



Permatex®

EPOXY SERIES

TOUGH BONDS FOR TOUGH JOBS

Permatex® epoxies deliver a long lasting bond for all
your automotive and household needs.



NEW

GEL EPOXY

No drip. No mess. No waste.



GEL EPOXY

No drip. No mess. No waste.

Permatex® Gel Epoxies revolutionize the traditional epoxy experience, delivering a noticeable improvement to the typical repair process. Its thicker, no drip gel formula means your repair is completed with no mess and no clamping. Permatex® Gel Epoxies are infused with a blue dye which disappears when the product is perfectly mixed – taking the guesswork out of when to apply it.



1 Minute Epoxy

2500 PSI SHEAR STRENGTH

Permatex® General Purpose 1 Minute Epoxy is a fast setting, high strength two-part adhesive and filler system specially formulated with a Blue Dye Indicator that disappears when it's fully mixed and ready to use. The no drip gel formula ensures that each repair is completed with no mess and no clamping.

- General Purpose
- No clamp, no drip gel
- Blue dye disappears when mixed

BONDS TO:

Metals, Hard Plastics, Ceramics, Glass, Rubber and more!

Set Time: 1 min.

Cure Time: 5 min.

Finished Color: Clear

Item # 84160



5 Minute Epoxy

3400 PSI SHEAR STRENGTH

Permatex® General Purpose 5 Minute bonds to surfaces with the flexibility to reposition before the setting time. The Blue Dye disappears indicating when it's fully mixed and ready to use. The no drip gel formula ensures that each repair is completed with no mess and no clamping.

- General Purpose
- No clamp, no drip gel
- Blue dye disappears when mixed

BONDS TO:

Metals, Hard Plastics, Ceramics, Glass, Rubber and more!

Set Time: 5 min.

Cure Time: 10 min.

Finished Color: Clear

Item # 84101

ITEM	DESCRIPTION	CASE QTY	CASE L"	CASE W"	CASE H"	CASE CUBE	UPC PREFIX 0686226
84160	Permatex® 1 Minute Epoxy Gel, 25mL	6	9	8.5	5	0.232	84160 5
84101	Permatex® 5 Minute Epoxy Gel, 25mL	6	9	8.5	5	0.232	84101 8



500° High Heat Epoxy **2500 PSI** SHEAR STRENGTH

Permatex® High Heat Epoxy is the only liquid epoxy available in a standard 2-part syringe that can withstand intermittent temperatures up to 500°F.

- Resists temperatures up to 500°F
- Underhood and automotive applications
- Chemical resistant

BONDS TO:

Metals, Hard Plastics, Ceramics, Glass, Rubber and more!

Set Time: 10 min. Cure Time: 2 hr. Finished Color: Amber

Item # 84102



2 Ton Epoxy

4000 PSI SHEAR STRENGTH

Permatex® Clear 2 Ton Epoxy is a general-purpose high strength epoxy designed to bond together rigid materials for a permanent hold.

- High-strength
- Fills gaps and will not shrink
- Long set time for multiple repairs

BONDS TO:

Ceramics, Fibreglass, Metal, Concrete and more!

Set Time: 30 min. Cure Time: 1 hr. Finished Color: Clear

Item # 84133



Marine H2 Hold Epoxy **4000 PSI** SHEAR STRENGTH

Permatex® Marine H2 Epoxy bonds underwater without breaking. This industrial strength epoxy is ideal for portable water tanks, fuel tanks, drains, boats and other main components that are exposed to salt or fresh water.

- Flexible water-proof adhesive
- Sticks and cures underwater
- Shock & vibration resistant

BONDS TO:

Fibreglass, PVC, Metal, Wood, Plastics and more!

Set Time: 15 min. Cure Time: 1 hr. Finished Color: Off-white

Item # 84200

ITEM	DESCRIPTION	CASE QTY	CASE L"	CASE W"	CASE H"	CASE CUBE	UPC PREFIX 0686226
84102	Permatex® 500° High Heat Epoxy, 25mL	6	9	8.5	5	0.232	84102 5
84133	Permatex® 2 Ton Epoxy, 25mL	6	9	8.5	5	0.232	84133 9
84200	Permatex® Marine H2 Hold Epoxy, 25mL	6	9	8.5	5	0.232	84200 8



Steel Weld™ Epoxy

4500 PSI SHEAR STRENGTH

Permatex® Steel Weld™ is a multi-metal epoxy adhesive that eliminates the need for welding or brazing. Resistant to water and solvents, this steel weld epoxy is ideal for sealing welded seams, filling metal cracks and mounting metal components.

- Steel reinforced epoxy
- Can be machined, sanded, drilled
- Ideal for metal to metal bonding

BONDS TO:

Steel, Stainless Steel, Iron and Other Metals

Set Time: 5 min. Cure Time: 10 min. Finished Color: Metallic Grey

Item #84109



Black Plastic Welder™

3500 PSI SHEAR STRENGTH

Permatex® Black Plastic Welder™ forms a tough durable bond to most plastics, composites, ceramics and wood in any combination. The black formula blends with black plastic surfaces such as bumpers and trim, delivering a clean finish.

- Forms bonds stronger than plastic
- Non-sagging no-clamp formula
- Weatherproof & UV stable

BONDS TO:

Hard Plastic, Metal, Fiberglass, Chrome & Ceramic

Set Time: 5 min. Cure Time: 10 min. Finished Color: Black

Item # 84145



Wood Epoxy

2000 PSI SHEAR STRENGTH

The only wood epoxy to incorporate cellulose, the primary substance of the cell walls of green plants. This organic ingredient gives the strength, color and behavior of natural wood. It requires less clamping than standard wood epoxies and will not penetrate into the wood.

- Wood reinforced epoxy
- Can be sanded and stained
- Outperforms standard wood glues

BONDS TO:

Furniture, Doors, Windows, Trim/Molding, Decks

Set Time: 5 min. Cure Time: 1 hr. Finished Color: Tan

Item # 84103

ITEM	DESCRIPTION	CASE QTY	CASE L"	CASE W"	CASE H"	CASE CUBE	UPC PREFIX 0686226
84109	Permatex® Steel Weld™ Epoxy, 25mL	6	9	8.5	5	0.232	84109 4
84145	Permatex® Black Plastic Welder™, 25 mL	6	9	8.5	5	0.232	84145 2
84103	Permatex® Wood Epoxy, 25 mL	6	9	8.5	5	0.232	84103 2