

# HILLSDALE & HAMPTON CABANA

Model # 2102415, 2102422, 2102439, 2102446, 2102453, 2102460,  
2102477, 2102484, 2102491, 2102507, 2102514, 2102521, 2102538,  
2102545, 2102552

MANUFACTURED  
BY: Backyard  
Discovery 3305  
Airport Drive  
Pittsburg, KS  
66762  
800-856-4445

Owner's Manual & Assembly Instructions



2102415 HILLSDALE  
CABANA (BROWN BAMBOO  
- CAST SLATE)



2102422 HILLSDALE  
CABANA (BROWN BAMBOO -  
SPECTRUM INDIGO)



2102439 HILLSDALE  
CABANA (BROWN BAMBOO  
- CAST PUMICE)



2102446 HILLSDALE  
CABANA (BROWN BAMBOO -  
CANVAS TERRACOTTA)



2102453 HILLSDALE  
CABANA (BLACK BAMBOO  
- CAST SLATE)



2102460 HILLSDALE  
CABANA (BLACK BAMBOO  
- SPECTRUM INDIGO)



2102477 HILLSDALE  
CABANA (BLACK BAMBOO  
- CAST PUMICE)



2102484 HILLSDALE  
CABANA (BLACK BAMBOO -  
CANVAS TERRACOTTA)



2102491 HILLSDALE CABANA  
(BROWN PEBBLES - CAST  
SLATE)



2102507 HILLSDALE CABANA  
(BROWN PEBBLES -  
SPECTRUM INDIGO)



2102514 HILLSDALE  
CABANA (BROWN PEBBLES  
- CAST PUMICE)



2102521 HILLSDALE  
CABANA (BROWN PEBBLES -  
CANVAS TERRACOTTA)



2102538 HAMPTON CABANA  
(BROWN BAMBOO)



2102545 HAMPTON  
CABANA (BLACK BAMBOO)



2102552 HAMPTON CABANA  
(BROWN PEBBLES)



**INSTALLATION  
SERVICES  
AVAILABLE!\***

*Need a helping hand?*

Let our team of professionals handle the installation for you!

**GOCONFIGURE**  
888-888-5424

\*Installation services are only available  
to U.S. customers.

average 2 person assembly time



assembly time may vary based on skill level

Before you begin

**FOR QUICK &  
EASY ASSEMBLY**  
FIND 3D INSTRUCTIONS  
FOR THIS PRODUCT IN

**BILT.**

DOWNLOAD THE FREE APP



For the most up to date assembly manual,  
to register your set, or to order replacement  
parts please visit

**[www.backyarddiscovery.com](http://www.backyarddiscovery.com)**

**SAVE THIS ASSEMBLY MANUAL FOR FUTURE REFERENCE IN THE EVENT  
THAT YOU NEED TO ORDER REPLACEMENT PARTS.**

Para obtener instrucciones en español, visite [www.backyarddiscovery.com](http://www.backyarddiscovery.com)



# INSTALLATION SERVICES AVAILABLE!\*

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With Go Configure, we bring you 18 years of experience right to your doorstep. We service a wide array of indoor and outdoor recreation products that most consumers don't have the time or ability to deliver & install themselves.

**We do the heavy lifting, so you don't have to!**

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- White Glove Service

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- Flexible Appointments, including weekends
- Coverage across the nation

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*\*Installation services are only available to U.S. customers.*



# STOP

**MISSING A PART?  
CALL US BEFORE GOING  
BACK TO THE STORE**

The store where you made your purchase  
does not stock parts for this item.  
If you have assembly questions or you are  
missing or have damaged parts, please call

## 1-800-856-4445

you can also visit [www.backyarddiscovery.com](http://www.backyarddiscovery.com)  
or e-mail [customerservice@backyarddiscovery.com](mailto:customerservice@backyarddiscovery.com)

### **Please have the following information ready when you make your call:**

- Model Number of the product located on the front of the assembly manual
  - The item description and number from the parts list from the manual that was included in your box
- 
- Read entire assembly manual, paying special attention to the important tips and safety information.
  - To ensure there are no missing pieces do a complete inventory by first separating and identifying all parts.
  - Make sure to check packing material for small parts that may have fallen out during shipment.
  - Structures are not intended for public use. The Company does not warranty any of its residential structures subjected to commercial use.
  - This manual contains helpful information concerning assembly preparation, installation procedure and required maintenance.
  - Always keep safety in mind as your structure is being built.
  - Keep these instructions for future reference.



### OUTDOOR PATIO ITEMS

#### THE MANUFACTURER RESERVES THE RIGHT TO MAKE SUBSTITUTIONS TO WARRANTY CLAIMS IF PARTS ARE UNAVAILABLE OR OBSOLETE

This Limited Warranty by Backyard Discovery applies to products manufactured under the Backyard Discovery brand or its other brands, including but not limited to, Adventure Playsets and Leisure Time Products.

#### Backyard Discovery Wood Patio Structure

Backyard Discovery warrants this wood patio product to be free from defects in materials and workmanship for a period of two (2) years from the original date of purchase. All wood carries a five (5) year warranty against rot and decay from the original purchase date.

#### Backyard Discovery Metal Patio Structure

Backyard Discovery warrants this metal patio product to be free from defect in materials and workmanship for a period of five (5) years from the original date of purchase.

#### General Warranty Information

This warranty applies to the original owner and registrant and is non-transferable. Regular maintenance is required to ensure maximum life and performance of this product. Failure by the owner to maintain the product according to the maintenance requirements may void this warranty. Maintenance guidelines are provided in the Owner's Manual.

#### This Limited Warranty does not cover:

- Natural occurring properties of wood such as twisting, warping, checking, peeling or any other natural occurring properties of wood that do not affect performance or integrity.
- Installation – the warranty is null and void if installation is not in accordance with the Assembly Instructions.
- Labor for any inspection
- Labor for replacement of any defective item(s)
- Incidental or consequential damages
- Cosmetic defects, including rusting, color fading, minor cracks, corrosion, which do not affect performance or integrity of a part or the entire product.
- Vandalism, improper use, failure due to loading or use beyond the capacities stated in the applicable Assembly Manual.
- Acts of nature including but not limited to wind, storms, hail, floods, excessive water exposure.
- Improper installation including but not limited to installation on uneven, unlevel, or soft ground.

Backyard Discovery products have been designed for safety and quality. Any modifications made to the original product could damage the structural integrity of the unit leading to failure and possible injury. Modification voids any-and-all warranties and Backyard Discovery assumes no liability for the modified products or consequences resulting from failure of a modified product. Backyard Discovery disclaims all other representations and warranties of any kind, express or implied.

**USA and Canada:** To make a warranty or replacement part claim please visit [backyarddiscovery.com](http://backyarddiscovery.com) or call Backyard Discovery customer service at 800-856-4445. Backyard Discovery will, at its sole discretion, replace any part within the stated warranty period that is defective in workmanship or materials. At Backyard Discovery's discretion, photographs of the defective part, physical return of the defective part to Backyard Discovery, or proof of purchase may be required for verification.

**Outside of the USA and Canada:** Contact place of purchase or distributor for warranty service.

*This Warranty gives you specific legal rights. You may have other rights as well which vary from state to state, province to province or country to country, where you bought the product. This warranty excludes all consequential damages however, some states do not allow the limitation or exclusion of consequential damages and therefore this limitation may not apply to you.*

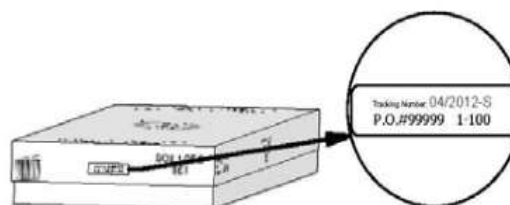
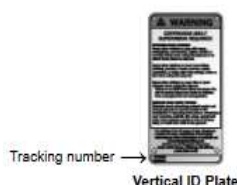
#### Please read entire booklet completely before beginning the assembly process

**Please retain these instructions and your receipt for future reference. Keep them in a safe place where you can refer to them as needed.**  
**In order to provide you with the most efficient service, it is required that you provide us with the part numbers when ordering parts.**

#### For Your Records:

Please take time and fill out the information below. This information will be needed for warranty issues.

Where Purchased: \_\_\_\_\_  
Date of Purchase: \_\_\_\_\_  
Installation Date: \_\_\_\_\_  
Installed by: \_\_\_\_\_  
Tracking Number: \_\_\_\_\_



#### Tracking Number Reference Label

Tracking ID number on the carton and on the bottom of the vertical ID plate are included for tracking purposes associated with warranty claims.





# WARNING

**IT IS IMPORTANT TO CHECK AND TIGHTEN ALL HARDWARE AT THE BEGINNING AND DURING THE SEASON AS THEY MAY LOOSEN DUE TO EXPANSION AND CONTRACTION.**

- **DO NOT climb or walk on the roof for any reason**
- **Requires two or more people to assemble safely**
- **Check for underground utilities before digging or driving stakes into the ground.**
- **Check carefully for overhead lines and ensure there is at least 6ft (2m) clearance from any overhead electrical wires.**
- **Permanent structures may require a building permit. As the purchaser and or installer of this product you are advised to consult local planning, zoning and building inspection departments for guidance on applicable building codes and/or zoning requirements.**
- Wear gloves to avoid injury during installation.
- During installation, follow all safety warnings provided with your tools and use safety glasses.
- Check all nuts and bolts twice monthly during the usage season and tighten as required. It is particularly important that this procedure be followed at the beginning of each season.
- Oil all metallic moving parts monthly during the usage period.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- For rusted areas on metallic members such as hinges, brackets, etc. sand and repaint, using a non lead-based paint meeting the requirements of Title 16 CRF Part 1303.
- Touch up paint is available through Backyard Discovery. Please have the product number tag available for reference for customer support. This insures the correct color will be provided.

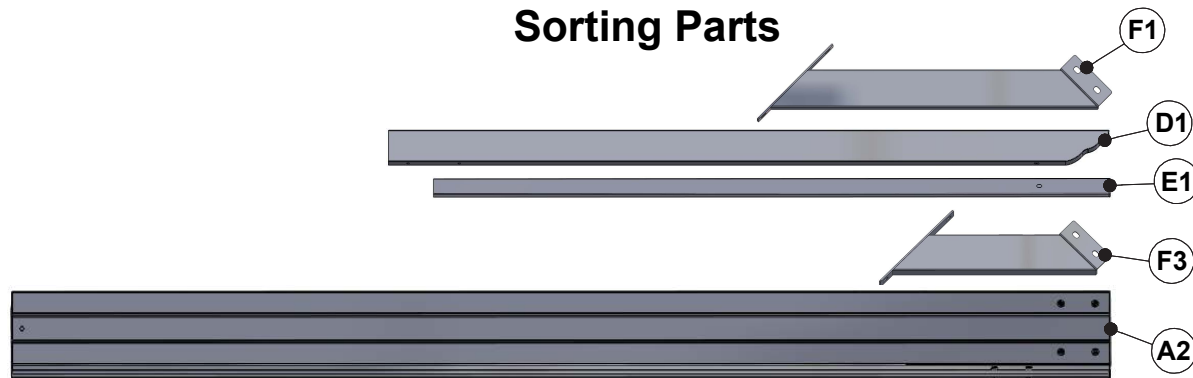
**OWNERS SHALL BE RESPONSIBLE FOR MAINTAINING THE LEGIBILITY OF THE WARNING LABELS**



### ASSEMBLY TIP:

Keep an eye out for these boxes which will contain helpful pictures and information making the assembly process as quick and painless as possible.

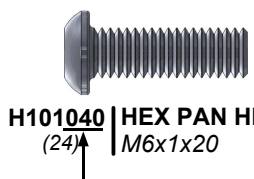
### Sorting Parts



When removing the parts from the boxes we recommend arranging them by part number before you begin assembly. This will allow for faster assembly and easily identify any parts that may be missing or damaged.

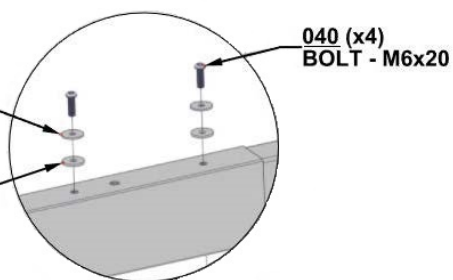
Hardware is identified with a seven digit alpha-numeric part number. During assembly you only need to reference the last three digits of the part number as noted in each step. This will make finding the correct hardware easier.

### Hardware Identification



053 (x4)  
STEEL WASHER - 6x20

054 (x4)  
RUBBER WASHER - 6x20



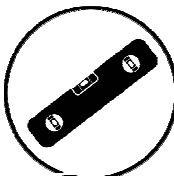
### Tools Required



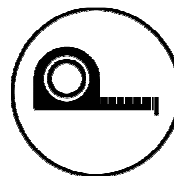
Some steps in the assembly process will require a second set of hands. Make sure you have a helper available.



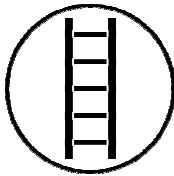
You will need to make sure that your assembly is square before fully tightening your bolts.



For proper assembly you will need to ensure that your structure is level before proceeding to the next step.



A tape measure may be needed to check overall dimensions to ensure structure is square.



A ladder will be needed for assembly. DO NOT stand or climb on any part of the structure at any point. Doing so may result in injury.



A rubber mallet may be useful during the assembly process.



A Phillips head screw driver will be used in an assembly step.



It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

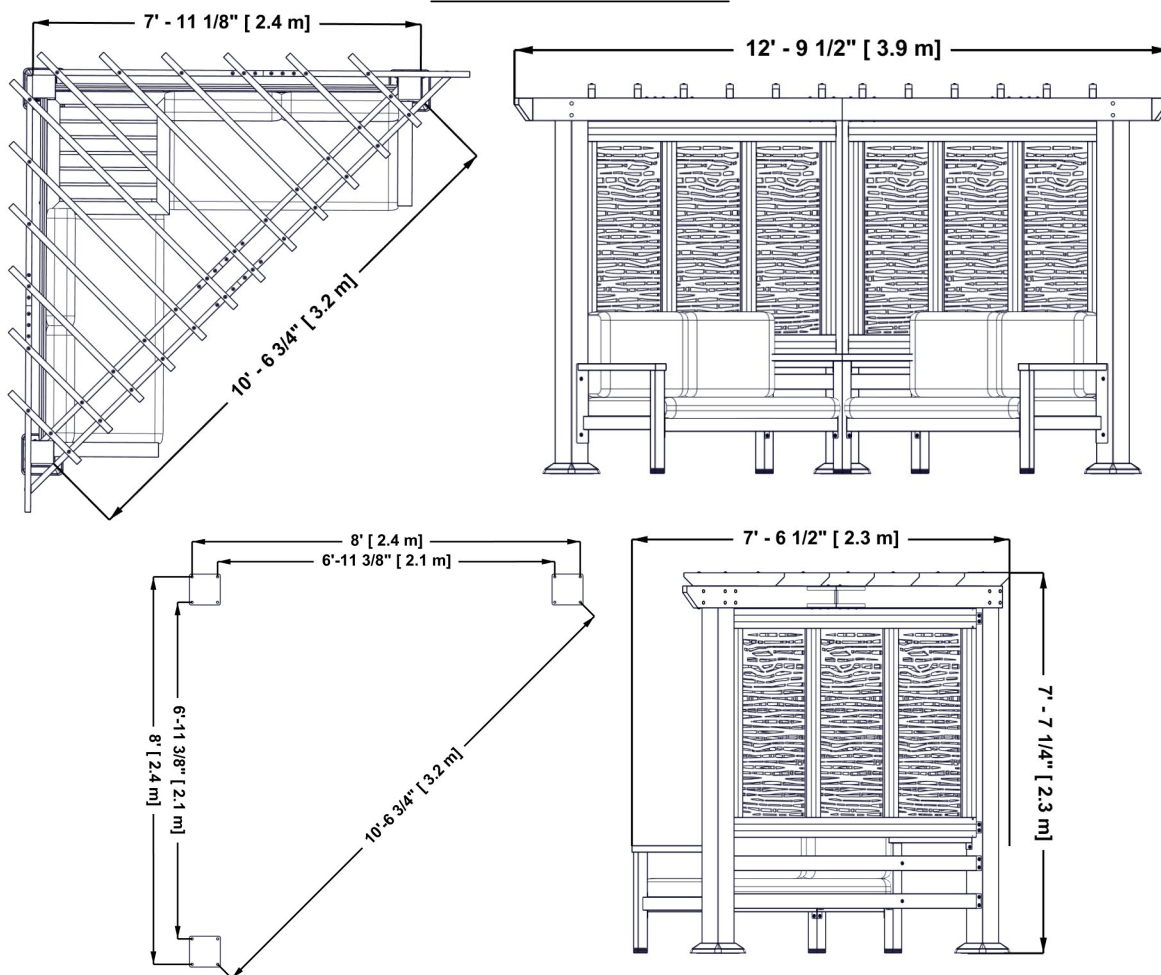
Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is NOT included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

### Metal Roof Assembly

Remove plastic covering from metal roof panels before installing each piece. Place roofing materials on a nonabrasive, flat surface before and after assembly as it could bend, dent or scratch

### Overall Dimensions



**BEFORE YOU BEGIN THE ASSEMBLY OF YOUR BACKYARD DISCOVERY CABANA PERGOLA PLEASE USE THE TABLE BELOW TO ENSURE YOU RECEIVED ALL COMPONENTS NEEDED FOR THE ITEM # YOU PURCHASED. IF YOU ARE MISSING ANY CARTONS PLEASE CONTACT OUR CUSTOMER SERVICE TEAM AT 1-800-856-5424.**

ITEM # ORDERED	NAME	IMAGE	COMPONENT LIST	TOTAL # OF CARTONS
2102415	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205314 - Composite Bamboo Brown Panels 9205109 - Cast Slate Cushions	6 TOTAL CARTONS
2102422	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205314 - Composite Bamboo Brown Panels 9205116 - Spectrum Indigo Cushions	6 TOTAL CARTONS
2102439	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205314 - Composite Bamboo Brown Panels 9205123 - Cast Pumice Cushions	6 TOTAL CARTONS
2102446	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205314 - Composite Bamboo Brown Panels 9205130 - Canvas Terracota Cushions	6 TOTAL CARTONS
2102453	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205352 - Composite Bamboo Black Panels 9205109 - Cast Slate Cushions	6 TOTAL CARTONS
2102460	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205352 - Composite Bamboo Black Panels 9205116 - Spectrum Indigo Cushions	6 TOTAL CARTONS
2102477	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205352 - Composite Bamboo Black Panels 9205123 - Cast Pumice Cushions	6 TOTAL CARTONS
2102484	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205352 - Composite Bamboo Black Panels 9205130 - Canvas Terracota Cushions	6 TOTAL CARTONS
2102491	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205321 - Composite Pebbles Brown Panels 9205109 - Cast Slate Cushions	6 TOTAL CARTONS
2102507	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205321 - Composite Pebbles Brown Panels 9205116 - Spectrum Indigo Cushions	6 TOTAL CARTONS
2102514	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205321 - Composite Pebbles Brown Panels 9205123 - Cast Pumice Cushions	6 TOTAL CARTONS
2102521	HILLSDALE CABANA		9205628-1 - Traditional Steel Kit with Furniture 9205628-2 - Traditional Steel Kit with Furniture 9205628-3 - Traditional Steel Kit with Furniture 9205628-4 - Traditional Steel Kit with Furniture 9205321 - Composite Pebbles Brown Panels 9205130 - Canvas Terracota Cushions	6 TOTAL CARTONS
2102538	HAMPTON CABANA		9205611-1 - Traditional Steel Kit without Furniture 9205611-2 - Traditional Steel Kit without Furniture 9205611-3 - Traditional Steel Kit without Furniture 9205314 - Composite Bamboo Brown Panels	4 TOTAL CARTONS
2102545	HAMPTON CABANA		9205611-1 - Traditional Steel Kit without Furniture 9205611-2 - Traditional Steel Kit without Furniture 9205611-3 - Traditional Steel Kit without Furniture 9205352 - Composite Bamboo Black Panels	4 TOTAL CARTONS
2102552	HAMPTON CABANA		9205611-1 - Traditional Steel Kit without Furniture 9205611-2 - Traditional Steel Kit without Furniture 9205611-3 - Traditional Steel Kit without Furniture 9205321 - Composite Pebbles Brown Panels	4 TOTAL CARTONS



### Metal Components (Not to Scale)



**A1** | POST - A4M01305

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



**A2** | POST - A4M01306

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



**A3** | POST - A4M01307

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



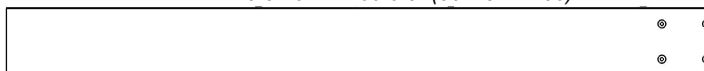
**B1** | JOIST END - A4M01308

(1) 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



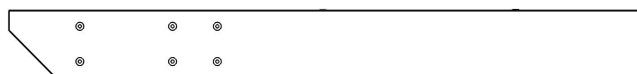
**B2** | JOIST END - A4M01309

(1) 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



**B3** | JOIST END - A4M01310

(1) 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



**B4** | JOIST END - A4M01311

(1) 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



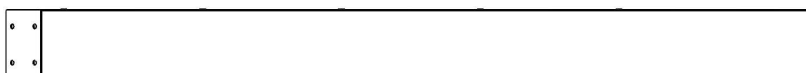
**C1** | JOIST END - A4M01312

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



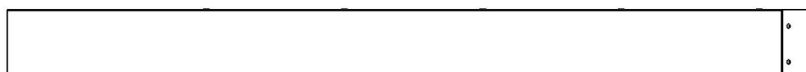
**C2** | JOIST END - A4M01313

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



**C3** | JOIST END - A4M01314

(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)



**C4** | JOIST END - A4M01315

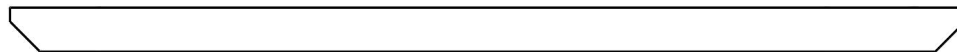
(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)



### Metal Components (Not to Scale)



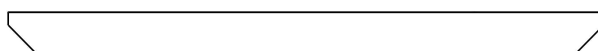
**D1** | JOIST - A4M01316  
(2) 1 5/8"x3 1/8"x78" (40x80x1982)



**D2** | JOIST - A4M01317  
(2) 1 5/8"x3 1/8"x67 1/4" (40x80x1708)



**D3** | JOIST - A4M01318  
(2) 1 5/8"x3 1/8"x56 1/2" (40x80x1434)



**D4** | JOIST - A4M01319  
(2) 1 5/8"x3 1/8"x45 5/8" (40x80x1160)



**D5** | JOIST - A4M01320  
(2) 1 5/8"x3 1/8"x34 7/8" (40x80x886)



**D6** | JOIST - A4M01321  
(2) 1 5/8"x3 1/8"x24 1/8" (40x80x612)



**E1** | PANEL RAIL - A4M01322  
(4) 3 1/8"x4 3/4"x84 1/8" (80x122x2137)



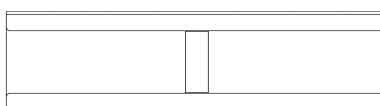
**E2** | PANEL RAIL - A4M01323  
(8) 1 5/8"x4 3/4"x47 1/4" (40x122x1200)



**F1** | BRACE - A4M01324  
(2) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)



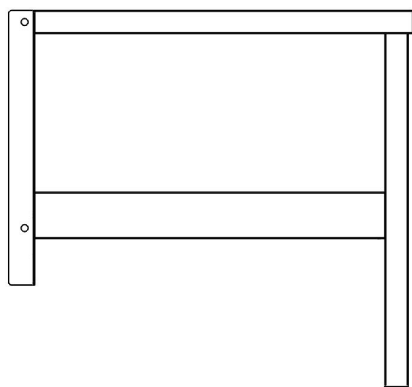
**F2** | BRACE - A4M01325  
(2) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)



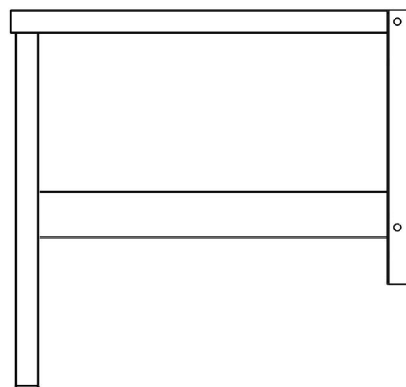
**O** | SPLICE BRACKET - A4M01337  
(4) 1 3/8"x5 1/8"x19 5/8" (33x131x500)



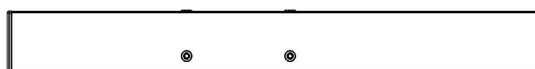
## Metal Components (Not to Scale)



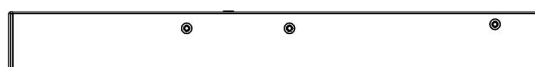
**G1** SEAT SIDE - A4M01326  
(1) 3 1/2"x25 3/4"x27 3/8" (90x653x696)



**G2** SEAT SIDE - A4M01327  
(1) 3 1/2"x25 3/4"x27 3/8" (90x653x696)



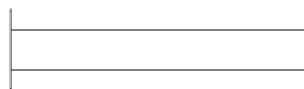
**J1** TABLE LEG - A4M01330  
(1) 3"x3"x26 3/8" (75x75x669)



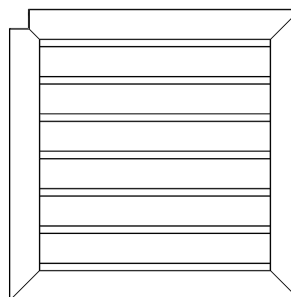
**J2** TABLE LEG - A4M01331  
(1) 3"x3"x26 3/8" (75x75x669)



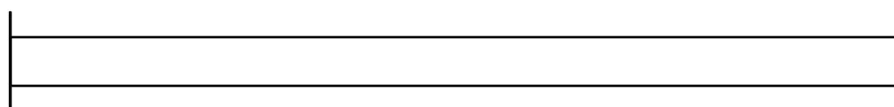
**J3** TABLE LEG - A4M01332  
(1) 3"x3"x26 3/8" (75x75x669)



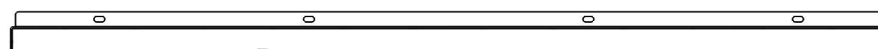
**K** TABLE BRACE - A4M01333  
(2) 1 5/8"x6 1/4"x22 7/8" (40x160x580)



**L** TABLE TOP - A4M01334  
(1) 4 3/8"x30 1/8"x30 1/8" (110x765x765)



**H1** SEAT FRONT BRACE - A4M01328  
(2) 1 5/8"x6 1/4"x57 1/2" (40x160x1460)



**P** SLAT BRACKET - A4M01338  
(4) 2 1/4"x2 1/2"x57 1/4" (57x65x1455)



**I** SEAT SLAT - A4M01329  
(24) 3/4"x1 5/8"x25 3/8" (20x40x646)



### Metal Components (Not to Scale)



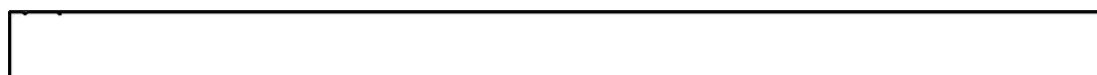
**A1** | POST - A4M01409

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



**A2** | POST - A4M01410

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



**A3** | POST - A4M01411

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)



**B1** | JOIST END - A4M01308

(1) 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



**B2** | JOIST END - A4M01309

(1) 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



**B3** | JOIST END - A4M01310

(1) 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



**B4** | JOIST END - A4M01311

(1) 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



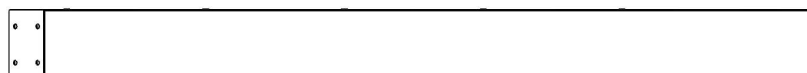
**C1** | JOIST END - A4M01312

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



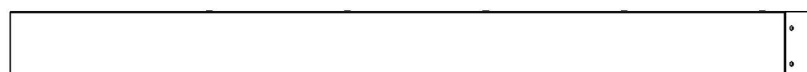
**C2** | JOIST END - A4M01313

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



**C3** | JOIST END - A4M01314

(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)



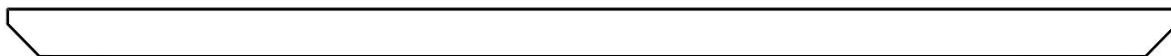
**C4** | JOIST END - A4M01315

(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)





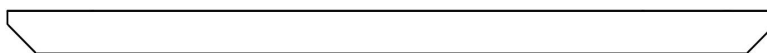
### Metal Components (Not to Scale)



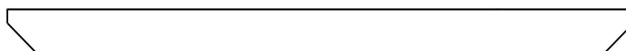
**D1** | JOIST - A4M01316  
(2) 1 5/8"x3 1/8"x78" (40x80x1982)



**D2** | JOIST - A4M01317  
(2) 1 5/8"x3 1/8"x67 1/4" (40x80x1708)



**D3** | JOIST - A4M01318  
(2) 1 5/8"x3 1/8"x56 1/2" (40x80x1434)



**D4** | JOIST - A4M01319  
(2) 1 5/8"x3 1/8"x45 5/8" (40x80x1160)



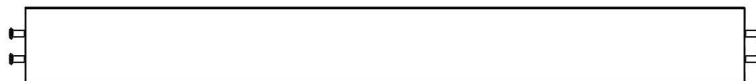
**D5** | JOIST - A4M01320  
(2) 1 5/8"x3 1/8"x34 7/8" (40x80x886)



**D6** | JOIST - A4M01321  
(2) 1 5/8"x3 1/8"x24 1/8" (40x80x612)



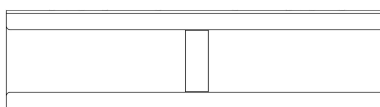
**E1** | PANEL RAIL - A4M01322  
(4) 3 1/8"x4 3/4"x84 1/8" (80x122x2137)



**E2** | PANEL RAIL - A4M01323  
(8) 1 5/8"x4 3/4"x47 1/4" (40x122x1200)



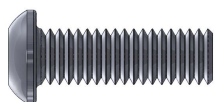
**F1** | BRACE - A4M01408  
(4) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)



**O** | SPLICE BRACKET - A4M01337  
(4) 1 3/8"x5 1/8"x19 5/8" (33x131x500)



### Hardware Components



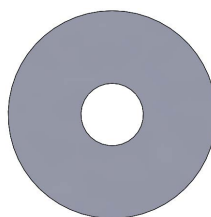
**H101040 | HEX PAN HEAD**  
(186) | M6x1x20



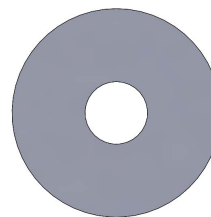
**H101042 | HEX PAN HEAD**  
(38) | M6x1x100



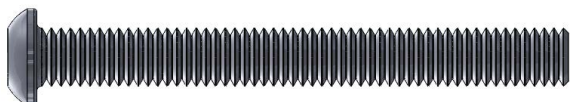
**H101043 | HEX SOCKET SCREW**  
(26) | M6x1x20



**H101053 | STEEL WASHER**  
(226) | 6x20



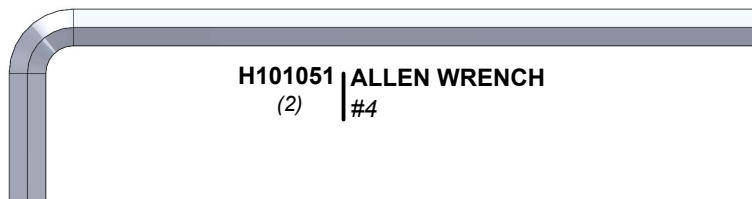
**H101054 | SEALANT WASHER**  
(226)



**H101049 | HEX PAN HEAD**  
(4) | M6x1x55



**H101050 | SCREW**  
(9) | 4.8x32



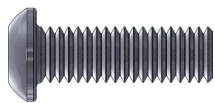
**H101051 | ALLEN WRENCH**  
(2) | #4



**H101052 | ALLEN BIT**  
(2) | #4



### Hardware Components



**H101040 | HEX PAN HEAD**  
(86) | M6x1x20



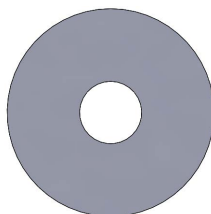
**H101042 | HEX PAN HEAD**  
(38) | M6x1x100



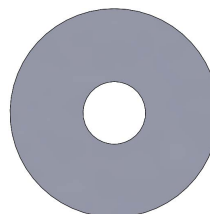
**H101043 | HEX SOCKET SCREW**  
(26) | M6x1x20



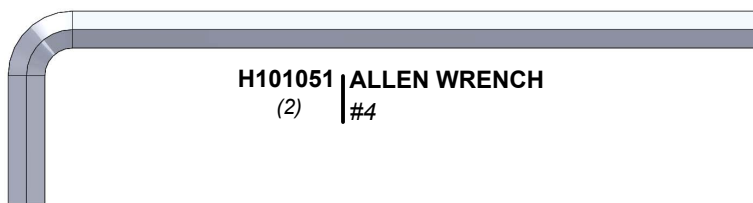
**H101050 | SCREW**  
(9) | 4.8x32



**H101053 | STEEL WASHER**  
(122) | 6x20



**H101054 | SEALANT WASHER**  
(122)



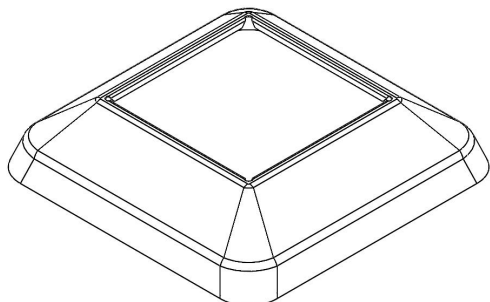
**H101051 | ALLEN WRENCH**  
(2) | #4



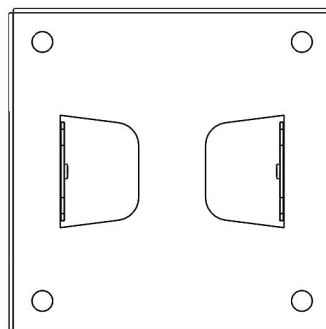
**H101052 | ALLEN BIT**  
(2) | #4



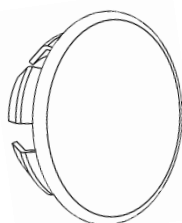
### Accessory Components (Not to Scale)



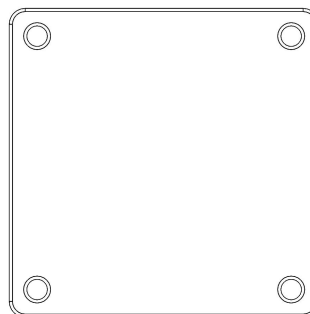
**M** | POST FOOT COVER - A4M01335  
(3) | 3 1/8"x10 1/8"x10 1/8" (81x258x258)



**N1** | POST FOOT - A4M01336  
(3) | 2 1/8"x7 7/8"x7 7/8" (54x201x201)



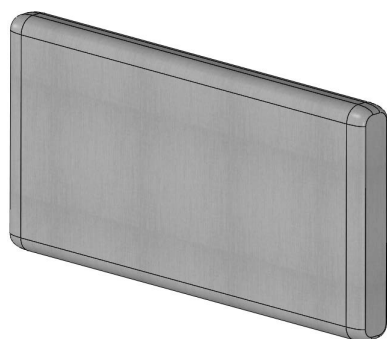
**Q** | HOLE COVER - A4M01352  
(24) |



**N2** | FOOT PLASTIC PLATE - A6P00472  
(3) | 3/8"x7 5/8"x7 5/8" (11x195x195)

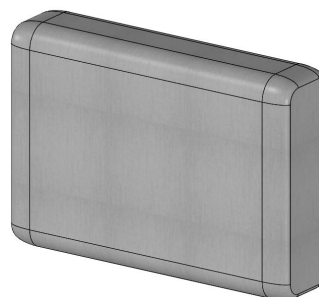


### Accessory Components (Not to Scale)



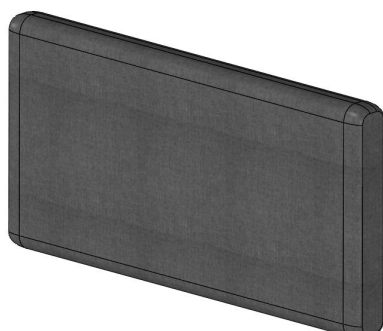
A6P00454  
(2) SEAT CUSHION

9205123  
CAST PUMICE



A6P00455  
(4) BACK CUSHION

OR



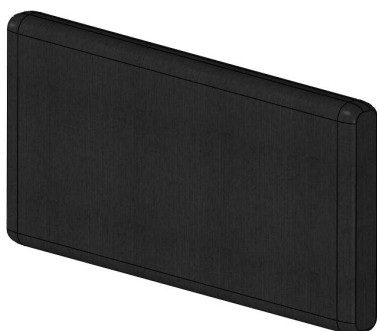
A6P00392  
(2) SEAT CUSHION

9205109  
CAST SLATE



A6P00393  
(4) BACK CUSHION

OR



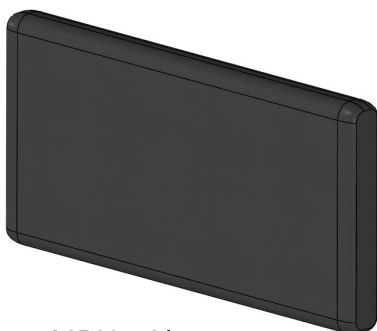
A6P00394  
(2) SEAT CUSHION

9205116  
SPECTRUM INDIGO



A6P00395  
(4) BACK CUSHION

OR



A6P00476  
(2) SEAT CUSHION

9205130  
CANVAS TERRACOTTA

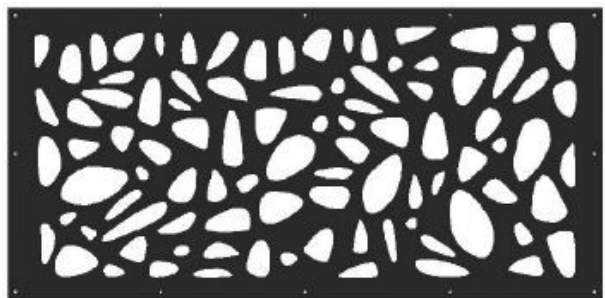


A6P00477  
(4) BACK CUSHION



Accessory Components (Not to Scale)

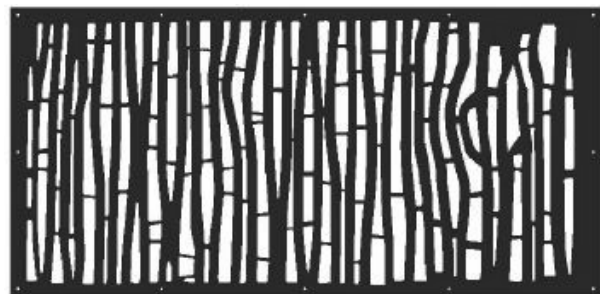
9205321



A6P00411  
(6) | BROWN PEBBLES PANEL

OR

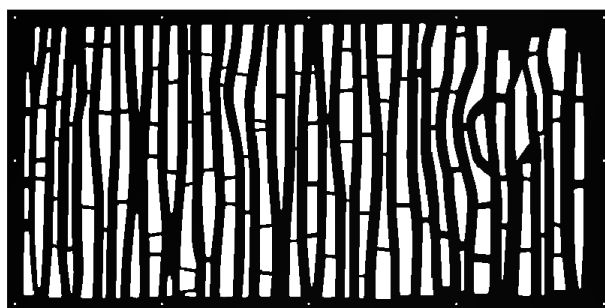
9205314



A6P00396  
(6) | BROWN BAMBOO PANEL

OR

9205352



A6P00440  
(6) | BLACK BAMBOO PANEL



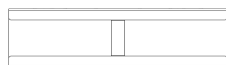
# CABANA ASSEMBLY

## STEP 1



**B1** | JOIST END - A4M01308

(1) 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



**O** | SPLICE BRACKET - A4M01337

(1) 1 3/8"x5 1/8"x19 5/8" (33x131x500)



**H101040** | HEX PAN HEAD  
(5) | M6x1x20



**H101053** | STEEL WASHER  
(5) | 6x20

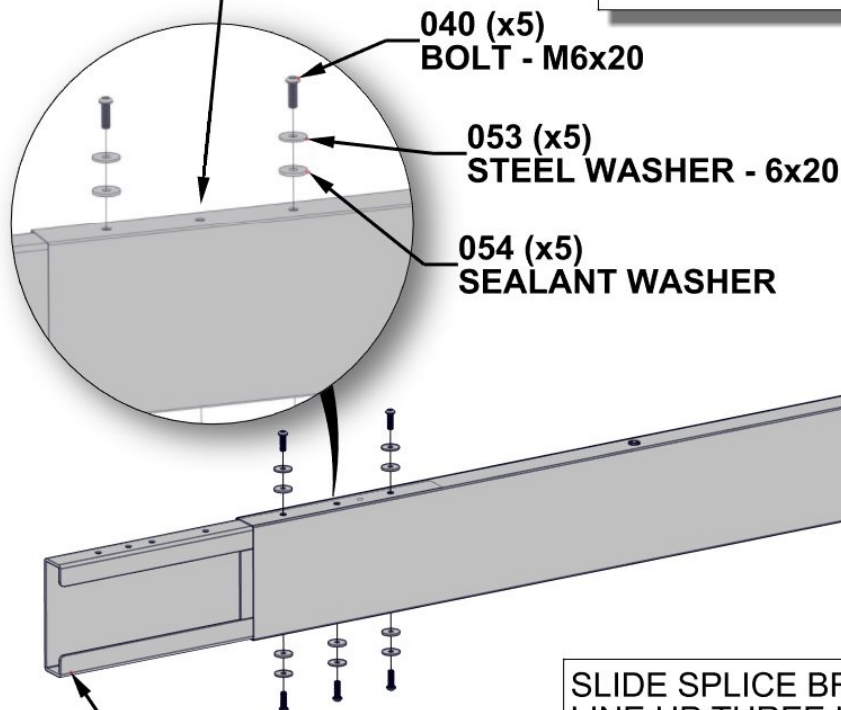


**H101054** | SEALANT WASHER  
(5)



DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.



**040 (x5)**  
BOLT - M6x20

**053 (x5)**  
STEEL WASHER - 6x20

**054 (x5)**  
SEALANT WASHER

**B1 (x1)**  
JOIST END

**O (x1)**  
SPLICE BRACKET

SLIDE SPLICE BRACKET INTO B1 AND  
LINE UP THREE HOLES TOP AND BOTTOM.



**B2 | JOIST END - A4M01309**

(1) 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



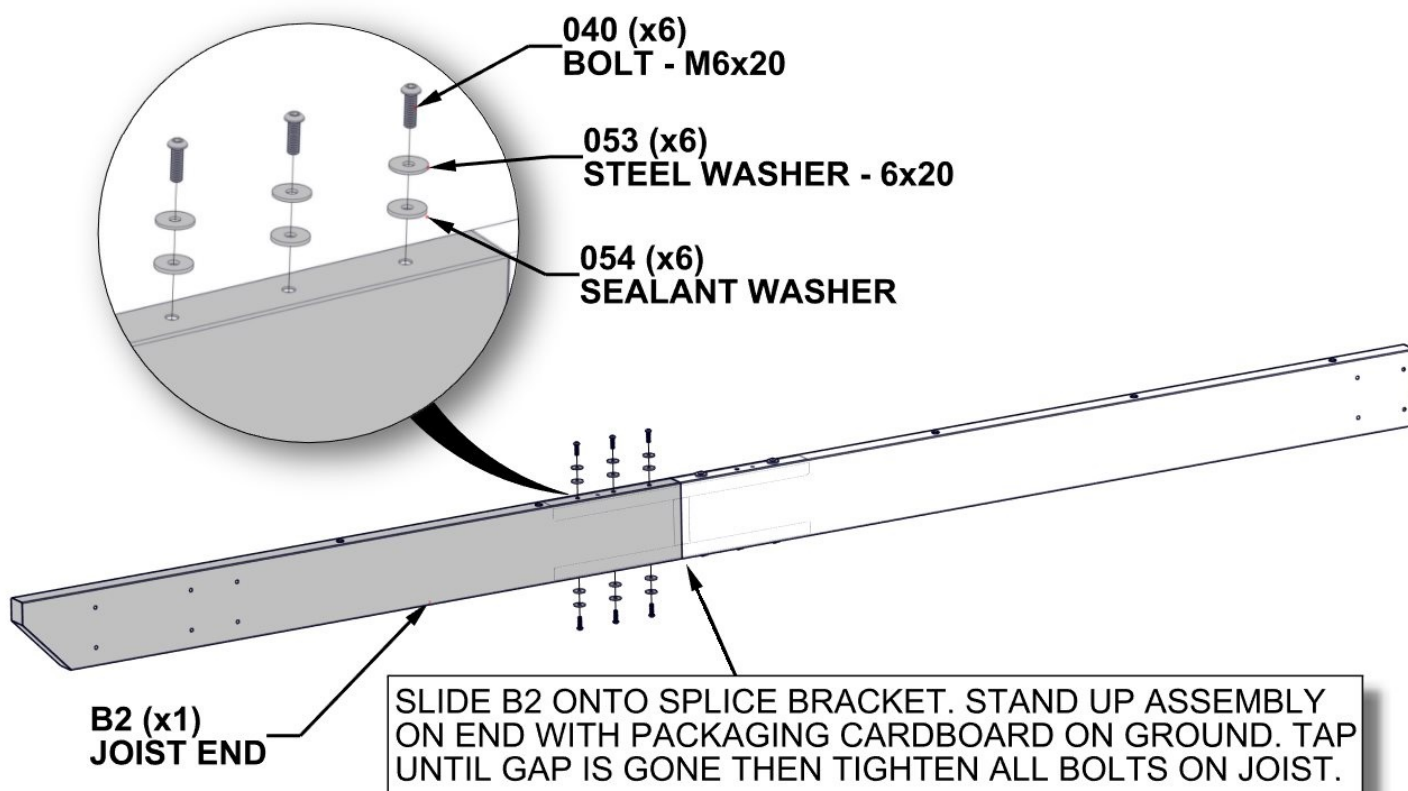
**H101040 | HEX PAN HEAD**  
(6) M6x1x20



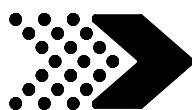
**H101053 | STEEL WASHER**  
(6) 6x20



**H101054 | SEALANT WASHER**  
(6)







# CABANA WITH SEATING ASSEMBLY

## STEP 3 FOR: 9205628

(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS

**A1 POST - A4M01305**

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**F1 BRACE - A4M01324**

(1) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**A2 POST - A4M01306**

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**F2 BRACE - A4M01325**

(1) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**H101040 | HEX PAN HEAD**  
(8) M6x1x20

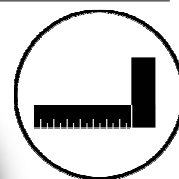
**H101053 | STEEL WASHER**  
(8) 6x20

**H101043 | HEX SOCKET SCREW**  
(8) M6x1x20

**H101054 | SEALANT WASHER**  
(8)



ENSURE THAT THESE HOLES ARE ORIENTED CORRECTLY. THEY SHOULD BE CLOSEST THIS SIDE OF THE ASSEMBLY. CORRECT ORIENTATION IS CRUCIAL FOR LATER STEPS.



**043 (x8)  
BOLT - M6x20**

**JOIST ASSEMBLY (x1)**

**A1 (x1)  
POST**

**A2 (x1)  
POST**

**F1 (x1)  
BRACE**

**F2 (x1)  
BRACE**

**040 (x8)  
BOLT - M6x20**

**053 (x8)  
STEEL WASHER - 6x20**

**054 (x8)  
SEALANT WASHER**

SQUARE UP JOISTS AND POSTS THEN FULLY TIGHTEN ALL BOLTS.



# CABANA WITHOUT SEATING ASSEMBLY

## STEP 3 FOR: 9205611

(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS

**A1 POST - A4M01409**

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**A2 POST - A4M01410**

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**F1 BRACE - A4M01408**

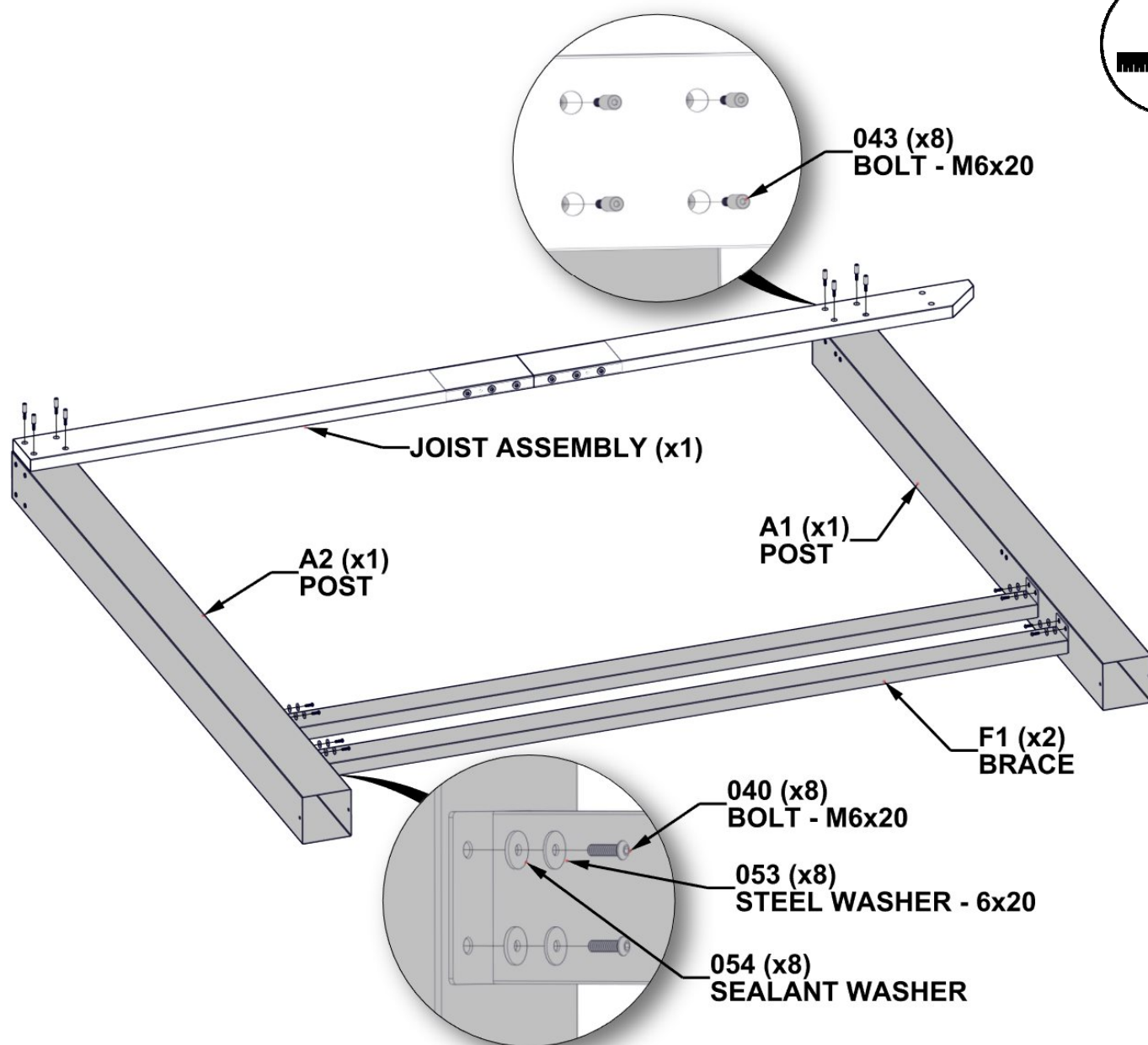
(2) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**H101040 | HEX PAN HEAD**  
(8) | M6x1x20

**H101053 | STEEL WASHER**  
(8) | 6x20

**H101043 | HEX SOCKET SCREW**  
(8) | M6x1x20

**H101054 | SEALANT WASHER**  
(8)

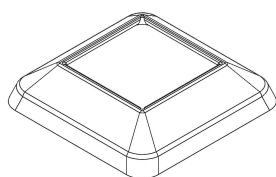


SQUARE UP JOISTS AND POSTS THEN FULLY TIGHTEN ALL BOLTS.

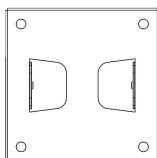


# CABANA ASSEMBLY

## STEP 4



**M** | POST FOOT COVER - A4M01335  
(2) 3 1/8"x10 1/8"x10 1/8" (81x258x258)



**N1** | POST FOOT - A4M01336  
(2) 2 1/8"x7 7/8"x7 7/8" (54x201x201)



**H101040** | HEX PAN HEAD  
(4) | M6x1x20



**H101053** | STEEL WASHER  
(4) | 6x20



**H101054** | SEALANT WASHER  
(4)

SLIDE POST FOOT COVER ON BEFORE  
BOLTING ON POST FOOT. TABS ON POST  
FOOT LINE UP WITH HOLES IN POST.

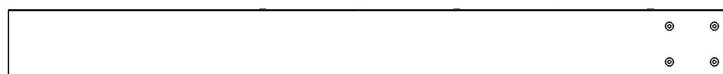
**M (x2)**  
POST FOOT COVER

**N1 (x2)**  
POST FOOT

**040 (x4)**  
BOLT - M6x20

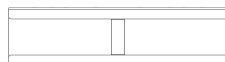
**053 (x4)**  
STEEL WASHER - 6x20

**054 (x4)**  
SEALANT WASHER



**B3** | JOIST END - A4M01310

(1) | 1 3/8"x5 1/4"x56 3/8" (36x134x1432)



**O** | SPLICE BRACKET - A4M01337

(1) | 1 3/8"x5 1/8"x19 5/8" (33x131x500)

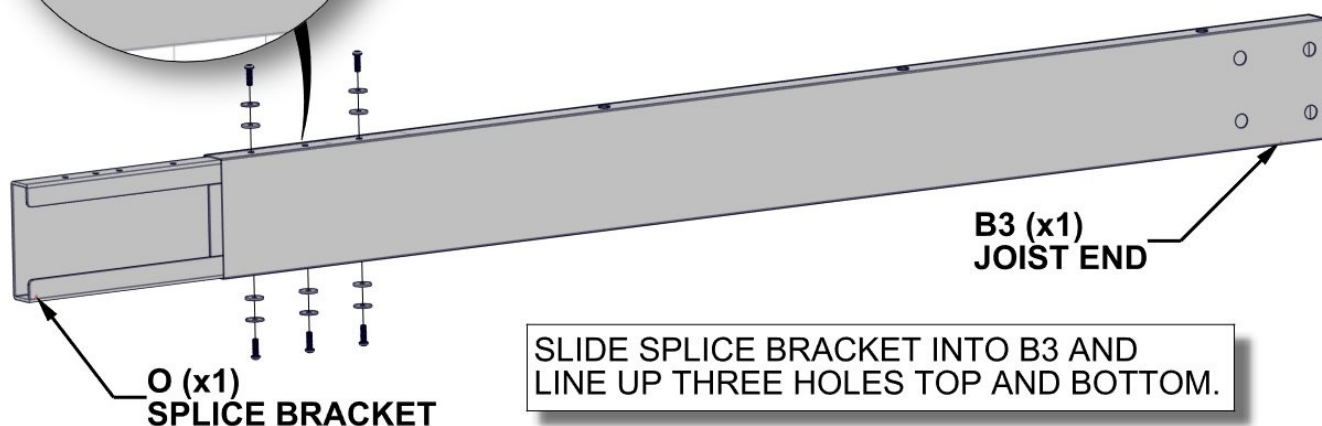
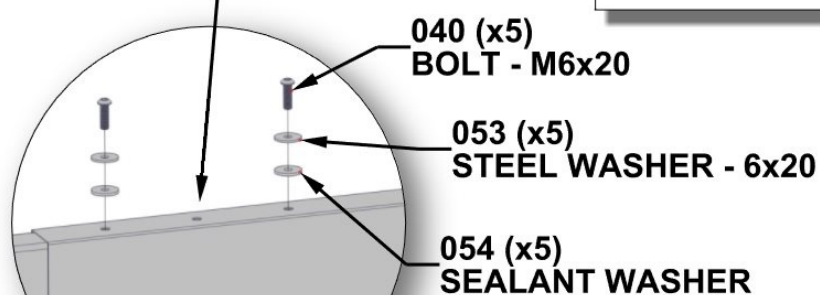
**H101040** | HEX PAN HEAD  
(5) | M6x1x20

**H101053** | STEEL WASHER  
(5) | 6x20

**H101054** | SEALANT WASHER  
(5)

 DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.





**B4** | JOIST END - A4M01311  
(1) | 1 3/8"x5 1/4"x50 5/8" (36x134x1286)



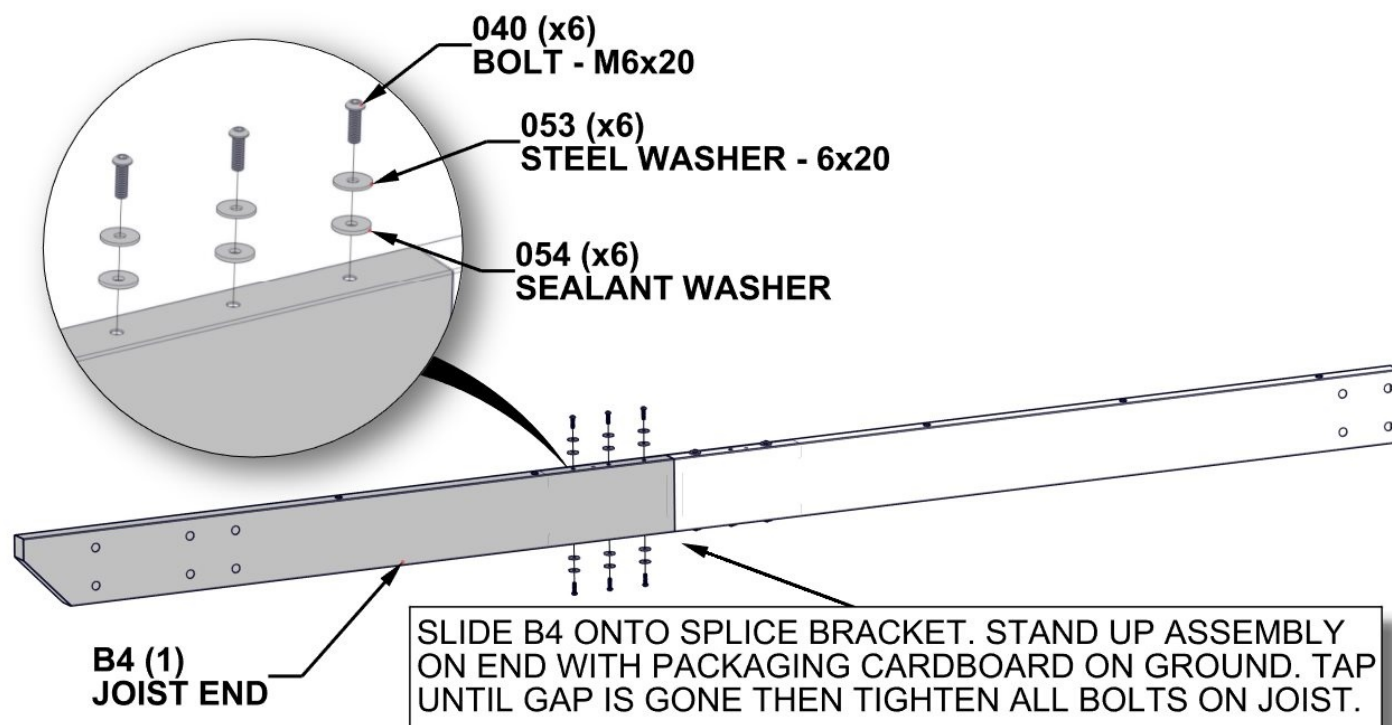
**H101040** | HEX PAN HEAD  
(6) | M6x1x20



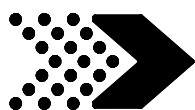
**H101053** | STEEL WASHER  
(6) | 6x20



**H101054** | SEALANT WASHER  
(6)







# CABANA WITH SEATING ASSEMBLY

## STEP 7 FOR: 9205628

(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS

**A3** POST - A4M01307

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**F1** BRACE - A4M01324

(1) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**F2** BRACE - A4M01325

(1) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**M** POST FOOT COVER - A4M01335

(1) 3 1/8"x10 1/8"x10 1/8" (81x258x258)

**N1** POST FOOT - A4M01336

(1) 2 1/8"x7 7/8"x7 7/8" (54x201x201)

**H101040** HEX PAN HEAD  
(10) M6x1x20

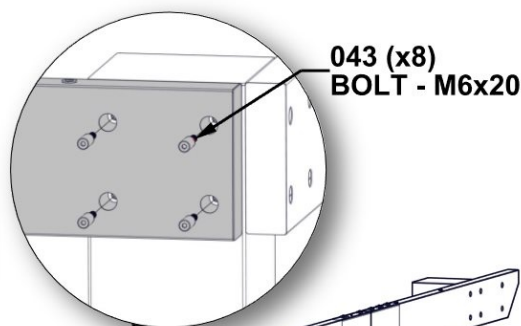
**H101053** STEEL WASHER  
(10) 6x20

**H101043** HEX SOCKET SCREW  
(8) M6x1x20

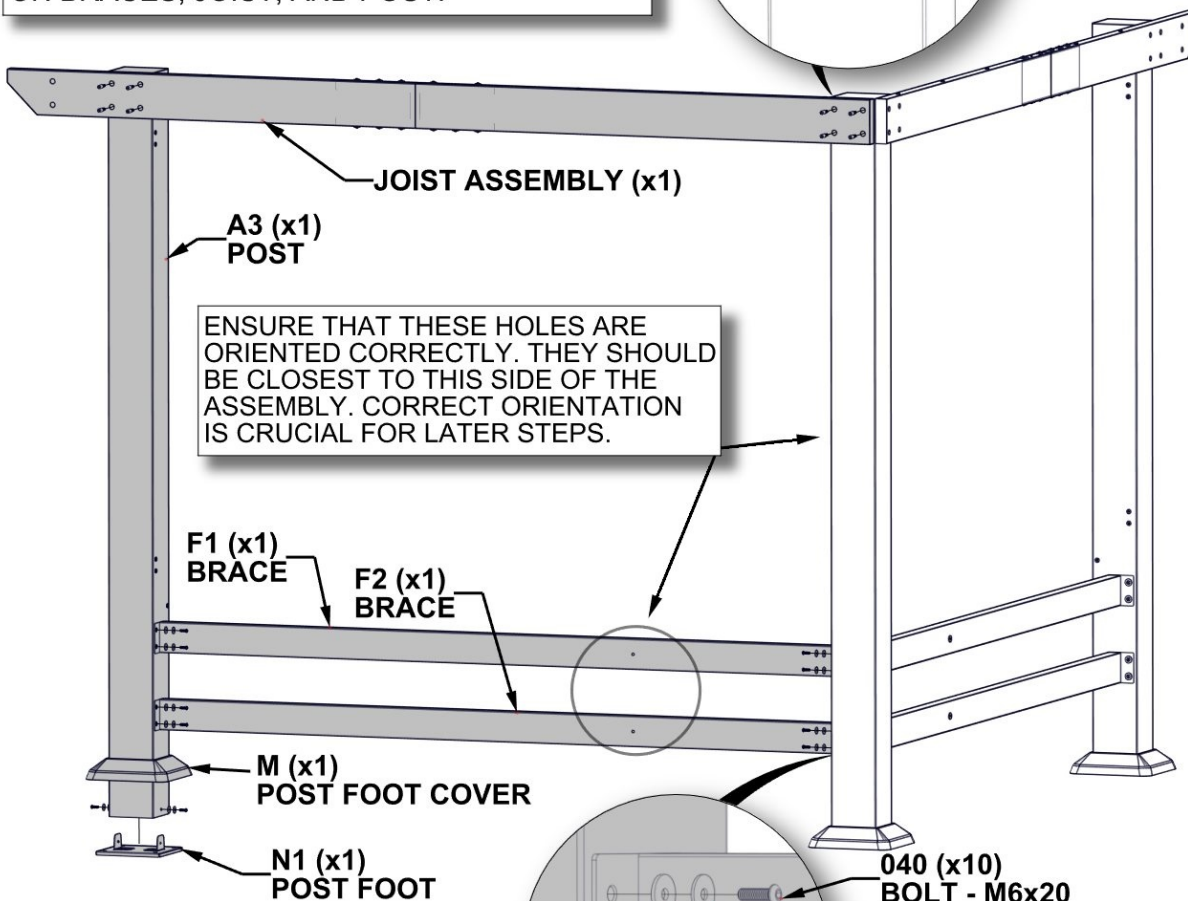
**H101054** SEALANT WASHER  
(10)



SLIDE POST FOOT COVER ONTO POST. NEXT BOLT POST FOOT ONTO POST. STAND UP ASSEMBLY FROM PREVIOUS STEP AND BOLT ON BRACES, JOIST, AND POST.



**043 (x8)**  
BOLT - M6x20



JOIST ASSEMBLY (x1)

A3 (x1)  
POST

ENSURE THAT THESE HOLES ARE ORIENTED CORRECTLY. THEY SHOULD BE CLOSEST TO THIS SIDE OF THE ASSEMBLY. CORRECT ORIENTATION IS CRUCIAL FOR LATER STEPS.

F1 (x1)  
BRACE

F2 (x1)  
BRACE

M (x1)  
POST FOOT COVER

N1 (x1)  
POST FOOT

**040 (x10)**  
BOLT - M6x20

**053 (x10)**  
STEEL WASHER - 6x20

**054 (x10)**  
SEALANT WASHER

SQUARE UP POST TO JOIST AND FULLY TIGHTEN ALL BOLTS.

# CABANA WITHOUT SEATING ASSEMBLY

## STEP 7 FOR: 9205611

(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS

**A3** POST - A4M01411

(1) 5 1/2"x5 1/2"x87 1/2" (140x140x2223)

**M** POST FOOT COVER - A4M01335

(1) 3 1/8"x10 1/8"x10 1/8" (81x258x258)

**F1** BRACE - A4M01408

(2) 3 1/8"x3 1/2"x84 1/8" (80x90x2137)

**N1** POST FOOT - A4M01336

(1) 2 1/8"x7 7/8"x7 7/8" (54x201x201)

**H101040** HEX PAN HEAD  
(10) M6x1x20

**H101053** STEEL WASHER  
(10) 6x20

**H101043** HEX SOCKET SCREW  
(8) M6x1x20

**H101054** SEALANT WASHER  
(10)

SLIDE POST FOOT COVER ONTO POST. NEXT BOLT POST FOOT ONTO POST. STAND UP ASSEMBLY FROM PREVIOUS STEP AND BOLT ON BRACES, JOIST, AND POST.

**043 (x8)**  
BOLT - M6x20

JOIST ASSEMBLY (x1)

**A3 (x1)**  
POST

**F1 (x2)**  
BRACE

**M (x1)**  
POST FOOT COVER

**N1 (x1)**  
POST FOOT

**040 (x10)**  
BOLT - M6x20

**053 (x10)**  
STEEL WASHER - 6x20

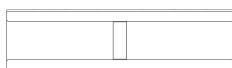
**054 (x10)**  
SEALANT WASHER

SQUARE UP POST TO JOIST AND FULLY TIGHTEN ALL BOLTS.



**C4** JOIST END - A4M01315

(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)



**O** SPLICE BRACKET - A4M01337

(1) 1 3/8"x5 1/8"x19 5/8" (33x131x500)



**H101040** HEX PAN HEAD

(5) M6x1x20



**H101053** STEEL WASHER

(5) 6x20

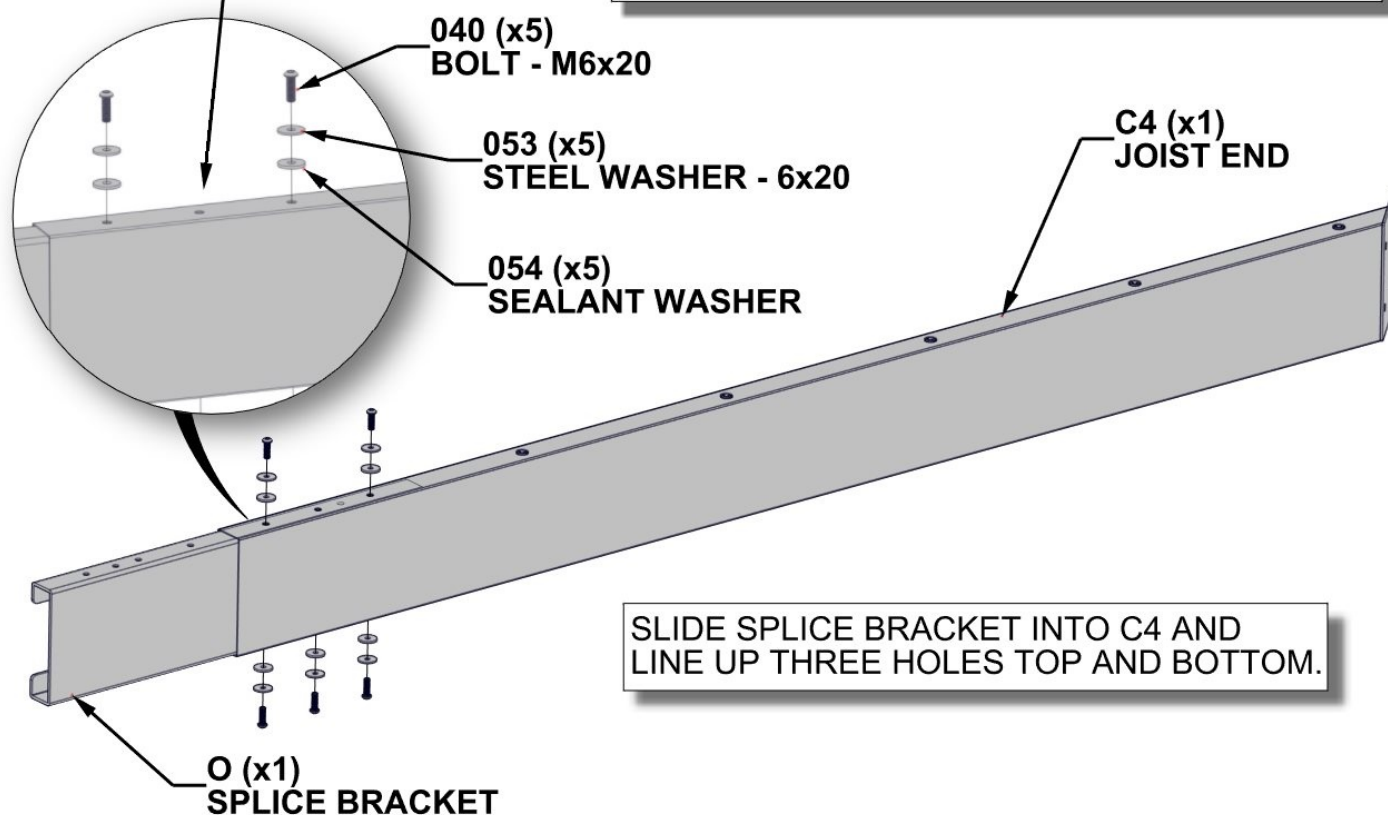


**H101054** SEALANT WASHER

(5)

 DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.







**C3** JOIST END - A4M01314

(1) 2 5/8"x5 1/4"x63 1/8" (68x134x1604)



**H101040** HEX PAN HEAD  
(5) M6x1x20



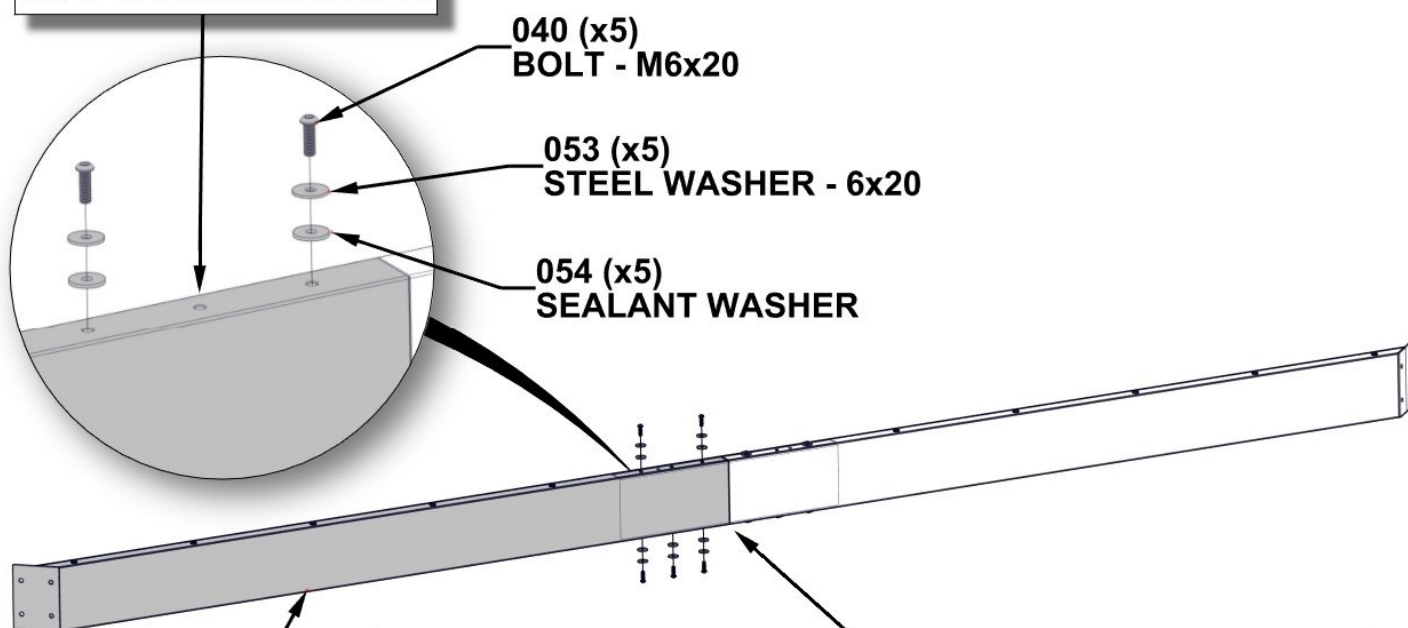
**H101053** STEEL WASHER  
(5) 6x20



**H101054** SEALANT WASHER  
(5)



DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.



**040 (x5)**  
BOLT - M6x20

**053 (x5)**  
STEEL WASHER - 6x20

**054 (x5)**  
SEALANT WASHER

**C3 (x1)**  
JOIST END

SLIDE C3 ONTO SPLICE BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.



(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS



H101040 | HEX PAN HEAD  
(4) | M6x1x20



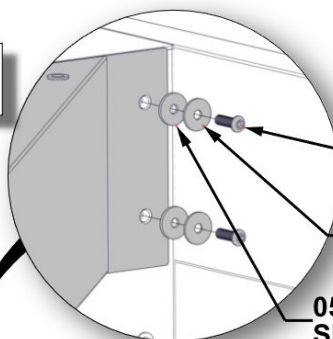
H101053 | STEEL WASHER  
(4) | 6x20



H101054 | SEALANT WASHER  
(4) |

SQUARE JOIST ASSEMBLY TO POSTS THEN FULLY TIGHTEN BOLTS.

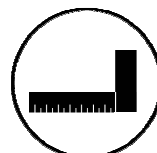
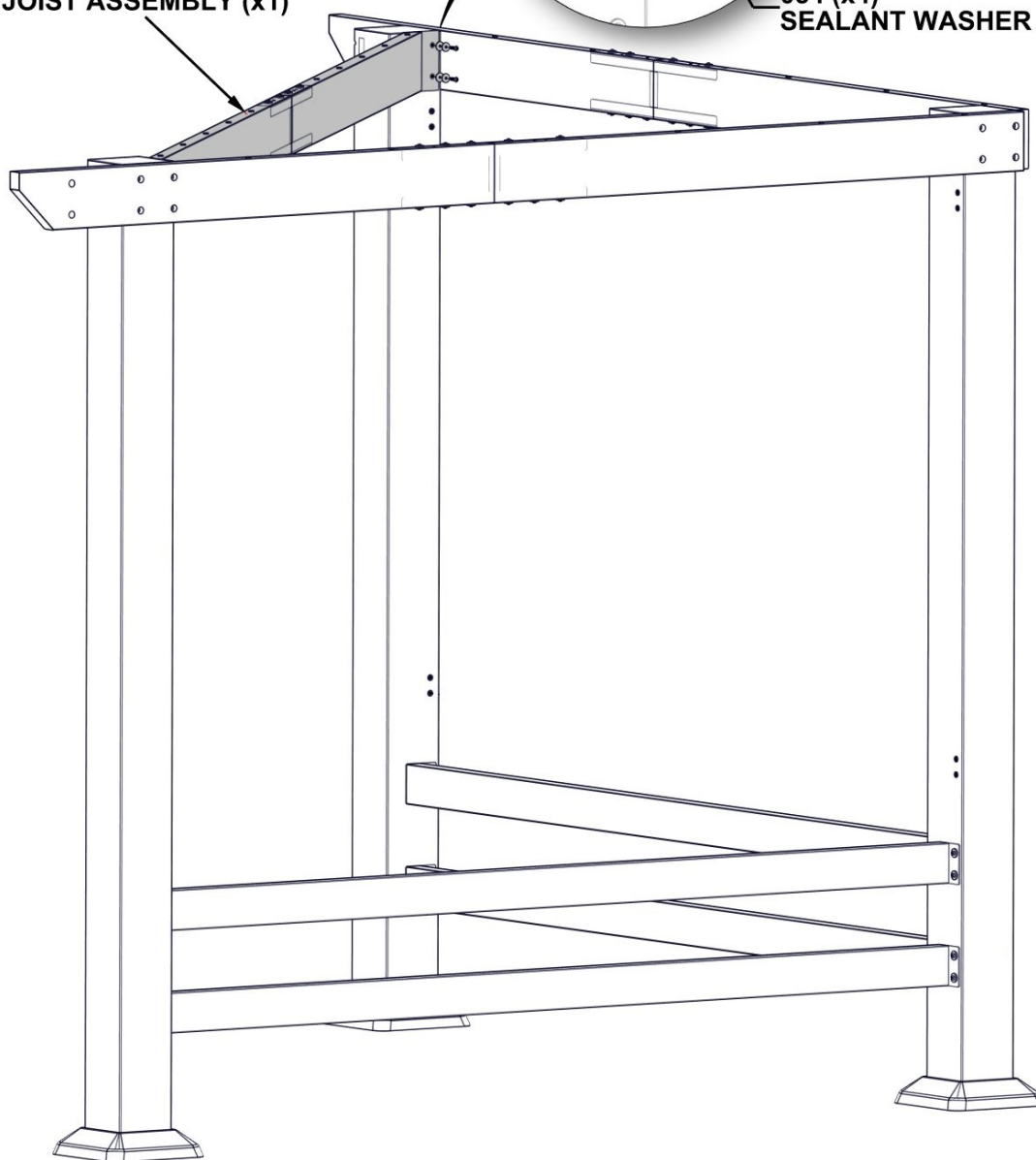
JOIST ASSEMBLY (x1)



040 (x4)  
BOLT - M6x20

053 (x4)  
STEEL WASHER - 6x20

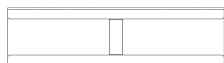
054 (x4)  
SEALANT WASHER





**C2 JOIST END - A4M01313**

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



**O SPLICE BRACKET - A4M01337**

(1) 1 3/8"x5 1/8"x19 5/8" (33x131x500)



**H101040 HEX PAN HEAD**

(5) M6x1x20



**H101053 STEEL WASHER**

(5) 6x20



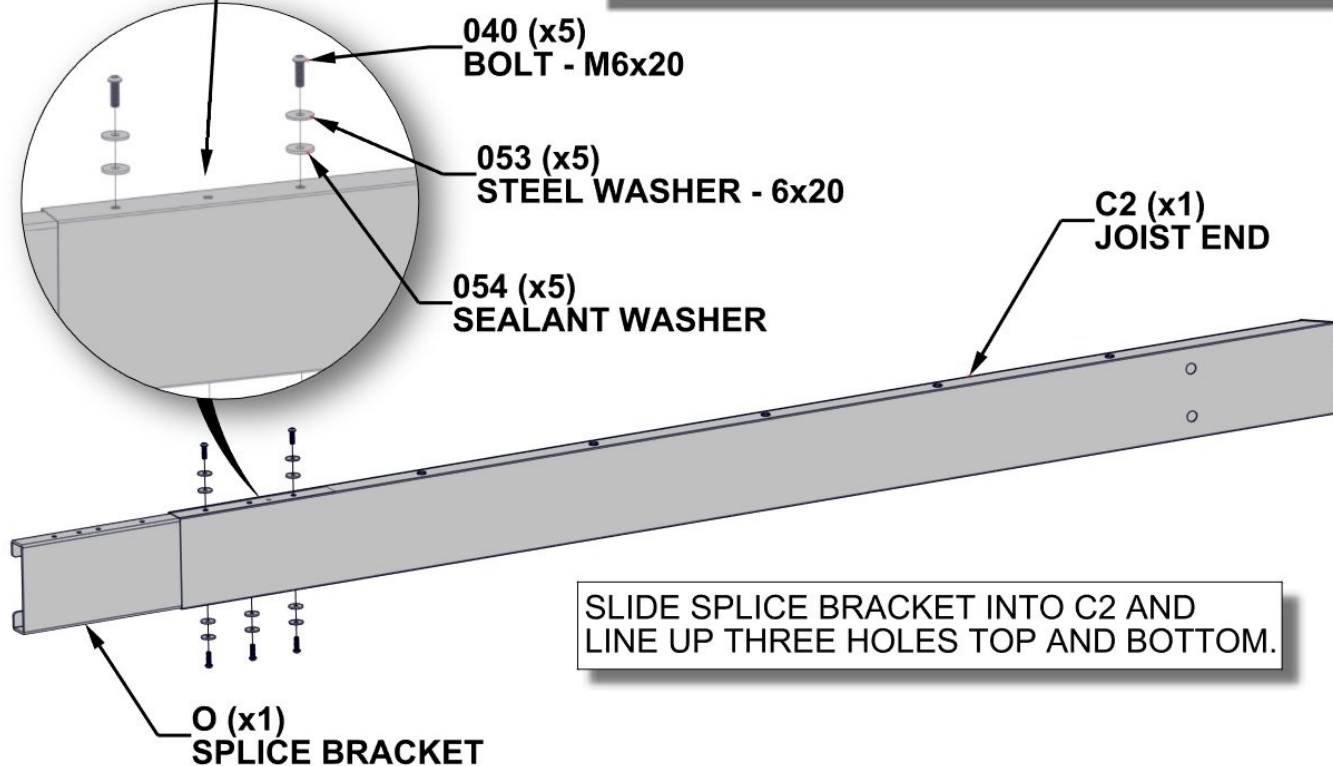
**H101054 SEALANT WASHER**

(5)



DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.

DO NOT FULLY TIGHTEN BOLTS AT THIS STEP.





**C1 | JOIST END - A4M01312**

(1) 1 3/8"x5 1/4"x72 1/2" (36x134x1842)



**H101040 | HEX PAN HEAD**  
(5) | M6x1x20



**H101053 | STEEL WASHER**  
(5) | 6x20



**H101054 | SEALANT WASHER**  
(5) |

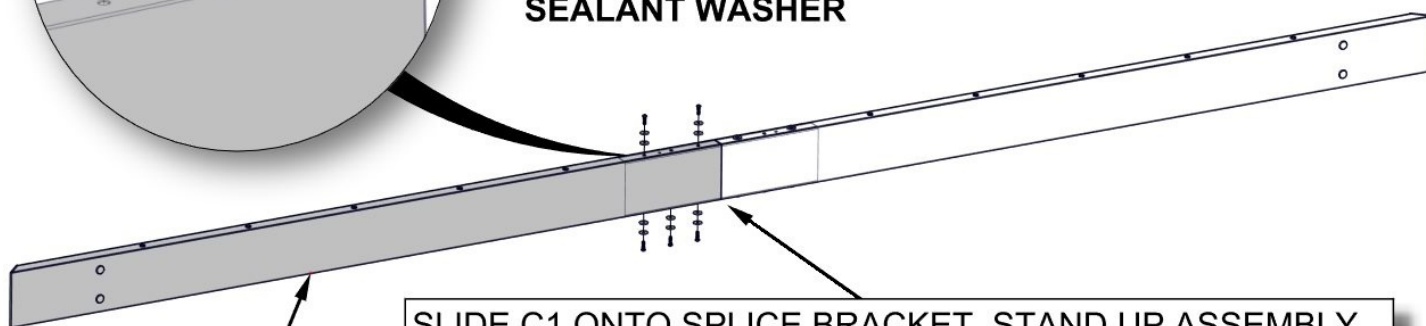
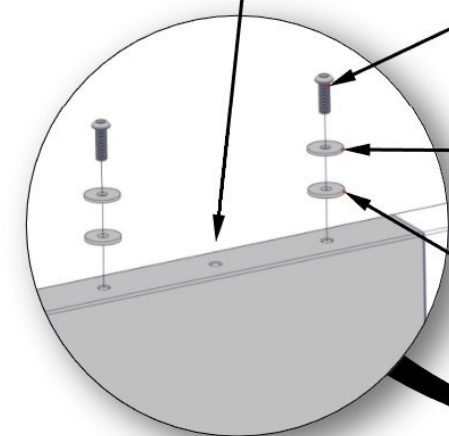


**DO NOT INSERT A BOLT INTO THE MIDDLE HOLE.**

**040 (x5)  
BOLT - M6x20**

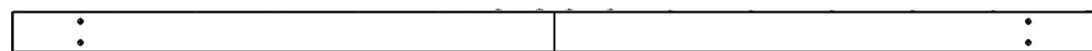
**053 (x5)  
STEEL WASHER - 6x20**

**054 (x5)  
SEALANT WASHER**



**C1 (x1)  
JOIST END**

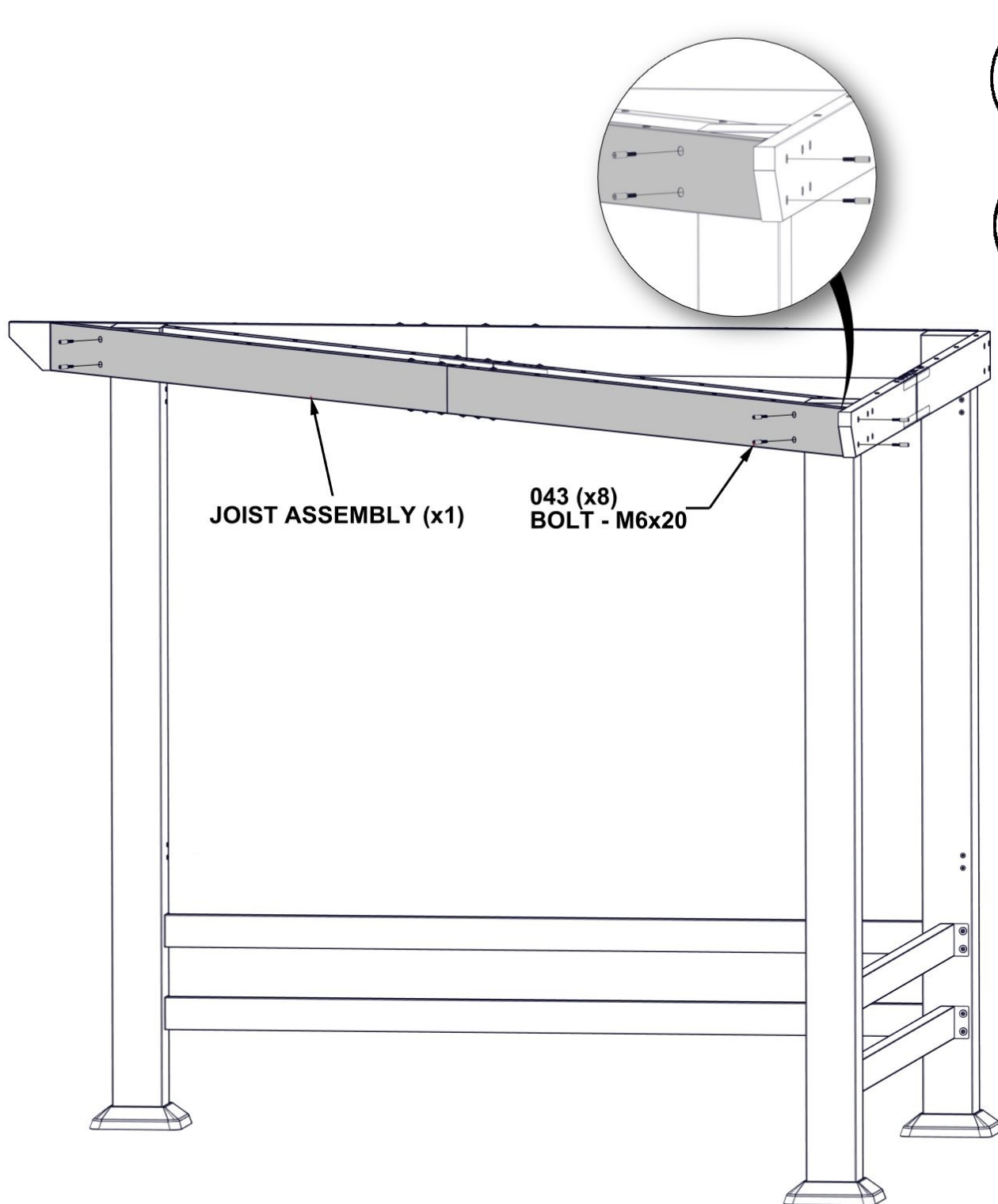
**SLIDE C1 ONTO SPLICE BRACKET. STAND UP ASSEMBLY ON END WITH PACKAGING CARDBOARD ON GROUND. TAP UNTIL GAP IS GONE THEN TIGHTEN ALL BOLTS ON JOIST.**

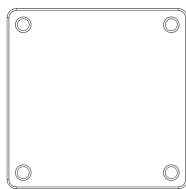


(1) JOIST ASSEMBLY - FROM PREVIOUS STEPS

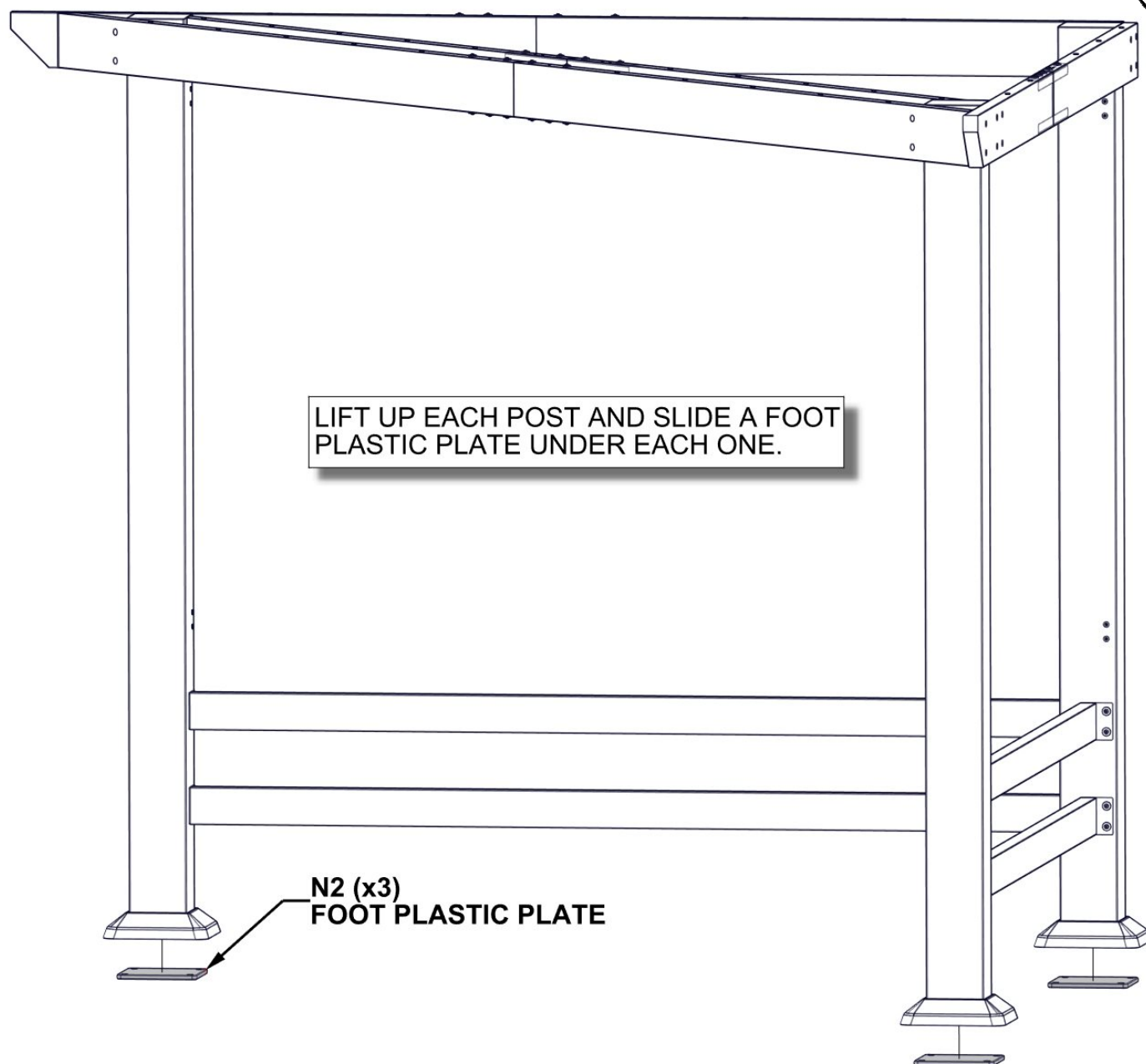


H101043 | HEX SOCKET SCREW  
(8) | M6x1x20

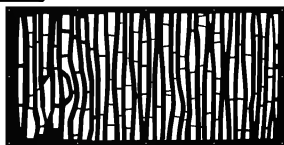




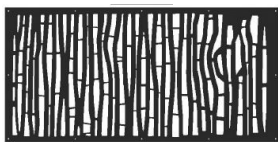
**N2** FOOT PLASTIC PLATE - A6P00472  
(3) 3/8"x7 5/8"x7 5/8" (11x195x195)







OR



A6P00440  
(6) | BLACK BAMBOO PANEL

A6P00396  
(6) | BROWN BAMBOO PANEL

OR



A6P00411  
(6) | BROWN PEBBLES PANEL



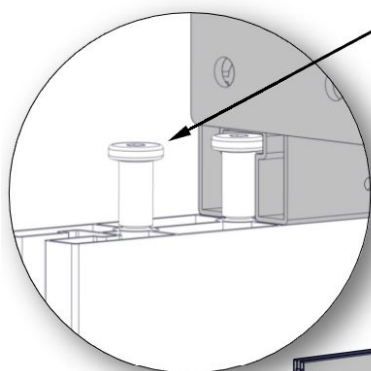
**E2 | PANEL RAIL - A4M01323**  
(8) 1 5/8"x4 3/4"x47 1/4" (40x122x1200)



**E1 | PANEL RAIL - A4M01322**  
(4) 3 1/8"x4 3/4"x84 1/8" (80x122x2137)

IF DIFFICULTY SLIDING PANEL RAIL ASSEMBLY INTO PANEL RAIL OCCURS, TRY LOOSENING SCREWS SLIGHTLY.

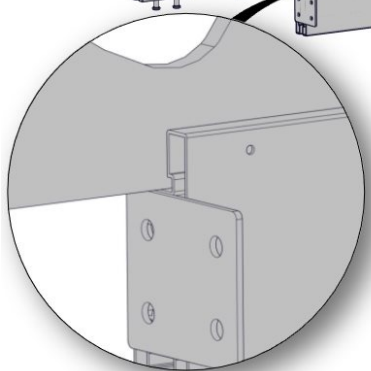
**COMPLETE THIS STEP TWICE.**



PANEL RAIL ASSEMBLIES SLIDE INTO PANEL RAIL TOP AND BOTTOM AS SHOWN.

**E2 (x4)  
PANEL RAIL**

**E3 (x3)  
DECORATIVE PANEL**



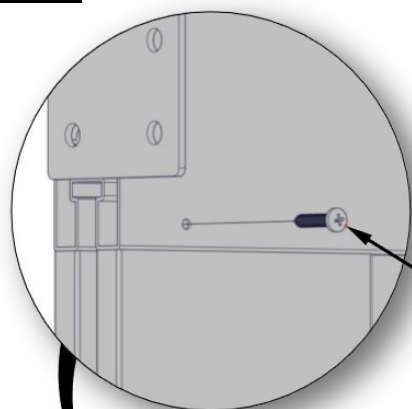
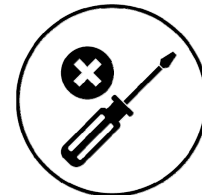
SLIDE PANEL INTO RAIL TOP AND BOTTOM AS SHOWN. ENSURE THAT MIDDLE PANEL IS FLIPPED OPPOSITE OF OUTSIDE TWO.

**E1 (x2)  
PANEL RAIL**



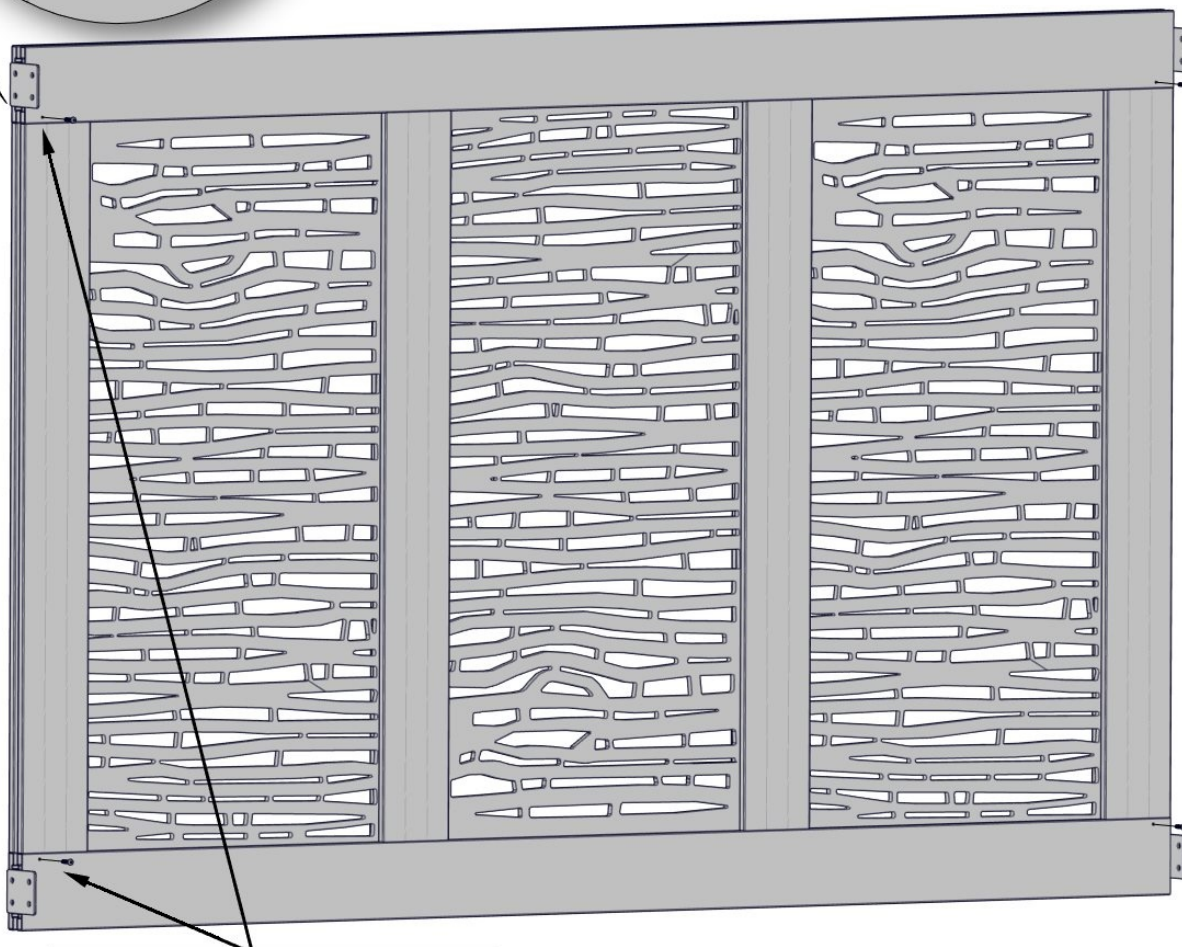
**H101050 | SCREW**  
(8) 4.8x32

**COMPLETE THIS  
STEP TWICE.**



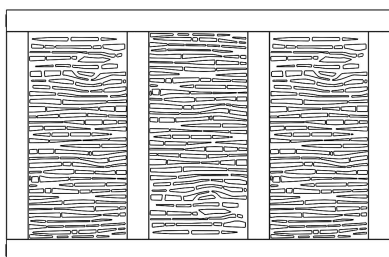
ONCE ALL PANELS AND PANEL RAIL  
ASSEMBLIES ARE SLID INTO PLACE  
SCREW IN SCREWS TO LOCK IN PLACE.

**050 (x4)  
SCREW - 4.8x32**



**NOTE HOLE ORIENTATION.**





(2) PANEL ASSEMBLY - FROM PREVIOUS STEPS

H101040 | HEX PAN HEAD  
(16) | M6x1x20

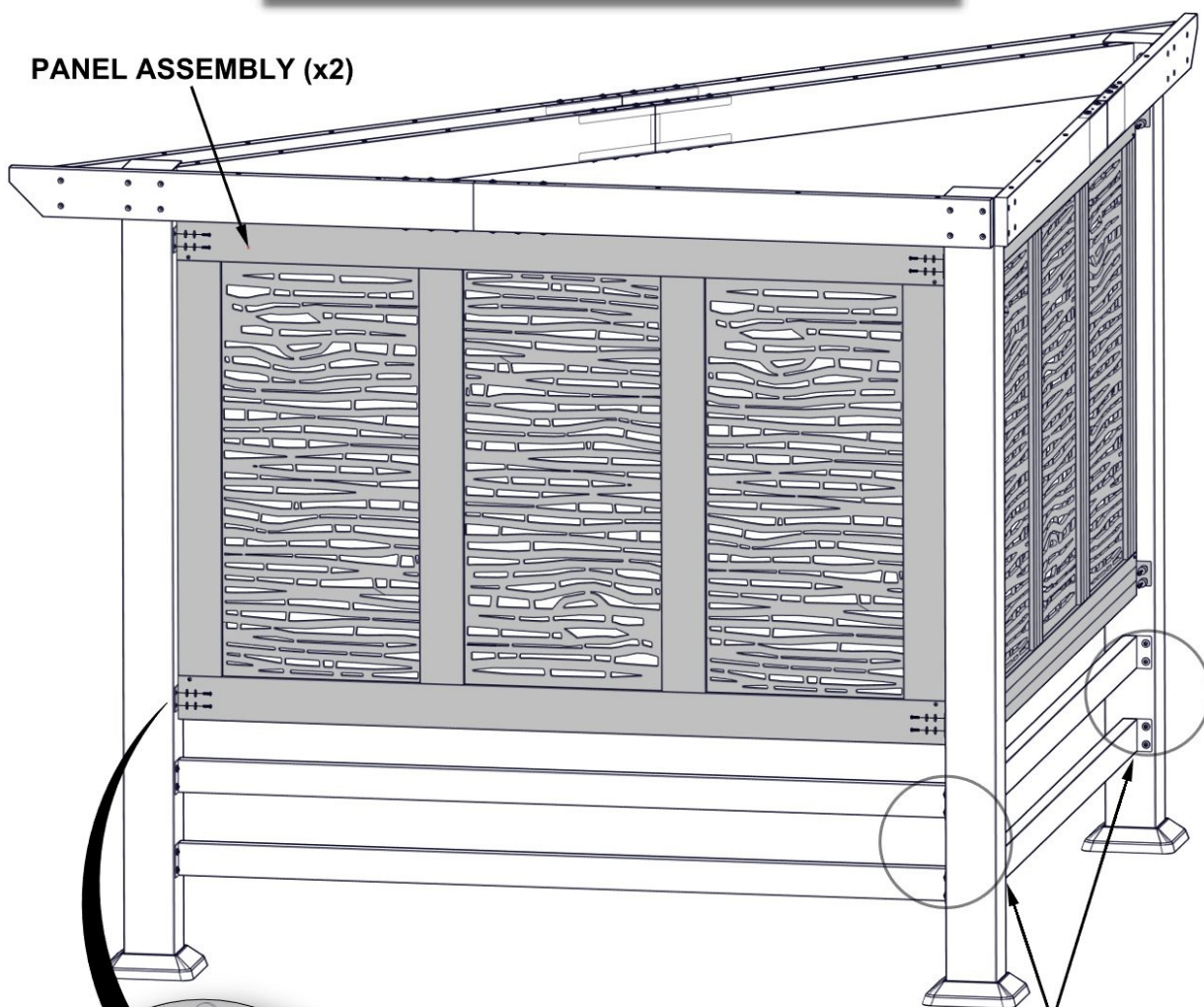
H101053 | STEEL WASHER  
(16) | 6x20

H101054 | SEALANT WASHER  
(16)

BOLT PANEL ASSEMBLIES INTO FRAME. ENSURE  
CORRECT ORIENTATION WHEN DOING SO.



PANEL ASSEMBLY (x2)



LOOSEN THESE BOLTS PRIOR TO BOLTING IN  
PANEL ASSEMBLIES. ONCE PANEL ASSEMBLIES  
ARE IN PLACE FULLY TIGHTEN THEM.

040 (x16)  
BOLT - M6x20

053 (x16)  
STEEL WASHER - 6x20

054 (x16)  
SEALANT WASHER



# CABANA ASSEMBLY

## STEP 18

**D1** | JOIST - A4M01316

(2) | 1 5/8"x3 1/8"x78" (40x80x1982)

**D2** | JOIST - A4M01317

(2) | 1 5/8"x3 1/8"x67 1/4" (40x80x1708)

**D4** | JOIST - A4M01319

(2) | 1 5/8"x3 1/8"x45 5/8" (40x80x1160)

**D3** | JOIST - A4M01318

(2) | 1 5/8"x3 1/8"x56 1/2" (40x80x1434)

**D5** | JOIST - A4M01320

(2) | 1 5/8"x3 1/8"x34 7/8" (40x80x886)

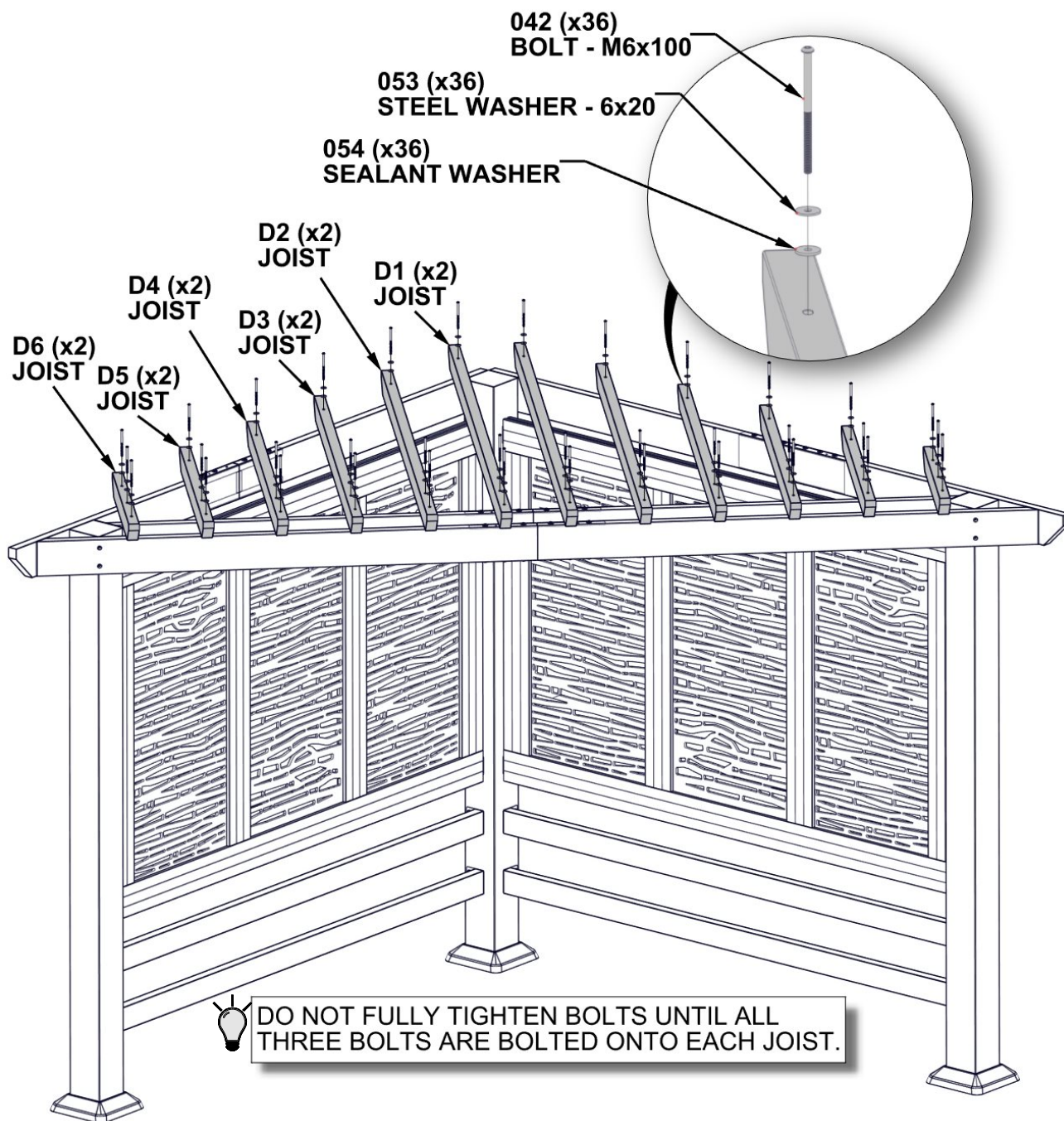
**D6** | JOIST - A4M01321

(2) | 1 5/8"x3 1/8"x24 1/8" (40x80x612)

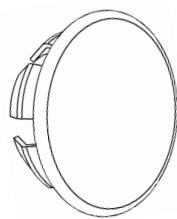
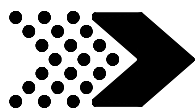
**H101042** | HEX PAN HEAD  
(36) | M6x1x100

**H101053** | STEEL WASHER  
(36) | 6x20

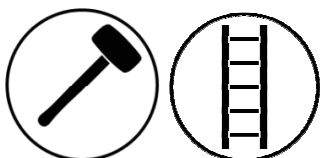
**H101054** | SEALANT WASHER  
(36)





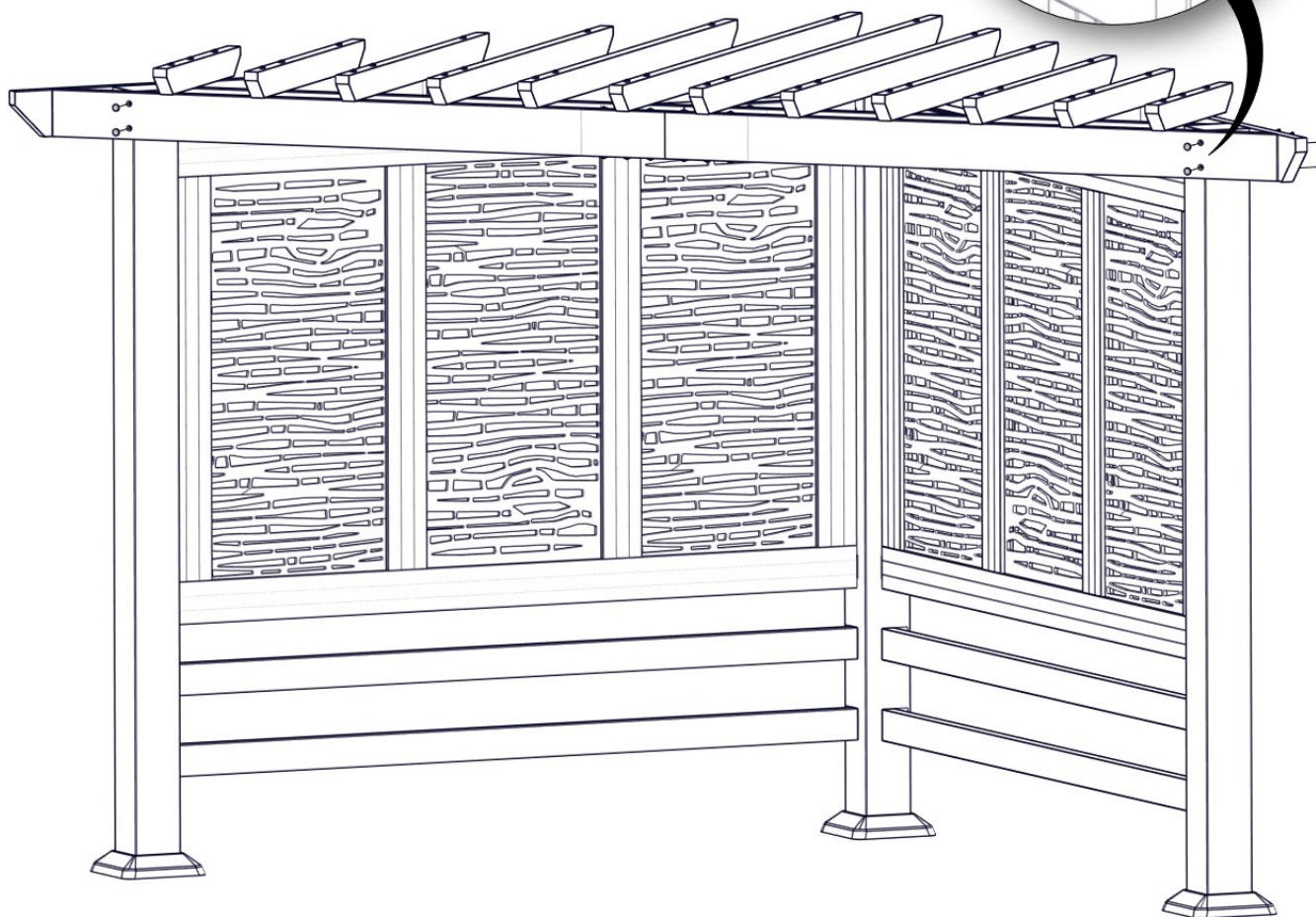
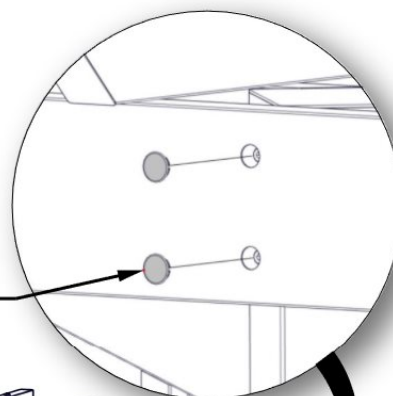


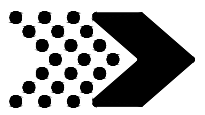
**Q** | HOLE COVER - A4M01352  
(24)



USE A SMALL PIECE OF WOOD TO TAP HOLE COVERS IN WITH A RUBBER Mallet.

**Q (x24)**  
**HOLE COVER**





## **PRODUCT IS FINISHED**

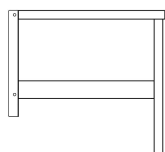
**FOR CUSTOMERS ASSEMBLING CABANAS WITH  
FURNITURE: 2102415, 2102422, 2102439, 2102446, 2102453,  
2102460, 2102477, 2102484, 2102491, 2102507, 2102514,  
2102521 CONTINUE ON TO NEXT STEP.**

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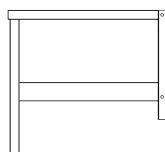


# CABANA ASSEMBLY

## STEP 20



**G1** | SEAT SIDE - A4M01326  
(1) | 3 1/2"x25 3/4"x27 3/8" (90x653x696)



**G2** | SEAT SIDE - A4M01327  
(1) | 3 1/2"x25 3/4"x27 3/8" (90x653x696)



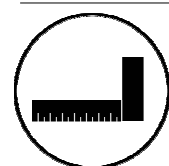
**H101040** | HEX PAN HEAD  
(6) | M6x1x20



**H101053** | STEEL WASHER  
(6) | 6x20



**H101054** | SEALANT WASHER  
(6)



**G1 (x1)**  
SEAT SIDE

**G2 (x1)**  
SEAT SIDE

**040 (x6)**  
BOLT - M6x20

**053 (x6)**  
STEEL WASHER - 6x20

**054 (x6)**  
SEALANT WASHER

SQUARE SEAT SIDES TO POSTS  
BEFORE FULLY TIGHTENING BOLTS.



**J1** | TABLE LEG - A4M01330  
(1) | 3"x3"x26 3/8" (75x75x669)

**J2** | TABLE LEG - A4M01331  
(1) | 3"x3"x26 3/8" (75x75x669)

**J3** | TABLE LEG - A4M01332  
(1) | 3"x3"x26 3/8" (75x75x669)

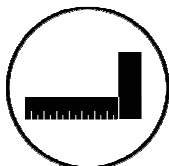
**K** | TABLE BRACE - A4M01333  
(2) | 1 5/8"x6 1/4"x22 7/8" (40x160x580)

**L** | TABLE TOP - A4M01334  
(1) | 4 3/8"x30 1/8"x30 1/8" (110x765x765)

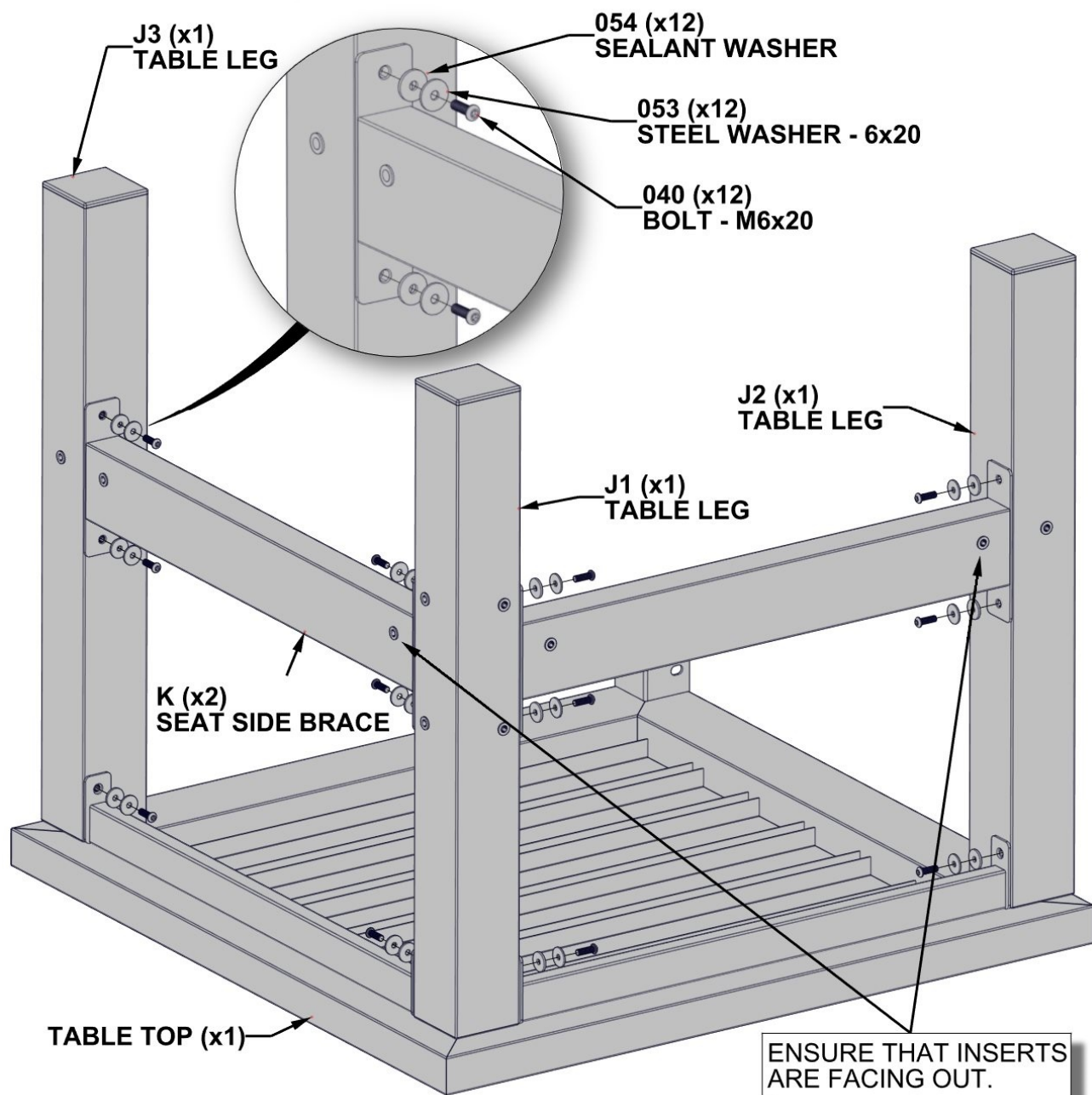
**H101040** | HEX PAN HEAD  
(12) | M6x1x20

**H101053** | STEEL WASHER  
(12) | 6x20

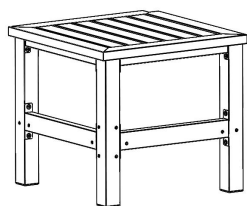
**H101054** | SEALANT WASHER  
(12)



SQUARE BRACES AND LEGS TO TABLE TOP BEFORE FULLY TIGHTENING BOLTS.







(1) TABLE ASSEMBLY - FROM PREVIOUS STEP



H101040 | HEX PAN HEAD  
(2) | M6x1x20



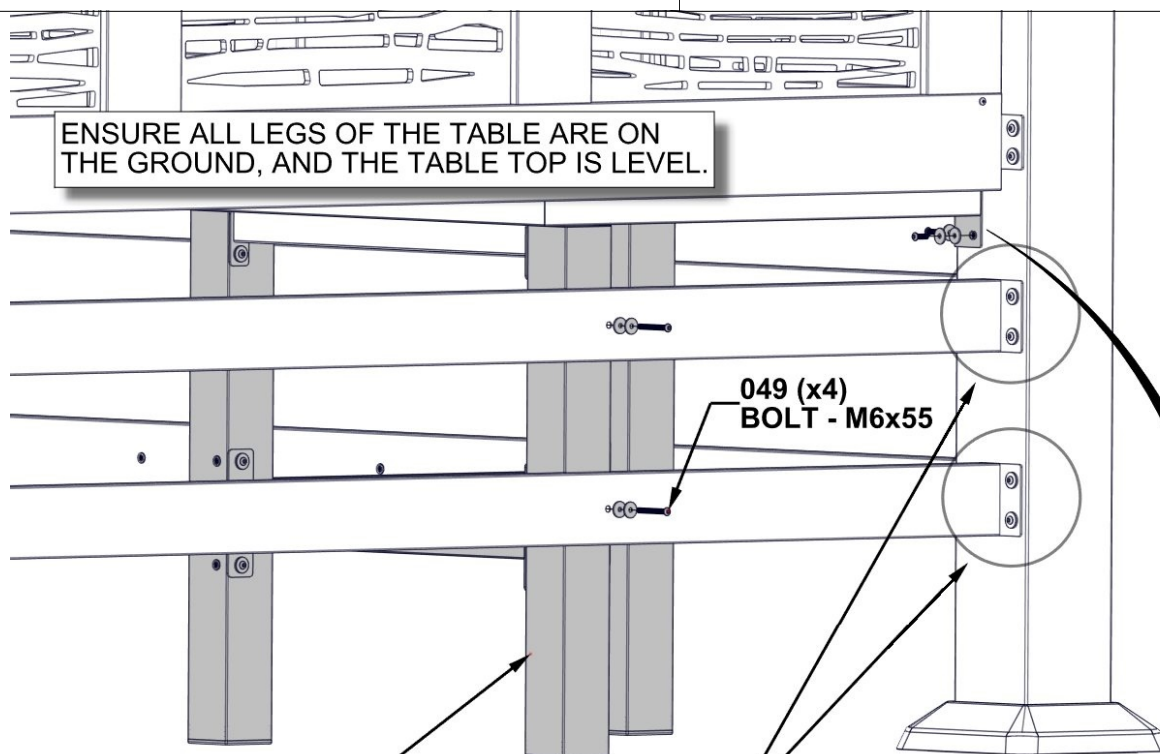
H101053 | STEEL WASHER  
(6) | 6x20



H101049 | HEX PAN HEAD  
(4) | M6x1x55



H101054 | SEALANT WASHER  
(6) |

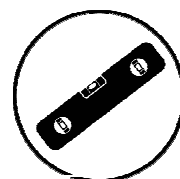
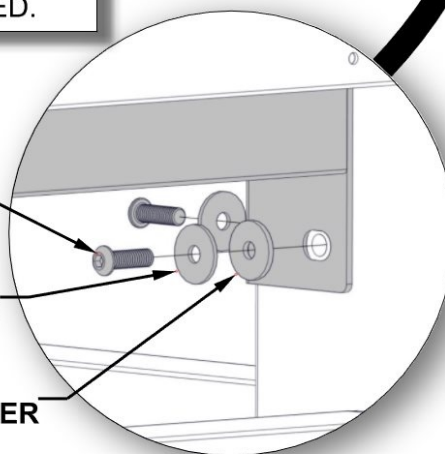


THESE BOLTS MIGHT NEED TO BE LOOSENED TO GET THE HOLES TO LINE UP. IF THEY ARE LOOSENED, TIGHTEN THEM BACK AFTER TABLE IS ATTACHED.

040 (x2)  
BOLT - M6x20

053 (x6)  
STEEL WASHER - 6x20

054 (x6)  
SEALANT WASHER



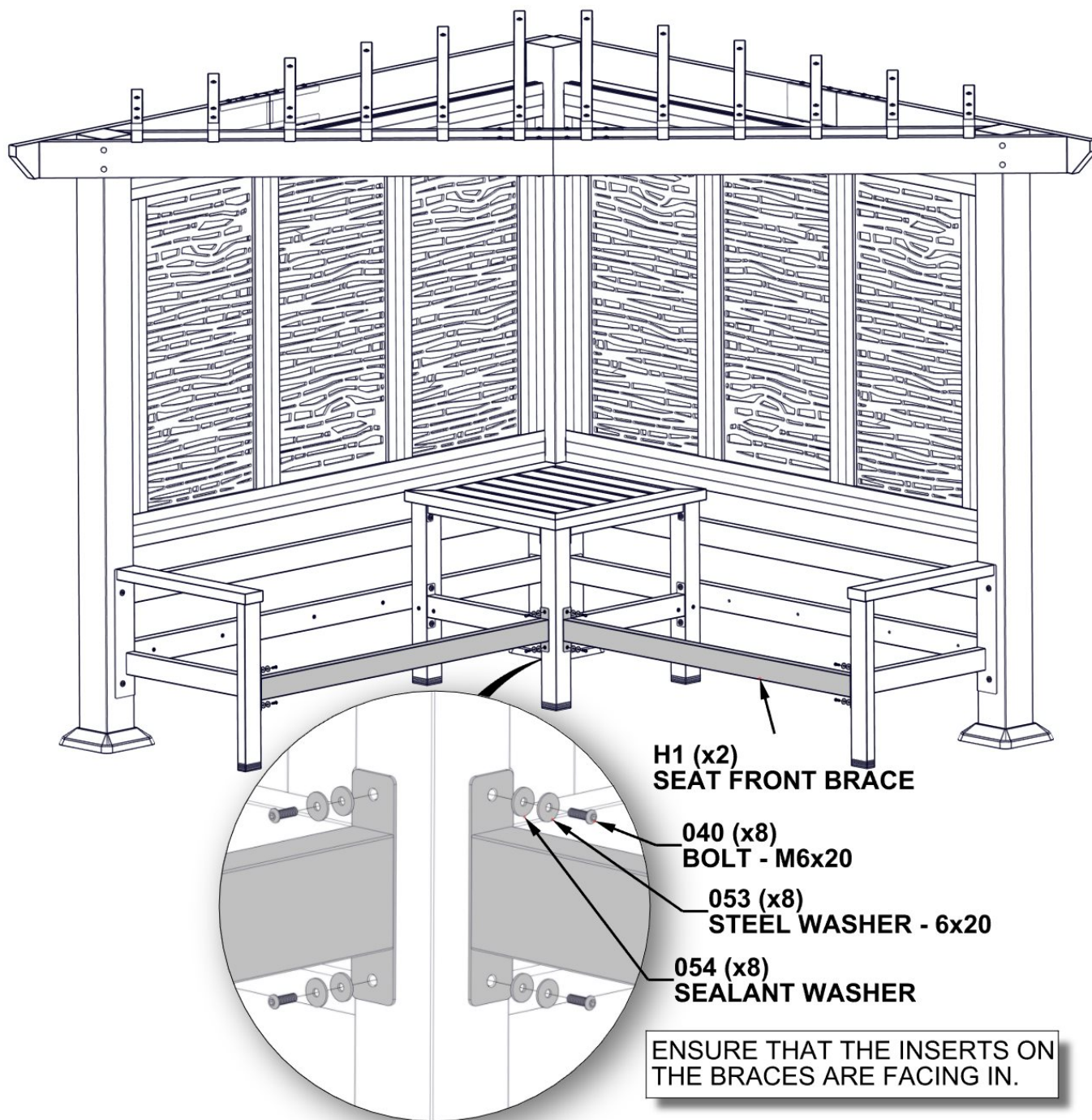


**H1 | SEAT FRONT BRACE - A4M01328**  
(2) 1 5/8"x6 1/4"x57 1/2" (40x160x1460)

**H101040 | HEX PAN HEAD**  
(8) M6x1x20

**H101053 | STEEL WASHER**  
(8) 6x20

**H101054 | SEALANT WASHER**  
(8)







**P | SLAT BRACKET - A4M01338**  
(4) 2 1/4"x2 1/2"x57 1/4" (57x65x1455)

**I | SEAT SLAT - A4M01329**  
(24) 3/4"x1 5/8"x25 3/8" (20x40x646)

**H101040 | HEX PAN HEAD**  
(48) M6x1x20

**H101053 | STEEL WASHER**  
(48) 6x20

**H101054 | SEALANT WASHER**  
(48)

**COMPLETE THIS  
STEP TWICE.**

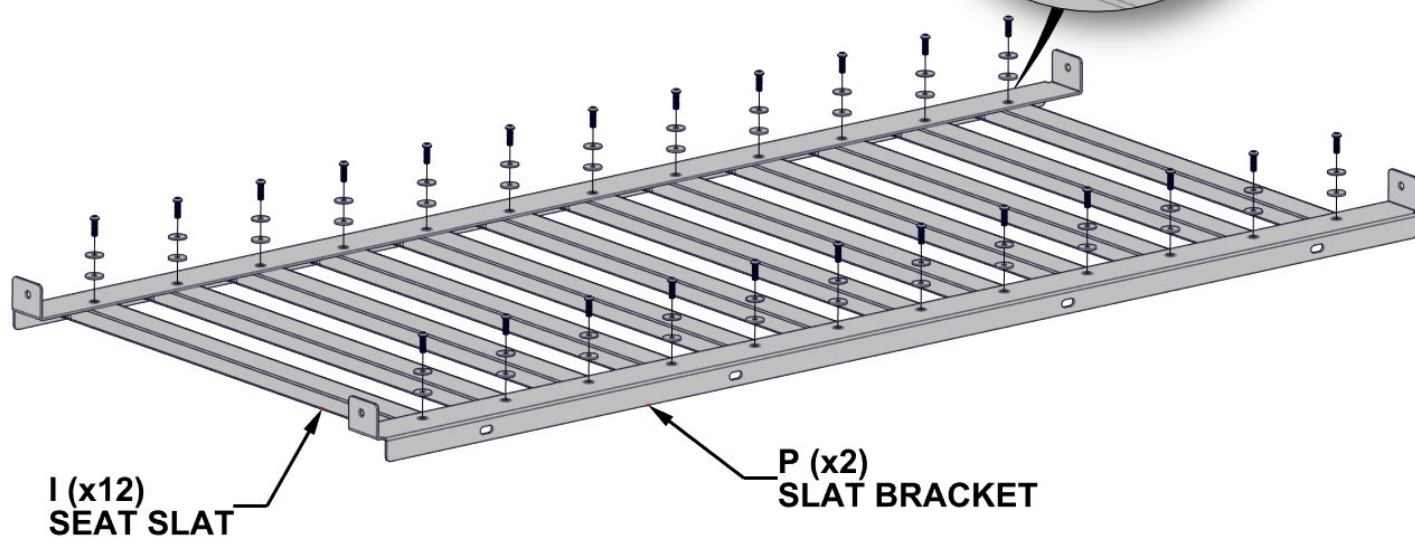
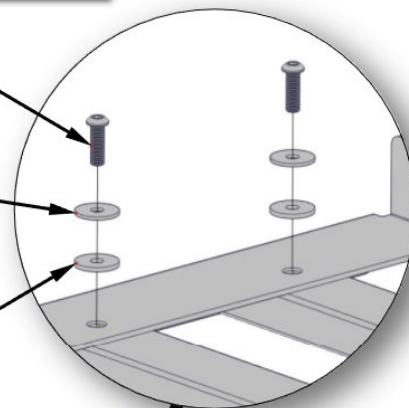


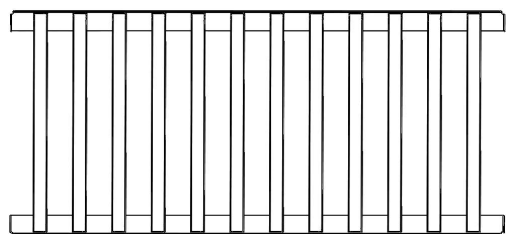
**DO NOT FULLY TIGHTEN BOLTS.**

**040 (x24)  
BOLT - M6x20**

**053 (x24)  
STEEL WASHER - 6x20**

**054 (x24)  
SEALANT WASHER**





(2) SLAT ASSEMBLY - FROM PREVIOUS STEP



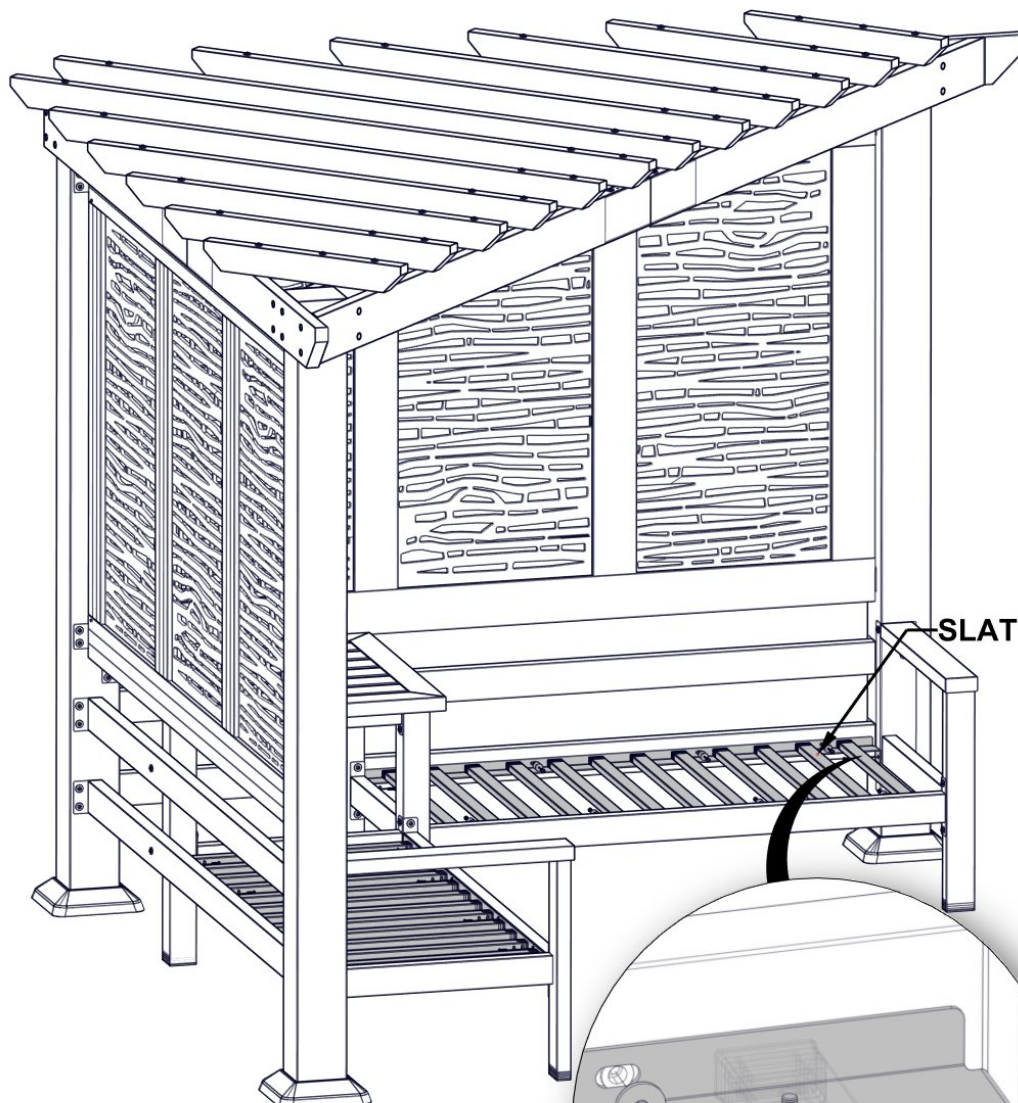
H101040 | HEX PAN HEAD  
(24) | M6x1x20



H101053 | STEEL WASHER  
(24) | 6x20



H101054 | SEALANT WASHER  
(24)

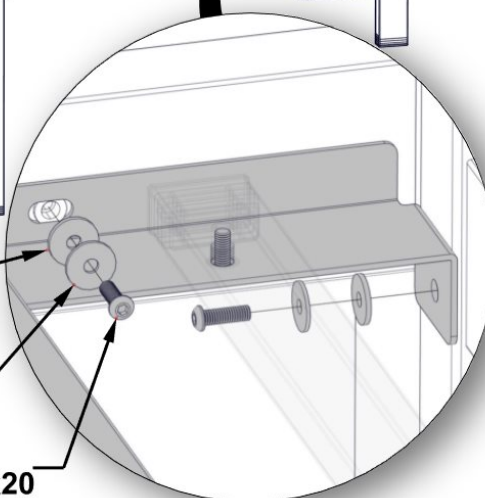


SLAT ASSEMBLY (x2)

054 (x24)  
SEALANT WASHER

053 (x24)  
STEEL WASHER - 6x20

040 (x24)  
BOLT - M6x20



HAND TIGHTEN ALL BOLTS FIRST, THEN FULLY TIGHTEN ALL BOLTS INCLUDING BOLTS ON SLAT ASSEMBLY.

