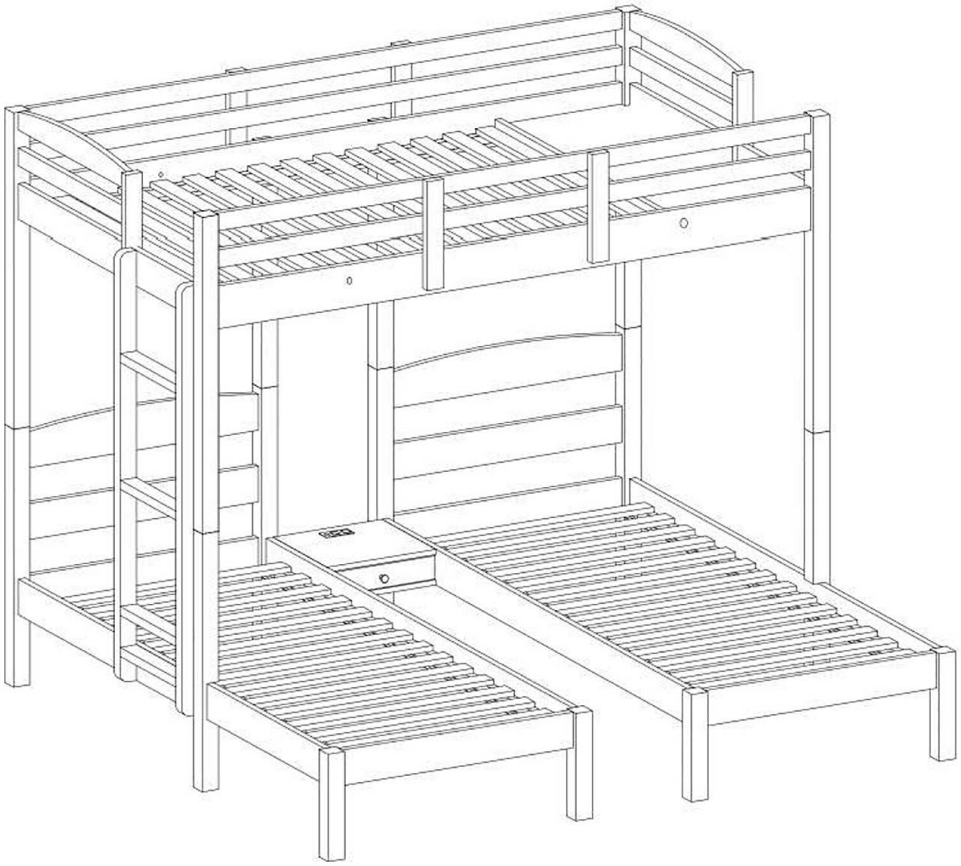
ASSEMBLY INSTRUCTIONS





TOOLS REQUIRED



Allen Wrench

(Included)



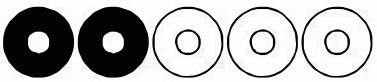
Phillips Screwdriver

(Not Included)



2 - People Recommended

ASSEMBLY RATING



EASY ——→ DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.

VERSION# 24-03-20

CHECK BEFORE STARTING

- [ ] **Are you missing anything?**

  Double-check all parts, hardware and accessories listed are all acccounted for.

- [ ] **Should we send any replacements?**

  Are there any irregularities or flaws in the parts? We can send replacements!

- [ ] **Check out our Quick Tips!**

  We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

- [ ] **Prep Time!**

  Please review the assembly instructions and all diagrams prior to assembling.

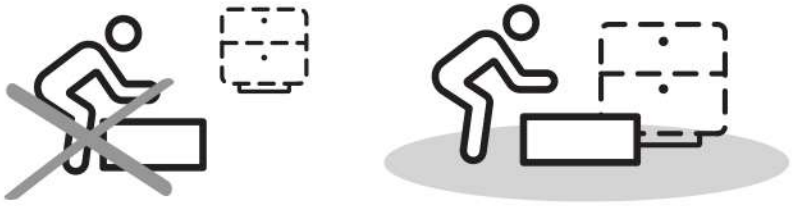
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



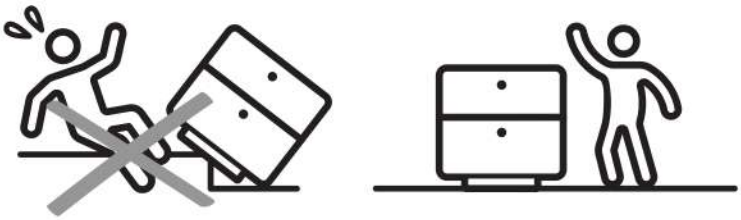
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

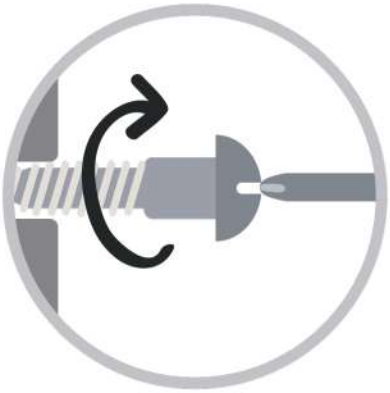
Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

ASSEMBLY AND CARE ADVICE

FAILURE TO FOLLOW THE GUIDELINES BELOW MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly and insert screws or bolts into their respective holes.



Turn clockwise to tighten and only tighten when step is completed or when instructed to do so.



Use the appropriate hand tools or power tools for assembly. Select steps, such as tightening screws and/or bolts, may require hand tools to avoid causing damage during assembly.



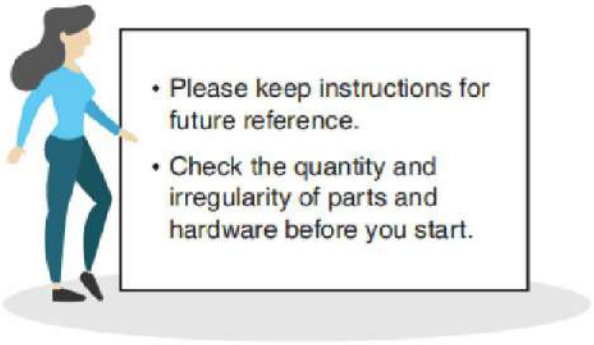
Save the instructions and store any supplied tools for later maintenance.



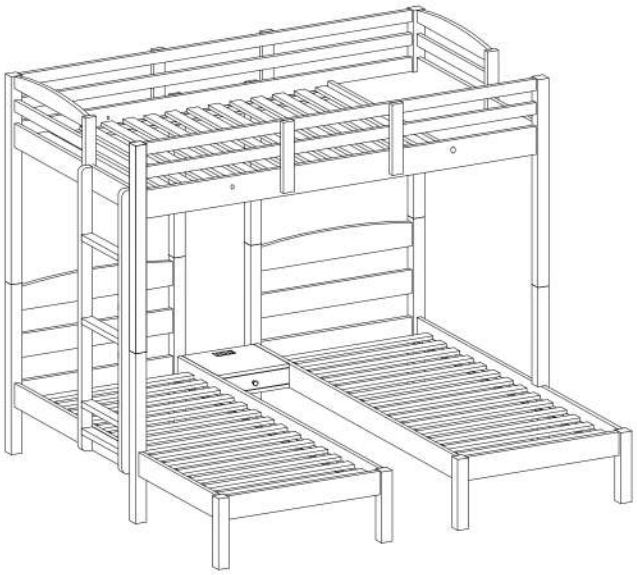
After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

Bunk Bed

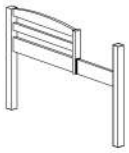


- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



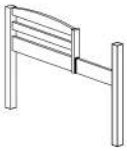
PARTS

#1 1pc



Upper Headboard Left

#2 1pc



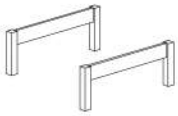
Upper Headboard Right

#3 2pcs



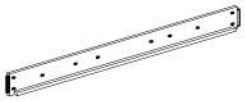
Lower Headboard

#4 2pcs



Lower Footboard

#5 1pc



Upper Side Rail (Back)

#6 4pcs



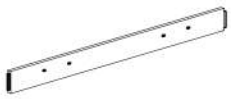
Long Guard Rail

#7 4pcs



Vertical Guard Rail Support

#8 1pc



Upper Side Rail (Front)

#9 1pc



Lower Side Rail

#10 1pc



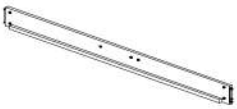
Lower Side Rail

#11 1pc



Lower Side Rail

#12 1pc



Lower Side Rail

#13 3sets



Lower Slats (13pcs)

#14 1pc



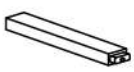
Side Rail Ladder (L)

#15 1pc



Side Rail Ladder (R)

#16 4pcs



Slat Ladder

#17 1pc



Drawer

#18 1pc



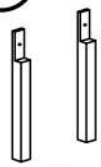
Panel Slat

#19 1pc



Support Slat

#20 2pcs



Support Short Post

#21 1pc



Support Long Post Left

#22 1pc



Support Long Post Right

HARDWARE

#A 32pcs



Long Bolt(Ø15)
1/4"x4"

#B 6pcs



Short Bolt(Ø13)
1/4"x1-5/8"

#C 32pcs



Short Bolt(Ø13)
1/4"x1-1/4"

#D 32pcs



Barrel Nut
1/4" x 15(9.5mm)

#E 8pcs



Wood Screw(Ø13)
1/4" x 2"

#F 6pcs



Metan Pin(Ø9)
1/4" x 80mm

#G 82pcs



Wood Screw
3/16" x35mm

#H 1pc



Alen Wrench 4mm

#I 12pcs



Wooden Ø10*30mm

#J 2pcs



Wood Screw
Ø3 x 15mm

#K 1pc



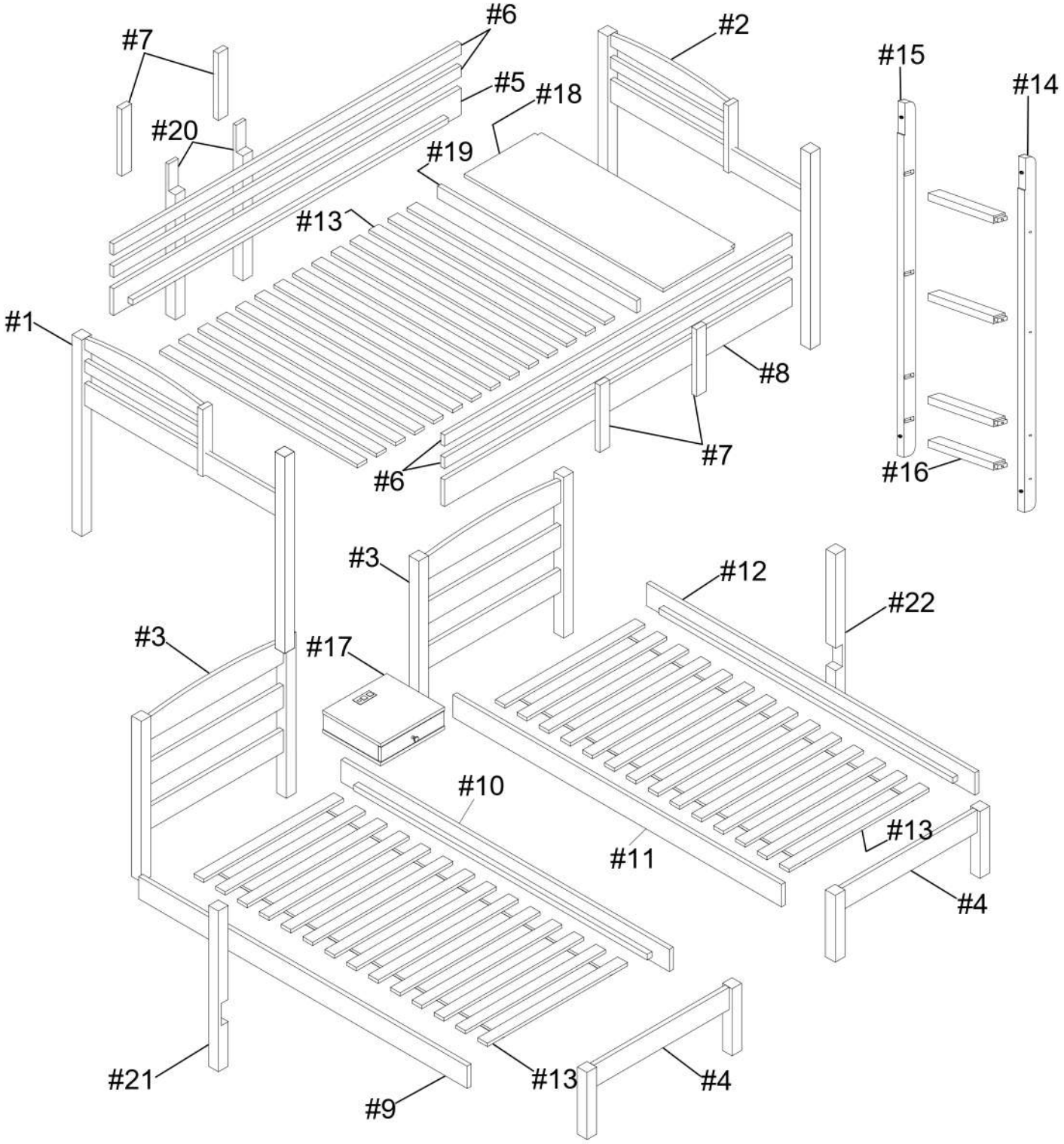
Plug Power

#L 2pcs

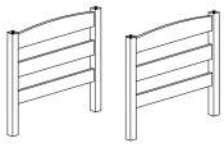
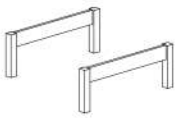
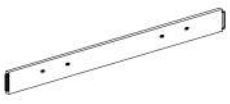


Wooden Plug

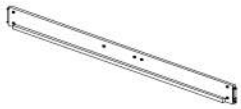
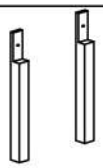
Exploded View



packed in 3 caces

Carton	Disignation		Part	Hardware
	Upper Headboard Left	#1		 #A 32pcs  #B 6pcs  #C 32pcs  #D 32pcs  #E 8pcs  #F 6pcs  #G 82pcs  #H 1pc  #I 12pcs  #J 2pcs  #K 1pc  #L 2pcs
	Upper Headboard Right	#2		
	Lower Headboard (2pcs)	#3		
	Lower Footboard (2pcs)	#4		
	Drawer	#17		
	Upper Side Rail (Back)	#5		
	Long Guard Rail (4pcs)	#6		
	Vertical Guard Rail Support (4pcs)	#7		
	Upper Side Rail (Front)	#8		
	Lower Side Rail	#9		
	Lower Side Rail	#10		

packed in 3 caces

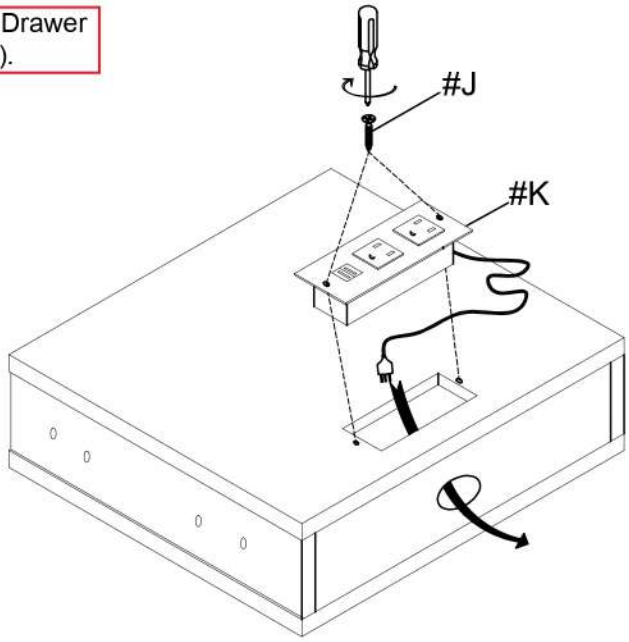
Carton	Disignation		Part	Hardware
	Lower Side Rail	#11		
	Lower Side Rail	#12		
	Side Rail Ladder (L)	#14		
	Side Rail Ladder (R)	#15		
	Slat Ladder(4pcs)	#16		
	Support Short Post (2pcs)	#20		
	Support Long Post Left	#21		
	Support Long Post Right	#22		
	Lower Slats (13pcs) （3sets)	#13		
	Panel Slat	#18		
	Support Slat	#19		

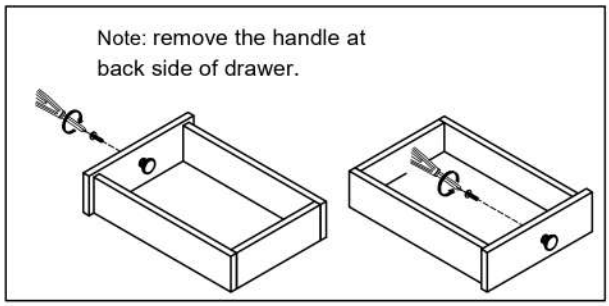
ASSEMBLY INSTRUCTIONS

1

Part (#17) x1pc
Hardware (#J) x 2pcs
Hardware (#K) x1pc

Insert the Plug Power (#K) into the Drawer (#17) and secure using Screws (#J).

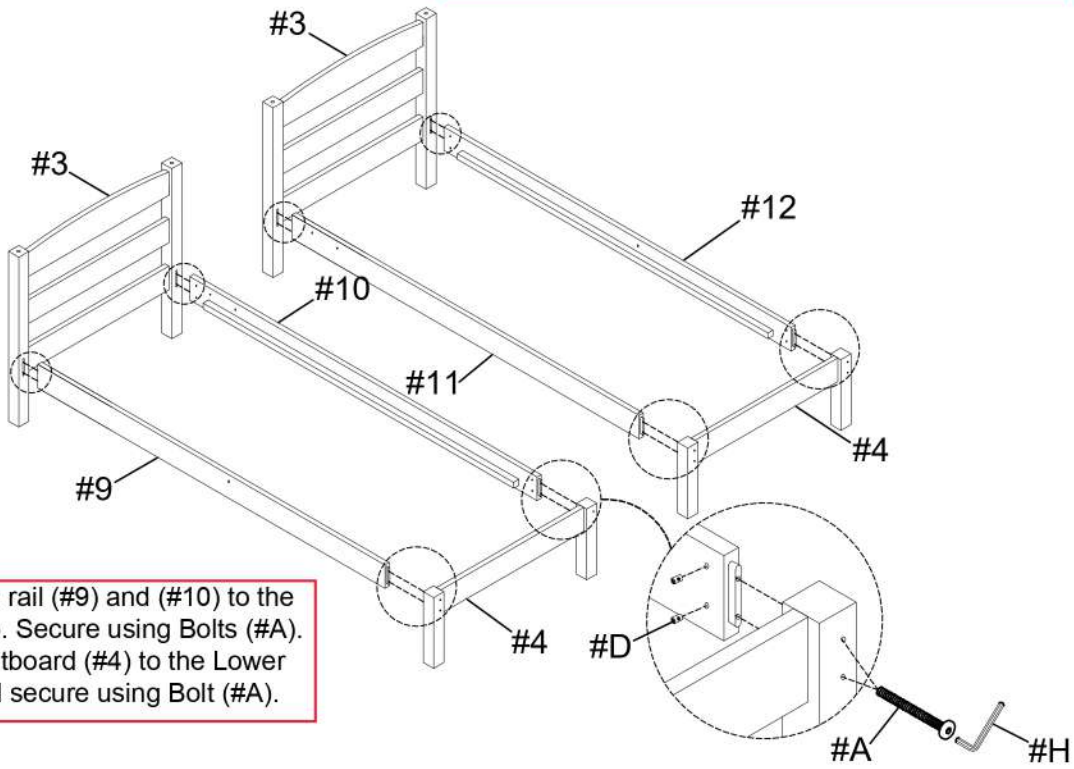




2

Part (#3) x2pcs
Part (#4) x2pcs
Part (#9) x1pc
Part (#10) x1pc
Part (#11) x1pc
Part (#12) x1pc
Hardware (#A) x16pcs
Hardware (#D) x16pcs

III. Align the Lower Side rail (#11) and (#12) to the Lower Headboard (#3). Secure using Bolts (#A).
IV. Align the Lower Footboard (#4) to the Lower Side rails (#9,#10) and secure using Bolt (#A).



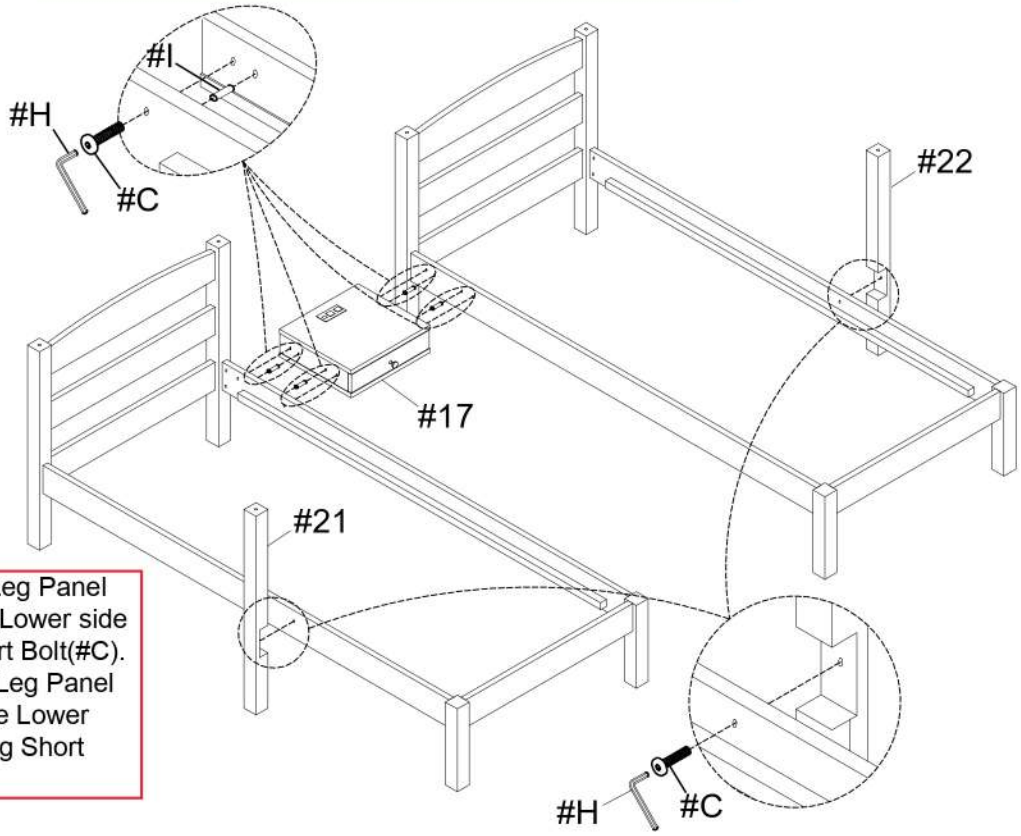
I. Align the Lower Side rail (#9) and (#10) to the Lower Headboard (#3). Secure using Bolts (#A).
II. Align the Lower Footboard (#4) to the Lower Side rails (#9,#10) and secure using Bolt (#A).

ASSEMBLY INSTRUCTIONS

I. Align the Drawer (#17) in between the lower bed frames using Wooden Dowel (#I) and secure using Bolts (#C).

3

Part (#21) x1pc
Part (#22) x1pc
Hardware (#C) x6pcs
Hardware (#I) x4pcS

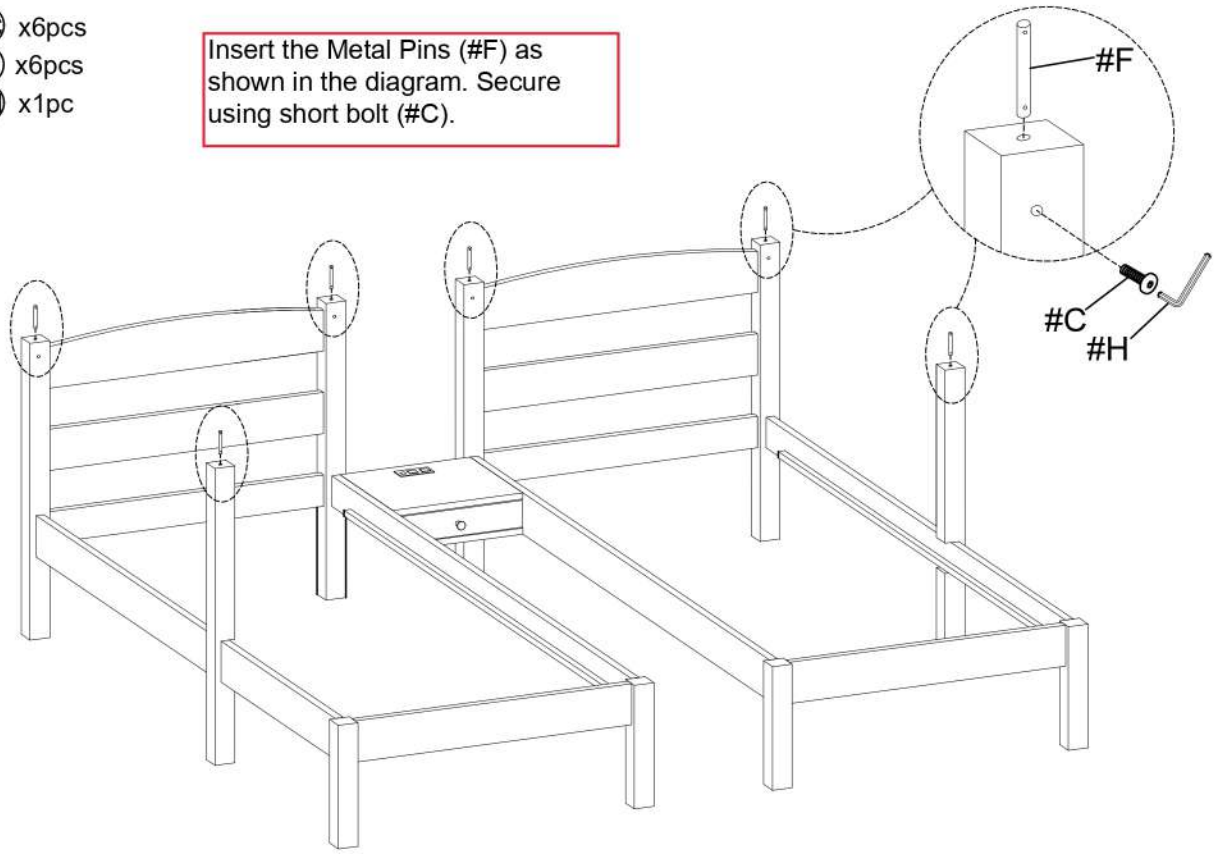


II. Align the Support Leg Panel post Left (#21) to the Lower side rail (#9) by using Short Bolt(#C).
III. Align the Support Leg Panel post Right (#22) to the Lower side rail (#12) by using Short Bolt(#C).

4

Hardware (#C) x6pcs
Hardware (#F) x6pcs
Hardware (#H) x1pc

Insert the Metal Pins (#F) as shown in the diagram. Secure using short bolt (#C).

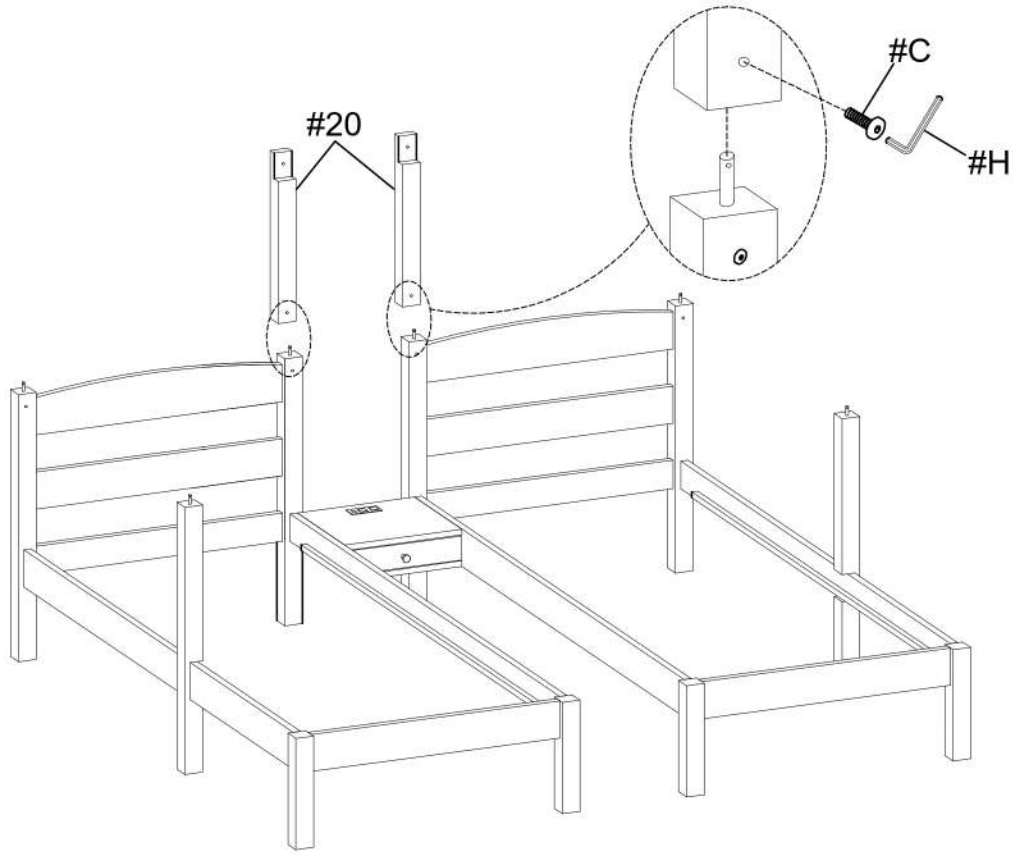


ASSEMBLY INSTRUCTIONS

Insert the Support short post (#20) on the Lower headboard (#3) and secure using Short bolt (#C).

5

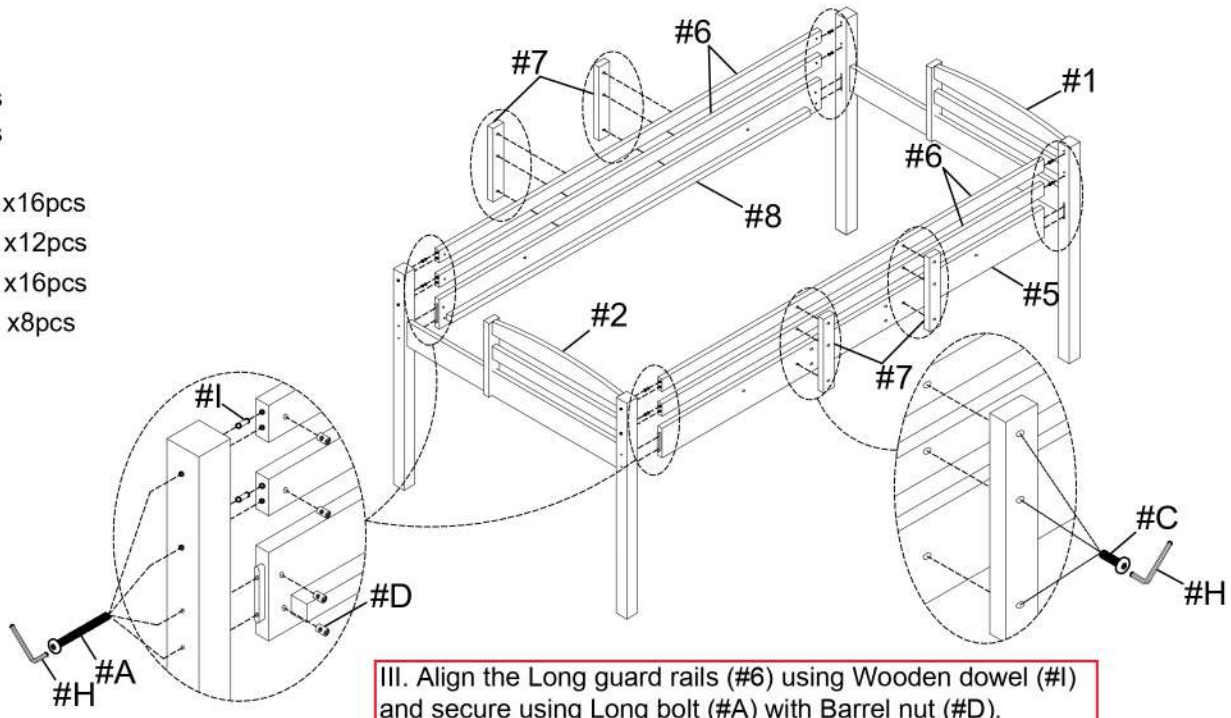
Part (#20) x2pcs
Hardware (#C) x2pcs



I. Align the Upper Side rail Front (#8) to the Upper headboard (#1) and upper headboard(#2) secure using Long bolt (#A) and Barrel nut (#D).
II. Align the Upper Side rail Back (#5) to the Upper headboard (#1) and upper headboard(#2) secure using Long bolt (#A) and Barrel nut (#D).

6

Part (#1) x1pc
Part (#2) x1pc
Part (#5) x1pc
Part (#6) x4pcs
Part (#7) x4pcs
Part (#8) x1pc
Hardware (#A) x16pcs
Hardware (#C) x12pcs
Hardware (#D) x16pcs
Hardware (#I) x8pcs



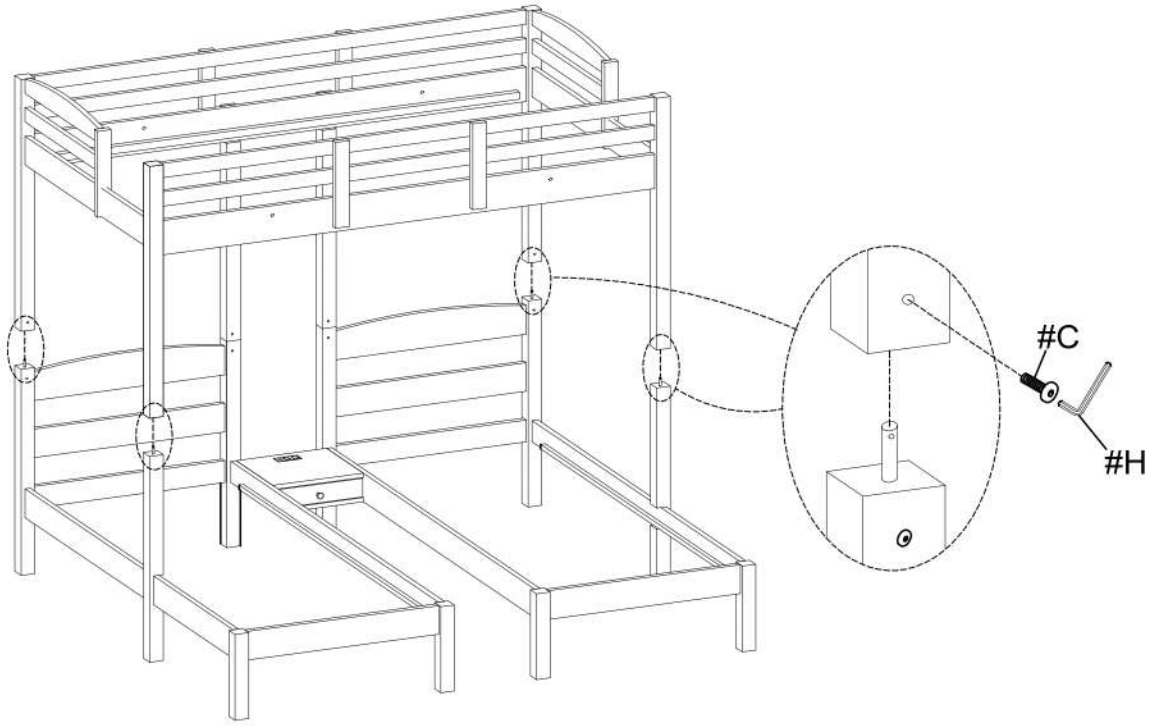
III. Align the Long guard rails (#6) using Wooden dowel (#I) and secure using Long bolt (#A) with Barrel nut (#D).
V. Secure the Vertical guard rail support (#7) to guard rails by using Short bolt (#C).

ASSEMBLY INSTRUCTIONS

Align the upper bunk to the lower bunks using the Metal Pins. Secure the legs by using Short Bolt (# C).

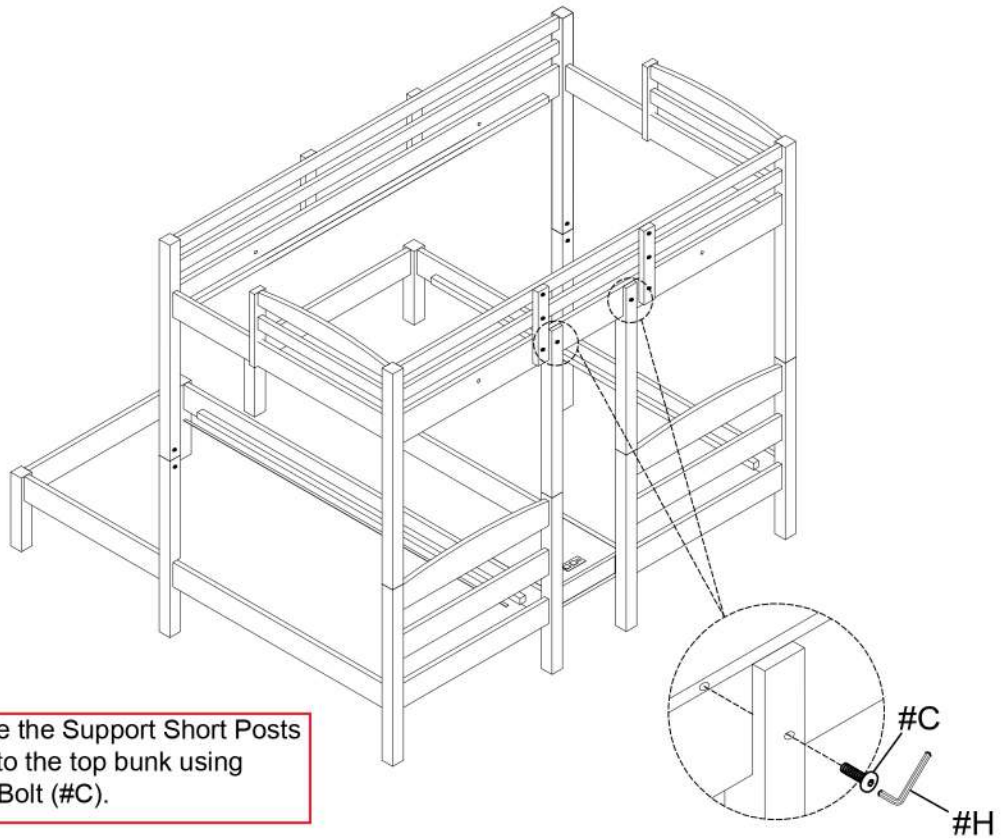
7

Hardware (#C) x4pcs



8

Hardware (#C) x2pcs



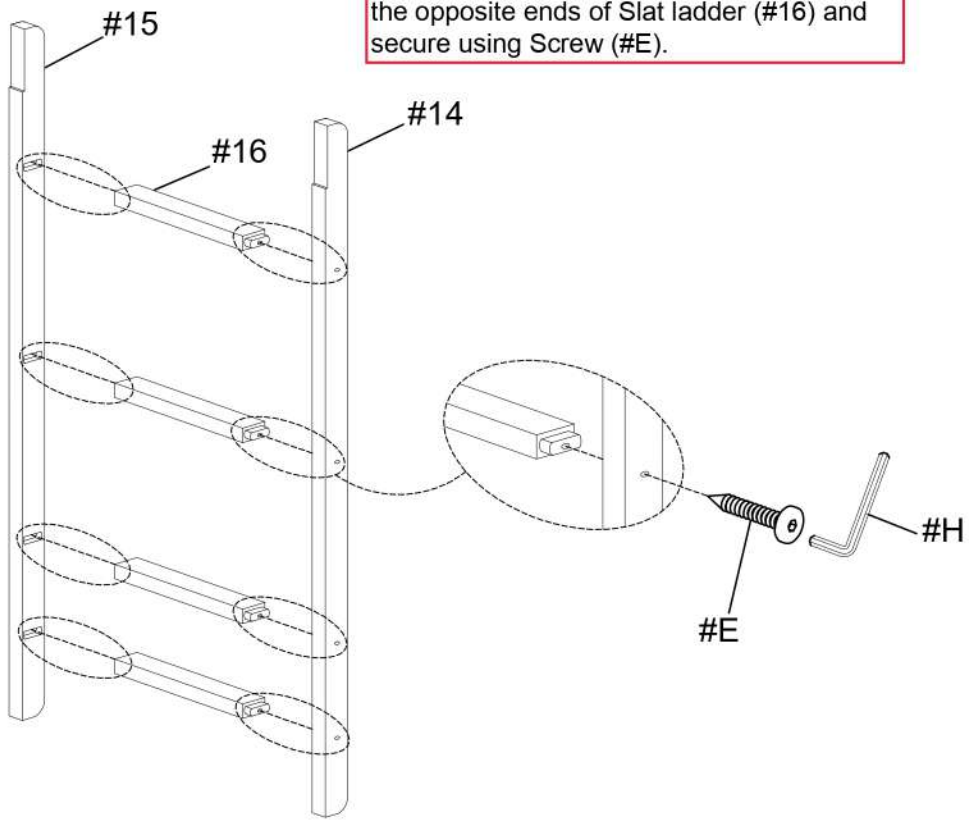
Secure the Support Short Posts (#20) to the top bunk using Short Bolt (#C).

ASSEMBLY INSTRUCTIONS

9

Part (#14) x1pc
Part (#15) x1pc
Part (#16) x4pcs
Hardware (#E) x8pcs

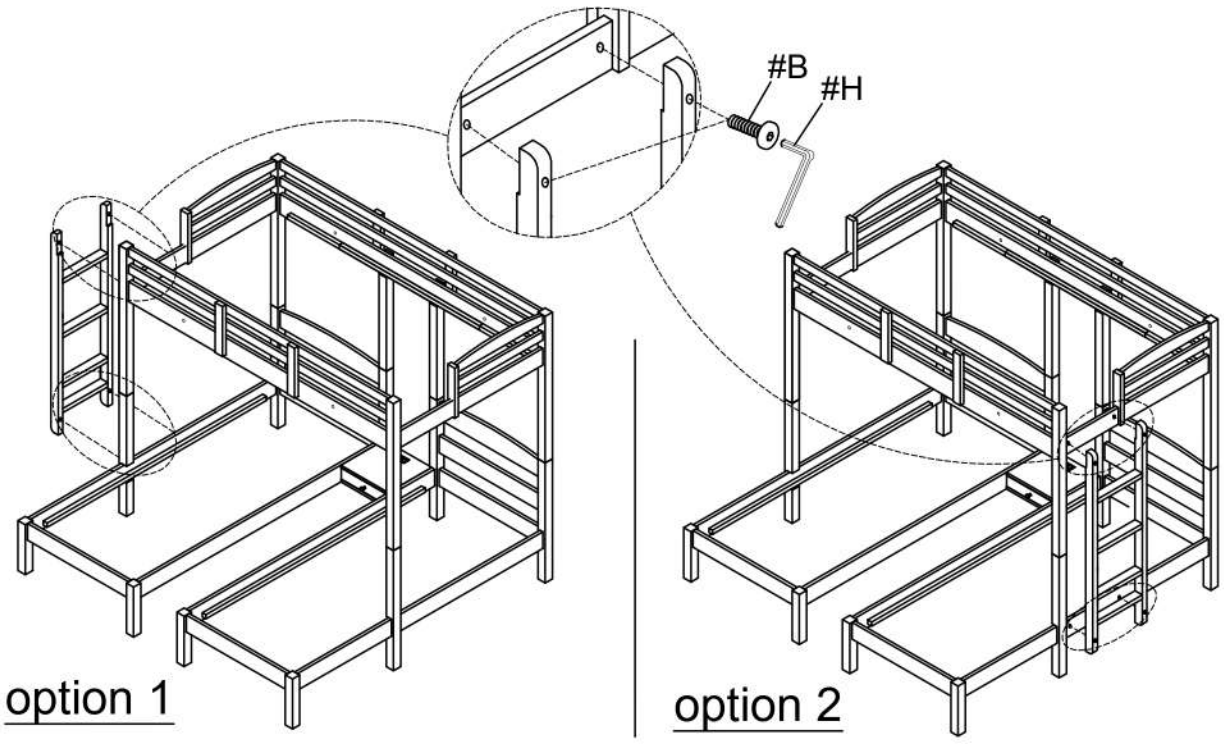
Align the Slat ladder (#16) to the Left Side rail ladder (#14) and secure using Screw (#E). Align the Right Side rail ladder (#15) to the opposite ends of Slat ladder (#16) and secure using Screw (#E).



10

Hardware (#B) x4pcs
Hardware (#H) x1pc

Align the ladder to the top and bottom bunk according to your preferred direction. Secure using Short Bolt (#B).

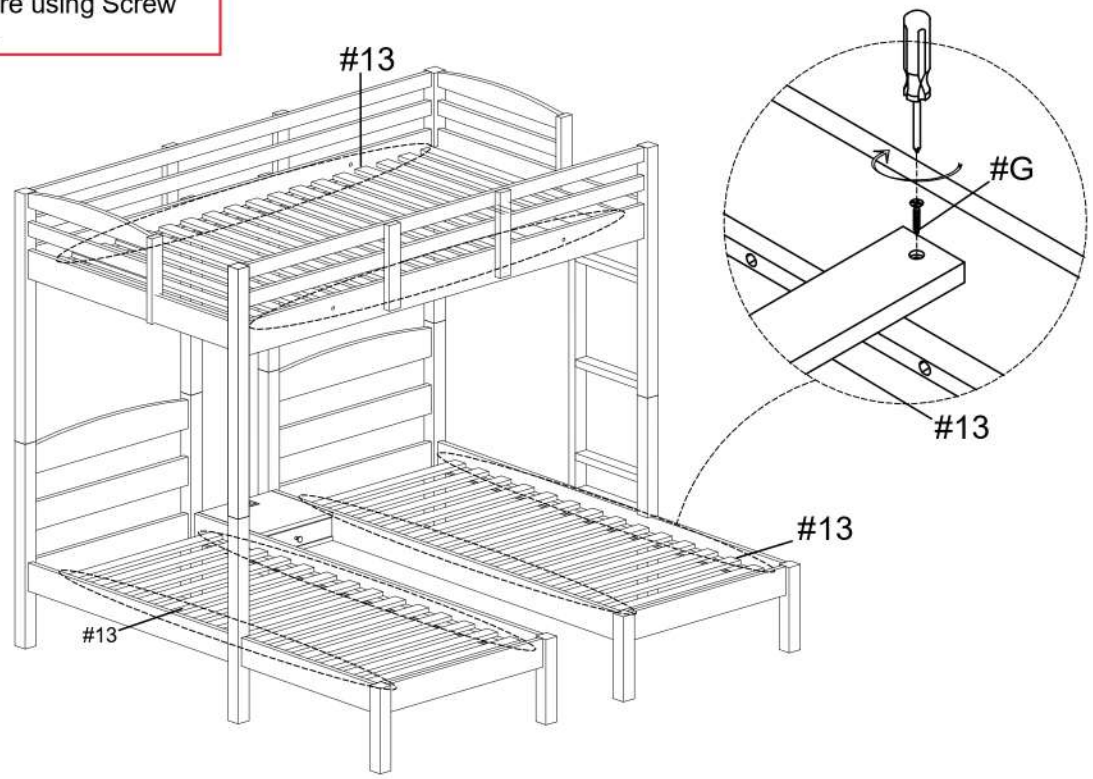


ASSEMBLY INSTRUCTIONS

11

Part (#13) x3set
Hardware (#G) x78pcs

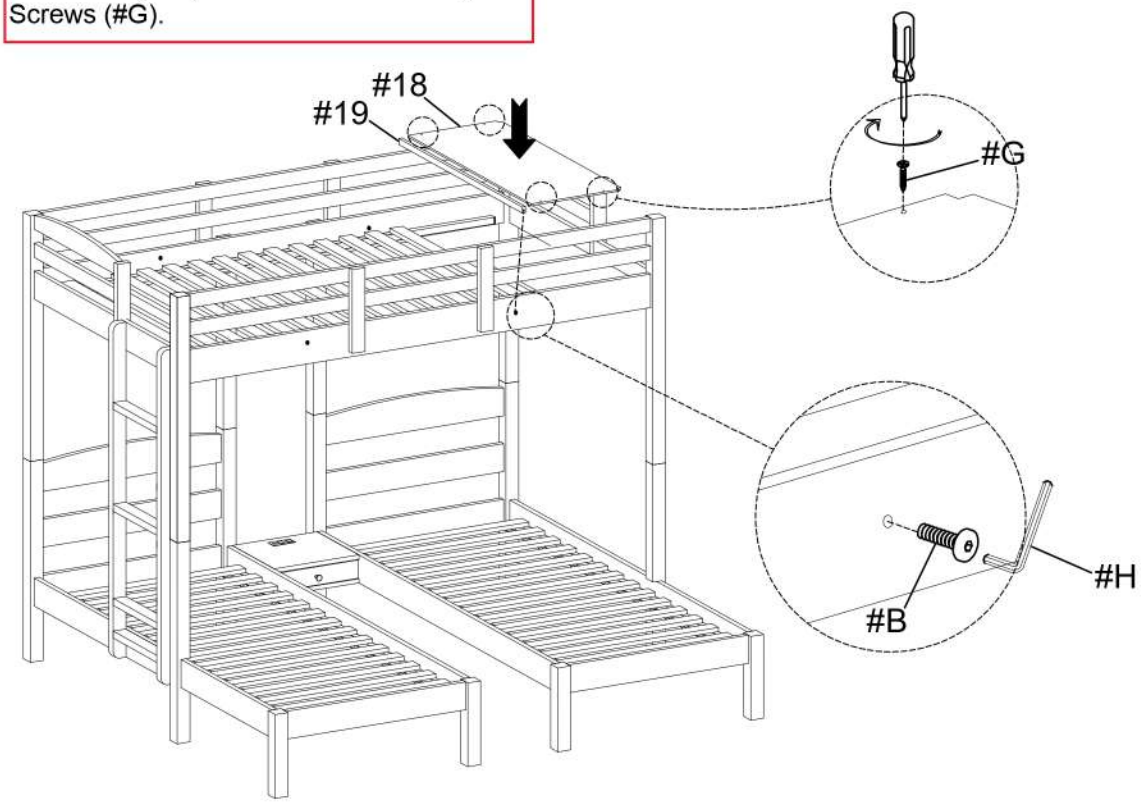
Place slats (#13) as shown on diagram. Secure using Screw (#G).



12

Part (#18) x1pc
Part (#19) x1pc
Hardware (#B) x2pcs
Hardware (#G) x4pcs

Align the support slat (#19) to the top bunk and secure using Short Bolt (#B). Place the Panel Slat (#18) over and secure using Screws (#G).

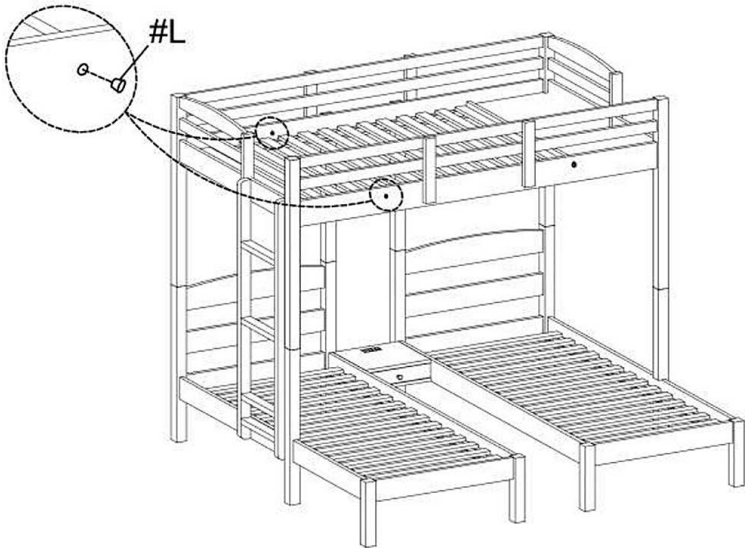


ASSEMBLY INSTRUCTIONS

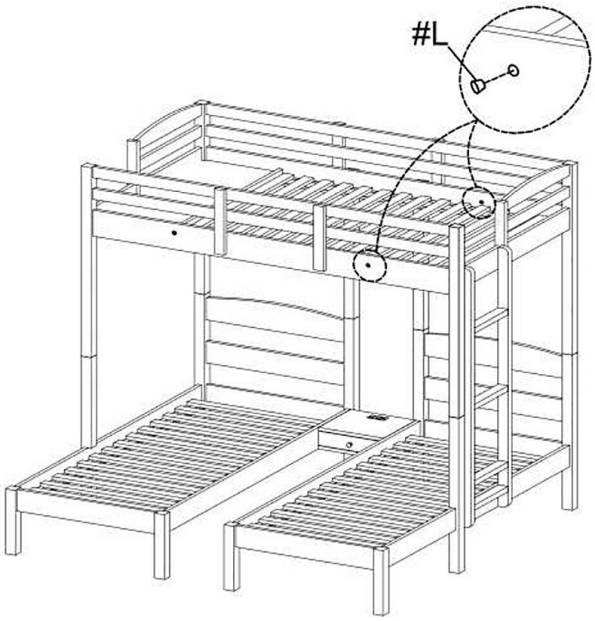
13

Hardware (#L) x2pcs

Use Wooden plug (#L) to cover the visible bolts.

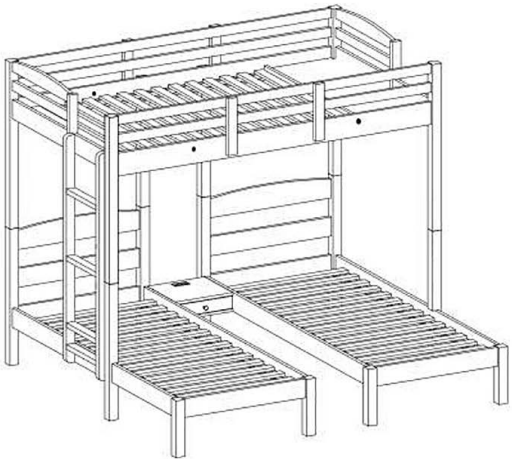


option 1

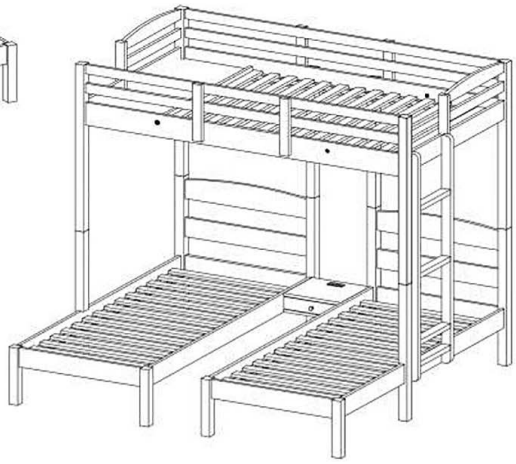


option 2

14



option 1



option 2

ASSEMBLY COMPLETED

Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

Lift, don't drag!

To avoid damage to product please always LIFT the product when transporting of adjusting the placement.

This product is intended for RESIDENTIAL USE ONLY and not for commercial use.

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNING labels shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning labels from the bed.
3. Keep these instructions for future use.
4. IMPORTANT: Must use Bunkie mattress or Bunkie board. The proper sizes for the UPPER/LOWER TWIN-SIZE Bunkie mattress or Bunkie board should be 74”- 75” long and 37 ½”- 38 ½” wide with no more than 6” thickness.
5. Surface of mattress must be at least 5 inches (127 mm) BELOW the upper edge of the guardrails.
6. The MAXIMUM weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing, or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.
17. Always use the recommended size mattresses or mattress supports, or both, to help prevent the like likelihood of entrapment or falls.



Objects such as, but not limited to, hanger, hooks, belts, bag, rope strings, etc. should not be hanged or used on or around the bunk bed.

Replacement Parts:
Replacement parts may be obtained from your Furniture of America dealer.

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