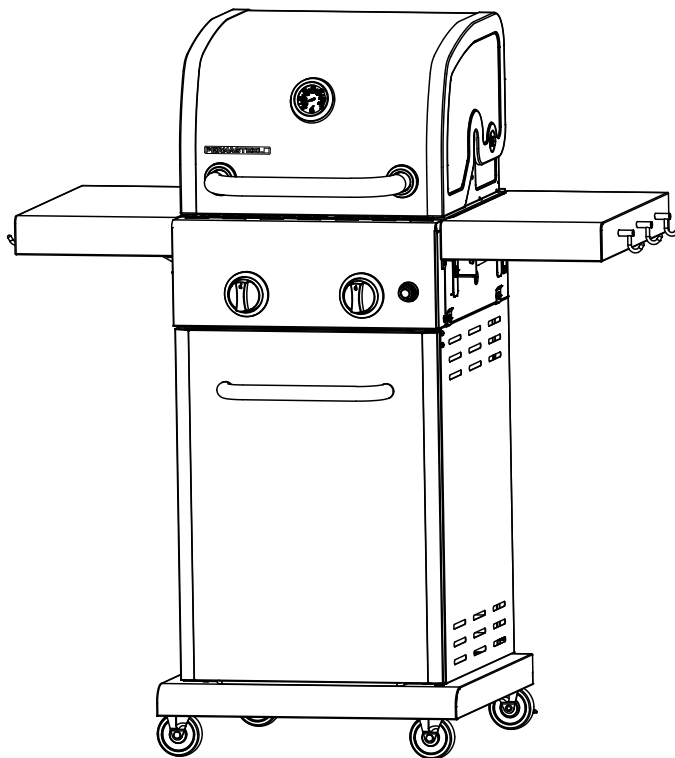


# Permasteel Outdoor 2 Burner Gas Grill **Use & Care Guide**

Model number: **PG-40201-RD, PG-40201-CO, PG-40201-BC**



**FOR OUTDOOR USE ONLY**

Thank you for purchasing your new grill from Permasteel.  
We hope you enjoy your product.

If you have any questions, please call us at **1-888-287-0735**  
or visit **[www.permasteel.life](http://www.permasteel.life)**

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**WARNING**

- 1. Do not store or use gasoline or other flammable liquid or vapors in the vicinity of this or any other appliance.
- 2. An LP tank not connected for use shall not be stored in the vicinity of this or any other appliance.
- 3. For outdoor use only.



**DANGER**

- If you smell gas:
- 1. Shut off the gas to the appliance.
  - 2. Extinguish any open flame.
  - 3. Open lid.
  - 4. If odor continues, keep away from the appliance and immediately call your gas supplier or your fire department.

# Important Safety Information

Thank you for your purchase of our BBQ Gas Grill. We sincerely wish you will enjoy using our fine products.

- Please read this User's Manual in its entirety before using the grill.
- Please contact our customer service at 1-888-287-0735 if you have any questions.
- Please read this User's Manual carefully. Failure to follow the provided instruction can result in seriously bodily injury and/or property damage.
- Some parts of this grill may have sharp edges. Please wear suitable protective gloves.
- **IMPORTANT:** This grill is intended for outdoor use only and is not intended to be installed in or on recreational vehicles or boats.
- **NOTE TO INSTALLER:** Leave this User's Manual with the customer after delivery and/or installation.
- **NOTE TO CONSUMER:** Leave this User's Manual in a convenient place for future reference.

# Safety Symbols

The symbols listed here are being used throughout this User's Manual. Please pay special attention to them. The meaning of each of the symbols is listed here:



**DANGER:**

this symbol indicates an imminently hazardous situation which will result in death or serious bodily injury if not properly followed.



**WARNING:**

this symbol indicates a warning of potential serious bodily injury if the instructions are not strictly followed. Please be sure to read and follow all these messages carefully.



**CAUTION:**

this symbol indicates a potentially hazardous situation which may result in minor or moderate bodily injury if the instructions are not properly followed.

# Installation / Safety Precautions



**WARNING**  
**READ THIS SECTION FIRST BEFORE INSTALLING**  
**THE GRILL**

- This grill is designed to use LP gas. Please use the grill with the regulator supplied by Permasteel.
- Do not connect the supplied regulator to a natural gas supply. For information on how to convert to natural gas, see page 34.
- The installation of this appliance must conform with local codes or, in the absence of local codes, with either the National Fuel Gas Code, ANSI Z223.1, or CAN/CGA B149.1, Natural Gas Installation Code or CAN/CGA-B149.2, Propane Installation Code.
- The LP-gas supply cylinder is to be constructed and marked in accordance with the specifications for LP-gas cylinders of the U.S. Department of Transportation (DOT) or the National Standard of Canada, CAN/CSA-B339, Cylinders, Spheres and Tubes for the Transportation of Dangerous Goods.
- This grill is safety certified for use in the United States and Canada only. Never modify to use in other places. Modification may cause serious bodily injury or property damage. Permasteel is not responsible for any modifications and all warranties will be void.
- **WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

# Propane & Gas Warning

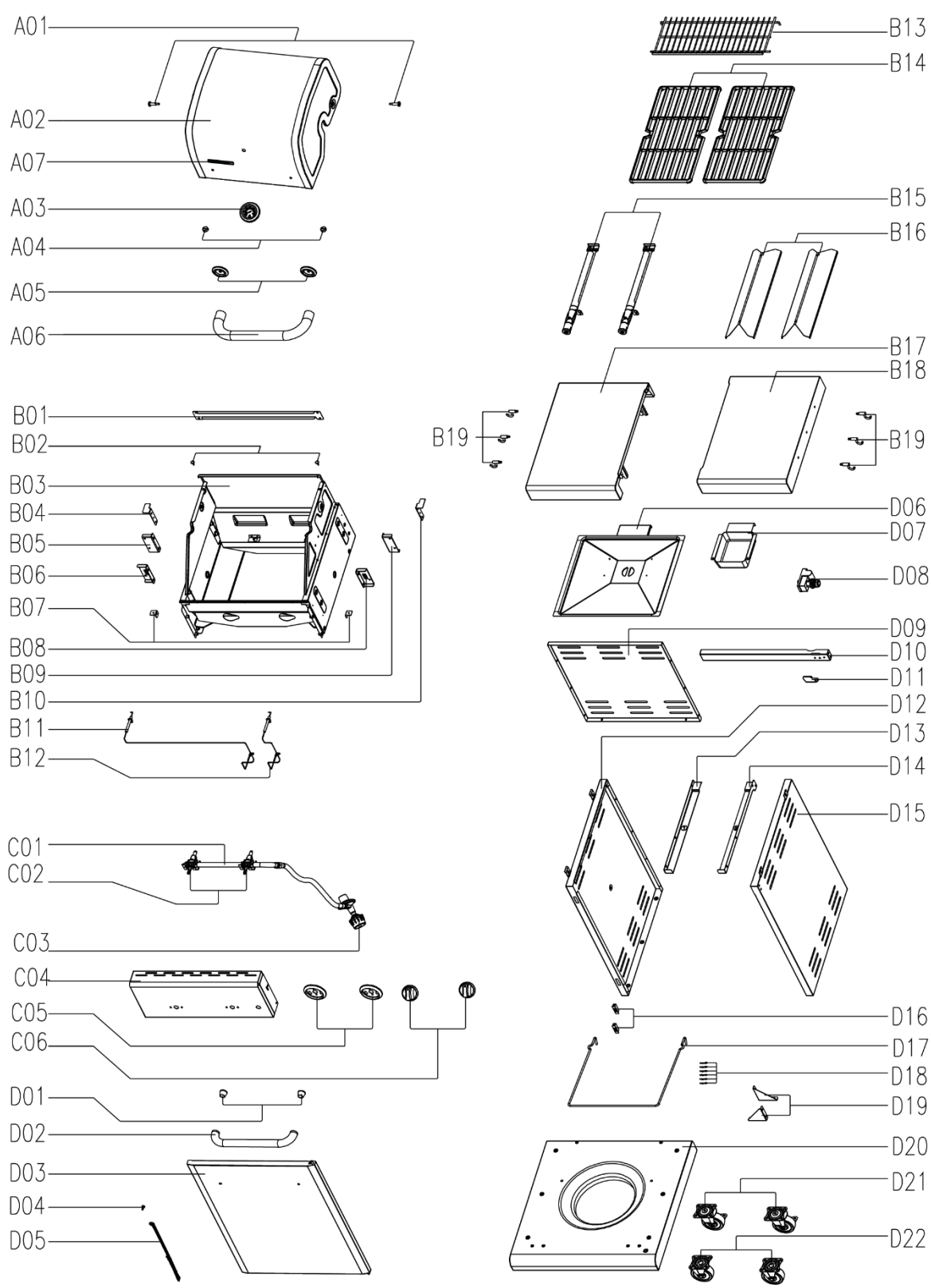


**WARNING**  
**FOR YOUR SAFETY, PLEASE READ THIS**  
**SECTION FIRST**

If you smell gas:

- 1) Shut off the gas to the grill.
- 2) Extinguish any open flames immediately.
- 3) Open the grill lid.
- 4) If the odor persists, please call your gas supplier or your fire department immediately. Do not store or use gasoline or other flammable items in the vicinity of this grill. Any LP tank that is not connected for use should not be stored in the vicinity of this grill

# Exploded View



# Parts List

| Key   | Description                            | Part No.    | Qty |
|-------|--|-------------|-----|
| A01   | Rotated Rod, Lid                       | 21800001    | 2   |
| A02-1 | Lid (color: Black)                     | 21800045P-1 | 1   |
| A02-2 | Lid (color: Red)                       | 21800045P-2 | 1   |
| A02-3 | Lid (color: Copper)                    | 21800045P-3 | 1   |
| A03   | Temperature Gauge                      | 30400G33    | 1   |
| A03-1 | Temperature Gauge (Copper)             | 30400G33-1  | 1   |
| A04   | Front Silicone Rubber Bumper           | 21800004    | 2   |
| A05   | Lid Handle Bezel                       | 21800006    | 2   |
| A06   | Lid Handle                             | 21800008P   | 1   |
| A06-1 | Lid Handle (Copper)                    | 21800008P-1 | 1   |
| A07   | Name Plate                             | 30400G35-1  | 1   |
| B01   | Back Rail                              | 21800009    | 1   |
| B02   | Rear Silicone Rubber Bumper            | 50300205    | 2   |
| B03   | Firebox                                | 21800010    | 1   |
| B04   | Left Back Side Shelf Support           | 21800011    | 1   |
| B05   | Left Back Side Shelf Support Bracket   | 30400G05    | 1   |
| B06   | Left Front Side Shelf Support Bracket  | 30400G06    | 1   |
| B07   | Front Side Shelf Support               | 21800012    | 2   |
| B08   | Right Front Side Shelf Support Bracket | 30400G08    | 1   |
| B09   | Right Back Side Shelf Support Bracket  | 30400G07    | 1   |
| B10   | Right Back Side Shelf Support          | 21800013    | 1   |
| B11   | No. 1 Igniter Wire                     | 21800046    | 1   |
| B12   | No. 2 Igniter Wire                     | 21800047    | 1   |
| B13   | Warming Rack                           | 21800014    | 1   |
| B14   | Cooking Grate                          | 21800015    | 2   |
| B15   | Main Burner                            | 21800016P   | 2   |
| B16   | Heat Diffuser                          | 21800017    | 2   |
| B17   | Left Side Shelf                        | 21800048    | 1   |
| B17-1 | Left Side Shelf (color: Black)         | 21800048-1  | 1   |
| B18   | Right Side Shelf                       | 21800049    | 1   |
| B18-1 | Right Side Shelf (color: Black)        | 21800049-1  | 1   |
| B19   | Tool Hook                              | 30400G34    | 6   |
| B19-1 | Tool Hook (Copper)                     | 30400G34-1  | 6   |
| C01   | Manifold                               | 21800021    | 1   |

## Not pictured

|  |               |           |   |
|--|---------------|-----------|---|
|  | Manual        | 21800043P | 1 |
|  | Hardware Pack | 21800044P | 1 |

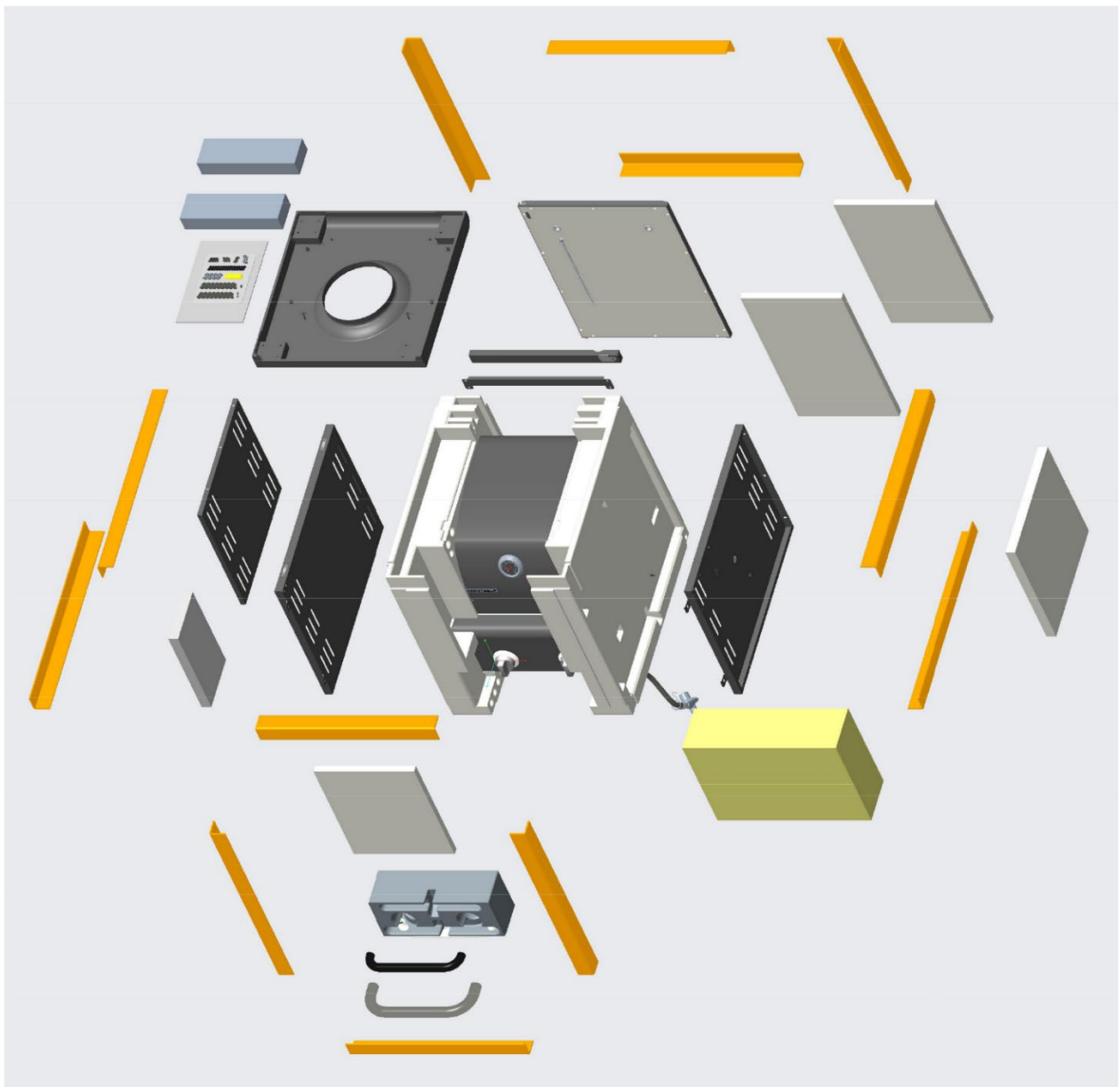
| Key   | Description                        | Part No.    | Qty |
|-------|------------------------------------|-------------|-----|
| C02   | Gas Valve                          | 21800050    | 2   |
| C03   | Regulator                          | 30400051    | 1   |
| C04   | Control Panel                      | 21800023P   | 1   |
| C04-1 | Control Panel (color: Black)       | 21800051-1  | 1   |
| C05   | Control Knob Bezel                 | 30400G18P   | 2   |
| C05-1 | Control Knob Bezel (Black)         | 30400G18P-1 | 2   |
| C06   | Control Knob                       | 30400G36    | 2   |
| C06-1 | Control Knob (Copper)              | 30400G36-1  | 2   |
| D01   | Door Handle Bushing                | 21800026    | 2   |
| D02   | Door Handle                        | 21800027-1  | 1   |
| D02-1 | Door Handle (Copper)               | 21800027-C  | 1   |
| D03-1 | Door (color: Black)                | 21800028    | 1   |
| D03-2 | Door (color: Red)                  | 21800028-2  | 1   |
| D03-3 | Door (color: Copper)               | 21800028-3  | 1   |
| D04   | Set Screw                          | 30400G25    | 1   |
| D05   | Lighting Rod                       | 21800029    | 1   |
| D06   | Drip Tray                          | 21800030    | 1   |
| D07   | Drip Cup                           | 30400G27    | 1   |
| D08   | Electronic Ignition Module         | 21800052    | 1   |
| D08-1 | Electronic Ignition Module (Black) | 21800052-1  | 1   |
| D09   | Back Panel                         | 21800033    | 1   |
| D10   | Door Bracket                       | 21800034    | 1   |
| D11   | Door Pin Bracket                   | 21800035    | 1   |
| D12   | Left Side Panel                    | 21800036    | 1   |
| D13   | Left Drip Tray Bracket             | 21800037    | 1   |
| D14   | Right Drip Tray Bracket            | 21800038    | 1   |
| D15   | Right Side Panel                   | 21800051    | 1   |
| D16   | Door Magnet                        | 21800040    | 2   |
| D17   | Tank Holder                        | 20700049    | 1   |
| D18   | Cotter Pin                         | 110050      | 6   |
| D19   | Cart Support Angle Bar             | 21800041    | 2   |
| D20   | Bottom Panel                       | 21800042    | 1   |
| D21   | Caster with Brake                  | 40900213    | 2   |
| D22   | Caster                             | 40900212    | 2   |

If you are missing any parts or have damaged parts, please call **1-888-287-0735** M-F 8:00-5:00 Pacific Time. For replacement parts, visit us at **[www.permasteel.life](http://www.permasteel.life)**

Unpack the grill parts following the steps below:

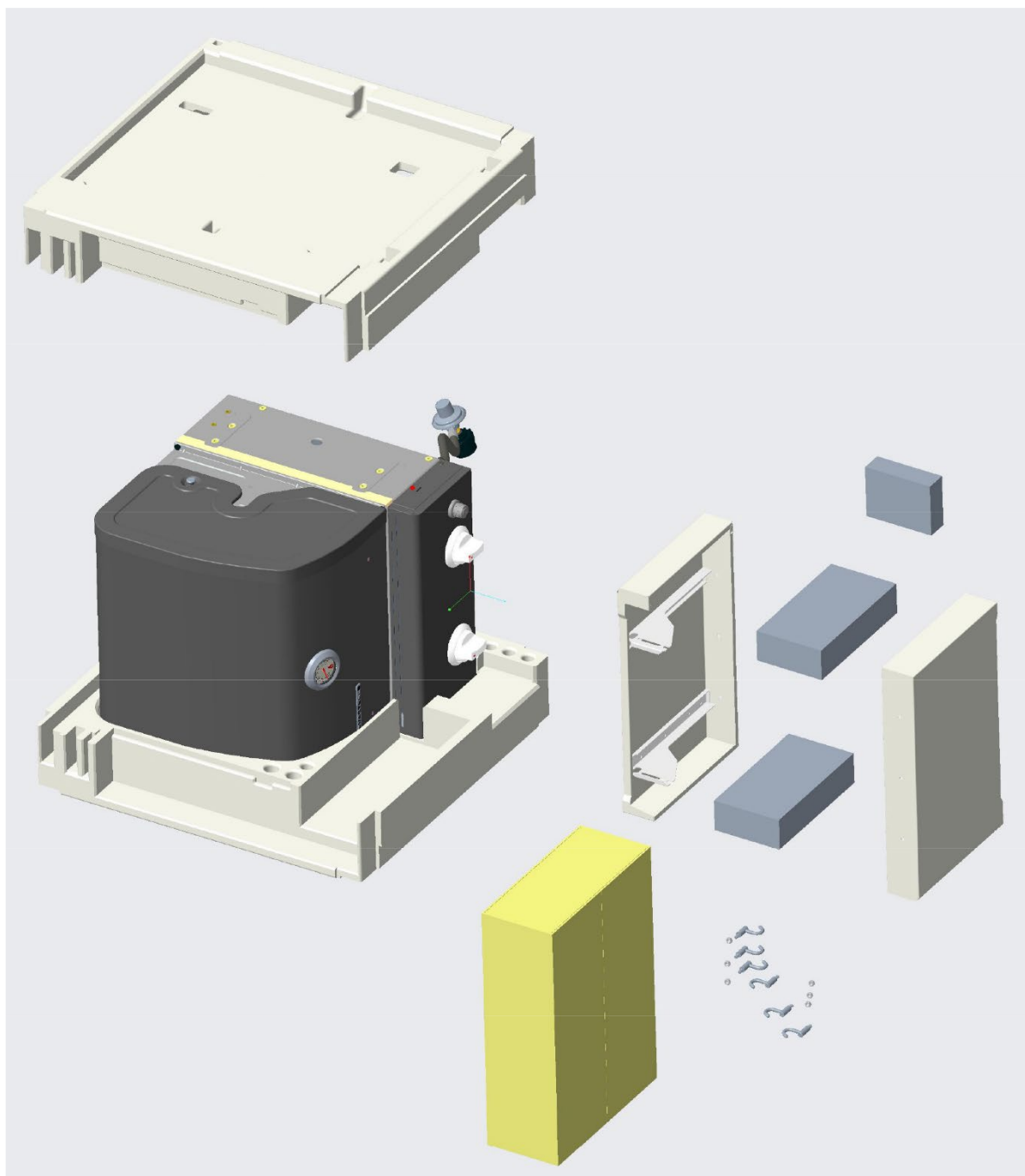
## Unpack - Step 1:

Carefully open the top of the carton with a box cutter. Take out all the grill parts and packing material above the grill.



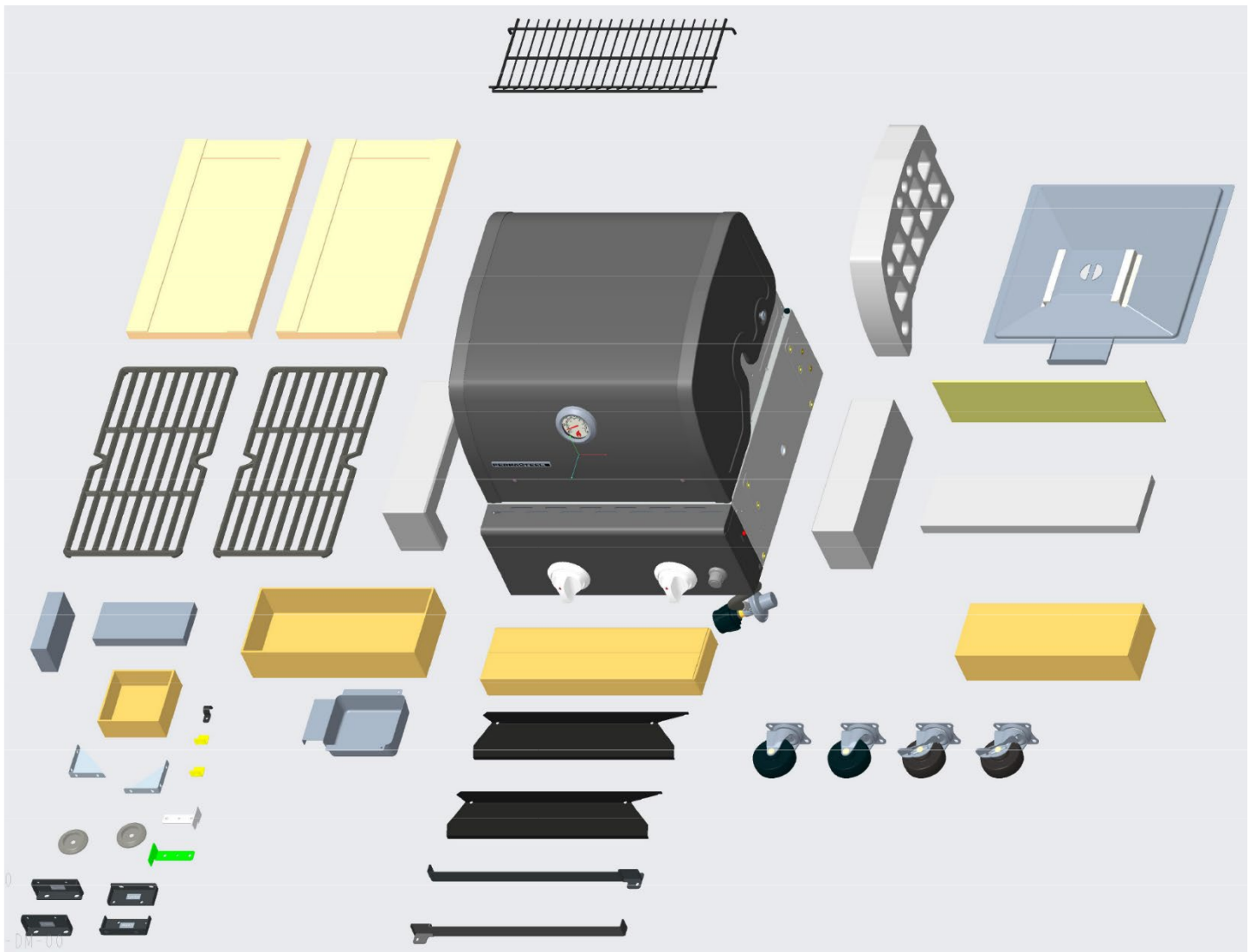
## Unpack - Step 2:

With the aid of an assistant, turn the grill on its side as shown below, and remove the top styrofoam endcap. Take out the side shelf carton from it.





Remove another styrofoam endcap from the grill and place it upright on the floor. Open the lid and take out the small boxes packed inside. Remove all packing materials and take out all parts from the boxes.



# Hardware

The following hardware is provided in the blister pack for convenient use.

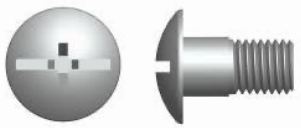
**M4X10 Screw: 32 pcs**



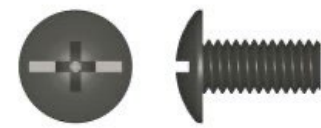
**M5X10 Screw: 4 pcs**



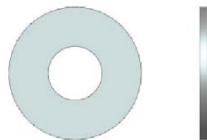
**M6X12 Shoulder Bolt: 8 pcs**



**M6X13 Screw: 34 pcs**



**M6 Flat Washer: 2 pcs**



**M6X20 Screw: 2 pcs**



**Cotter Pin: 1 pc**



**Hose Retain Pin: 1 pc**



**Battery (AA): 1 pc**



# Tools

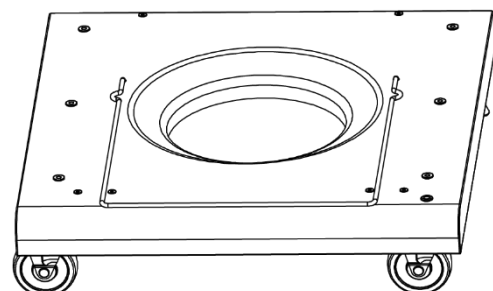
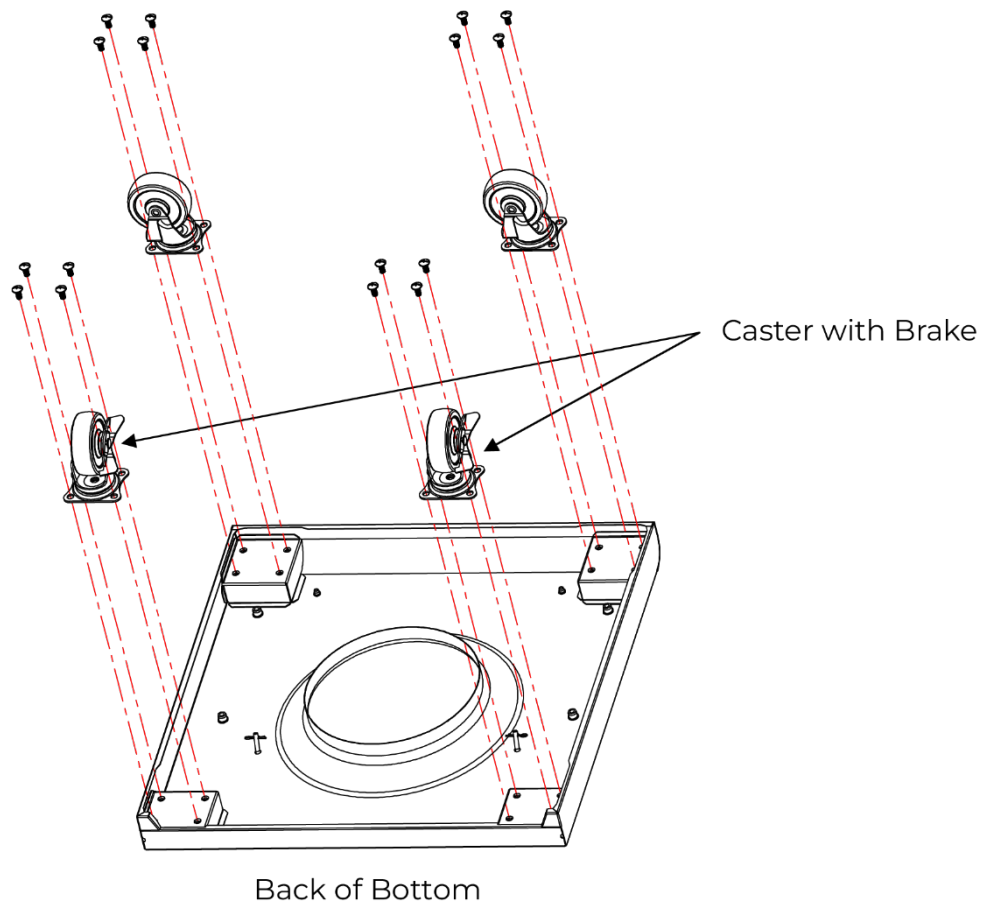
The following tools are required for assembly:

- Adjustable wrench (not provided)
- Screwdriver (not provided)

# Assembly Instructions

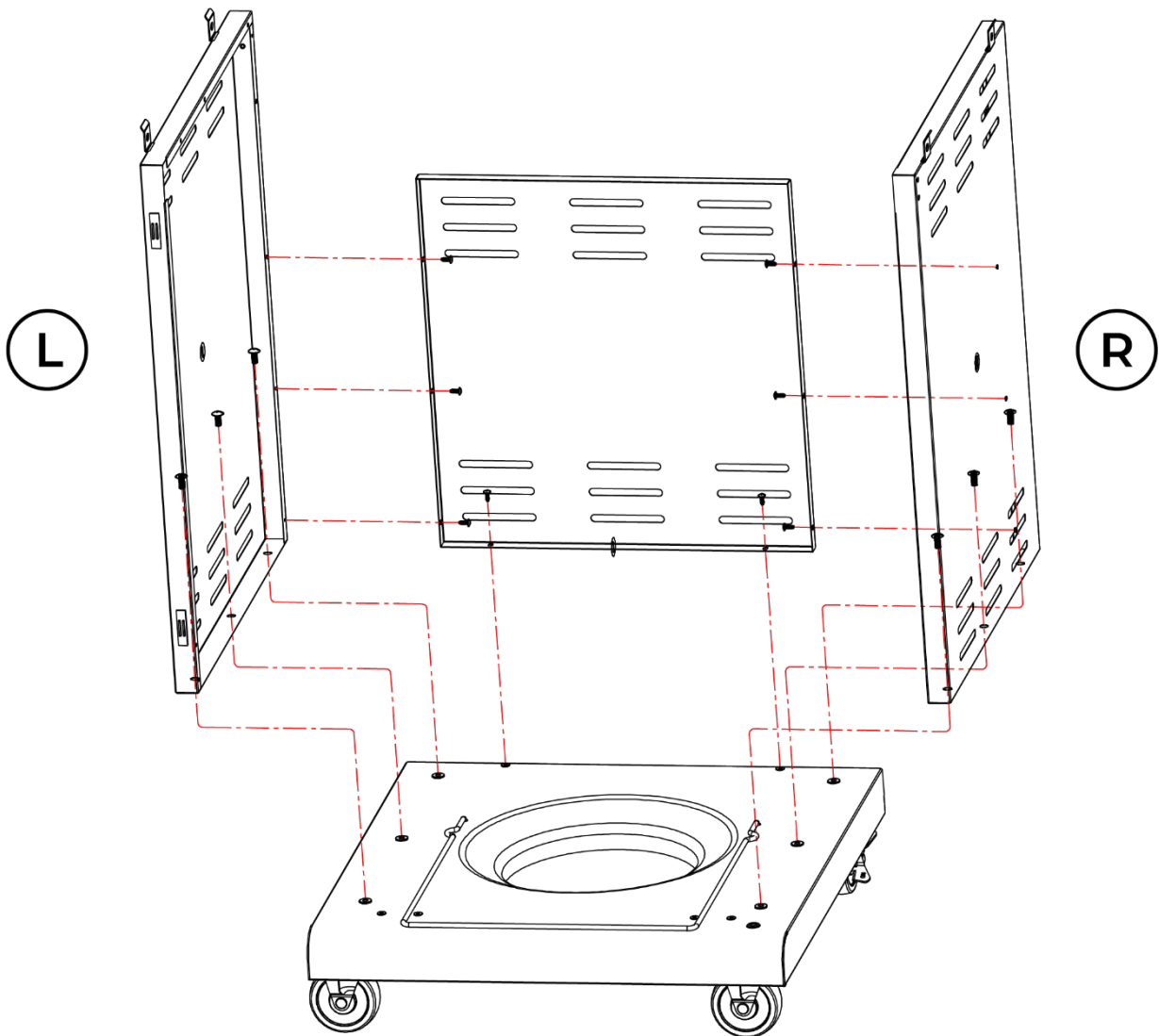
## Step 1

- Turn the bottom panel upside down.
- Use **(16) M6x13 screws** to attach the four casters to the bottom panel.  
**Note:** Mount the casters with brakes on the back of the bottom panel.
- Turn the bottom panel right side up.



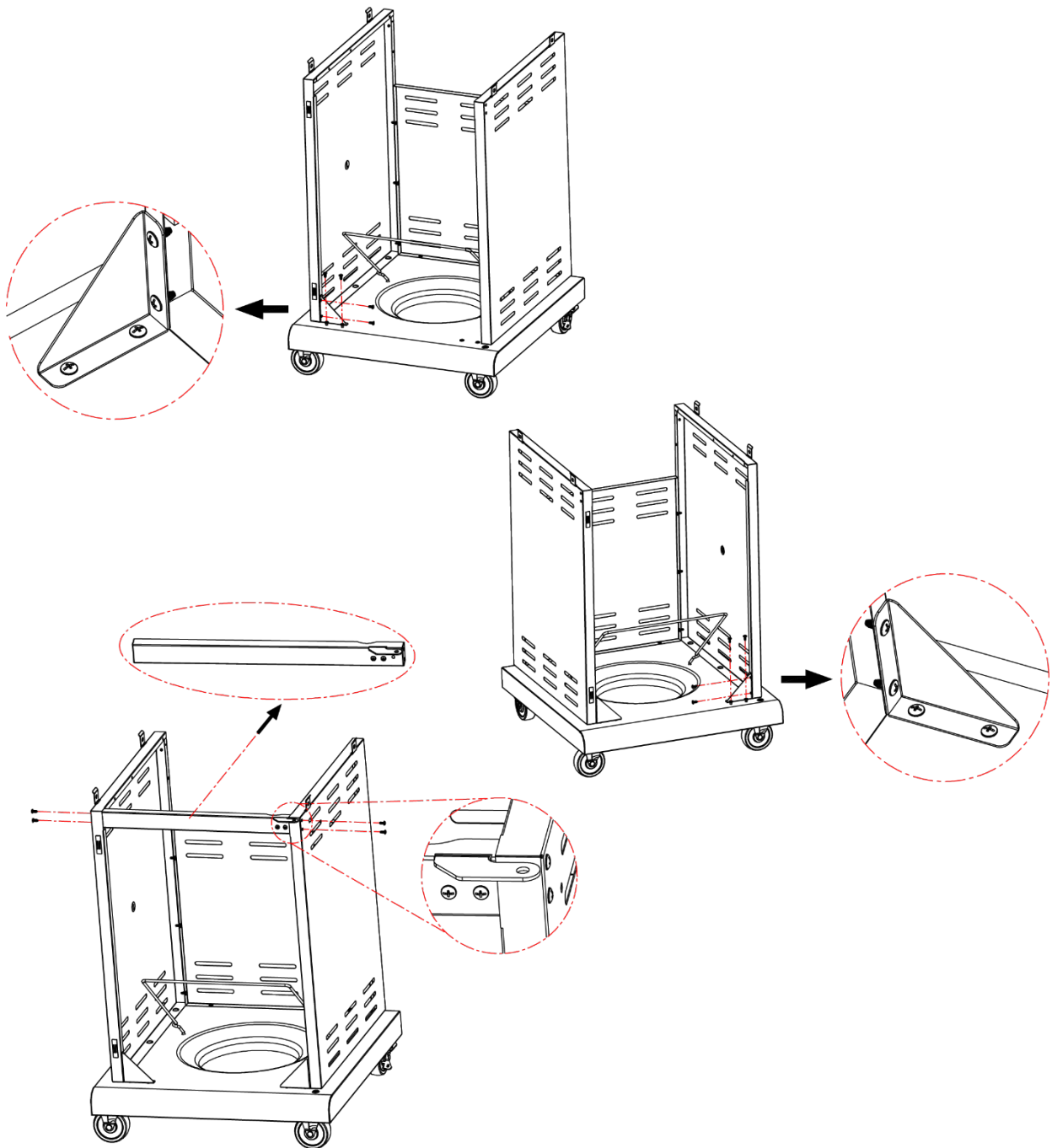
## Step 2:

- Attach the left side panel to the bottom panel with **(3) M6x13 screws**. Do not fully tighten them.
- Attach the right side panel to the bottom panel with **(3) M6x13 screws**. Do not fully tighten them.
- Attach the back panel to the left & right side panels and the bottom panel with **(8) M4x10 screws**.



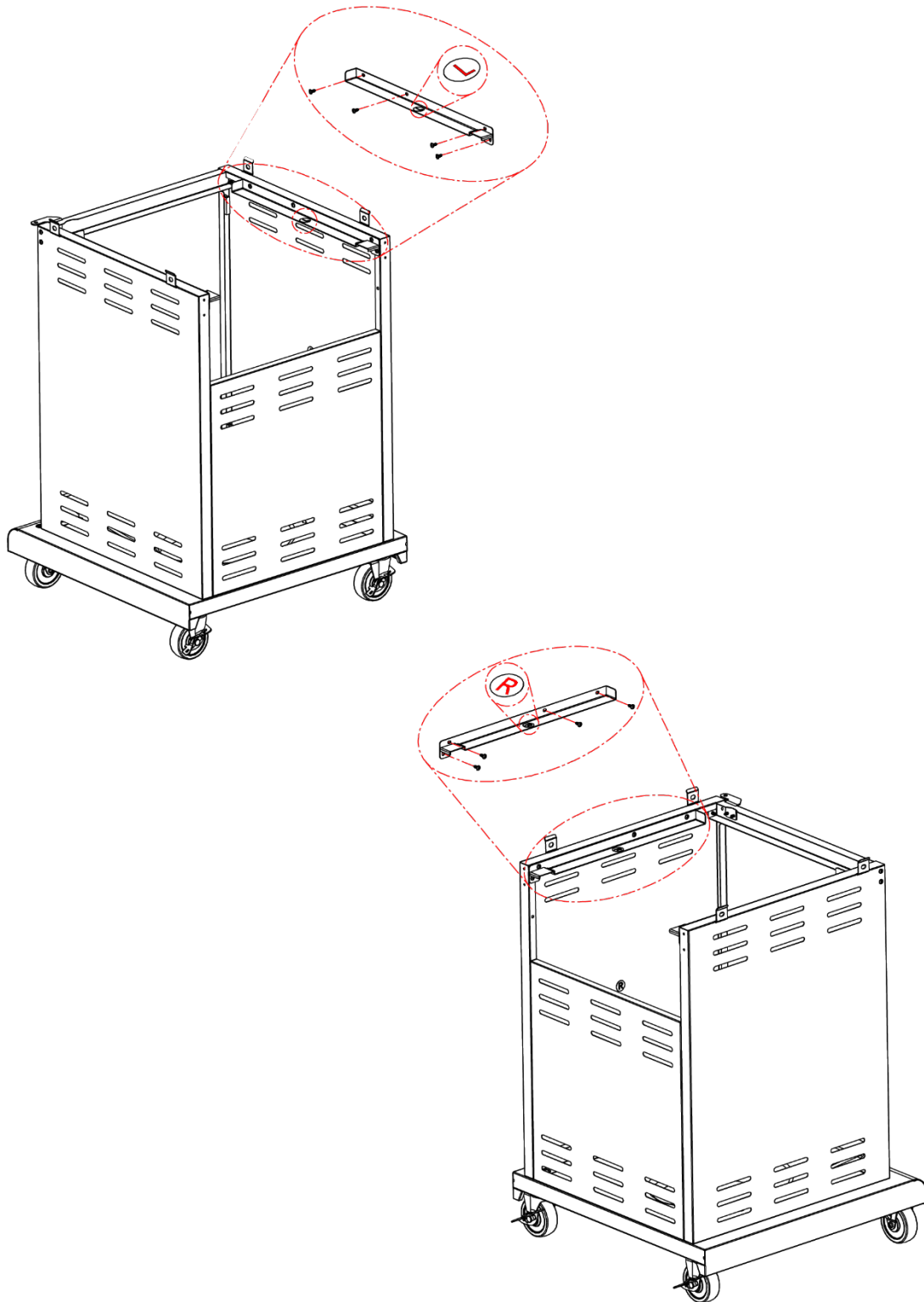
## Step 3

- Use **(4) M4x10 screws** to attach the cart support angle bar to the left side panel and the bottom panel.
- Use **(4) M4x10 screws** to attach the cart support angle bar to the right side panel and the bottom panel.
- Use **(4) M4x10 screws** to attach the door bracket to the left & right side panel.
- Fully tighten all screws in Step 2.



## Step 4

- Use **(4) M4x10 screws** to attach the left tray bracket to the top of the left side panel.
- Use **(4) M4x10 screws** to attach the right tray bracket to the top of the right side panel.



## Step 5

**Caution: To avoid possible injury, two people are required to perform this step.**

- Remove any wire ties holding the regulator and gas hose under the grill head. Make sure the hose hangs freely.
- With the aid of an assistant, carefully lower the grill head onto the pedestal.
- While your assistant steadies the grill head on the pedestal, use **(4) M6x13 screws** to attach the head to the pedestal from the sides (see figure A).

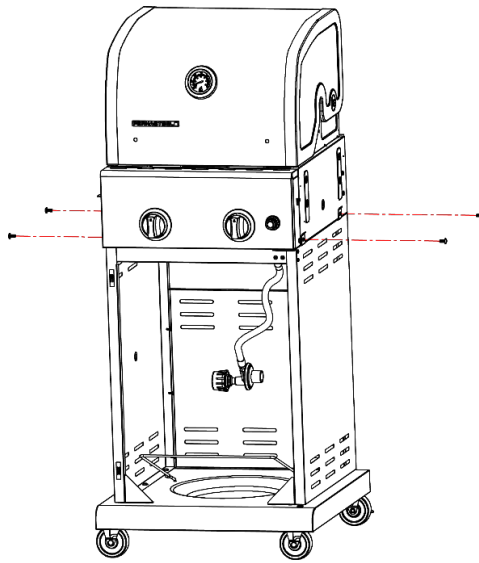


Figure A

- Attach the back rail to the back of the firebox & side panels with **(4) M4x10 screws** (see figure B).
- Be sure the flanges on the back rail is facing down and the holes on the back rail go on the opening on the firebox and the top opening on both the side panels.

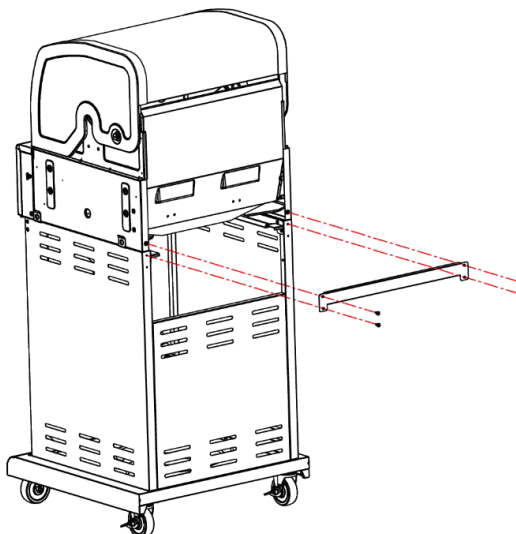


Figure B

- Open the lid to attach the lid handle. Align the lid handle bezel and the lid handle; attach them to the lid with **(2) M6x20 screws** and **(2) M6 flat washers** from the inside of the lid (see figure C).

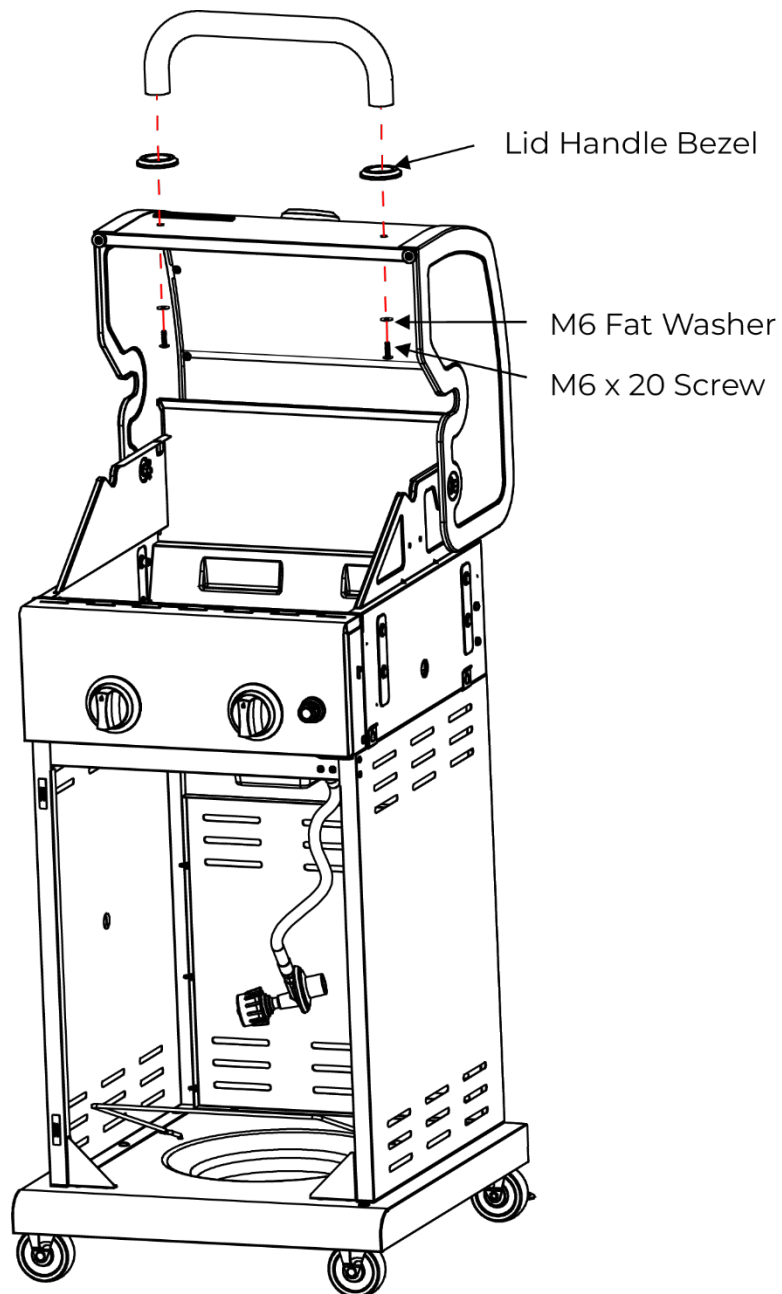


Figure C



## Step 6

- Remove the 2 pre-installed screws from the two sides of the control panel. Attach the front side shelf supports to each side and reattach the 2 previously removed screws (see figure A & B).

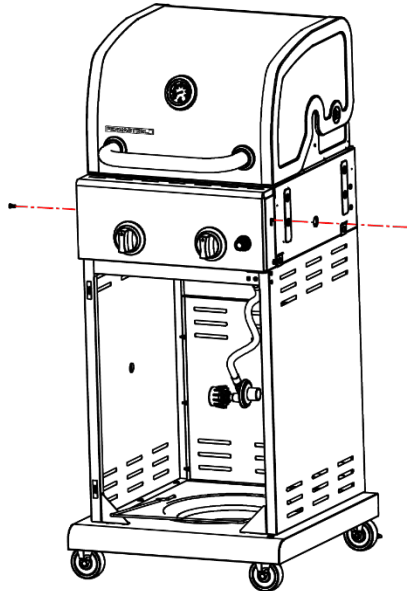


Figure A

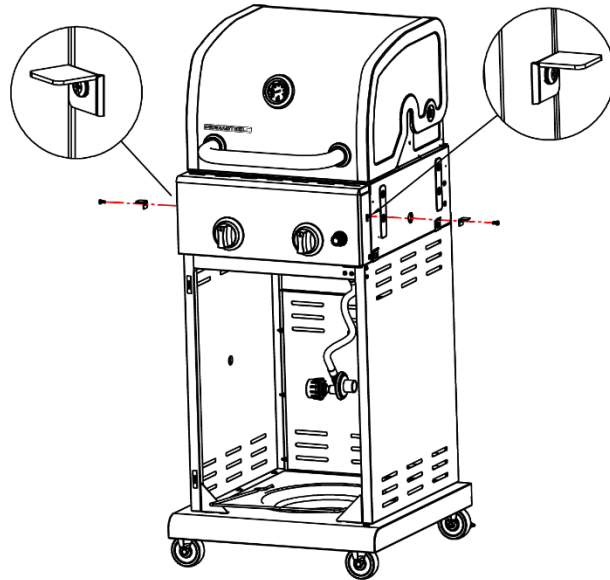


Figure B

- Underneath the firebox, fix the regulator to the right side panel with **(1) hose retain pin** and **(1) cotter pin** (see figure C).

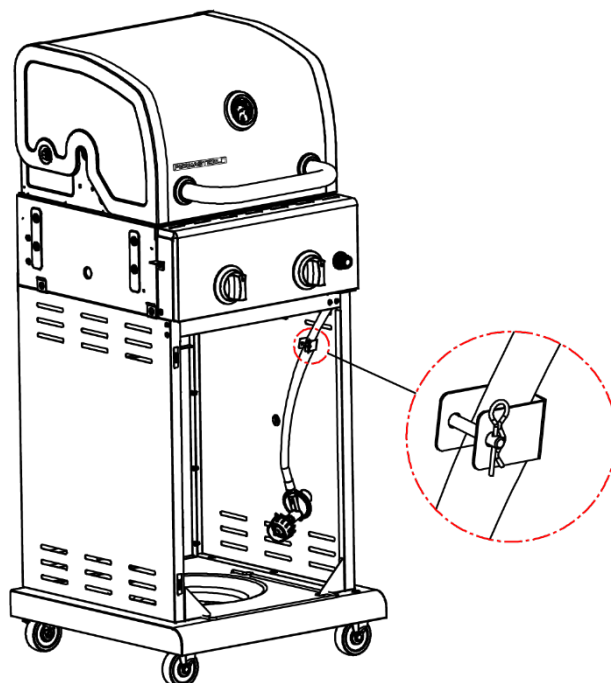


Figure C

- Use **(4) M5x10 screws** to attach the left & right back side shelf supports to the rear sides of the firebox (see figure D & E).

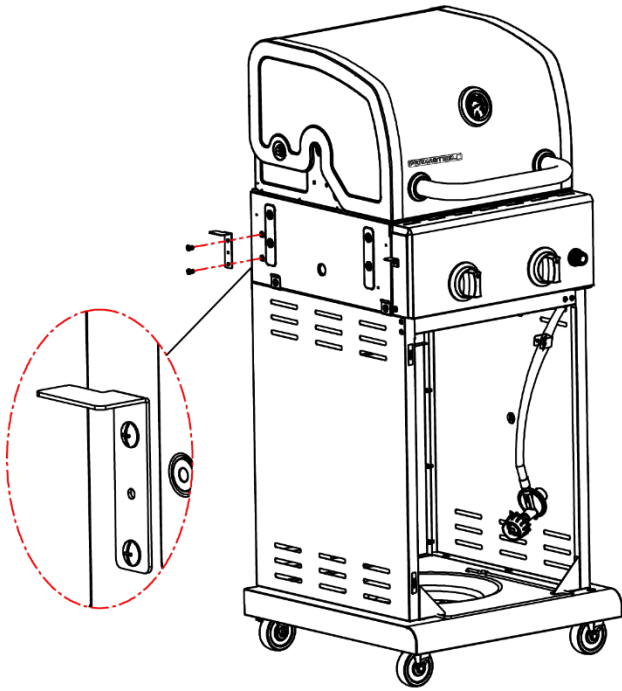


Figure D

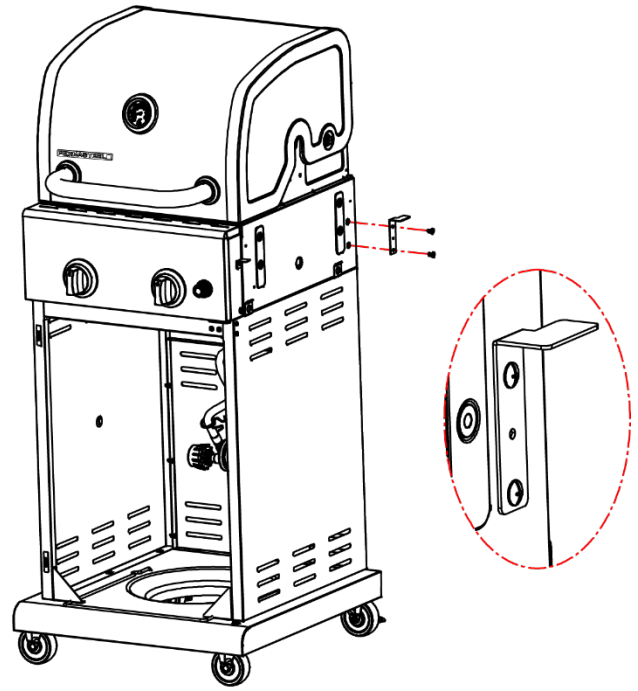
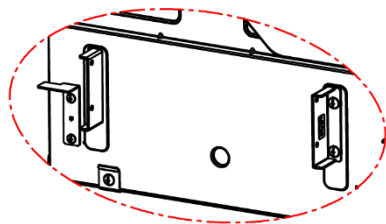


Figure E

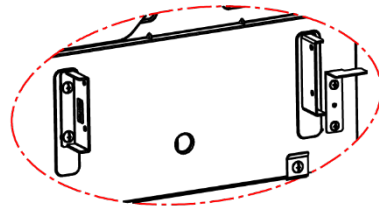
**Note:** Attach all the brackets so that the flanges are on top.

## Step 7

- Attach the 4 side shelf support brackets to the firebox with **(8) M6x13 screws**. There is a location label on each bracket.
- Note:** Attach the front brackets so that the flanges face the front of the grill. Attach the back brackets so that the flanges face the back of the grill.



Left Side (After the Assembly)



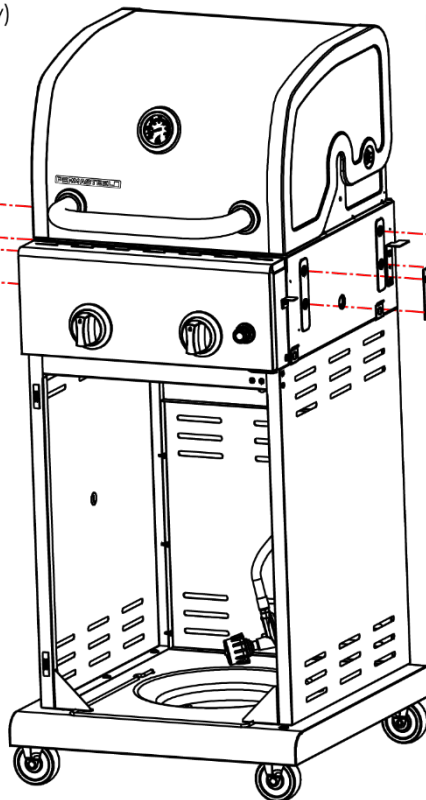
Right Side (After the Assembly)

Left Back Side Shelf Support Bracket

Right Back Side Shelf Support Bracket

Left Front Side Shelf Support Bracket

Right Front Side Shelf Support Bracket



## Step 8

- Place 3 tool hooks on each side shelf end (6 pieces in total) and tighten the tool hooks with the nuts (see figure A).

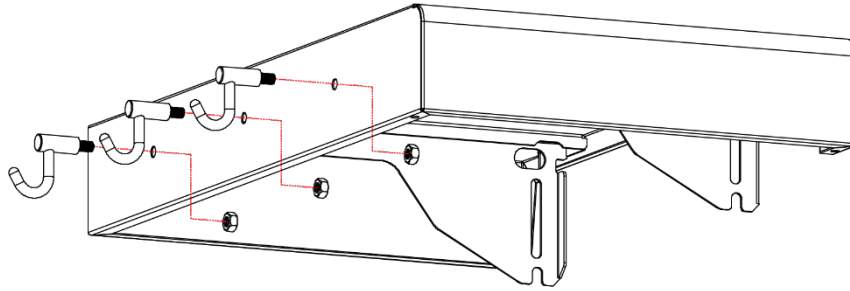


Figure A

- Screw **(1) M6x12 shoulder screw** into the lower hole of each side shelf support bracket (see figure B & D).

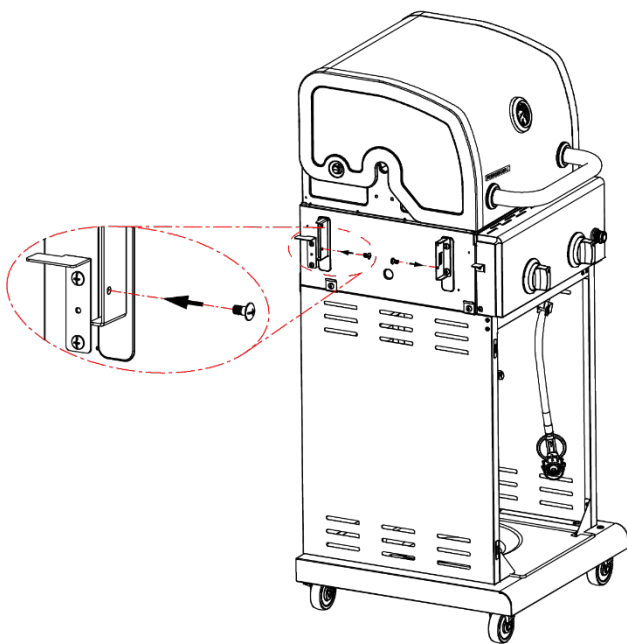


Figure B

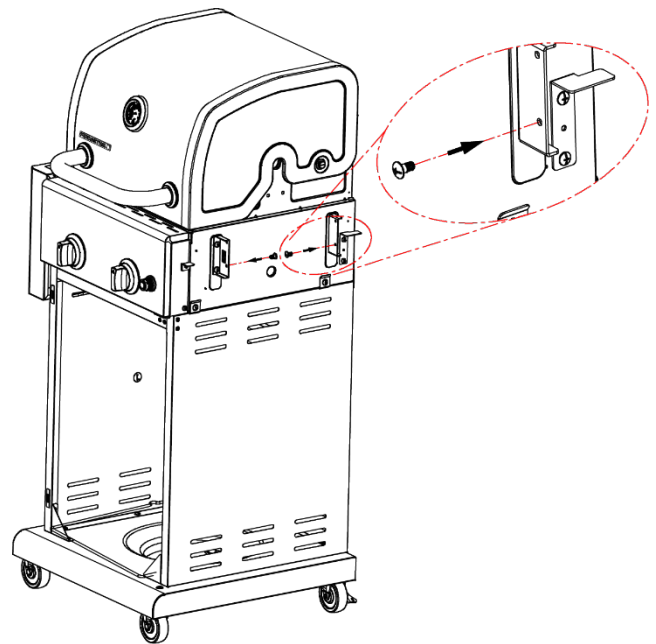


Figure D

- For each side shelf, hold the shelf in the folded position on the side of the cart. Screw **(1) M6x12 shoulder screw** through the shelf attachment slot and into the upper hole of each side shelf support bracket (see figure C & E).

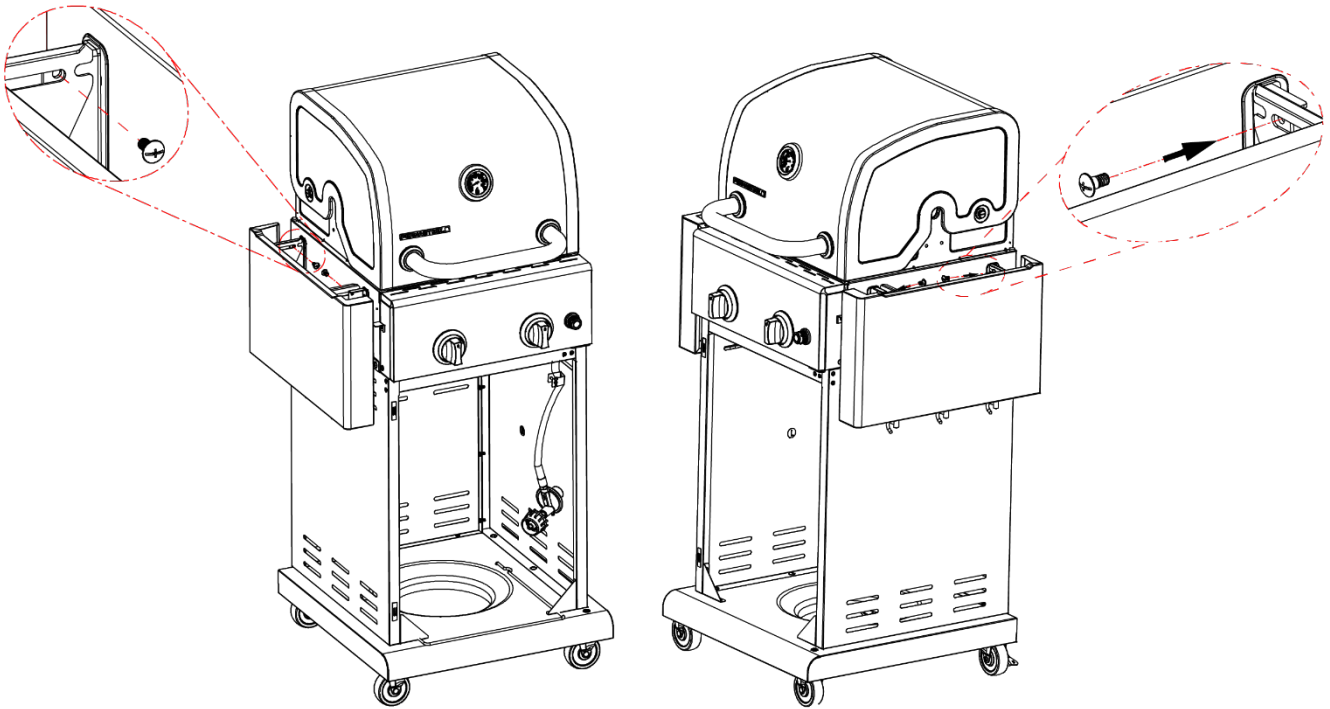


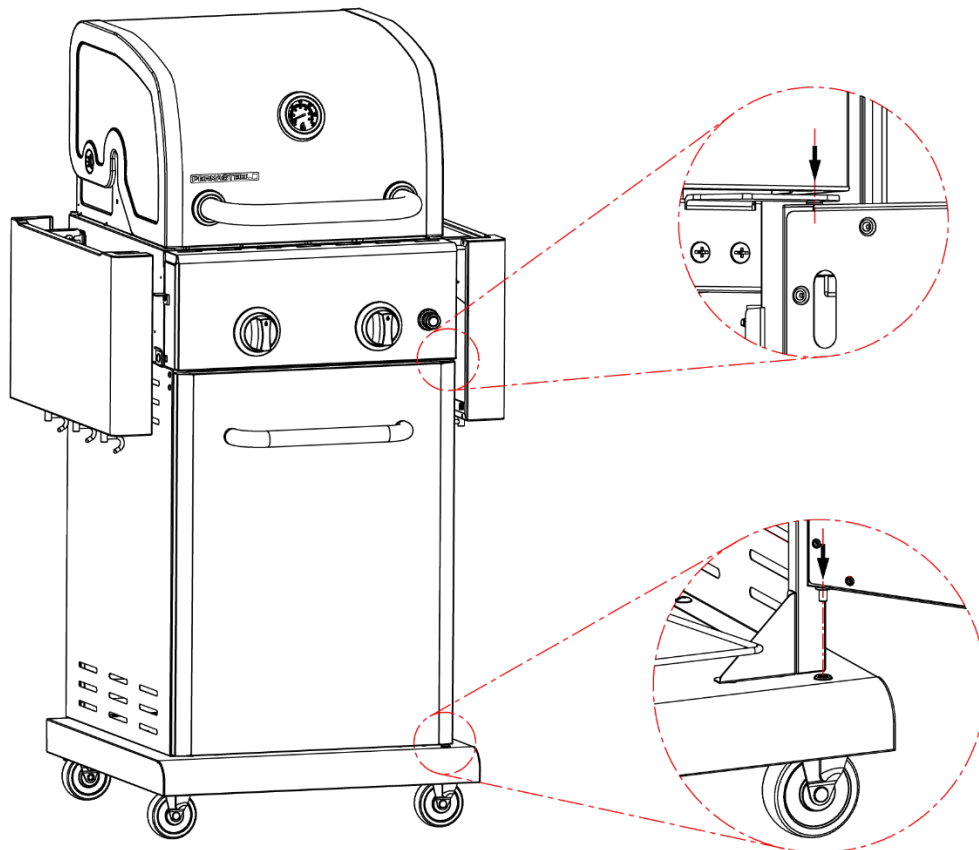
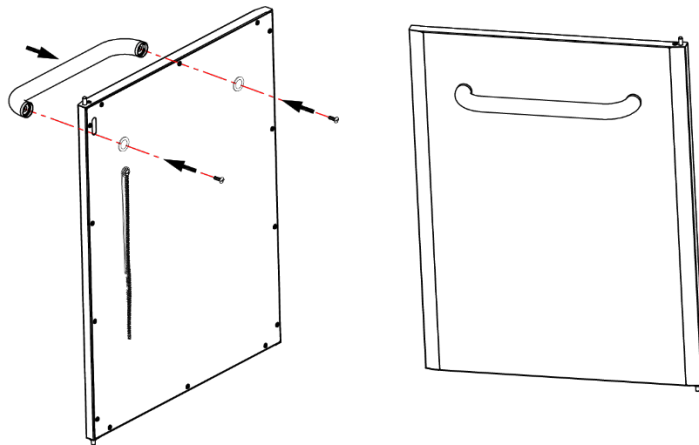
Figure C

Figure E

**Note:** To raise the side shelf to an upright position, lift the shelf by holding onto the end of the shelf (front and back of the shelf). To lower the side shelf, lift the shelf up slightly, then guide the shelf down to the folded position.

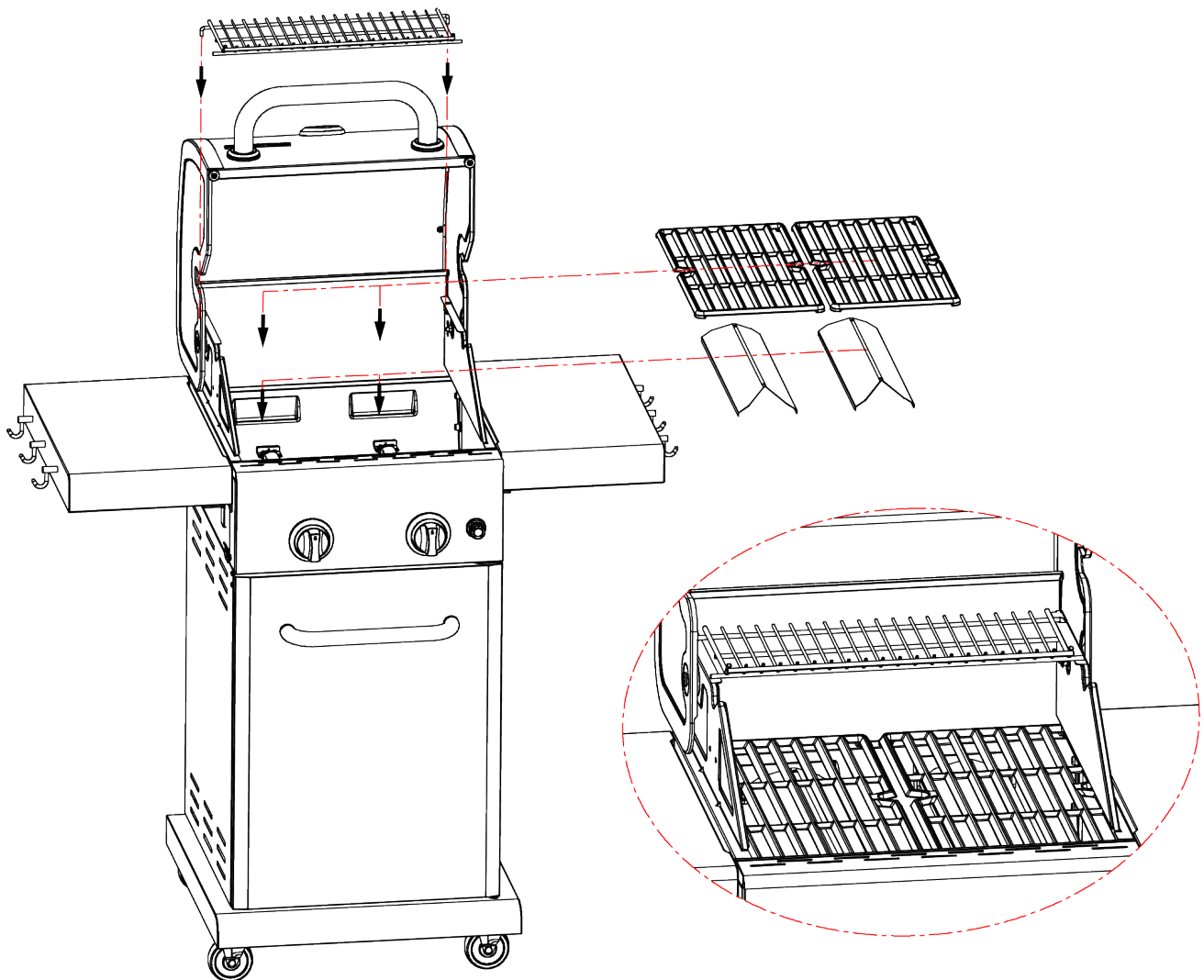
## Step 9

- Attach the door handle to the door with **(2)** pre-assembled **M6x15 screws**.
- Insert the bottom door pin into the hole towards the front-right side of the bottom panel. Push down the top door pin, align it with the hole in the door bracket, and release the pin so that it is inserted into the hole.



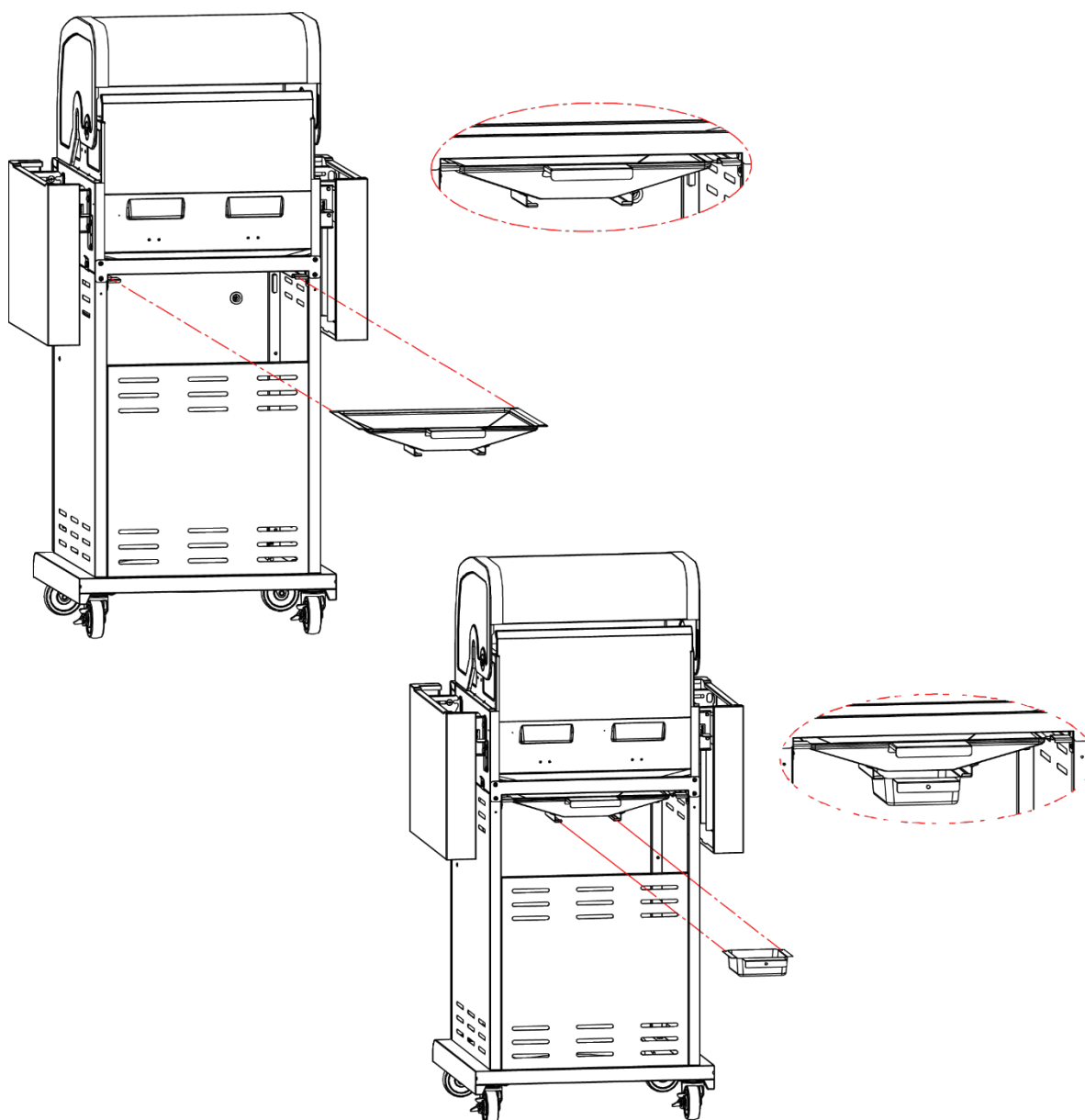
## Step 10

- Place the heat diffuser over the burners. Diffusers will fit in the firebox in either direction.
- Place the cooking grates onto the grate rest.
- Insert the two tips on the back of the warming rack into the holes in the warming rack brackets.



## Step 11

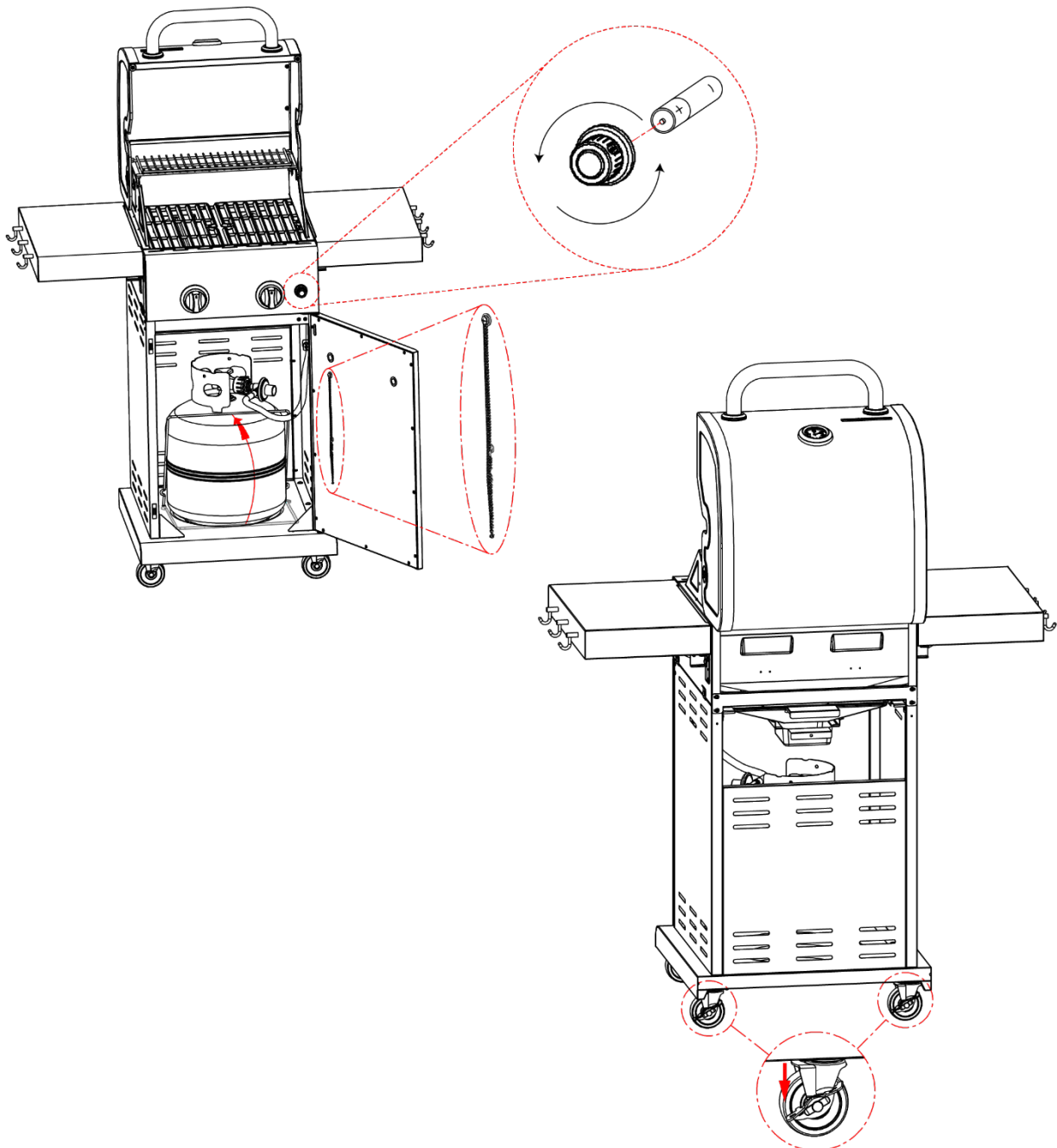
- Install the drip tray into the cart from the back.
- Install the drip cup into the drip tray from the back.





## Step 12

- LP tank is sold separately. Use only with an OPD (over-fill protection device) equipped LP tank.
- Fill and leak check before attaching the tank to the grill and regulator.  
Place the LP tank into the hole in bottom shelf with the tank collar opening facing to the left side panel as shown. Raise the tank holder to hold the LP tank securely in place.
- Remove the plastic package from the lighting rod, place it on the back of the door.
- Roll the grill into the place of operation. Once in place, press down on the locking levers of both casters with brakes to lock the casters in place, preventing the grill from moving while grilling.
- Install one AA battery into the electronic ignition. Twist the igniter cap counter-clockwise and insert one AA battery into the slot with the positive (+) end facing out. Reattach the igniter cap by twisting clockwise.



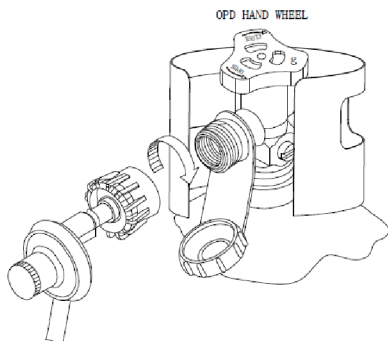
# Gas Connection

**ONLY USE THE REGULATOR AND HOSE ASSEMBLY PROVIDED WITH THIS GRILL.  
REPLACEMENT PRESSURE REGULATORS AND HOSE ASSEMBLIES MUST BE THOSE  
SUPPLIED BY THE MANUFACTURER**

This is a LP (Liquefied Petroleum Gas) configured grill. Do not attempt to use a natural gas supply unless the grill has been reconfigured for natural gas use. The installation of this appliance must conform with local codes or, in the absence of local codes, with either the National Fuel Gas Code, ANSI Z223. 1, or CAN/CGA-B149.2 Propane Installation Code.

- **LP TANK REQUIREMENTS**  
**THE LP TANK USED WITH YOUR GRILL MUST MEET THE FOLLOWING REQUIREMENTS:**

1. Measurement: 12" (30.5 cm) (Diameter) X 18" (45.7 cm) (Tall).
2. Maximum Capacity: 20 lbs (9 kg).
3. Constructed and marked in accordance with the specification for the LP tank of the U.S. Department of Transportation (DOT) or the National Standard of Canada, CAN/CSA-B339, Cylinders, Spheres and Tubes for the Transportation of Dangerous Goods. See LP tank collar for marking.
4. Is arranged for vapor withdrawal.
5. Includes a collar to protect the tank valve.
6. Has no dents or rust. A dented or rusty LP tank may be hazardous and should be checked by your supplier.
7. Provides a shut-off valve in the LP gas tank valve outlet specified, as applicable for connection type QCC1 in the standard for compressed gas tank valve outlet and inlet connection ANSI/CGA-V-1.



- **LP TANK VALVE USED MUST MEET THE FOLLOWING**

1. Have a type I outlet compatible with the regulator provided.
2. Have a safety relief valve.
3. UL listed Overfill Protection Device (OPD), This OPD safety feature is identified by a unique triangular hand wheel. Only use LP tanks equipped with this type of valve.

- **CONNECT THE REGULATOR TO THE LP TANK**

**VERY IMPORTANT:**

- **THE REGULATOR SHOULD NOT BE IN A LOCATION THAT WILL ATTAIN A TEMPERATURE ABOVE 125°F (51°C).**
  - **THE REGULATOR SHOULD INCORPORATE A PRESSURE RELIEF VALVE OR OVERPRESSURE DEVICE.**
  - **THE INLET OF THE PRESSURE REGULATOR SHOULD BE FITTED TO CONNECT THE TYPE I CONNECTION OF THE TANK VALVE PER ANSIZ21.81.**
1. Make sure the tank valve is completely shut off (turn clockwise to stop).
  2. Check the tank valve to ensure that it has the proper external male threads (type I connection per ANSIZ21.81).
  3. Make sure all burner knobs are in the off position.
  4. Remove the protective cap from the LP tank valve. Always use the cap and strap supplied with the valve.
  5. Inspect the valve connection port and regulator assembly. Look for any damage or debris and remove any debris. Inspect the hose for damage. Never attempt to use a damaged or plugged equipment. Contact your local LP gas dealer for any repairs.
  6. When connecting the regulator assembly to the valve, hand tighten the nut clockwise until it is fully tightened. Do not use a wrench to tighten. Use of a wrench may damage the quick coupling nut and can result in a hazardous condition.
  7. Open the tank valve fully (counter-clockwise). Use a soapy water solution to check all connections for leaks before attempting to light the grill. If a leak is found, turn the tank valve off and do not use the grill until a local L.P gas dealer can make repairs.



## **WARNING**

- Never insert any foreign objects into the valve outlet. It may damage the valve and cause a leak. Leaking propane gas may result in fire, explosion, heavy body injury, or even death.
- Do not connect this grill to the self-contained LP gas system of a motor home or camper trailer.
- Do not use this grill until a leak test has been done.
- STOP and call the fire department if any leaks are detected.
- If you cannot stop a gas leak, close the LP tank valve IMMEDIATELY and call a LP gas supplier or the fire department.
- Place the dust cap on the cylinder valve outlet whenever the cylinder is not in use. Only install the type of dust cap on the cylinder valve outlet that is provided with the cylinder valve. Other types of caps or plugs may result in a leakage of propane.



## **DANGER**

- NEVER store a spare LP tank under or near the grill or in an enclosed area.
- NEVER fill the tank beyond 80% full. An overfilled spare LP tank is dangerous because surplus gas may leak from the safety relief valve. The safety relief valve on a LP tank could activate to release gas and cause a fire.
- The spare LP tank must have safety caps installed on the LP tank outlet. If any gas leaks are found on the spare LP tank, immediately step away from the grill, and call the fire department.

### **VERY IMPORTANT:**

#### **DISCONNECT THE TANK WHEN THIS GRILL IS NOT IN USE.**

- To disconnect LP gas tank:
  1. Turn all the knobs off.
  2. Turn the tank valve off fully (turn clockwise to stop).
  3. Detach the regulator assembly from the tank valve by turning the quick coupling nut counter-clockwise.
  4. Install the protective cap back onto the LP tank valve.

# Leak Testing

- **GENERAL**

Although all gas connections on the grill are leak tested at the factory prior to shipment, a complete gas tightness check must be performed at the installation site due to possible mishandling in the shipment process or excessive pressure unknowingly being applied to the unit. Periodically check the whole system for leaks or immediately check if the smell of gas is detected.

- **BEFORE TESTING**

1. Make sure that all packing material is removed from the grill. (Look underneath the grill for any remaining packing material or parts.)
2. Do not smoke while leak testing.
3. Never leak test with an open flame.
4. Make a soap solution with one part liquid detergent and another part water. Prepare a spray bottle, brush, or rag to apply the solution to the connections. For the initial leak test, make sure the LP tank is full.
5. Grill must be leak tested outdoors in a well-ventilated area, away from ignition sources such as gas fired or electrical appliances, and flammable materials.
6. Keep the grill away from open flames and/or sparks while testing.

- **TO TEST**

- 1) Make sure all control knobs are in the "OFF" position.
- 2) Make sure the regulator is connected to the LP tank tightly.
- 3) Completely open the LP tank valve by turning counter-clockwise. If you hear a "POP" sound, turn the gas off IMMEDIATELY as it indicates a heavy leak at the connection. Call your gas dealer or fire department.
- 4) Check every connection from the LP tank up to and including the connection to the manifold pipe assembly (the pipe that goes to the burner) by brushing or spraying the soapy solution on the connections.
- 5) If soap bubbles appear, there is a leak. Turn off the LP tank valve IMMEDIATELY and retighten the connections, open the LP tank valve again, and recheck.
- 6) If leaks cannot be stopped, DO NOT ATTEMPT TO REPAIR. Call our service center at 1-888-287-0735 for help.
- 7) Always close the LP tank valve after leak testing by turning clockwise. Only those parts recommended by the manufacturer should be used on the grill. Substitution will void the warranty. Do not use the grill until all connections have been checked and do not leak.

• **SAFETY TIPS:**

- 1) Always check for leaks after every LP tank change.
- 2) Always check for leaks before each use.
- 3) Use a long BBQ tools to avoid burns.
- 4) Check all the gas supply fittings for leaks before each use. It is handy to keep a spray bottle of soapy water near the shut-off valve of the gas supply line. Spray all the fittings. Bubbles indicate leaks.
- 5) Disconnected LP tanks must have threaded valve plugs tightly installed and must not be stored in a building, garage, or any other enclosed areas.
- 6) Turn off all control knobs and the LP tank valve when the grill is not in use.
- 7) If the appliance is stored indoors, the LP tank must be disconnected, removed from the grill and the valve must be completely closed.
- 8) LP tanks must be stored outdoors in a well-ventilated area. A disconnected LP tanks must have a safety cap when in storage or when the tank is being transported.
- 9) Never leave a LP tank in a recreational vehicle or boat which may become overheated by the sun.
- 10) Do not store LP tank in or near an area where children play.
- 11) For any other problems, see the “troubleshooting” page on page 37 or contact our service center at 1-888-287-0735.

# Final Installation Check List

- ☐ At least 36" clearance is maintained from any combustible constructions to the sides and back of this grill.
- ☐ There is no combustible construction material over the grill.
- ☐ All internal packaging is removed.
- ☐ Burners are sitting properly on the orifices.
- ☐ Knobs turn freely.
- ☐ The regulator & hose connected to the grill are provided by the manufacturer. (Pre-set for 11.0" water column).
- ☐ Unit tested and free of leaks.
- ☐ User is informed of the gas supply shut off valve location.

# Lighting Instruction

**VERY IMPORTANT: ALWAYS INSPECT THE HOSE PRIOR TO EACH USE.**

- **BEFORE LIGHTING:**

Inspect the gas supply hose before turning the gas "ON". If there is evidence of cuts, wear, or abrasion, it must be replaced before use. The replacement hose assembly must be supplied by the manufacturer.

- **VERY IMPORTANT: READ INSTRUCTIONS BEFORE LIGHTING.**

- **PUSH AND TURN ELECTRONIC IGNITION LIGHTING INSTRUCTIONS:**

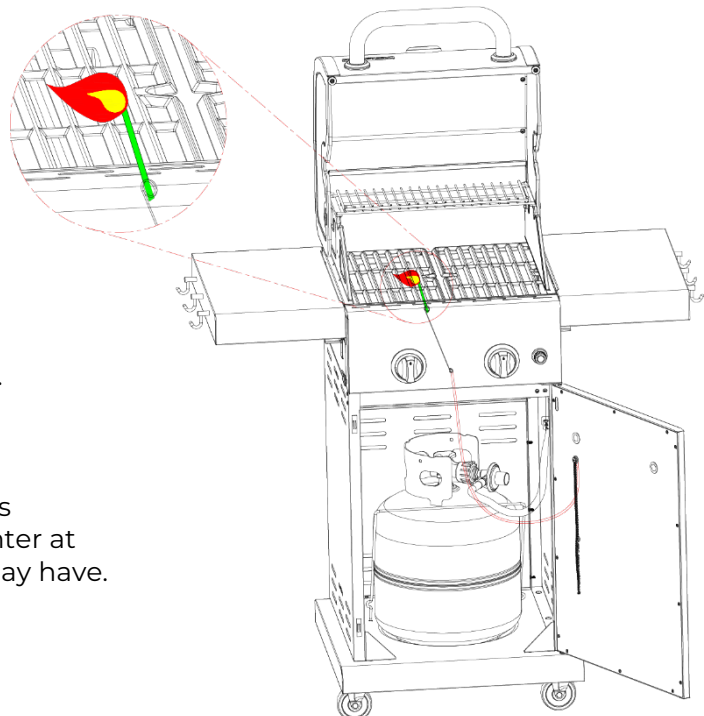
- 1) Open the lid during lighting.
- 2) Turn ON the gas valve on the tank.
- 3) Push and turn any main burner control knob to "HI" and hold the knob in. You will hear a clicking sound from the electrodes of all burners.
- 4) If ignition does NOT occur in 5 seconds, turn the burner control knob OFF, wait 5 minutes, and repeat the lighting procedure.

- **TO LIGHT BY MATCH:**

If the burner will not light after several attempts, then the burner can be match lit.  
Tools: Lighting rod (hanging on the inside of the door)

Usage:

- 1) Read the instructions before lighting.
- 2) Open the lid during lighting.
- 3) Simply place a lighted match between the coils at the end of the lighting rod and hold the rod next to the burner to ignite.
- 4) Push and turn the burner control knob to "HI".
- 5) Repeat step 3 & 4 to light other burners.
- 6) Keep a spray bottle of soapy water near the gas supply valve and check the connections before each use. Do not light the grill if you smell gas from the grill. Please call our service center at 1-888-287-0735 for any questions you may have.





# Operating Instruction

## **CAUTION**

- Clean the grill often. A grease fire that may damage the grill may occur if the grill has not been cleaned frequently.
- NEVER leave the grill unattended while using.
- Do not use water to extinguish the grease fire, it may cause bodily injury. Turn the knobs and the LP tank off in case a grease fire occurs.
- Grease fire can't be put out by closing the lid. Turn off the knobs and the LP tank IMMEDIATELY if any grease fire occurs.

## **WARNING**

### **For your safety:**

- Keep the grill area clear and free from any flammable materials.
- NEVER let children operate the grill or play near the grill.
- This grill is for outdoor use ONLY. NEVER use it in an enclosed area such as a carport, porch, covered patio, garage, or under a surface that could catch fire.
- Do not block the ventilation holes in the four sides of the grill cart. It may affect the combustion performance of the burners due to insufficient air.
- Use the grill at least 36" away from any wall or surface and 120" away from objects that may spark and ignite gas (i.e., live electrical appliances, pilot lights of water heaters).
- Do not use this grill on or under wooden balconies.
- This grill is designed to use only LP gas. DO NOT use lava rocks, briquets, or charcoal on it.
- NEVER light the burner with the lid closed. Non-ignited gas accumulated inside a closed grill may cause an explosion.
- Check the burner flames periodically.
- Turn off the gas supply when the grill is not in use.
- Always turn off the LP tank completely and detach the tank from the grill before moving.

**TOTAL GAS CONSUMPTION:**

Total gas consumption (per hour) of this grill with all burners on “HI”:

|              |               |
|--------------|---------------|
| Main Burners | 22,000 Btu/hr |
| Total        | 22,000 Btu/hr |

**GENERAL USE OF THE GRILL:**

The grill burners encompass the entire cooking area and are side ported to minimize blockage from falling grease and debris. The igniter knobs are located on the valve panel. Follow the lighting instructions printed on the control panel.

The Permasteel PG-40201 can be converted to Natural Gas using an optional conversion kit # PP-20200-NS. For more information on how to convert to Natural Gas or where to purchase the kit, please visit our website at [www.permasteel.life](http://www.permasteel.life), email us at [service@permasteel.life](mailto:service@permasteel.life), or call us at 1-888-287-0735.

**USING THE GRILL:**

Grilling requires high heat for searing and proper browning. Most foods are cooked at the “HI” heat setting for the entire cooking time. However, when grilling large pieces of meat or poultry, it may be necessary to turn the heat to a lower setting after the initial browning. This cooks the food through without burning the outside. Foods cooked for a long time or basted with a sugary marinade may need a lower heat setting near the end of the cooking time.

1. Make sure the grill has been leak tested and is properly located.
2. Remove any packing material. (Look underneath the grill for any remaining packing material or parts.)
3. Light the grill burners using the instructions in this manual.
4. Turn the control knob to “HI” and preheat the grill for 15 minutes.
5. The grill lid is to be closed during the appliance preheat period.
6. Place the food on the grill and cook to the desired temperature. Adjust the heat setting, if necessary. The control knob may be set to any position between “HI” and “LOW”.
7. The grill is designed to grill efficiently without the use of lava rocks or briquettes of any kind. Heat is radiated by the heat diffusers under the cooking grates.
8. The hot grill sears the food, sealing in the juices. The longer the preheat, the faster the meat browns.

# Care & Maintenance

## MAINTENANCE

1. Keep the grill area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
2. Keep the holes in the three sides of the cart clear and free from debris, which ensures the flow of combustion and ventilation air are unobstructed.
3. Visually check the burner flames as the following:
  - Remove the cooking grids and flame tamers.
  - Light the burners.
  - Turn the knobs from “HI” to “LOW” and check the flame status. The flame in “LOW” position should be smaller than in “HI” position.
  - Always check the flame before each use. See the TROUBLESHOOTING page on page 37 if any abnormal status are found.
4. Call our after-service center at 1-888-287-0735 for warranty replacement parts.

## CLEANING

1. COOKING AREA CLEANING  
The easiest way to clean the grill is to clean immediately after turning off the flame when the cooking is completed. Wear a barbeque mitt to protect your hand from the heat and steam. Dip a brass bristle barbeque brush in tap water and scrub the hot grill. Dip the brush frequently in the water. Steam, created as water make contact with the hot grill, assists the cleaning process by softening any food particles. The food particles will fall and burn. Never immerse a hot part in water.
2. GRILL BURNER CLEANING
  - Be sure the tank valve and the knobs are in the “OFF” position. Make sure the grill is cool.
  - Clean the exterior of the burner with a wire brush. Clear any clogged ports with a straightened paper clip. Never use a wooden toothpick as it may break off and clog the port.
  - Please note that if insects or other obstructions are blocking the flow of gas through the burner, you will need to call our customer service line. **VERY IMPORTANT: The orifice of the valve must be located in the center of the burner section after removal and cleaning. Otherwise, it may cause serious bodily injury and property damage. Swing the burner slightly after replacing to check whether it has been installed properly.**
3. DRIP TRAY CLEANING  
The drip tray should be emptied and wiped down periodically and washed with a mild detergent and warm water solution. A small amount of sand may be placed on the bottom of the drip tray to absorb the grease.

## **SPIDER AND INSECT WARNING**

Spiders and insects can nest in the burners after storing. These nests can cause fires inside the tube or beneath the grill. This is a very dangerous condition, so always clean the burners before use.

## **WHEN TO LOOK FOR SPIDERS**

Inspect the burners at least once a year or immediately if any of the following conditions occur:

1. Yellow flame with a burning smell.
2. Temperature won't rise.
3. Heats unevenly.
4. Burners make popping noises.

## **Food Safety**

1. Always follow the following tips to enjoy a safe and healthy outdoor grilling experience.
2. Always use hot soapy water to wash your hands, surfaces & utensils after processing raw meat.
3. Always separate raw meat from cooked food to avoid cross-contamination.
4. Always use clean utensils to handle food.
5. Always cook the meat thoroughly to kill germs. Use a thermometer to inspect the inner temperature of the meat, if necessary.
6. Place the cooked food and leftovers promptly into the refrigerator when done eating.

## **Grill Storage**

1. Clean the grill.
2. Store the grill in a well-ventilated, dry outdoor area. Keep out of the reach of children when the LP tank is connected to the grill.
3. Store the grill in a dry indoor area ONLY after the LP tank is turned off and removed. The LP tank must be stored outdoors and out of the reach from children. NEVER store the tank in a building, garage, or any other enclosed area.

# Trouble Shooting

Please check the following problems/solutions before contacting our service center.

| PROBLEMS   | POSSIBLE CAUSE                                  | SOLUTIONS  |
|--|---|--|
| Burner won't light after turning and pushing the knobs | Electrode deposited with cooking residues       | Use a clean swab and alcohol to clean the electrodes   |
|  | The electrode is damaged                        | Replace the electrode  |
|  | Electrode wires are loose or fall off           | Reconnect or replace with a new electrode assembly with wires  |
|  | The orifice is blocked                          | Check the orifice for blockage   |
|  | The wire is shorting                            | Replace with a new electrode assembly with wires   |
| Burner can't light by match                            | No Gas  | Open the LP tank valve / Replace LP tank   |
|  | Gas flow is not smooth                          | Clear the burner tubes   |
|  | Incorrect assembly between the burner and valve | Re-assemble them   |
| Yellow or orange flame with gas odor                   | Incomplete combustion                           | Call our customer service center at 1-888-287-0735   |
| Low heat with knob in "HI" position                    | The gas hose is bent or kinked                  | Smoothen it  |
|  | The burner or orifice is blocked                | Clear them   |
|  | Low gas pressure                                | Call the gas dealer or replace the regulator   |
|  | Grill is not preheated                          | Preheat the grill for 15 minutes   |
| Flare-up   | Excessive meat fat                              | Cut off the fat before grilling  |
|  | Over high temp                                  | Adjust it  |
|  | Grease deposit                                  | Clean it   |
| Flame out  | Over high winds                                 | Find a less windy area   |
| Flame lifting  | Over high gas pressure                          | Call the gas dealer  |
| Flashback  | Burner port blocked                             | Clean the burner port  |
| Grease fire  | Grease accumulated in food                      | Turn off the knobs and the LP tank valve. Leave the lid open and let the fire burn out. Clean the grill after cooling. |



# Warranty Information

PERMASTEEL INC. Warranties that this Product shall be free from defects in workmanship and materials for a period of 1 Year from the date of original purchase. Our obligation under this warranty shall be limited to replacement of parts during the warranty period. Our liability shall not extend beyond replacement of parts. This warranty excludes igniter batteries, normal wear & tear such as paint loss, discoloration, rust on the Product and its parts or components, and any damage arising from any of the following: negligent use or misuse of the Product, use contrary to this User's Manual, moving, transporting, relocating the product, or alteration by anyone.

All warranty coverage is void if this grill is ever used for commercial or rental purposes; this warranty is valid only in the USA. The warranty period of 1 year shall not be extended or renewed by the repair or replacement of parts or compensation for the Product. If your Product is defective or otherwise requires parts, please call Permasteel Customer Service toll-free at **1-888-287-0735, between 8:00 a.m. to 5:00 p.m. PST**. Consumer is responsible for shipping, handling and processing of warranty claims after 30 days from the purchase date. A proof of purchase, or a copy of your original purchase receipt, must accompany any service request.

| Component   | Warranty Period: |
|---|------------------|
| Burners:  | 1 Year           |
| Flame Tamer:  | 1 Year           |
| Valves:   | 1 Year           |
| Cooking Grids:<br>Frame, Housing, Cart, Control Panel, Igniter,<br>and Related Parts: | 1 Year           |

## LIMITATION OF REMEDIES AND LIABILITY

Permasteel shall not be liable for any incidental or consequential damages for a breach of any express or implied warranty on this Product. Except to the extent prohibited by applicable law, any implied warranty or merchantability or fitness for a particular purpose on this Product shall be limited to the duration of the above warranty. We shall not be liable for damages of any type, including but not limited to any lost profits, lost savings, loss of anticipated benefits, or other incidental or consequential damages which may arise out of the purchase, use, or inability to use the Product, whether arising out of contract, negligence, strict tort, or under any warranty, or otherwise, even if you have been advised of the possibility of such damage or any other claim by any other party.

Our liability for any breach of warranty shall be limited to repair or replacement of the defective part or parts as described above. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The above warranty gives you specific legal rights, and you may have other rights which vary from state to state.

We hope you enjoy your product  
and we are always here for you:

Visit us at: **[www.permasteel.life](http://www.permasteel.life)**

Customer Service: **1-888-287-0735**

Email: **[service@permasteel.life](mailto:service@permasteel.life)**

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