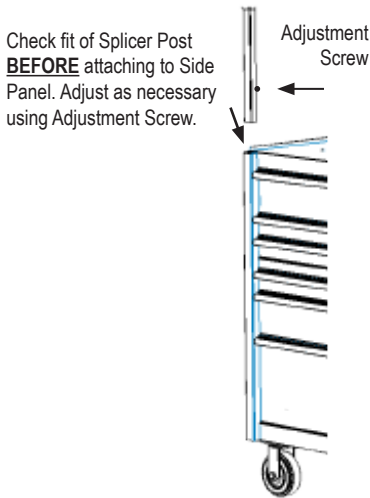
PARTS LIST - RX722519RC - X

Item	Part number	Description	Qty
1	Z-LK EX01-04	EX01-EX04 Mix lock sets	1
2	ZDRR398E1QXKR	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	8
2	ZDRR398E1QXKU	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	8
2	ZDRR398E1QXGK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	8
2	ZDRR398E1QXOK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	8
2	ZDRR398E1QXUK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	8
3	ZDRR398E4QXKR	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Black with Red Drawer Pulls	2
3	ZDRR398E4QXKU	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Black with Blue Drawer Pulls	2
3	ZDRR398E4QXGK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Green with Black Drawer Pulls	2
3	ZDRR398E4QXOK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Orange with Black Drawer Pulls	2
3	ZDRR398E4QXUK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Blue with Black Drawer Pulls	2
4	ZDRR1305E1QXKR	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	2
4	ZDRR1305E1QXKU	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	2
4	ZDRR1305E1QXGK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	2
4	ZDRR1305E1QXOK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	2
4	ZDRR1305E1QXUK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	2
5	ZDRR1305E2QXKR	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Black with Red Drawer Pulls	1
5	ZDRR1305E2QXKU	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Black with Blue Drawer Pulls	1
5	ZDRR1305E2QXGK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Green with Black Drawer Pulls	1
5	ZDRR1305E2QXOK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Orange with Black Drawer Pulls	1
5	ZDRR1305E2QXUK	RX7225,5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Blue with Black Drawer Pulls	1
6	ZDRR865E1QXKR	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	3
6	ZDRR865E1QXKU	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	3
6	ZDRR865E1QXGK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	3
6	ZDRR865E1QXOK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	3
6	ZDRR865E1QXUK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	3
7	ZDRR865E2QXKR	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Black with Red Drawer Pulls	2
7	ZDRR865E2QXKU	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Black with Blue Drawer Pulls	2
7	ZDRR865E2QXGK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Green with Black Drawer Pulls	1
7	ZDRR865E2QXOK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Orange with Black Drawer Pulls	1
7	ZDRR865E2QXUK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Blue with Black Drawer Pulls	2
8	ZDRR398E2QXKR	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Double Deep, Black with Red Drawer Pulls	1
8	ZDRR398E2QXKU	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Double Deep, Black with Blue Drawer Pulls	1
8	ZDRR398E2QXGK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Double Deep, Green with Black Drawer Pulls	1
8	ZDRR398E2QXOK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Double Deep, Orange with Black Drawer Pulls	1
8	ZDRR398E2QXUK	RX7225,5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Double Deep, Blue with Black Drawer Pulls	1
9	ZECRX	RX Plastic End Caps for Vertical Trim Black	2
12	ZHDR483TSC	RX7225,5525RC Side Push Handle Tubular, 483mm, Steel, Chrome (19"MHD)	1
12	ZHDR483TSK	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Black (19"MHD)	1
12	ZHDR483TSR	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Red (19"MHD)	1
12	ZHDR483TSU	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Blue (19"MHD)	1
13	Z-LGL	Extreme Tools Logo	1
14	Z-LGS	Extreme Tools name plate	1
15	ZTRR979C	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Chrome	2
15	ZTRR979K	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Black	2
15	ZTRR979R	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Red	2
15	ZTRR979U	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Blue	2

PARTS LIST - RX722519RC - X (continued)

Item	Part number	Description	Qty
16	ZMDF1815X600X15	Laminated MDF top for RX7225RC, 15 mm, black	1
16	ZSST1815X600X25	SS 304 top for RX7225RC, 25 mm, 1 mm material (Upgrade Option)	1
18	ZDPRQ1305C	RX72,55RC Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Chrome	3
18	ZDPRQ1305R	RX72,55RC Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Red	3
18	ZDPRQ1305U	RX72,55RC Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Blue	3
18	ZDPRQ1305K	RX72,55RC Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Black	3
19	ZDPRQ865C	RX72,55RC Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Chrome	5
19	ZDPRQ865R	RX72,55RC Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Red	5
19	ZDPRQ865K	RX72,55 RC/CH Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Black	5
19	ZDPRQ865U	RX72,55 RC/CH Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Blue	5
20	ZDPRQ399C	RX72,55RC Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Chrome	11
20	ZDPRQ399R	RX72,55RC Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Red	11
20	ZDPRQ399U	RX72,55RC Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Blue	11
20	ZDPRQ399K	RX72,55RC Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Black	11
21	ZM6SCHX-15	RX series drawer handle screws	4
23	ZDL375X559 PVC	Drawer liner, small, 375x559, PVC, Black	11
24	ZDL839X559 PVC	Drawer liner, med, 839x559, PVC, Black	5
25	ZDL1278X559 PVC	Drawer liner, large, 1278x559, PVC, Black	3
replace ment set	ZDLRX722519RC- Kit	Liner kit, 3 large, 5 midium & 11 small (For re-order purpose)	1 set
27	ZCA62MS	6in x 2in Mag Wheel Swivel Caster with Brake, 900 Lb Rating	4
Not shown	ZCA62MR	6in x 2in Mag Wheel Rigid Caster, 900 Lb Rating	2
28	ZM10BTSR-25	M10 Serrated head hex bolts (used to secure casters)	24
31	ZSLX530F520	150 lb Drawer Slide set	25 sets
Not shown	Z-DTEX56	Detents for slides (come with slides)	50

Step 0: PRIOR TO ASSEMBLY



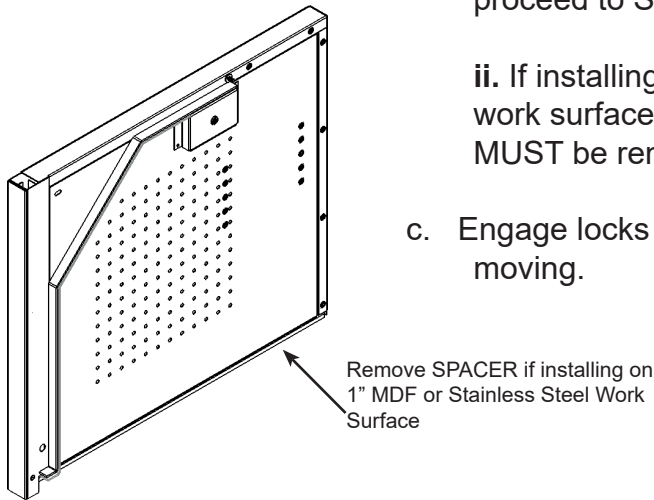
- a. **BEFORE ASSEMBLING SIDE PANEL**, check the tightness of the Splicer Posts by inserting them into the side trim. The fit should be snug while still allowing the post to be inserted or pulled out of the trim. Use the adjustment screw to tighten or loosen the fit of the post as needed.

- b. Roller Cabinet Work Surface & Spacer Instructions:

i. If installing on 5/8" (15mm) black MDF work surface, proceed to Step 1.

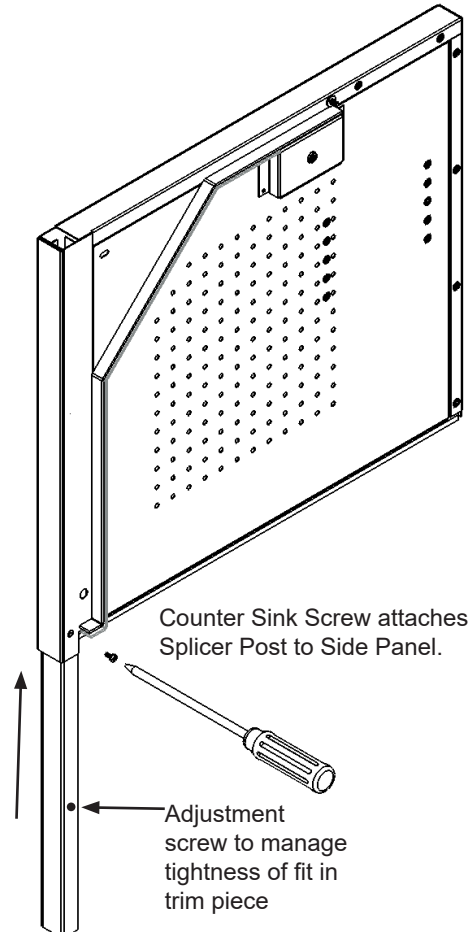
ii. If installing on 1" (25mm) black MDF or Stainless Steel work surface, then SPACER at bottom of both Side Panels **MUST** be removed **BEFORE** continuing to Step 1.

- c. Engage locks on casters to prevent roller cabinet from moving.



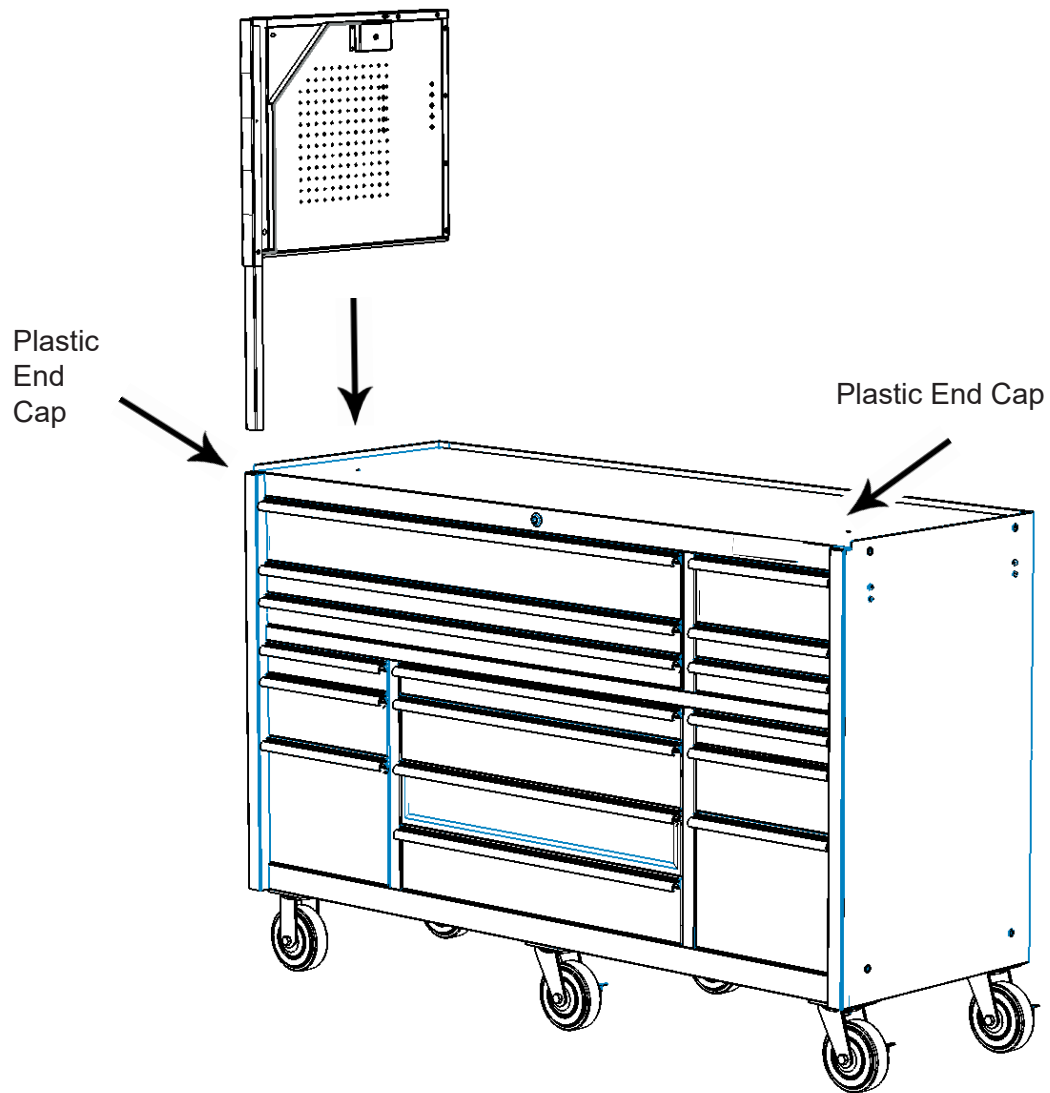
Step 1: Attach Splicer Posts to Side Panels

- a. Slide Splicer Post Assembly (#9) into bottom opening of the left-hand Side Panel Assembly(#2).
- b. Line up hole in Splicer Post with hole in Side Panel.
- c. Insert Counter Sink Screw (#8) and tighten. Do not completely tighten until hutch is fully assembled.
- d. Repeat for other side.



Step 2: Install Side Panels on Roller Cabinet

- a. Remove plastic end caps from the top of the trim located at the front corners of the roller cabinet.
- b. Slide end of splicer channel into opening where plastic end cap was located until side panel rests on top of MDF/Stainless Steel Top.
- c. Repeat process for right-hand side.

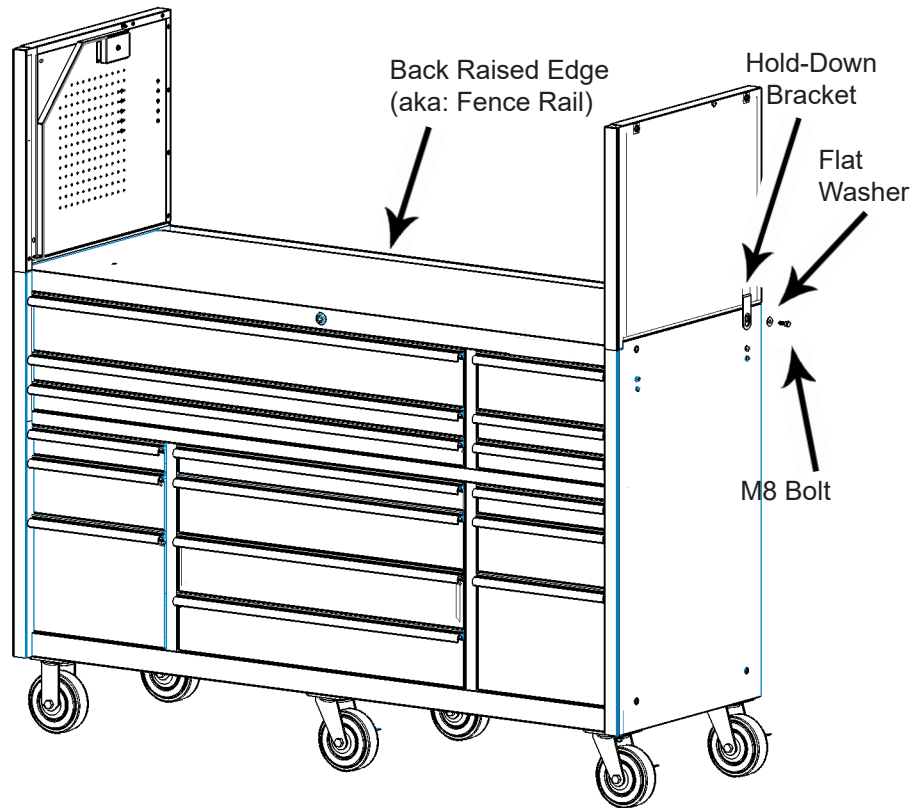


Step 3: Secure Side Panels

- a. Loosely install one Hold-Down Bracket (#14) on each side using one flat washer (#16) and one M8 bolt (#15) for each side.

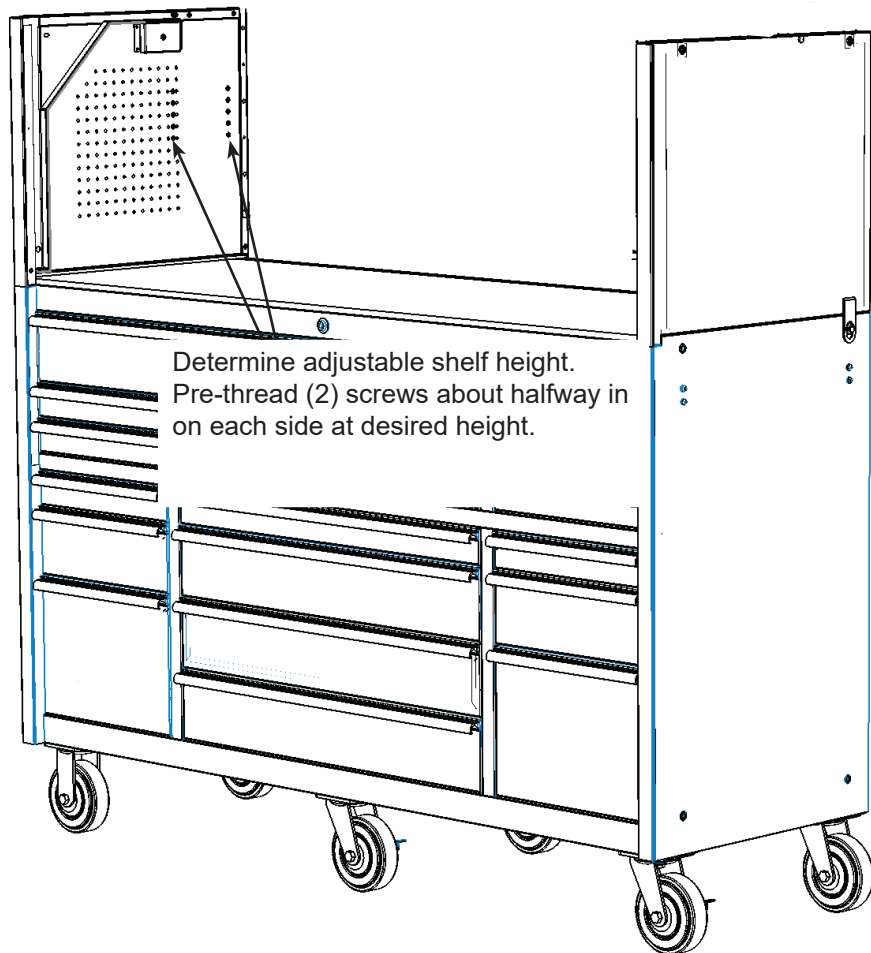
If attaching the side locker or side box, do not use Hold-Down Bracket on that side.

OPTION: To make installing the back panel easier, you may wait until the end to install Hold-Down Bracket.



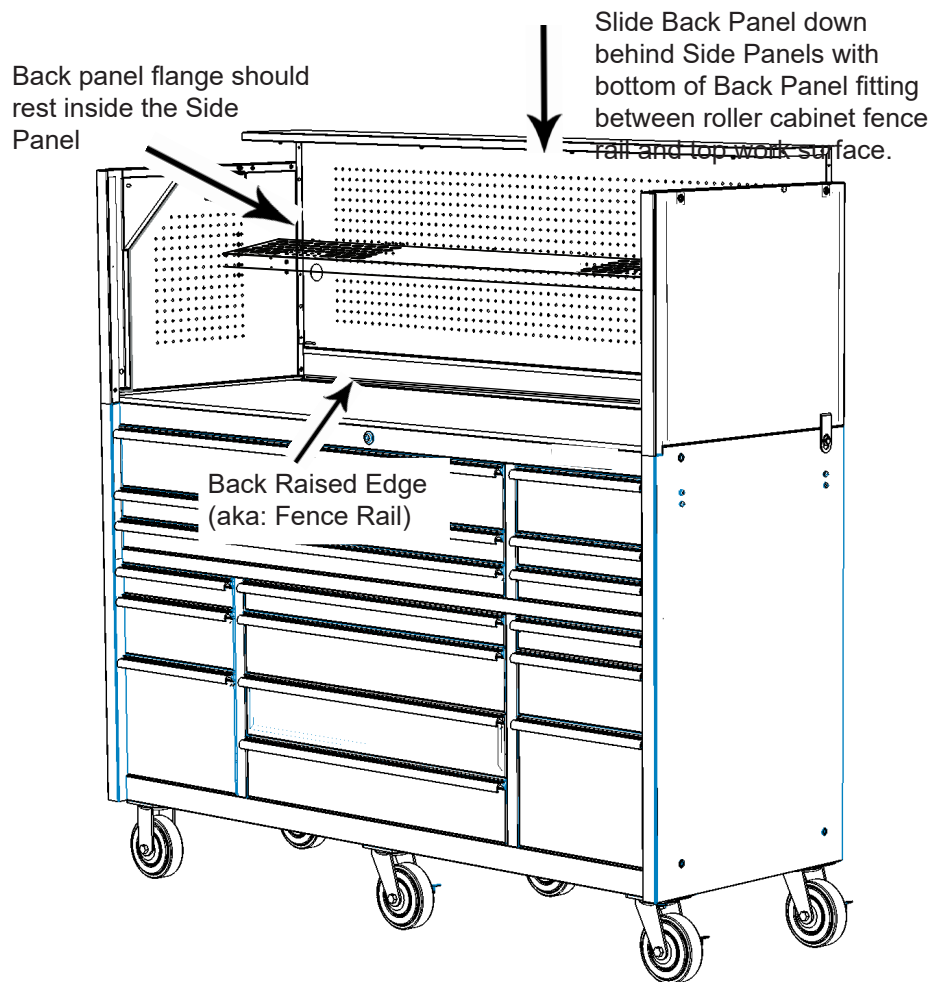
Step 4: Install Adjustable Shelf

- a. Determine the desired height for the Adjustable Shelf. Pre-thread (2) screws (#11) about halfway in on left-hand and right-hand sides.
- b. Locate the (2) open slots on each side of the shelf. Line up the open slots with the (4) threaded screws that were installed in Step 5d. Lay down shelf so that (4) open slots fit on top of the (4) screws.
- c. Loosely tighten (4) screws.



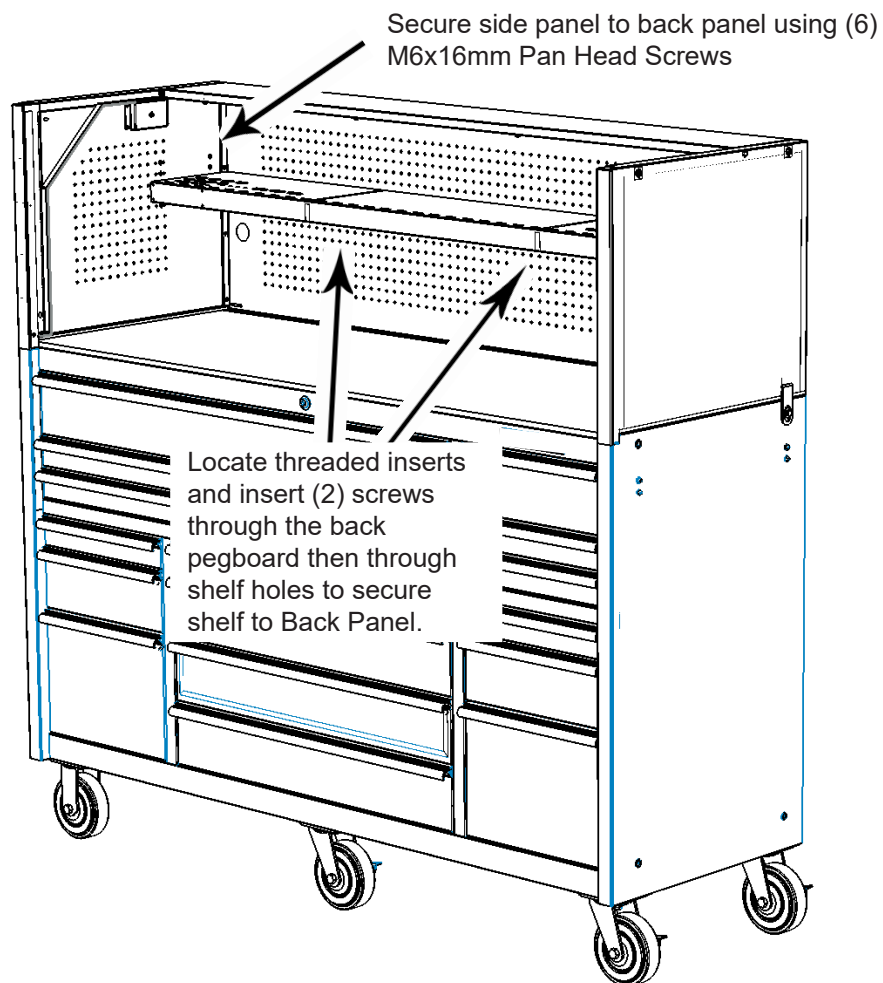
Step 5: Install Back Panel

- a. Pull MDF board/Stainless Steel Top forward approximately 1/8" from Back Raised Edge (aka: Fence Rail.)
- b. Lift Back Panel into place behind the two side panels. (BACK PANEL is HEAVY and requires 2 people to place!) Slide the bottom edge of the Back Panel between the MDF/Stainless Steel Top and rear fence rail of roller cabinet. Flange on left and right sides of back panel should be resting against the inside back edges of both side panels.



Step 6: Secure Back Panel

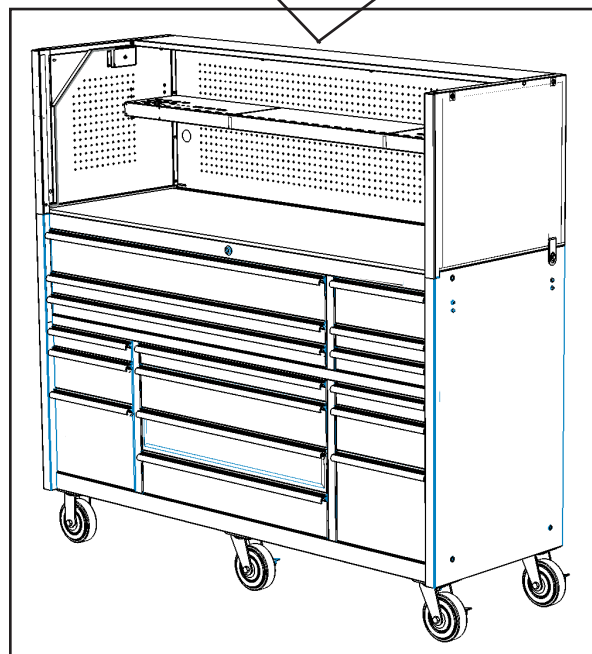
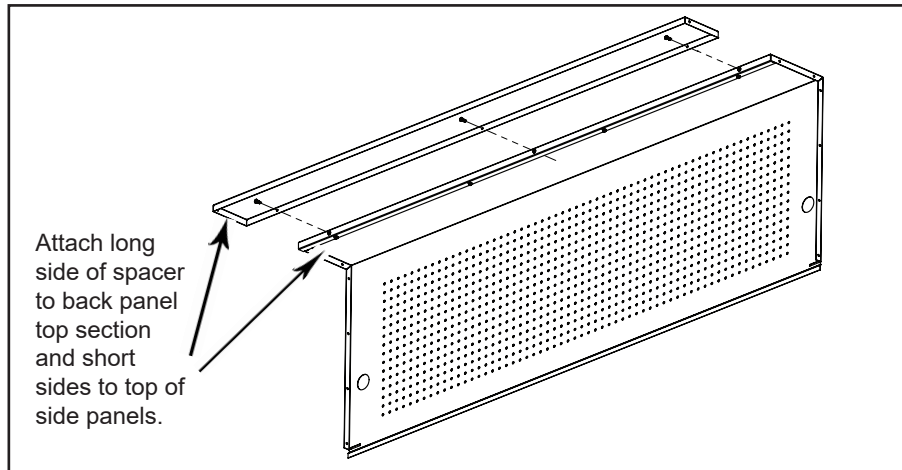
- c. Locate (2) threaded inserts on the back of the shelf. From the back of the Back Panel, insert (2) screws through the back of the pegboard and through the threaded inserts of the shelf and tighten.
- d. Use (6) M6 screws (#11) on each side to fasten the back panel to side panel assemblies.
- e. Repeat on for right-hand side panel.



Step 7: Attach Spacer Panel (for 30" Deep Model ONLY)

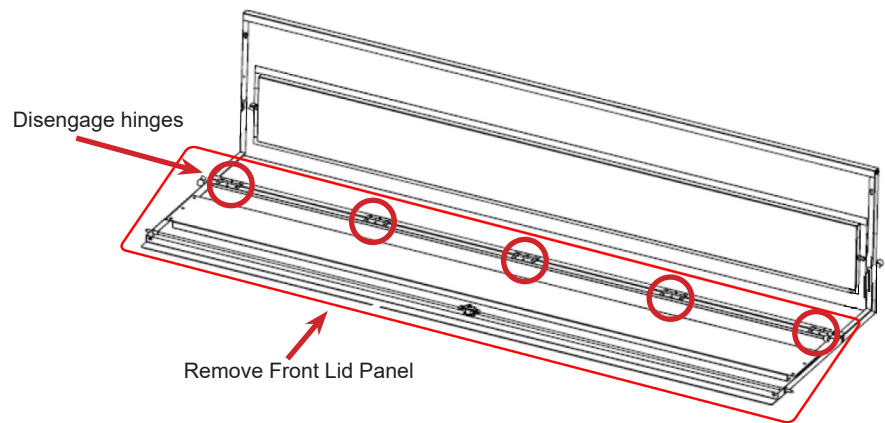
- a. After the back panel has been installed, attach the spacer panel to the top section of the back panel. Use (6) M6x12mm pan head screws to secure spacer panel to top section of back panel.

Use (4) additional screws to attach the spacer to the top of both side panels.

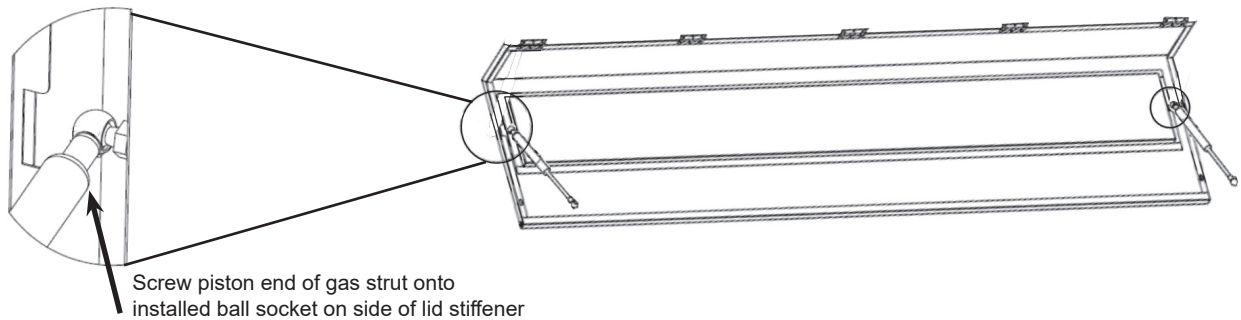


Step 8: Attach Gas Struts to Lid

- a. Lay the lid down on packaging material so that the front of the lid is face down. Use a soft surface or packaging material under the lid so that it does not get scratched or damaged.
- b. Locate the middle hinge of the front/top lid assembly.
- c. Using a Phillips screw driver, remove 3 screw holding hinge in place.
- d. Disengage the other hinges that hold the front lid panel to the hood assembly by sliding the front panel to the side. Remove front lid panel and lay down with the inner stiffener panel facing up onto a soft surface to prevent scratching.



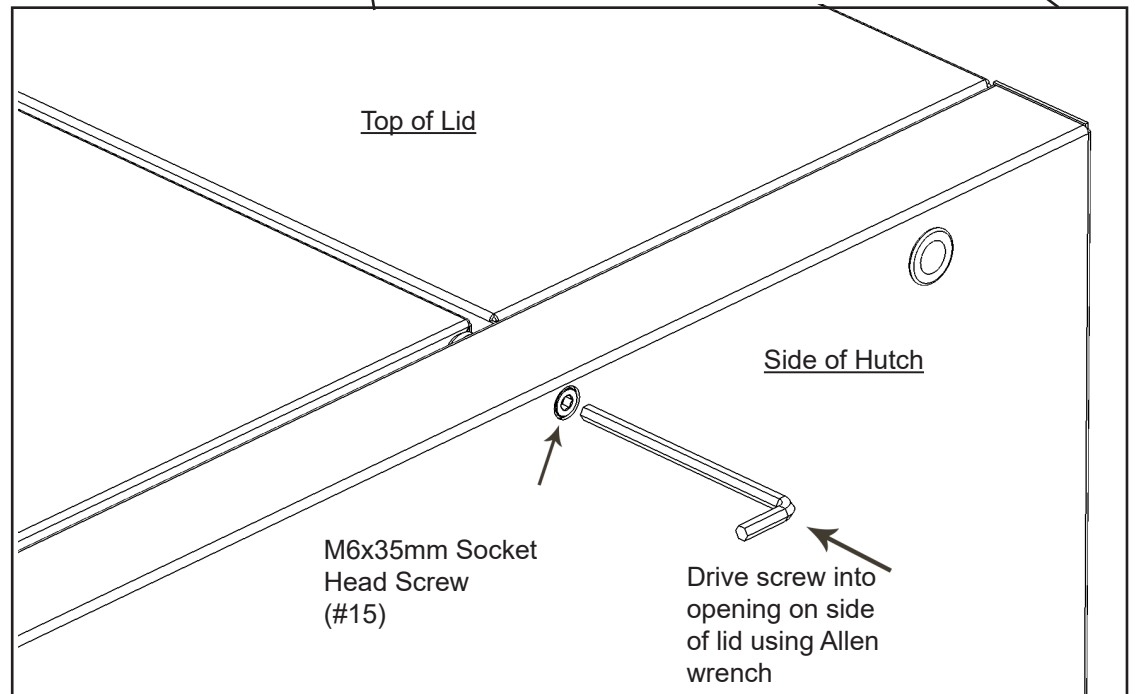
- e. Install the piston side of the gas strut into ball joint which is located at the end of the stiffener of the top lid panel. Repeat procedure for the other side.



- f. Install M6x35mm socket head screw (ZM6SCSH-35) onto both side panels. Make sure the screw head is flush with the inner side panel.

Step 10: Secure Lid to Body of Hutch - may require assistance of another adult

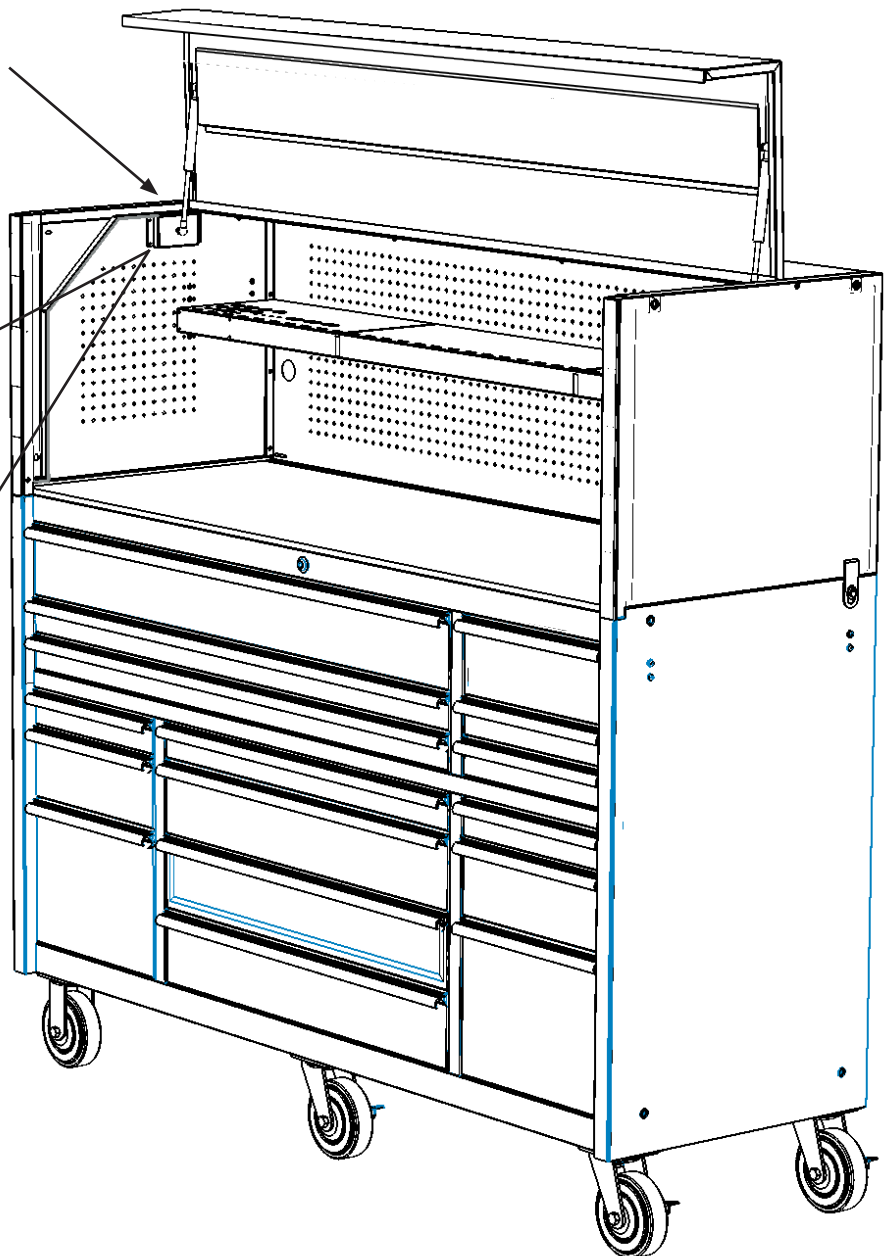
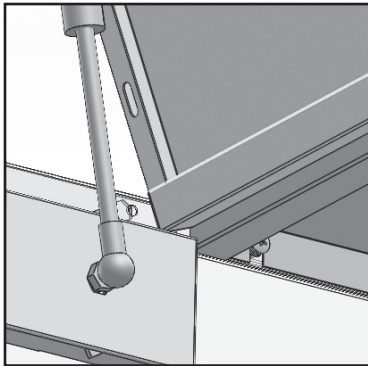
- a. Position the top front panel so that it rests on top of the side and back panels and holes on lid and side panels are aligned as shown below.
- b. Use the Allen wrench (supplied with the parts) to drive the pre-threaded M6x35mm Socket Head Screw (#15) into the round opening on the side of the lid. Repeat on the other side.
- c. Insert one plastic hole plug (#17) in each of the socket head screw openings.



Step 11: Secure Gas Strut to Side of Hutch

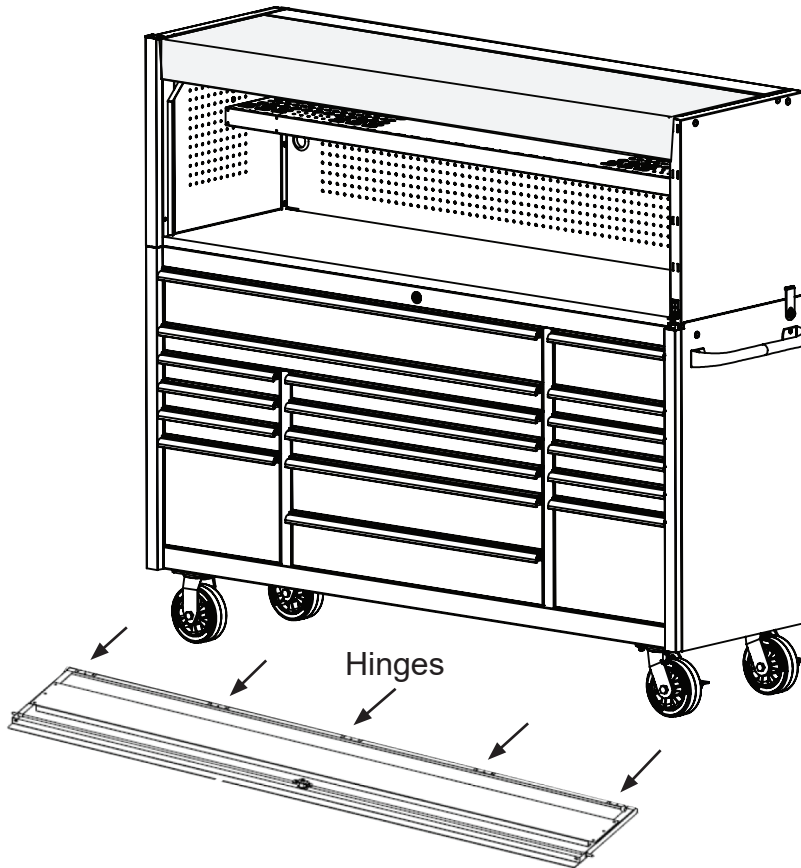
- a. Lift top/front panel so that the unattached ball joint on the gas strut is lined up with the rivet nut hole on the side panel.
- b. Hand-tighten the male stud into the rivet nut opening. Strut must be fully engaged with the ball stud. Open and close the lid to confirm alignment. You should feel some tension when engaging the strut.
- c. Securely tighten socket in place using M12 Box wrench.
- d. Repeat for the gas strut (#6) on the other side.
- e. Test lid function by opening and closing several times.
- e. **Confirm that gas struts are holding lid securely in open position before proceeding.**

Align ball joint with rivet nut hole on side panel. Secure the male end of the piston into the opening on the side of the hutch. Secure with M12 box wrench.



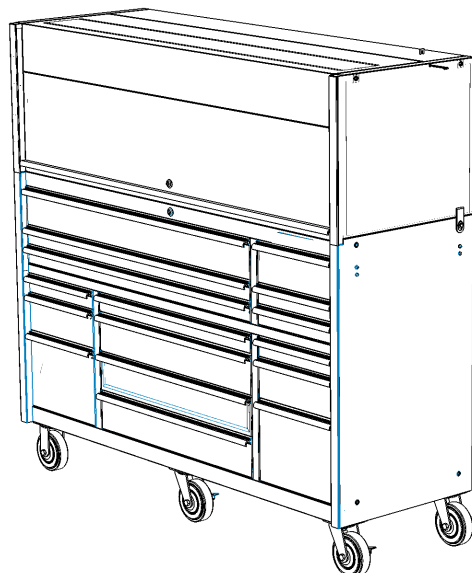
Step 12: Re-Attach Front Panel to Lid

- Lift front panel into place to re-attach to lid. Align the hinges on the top panel with the hinges on the lid and slide into place. Smooth side of lid should face out - panel stiffener should be on the inside.
- Replace and secure the front panel to lid with 3 Phillip screws that were removed in Step 8.
- Securely tighten the screws.
- Open and close the lid several times to confirm that lid is secure and aligned.



Re-attach front panel by re-engaging hinges from front panel with hinges on lid.

Hutch with lid and front panel attached.



Step 12: Final Hutch Details

- a. If you did not install the Hold Down Bracket in Step 3, then do so now.
- b. Securely tighten ALL screws and bolts!

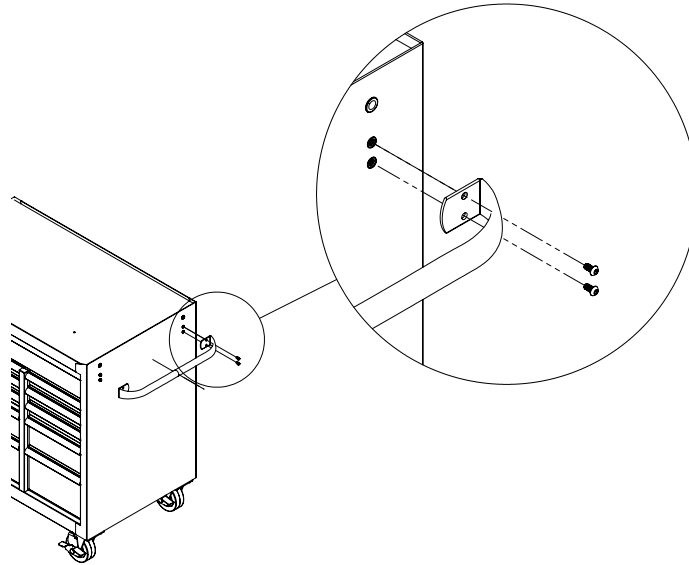


ROLLER CABINET ASSEMBLY

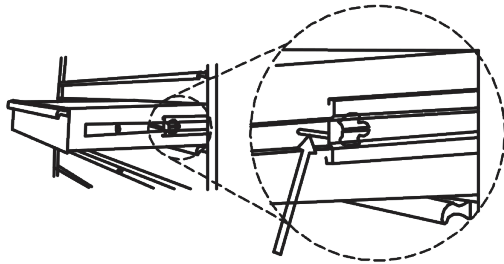
Handle Installation

NOTE: Assemble the handle first to make it easier to move the tool cabinet.

Position the handle over the holes in the cabinet and attach with the provided (4) M6-1.0 x 15 SH screws. Tighten securely.



OPERATING PROCEDURE

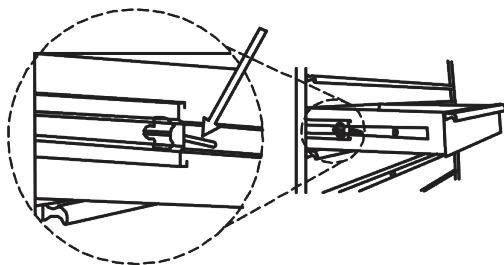


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Carefully align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided.

SAFETY

WARNING

Do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device.

Side handle may fail resulting in personal injury or damage to the product!

Use a forklift or similar lifting device with forks placed under the bottom of the tool box to move if tool box cannot be moved by two people.

Close the drawers and lock the tool box before moving this product!

If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.

If using the combination top chest and roller cabinet, the top chest MUST be secured to the roller cabinet by following the directions provided. Not securing the top chest to the roller cabinet may cause the product to become unstable which may cause personal injury or damage to the product.

ENGAGE THE BRAKES when not moving this product.

OPEN ONLY ONE DRAWER AT A TIME

CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 150 lbs.(68 kg) for single slides and 300 lbs.(136 kg) for drawers with double slides.

Maximum overall weight should not exceed 3,600 lbs. (1,632 kg.)

Use caution when closing the chest lid. Remove hands from the area before closing to prevent personal injury.

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, **OPEN ONLY ONE DRAWER AT A TIME.**

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.

Remove the work surface from the roller cabinet before installing top chest.