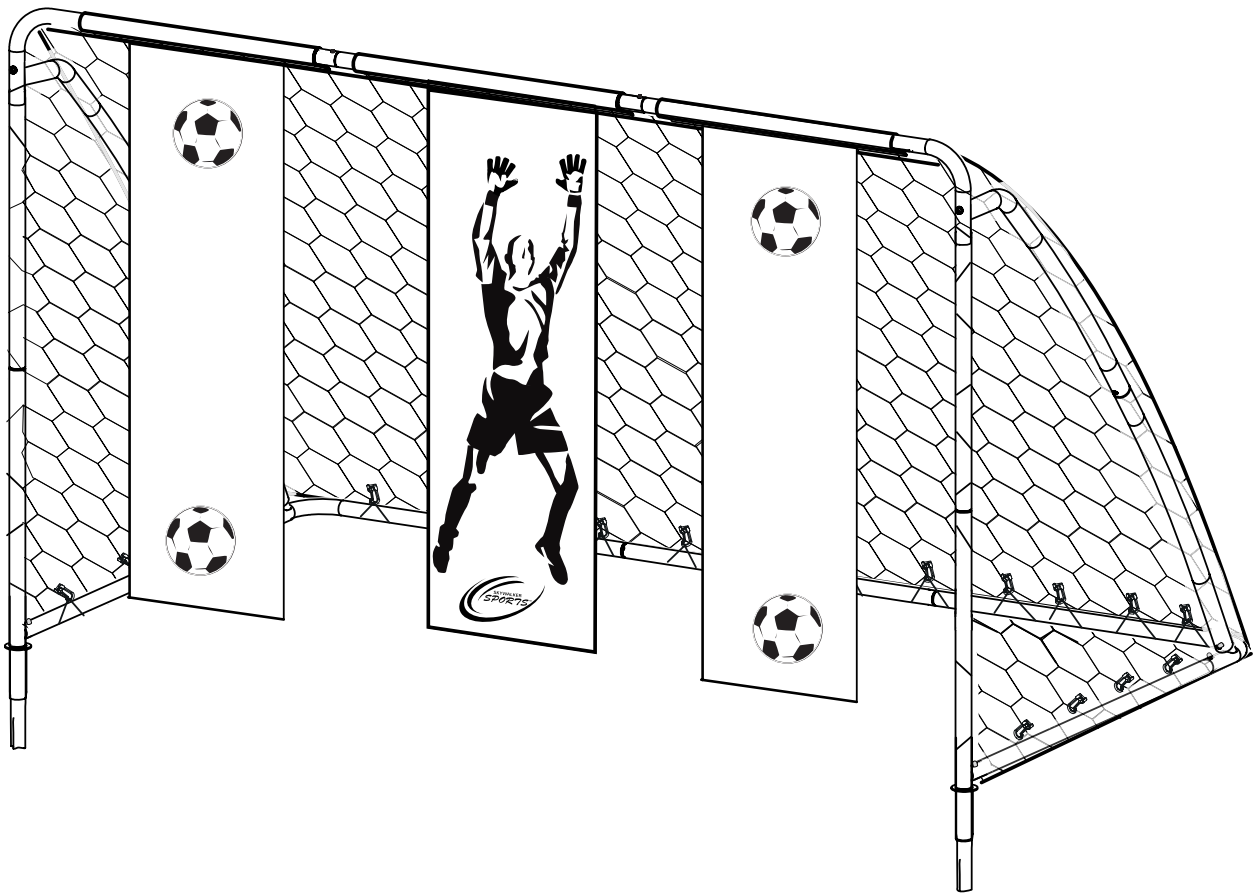


ASSEMBLY, MAINTENANCE, & **USER MANUAL**

MODEL #SSFG12



WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.



Skywalker Holdings LLC
P.O. Box 574, Brigham City, UT 84302

TABLE OF CONTENTS

Part List.....	3
Part Identification.....	4-5
Exploded Drawing.....	6
Assembly.....	7-13
Limited Warranty.....	14



STOP EVERYTHING YOU'RE DOING AND REGISTER YOUR TRAMPOLINE

Find our warranty registration online by typing in: www.skywalkertrampolines.com/registration/

You'll need to have the following information handy:

- Name
- Address
- Phone number
- Date of purchase
- Email address
- Trampoline model number
- Trampoline serial number
- Retailer the trampoline was purchased from

HEY WE'VE GOT SOMETHING REALLY IMPORTANT TO SAY

And that is... check us out online! We've got **assembly videos** (for those of you who prefer movies over books), **FAQs** (so you know you're not the only one who messed up), fascinating **blog posts** (did you know jumping burns more calories than running?), and most importantly... find us on social media! Because we want to be your friend. **We'd love to hear from you, friend.**

Website: skywalkertrampolines.com

Facebook: facebook.com/skywalkertrampolines

YouTube: youtube.com/c/SkywalkerTrampolines

Pinterest: pinterest.com/swtrampolines

Twitter: twitter.com/swtrampolines

Instagram: instagram.com/skywalker_trampolines



IMPORTANT

Soccer goals are susceptible to winds. Be sure to secure your soccer goal. Wind damage is not covered in the warranty of your soccer goal.



WARNING

CHOKING HAZARD- Small parts not for children under 3 years.



WARNING

Adult assembly required.

PART LIST

Key No.	Qty.	Description
1	2	Top Corner Tube
2	2	Cross Bar
3	2	Front Side Post (Short)
4	2	Front Bottom Corner
5	2	Bottom Cross Bar (Long)
6	1	Bottom Left Corner
7	1	Bottom Right Corner
8	2	Back Top Bent Tube
9	2	Back Side Post
10	2	Anchor Tube
11	2	Ground Stake
12	2	Bolt
13	2	Washer
14	2	Arc Washer
15	1	Net
16	2	Soccer Banner
17	1	Middle Soccer Banner
18	1	Middle Football Banner
19	28	Clip
20	1	Wrench
21	2	Sandbag Weight (Small)
22	1	Sandbag Weight (Large)

ORDERING REPLACEMENT PARTS

We get it... sometimes things happen. But the fun shouldn't stop just because you need a new bolt or screw! To order replacement parts, check out our website at: www.skywalkertrampolines.com or call our toll-free Customer Care Hot-line at **1-866-603-Jump (5867)**, Monday - Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays).

Our customer service team will ask you a few questions in order to get the replacement part sent out as soon as possible. We're not trying to complicate your life, we promise.

When calling, make sure to have the following information ready:

- The model # of the product (see the front cover of this manual)
- The key # and description of the part (see the part list above)
- The quantity needed (only you know the answer to that one!)

BEFORE YOU BEGIN

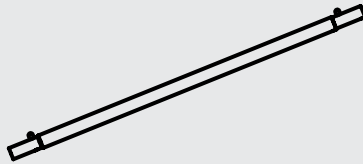
Thanks for choosing Skywalker Sports! We're just as excited as you are to help your family live an active (but most importantly **FUN**) lifestyle. This model is one of our favorites, and we're confident you'll love it too. To make things easier for you, we've listed important information that you (and your little outdoor adventurers) need to know. Make sure you brush up on the warnings, instructions, assembly, maintenance, and use of your new product... because there will be a pop quiz at the end! (Okay, not **REALLY**, but if you're still reading this, props to you! You're awesome).

PART IDENTIFICATION

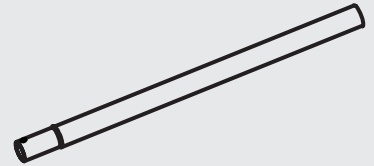
Before you begin, take a look at the drawings below to make sure you have all the parts! The numbers in the squares to the left (key numbers) will help you identify the parts during assembly.



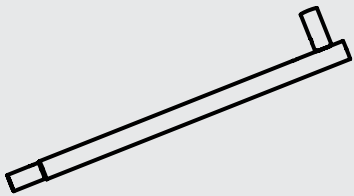
1 Top Corner Tube (x2)



2 Cross Bar (x2)



3 Front Side Post (Short) (x2)



4 Front Bottom Corner (x2)



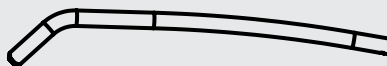
5 Bottom Cross Bar (Long) (x2)



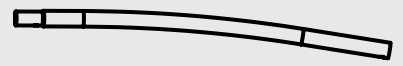
6 Bottom Left Corner (x1)



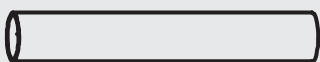
7 Bottom Right Corner (x1)



8 Back Top Bent Tube (x2)



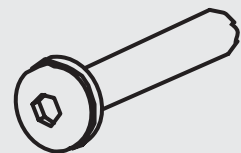
9 Back Side Post (x2)



10 Anchor Tube (x2)



11 Ground Stake (x2)



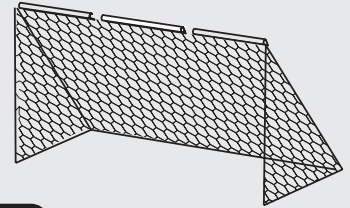
12 Bolt (x2)



13 Washer (x2)



14 Arc Washer (x2)



15 Net (x1)



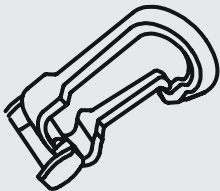
16 Soccer Banner (x2)



17 Middle Soccer Banner (x1)



18 Middle Football Banner (x1)



19 Clip (x28)



20 Wrench (x1)

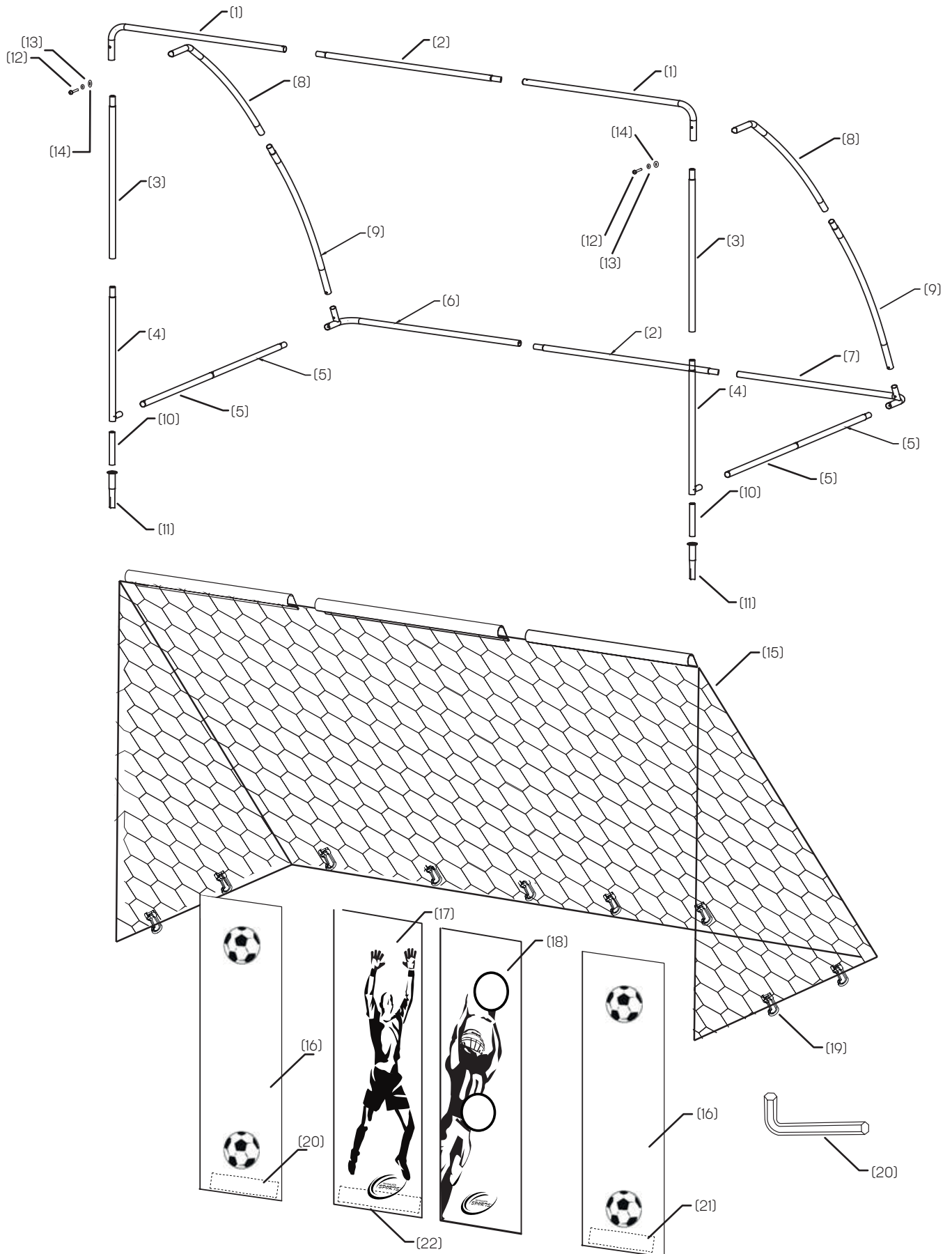


21 Sandbag Weight (Small) (x2)



22 Sandbag Weight (Large) (x1)

EXPLODED DRAWING



ASSEMBLY

READ THIS BEFORE YOU BEGIN

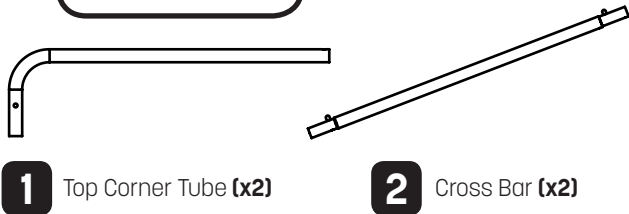
- You'll probably need at least **2 adults** and **2 hours** to assemble your soccer goal (of course, that depends on what model you have, and whether or not you're secretly a superhero).
- We've provided a wrench to help with assembly, but you're more than welcome to use your own tools.
- Use gloves to protect your hands from pinch points during assembly. Plus, it's an up-and-coming fashion trend.
- The assembly steps refer to parts by their descriptions and key numbers (see the part list on page 3).
- The assembly steps are written in a specific order, and if you don't follow them exactly... you may end up having to start all over again. We promise we won't say, "I told you so" but really... we told you so.
- Most importantly... **YOU'VE GOT THIS. YOU'RE THE BEST ASSEMBLER AROUND.** This may not be the easiest thing you've ever done... but it will be **worth it**. Trust us.

And if you're a visual learner, check out our assembly videos! **YouTube** Visit: youtube.com/c/SkywalkerTrampolines

STEP 1

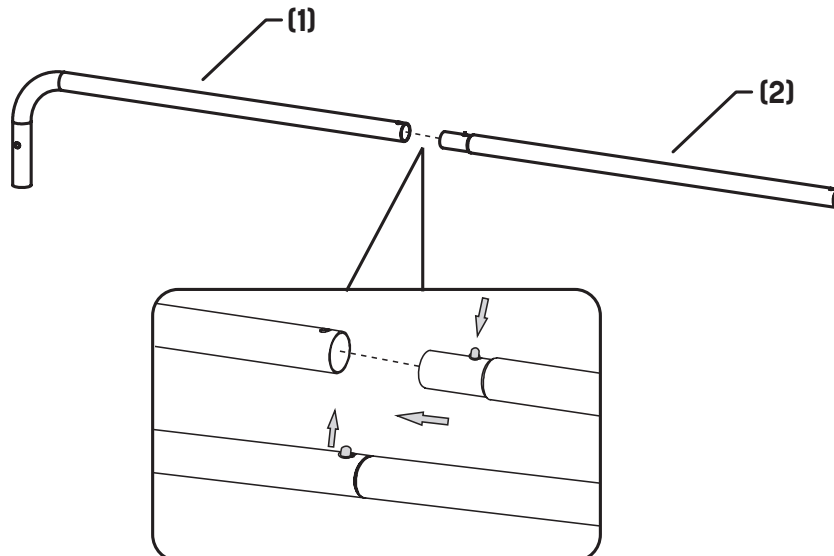
Register your product! For info on **warranty registration**, see page 2.

STEP 2



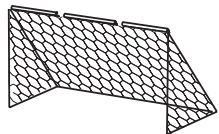
Locate a **top corner tube (1)** and a **cross bar (2)**.

Insert the **cross bar (2)** into the **top corner tube (1)** as shown.



ASSEMBLY

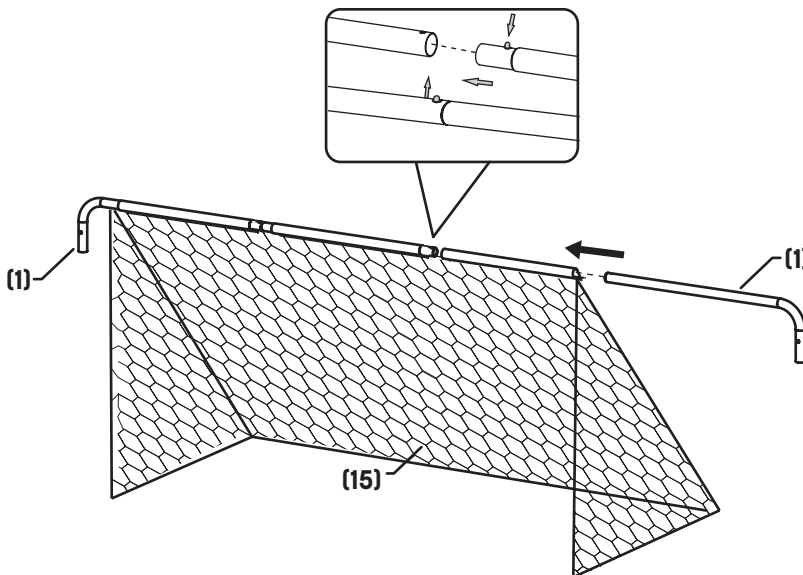
STEP 3



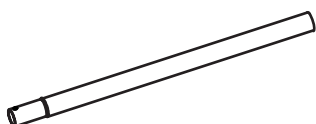
15 Net (x1)

Slide the **tube section** from step 1 into the **left** and **middle sleeves** on the **top** of the net **(15)** as shown.

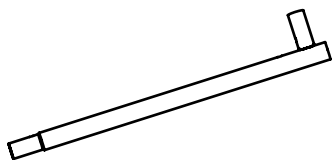
Slide the remaining **top corner tube (1)** through the sleeve on the **right side** of the net, and **insert into the cross bar (2)** as shown.



STEP 4



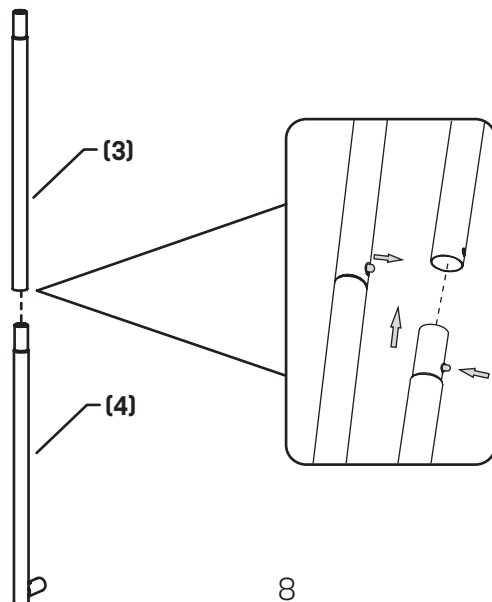
3 Front Side Post (Short) (x2)



4 Front Bottom Corner (x2)

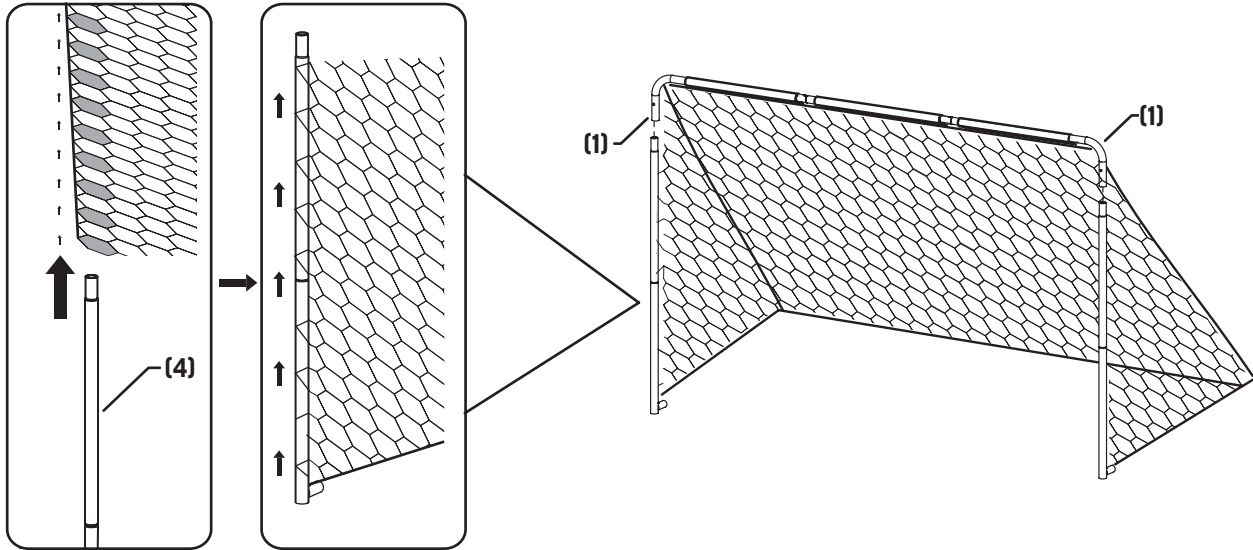
Locate a **front bottom corner tube (4)** and a **short front side post (3)**. Insert the front bottom corner tube into the front side post as shown.

Repeat this step to connect the other **front bottom corner tube** to the **front side post**.



STEP 5

Starting at the **bottom** of the net, **weave** the **assembled tubes** from step 4 in and out of the **larger holes** in the **left side of the net (15)** as shown. When you reach the **top of the net**, insert the **assembled tubes** into the **top corner tube (1)**. **Before connecting** the frame pieces together, be sure to also **weave the net over the corner** of the top corner tube. **Repeat this step on the other side of the net.**



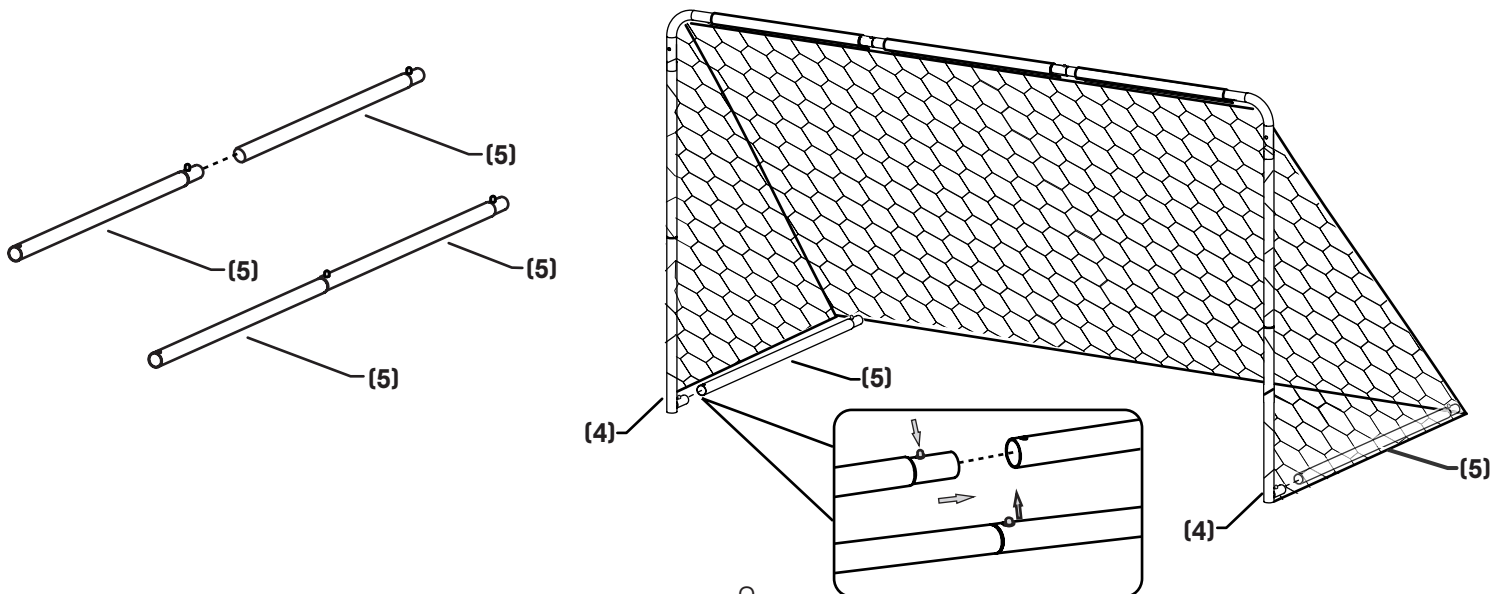
STEP 6



5 Bottom Cross Bar (Long) (x4)

Locate **four bottom cross bars (5)** and **connect two together to make two sets**.

Attach one **bottom cross bar set** to **each of the front bottom corners (4)** as shown.



ASSEMBLY

STEP 7

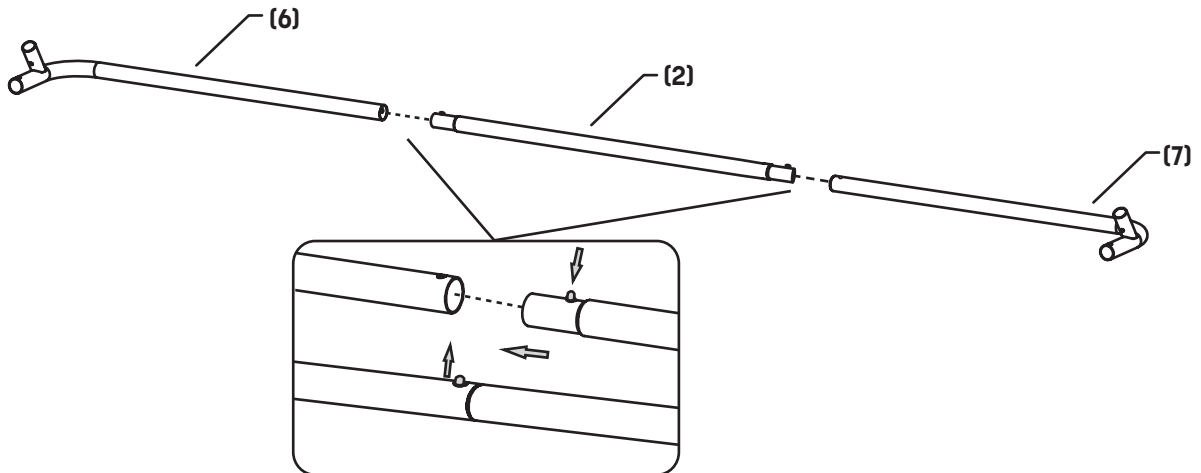


6 Bottom Left Corner (x1)



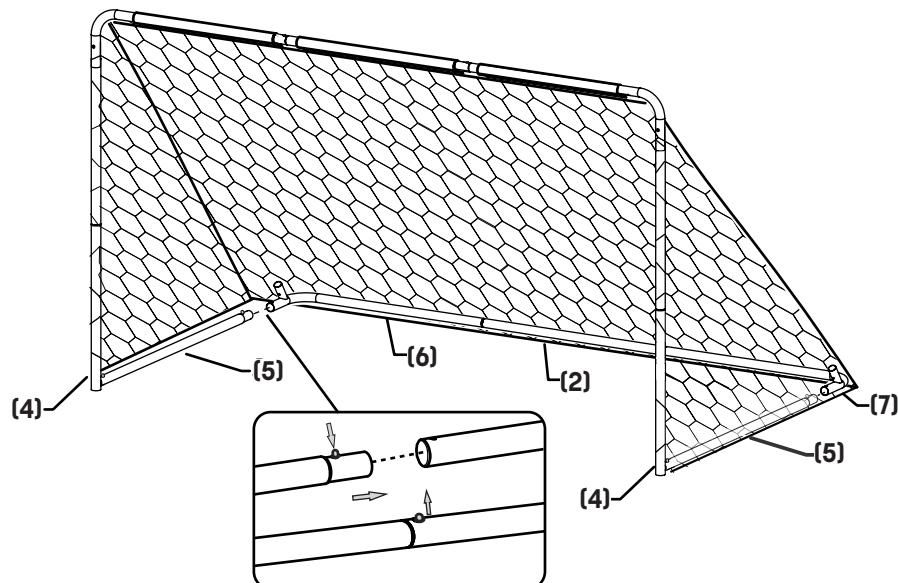
7 Bottom Right Corner (x1)

Connect the **bottom left corner (6)**, the **cross bar (2)**, and the **back bottom right corner (7)** together as shown.

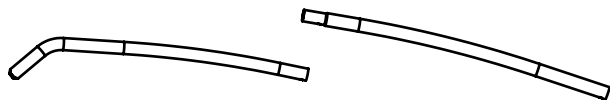


STEP 8

Place the **assembled tube section from step 7** on the **inside of the net (15)**, and attach to the **bottom cross bars (5)**.



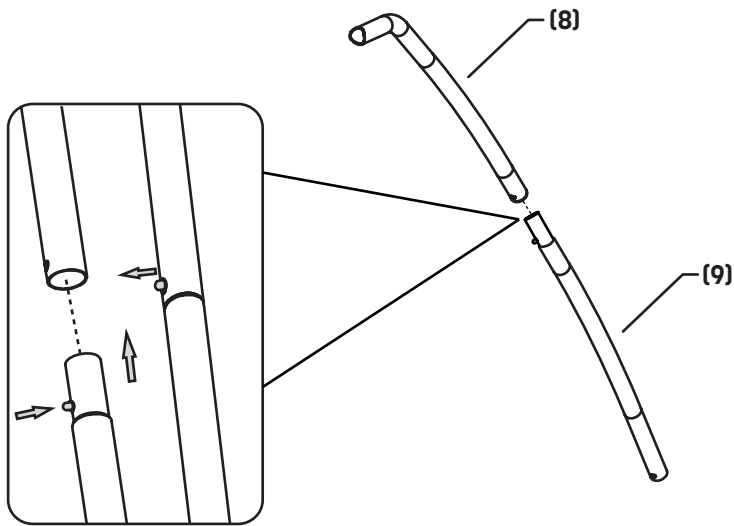
STEP 9



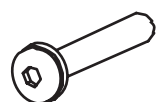
8 Back Top Bent Tube (x2) **9** Back Side Post (x2)

Connect one back top bent tube **(8)** to one back side post **(9)**.

Repeat this step with the remaining back top bent tube and back side post.



STEP 10



12 Bolt (x2)



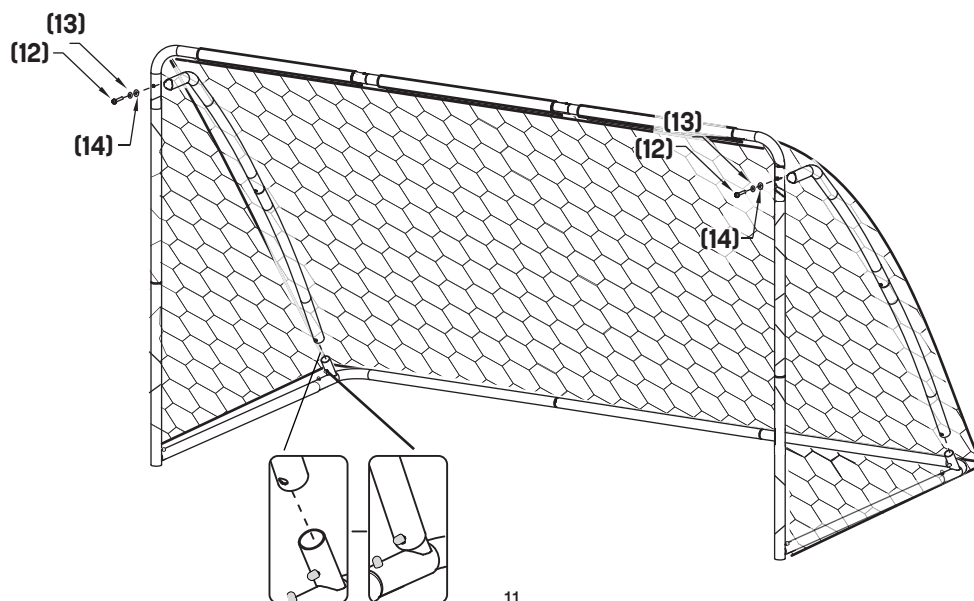
13 Washer (x2)



14 Arc washer (x2)

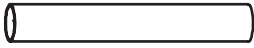
Insert the **assembled tube sets** from step 8 into the bottom left **(6)** and bottom right **(7)** corners.

Attach the **back tubes** to the front side posts **(3)** with two bolts **(12)**, two washers **(13)** and two arc washers **(14)**.



ASSEMBLY

STEP 11



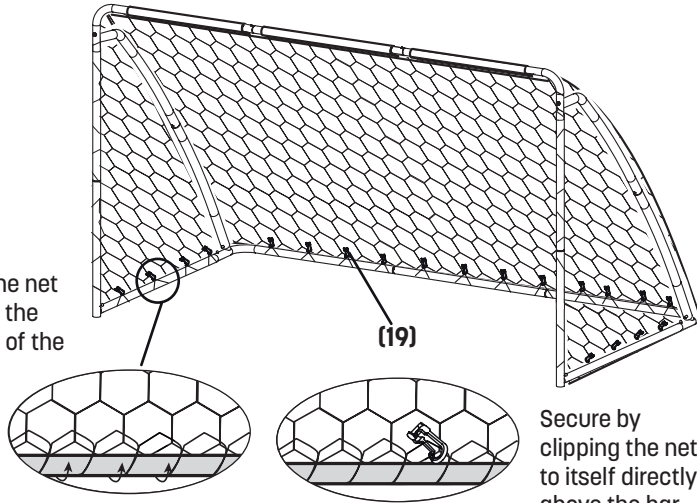
10 Anchor Tube (x2)



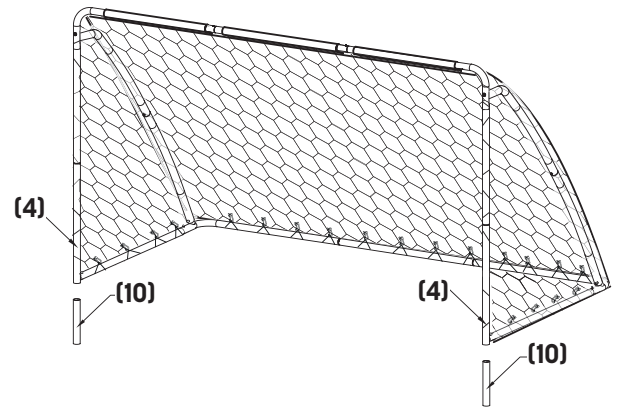
19 Clips (x28)

Locate the 28 clips **(19)**. Wrap the net so it lies **underneath** the **bottom** of the **goal frame** and wraps toward the inside. **Secure** the **net (15)** to **itself** by using a **clip to attach** the **excess net** on the **inside** to the **outside portion** just **above the bar**. Use the remaining clips to **secure the net evenly** around the **bottom** of the **goal**. Then, insert the **anchor tubes (10)** into the **front bottom corners (4)**.

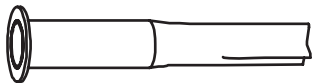
Wrap the net around the bottom of the frame



Secure by clipping the net to itself directly above the bar

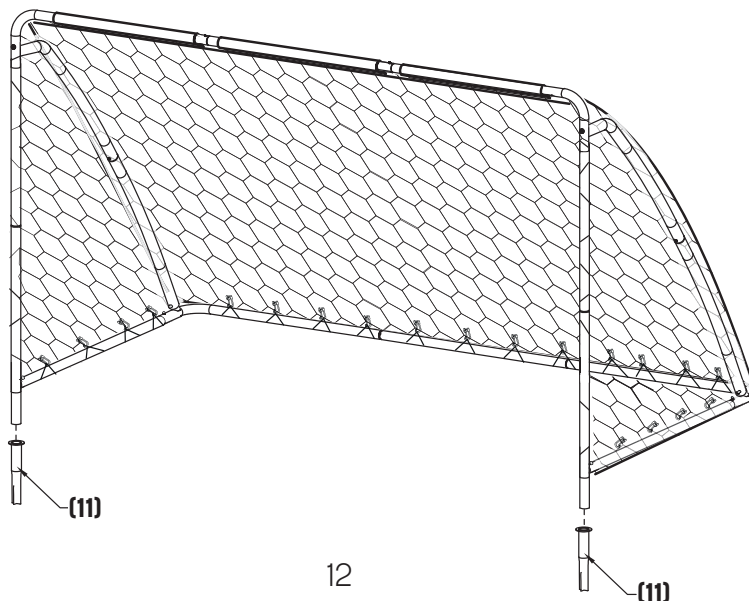


STEP 12



11 Ground Stakes (x2)

To anchor the goal to the ground, select a flat surface of dirt or grass making sure the assembled unit will be **at least 9 feet** from other structures or obstructions. With a steel or rubber mallet, drive the two ground stakes **(11)** into the ground making sure they **match up** with the **anchor tubes (10)** on the goal. Then, lower the anchor tubes into the ground stakes to secure into place.

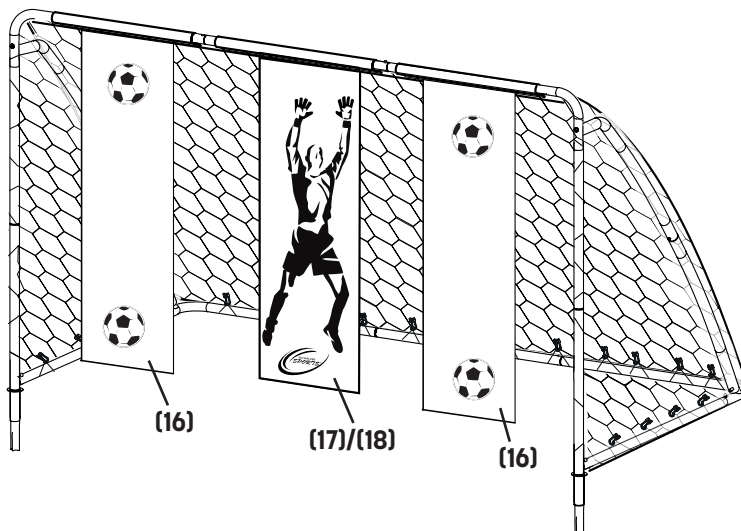


STEP 13



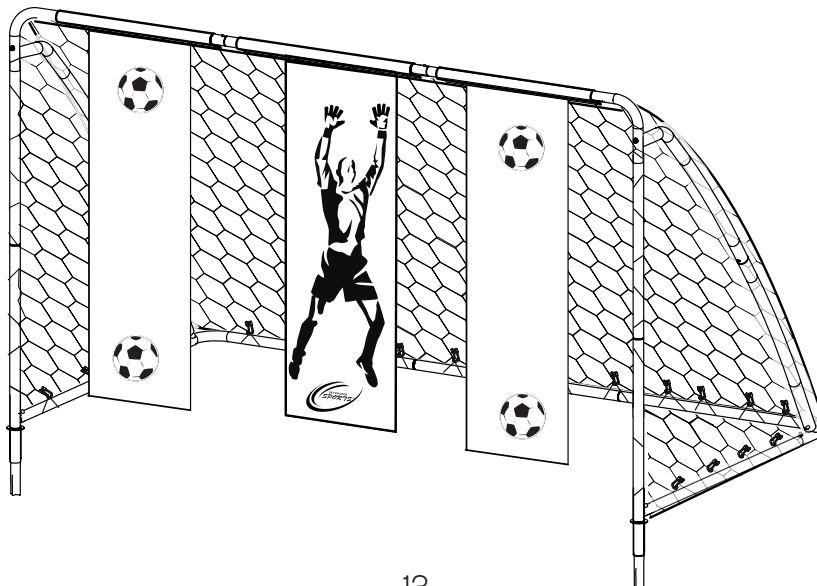
To attach the banners, simply zip onto the sleeves.
To remove, either zip off or toss over the back of net.

Note: The sandbag weights are preinstalled in the bottom of the banners. If switching from the middle soccer banner to the middle football banner, you'll need to remove the sandbag weight.



STEP 14

Congratulations on completing your new soccer goal! [See... we knew you could do it!] So here comes the real question... **are you satisfied with this completed product?** If you are, go ahead and **write a review** on the retailer's site you bought it from. We'd really appreciate it... and if we could, we'd give you a gold star. Are you completely frustrated and have some choice words for us? Contact us directly! We're not trying to ruin your life, we promise. And we'll do everything we can to make it right again. See contact info on page 2-3.



LIMITED WARRANTY

Skywalker Holdings, LLC warrants its products to be free from defects in material and workmanship under normal use and service conditions. **The steel frame is warranted for three (3) years after the date of purchase. All other parts are warranted for one (1) year after the date of purchase.** Warranty coverage extends only to the original retail purchaser from the date of original purchase. This warranty is only valid concerning products used for residential use. Products used for commercial use, such as schools and daycares, will not be covered.

WHAT IS NOT COVERED?



Weather Damage: The warranty does not cover damage due to the effects or acts of nature, such as earthquakes, wind, hurricanes, tornadoes, lightening, rain, fire, snow, excessive heat and cold conditions and/or sun damage. During the winter months the trampoline soft materials will need to be removed and stored in a dry place out of the snow. If left unprotected in the winter months, some components such as springs, jump mat, spring pad and enclosure, may become damaged, voiding this warranty.



Fading and Rust: Our products are fully galvanized. Skywalker does not warranty against rust or corrosion. Some areas may have higher air salt content, higher humidity, heavier rain and heavier snow. Skywalker does not warranty against fading. We suggests customers use a UV protectant on the frame pad to extend the life of the product.



Loss or damage to Product Due to: Loss or damage caused during shipping or caused by abuse, misuse, improper or abnormal usage or authorized repair are not covered by this warranty and may also void the warranty.



Unauthorized Replacement Parts: The warranty will become void if any defects or damages are associated with the use of unauthorized replacement parts. All replacement parts must be obtained from an authorized agent.



Assembly Service: The warranty does not cover acts or omissions provided by a third-party assembly service. It is the customer's responsibility to check all boxes and confirm all components are included and in their proper condition before installation occurs.

INSPECTION AND REPLACEMENT PARTS:

1. Your trampoline SHOULD BE INSPECTED UPON UNPACKING AND SET UP AND THEREAFTER ON A REGULAR BASIS. WORN, DAMAGED OR BROKEN PARTS SHOULD BE REPLACED IMMEDIATELY AND BEFORE USE.
2. Call the Skywalker Trampoline Customer Service Department at 1-866-603-5867 to file a warranty claim. Be prepared to provide the following information: name, shipping address, a copy of your original sales receipt, a brief description of the problem and cause, trampoline model number and serial number. We may also ask for photos of the damaged/defective parts.
3. After reviewing your information and examining your photos, Skywalker Trampolines will make the determination if this part is covered by this warranty. If so, a replacement part will be sent to you.

NOTE: All requested information must be provided in order to review your warranty claim.

To order replacement parts for your product please visit www.skywalkertrampolines.com

Skywalker Holdings, LLC, PO Box 574, Brigham City, UT 84302 USA.

Printed in China © 2018 Skywalker Holdings, LLC

NOTE: SKYWALKER HOLDINGS, LLC IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES OR COUNTRIES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY STATE TO STATE OR COUNTRY TO COUNTRY.

THIS WARRANTY IS VALID ONLY IN THE COUNTRY THE PRODUCT WAS PURCHASED.