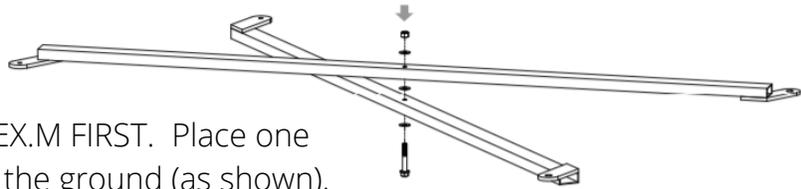


# PDREX4 Assembly Instructions



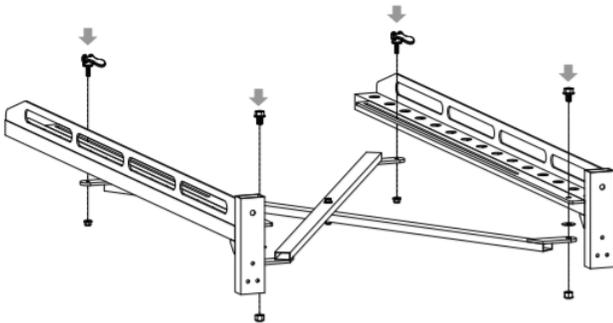
## Step 1

OPEN THE 2 PDREX.M FIRST. Place one scissor crossbar on the ground (as shown). Attach the crossbar in the center using the nylon washers between the tubes and supplied bolts



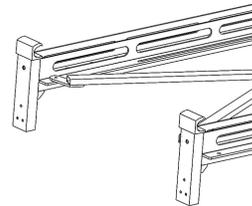
## Step 2

Place the 2 PDREX.M (uprights) on the ground as shown and



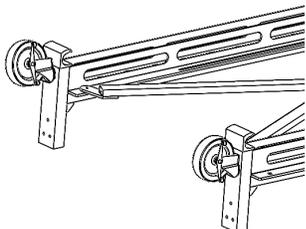
## Step 3

Add the lower connectors to the back as shown.



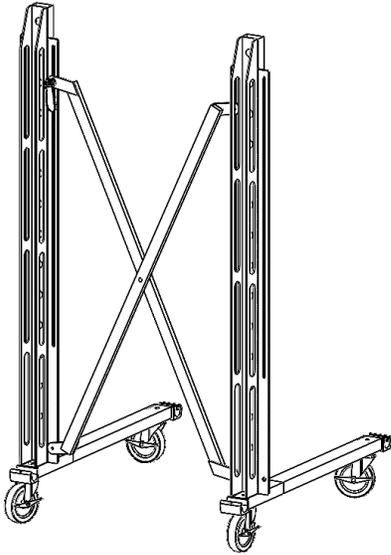
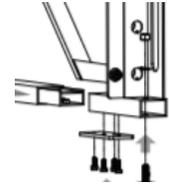
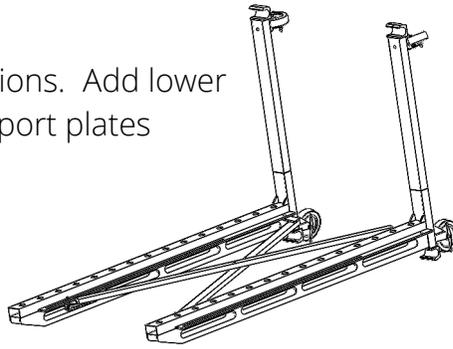
## Step 4

Add the casters and secure with 1/2-13 nuts



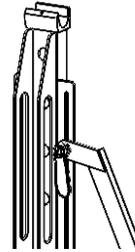
## Step 5

Carefully flip the connected middle sections. Add lower connectors and casters. And support plates



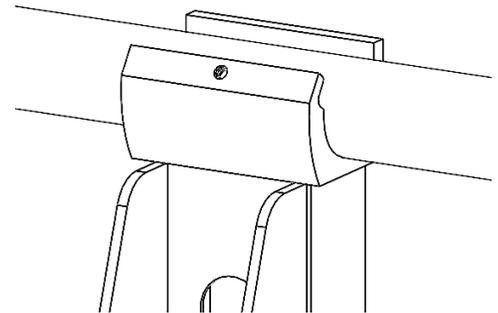
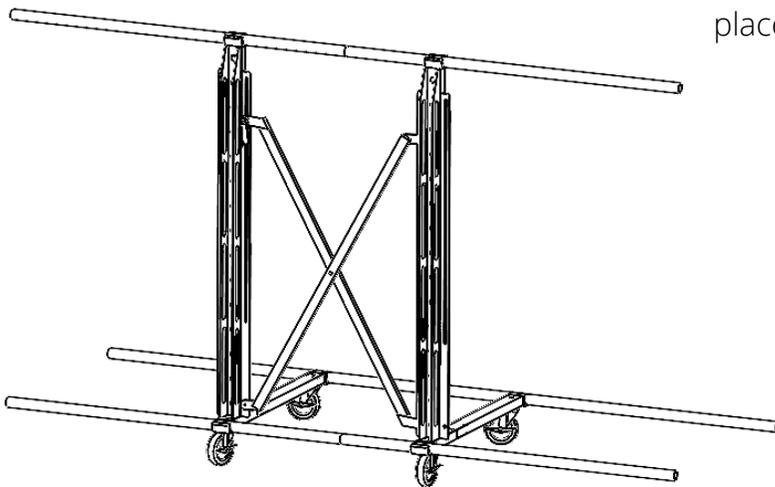
## Step 6

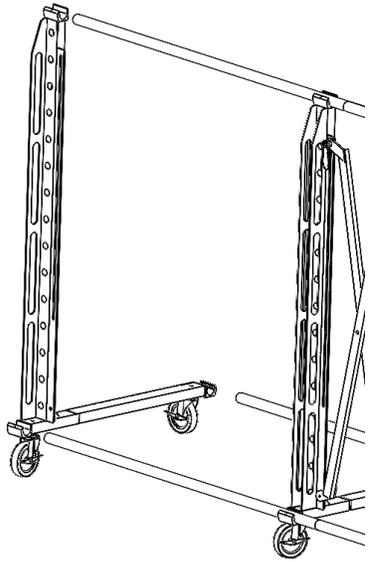
Stand the middle section up and add the upper connectors.



## Step 7

Add 2 PDREX.T tube sections and secure in place with 1/4-20 thumb screws



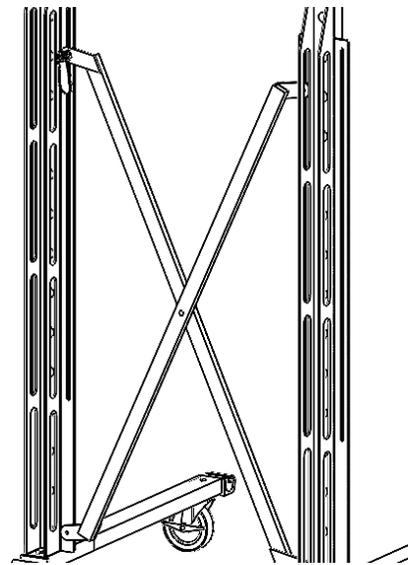
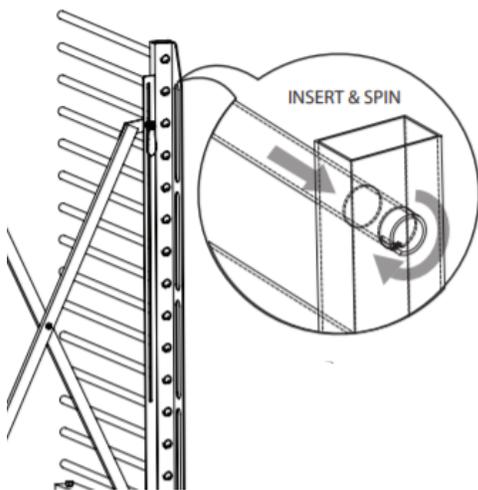


## Step 8

Build outer section, then secure in place using the tube connectors.

## Step 9

Add scissor connectors. and repeat on other side.



## Step 10

Add 1" Round Shelves.