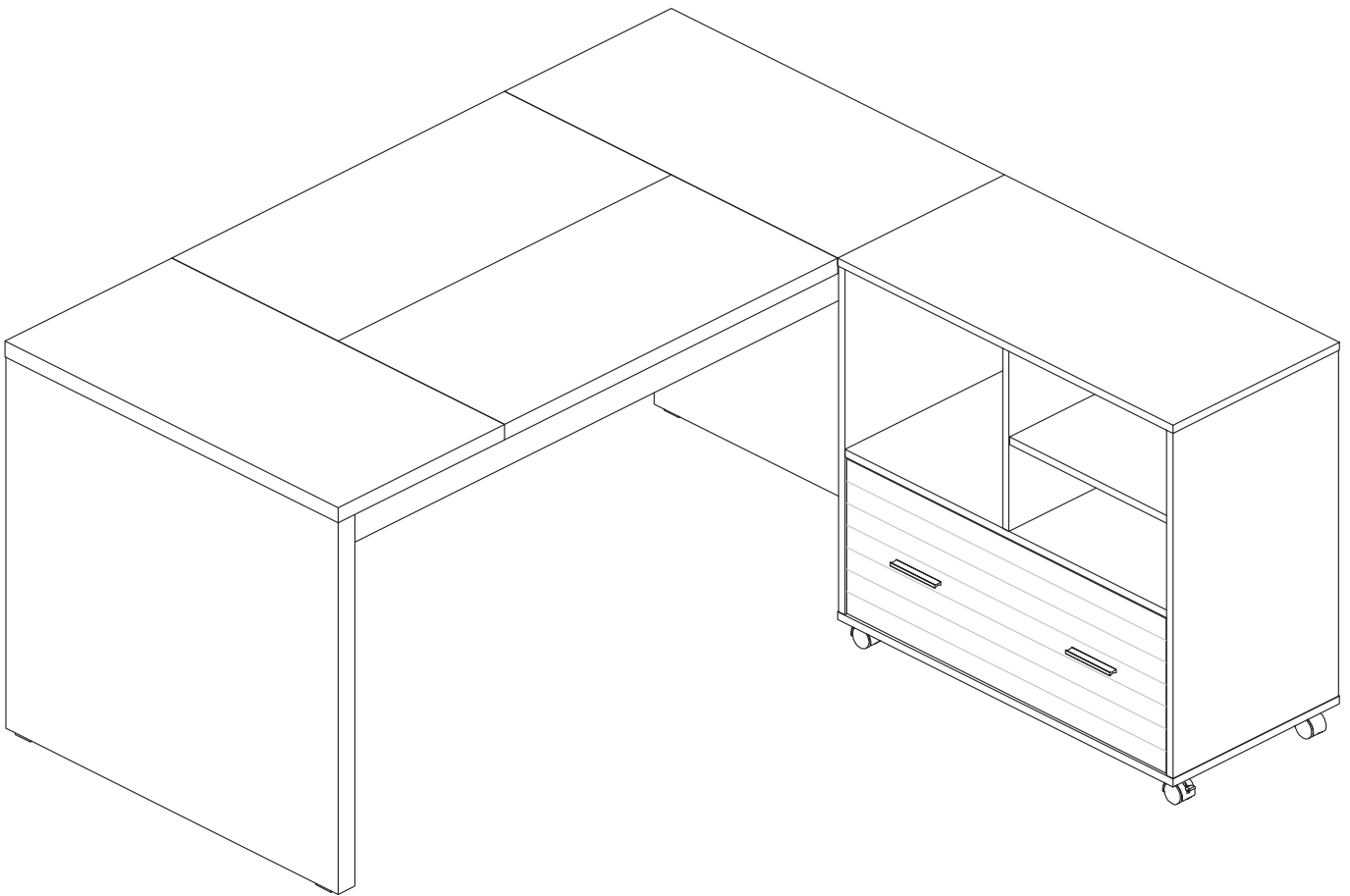


Assembly Instructions

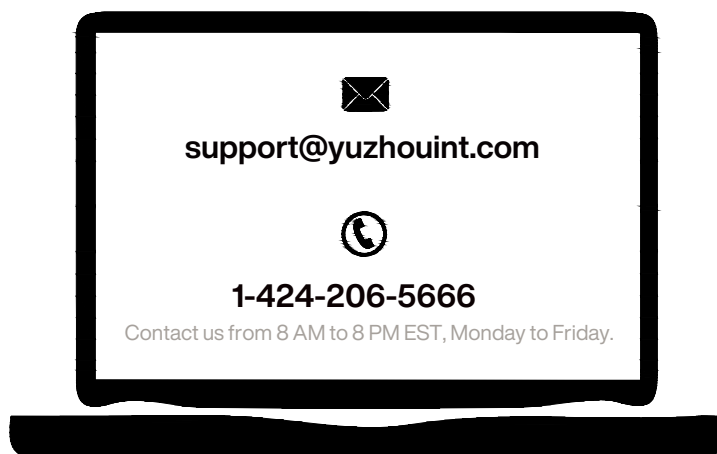


Executive Desk

Model No.
HOGA-HL0202 HOGA-HL0325
HOGA-HL0203

Contact Us

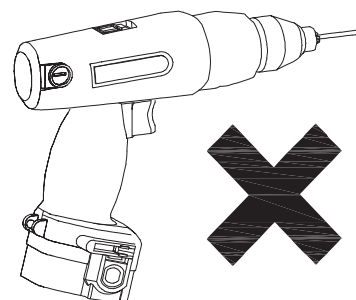
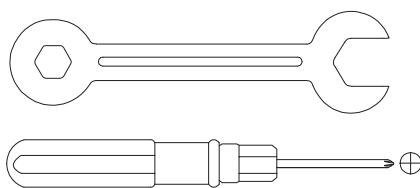
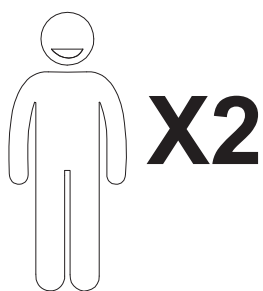
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

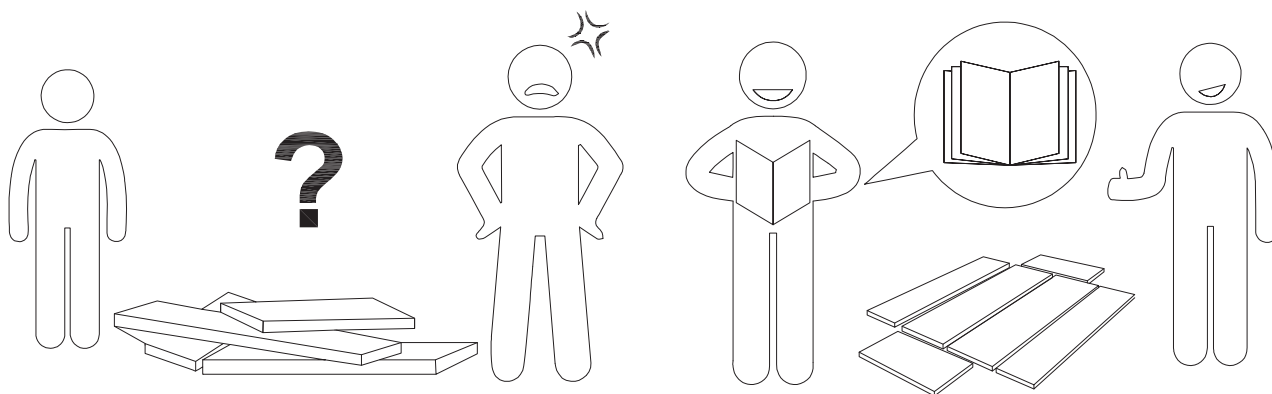
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



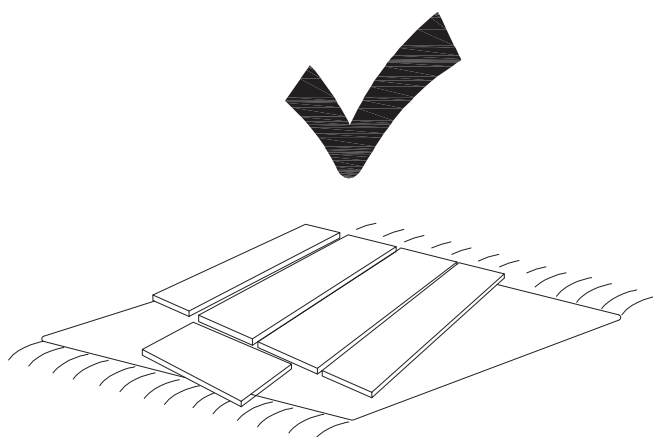
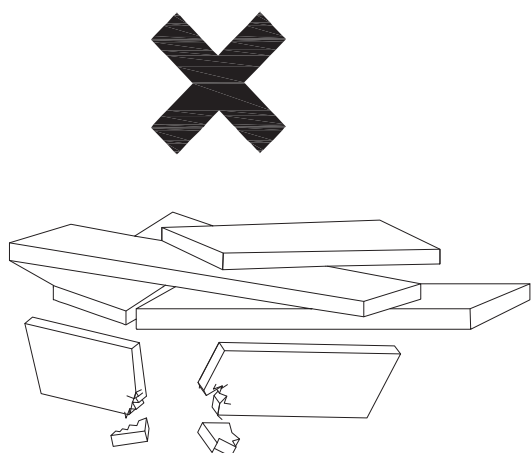
We recommend using hand tools for assembly.

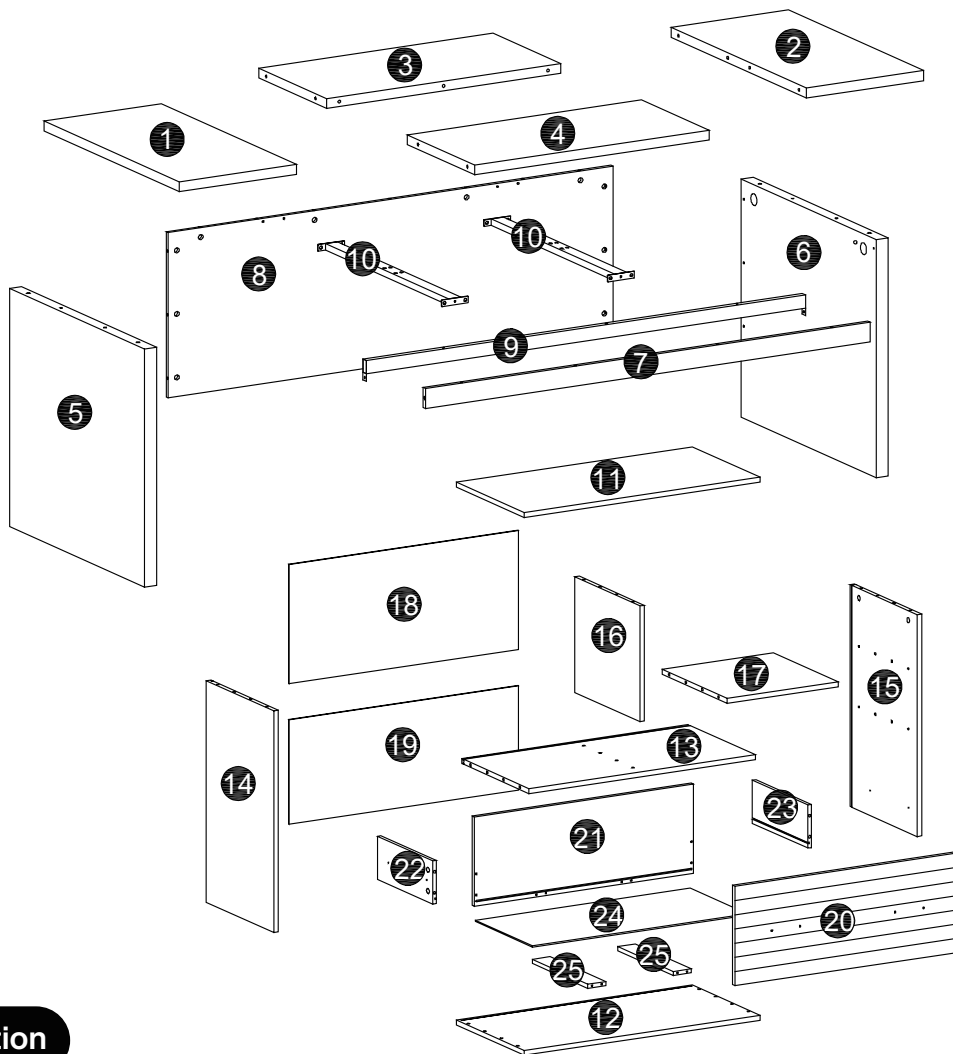
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.





⚠ Caution

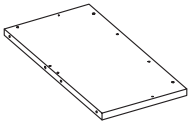
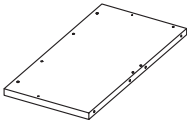
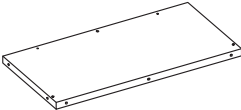
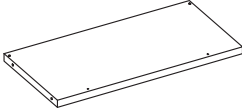
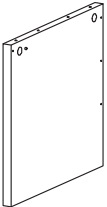
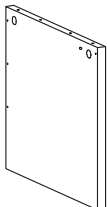
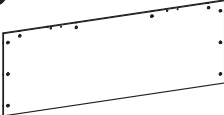
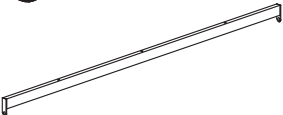
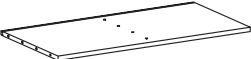
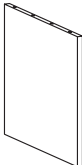
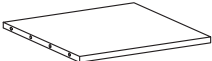
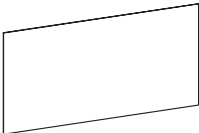
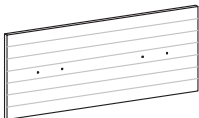
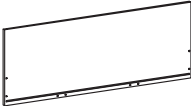
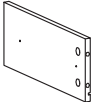
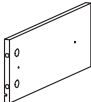
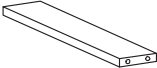
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
Contact us for a free replacement if you encounter any damaged or missing parts.

HOGA-HL0202-A HOGA-HL0203-A HOGA-HL0325-A			
①	1 pc	②	1 pc
③	1 pc	④	1 pc
⑤	1 pc	⑥	1 pc
②①	1 pc	②②	1 pc

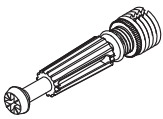
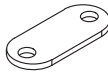
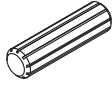
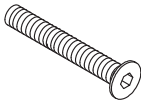
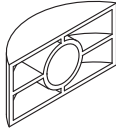
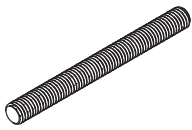
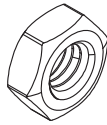
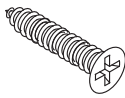
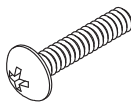
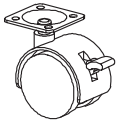
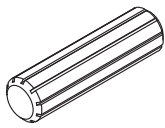
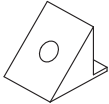
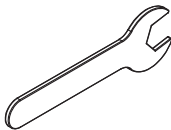
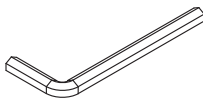
HOGA-HL0202-B HOGA-HL0203-B HOGA-HL0325-B			
⑦	1 pc	⑧	1 pc
⑨	1 pc	⑩	2 pcs
⑪	1 pc	⑫	1 pc
⑬	1 pc	⑭	1 pc
⑮	1 pc	⑯	1 pc
⑰	1 pc	⑱	1 pc
⑲	1 pc	⑳	1 pc
㉓	1 pc	㉔	1 pc
㉕	2 pcs		

Before installation, please check if you have received the A, B packages, and check if the parts are complete.

Parts List

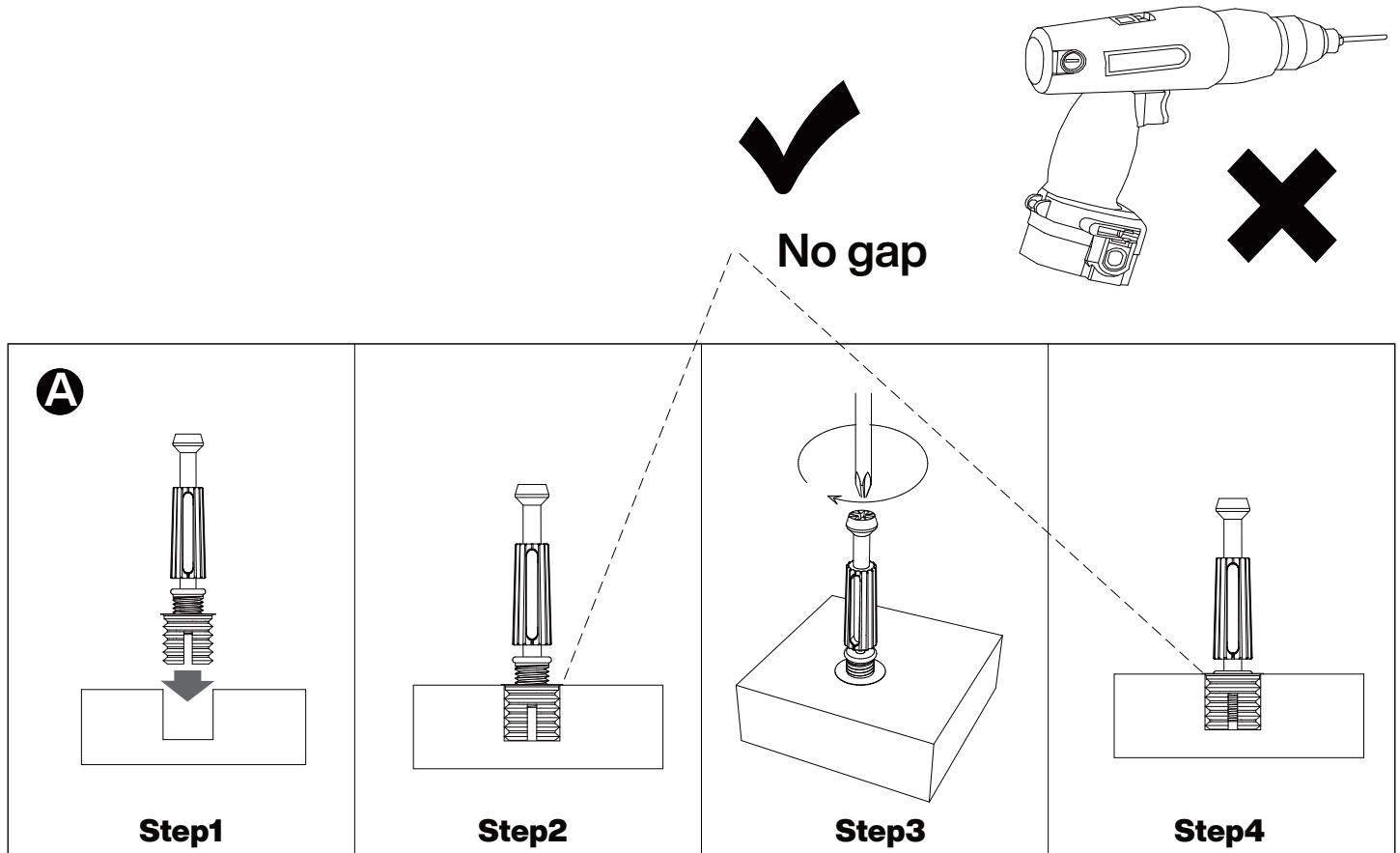
1  1PC	2  1PC	3  1PC	4  1PC
5  1PC	6  1PC	7  1PC	8  1PC
9  1PC	10  2PCS	11  1PC	12  1PC
13  1PC	14  1PC	15  1PC	16  1PC
17  1PC	18  1PC	19  1PC	20  1PC
21  1PC	22  1PC	23  1PC	24  1PC
25  2PCS			

Hardware List

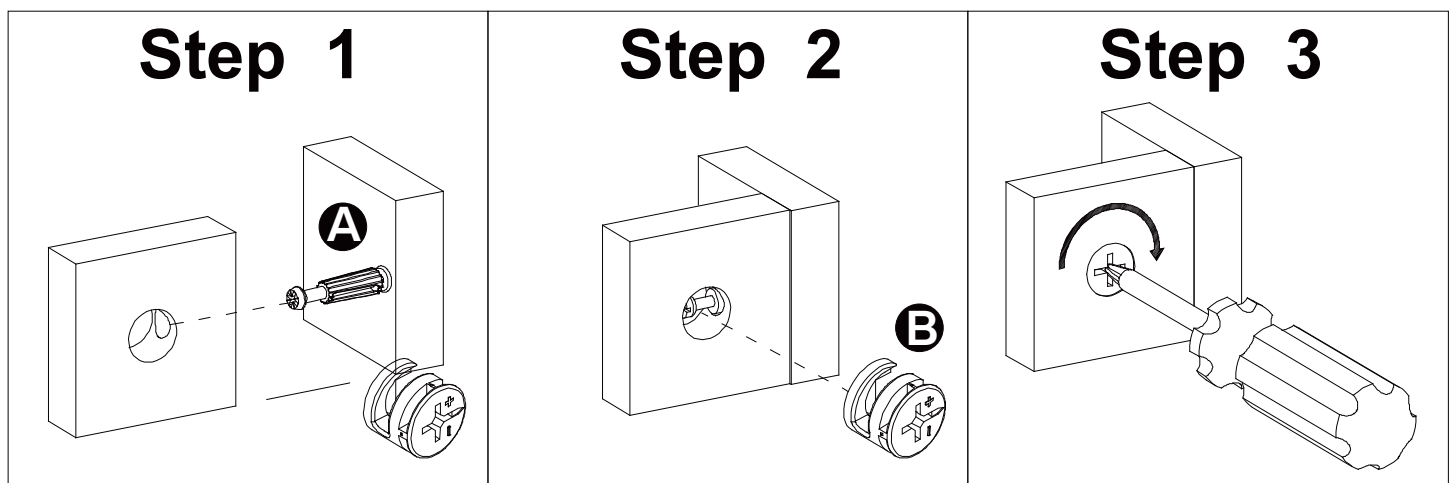
A	B	C	D	E	F
					
M6x40mm	Ø15x12mm	M56x24mm	Ø8x30mm	Ø6x10mm	Ø6x35mm
42 pcs	42 pcs	1 pc	26 pcs	12 pcs	8 pcs
G	H	I	J	K	L
					
Ø6x55mm	M8	M8x70mm	M8	Ø3.5x35mm	Ø3.5x14mm
3 pc	4 pcs	4 pcs	4 pcs	8 pcs	48 pcs
M	N	O	P	Q	R
					
Ø4x20mm	Ø7x38mm	L300mm	L300mm	8x15x105mm	H55mm
4 pcs	2 pcs	2 pcs	2 pcs	2 pcs	4 pcs
S	T	U	V	W	X
					
Ø10x40mm	12x14x10mm	318x25x22mm	735x35x16mm	M6	M14
15 pcs	12pcs	4 pcs	2 pcs	4 pcs	1 pc
Y	Z				
					
1 pc	M3				

Installation of Cams and Pins

Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.



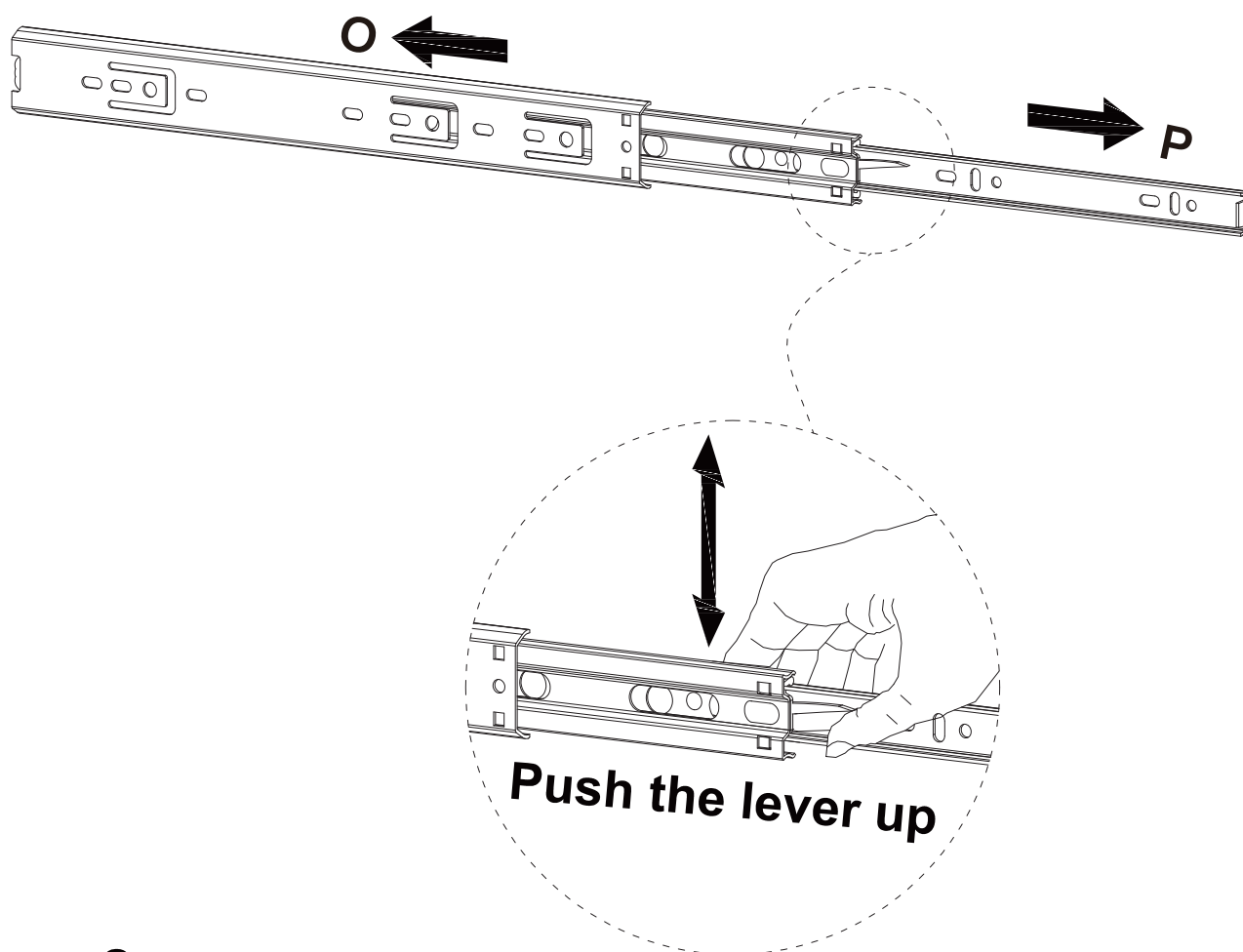
Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



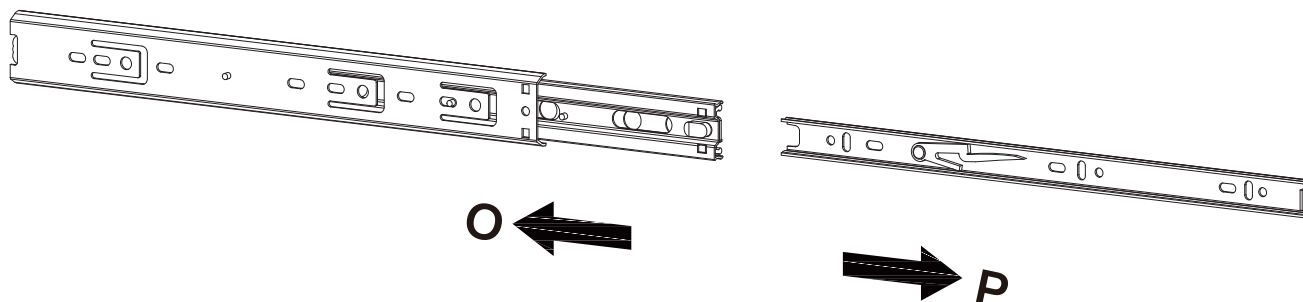
Please split component “O/P” into “O” and “P” before assembling the slide and then proceed to the next step of assembly

Step 1

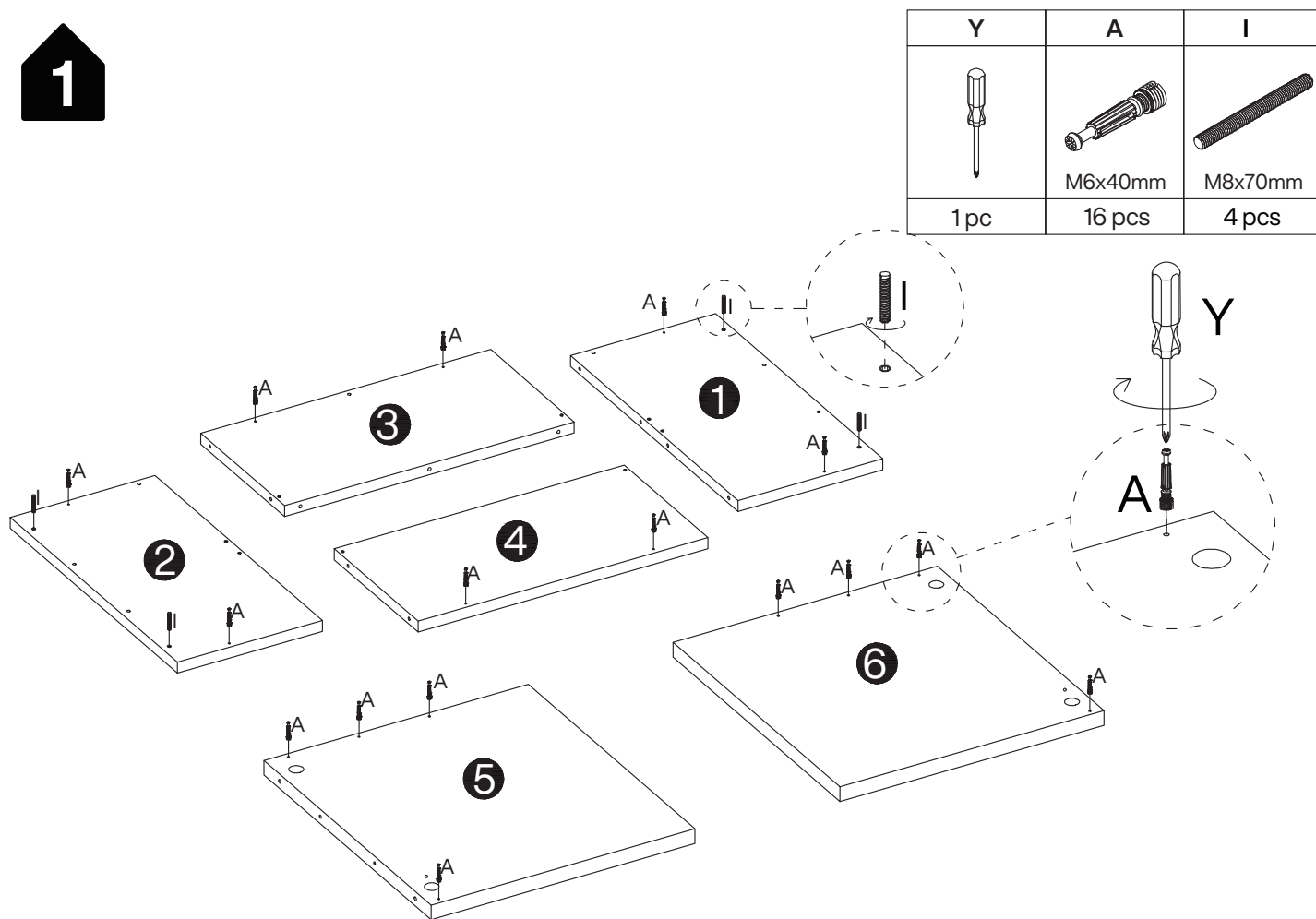
Pull apart component "O/P" to each side, and then gently push up the lever of component "P"



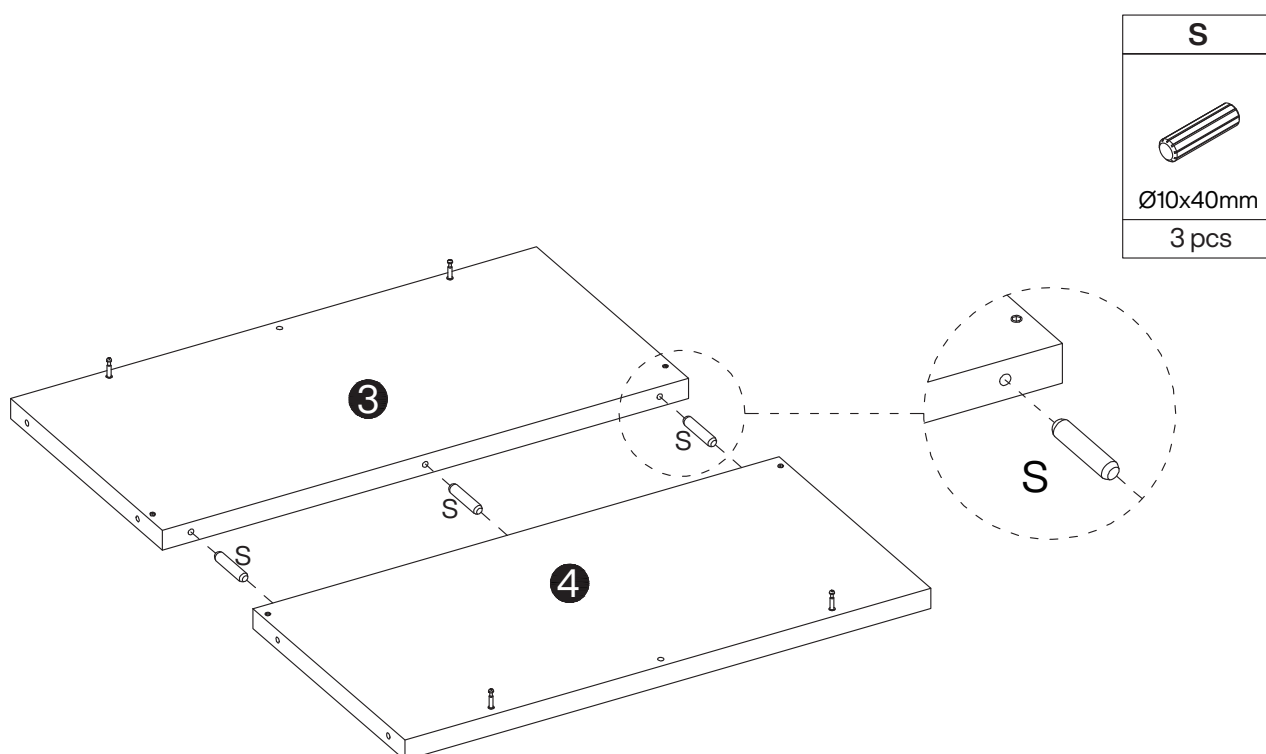
Step 2 Split component “O” and “P”



1

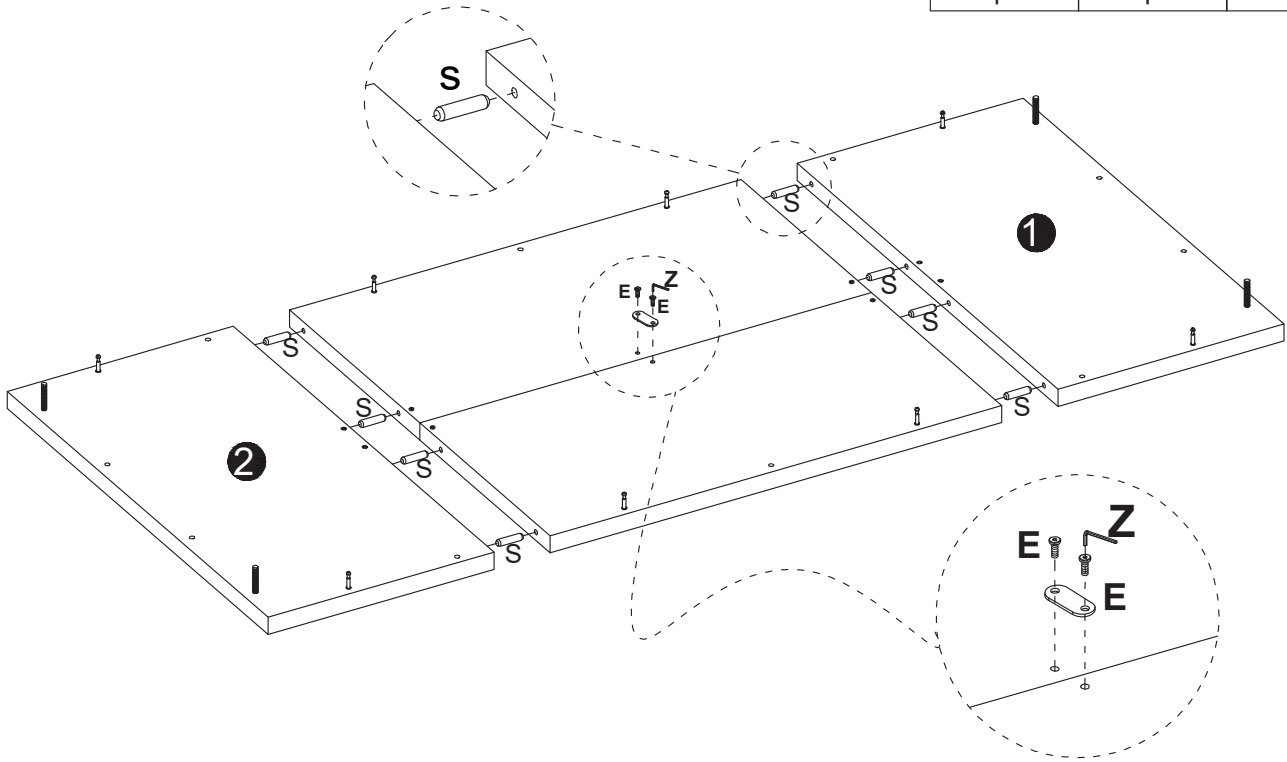


2



3

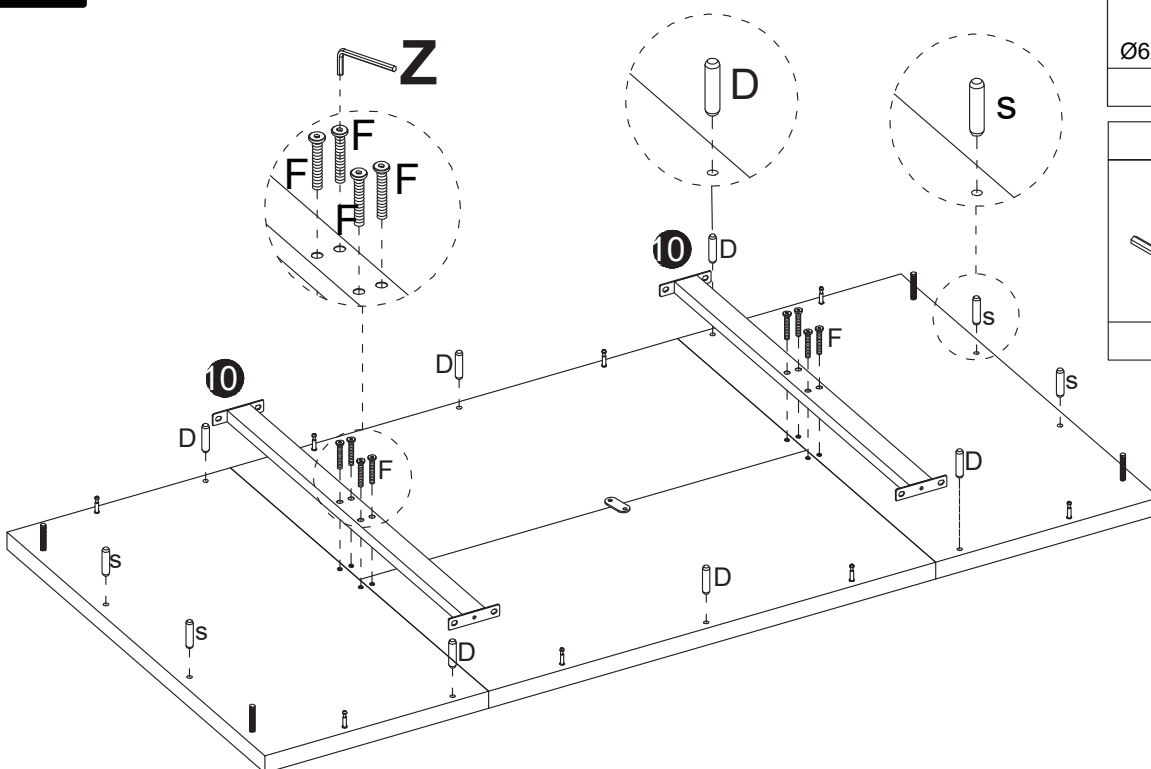
E	C	S
		
Ø6x10mm	M56x24mm	Ø10x40mm
2 pcs	1 pc	8 pcs



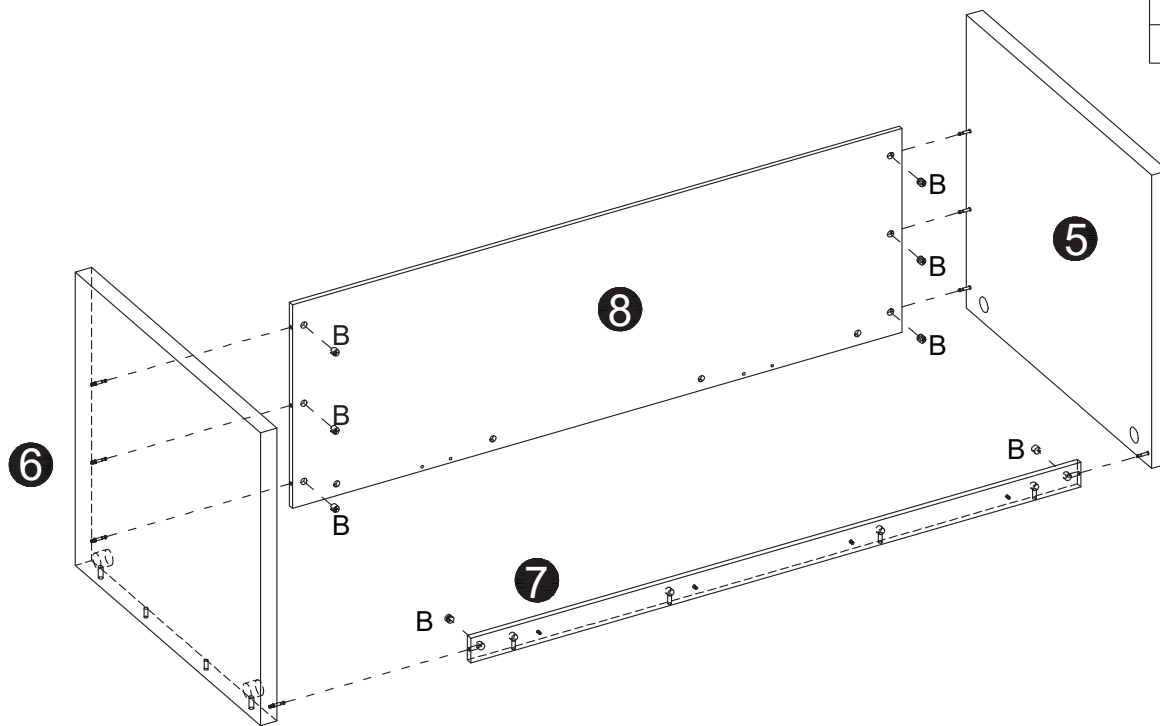
4

F	S
	
Ø6x35mm	Ø10x40mm
8 pcs	4 pcs

Z	D
	
M4	Ø8x30mm
1 pc	6 pcs

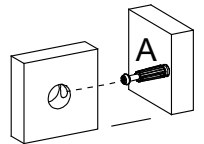


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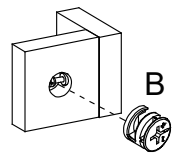


Y	B
	
1 pc	8 pcs Ø15x12mm

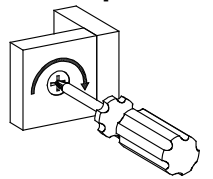
Step 1



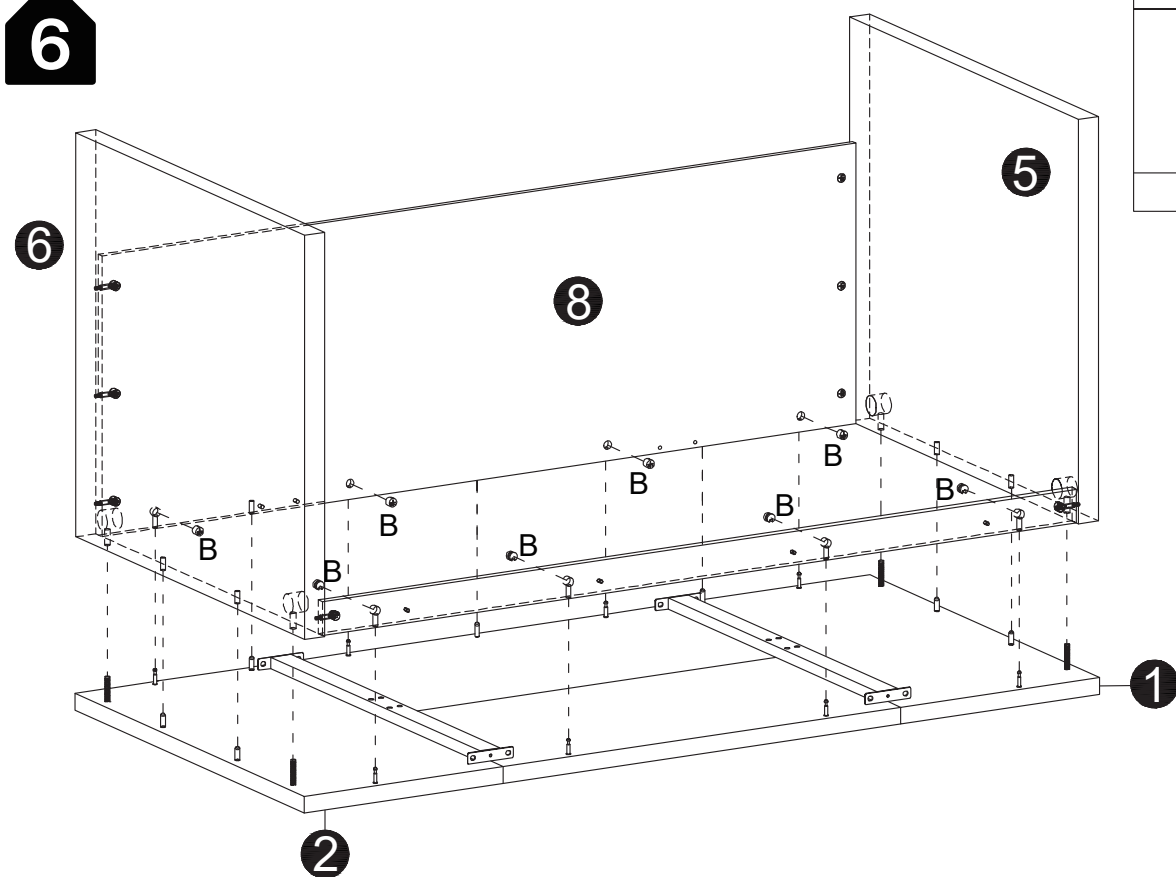
Step 2



Step 3

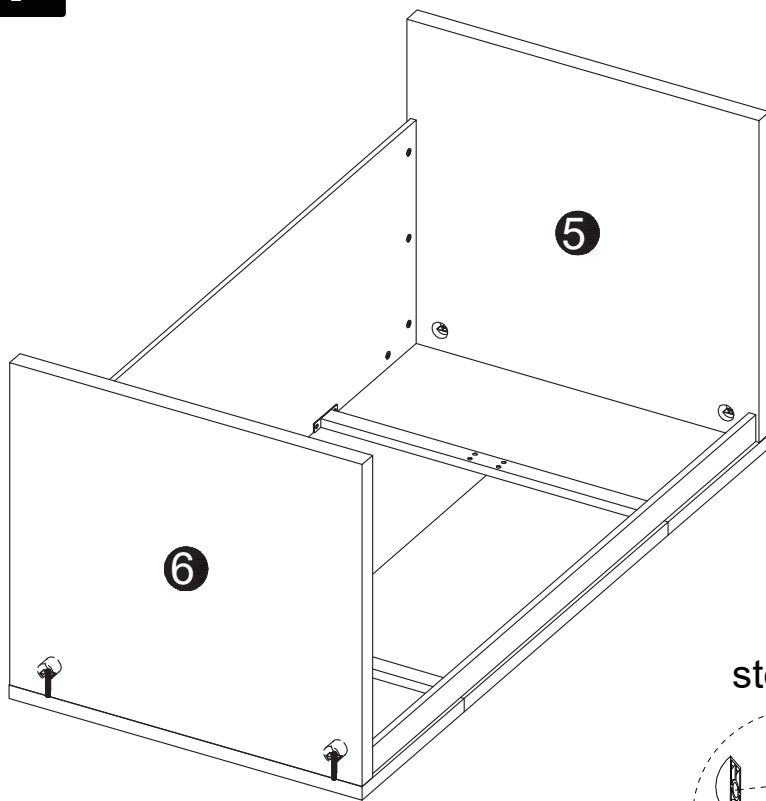


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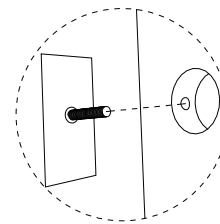
Y	B
	
1 pc	8 pcs Ø15x12mm

7

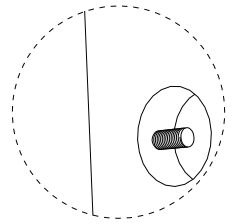


X	H	J
		
M14 1 pc	M8 4 pcs	M8 4 pcs

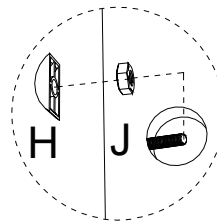
step 1



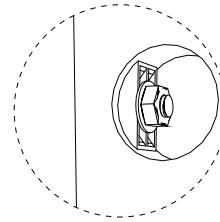
step 2



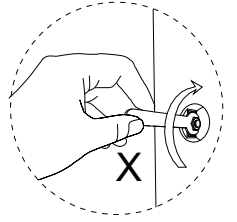
step 3



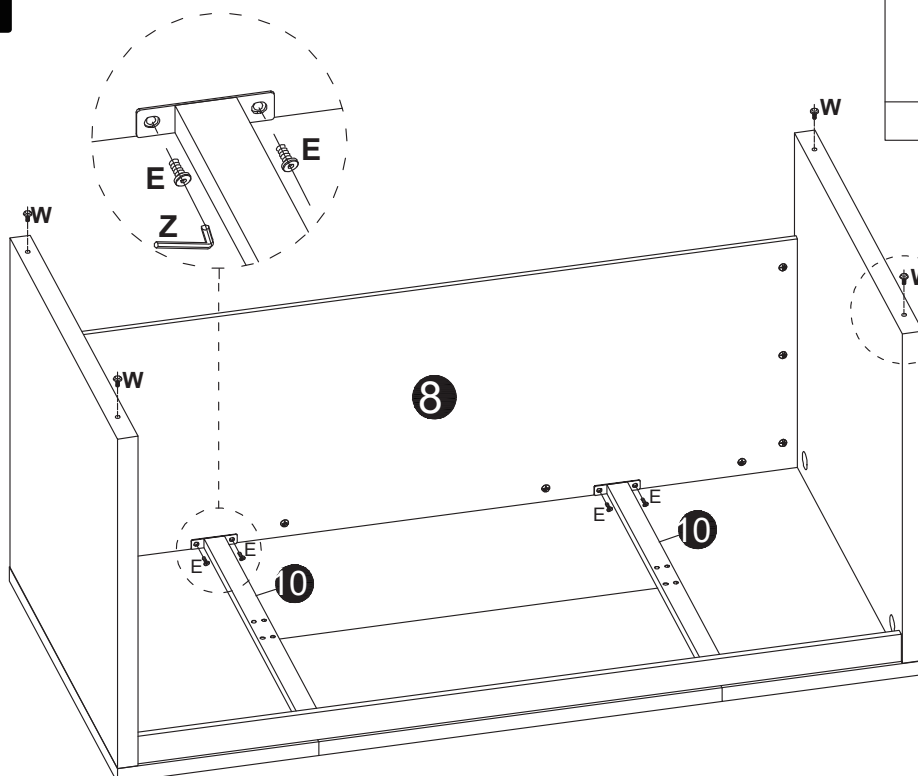
step 4



step 5



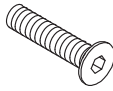
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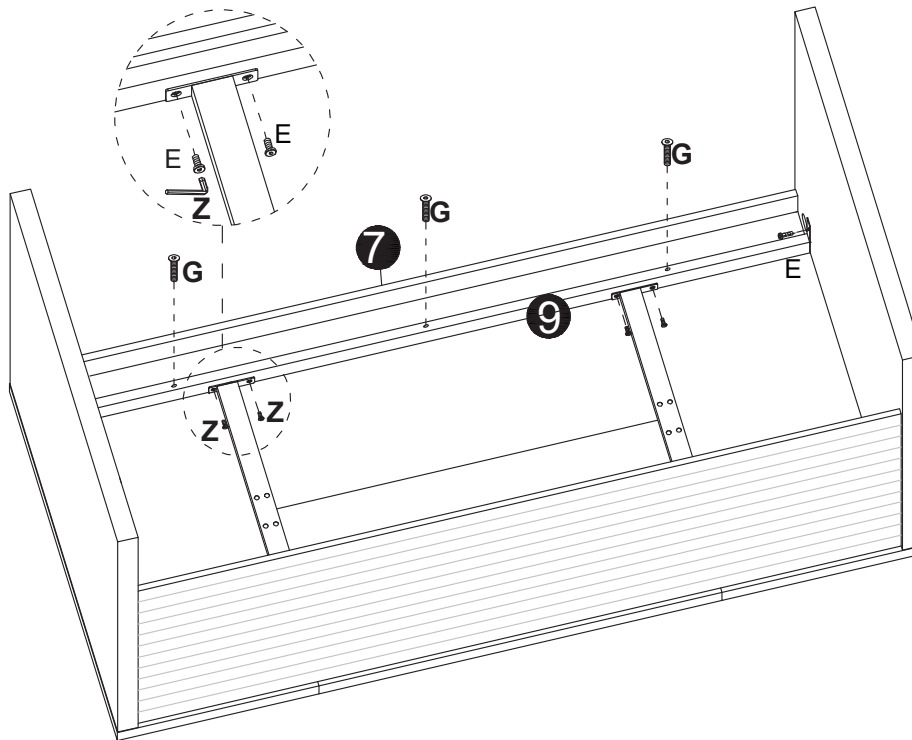


W	Z	E
		
M6 4 pc	M4 1 pc	Ø6x10mm 4 pcs

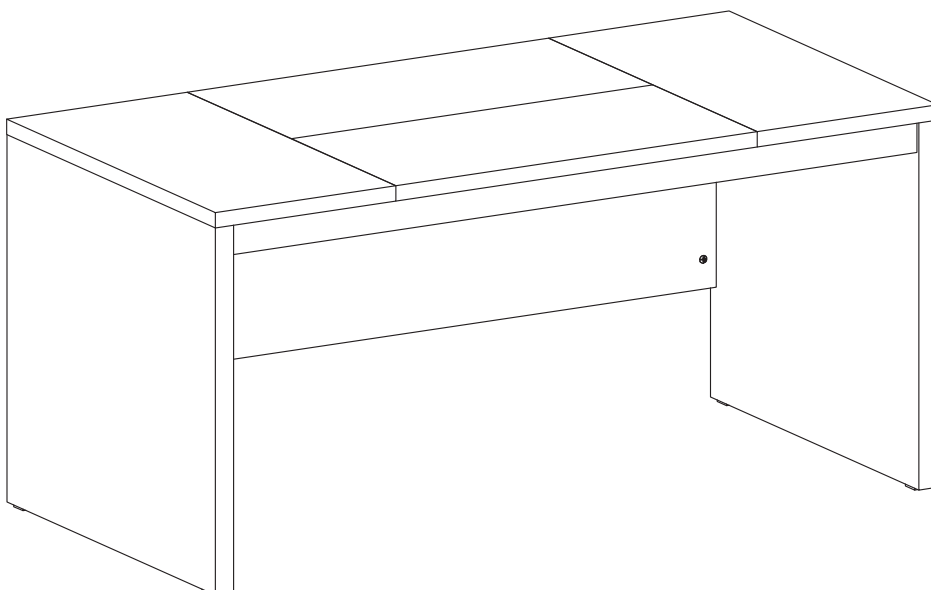
W

9

G	Z	E
		
Ø6x55mm	M4	Ø6x10mm
3 pcs	1 pc	6 pcs

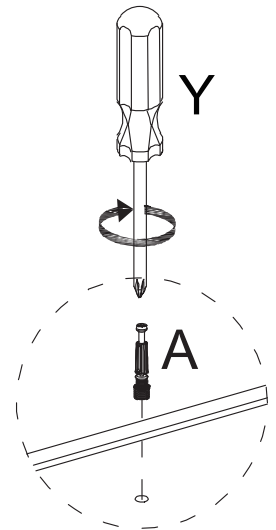
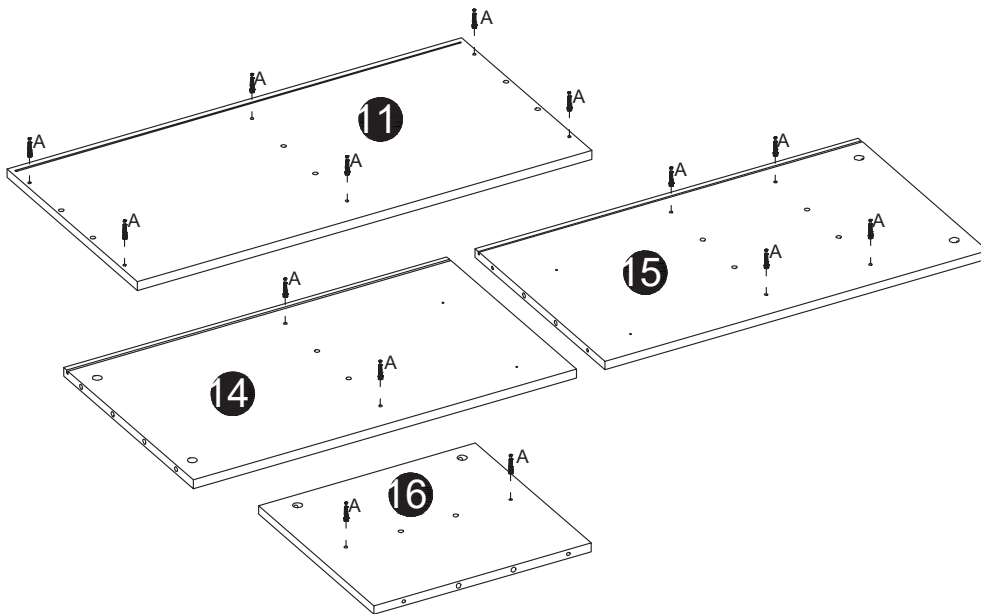


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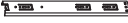


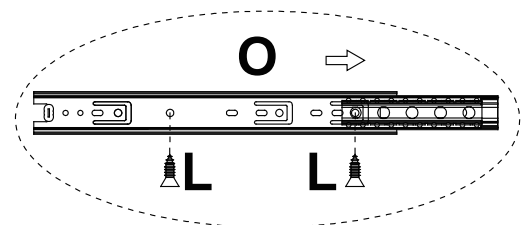
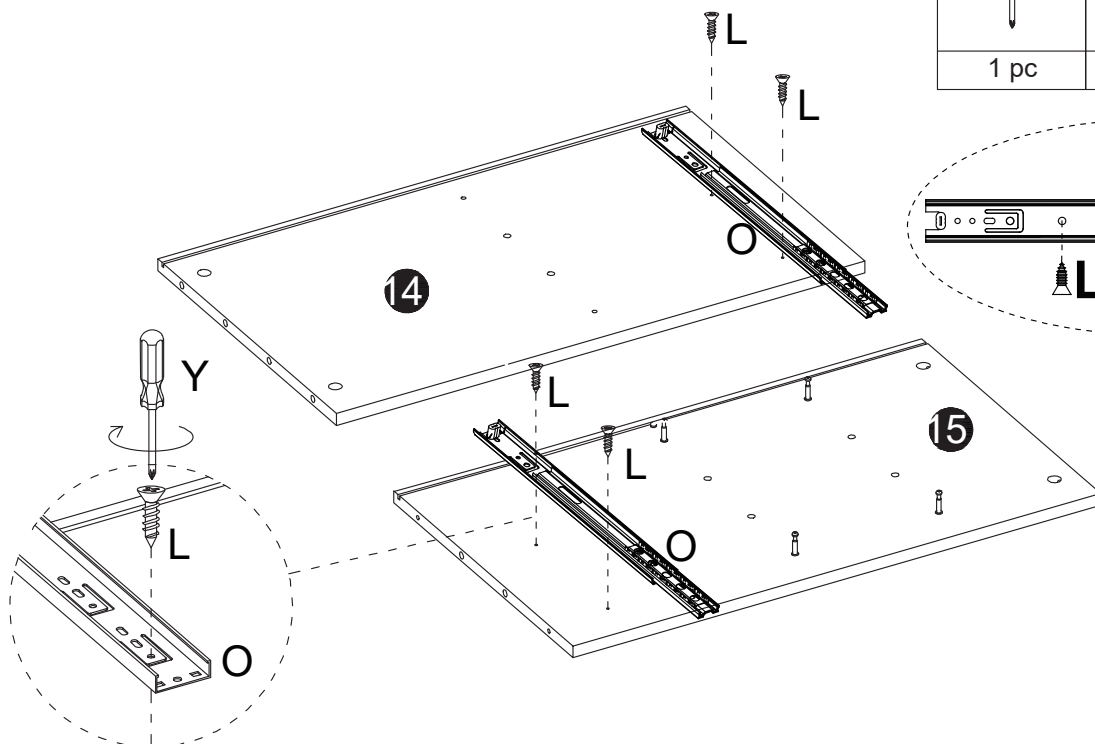
11

Y	A
	
1 pc	M6x40mm 14 pcs



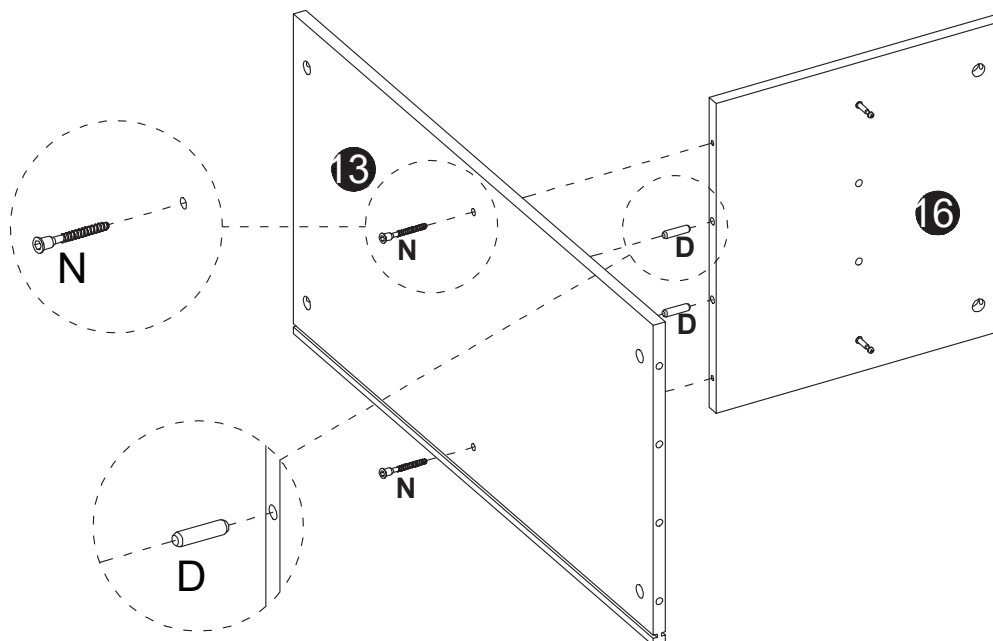
12

Y	O	L
		
1 pc	L300mm 2 pcs	Ø3.5x14mm 4 pcs



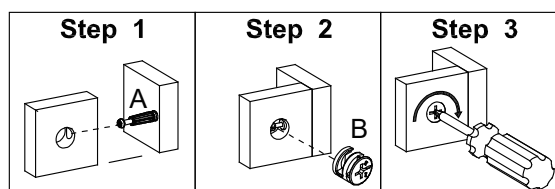
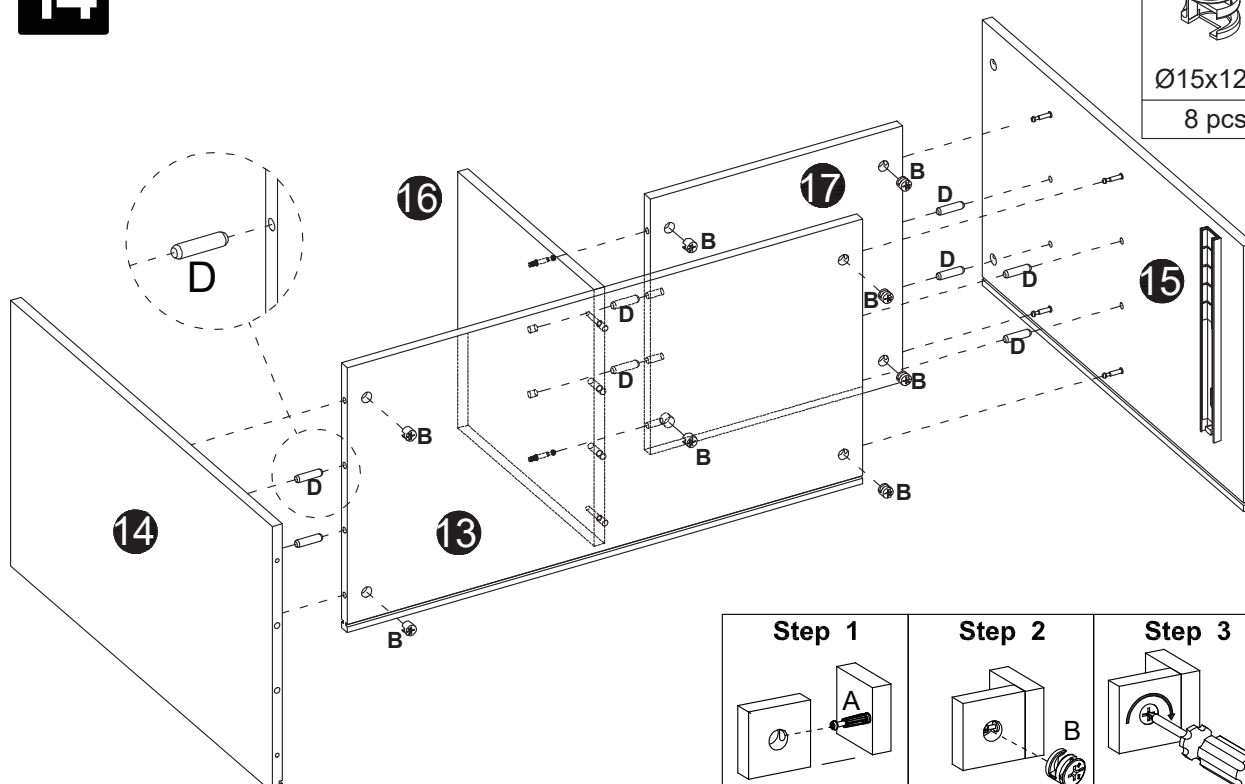
13

N	D
	
Ø7x38mm	Ø8x30mm
2 pcs	2 pcs

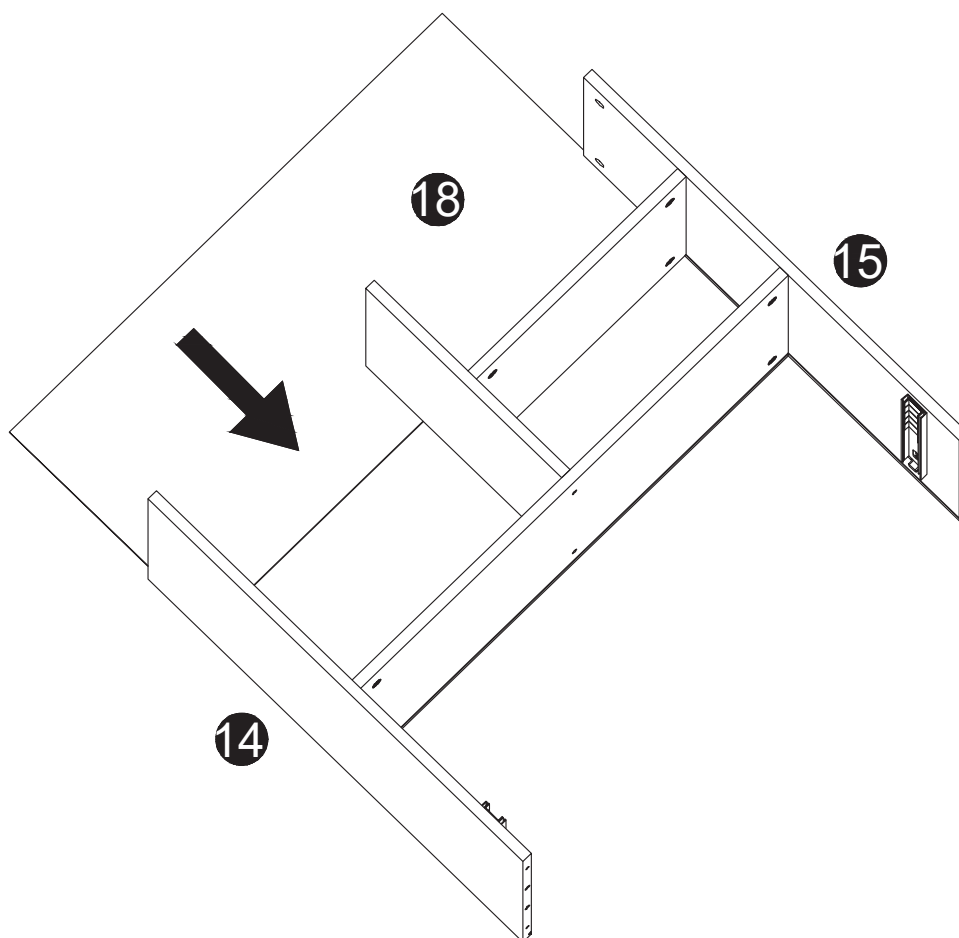


14

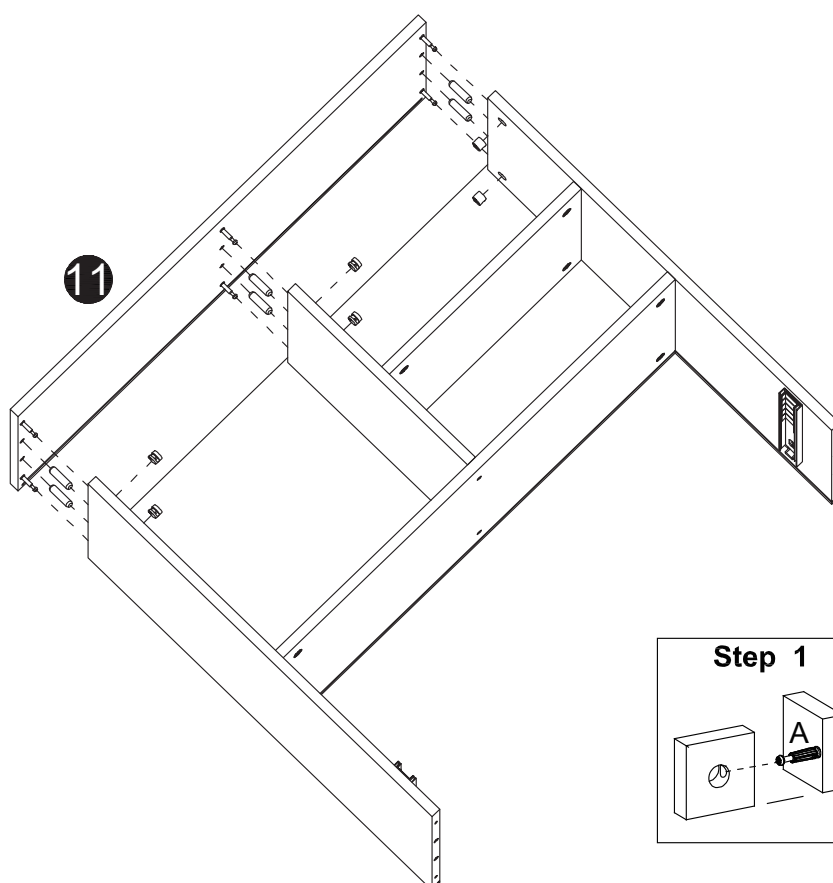
B	D
	
Ø15x12mm	Ø8x30mm
8 pcs	8 pcs



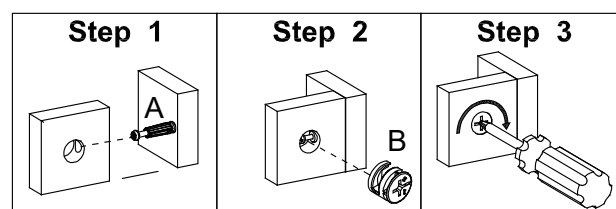
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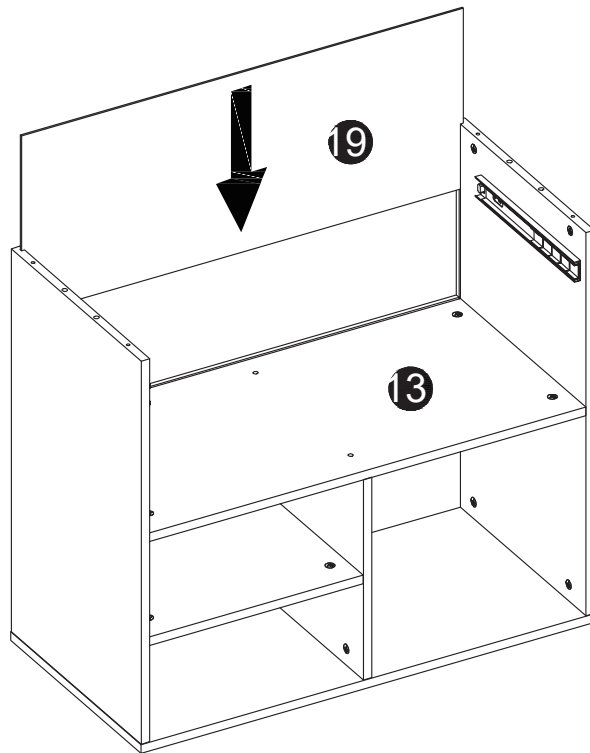
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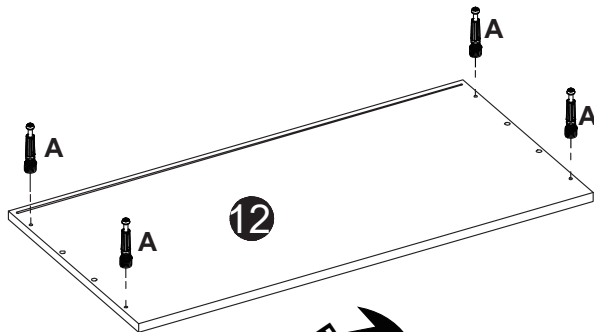
Y	B	D
		
1 pc	6 pcs	6 pcs
	Ø15x12mm	Ø8x30mm



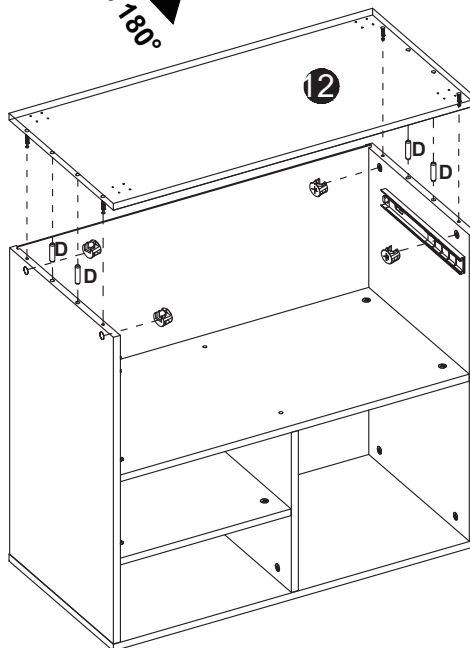
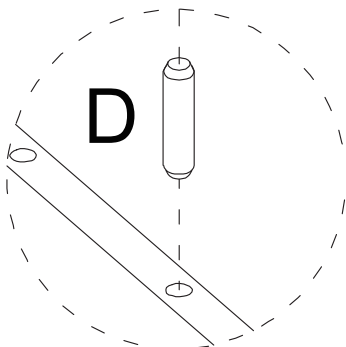
17



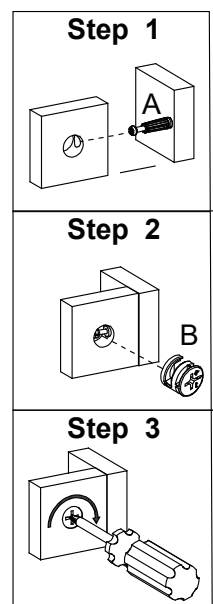
18



Rotate 180°

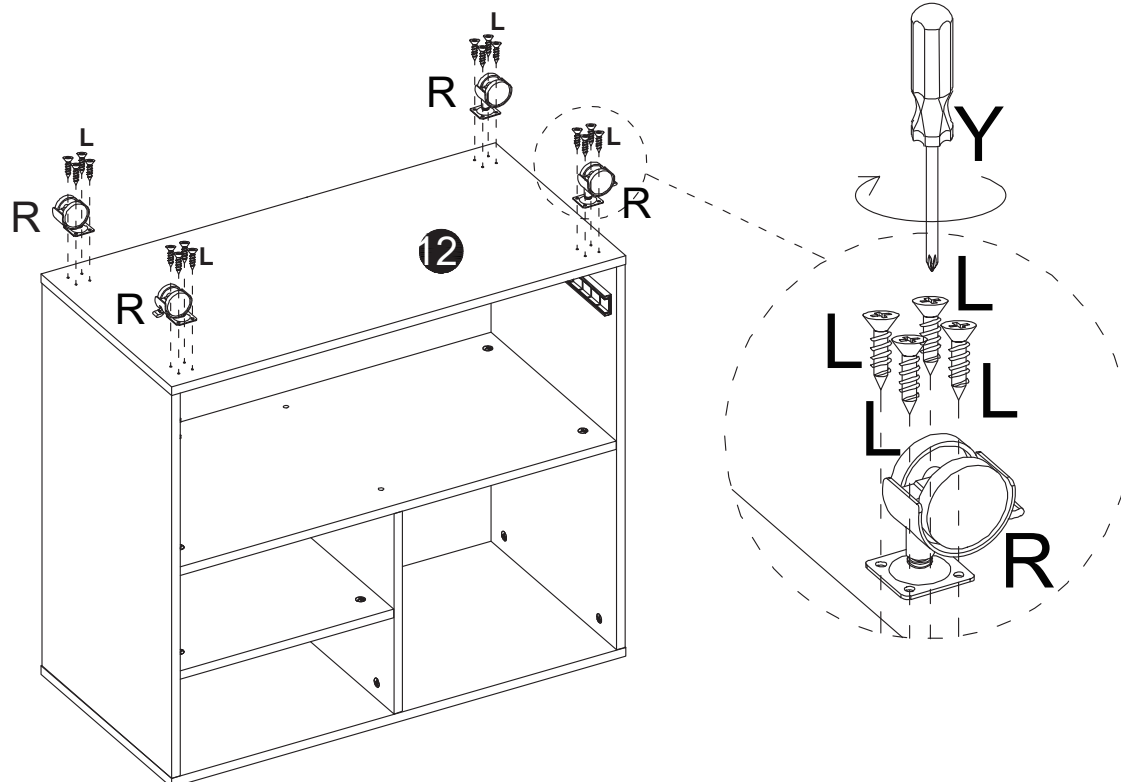


A	D	B
		
M6x40mm	Ø8x30mm	Ø15x11mm
4 pcs	4 pcs	4 pcs



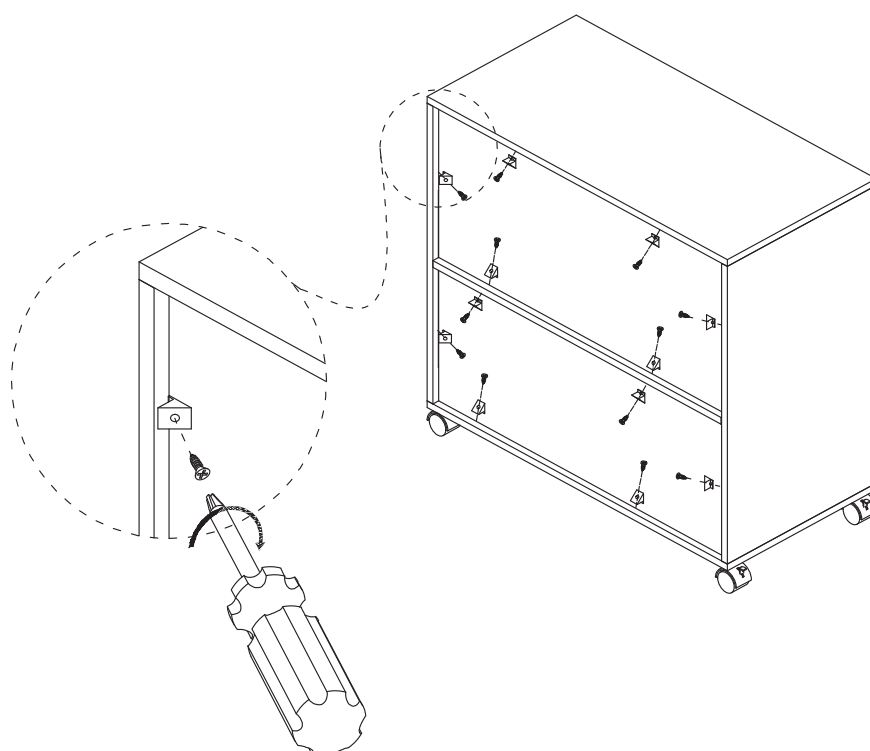
19

L	R
	
Ø3.5x14mm	H55mm
16pcs	4pcs

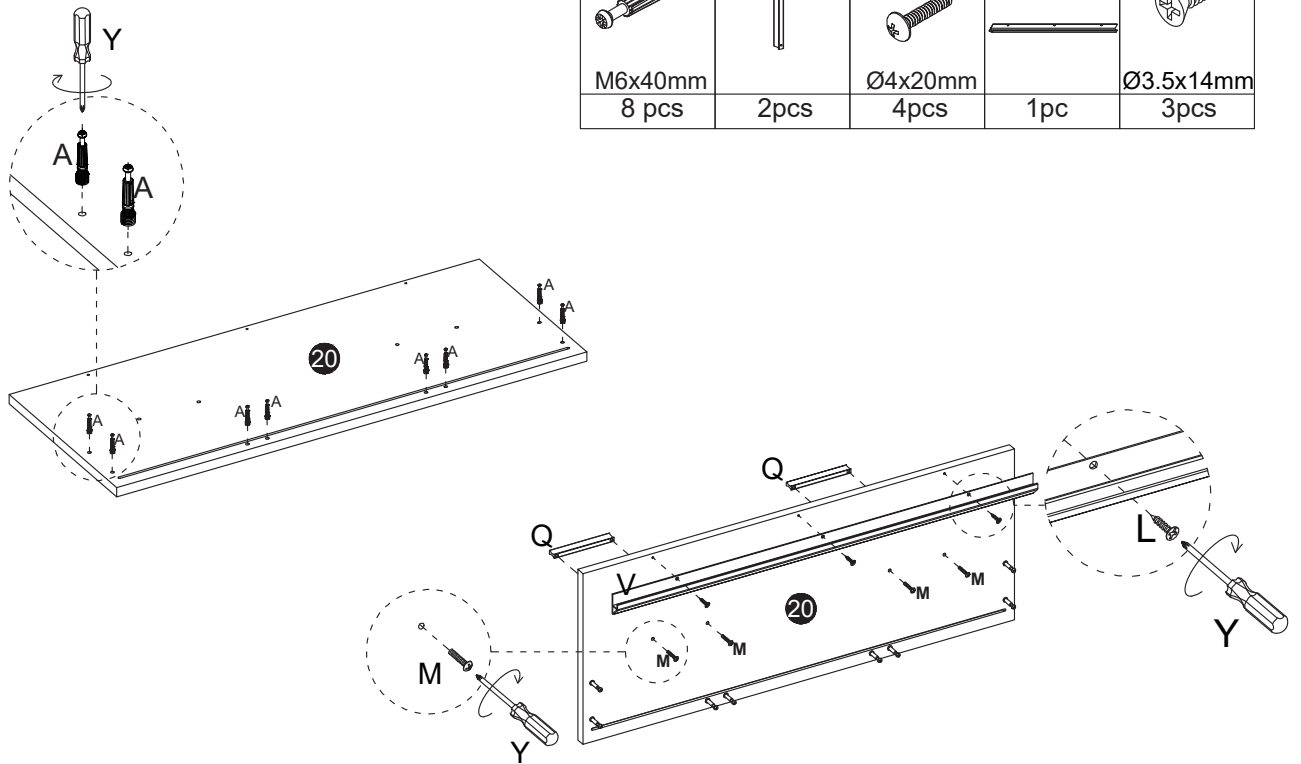


20

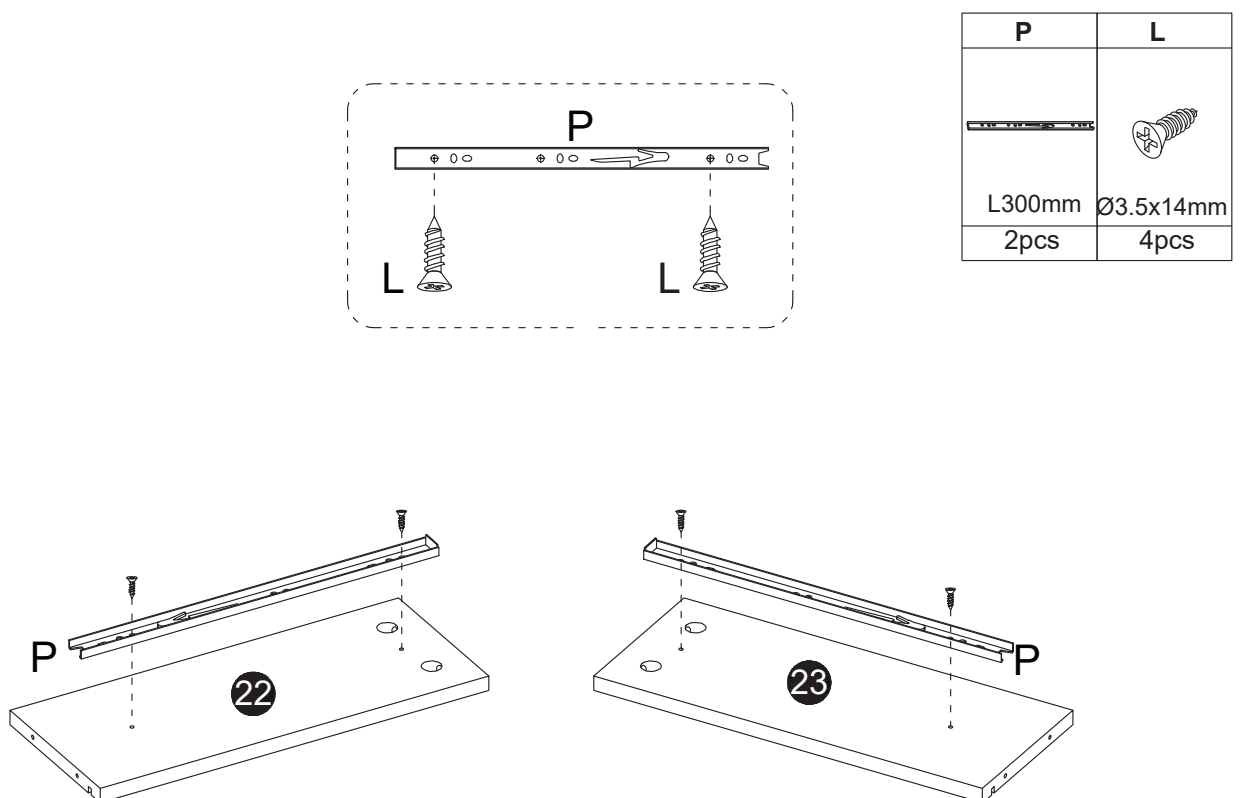
L	T
	
Ø3.5x14mm	
12pcs	12pcs



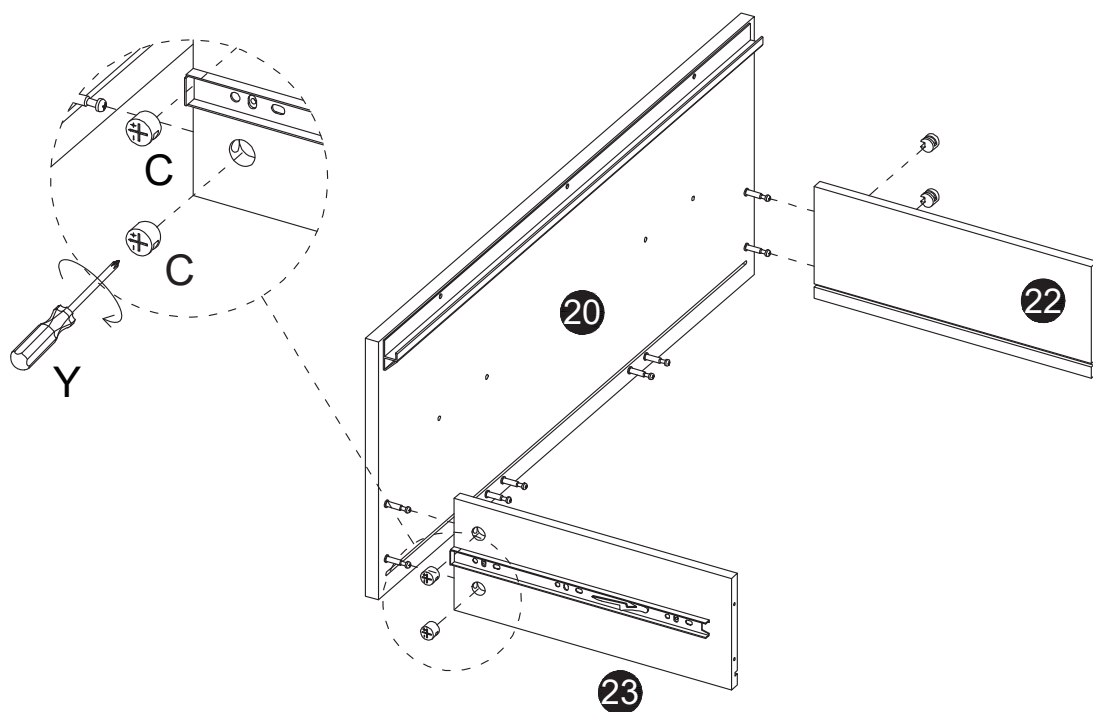
21



22



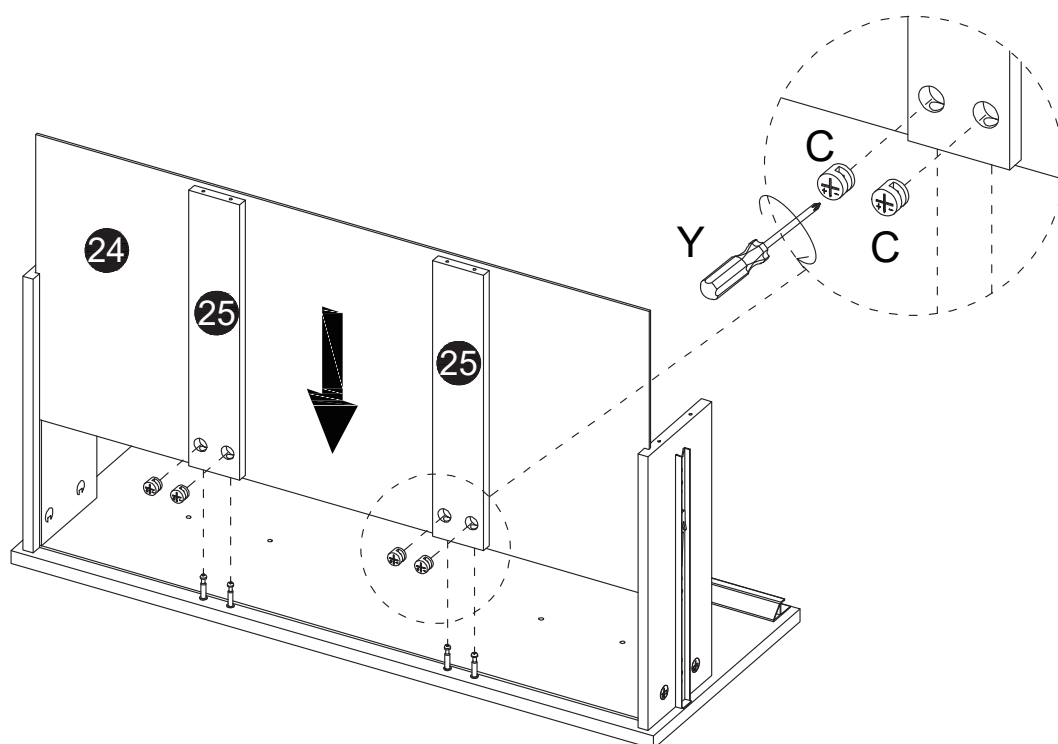
23



B

Ø15x12mm
4pcs

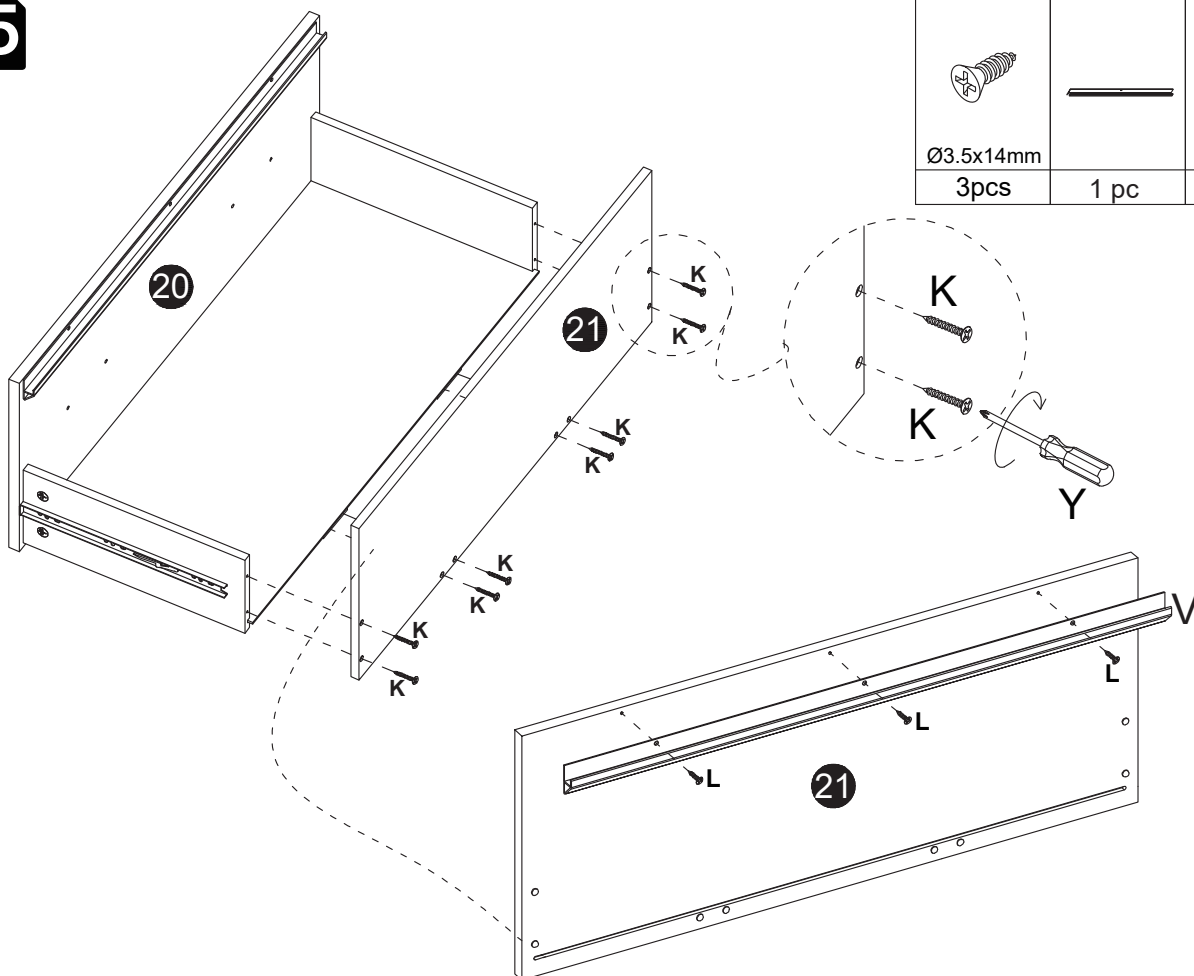
24



B

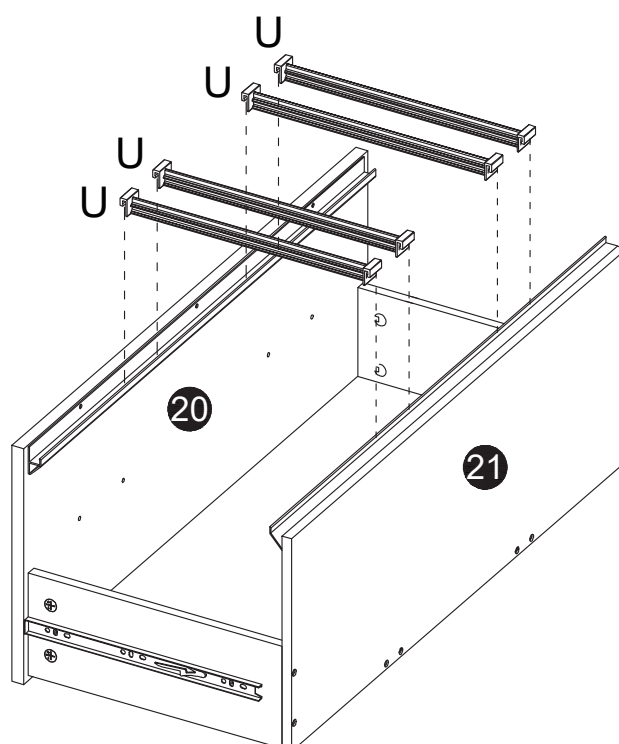
Ø15x12mm
4pcs

25



L	V	K
		
Ø3.5x14mm		Ø3.5x35mm
3 pcs	1 pc	8 pcs

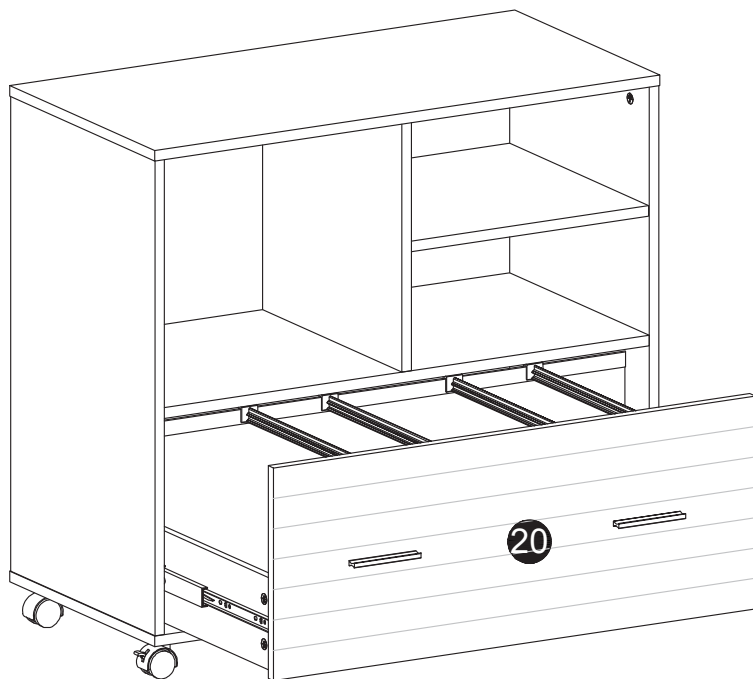
26



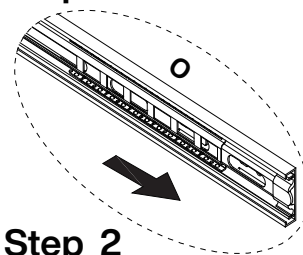
U

318x25x22mm
4 pcs

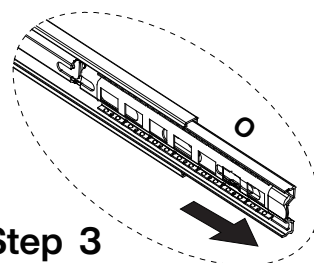
27



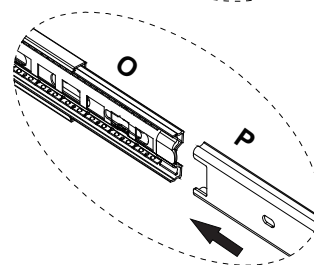
Step 1



Step 2

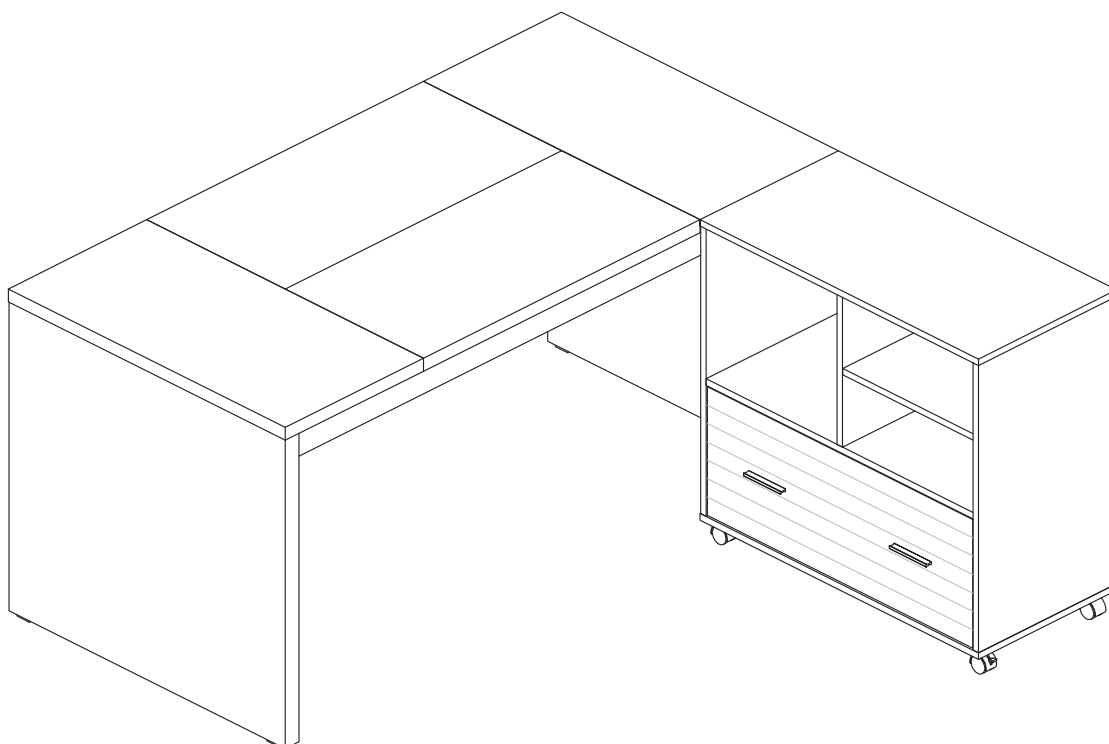


Step 3



Before installation, slide the inner iron pieces of #O to the outermost side. Then align it with #P and gently push it inward to complete the slide installation.

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Thank you for your support!

