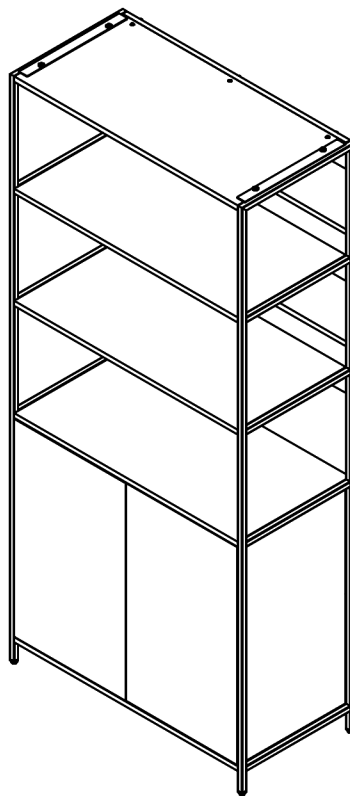


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

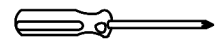
Tools Required For Assembly:

Allen Wrench



(Included)

Phillips Screwdriver



(Not Included)

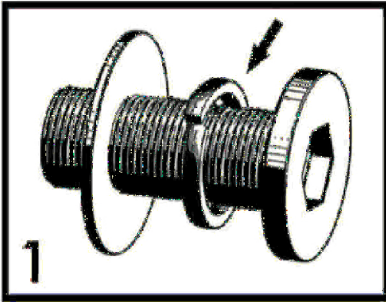


2 PERSONS RECOMMENDED

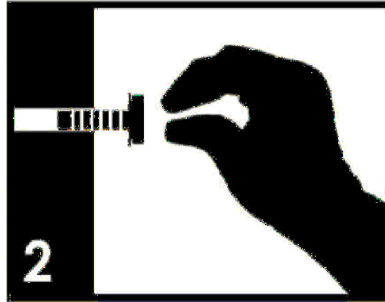
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

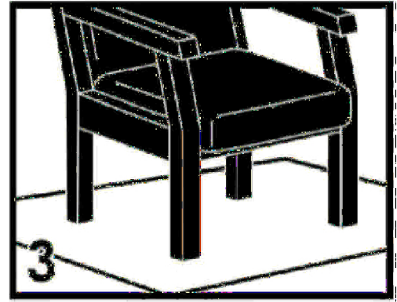
BASIC ASSEMBLY TECHNIQUES



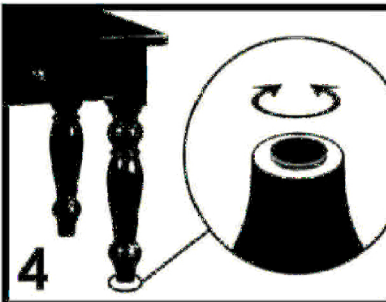
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



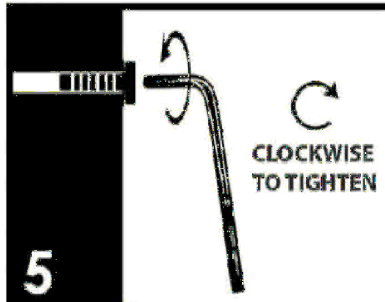
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



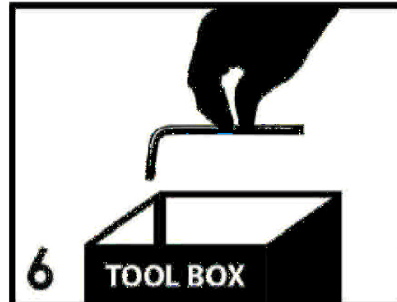
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor. No dragging of products/parts.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



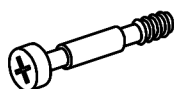
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

Cam Lock Fastener Assembly

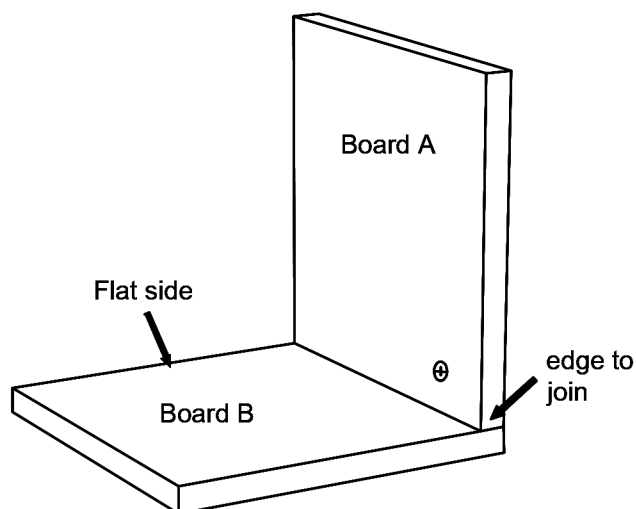
Cam Lock are fasteners used to join two boards together, usually the edge of one board (A) to the flat side of another board (B).



Cam Lock

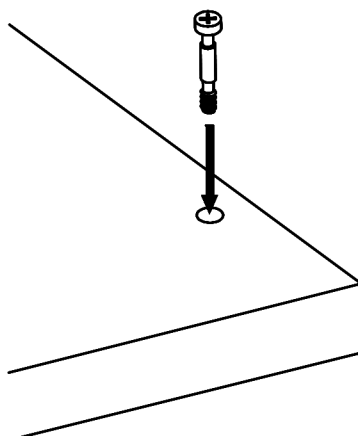


Cam Pin

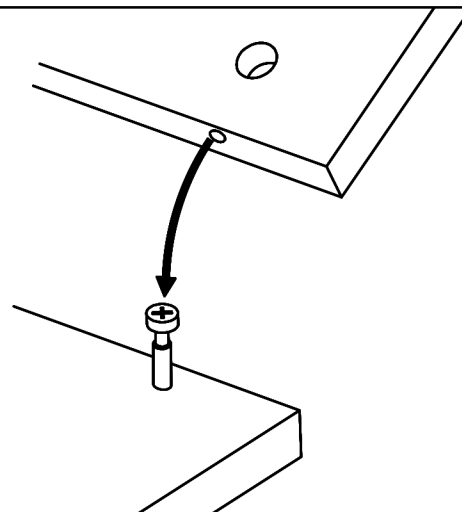


To use Cam Lock Fasteners:

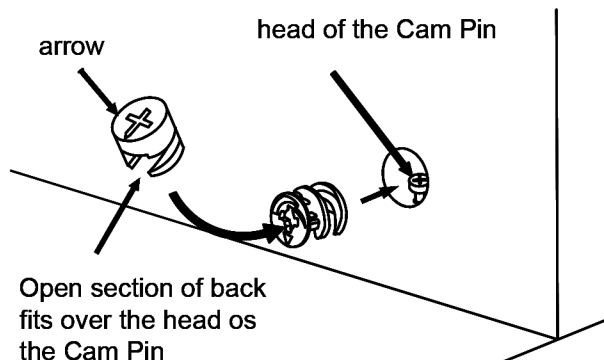
Step 1 - Insert cam Pin into the flat side of a board. Tighten only until snug. Do not over-tighten



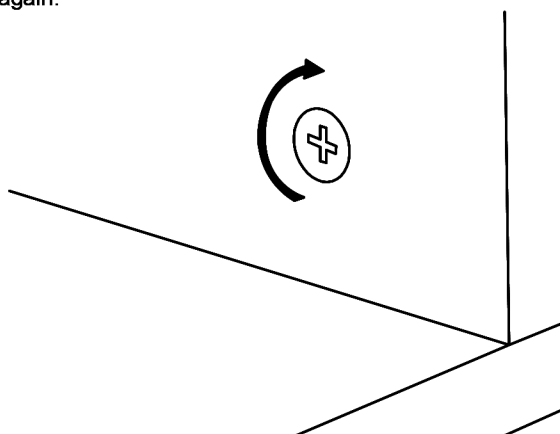
Step 2 - Fit the hole in the edge of the joining board over the Cam Pin. The head of the Cam Pin will be visible in the large hole in the side of the joining board, as in Step 3.

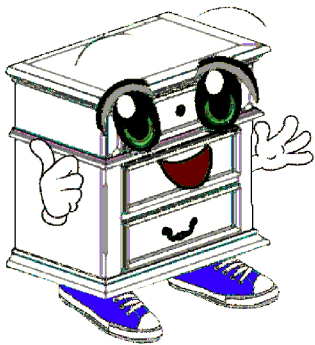


Step 3 - Notice the Cam Lock has a "C" -Shaped back. An arrow on the front points the same direction as the open section. Insert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin.



Step 4 - Use a flat screwdriver to turn the Cam Lock clockwise on half a turn so it locks onto the head of the Cam Pin. Turn only until it is snug - over-tightening could cause the Cam to bend or break. If it will not turn the full amount, turn the Cam Pin out (counter- clockwise) one full turn, and try the Cam Lock again.



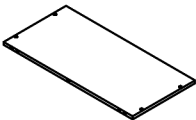
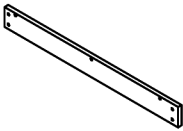
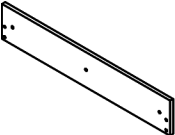
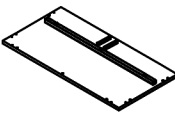
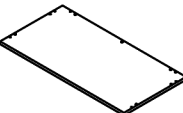
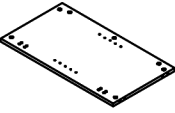
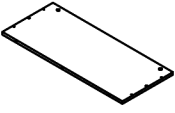
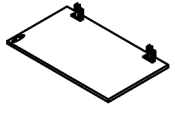


Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List

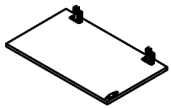
Hardware List

	#1 x 3pcs Shelf Panels
	#2 x 1pc Top Back Panel
	#3 x 2pcs Middle Back Panels
	#4 x 1pc Drawer Upper Panel
	#5 x 1pc Bottom Panel
	#6 x 2pcs Side Panels
	#7 x 2pcs Back Panels
	#8 x 1pc Left Door

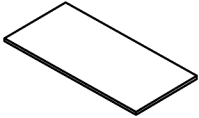
	#A x 27pcs Wood Dowels Ø8x30mm
	#B x 20pcs Cam Pin
	#C x 20pcs Cam Lock
	#D x 9pcs Barrel Nut Ø1/4"
	#E x 36pcs Bolts Ø1/4"x1/2"
	#F x 9pcs Bolts Ø1/4" x 1-1/4"
	#G x 16pcs Bolts Ø5/32" x 1/2"
	#H x 4pcs Shelf Pins

Parts List

Hardware List



#9 x 1pc
Right Door



#10 x 1pc
Drawer Shelf Panel



#11 x 1pc
Left Side Frame



#12 x 1pc
Right Side Frame



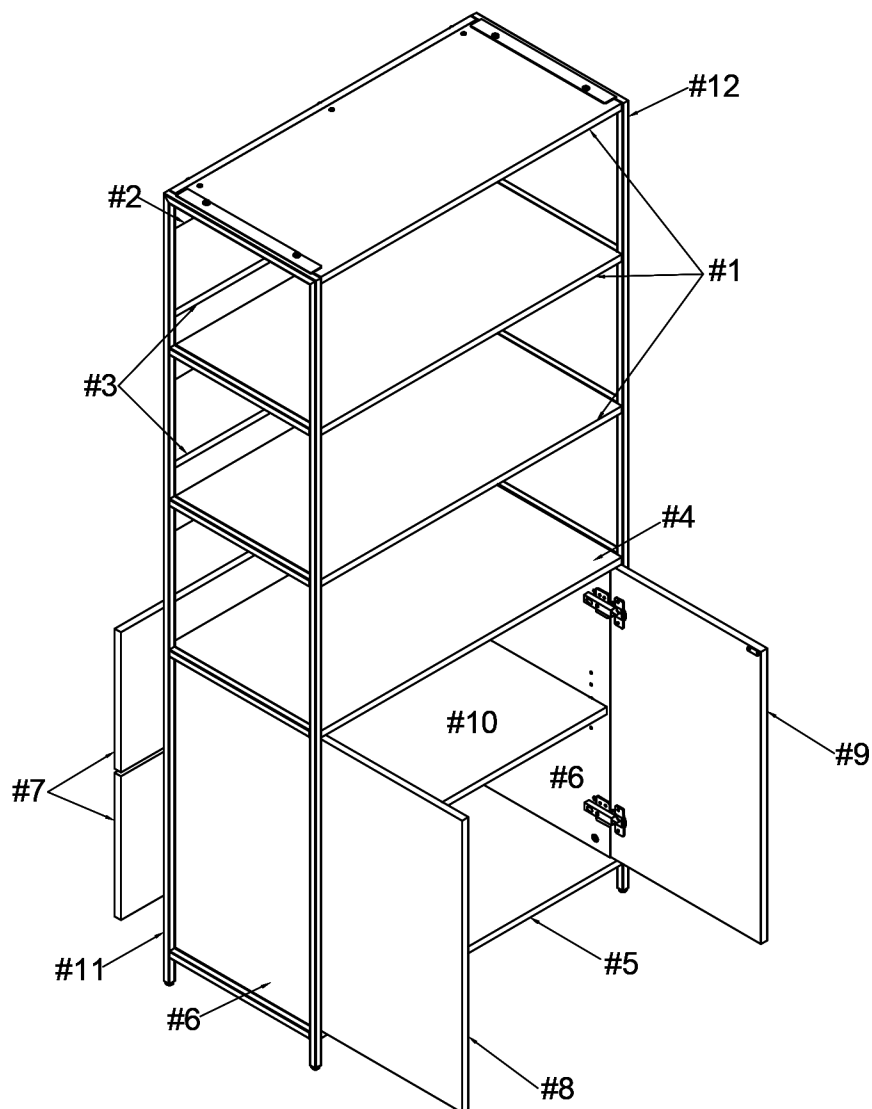
#I x 20pcs
Plastic Caps



#J x 1pc
Allen Wrench M4



#K x 2set
Anti-Tip Kit

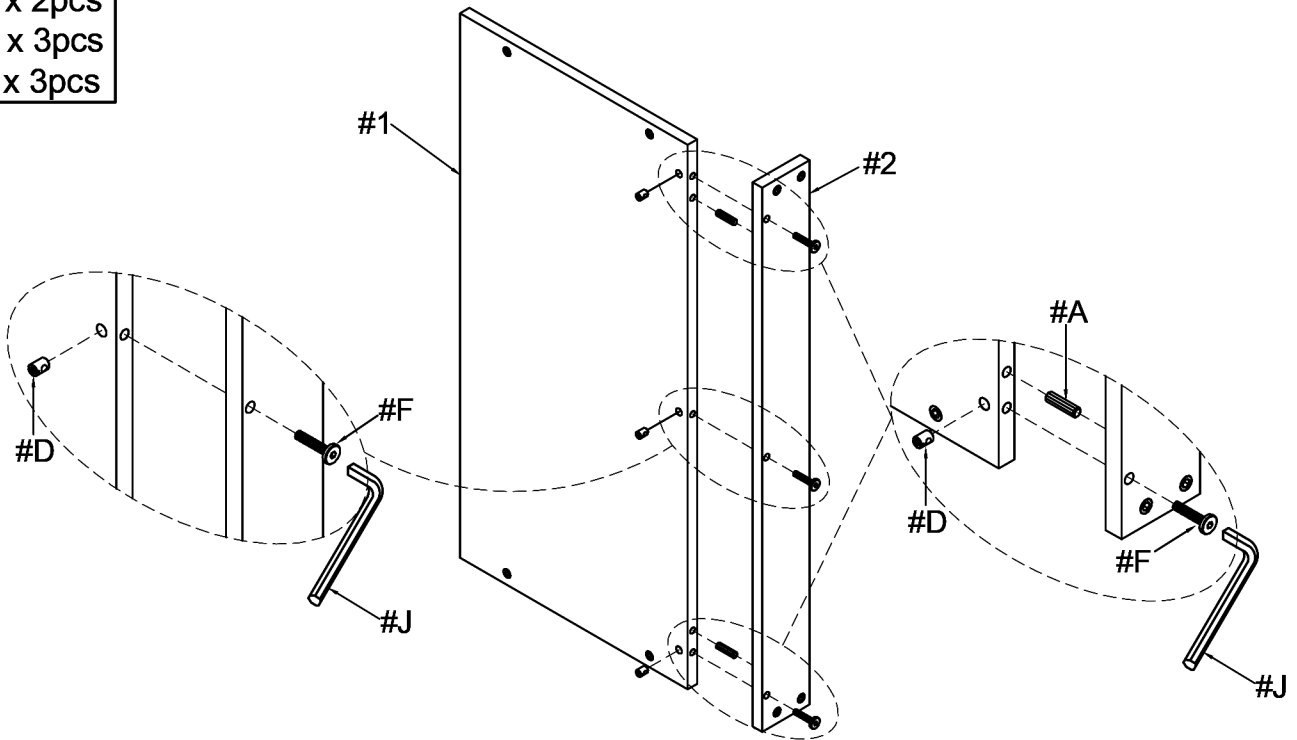




#1

#A x 2pcs
#D x 3pcs
#F x 3pcs

Insert dowels (#A) and barrel nuts (#D) to shelf panel (#1), then align top back panel (#2) to shelf panel (#1). Secure by using bolts (#F) onto barrel nuts (#D) in shelf panel (#1).

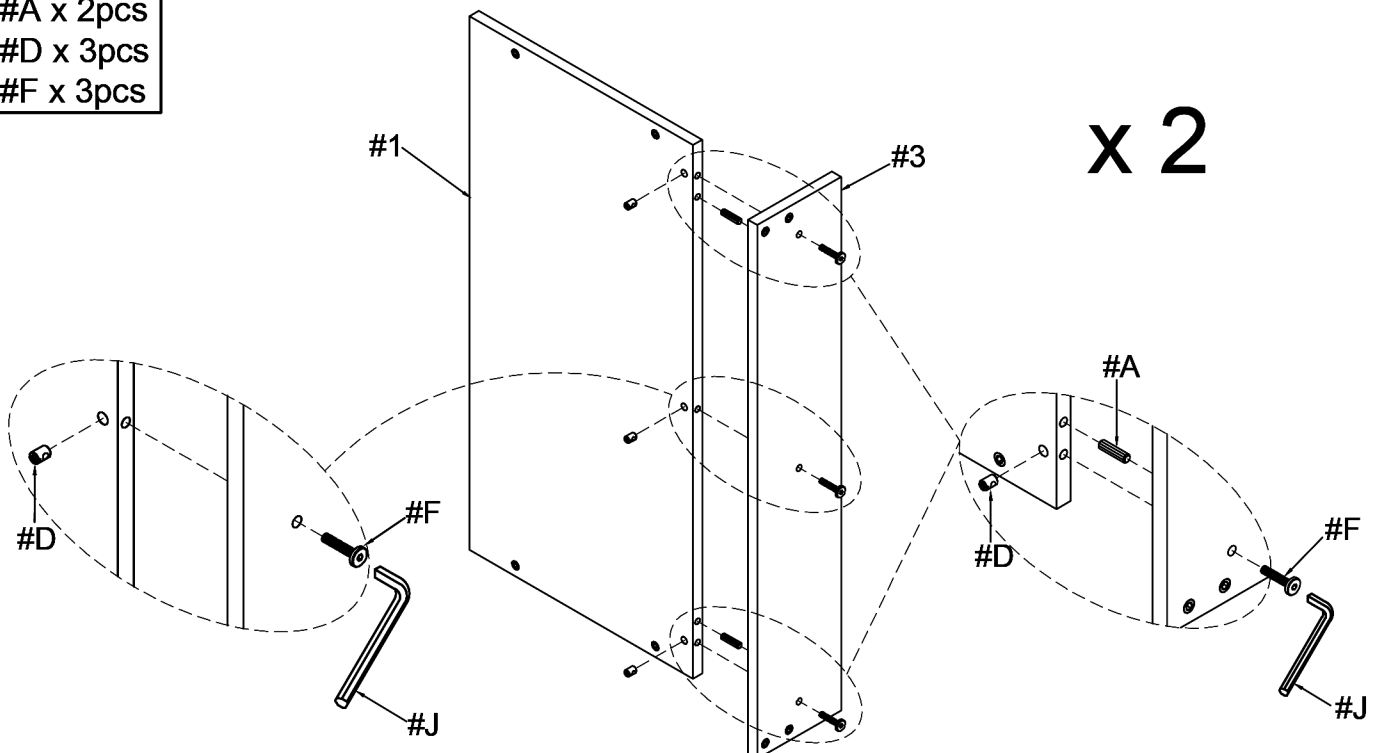


#2

#A x 2pcs
#D x 3pcs
#F x 3pcs

Insert dowels (#A) and barrel nuts (#D) to shelf panel (#1), then align middle back panel (#3) to shelf panel (#1). Secure by using bolts (#F) onto barrel nuts (#D) in shelf panel (#1).

x 2

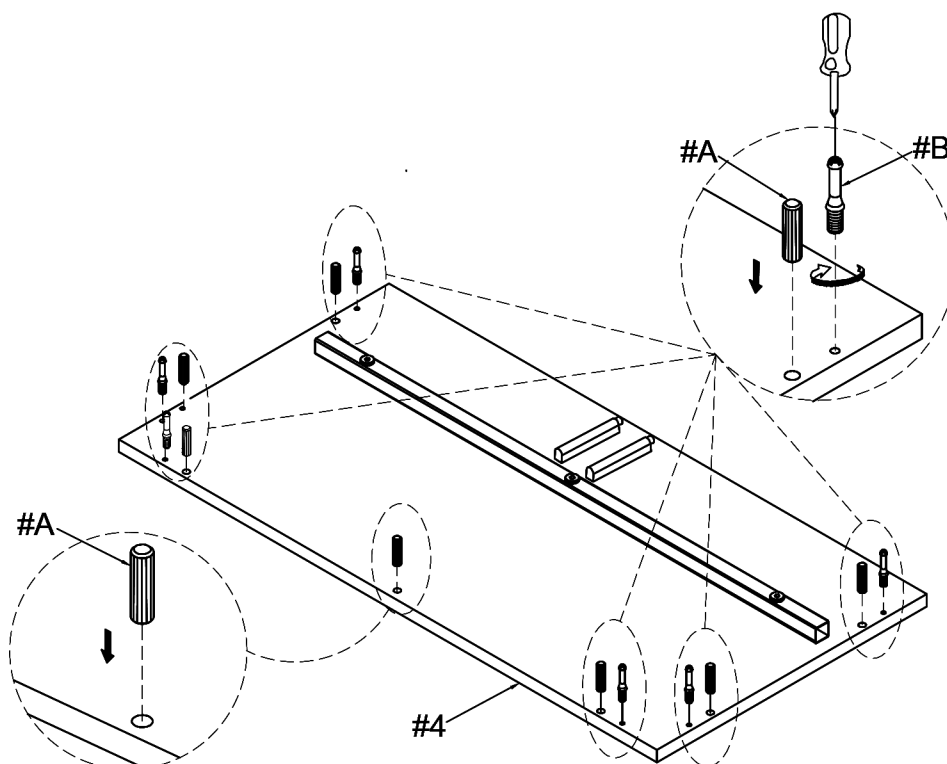




#3

Attach dowels (#A) and cam bolts (#B) to panel (#4).

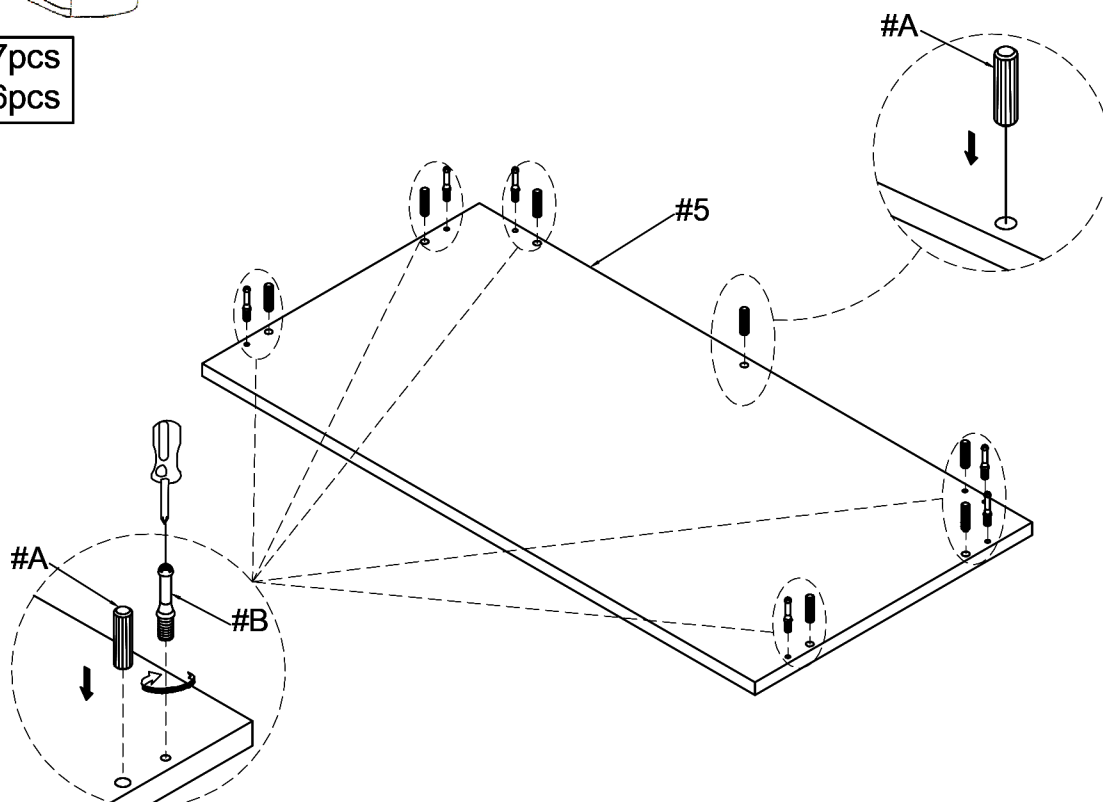
#A x 7pcs
#B x 6pcs



#4

Attach dowels (#A) and cam bolts (#B) to panel (#5).

#A x 7pcs
#B x 6pcs



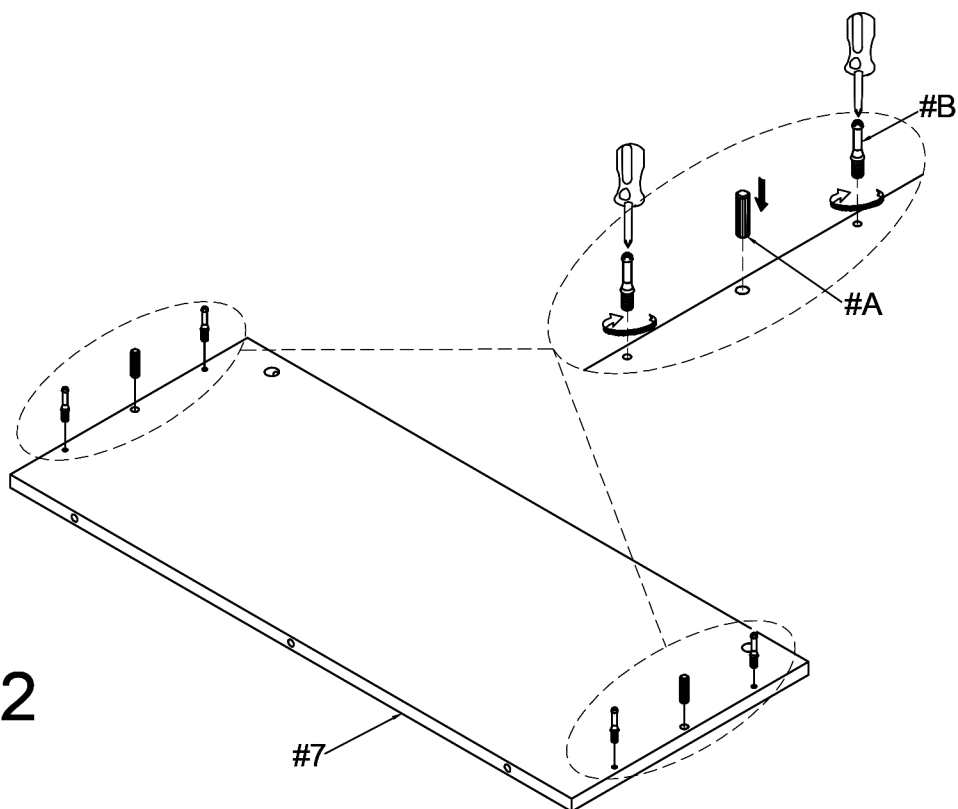


#5

#A x 2pcs
#B x 4pcs

Attach dowels (#A) and cam bolts (#B) with panel (#7).

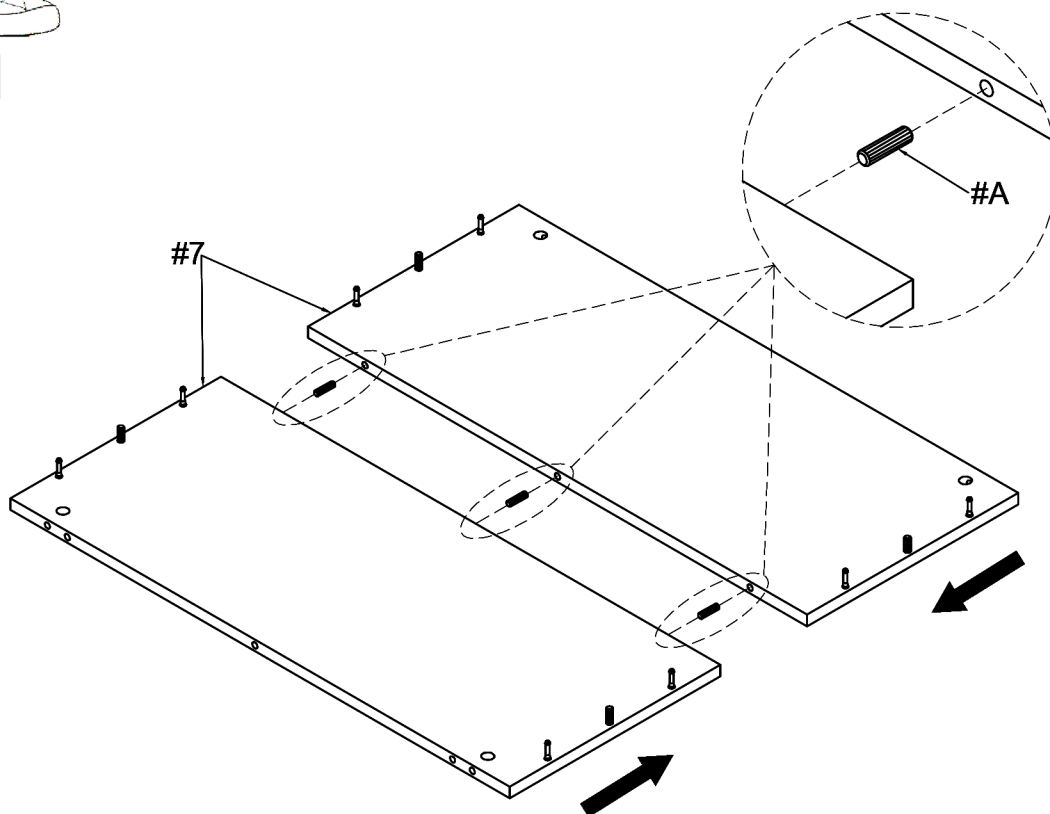
x 2



#6

#A x 3pcs

Attach dowels (#A) to one panel (#7), then attach both panels (#7) together.

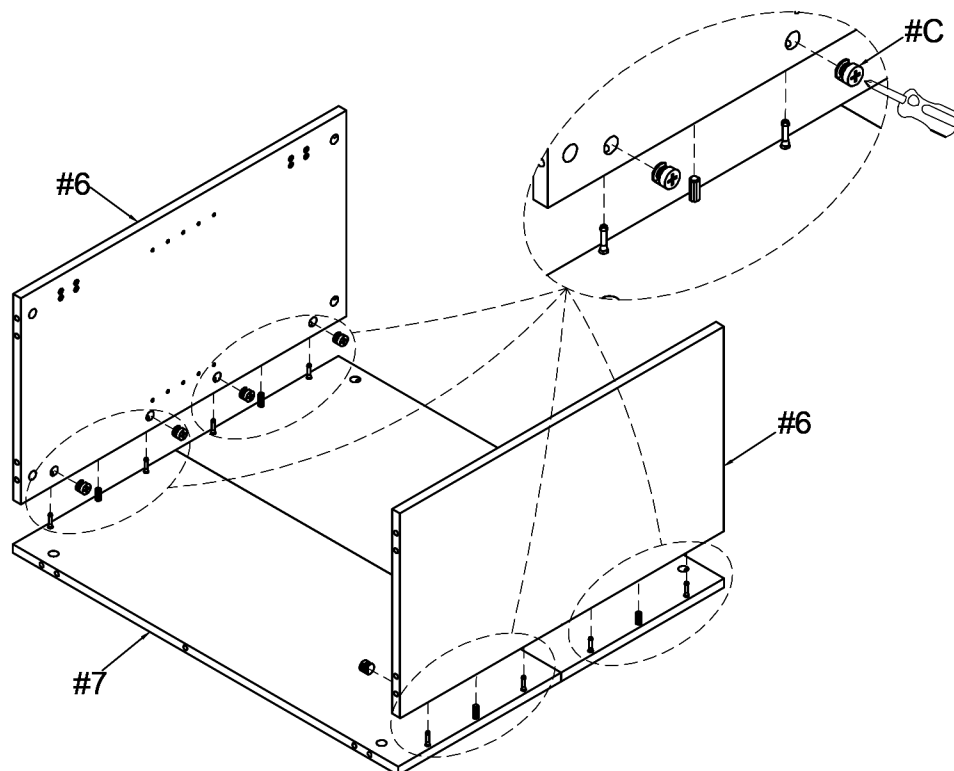




#7

Align panels (#6) to the dowels and cam bolts of panels (#7), then secure by using cam locks (#C). Please refer to page 3 on how to secure cam bolts onto cam locks.

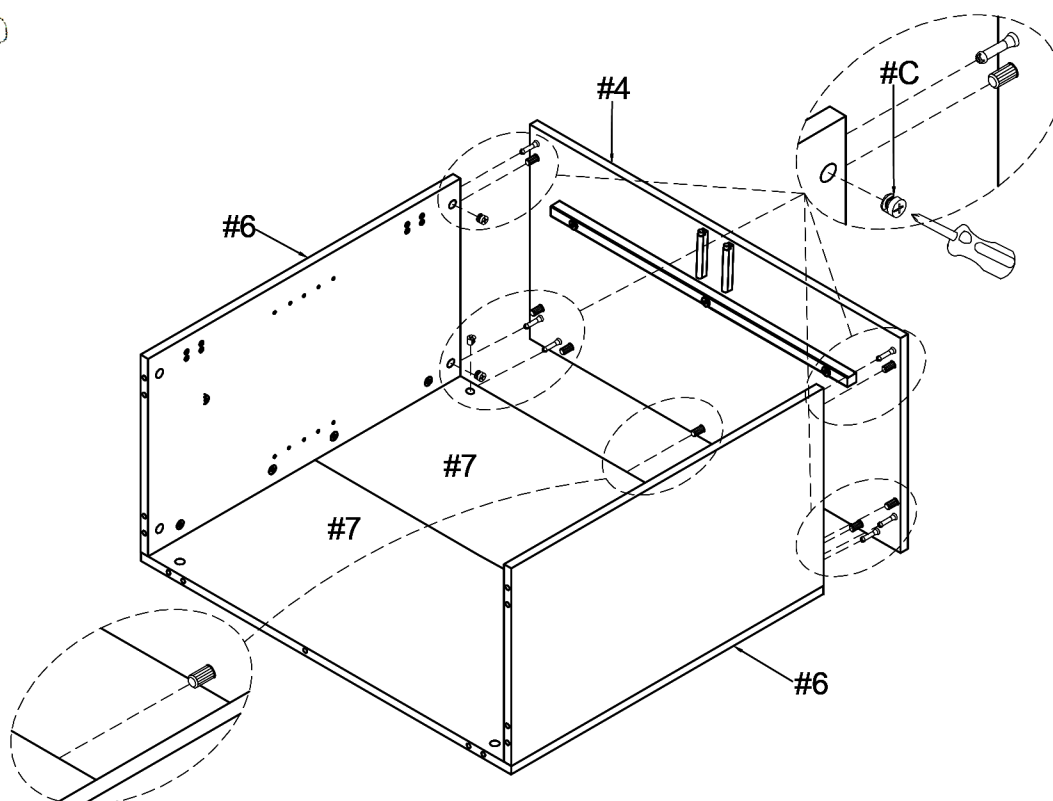
#C x 8pcs



#8

Align panel (#4) to the unit, then secure by using cam locks (#C).

#C x 6pcs

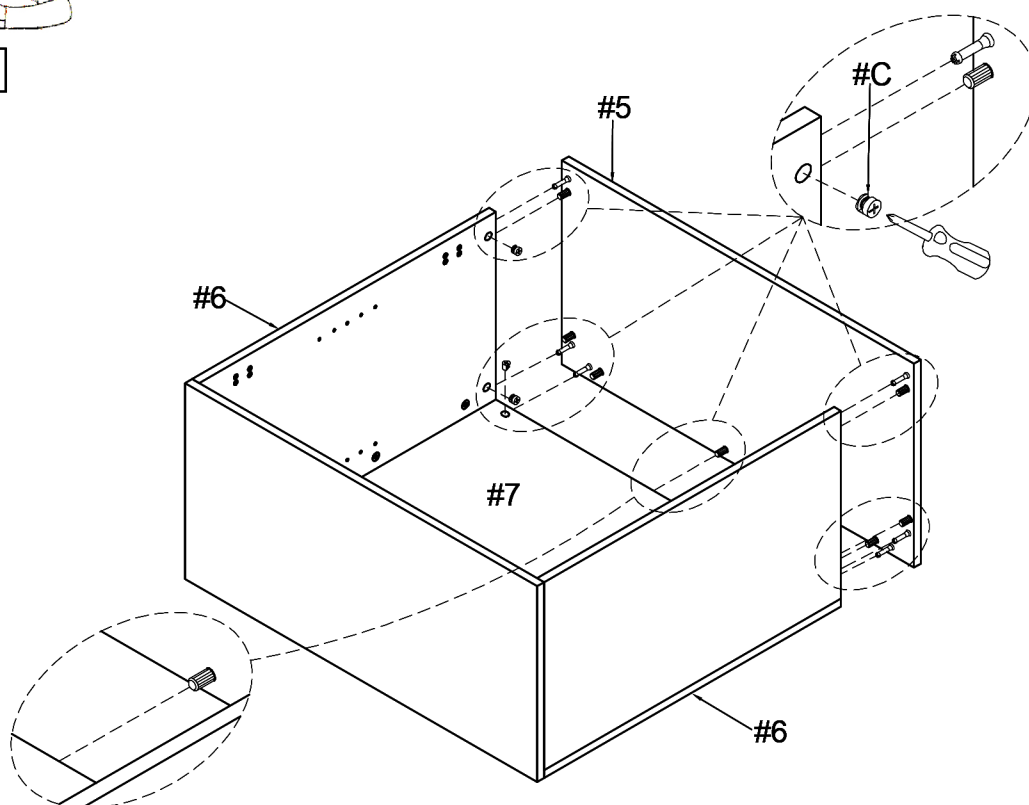




#9

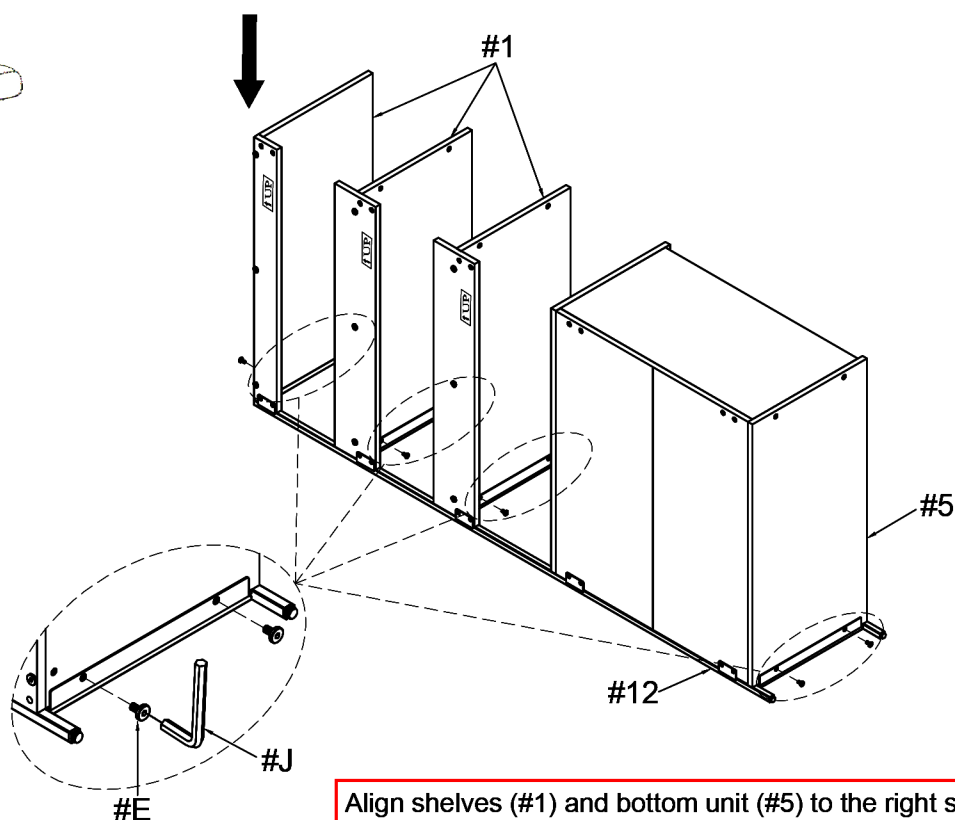
#C x 6pcs

On the other side, align panel (#5) to the unit. Secure by using cam locks (#C).



#10

#E x 8pcs



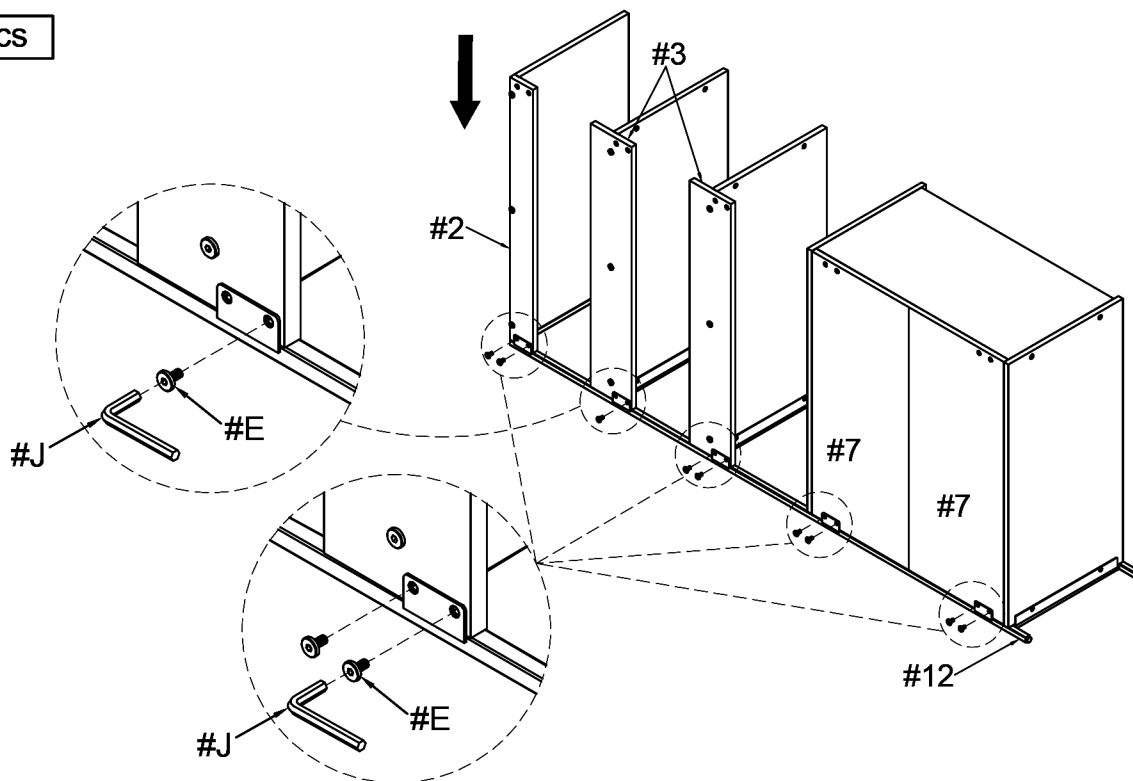
Align shelves (#1) and bottom unit (#5) to the right side frame (#12), then secure by using bolts (#E).



#11

Secure shelving units and bottom unit to right side frame (#12) by using bolts (#E).

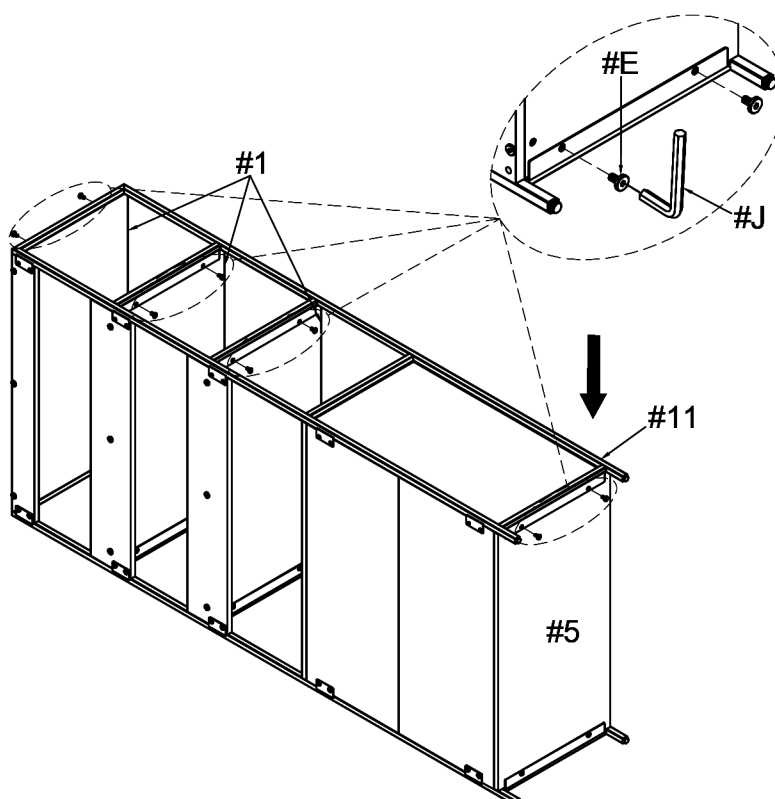
#E x 9pcs



#12

Align left side frame (#11) to the shelving unit, then secure by using bolts (#E).

#E x 8pcs

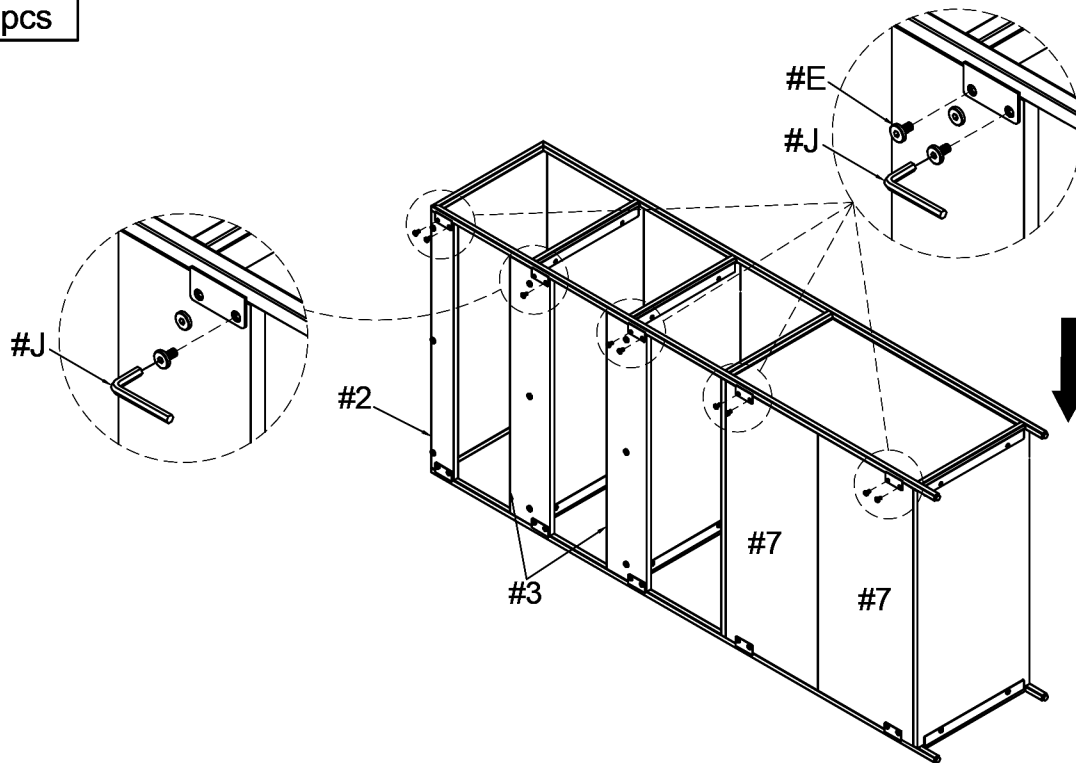




#13

Secure shelving units and bottom unit to left side frame (#11) by using bolts (#E).

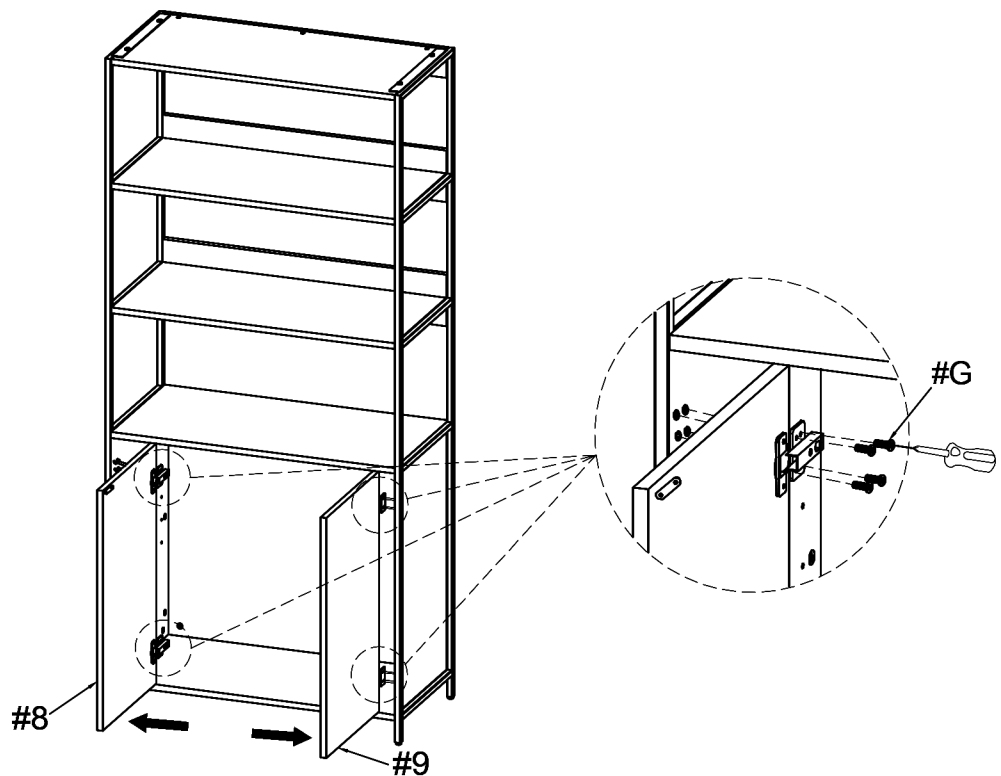
#E x 9pcs



#14

Align and attach the hinges of doors (#8,9) to the unit by using screws (#G).

#G x 16pcs

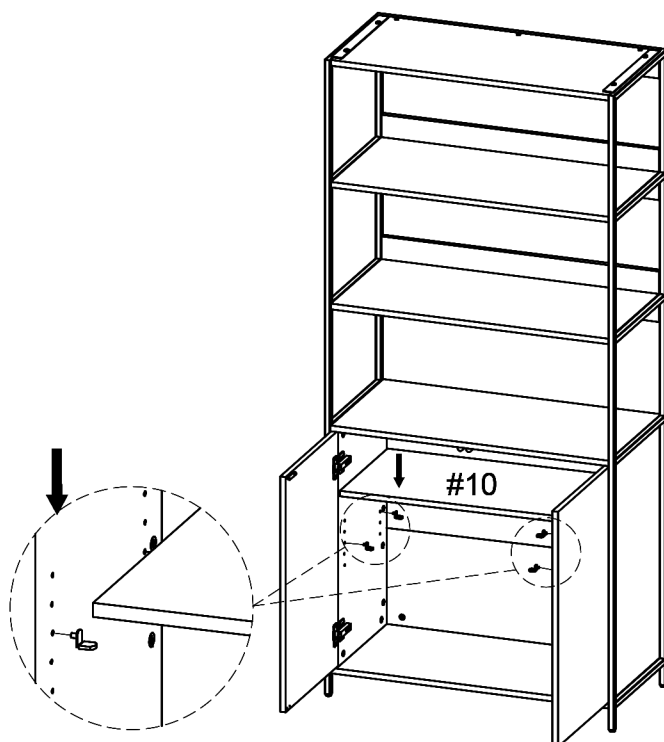




#15

#H x 4pcs

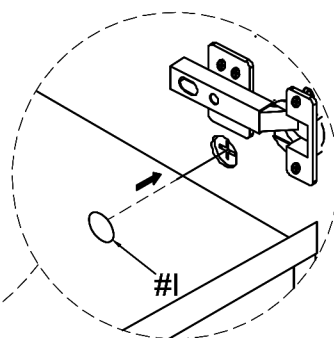
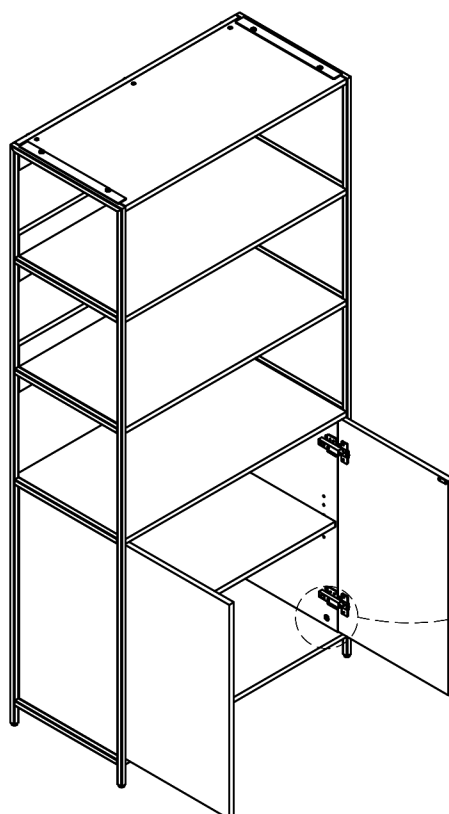
Place shelf pins (#H) to the desired height of the shelf (#10).



#16

#I x 20pcs

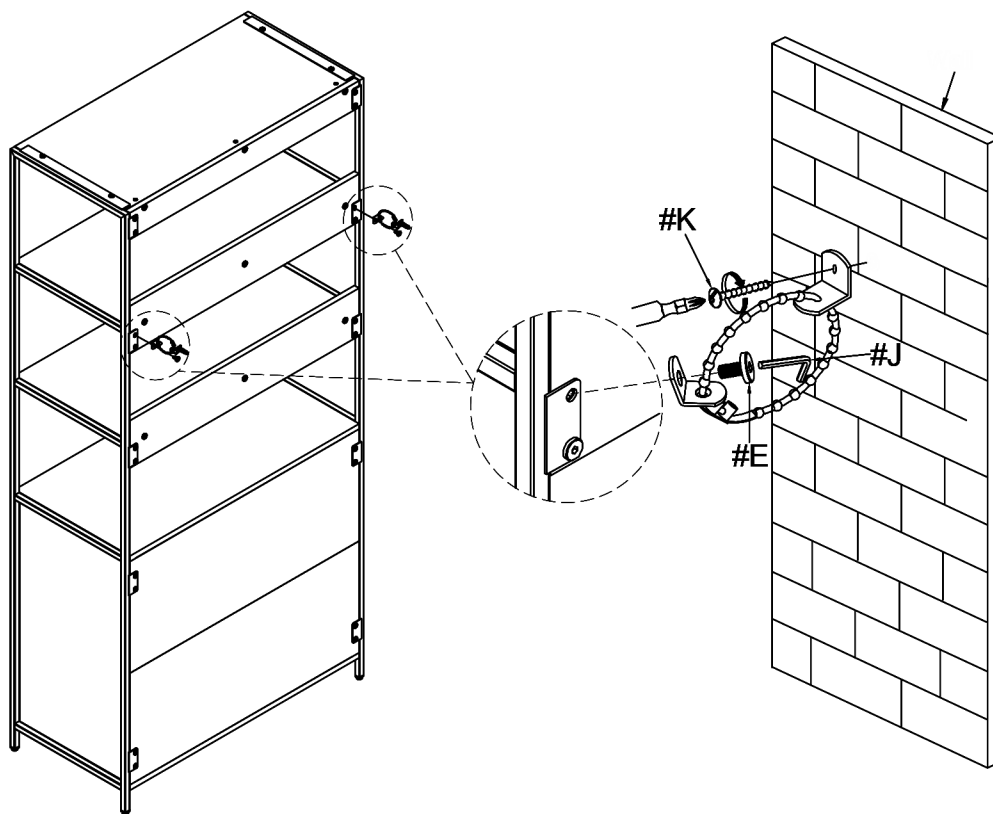
Cover cam locks inside of bottom unit by using stickers (#I).



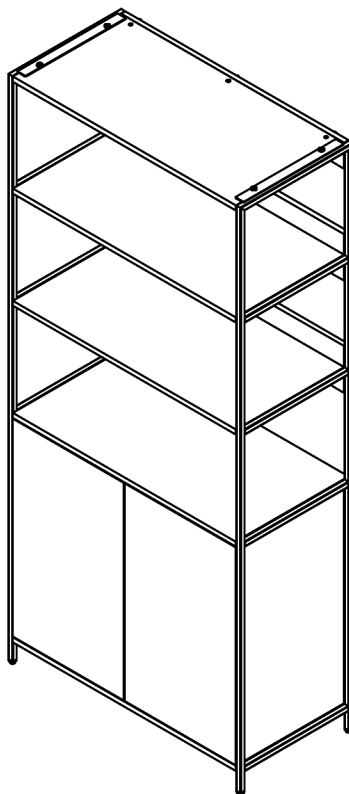


#17

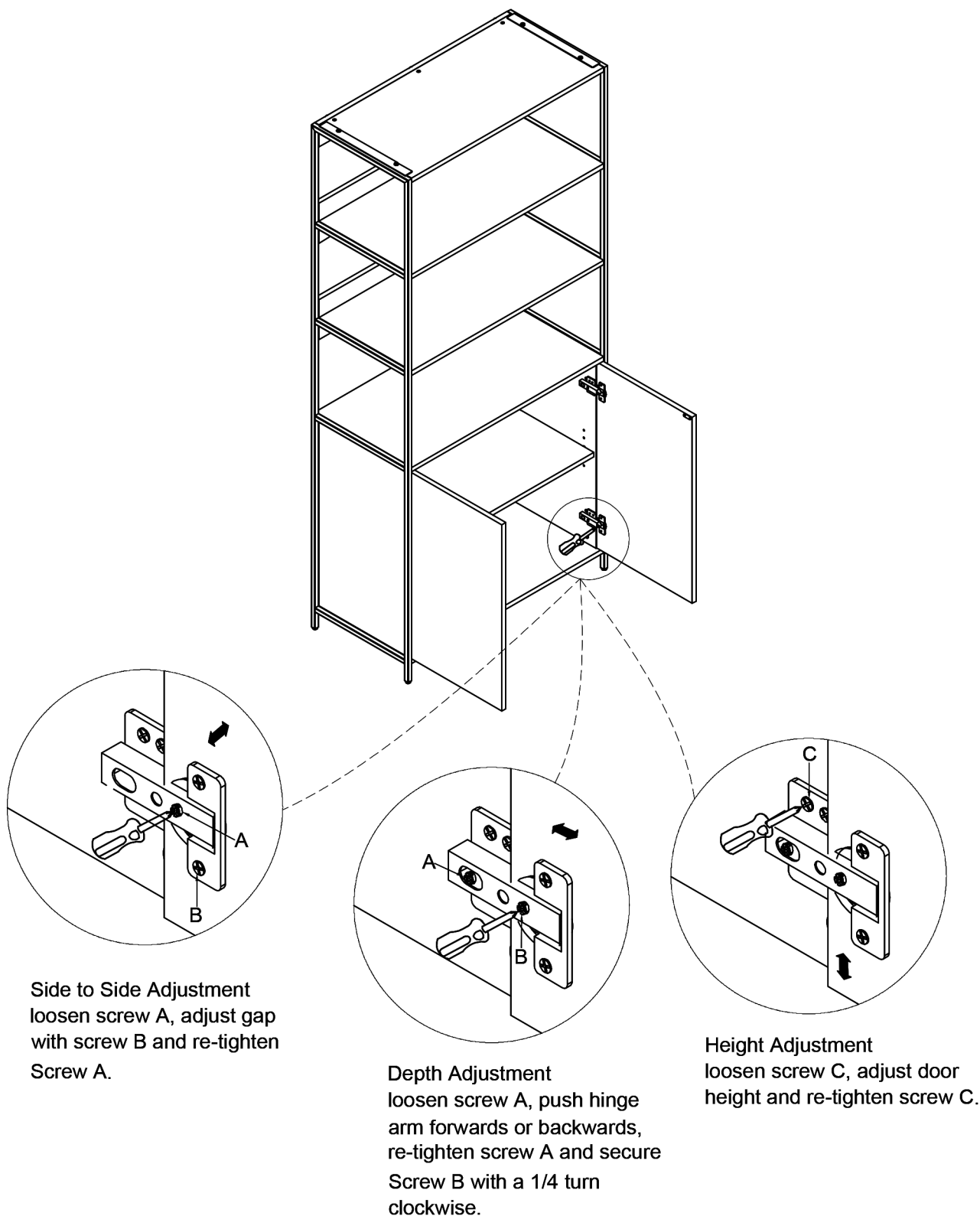
#E x 2pcs
#K x 2set



#18



ASSEMBLY IS COMPLETED



Side to Side Adjustment
loosen screw A, adjust gap
with screw B and re-tighten
Screw A.

Depth Adjustment
loosen screw A, push hinge
arm forwards or backwards,
re-tighten screw A and secure
Screw B with a 1/4 turn
clockwise.

Height Adjustment
loosen screw C, adjust door
height and re-tighten screw C.

* The doors can be adjusted in all 3 directions to create an even fit between doors on this cabinet.
Follow the appropriate directions above to adjust door(s) as necessary.