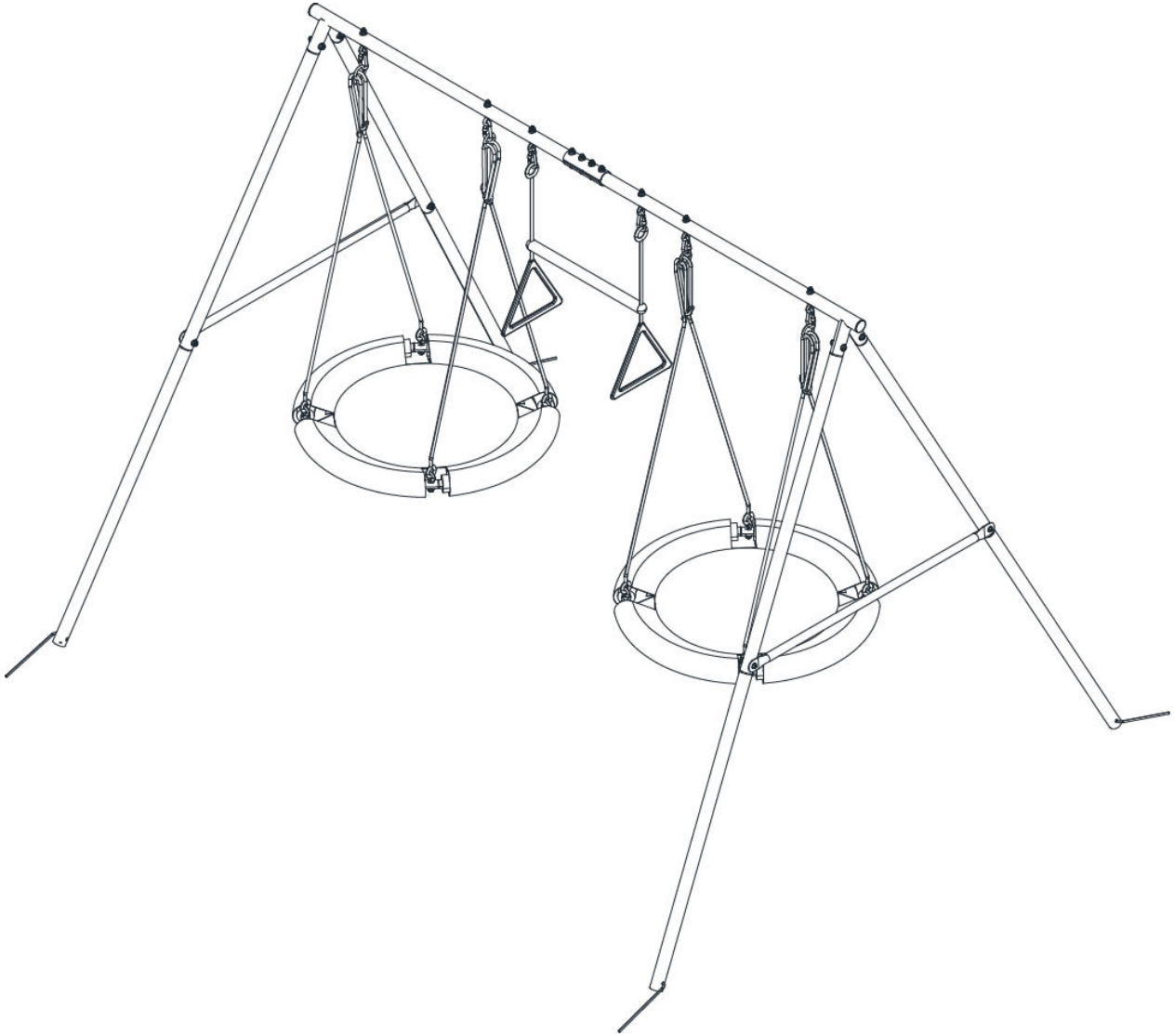


Saucer Swing Set

USER MANUAL



WARNING

Please read this instruction manual before you start with the assembly or use this swing set. You must follow all safety instructions while using this equipment; Be absolutely sure that the surface, on which this swing set is set up on, is properly surfaced with fine sand, wood chips or double shredded bark mulch. Do not use swing set on hard pack soil, concrete or any kind of hard surface. Read all cautionary statement before using this equipment.

READ AND SAVE THIS INSTRUCTION FOR FUTURE USE

PLEASE DO NOT RETURN TO STORE



**Please do not return this product to the retailer!!
We are able to assist you in ANY way**

If you find that you have any trouble with assembly or missing or damaged parts please contact the seller.



NOTE

Observe the following statements and warnings to reduce the likelihood of serious or fatal injury. Please review these safety rules regularly with your children.



WARNING: BURN HAZARD

- Pay special attention to plastic and metal surfaces as they may be hot enough to cause burns.
- Always check the temperature of the product before letting your children play on it.
- Remember that the product may cause burns if left in direct sunlight.
- Always be aware of the sun and weather conditions, and do not assume that the equipment is safe because the air temperature is not very high.

- Read entire assembly manual, pay special attention to the important tips and safety information.
 - To ensure there are no missing pieces, separate and identify all parts first before assembly.
 - Make sure to check packing material for small parts that may have fallen out during shipment.
 - This swing set is not intended for commercial use.
 - This manual contains helpful information concerning assembly preparation, installation procedure and required maintenance.
 - Always keep safety in mind as your equipment is being built.
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- Children **MUST NOT** use this swing set until unit has been completely assembled and inspected by an adult to ensure set has been properly installed and anchored.
 - Equipment is recommended for use by children 3 to 10 years of age.
 - This swing set is designed for specific number of occupants whose combined weight should not exceed the designated weight on the elevated floor or the swing area.
 - On-site, continuous adult supervision is **REQUIRED. MOST SERIOUS INJURIES AND DEATHS ON PLAYGROUND EQUIPMENT HAVE OCCURRED WHILE CHILDREN WERE UNSUPERVISED!**
 - **DO NOT** allow children to walk close to, in front of, behind, or between moving swings or other moving playground equipment. Always keep a safe distance to avoid being struck by items in motion.
 - **DO NOT** let children stand on swings.
 - Children should **NOT** twist the chains and ropes and should not loop them over the top support bar, this could reduce the strength of the chain or rope.
 - **DO NOT** let children push empty seats. The seat could hit them and cause serious injury.
 - Instruct and teach children to sit in the center of the swings with their full weight on the seats.
 - **DO NOT** allow children to use the equipment in a manner other than intended.
 - Instruct children **NOT** to get off equipment while it is in motion.
 - **DO NOT** allow children to climb or play on equipment when it is wet. Slip or falls may occur.
 - **DO NOT** allow children to run up a slide, as this increases their chances of falling.
 - **DRESS CHILDREN APPROPRIATELY.** (Examples would include wearing well-fitting shoes and the avoidance of ponchos, scarfs, and other loose-fitting clothing that is potentially hazardous while using equipment).
 - **DO NOT** allow children to climb when the equipment is wet.
 - Children should **NEVER** jump from a fort deck. They should always use the ladder, ramp or slide.
 - Children should **NEVER** be allowed to crawl or walk across the top of monkey bars.
 - **DO NOT** allow children to crawl on top of a fort roof.
 - Verify that any suspended climbing ropes, chain, or cable are secured at both ends and that they cannot be looped back on themselves as to create an entanglement hazard.
 - **DO NOT** let children attach items to the playground equipment that are not specifically designed for use with the equipment. Items such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain can cause a strangulation hazard.
 - Children should **NEVER** wrap their legs around swing chain.
 - **DO NOT** allow children to slide down the swing chain.
 - Instruct children to remove their bike or other sports helmet before playing on playground equipment.
 - **NEVER** add extra length to chain or rope. The chains or ropes provided are the maximum length designed for the swinging element(s).

Positioning Your Swing Set

- The swing set is designed to be installed on a level surface by an adult with an adult helper. Place in a flat area of your yard to minimize ground preparation.
- Choose a level location for the equipment. This can reduce the likelihood of the playset tipping over and loose-fill surfacing material washing away during heavy rains.
- Place the equipment not less than 6 ft (1.8 m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
- Provide enough room so that the children can use the equipment safely. For example, for structures with multiple play activities, a slide should not exit in front of a swing.
- It is a good idea to place the equipment in an area that is convenient for adults to watch children at play.
- Create a site free of obstacles that could cause injuries – such as low overhanging tree branches, overhead wires, tree stumps and/or roots, large rocks, bricks and concrete. Additional suggestions in the Suggested Playground Surfacing Section.
- Do not build the equipment on top of surfacing material.
- Locate bare metal platforms and slides out of direct sunlight to reduce the likelihood of serious burns.
- Separate active and quiet activities from each other. For example, locate sandboxes away from swings or use a guardrail or barrier to separate the sandbox from the movement of the swings.

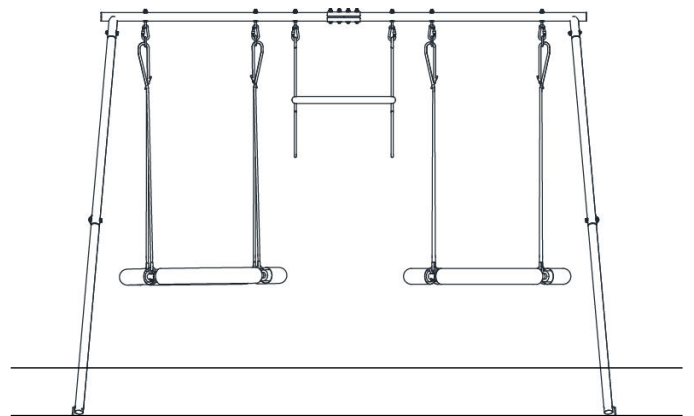
The following chart explains the fall height in feet from which a life threatening head injury would not be expected

Material	Uncompressed Depth			Compressed Depth
	6" (152mm)	9" (228mm)	12" (304mm)	to 9" (228mm)
Wood Chips	7' (2.13m)	10-12' (3.0-3.6m)	11' (3.35m)	10' (3.05m)
Double-Shredded Bark Mulch	6' (1.83m)	10-12' (3.0-3.6m)	11' (3.35m)	7' (2.13m)
Fine Sand	5' (1.52m)	5' (1.52m)	9' (2.74m)	5' (1.52m)

- Please note this information is intended to assist in comparing the relative shock-absorbing properties of various materials. No particular material is recommended over another. Every material is only effective when properly maintained. Material should be maintained and replenished periodically after inspection by user, to maintain the correct depth necessary for your equipment.
- Note: The maximum fall height for this product is 6 feet. The minimum ground clearance between the bottom of the suspended plays and the playing or ground service must be 8 inches.

Suggested Playground Surfacing

- Do not install home playground equipment over concrete, asphalt, packed earth, grass, carpet, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user.
- Do not install loose fill surfacing over hard surfaces such as concrete or asphalt. Shredded bark mulch, wood chips, fine sand and fine gravel, are added as shock absorbing materials after assembly. If used properly these materials can absorb some of the impact of a child's fall.
- All surface material should extend a minimum of 6ft (1.8m) in all directions around the play area.
- Do not apply playground surfacing until after the unit is completely constructed. Playset should not be built on top of surfacing.
- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging.
- Installations of rubber tiles or poured-in-place surfaces (other than loose-fill materials) generally require a professional and are not "do-it-yourself" projects.
- Table below lists the maximum height from which a child would not be expected to sustain a life-threatening injury to the head, when falling onto the loose fill surface materials, provided that these materials are installed and maintained at 6, 9 and 12 inches deep. However, consumers should recognize that no matter what type of surface material is used, it cannot prevent all injuries due to falls.



IT IS IMPORTANT TO CHECK AND TIGHTEN ALL HARDWARE AT THE BEGINNING AND DURING THE SEASON AS THEY MAY LOOSEN DUE TO WOOD EXPANSION AND CONTRACTION.

At the beginning of each play season

- Tighten all hardware.
- Lubricate all metallic moving parts per manufacturer's instructions.
- Check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing.
- Check all moving parts including swing seats, ropes, cables, and chains for wear, rust, or other deterioration. Replace as needed.
- Check metal parts for rust. If found, sand and repaint using a non lead-based paint meeting the requirements of 16 CFR 1303.
- Check all wood members (if any) for deterioration and splinters. Sand down splinters and replace deteriorating wood members.
- Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

Disposal Instructions

- When this equipment is no longer desired, it should be disassembled and disposed of in such a way that no unreasonable hazards will exist at the time the unit is discarded.
- Do not leave partially disassembled equipment in area where accessible by children.
- Consumer may wish to recycle the steel tube. Please take the frame to your local recycling center.
- All plastic part could be recycled, take it to your local recycling center.
- Do not let children play with any disassembled parts for disposal, such as chain, slide, tubings, bolts, nuts, screws.

Twice a month during play season

- Tighten all hardware.
- Check all protective coverings on bolts, pipes, edges, & corners. Replace if they are loose, cracked, or missing.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

Once a month during play season.

- Lubricate all metallic moving parts per manufacturer's instructions.
- Check all moving parts including swing seats, ropes, cables, and chains for wear, rust, or other deterioration. Replace as needed.

At the end of each season or when the temperature drops below 32° F

- Remove plastic swing seats and other items as specified by the manufacturer and take indoors or do not use.
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

Additional Maintenance


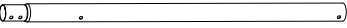


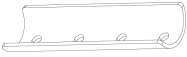





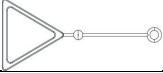








- Assembling and maintaining the playset on a level location is very important. As your children play, your playset will slowly dig its way into the soil, and it is very important that it settles evenly. Make sure the playset is level and true one each year or at the beginning of each play season.

Third Party Assembly

Customer may, in their sole discretion, elect to use a third party person or service to assemble this product. We assume no responsibility or liability for any charge incurred by the customer for any assembly services. We will not reimburse customer for the price of parts purchased.

OWNERS SHALL BE RESPONSIBLE FOR MAINTAINING THE LEGIBILITY OF THE WARNING LABELS

PARTS LIST

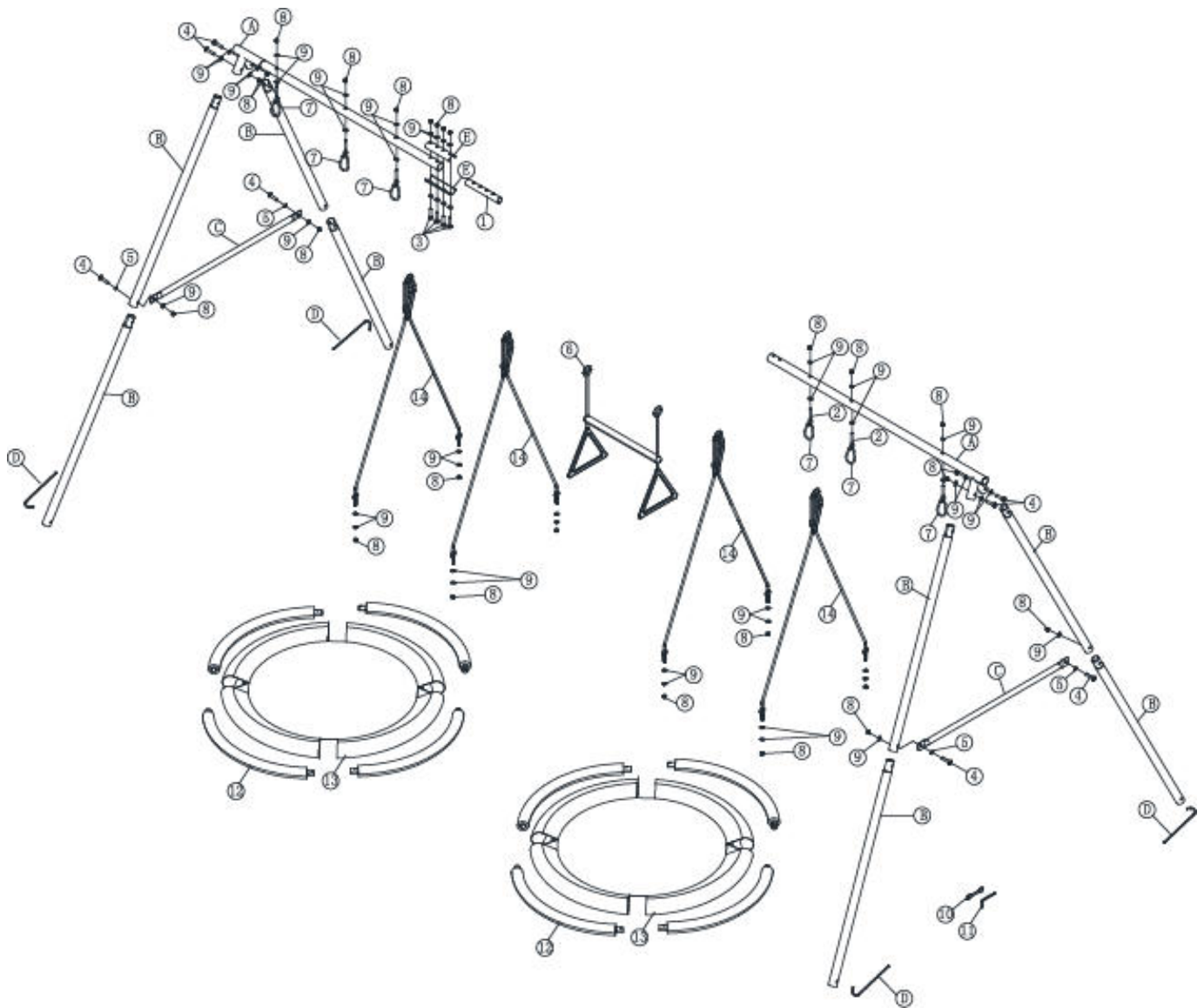
Part No.	Picture	Description	Quantity
A		Top Bar	2
B		Support Leg	8
C		Cross Bar	2
D		Ground Stake	4
E		Metal Bracket	2
1		Connecting Tube	1
2		Eye Bolt	6
3		Bolt M8*60mm	4
4		Bolt M8*50mm	8
5		Flat Washer	4
6		Trapeze Bar	1
7		Carabiner	6
8		Nylon Nut M8	26
9		Arc Washer	48
10		Wrench	1
11		Allen Wrench	1
12		Flying Saucer Tube	8
13		Flying Saucer	2
14		Saucer Swing Rope	4

Assembly Instruction

- Place the playground equipment on level ground, not less than 6ft from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
- Do not install the playground equipment over concrete, asphalt, packed earth, or any other hard surface. A fall onto a hard surface can result in serious injury to the user.

Tightening Bolts&Nuts

- Do not over-tighten the nuts and bolts when you are assembling your playground equipment. This will allow for some possible adjustments and ease of installation.
- Once you have finished the assembly of the playground assembly, go back over all of the nuts and bolts and properly tighten all of them before using the playground equipment.



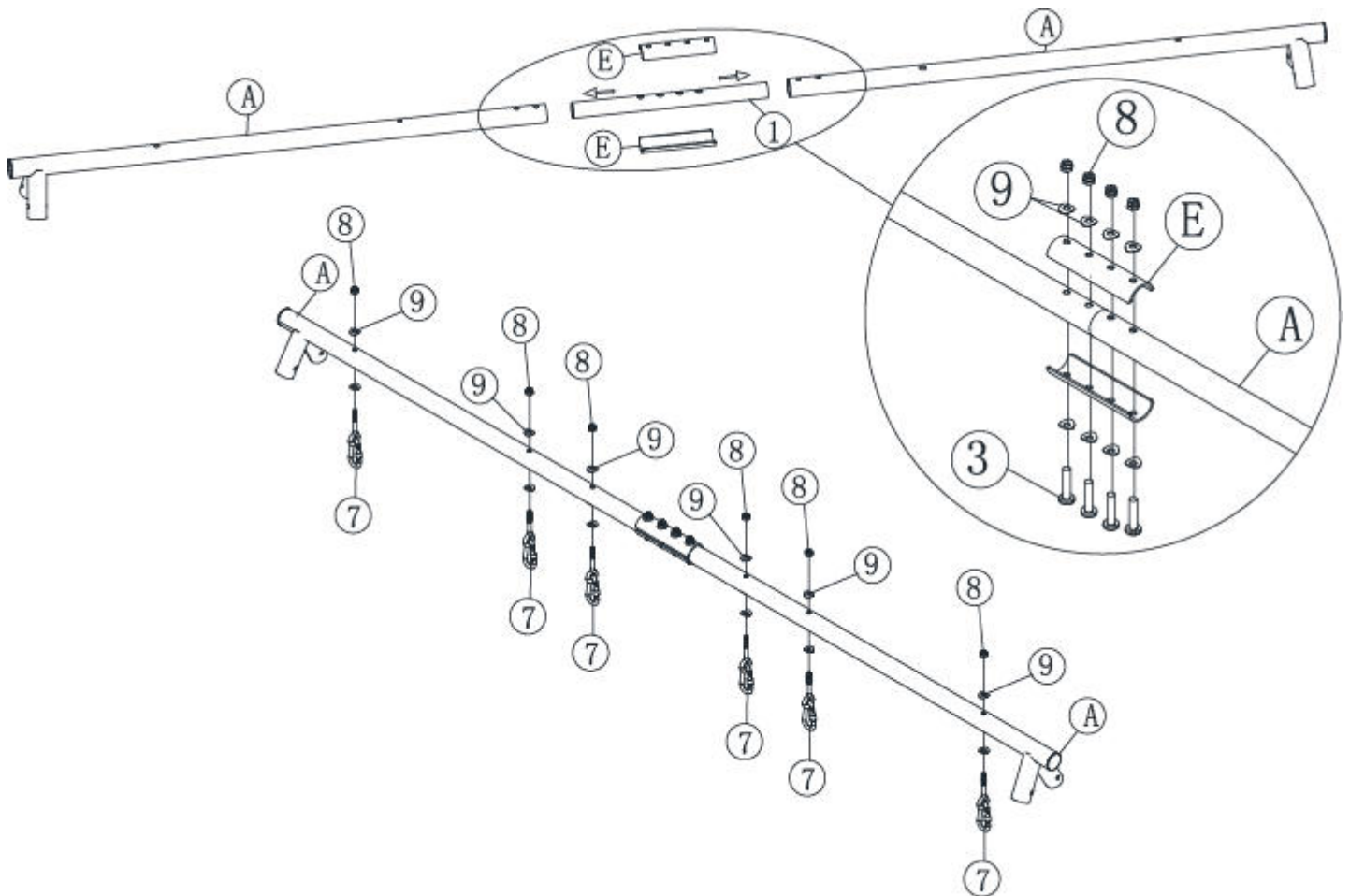
Step 1

Connect 2 Top Bars(#A) together with Connecting Tube(#1), and then wrap the joint with Metal Bracket(#E) as shown.

Secure 4 of the holes in the middle with M8*60 Bolt(#3), Arc Washer(#9) and M8 Nylon Nut(#8).

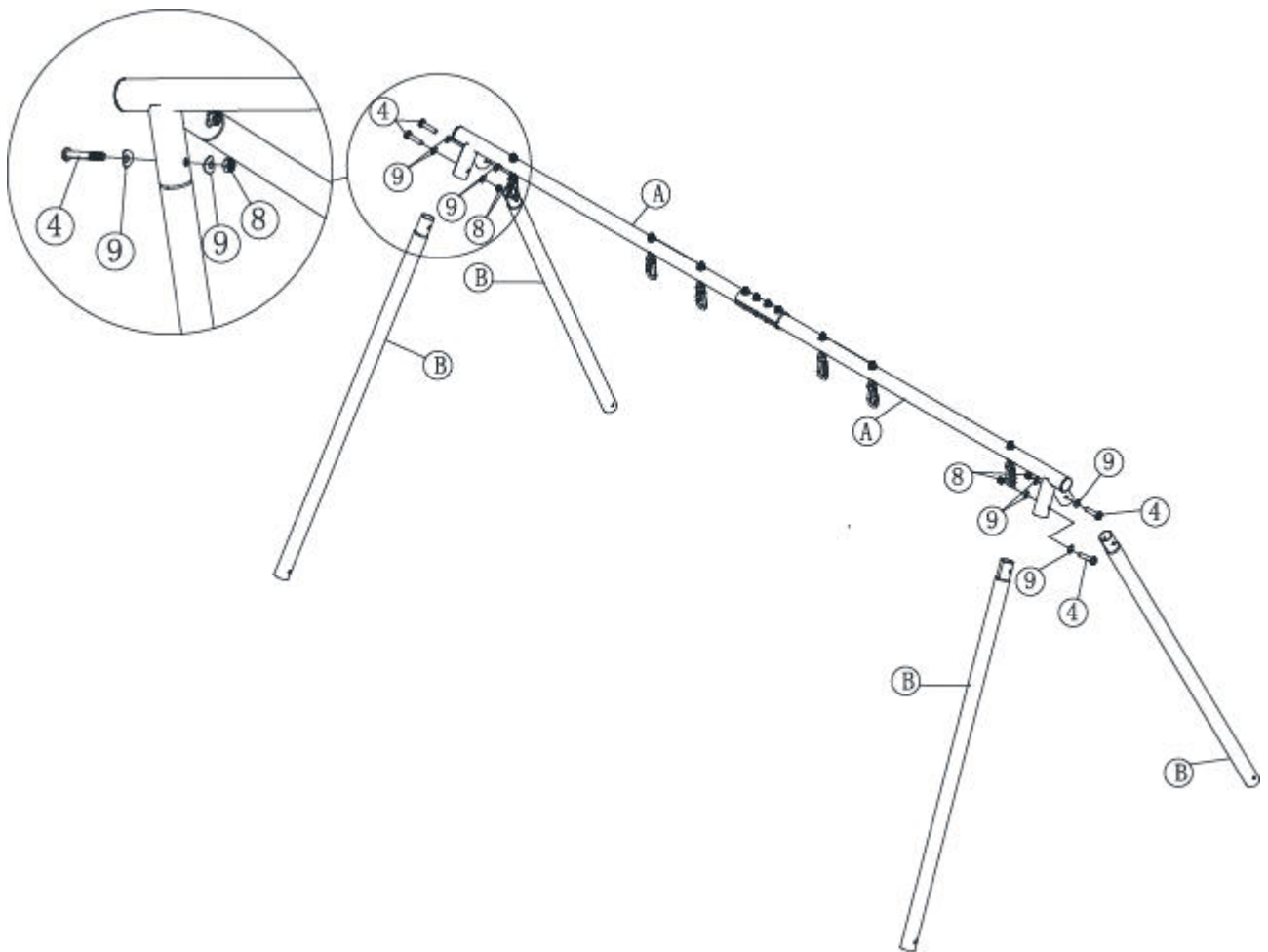
Secure the rest 6 holes on Top Bar(#A) with Eye Bolt(#2), Arc Washer(#9) and M8 Nylon Nut(#8). And then attach one Carabiner(#7) to each Eye Bolt(#2).

Note: For easier assembly, do not tighten the bolts to allow room for adjustment.



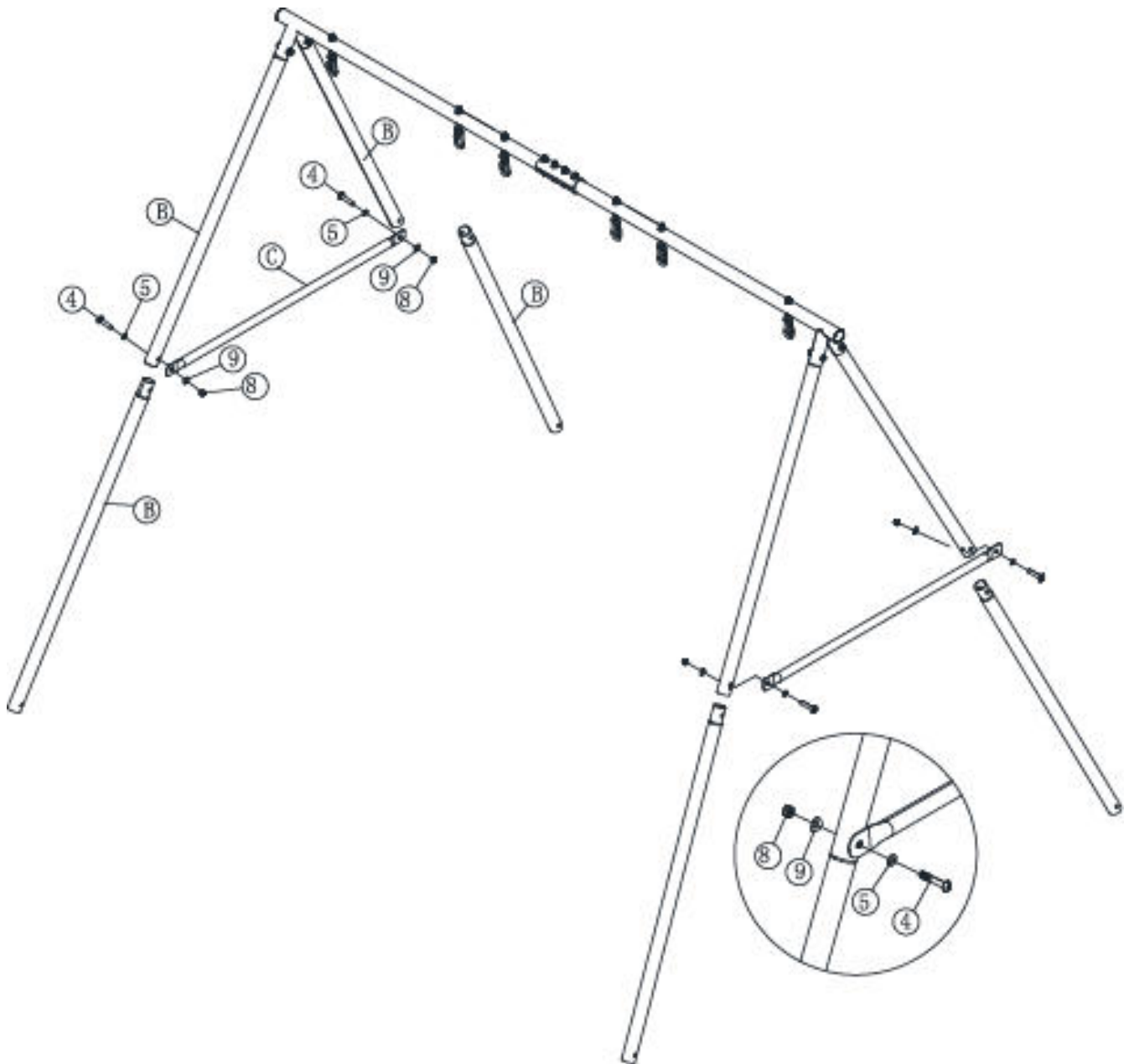
Step 2

Insert 4 Support Legs(#B) into the sockets on Top Bar(#A) as shown. Align the holes on left side and secure with M8*50mm Bolt(#4), Arc Washer(#9), and M8 Nylon Nut(#8).



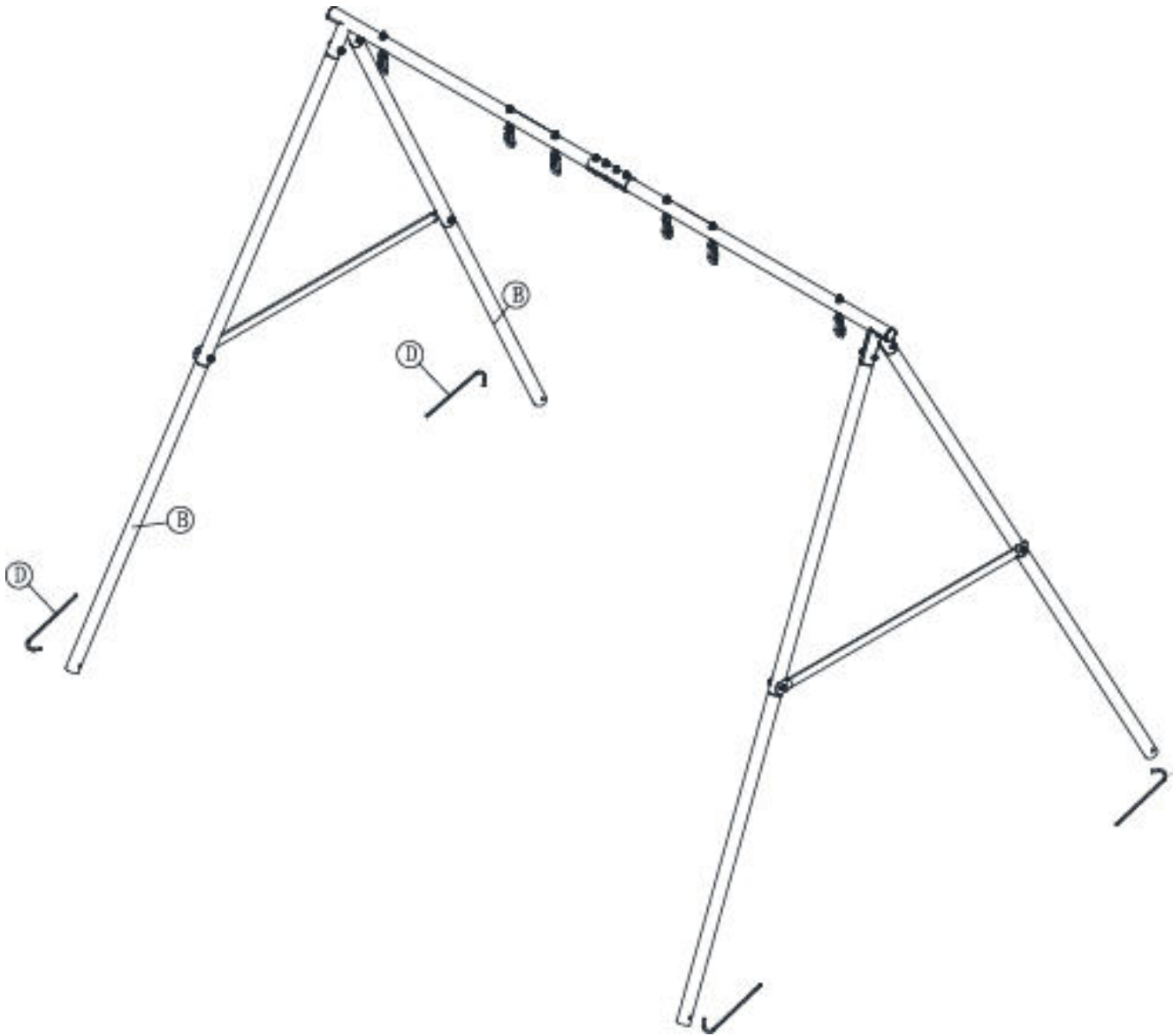
Step 3

Insert the rest 4 Support Legs(#B) into sockets as shown, and attach the Cross Bar(#C). Align the hole and secure with M8*50mm Bolt(#4), Flat Washer(#5), Arc Washer(#9) and M8 Nylon Nut(#8).



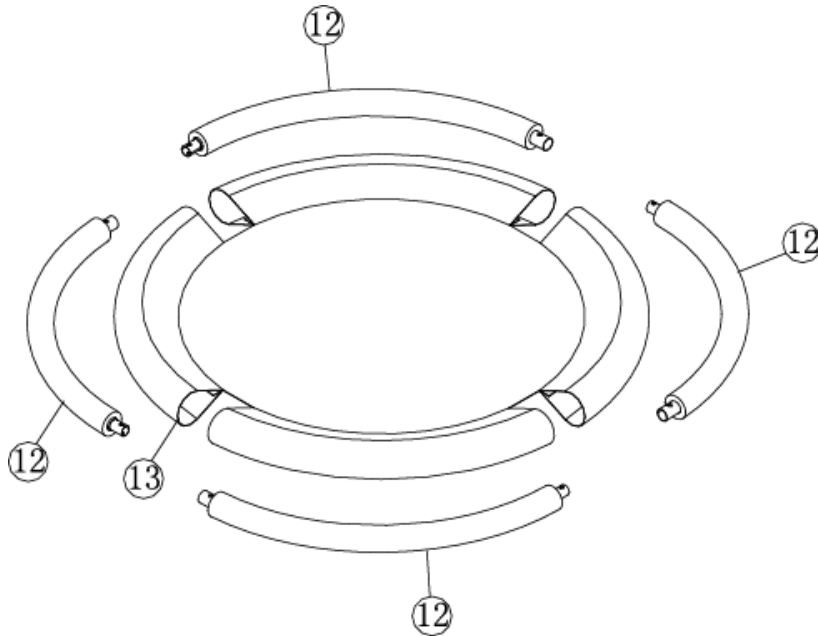
Step 4

Insert the Ground Stake(#D) into the bottom opening of the Support Leg(#B), and then into the ground.



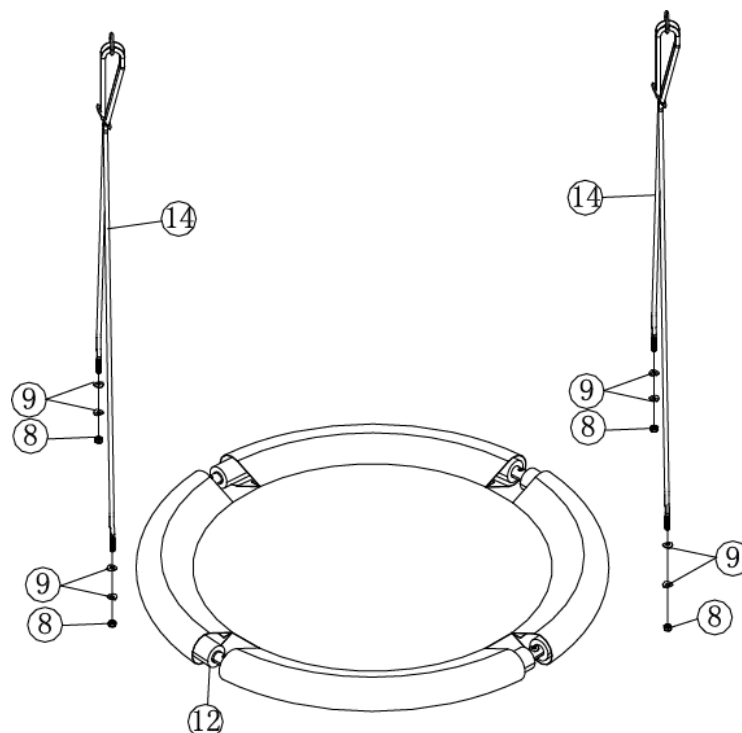
Step 5

Slide the Tube(#12) into the sleeve of Flying Saucer(#13), and then connect the 4 tubes together.



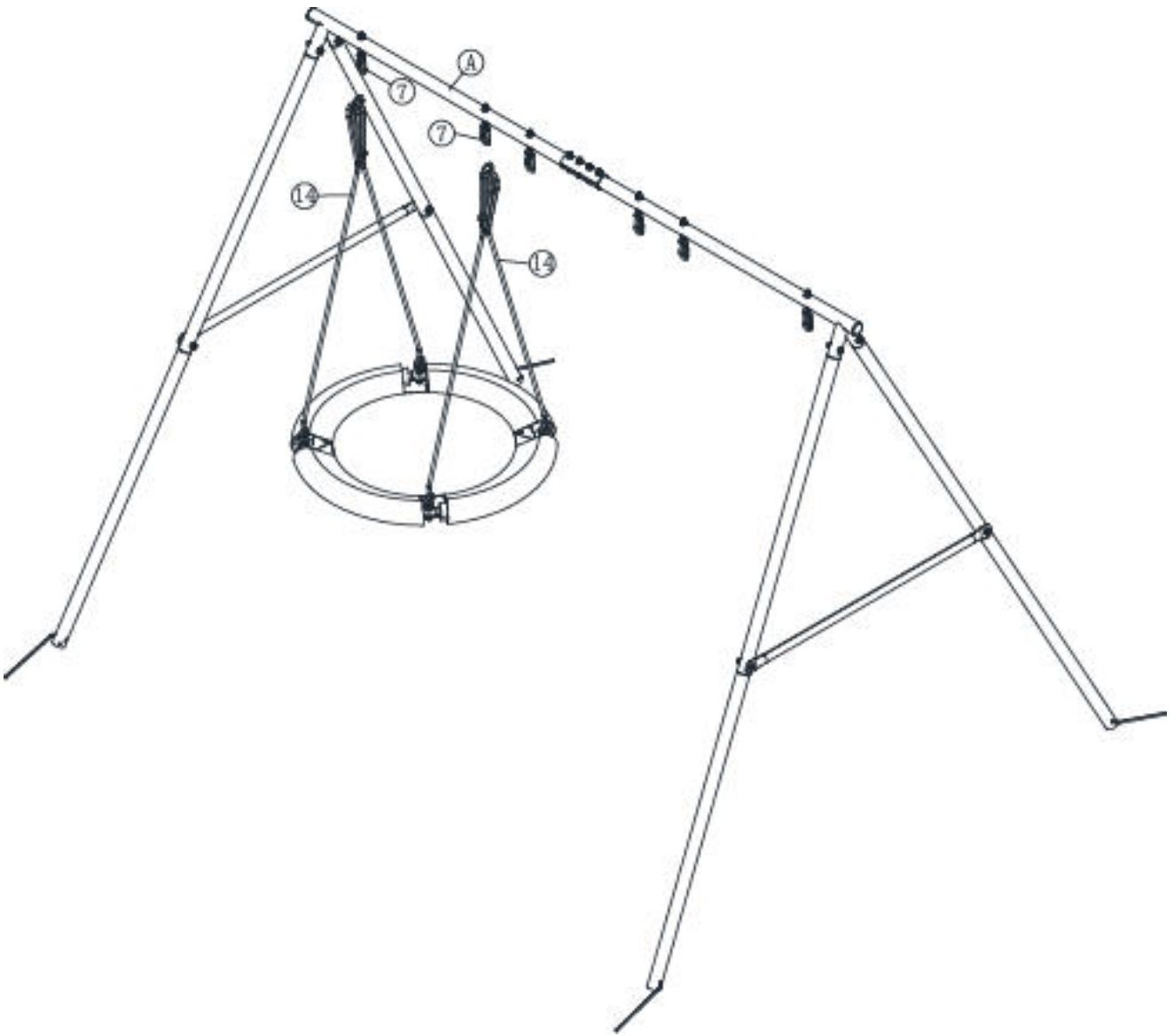
Step 6

Insert the bolt end of the Swing Rope(#14) into the hole where the 2 frame tubes connect, use Arch Washer(#9) and M8 Nylon Nut(#8) to secure.



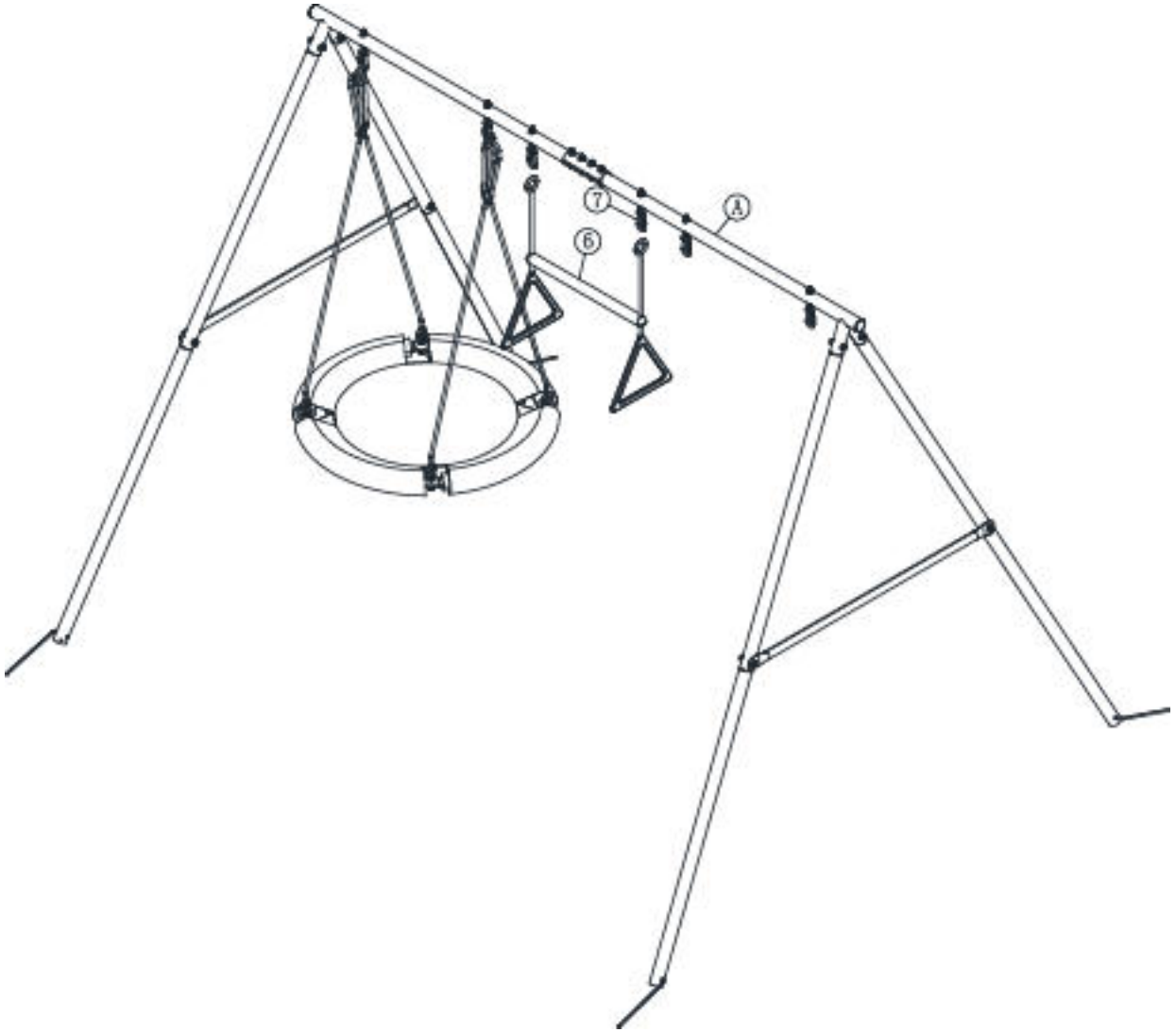
Step 7

Attach the other end of the Swing Rope(#14) into the Carabiner(#7) secured to Top Bar(#A).



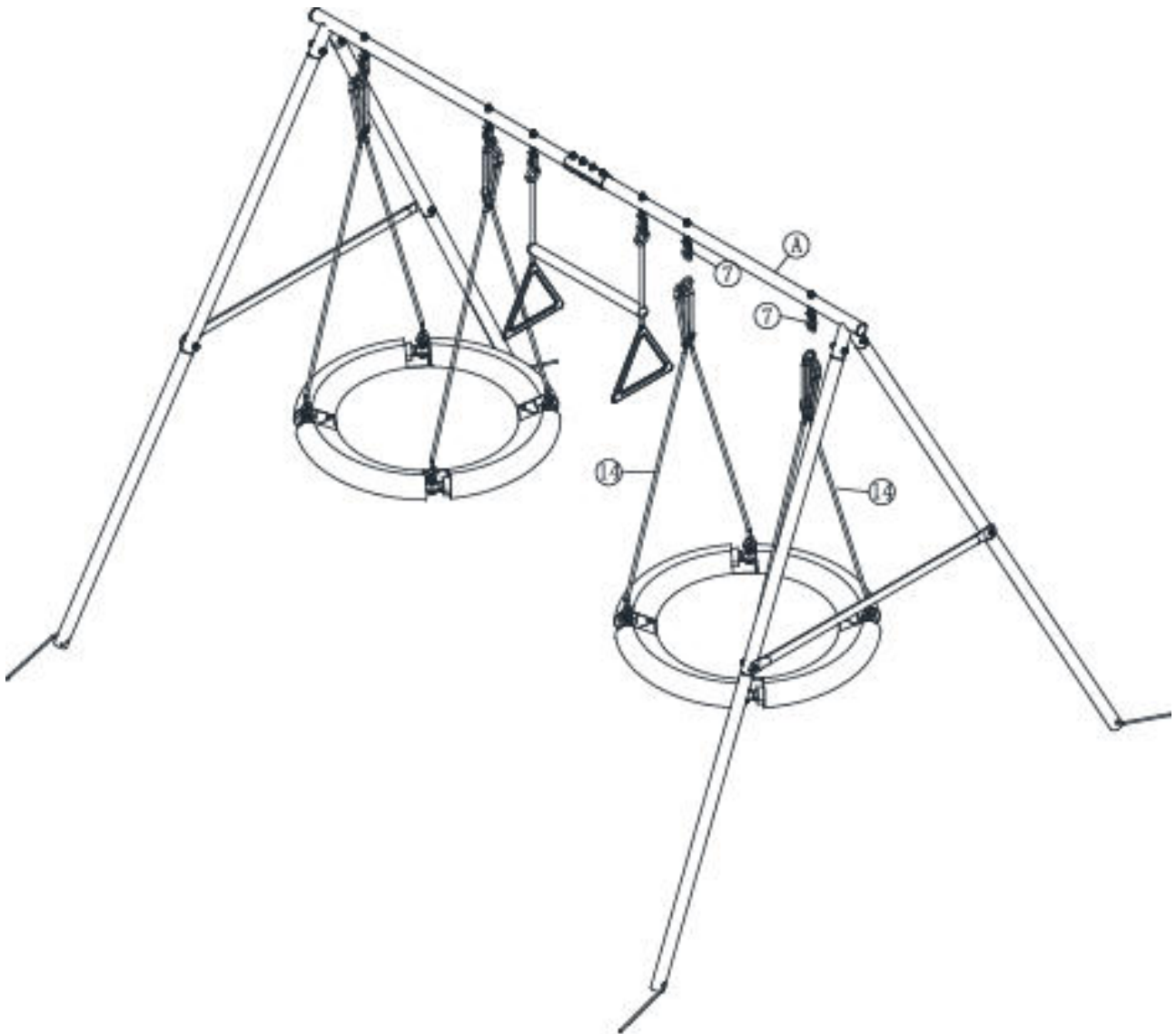
Step 8

Attach the Trapeze Bar(#6) to the Carabiner(#7) in the middle.



Step 9

Attach the other Saucer Swing(#14) into the Carabiner(#7)secured to Top Bar(#A).



Now you have finished assembling your swing set.
Go back and tighten all bolts and nuts securely before using the playset.