

Made in China

Thank you for purchasing this Powell product. We want to make sure it is complete and to your satisfaction. Please check all packing material carefully for small parts which may have come loose inside the carton during shipment. Hardware can be identified by bright red packaging. Separate, identify, and count all parts and hardware to make sure they match with the illustrations herein and are all present. If any part(s) are missing or defective please contact Powell Customer Service. Contact information is given separately on parts request form. If you feel the item is defective beyond a resolution with part replacements, please return this product with your receipt to the place of purchase. If purchased from an internet retailer, please contact their customer service department. Photos and additional information may be requested to validate the claim. Product is not to be returned to the Powell Company under any circumstance unless authorized by the Powell Company or an authorized dealer or representative. Thank you.

ATTENTION: SOME LETTERED PARTS LISTED ON THE INSTRUCTION SHEET MAY NOT BE IN PARTS BAG AS THEY MAY ALREADY BE ASSEMBLED. CAREFULLY CHECK PARTS AND PACKING MATERIALS PRIOR TO ORDERING REPLACEMENTS.

Tools Required for assembly: Allen Wrench (provided).  
Phillips Screwdriver (not provided).

WARNING: DO NOT FULLY TIGHTEN SCREWS AND BOLTS UNTIL ALL PARTS HAVE BEEN ASSEMBLED PROPERLY.  
TO PREVENT SCRATCHING THE TOP SURFACE, ASSEMBLE PRODUCT ON A SMOOTH SURFACE.  
DO NOT OVER TIGHTEN SCREWS AND BOLTS.

This bed is designed to use only a mattress which is 74" - 75" long and 37-1/2" - 38-1/2" wide. ensure thickness of mattress does not exceed 8" and mattress is at least 5" below upper edge of guardrail.

Replacement parts, including additional guardrails, may be obtained from Powell Company.

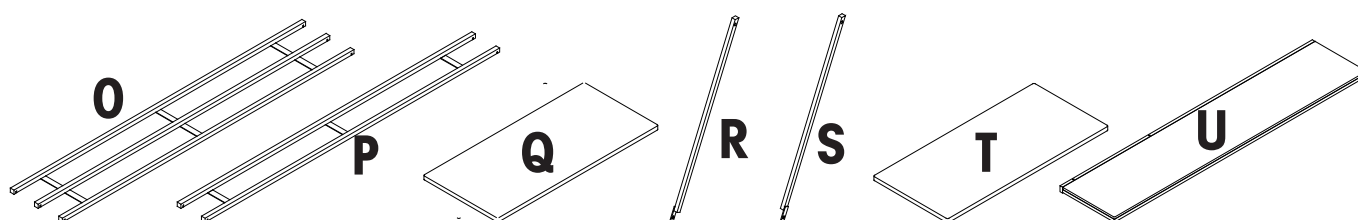
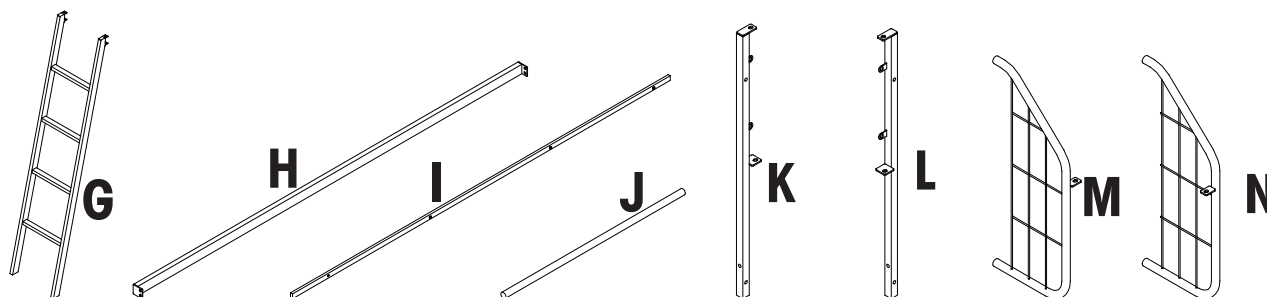
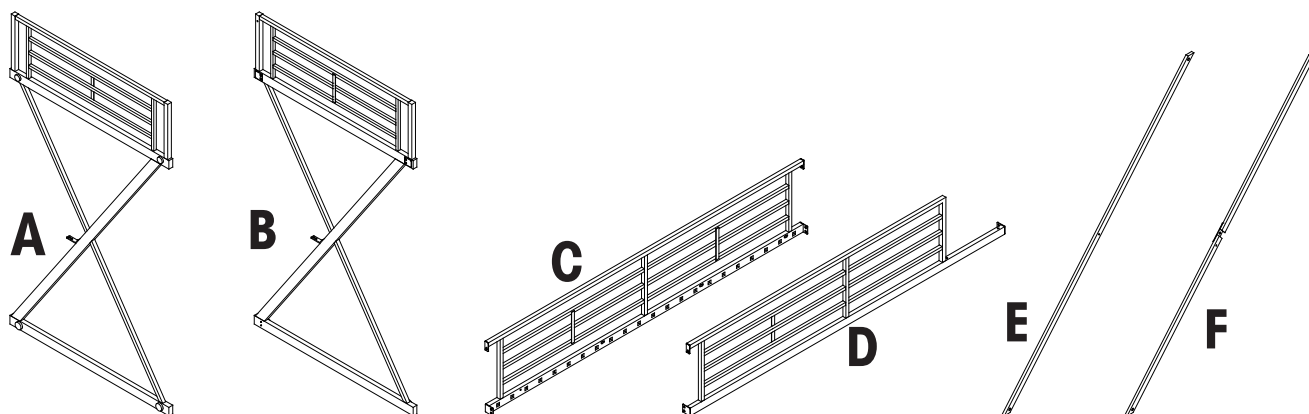
Maximum Weight 25 lbs  
Poids maximum: 25 lb (11.3 kg)  
Peso máximo: 25 lb (11.3 kg)

Maximum Weight 75 lbs  
Poids maximum: 75 lb (34 kg)  
Peso máximo: 75 lb (34 kg)

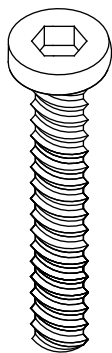


# PARTS

- |                       |                            |                         |
|-----------------------|----------------------------|-------------------------|
| (A) LEFT PANEL        | (H) HORIZONTAL CROSS BRACE | (O) SHORT BED PANEL (6) |
| (B) RIGHT PANEL       | (I) RAILS (2)              | (P) LONG BED PANEL (2)  |
| (C) LEFT GUARDRAILS   | (J) ARC RAIL               | (Q) TOP PANEL           |
| (D) RIGHT GUARDRAILS  | (K) LEFT BACK RAIL         | (U) BOTTOM PANEL        |
| (E) LEFT CROSS BRACE  | (L) RIGHT BACK RAIL        | (R) LEFT RAIL           |
| (F) RIGHT CROSS BRACE | (M) LEFT PANEL             | (S) RIGHT RAIL          |
| (G) LADDER            | (N) RIGHT PANEL            | (T) MIDDLE PANEL        |



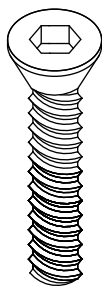
# HARDWARE



**V**

Φ 1/4"X2-1/2"

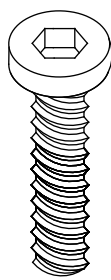
(2 PCS)



**W**

Φ 1/4"X1-1/2"

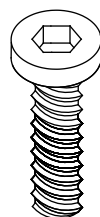
(2 PCS)



**X**

Φ 1/4"X1-1/2"

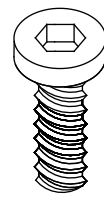
(6 PCS)



**Y**

Φ 1/4"X1-1/4"

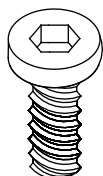
(8 PCS)



**Z**

Φ 1/4"X5/8"

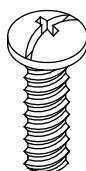
(22 PCS)



**Aa**

Φ 1/4"X1/2"

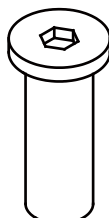
(8 PCS)



**Bb**

Φ 3/16"X3/4"

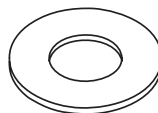
(2 PCS)



**Cc**

Φ 1/4"

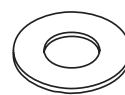
(2 PCS)



**Dd**

Φ 5/8"

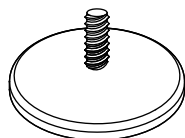
(46 PCS)



**Ee**

Φ 1/2"

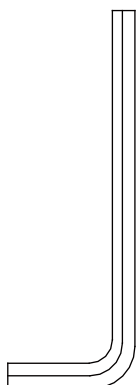
(2 PCS)



**Ff**

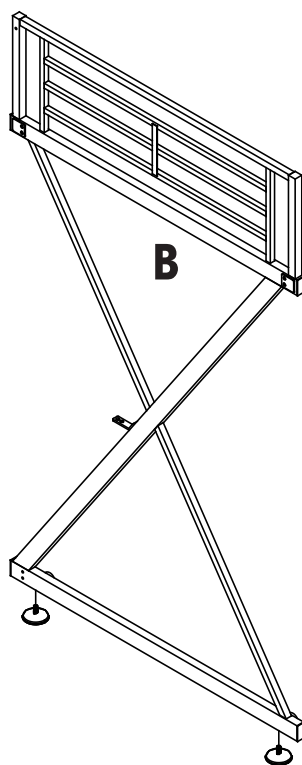
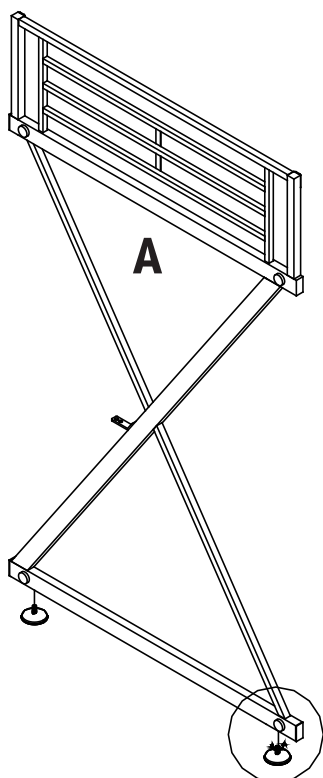
Φ 5/16"

(4 PCS)

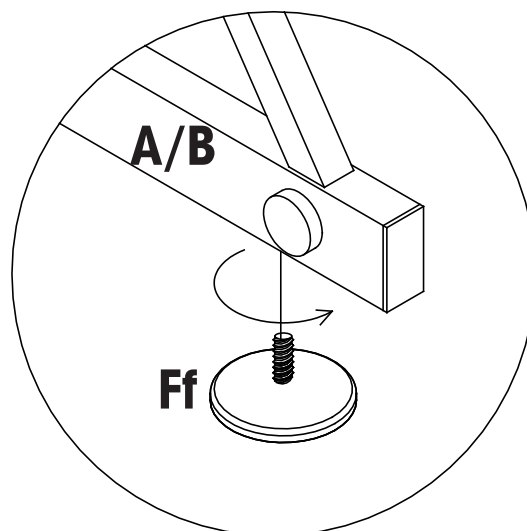


**Gg**

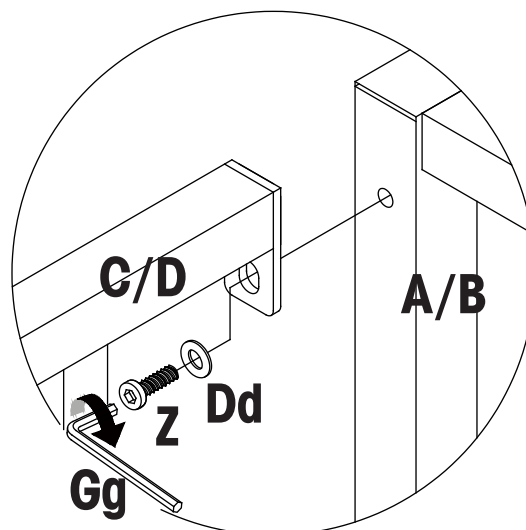
(2 PCS)



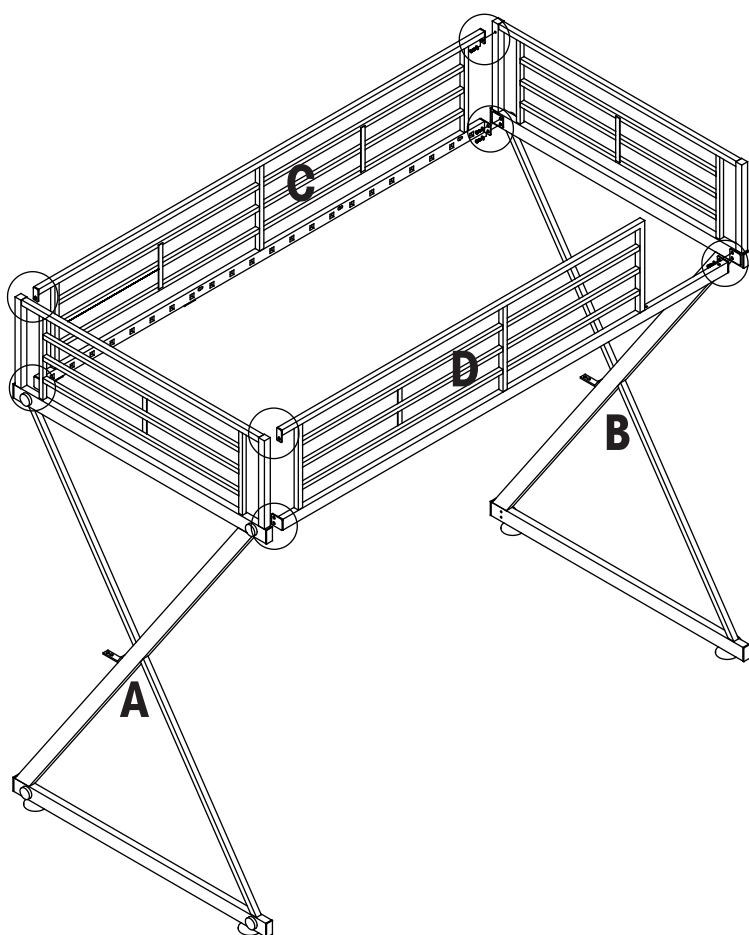
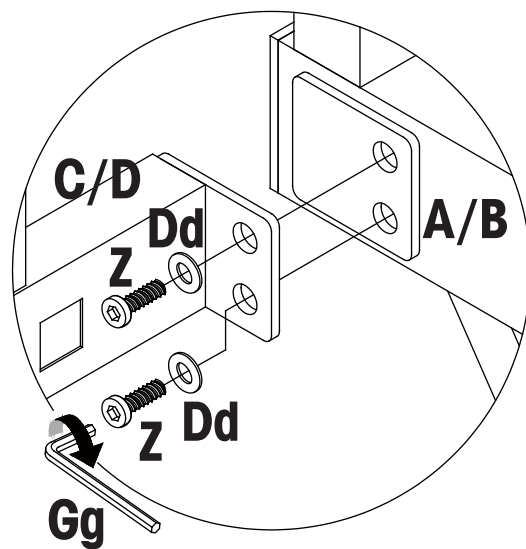
### STEP 1

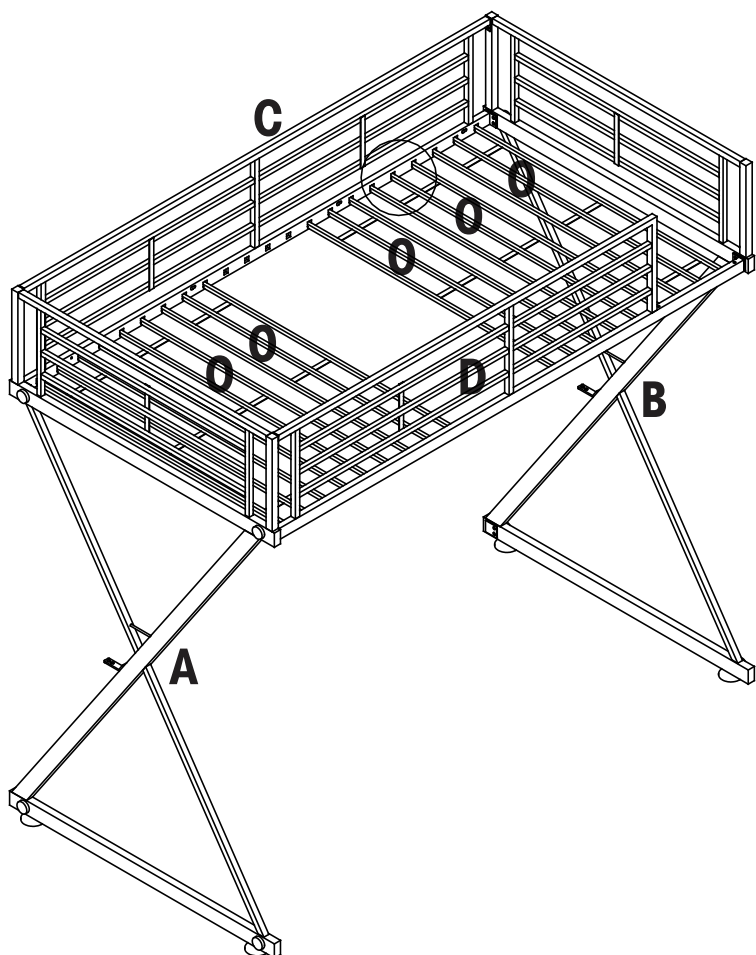


### STEP 2

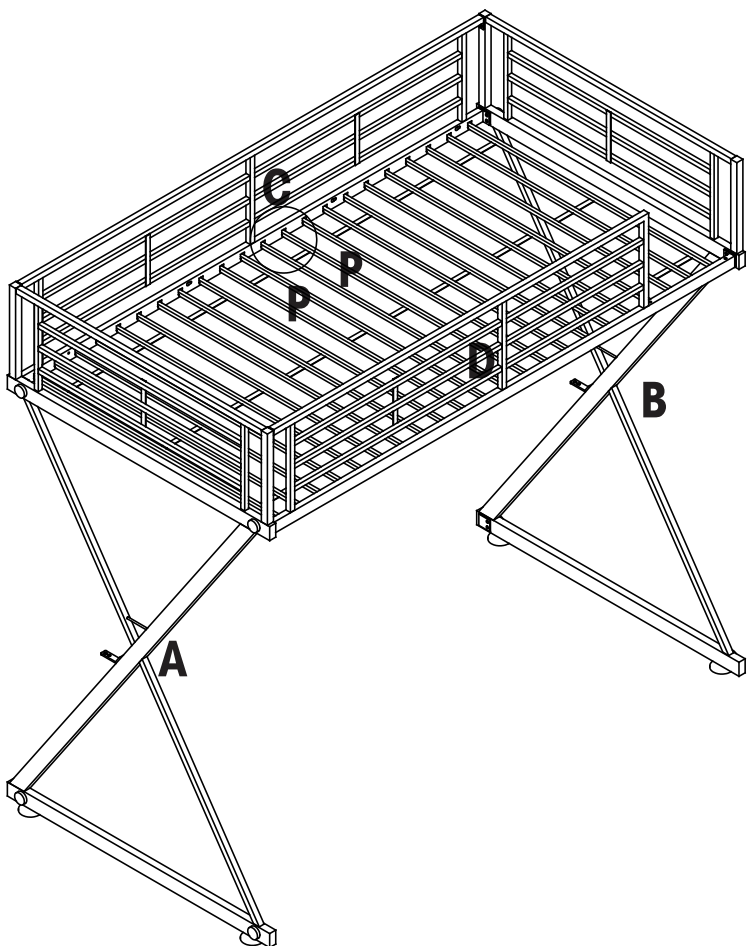
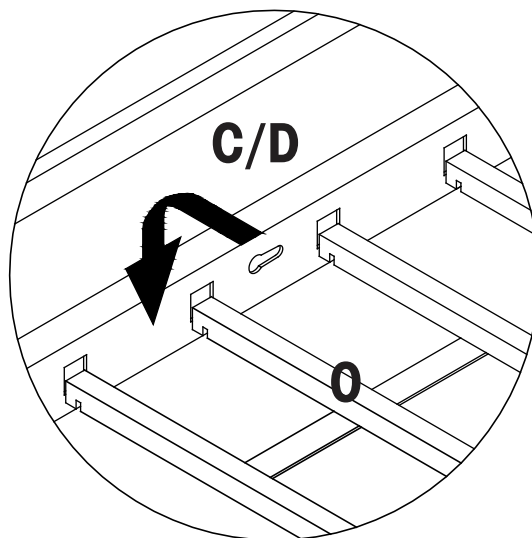


### STEP 3

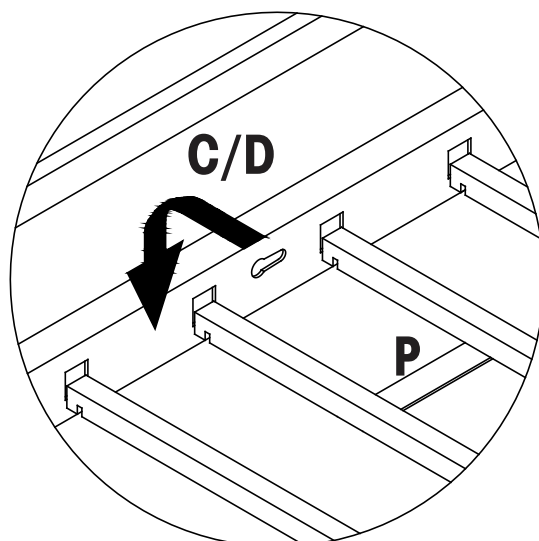


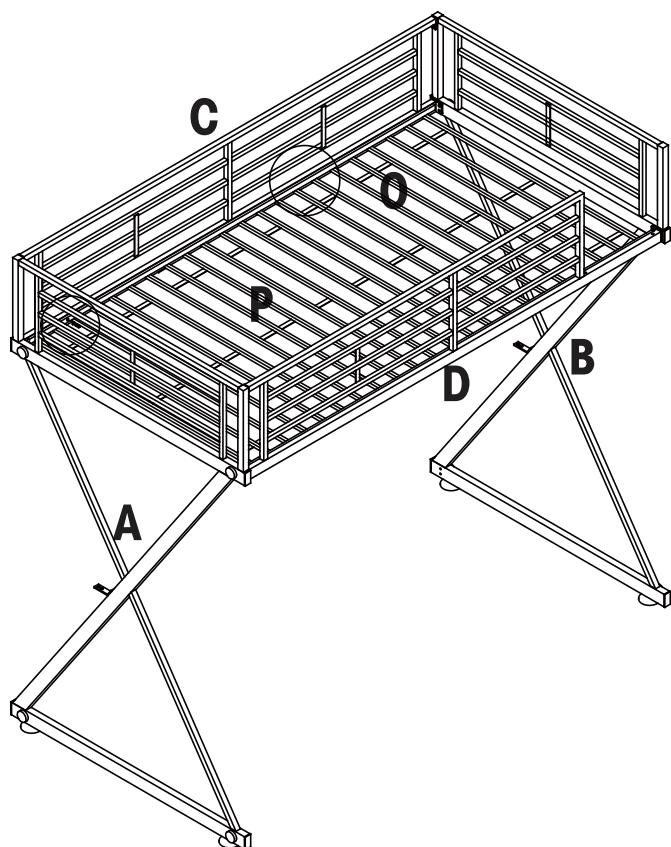


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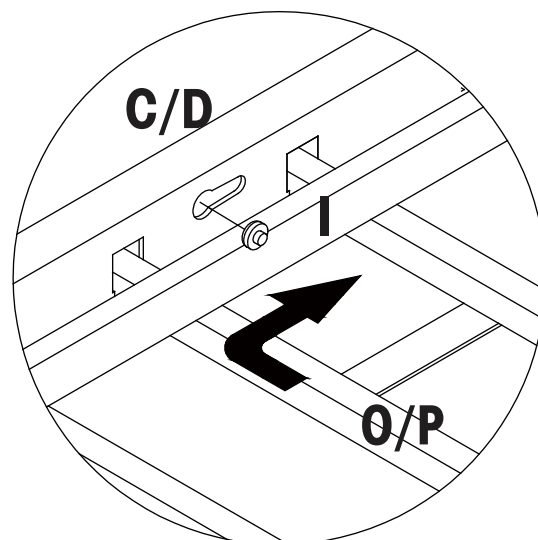


#### STEP 5

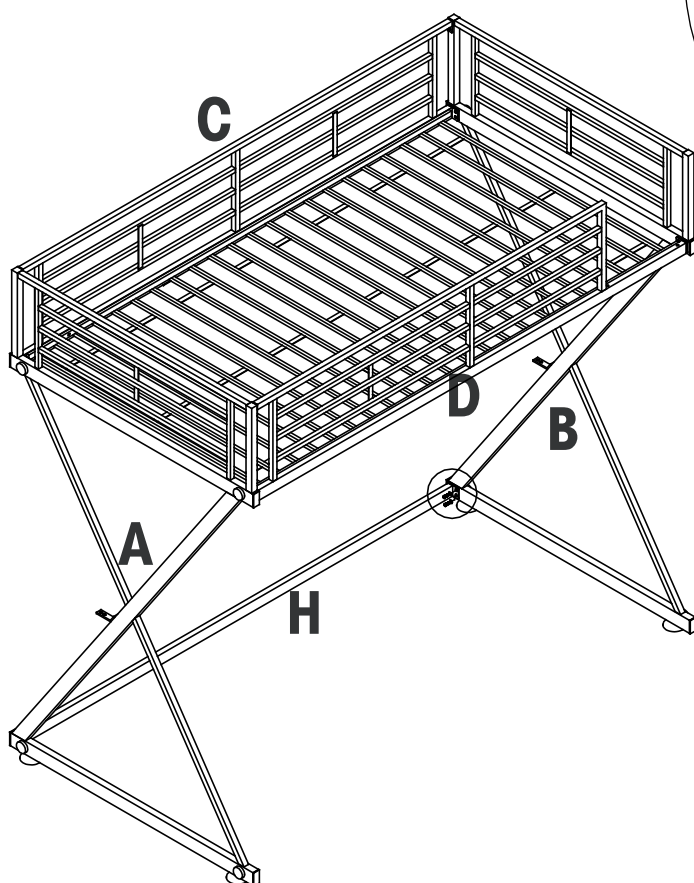
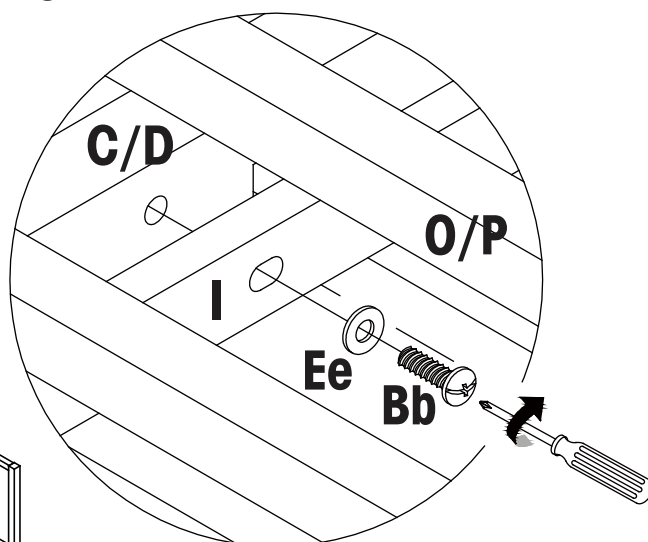




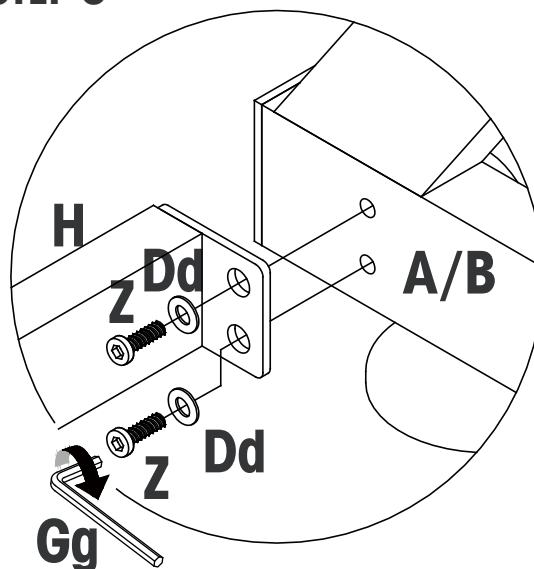
## STEP 6



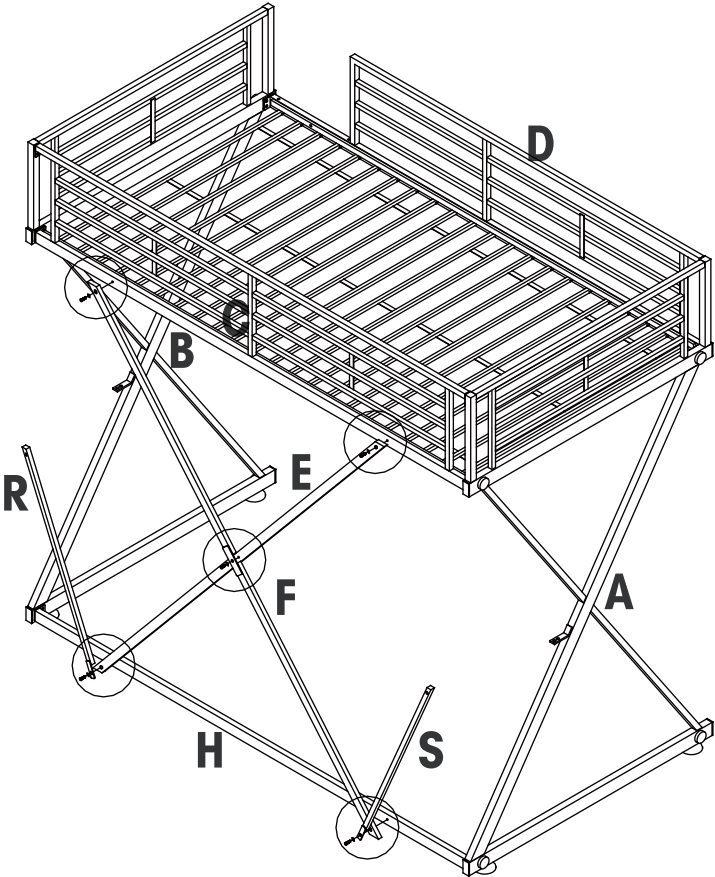
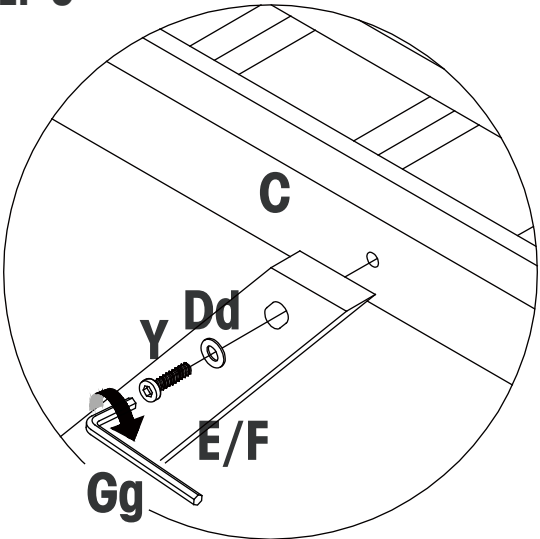
## STEP 7



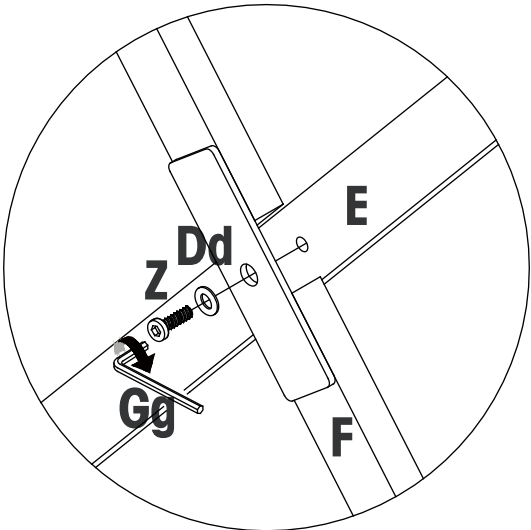
## STEP 8



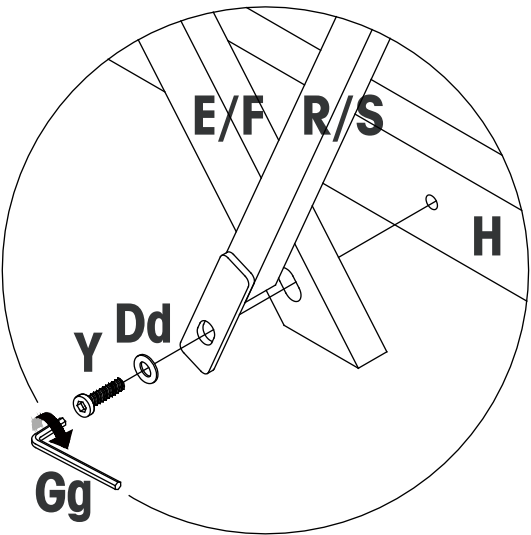
**STEP 9**



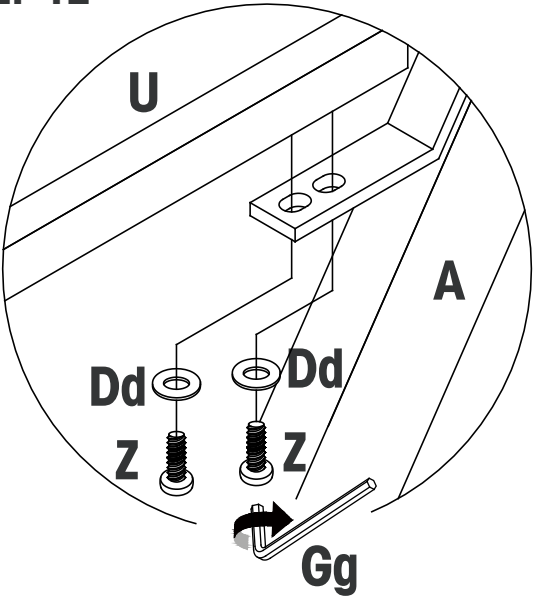
**STEP 10**



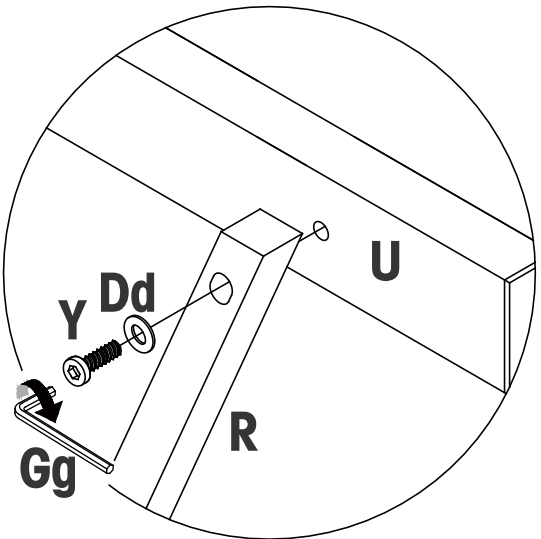
**STEP 11**



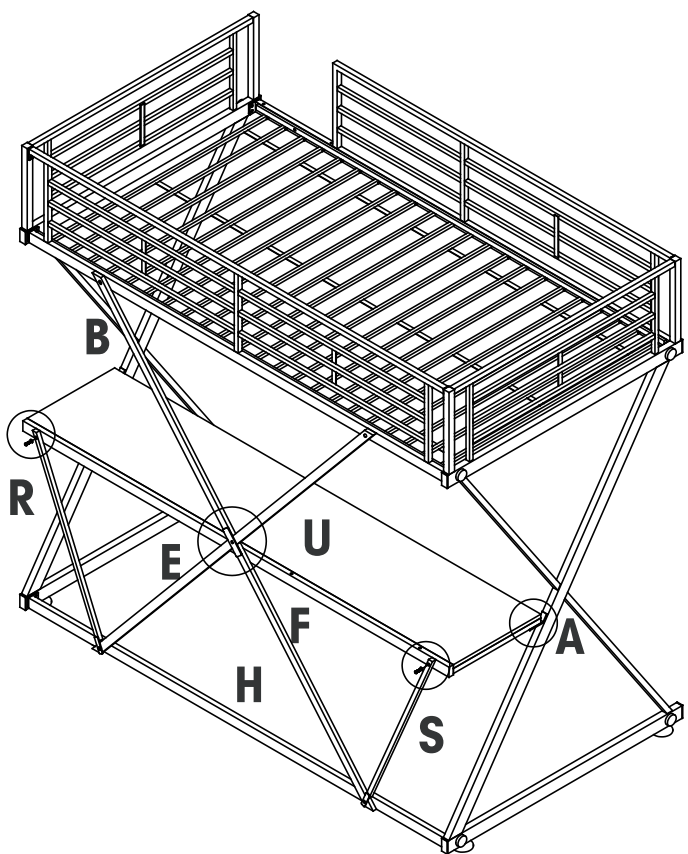
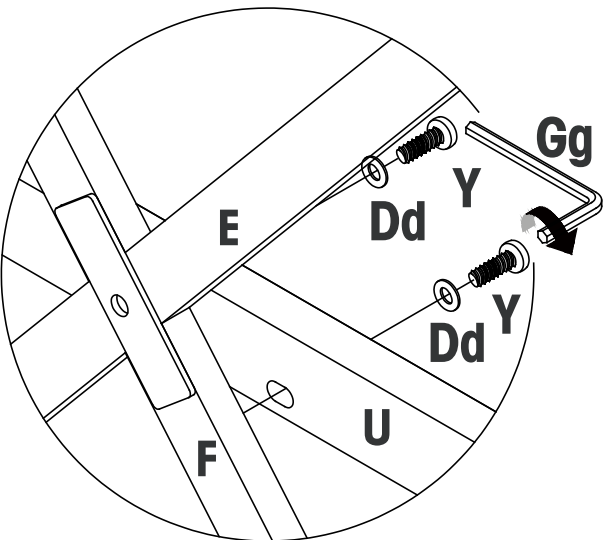
**STEP 12**



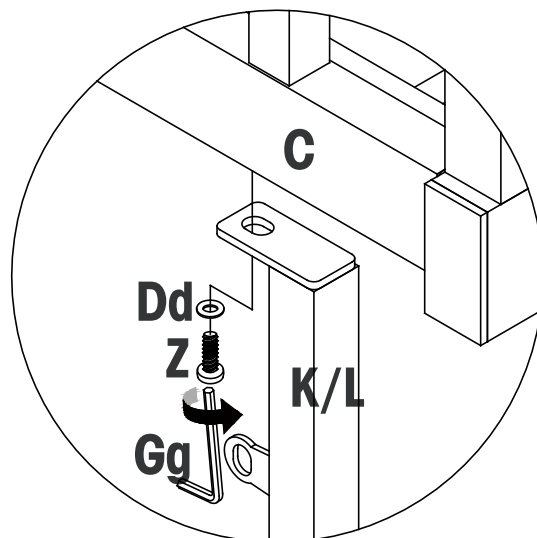
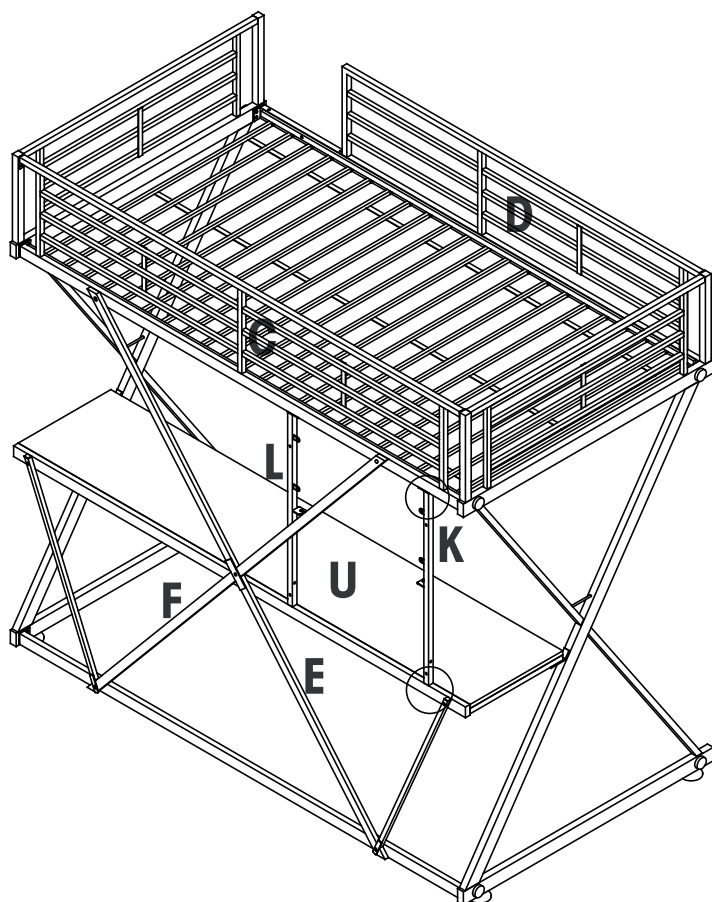
**STEP 13**



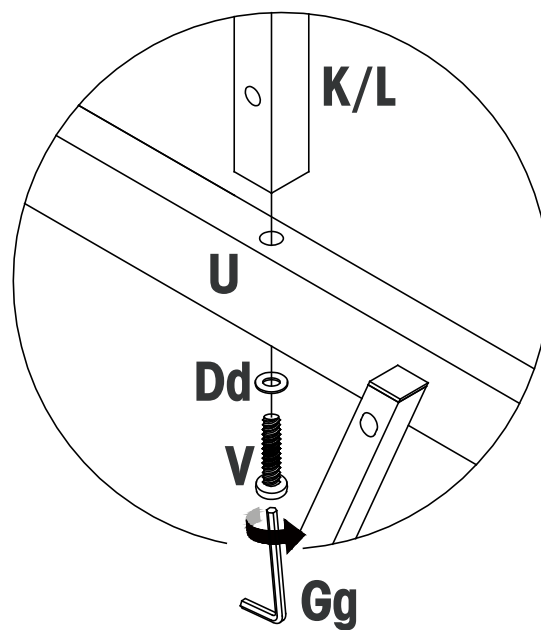
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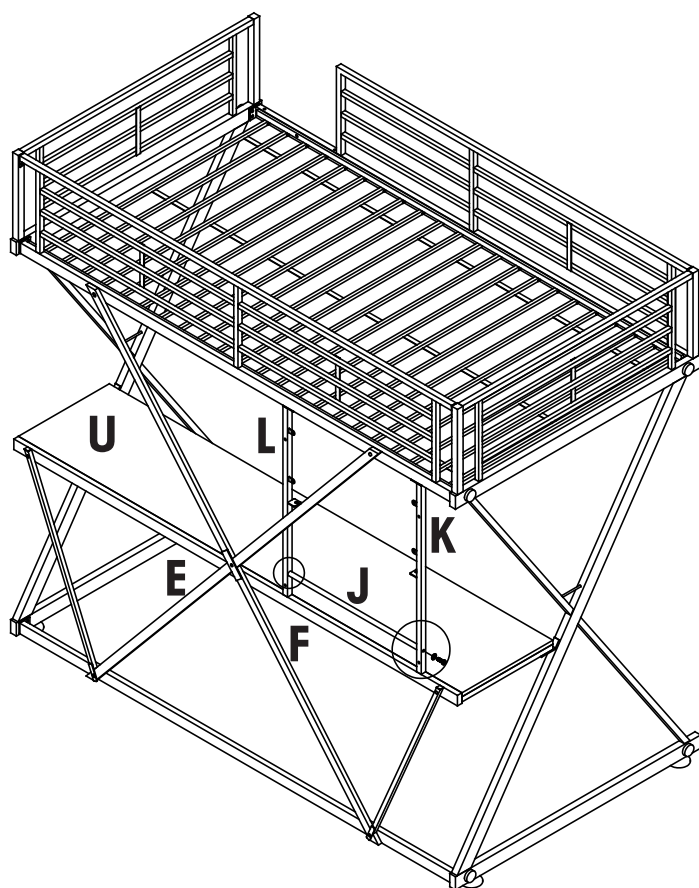


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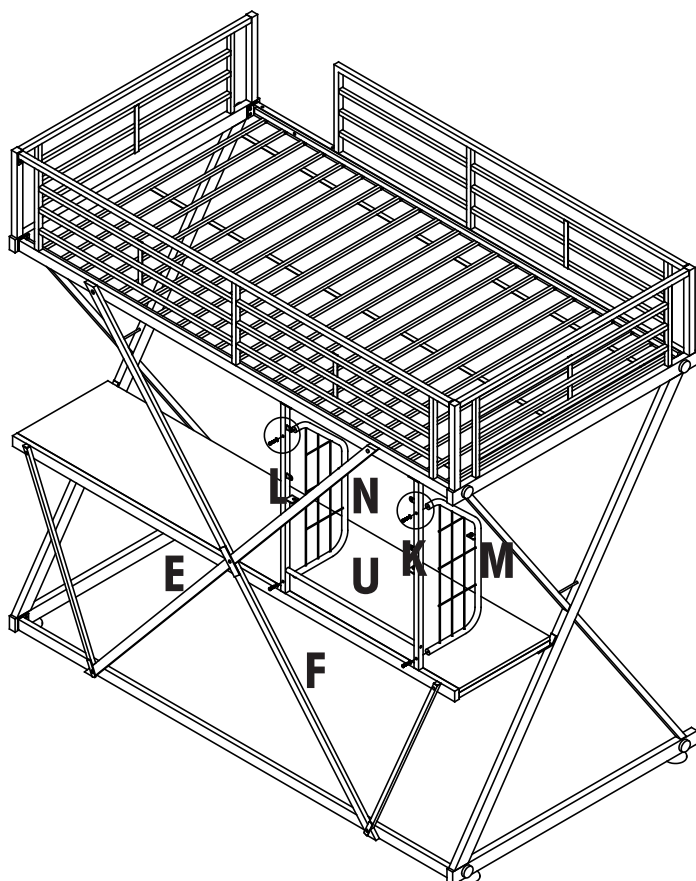
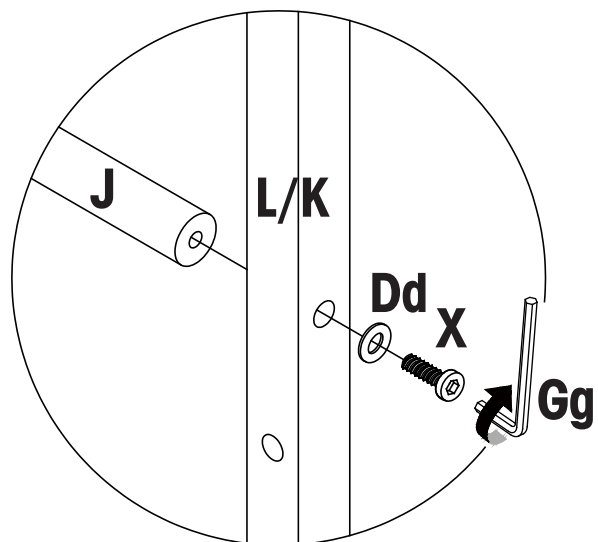


## STEP 16

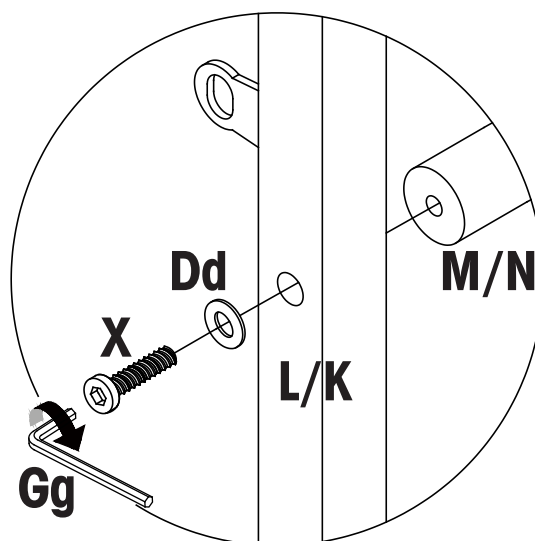


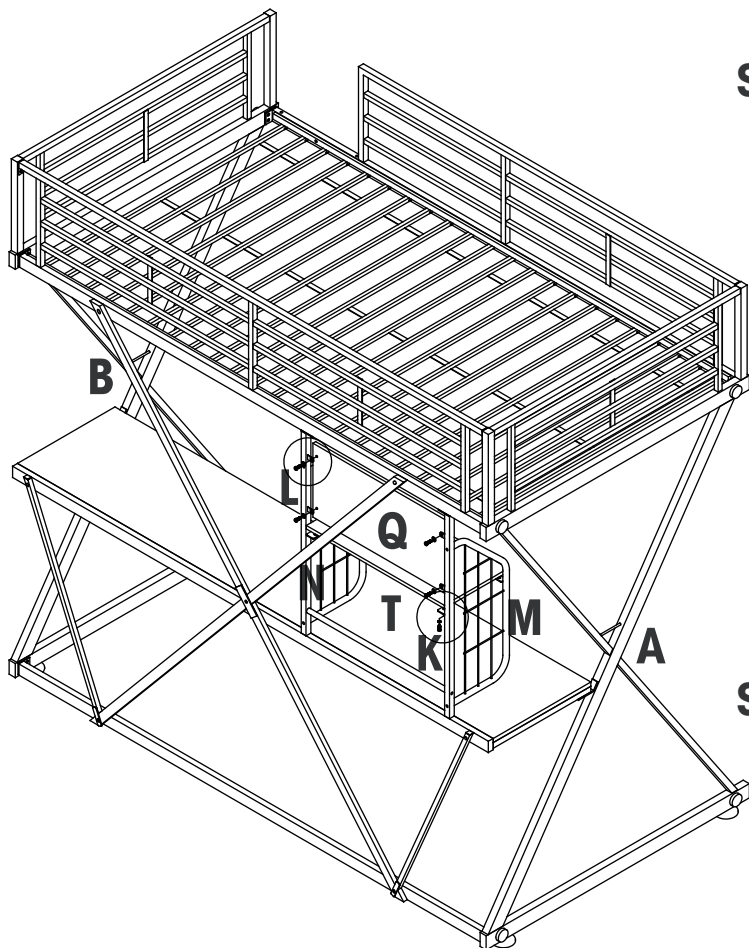


## STEP 17

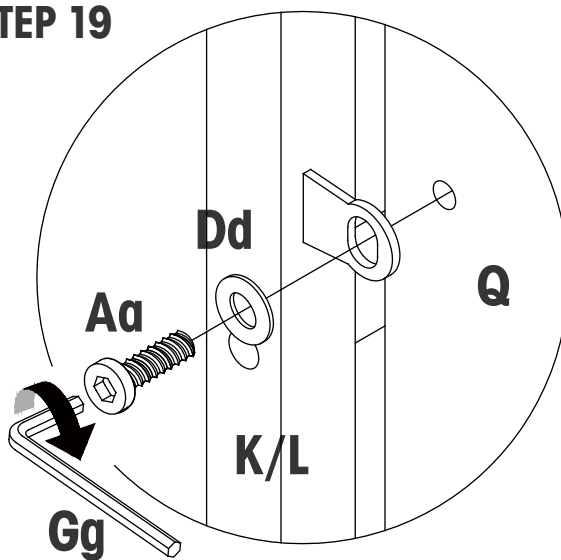


## STEP 18

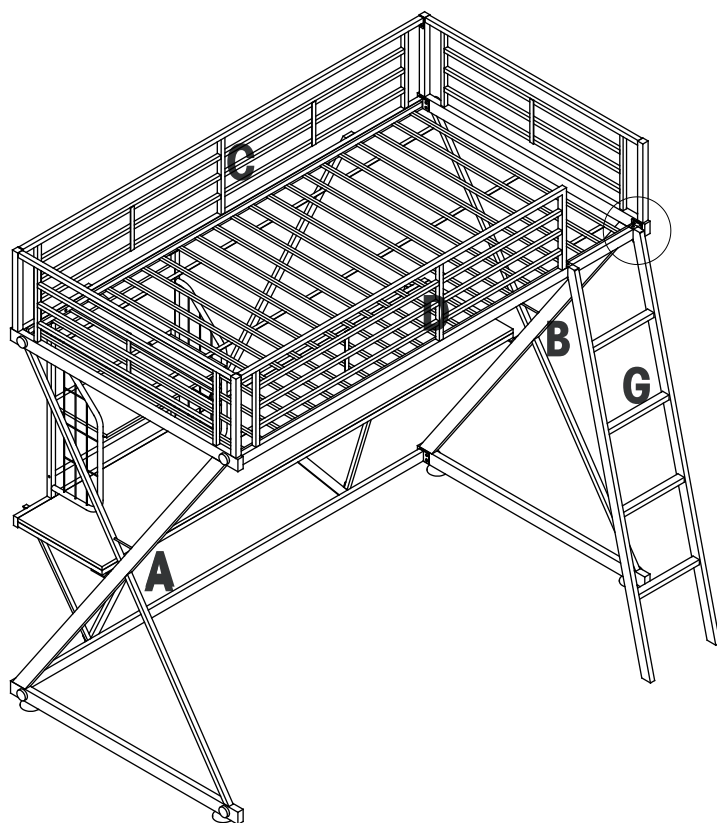
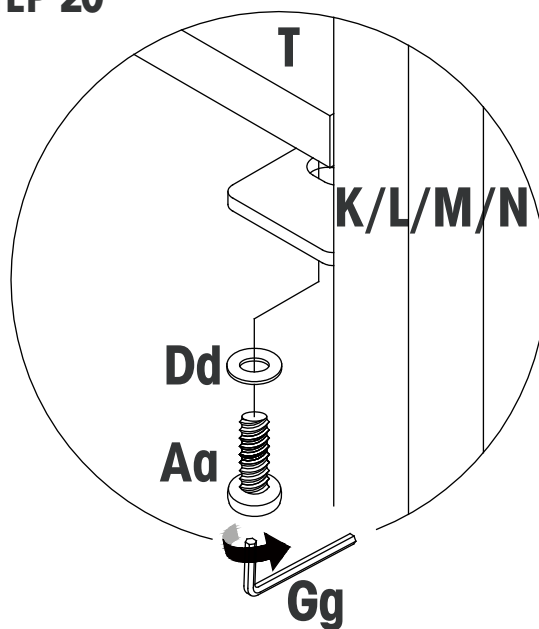




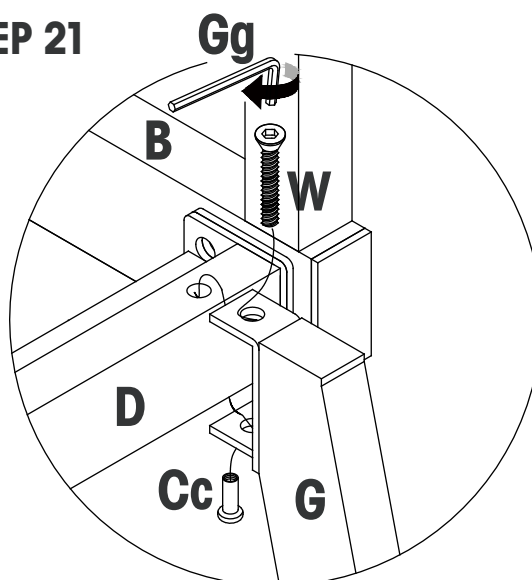
### STEP 19



### STEP 20



### STEP 21





## **WARNING TO HELP PREVENT SERIOUS OR FATAL INJURIES FROM ENTRAPMENT OR FALLS:**

- Never allow a child under 6 years old on the upper bunk.
- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
- Use only a mattress which is 74" - 75" long and 37-1/2" - 38-1/2" wide on the upper bunk.
- Ensure thickness of mattress does not exceed 8" and surface of mattress is at least 5" below upper edge of guardrails.
- Always use guardrails on both long sides of the upper bunk.
- If bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- Prohibit horseplay on or under bed(s) and prohibit jumping on the bed.
- Prohibit more than one person on upper bunk.
- Use ladder for entering and leaving upper bunk.
- Maximum total weight is not to exceed 300 lbs. on the upper bunk.
- Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- Do not use substitute parts. Replacement parts, including additional guardrails, may be obtained from our customer service department.
- Use of water or sleep flotation mattresses is prohibited.
- Use of a night light may provide added safety precaution for a child using the upper bunk.
- Follow the information on the warnings appearing on the upper bunk end structure and on the carton
- Keep these instructions for future reference.

**STRANGULATION HAZARD** Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts and jump ropes.

**DO NOT REMOVE THIS LABEL, KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.**