



MANUFACTURED BY:
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SHENANDOAH

Swing Set

Model # 65413B

The assembly manual must be retained
since it contains important information



WARNING

Adult Assembly Required.

Not suitable for children under 36 months due to small parts.

FOR DOMESTIC USE ONLY. INTENDED FOR OUTDOOR USE.



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your set, or to order replacement parts

Para obtener instrucciones en español, visite www.backyarddiscovery.com



**EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS**
DOWNLOAD THE FREE APP



**INSTALLATION
SERVICES
AVAILABLE!**
See inside for details

Made in China
INS-65413B-A-SHENANDOAH-ENG 7-7-22

Owner's Manual - Basic Setup Dimensions & Assembly Notes

Place the set on level ground, not less than 6'-7" [2 m] from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

- While assembling unit, take time before and after each phase to make sure fort is level. If fort is not level, assembly will be difficult and improper assembly may result. Extra care must be taken to insure the fort is square.
- The safe play area refers to a zone extending 6'-7" (2 m) beyond the play product on all sides, including the space above the play product.

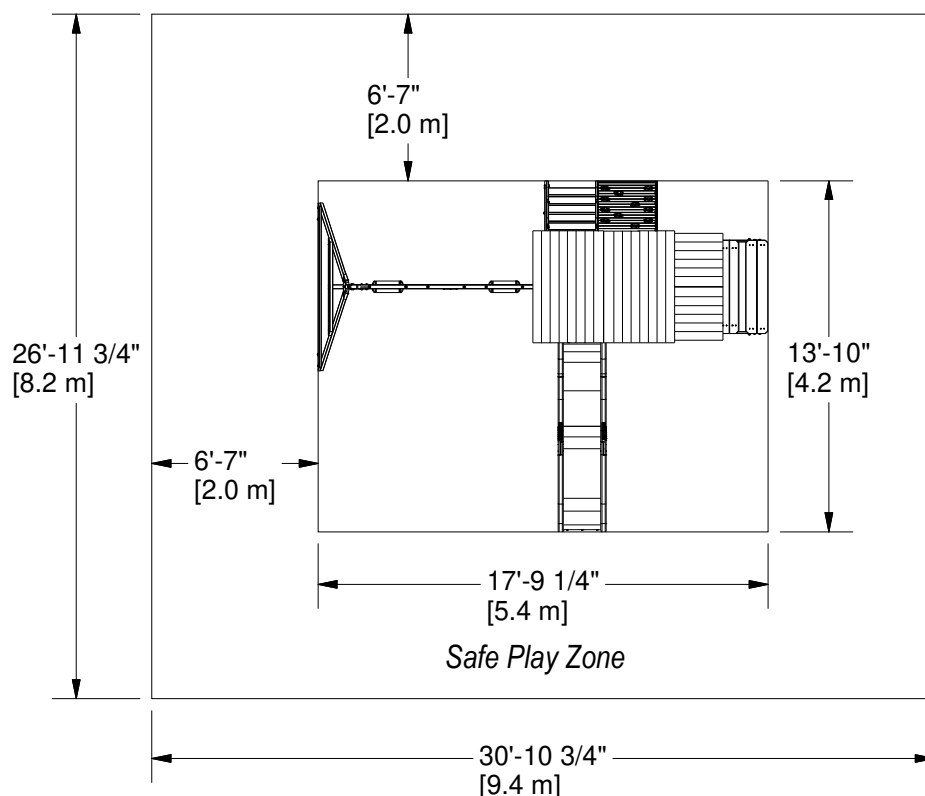
SAFE PLAY AREA DIAGRAM

Ground Dimensions

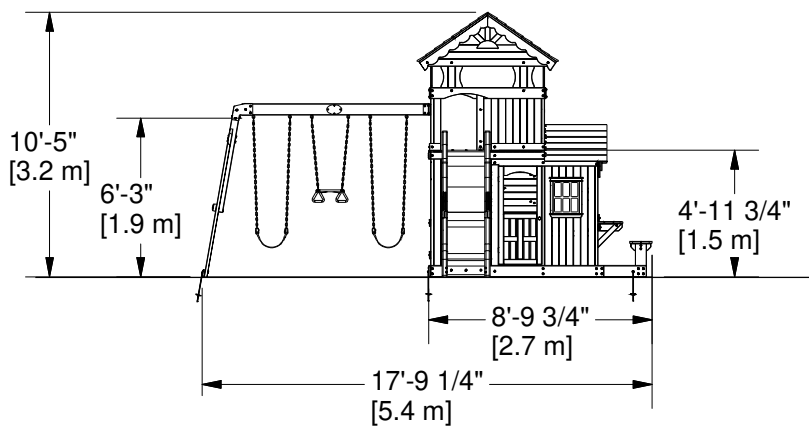
13'-10" [4.2] x 17'-9 1/4" [5.4] x 10'-5" [3.2]

Safe Play Area

26'-11 3/4" [8.2] x 30'-10 3/4" [9.4] x 17' [5.2]



SAFE PLAY HEIGHT: 17' [5.2]
MAXIMUM FALL HEIGHT: 6'-3"



General Information:

Your set has been designed and engineered for children only and for residential use only.
A maximum of 150 lbs. per child is recommended for play activities designed for individual use.
A maximum of 120 lbs. per child is recommended for play activities designed for multiple child use.
A maximum of 9 children is recommended for this swing set.

Owner's Manual - Parts Identification

Wood Components (Not to Scale)



E1 | UPRIGHT - W4L17482
(x1) | 1 3/8"x3 3/8"x55 5/8" (36x86x1414)



E2 | UPRIGHT W/TAG - W2A03468
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



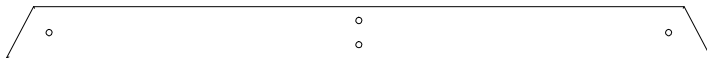
E3 | UPRIGHT - W4L16745
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



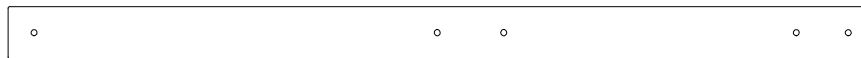
E4 | UPRIGHT - W4L17481
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



E5 | UPRIGHT - W4L16747
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



E50 | END SUPPORT - W4L14651
(x1) | 1 1/2"x3 1/2"x46" (36x86x1168)



E6 | UPRIGHT - W4L17483
(x1) | 1 3/8"x3 3/8"x55 5/8" (36x86x1414)



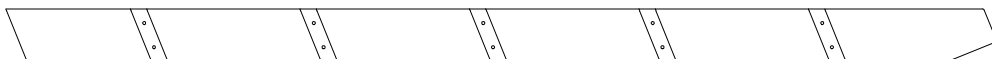
E72 | LEFT RAIL - W4L16727
(x1) | 1 3/8"x3 3/8"x64 5/8" (36x86x1640)



E77 | ANGLE BRACE - W4L14652
(x2) | 1 3/8"x3 3/8"x81" (36x86x2056)



E78 | RIGHT RAIL - W4L16734
(x1) | 1"x3 3/8"x64 5/8" (24x86x1640)



E79 | MIDDLE RAIL - W4L16733
(x1) | 1"x3 3/8"x64 5/8" (24x86x1640)



F1 | SHELF BRACE - W4L16741
(x1) | 1 3/8"x2 3/8"x13 1/8" (36x60x332)



F2 | SHELF BRACE - W4L16740
(x2) | 1 3/8"x2 3/8"x16" (36x60x406)



F71 | STANDARD ANGLE BRACE - W4L16739
(x4) | 1 3/8"x2 3/8"x13" (36x60x330)

Owner's Manual - Parts Identification

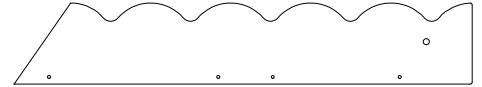
Wood Components (Not to Scale)



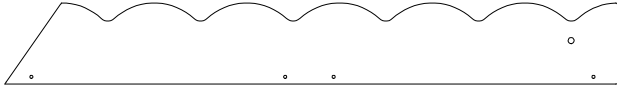
G1 | VERTICAL BENCH LEG - W104170
(x2) | 1"x5 1/4"x15 3/4" (24x134x400)



G2 | HORIZONTAL BENCH LEG - W104168
(x2) | 1"x5 1/4"x22" (24x134x560)



G3 | LEMONADE GABLE BOARD - W104151
(x2) | 1"x5 1/4"x29 7/8" (24x134x758)



G4 | FORT GABLE BOARD - W104150
(x4) | 1"x5 1/4"x39 7/8" (24x134x1014)



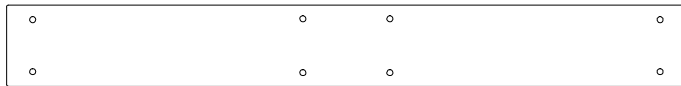
G5 | SHELF BOARD - W4L17484
(x1) | 1"x5 1/4"x43" (24x134x1092)



G6 | SHELF BOARD - W4L17485
(x1) | 1"x5 1/4"x43" (24x134x1092)



G7 | GROUND BOARD - W104108
(x1) | 1"x5 1/4"x44 1/4" (24x134x1124)



G8 | SWING BEAM MOUNTING BOARD - W104119
(x1) | 1"x5 1/4"x44 1/4" (24x134x1124)



G9 | SEAT BOARD - W104172
(x2) | 1"x5 1/4"x44 1/4" (24x134x1124)



G10 | LEMONADE ARCH BOARD - W104175
(x1) | 1"x5 1/4"x44 1/4" (24x134x1124)



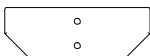
G11 | GROUND BOARD - W4L16738
(x1) | 1"x5 1/4"x73 1/4" (24x134x1860)



G12 | GROUND BOARD - W104105
(x1) | 1"x5 1/4"x82" (24x134x2084)



G13 | GROUND BOARD - W104106
(x1) | 1"x5 1/4"x82" (24x134x2084)



H2 | BENCH SEAT SUPPORT - W4L16743
(x2) | 1"x3 3/8"x9 1/2" (24x86x240)



H3 | SHELF SUPPORT - W4L17462
(x1) | 1"x3 3/8"x10 1/4" (24x86x260)



H4 | SHELF SUPPORT - W4L16742
(x2) | 1"x3 3/8"x10 1/2" (24x86x268)

Owner's Manual - Parts Identification

Wood Components (Not to Scale)



H5 | FLOOR RAIL - W104113
(x1) | 1"x3 3/8"x44 1/4" (24x86x1124)



H6 | HORIZONTAL ROOF SUPPORT - W104145
(x2) | 1"x3 3/8"x44 1/4" (24x86x1124)



H7 | SHELF SUPPORT RAIL - W104161
(x1) | 1"x3 3/8"x44 1/4" (24x86x1124)



H8 | LEMONADE ROOF SUPPORT - W104124
(x1) | 1"x3 3/8"x45 1/2" (24x86x1156)



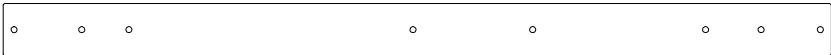
H9 | FLOOR RAIL - W104112
(x1) | 1"x3 3/8"x46 1/8" (24x86x1172)



H10 | FLOOR SUPPORT - W104120
(x2) | 1"x3 3/8"x51 5/8" (24x86x1310)



H11 | FLOOR RAIL - W104110
(x1) | 1"x3 3/8"x53 7/8" (24x86x1370)



H12 | FLOOR RAIL - W4L16726
(x1) | 1"x3 3/8"x53 7/8" (24x86x1370)



H13 | HORIZONTAL ROOF SUPPORT - W104146
(x2) | 1"x3 3/8"x58 7/8" (24x86x1494)



H14 | DOOR RAIL - W104114
(x1) | 1"x3 3/8"x59" (24x86x1500)



H76 | LADDER RUNG - W4L16736
(x5) | 1"x3 3/8"x21 3/4" (24x86x551)



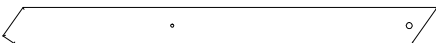
J1 | WALL RAIL - W104180
(x1) | 1"x2 3/8"x23 3/4" (24x60x602)



J2 | WALL RAIL - W104181
(x1) | 1"x2 3/8"x27 1/8" (24x60x690)



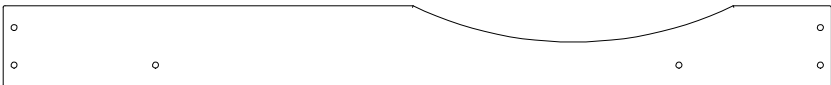
H80 | GROUND BOARD - W4L14653
(x1) | 1"x3 3/8"x79 1/2" (24x86x2018)



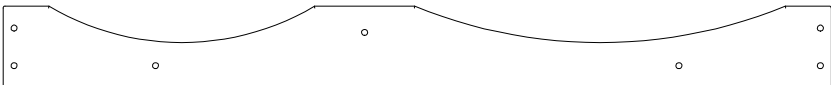
J3 | LEMONADE ROOF SUPPORT - W104156
(x2) | 1"x2 3/8"x28 1/4" (24x60x718)



K1 | UPPER WALL RAIL - W104116
(x2) | 5/8"x5 1/4"x45 1/2" (16x134x1156)



K2 | ARCH BOARD - W104117
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1370)



K3 | DOUBLE ARCH BOARD - W104118
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1370)

Owner's Manual - Parts Identification

Wood Components (Not to Scale)



M1 | DECORATIVE WALL RAIL - W104142
(x1) | 5/8"x3 3/8"x3 3/8" (16x86x86)



M2 | SMALL WALL RAIL - W104135
(x1) | 5/8"x3 3/8"x5 3/8" (16x86x138)



M3 | LEMONADE WALL RAIL - W104173
(x2) | 5/8"x3 3/8"x6 3/4" (16x86x172)



M4 | UPPER WALL BOARD - W104131
(x2) | 5/8"x3 3/8"x8 1/2" (16x86x216)



M5 | UPPER WALL BOARD - W104132
(x2) | 5/8"x3 3/8"x8 1/2" (16x86x216)



M6 | UPPER WALL BOARD - W104128
(x2) | 5/8"x3 3/8"x11 7/8" (16x86x302)



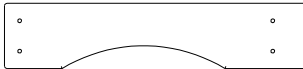
M7 | UPPER WALL BOARD - W104129
(x2) | 5/8"x3 3/8"x11 7/8" (16x86x302)



M8 | WALL SLAT - W104134
(x6) | 5/8"x3 3/8"x14 7/8" (16x86x378)



M9 | SHORT ROOF SUPPORT - W104143
(x3) | 5/8"x3 3/8"x15 5/8" (16x86x398)



M10 | ARCH ROOF SUPPORT - W104144
(x6) | 5/8"x3 3/8"x15 5/8" (16x86x398)



M11 | WALL BOARD - W104169
(x11) | 5/8"x3 3/8"x23 1/2" (16x86x596)



M12 | WALL RAIL - W104136
(x1) | 5/8"x3 3/8"x25 1/4" (16x86x642)



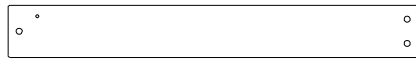
M13 | WALL BOARD - W104137
(x11) | 5/8"x3 3/8"x26 1/8" (16x86x662)



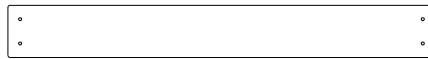
M14 | WALL BOARD - W104138
(x1) | 5/8"x3 3/8"x26 1/8" (16x86x662)



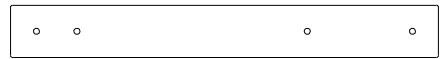
M15 | WALL BOARD - W104160
(x1) | 5/8"x3 3/8"x26 1/8" (16x86x662)



M16 | LEMONADE ROOF SUPPORT - W104123
(x1) | 5/8"x3 3/8"x26 3/4" (16x86x678)



M17 | WALL BOARD - W104174
(x2) | 5/8"x3 3/8"x27 3/4" (16x86x706)



M18 | ENTRANCE WALL BOARD - W104141
(x1) | 5/8"x3 3/8"x27 7/8" (16x86x708)



M19 | LOWER WALL BOARD - W104126
(x4) | 5/8"x3 3/8"x29 5/8" (16x86x754)



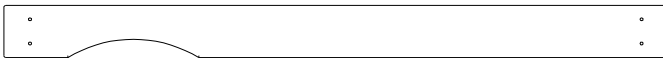
M20 | LOWER WALL BOARD - W104127
(x4) | 5/8"x3 3/8"x29 5/8" (16x86x754)



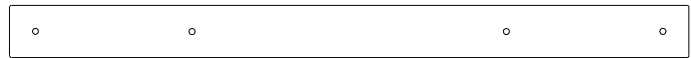
M21 | GABLE BOARD - W104158
(x2) | 5/8"x3 3/8"x39 3/8" (16x86x1000)



M22 | LONG ROOF SUPPORT - W104139
(x5) | 5/8"x3 3/8"x43 1/4" (16x86x1098)



M23 | LONG ARCH ROOF SUPPORT - W104140
(x10) | 5/8"x3 3/8"x43 1/4" (16x86x1098)



M24 | WALL RAIL - W104133
(x1) | 5/8"x3 3/8"x44 1/4" (16x86x1124)



M25 | WALL RAIL - W104162
(x2) | 5/8"x3 3/8"x44 1/4" (16x86x1124)



M26 | GABLE BOARD - W104157
(x2) | 5/8"x3 3/8"x48" (16x86x1220)



M27 | WALL RAIL - W104115
(x1) | 5/8"x3 3/8"x50 1/2" (16x86x1283)



M28 | WALL BOARD - W104130
(x3) | 5/8"x3 3/8"x53 7/8" (16x86x1368)

Owner's Manual - Parts Identification

Wood Components (Not to Scale)



M29 | WALL BOARD - W104125
(x4) | 5/8"x3 3/8"x57 1/4" (16x86x1454)



M30 | WALL BOARD - W4L17461
(x2) | 5/8"x3 3/8"x26 5/8" (16x86x676)



M61 | ATTACHMENT BOARD - W4L16725
(x1) | 1"x3 3/8"x52 1/2" (24x86x1334)



M70 | SLIDE BED SUPPORT - W100935
(x1) | 5/8"x3 3/8"x19 7/8" (16x86x505)



M73 | REAR SUPPORT - W4L16735
(x1) | 5/8"x3 3/8"x22 3/4" (16x86x579)



M74 | ROCK WALL BOARD - W4L16729
(x10) | 5/8"x3 3/8"x29" (16x86x738)



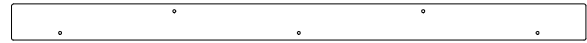
M75 | ROCK WALL BOARD - W4L16730
(x4) | 5/8"x3 3/8"x29" (16x86x738)



M76 | ROCK WALL BOARD - W4L16731
(x4) | 5/8"x3 3/8"x29" (16x86x738)



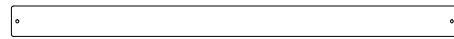
N1 | LEMONADE GABLE BOARD - W104159
(x1) | 5/8"x2 3/8"x35 3/8" (16x60x900)



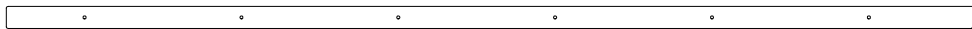
N2 | FLOOR BOARD - W104122
(x1) | 5/8"x2 3/8"x37 3/8" (16x60x950)



N3 | ROOF SUPPORT - W4L16744
(x2) | 5/8"x2 3/8"x38 7/8" (16x60x987)



N11 | ROCK WALL BOARD - W4L16732
(x1) | 5/8"x2"x29" (16x50x738)



P24 | ROCK WALL CLEAT - W4L16737
(x1) | 1"x1 3/8"x63 1/2" (24x36x1612)



Q1 | SHELF BOARD - W104165
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



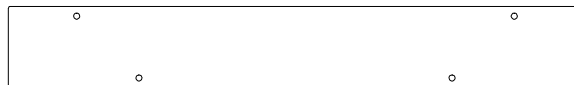
Q2 | SHELF BOARD - W104166
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



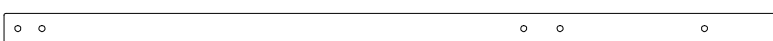
Q3 | SHELF BOARD - W104167
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



SB74 | SWING BEAM EXTENDED - W4L14650
(x1) | 2"x5 1/4"x89 1/2" (50x134x2274)



U1 | WALL RAIL - W104147
(x1) | 3/4"x5 1/4"x37 3/8" (20x134x950)



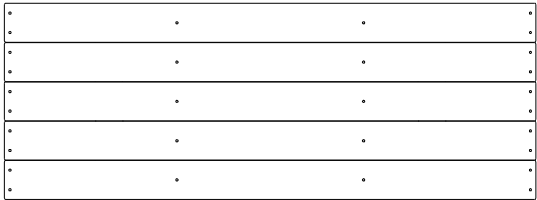
W71 | SWING BEAM SUPPORT - W4L14654
(x1) | 2"x3 3/8"x50 3/8" (50x86x1280)



Y3 | ROCK WALL END BOARD - W4L16728
(x1) | 5/8"x3 1/4"x30 5/8" (16x82x779)

Owner's Manual - Parts Identification

Wood Components (Not to Scale)



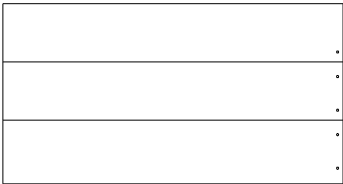
FP1 | FLOOR PANEL - W2A03466
(x3) | 1 1/4"x17"x43 3/4" (32x432x1172)



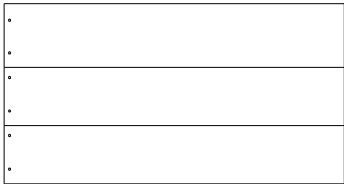
RP1 | ROOF PANEL - W104148
(x2) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)



RP2 | ROOF PANEL - W104149
(x2) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)



RP3 | ROOF PANEL - W104152
(x1) | 1 5/8"x15 5/8"x29 1/2" (42x396x750)



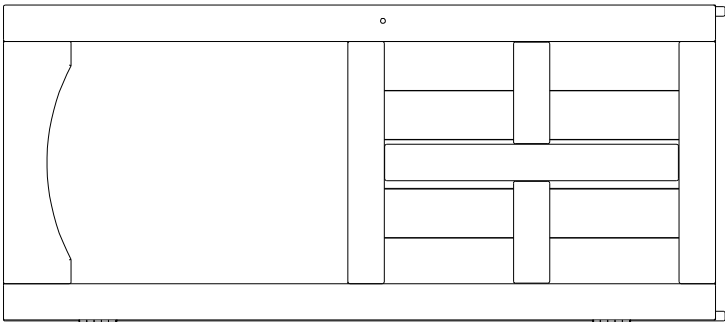
RP4 | ROOF PANEL - W104153
(x1) | 1 5/8"x15 5/8"x46" (42x396x750)



RP5 | ROOF PANEL - W104154
(x1) | 1.654 in"x15 5/8"x29 1/2" (42x396x750)



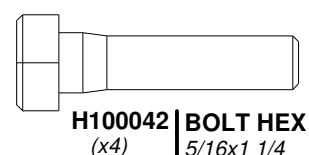
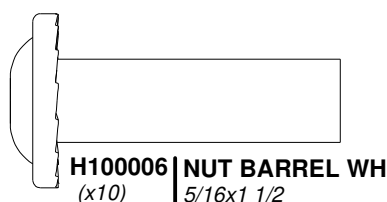
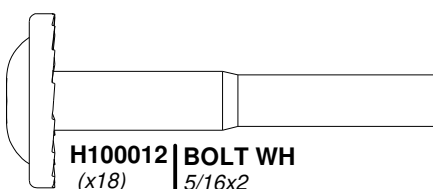
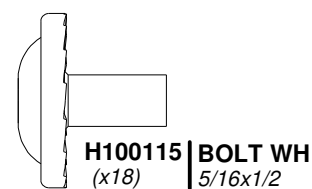
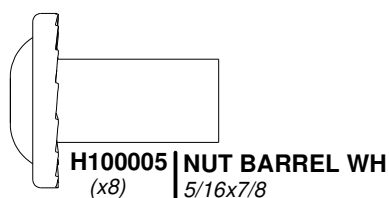
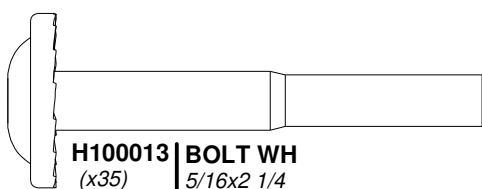
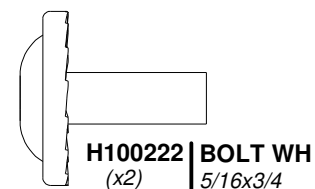
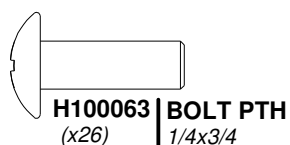
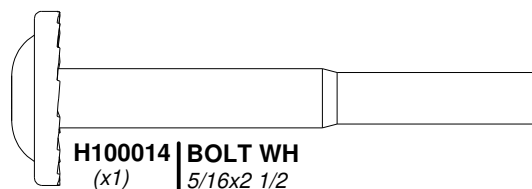
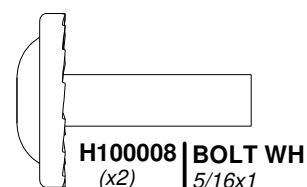
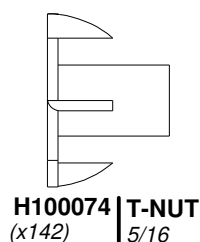
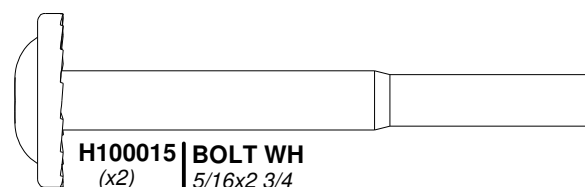
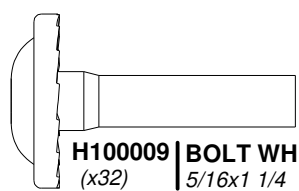
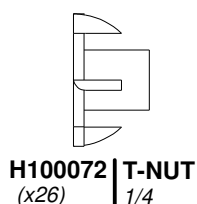
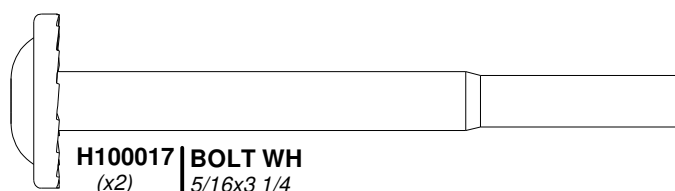
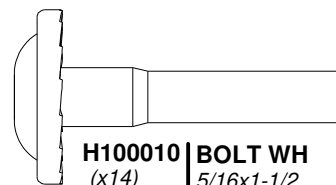
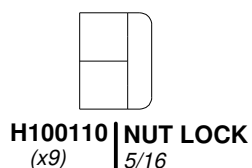
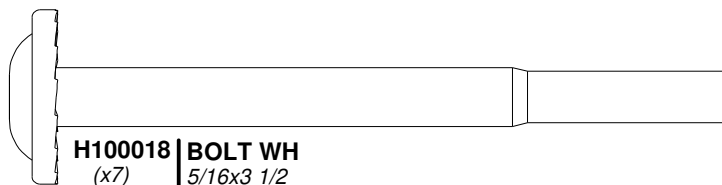
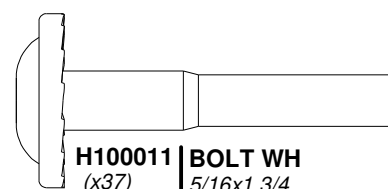
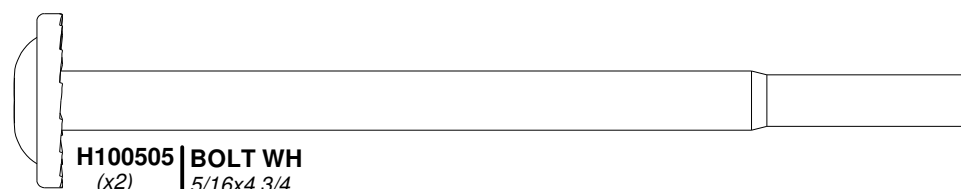
RP6 | ROOF PANEL - W104155
(x1) | 1 5/8"x15 5/8"x46" (42x396x750)



DP1 | DOOR ASSEMBLY - W104183
(x1) | 4 1/8"x20 3/8"x47" (104.5x519x1194)

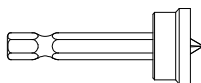
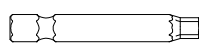
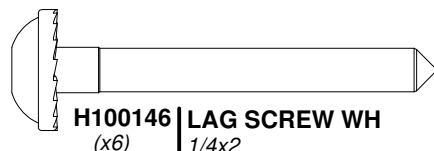
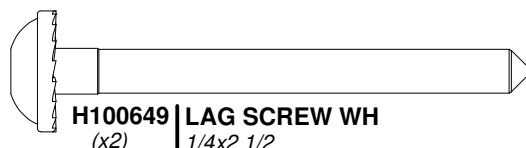
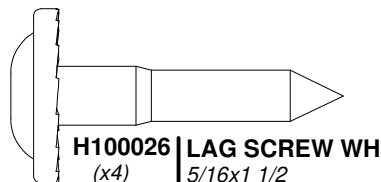
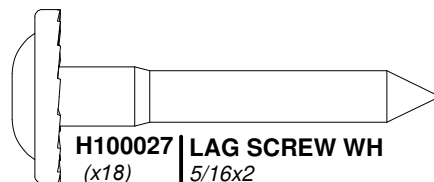
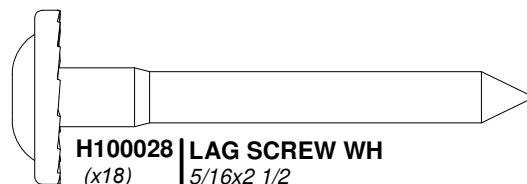
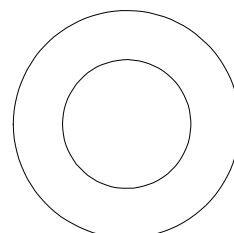
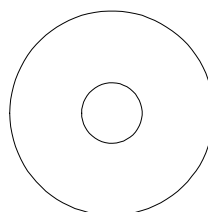
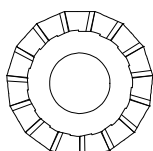
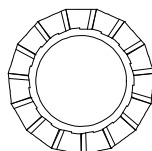
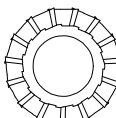
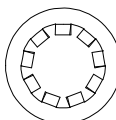
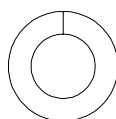
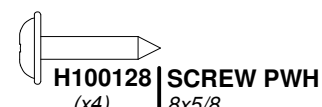
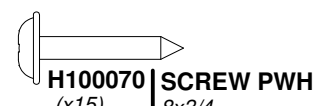
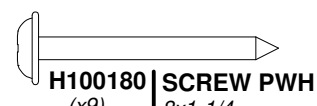
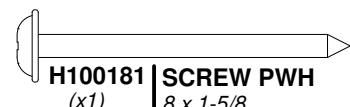
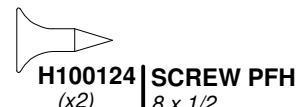
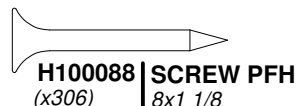
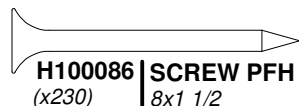
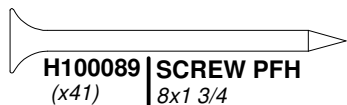
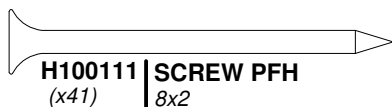
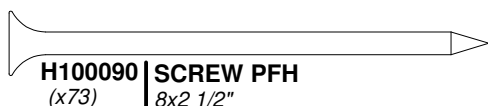
Owner's Manual - Parts Identification

Hardware Components



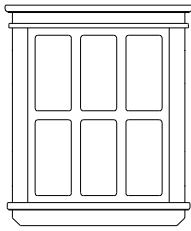
Owner's Manual - Parts Identification

Hardware Components

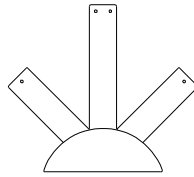


Owner's Manual - Parts Identification

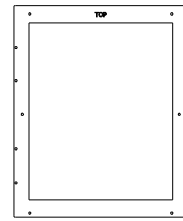
Accessory Components (Not to Scale)



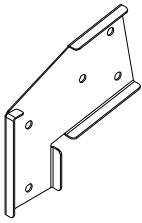
A100321 | **PLASTIC WINDOW**
(x2) 44x412x485



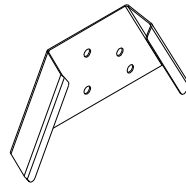
A100361 | **PLASTIC SUNBURST**
(x3)



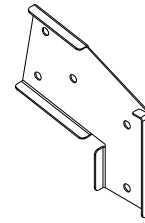
A100365 | **LARGE PLASTIC WINDOW TRIM**
(x2)



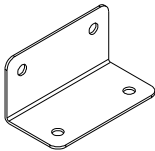
A100325 | **SWING BEAM EXTENSION BRACKET-LEFT**
(x1)



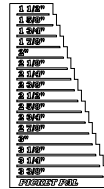
A4M01169 | **A-FRAME BRACKET**
(x1)



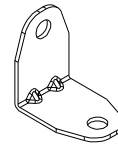
A100326 | **SWING BEAM EXTENSION BRACKET-RIGHT**
(x1)



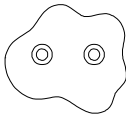
A100140 | **L BRACKET**
(x2) 66x66x127



A6P00410 | **PICKET PAL**
(x1)



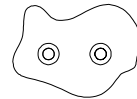
A4M01046 | **L BRACKET**
(x2) 2.5x38x55x55



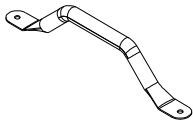
A6P00036 | **GREEN HC ROCK #1**
(x6)



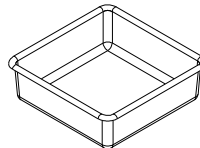
A100071 | **KNOB**
(x1)



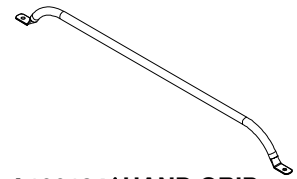
A6P00037 | **GREEN HC ROCK #2**
(x6)



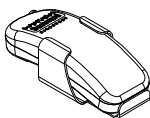
A100118 | **HAND GRIP METAL GREEN**
(x3) 381 c/c



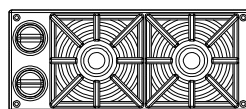
A100129 | **SQUARE SINK BOWL**
(x1)



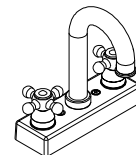
A100134 | **HAND GRIP GREEN 816 C/C**
(x2)



A100132 | **PHONE KIT**
(x1)



A6P00025 | **STOVE KIT**
(x1)



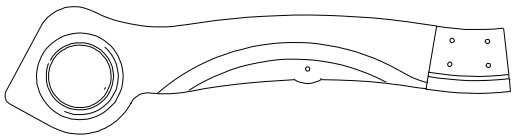
A6P00024 | **FAUCET KIT**
(x1)

Owner's Manual - Parts Identification

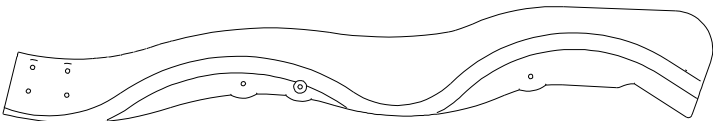
Accessory Components (Not to Scale)

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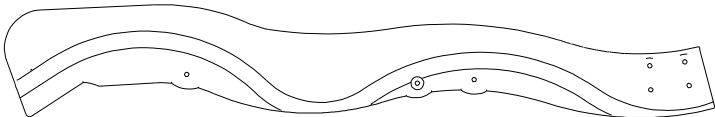
A100035
(x1) | SLIDE BED 10' LIGHT GREEN



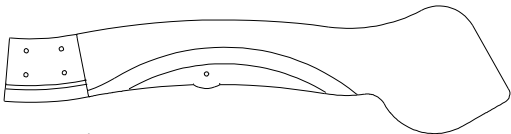
A6P00484
(x1) | SLIDE RAIL 10' BOTTOM RIGHT GREEN



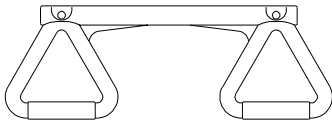
A6P00486
(x1) | SLIDE RAIL 10' TOP RIGHT GREEN



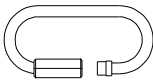
A6P00485
(x1) | SLIDE RAIL 10' TOP LEFT GREEN



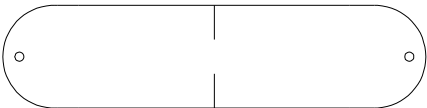
A6P00483
(x1) | SLIDE RAIL 10' BOTTOM LEFT GREEN



A6P00034
(x1) | TRAPEZE YELLOW



A100069
(x6) | QUICK LINK



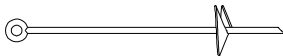
A6P00054
(x2) | SWING SEAT GREEN 22"



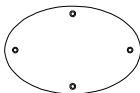
A6P00487
(x4) | SLIDE TUBE SUPPORT



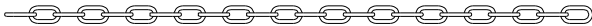
H100099
(x6) | 9 1/2" SWING
HANGER QUICK
LINK



A100178
(x6) | AUGER GROUND
STAKE



A100164
(x1) | BYD ID TAG
(LARGE) AGES
3-10



A100177
(x2) | CHAIN GREEN 31"



A100068
(x4) | CHAIN GREEN 51.25"

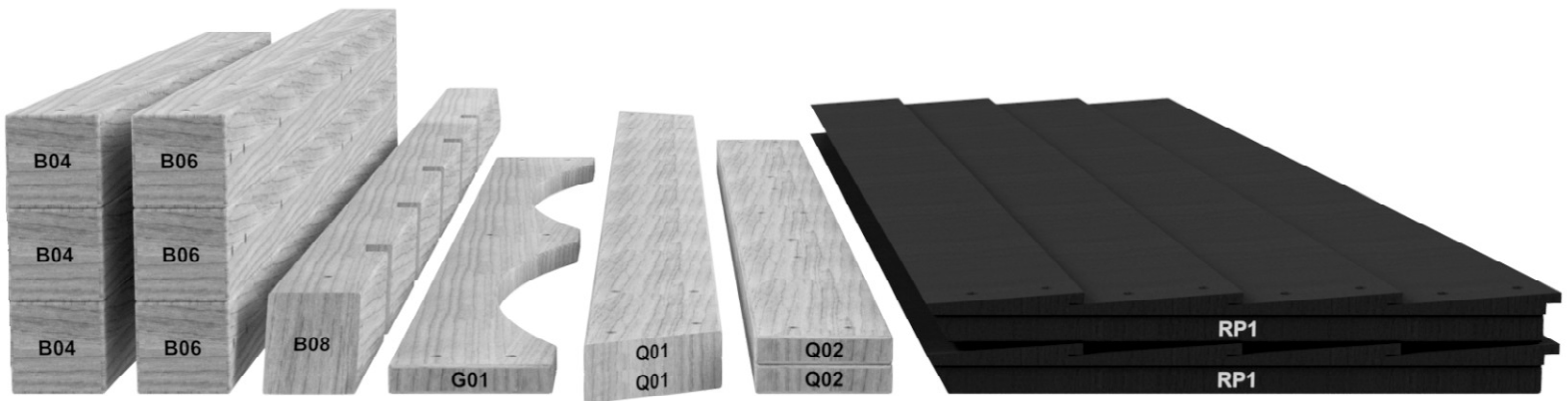
PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

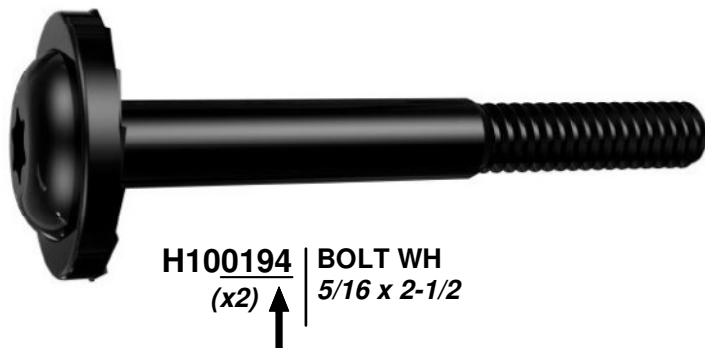
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



**Cordless Drill or
Electric Drill**



**Drill Attachments:
Phillips Head**



**1/8", 3/16", 3/8" & 7/16"
Drill Bits**



Phillips Screw Driver



Open End Wrenches 1/2" & 9/16"



**3/8" Drive Ratchet, 1/2" &
9/16" STD Sockets 1/2" & 9/16" Deep
Sockets**



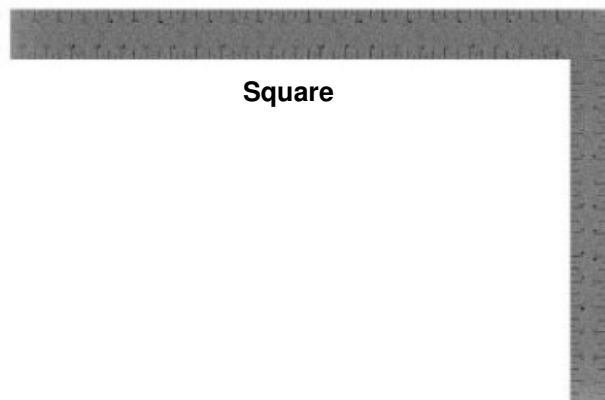
Claw Hammer



Rubber Mallet - Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

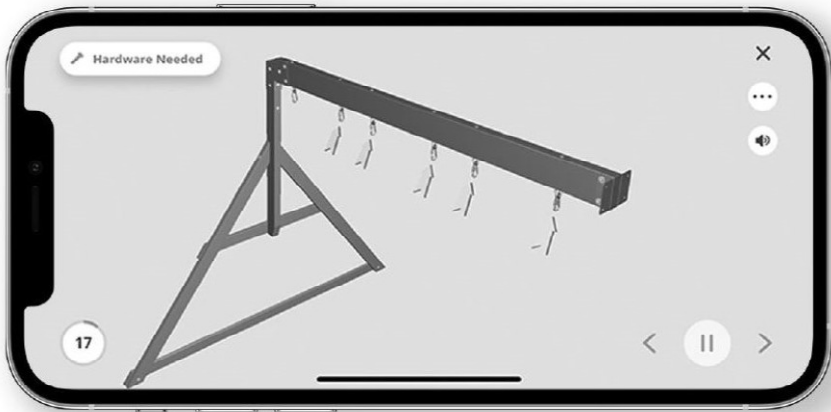
1. **Printed Assembly Manual** included with your set
2. **BILT APP** - 3D interactive instructions
3. **Combination of the Printed Manual and BILT APP** (Note: Step numbers can differ between the two methods)



Scan for easy 3D instructions

Download the BILT app before you begin





STEP 1 - RW/LDR COMBO ASSY

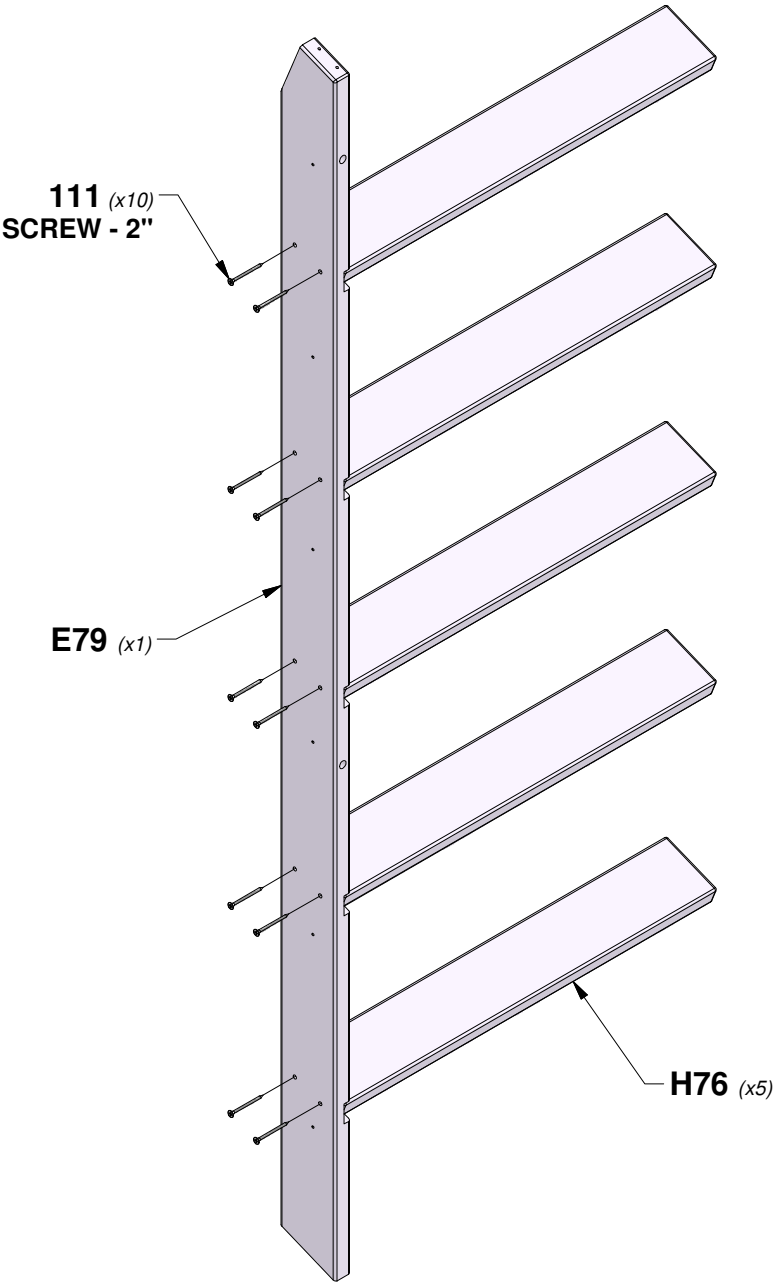
QTY	PART NUMBER	DESCRIPTION
10	H100111	SCREW PFH 8x2



E79 | **LEFT UPRIGHT - W4L16733**
(x1) | 1"x3 3/8"x64 5/8" (24x86x1640)

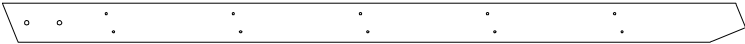


H76 | **LADDER RUNG - W4L16736**
(x5) | 1"x3 3/8"x22 7/8" (24x86x551)

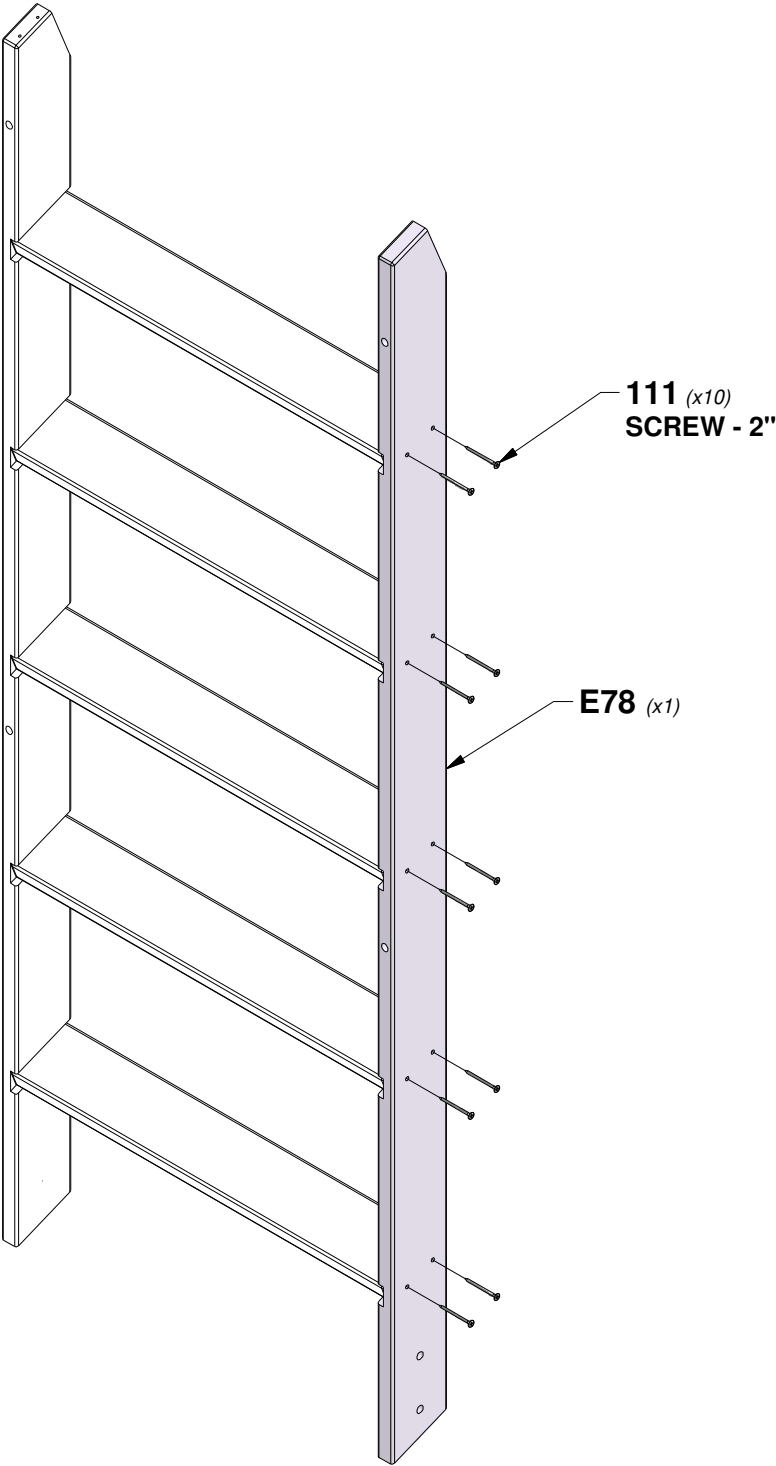


STEP 2 - RW/LDR COMBO ASSY

QTY	PART NUMBER	DESCRIPTION
10	H100111	SCREW PFH 8x2



E78 | LEFT UPRIGHT - W4L16734
(x1) | 1"x3 3/8"x64 5/8" (24x86x1640)

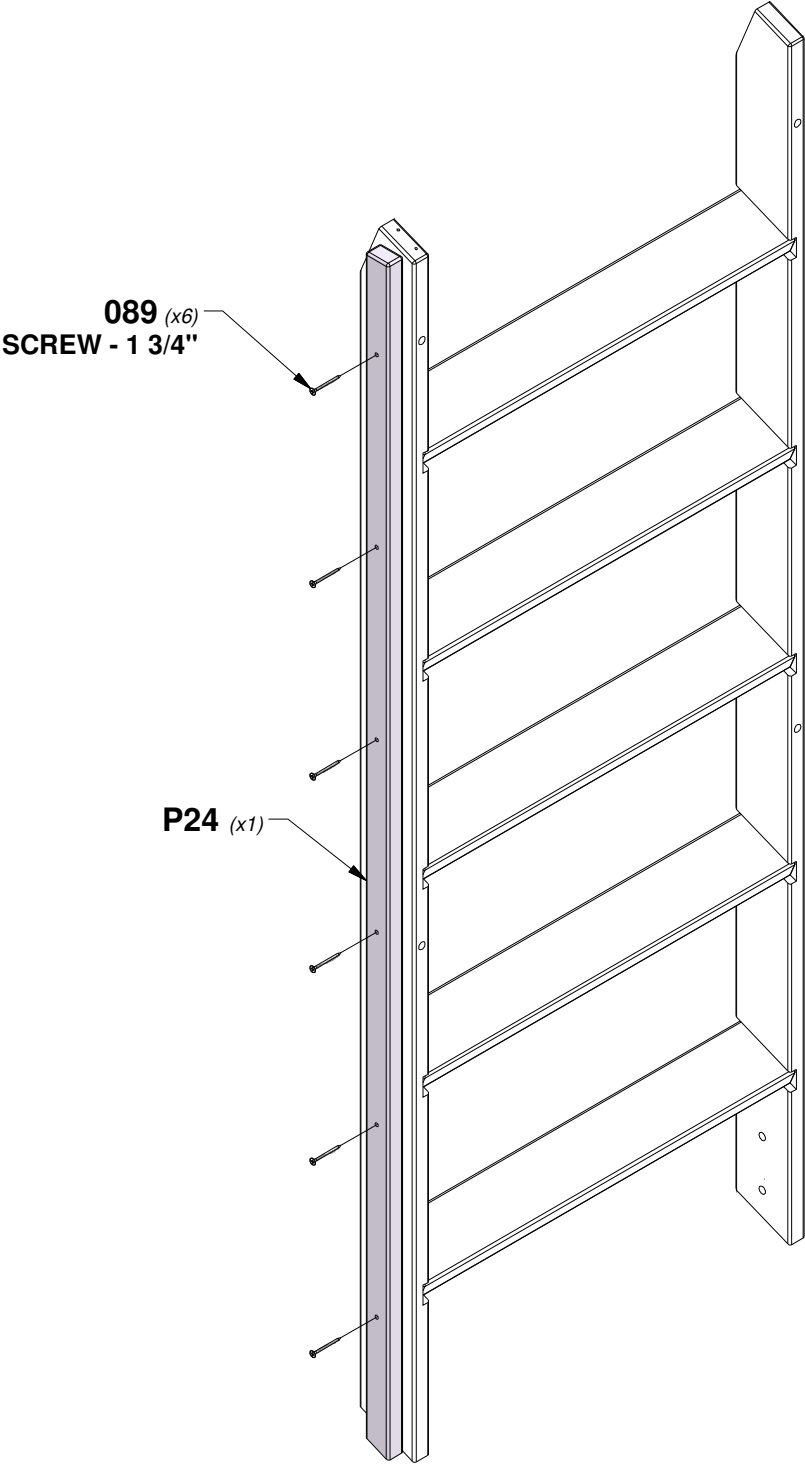


STEP 3 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100089	SCREW PFH 8x1-3/4"



P24 | ROCK WALL CLEAT - W4L16737
(x1) | 1"x1 3/8"x63 1/2" (24x36x1612)



STEP 4 - RW/LDR COMBO ASSY

QTY	PART NUMBER	DESCRIPTION
24	H100063	BOLT PTH 1/4x3/4
24	H100072	T-NUT 1/4
24	H100108	WASHER LOCK INT 8x15



M75 | ROCK WALL BOARD - W4L16730
(x4) | 5/8"x3 3/8"x27 7/8" (16x86x738)



A6P00036 | GREEN HC ROCK #1
(x6)



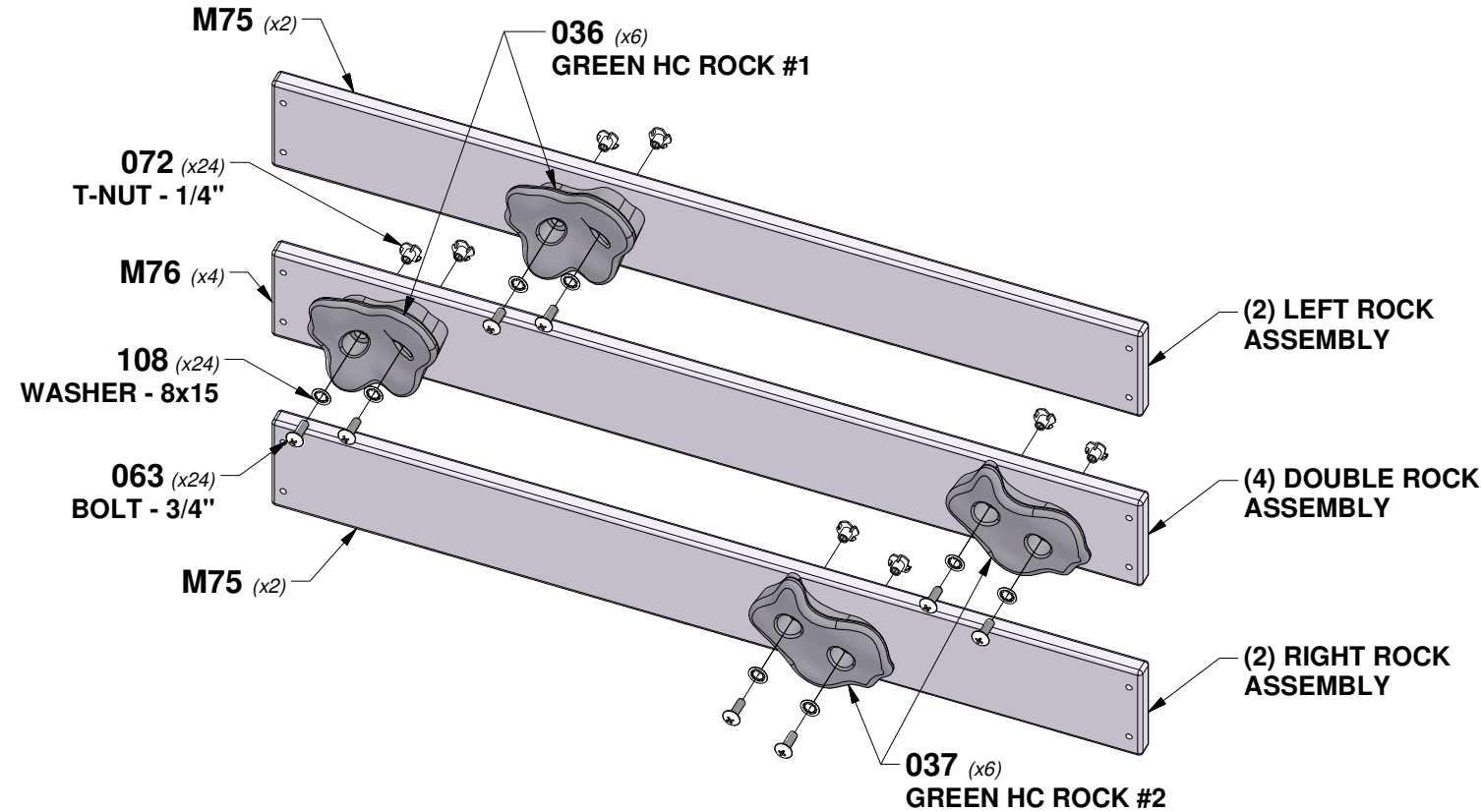
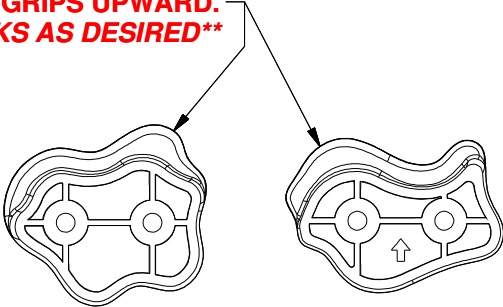
M76 | ROCK WALL BOARD - W4L16731
(x4) | 5/8"x3 3/8"x27 7/8" (16x86x738)



A6P00037 | GREEN HC ROCK #2
(x6)

TIP:
INSTALL T-NUTS IN WOOD FIRST

INSTALL WITH FINGER GRIPS UPWARD.
****PLACE ROCKS AS DESIRED****

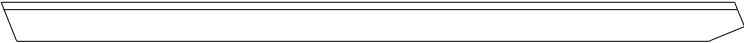


STEP 5 - RW/LDR COMBO ASSY

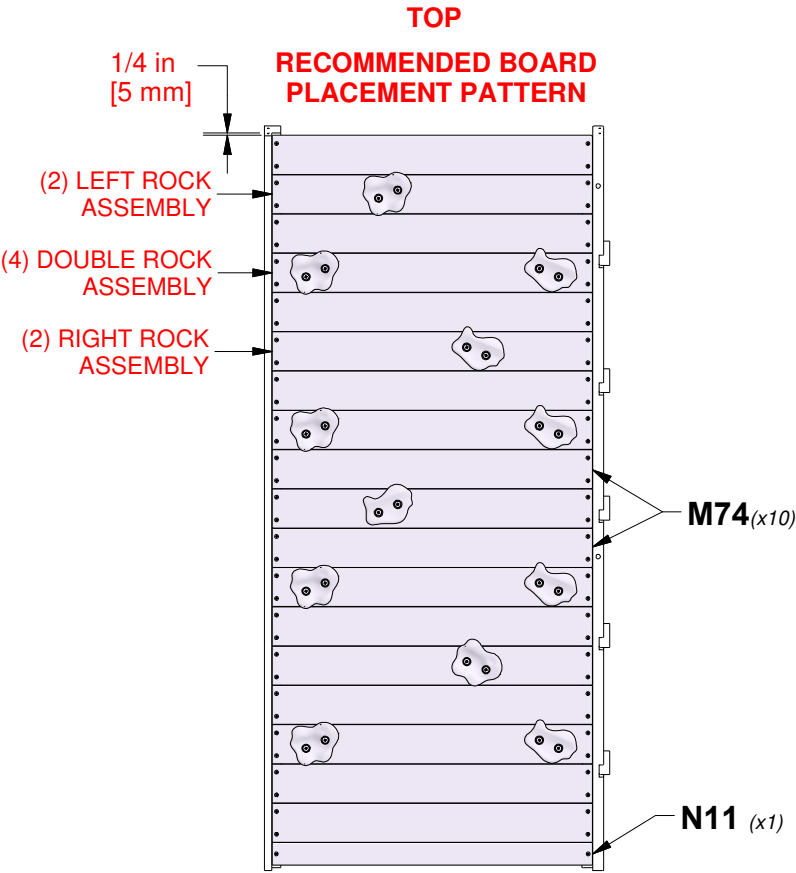
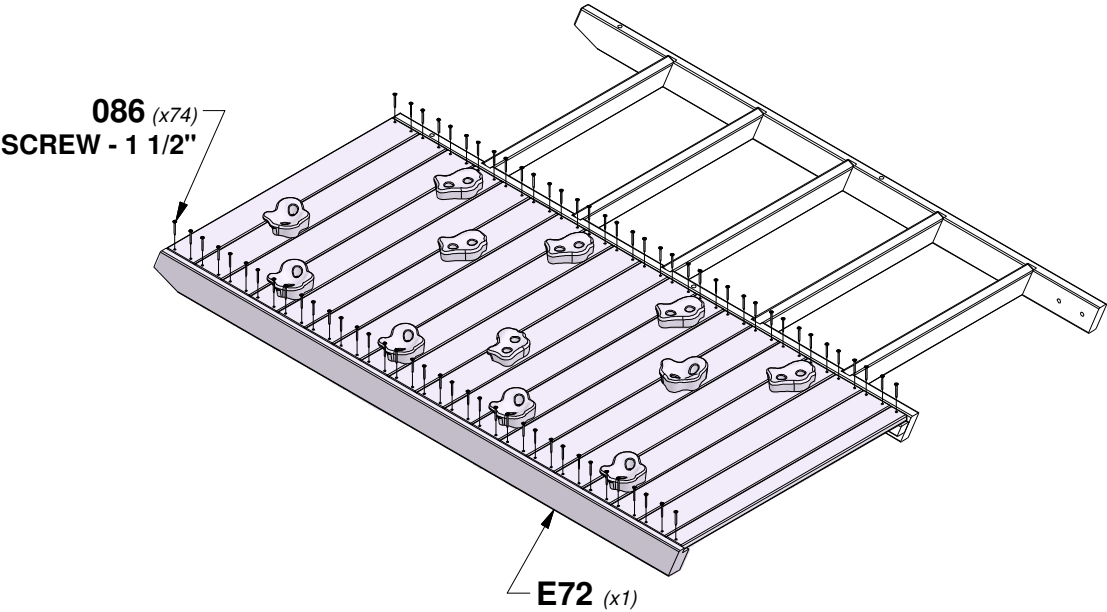
QTY	PART NUMBER	DESCRIPTION
74	H100086	SCREW PFH 8x1-1/2"

M74 | ROCK WALL BOARD - W4L16729
(x10) | 5/8"x3 3/8"x27 7/8" (16x86x738)

N11 | ROCK WALL BOARD - W4L16732
(x1) | 5/8"x2"x27 7/8" (16x50x738)



E72 | ROCKWALL RAIL - W4L16727
(x1) | 1 3/8"x3 3/8"x64 5/8" (36x86x1640)

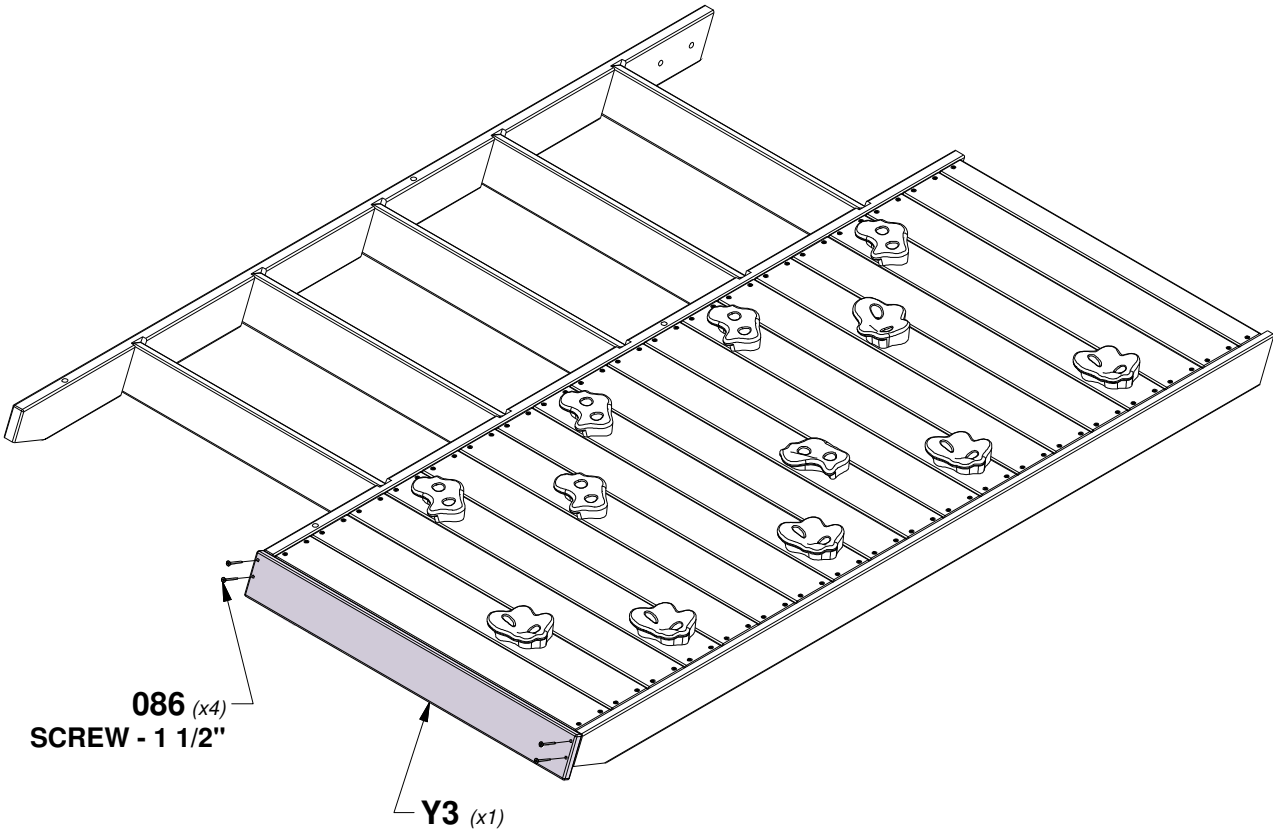


STEP 6 - RW/LDR COMBO ASSY

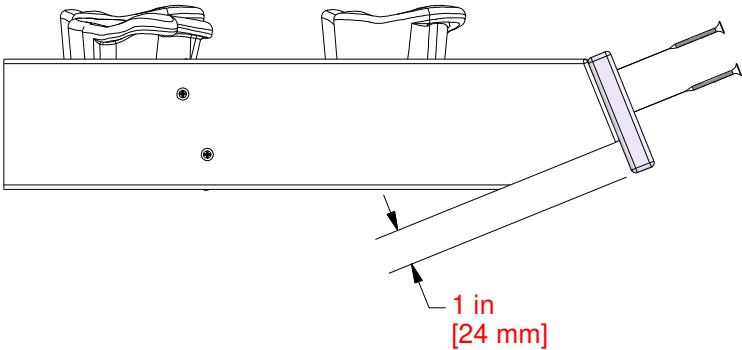
QTY	PART NUMBER	DESCRIPTION
4	H100086	SCREW PFH 8x1-1/2"



Y3 | ROCK WALL END BOARD - W4L16728
(x1) | 5/8"x3 1/4"x29 1/2" (16x82x779)



SIDE VIEW



STEP 7 - RW/LDR COMBO ASSY

QTY	PART NUMBER	DESCRIPTION
6	H100089	SCREW PFH 8x1-3/4"
4	H100074	T-NUT 5/16
4	H100111	SCREW PFH 8x2

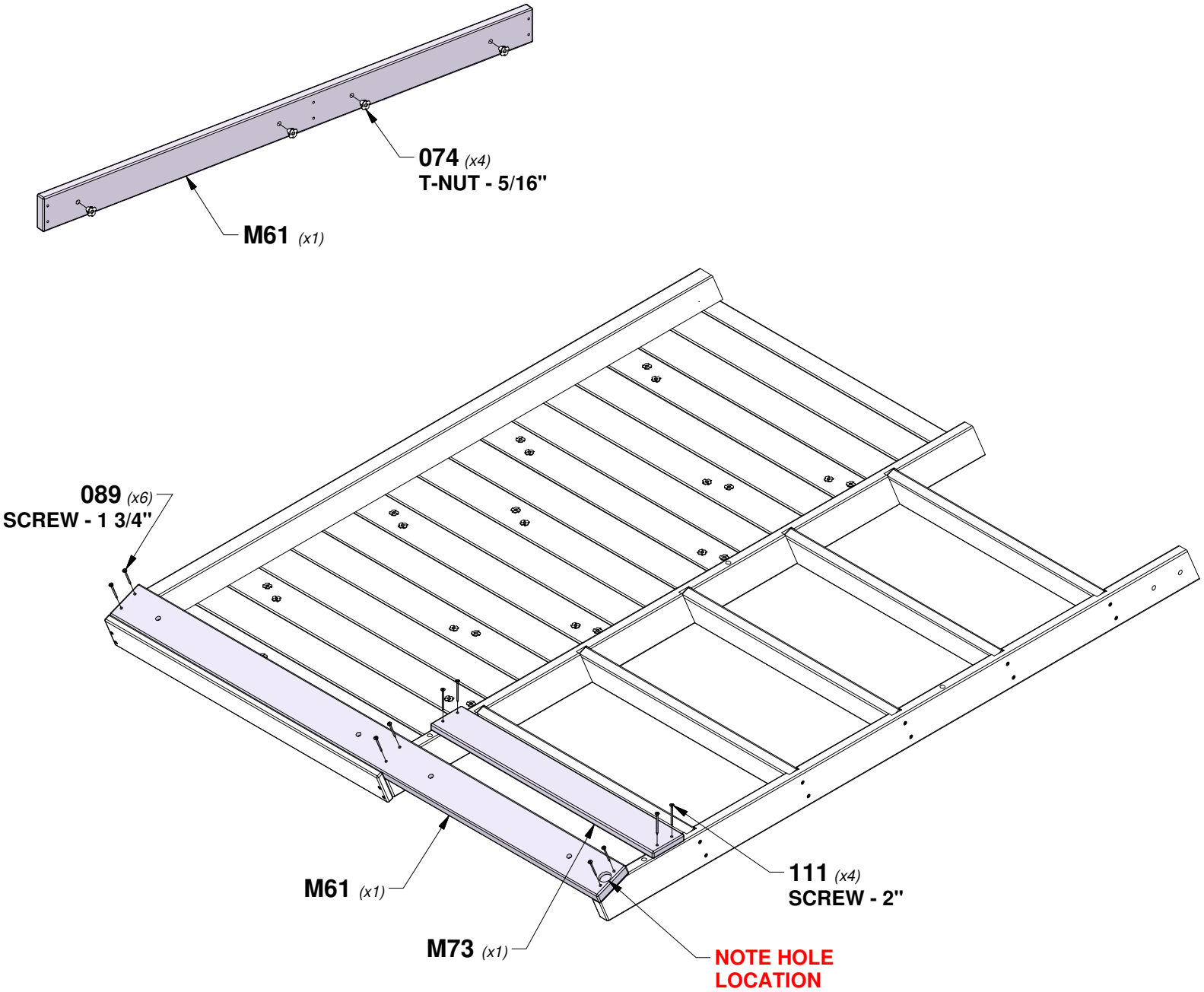


M61 | ATTACHMENT BOARD - W4L16725
(x1) | 1"x3 3/8"x52 1/2" (24x86x1334)



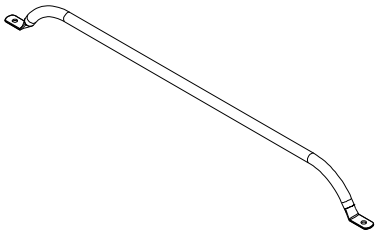
M73 | REAR SUPPORT - W4L16735
(x1) | 5/8"x3 3/8"x24" (16x86x579)

TIP:
INSTALL T-NUTS IN WOOD FIRST



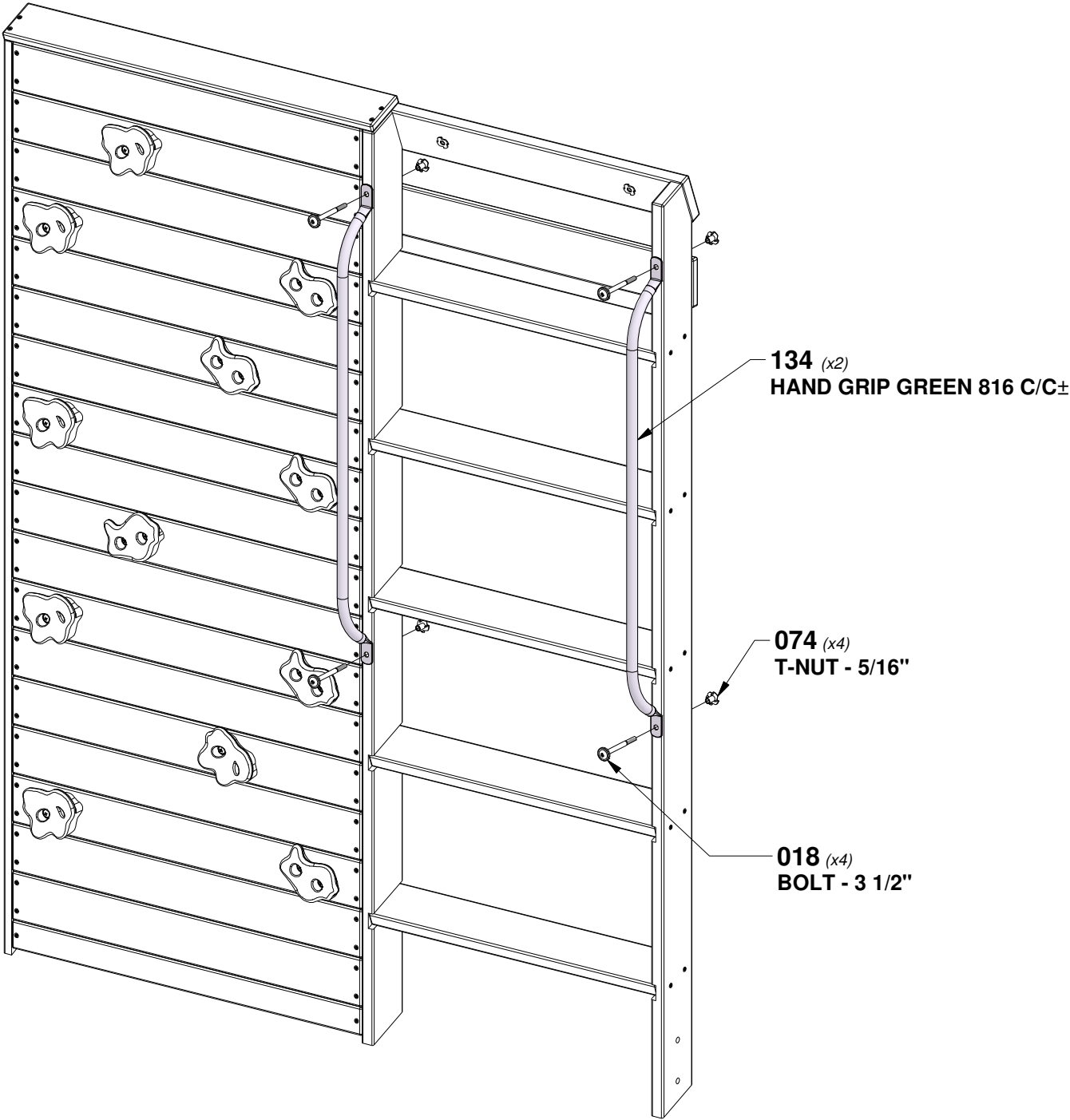
STEP 8 - RW/LDR COMBO ASSY

QTY	PART NUMBER	DESCRIPTION
4	H100018	BOLT WH 5/16x3 1/2
4	H100074	T-NUT 5/16



A100134
(x2) | **HAND GRIP GREEN 816 C/C**

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 1 - SLIDE

QTY	PART NUMBER	DESCRIPTION
3	H100074	T-NUT 5/16
3	H100115	BOLT WH 5/16x1/2

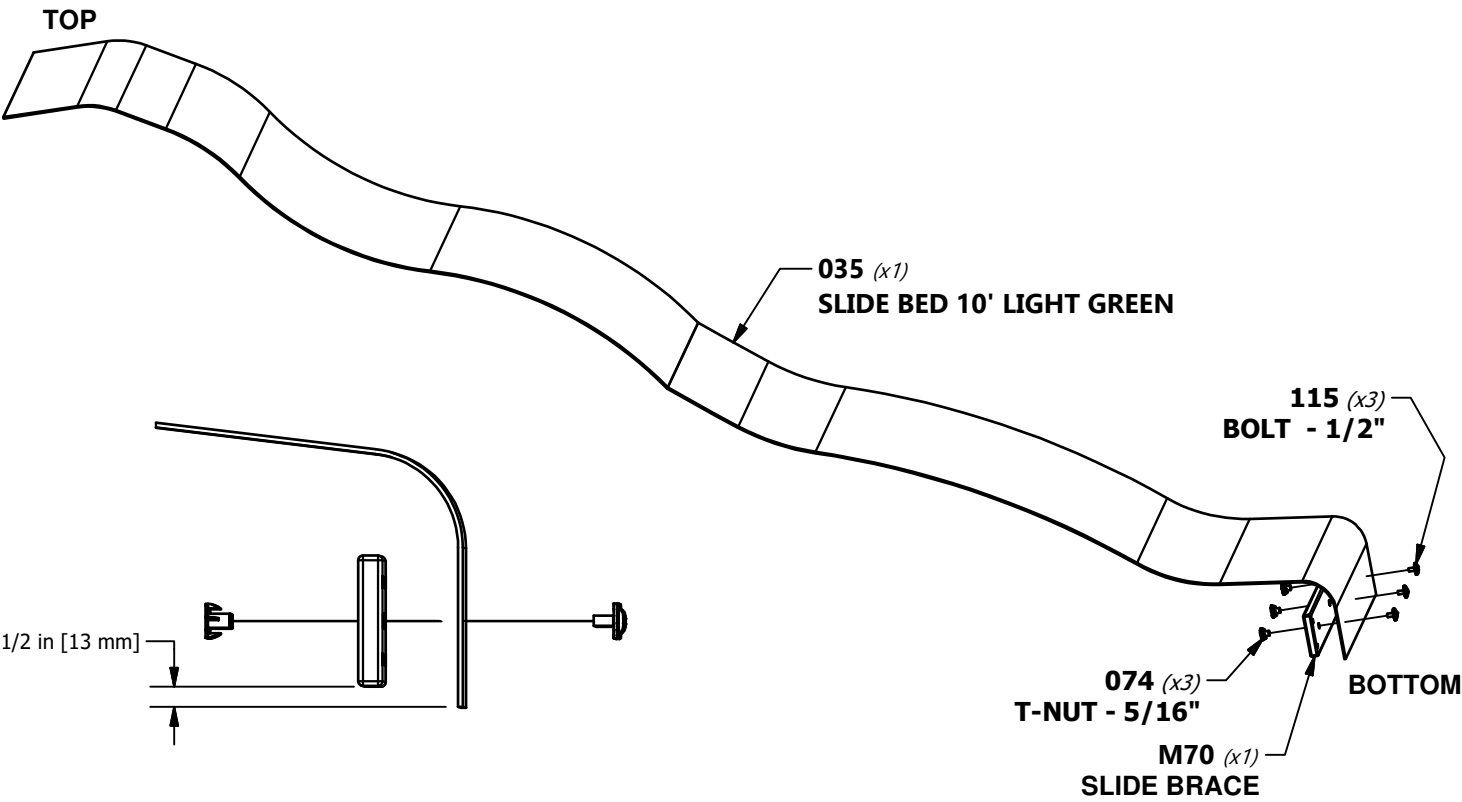


A100035 | **SLIDE BED 10' LIGHT GREEN**
(x1)

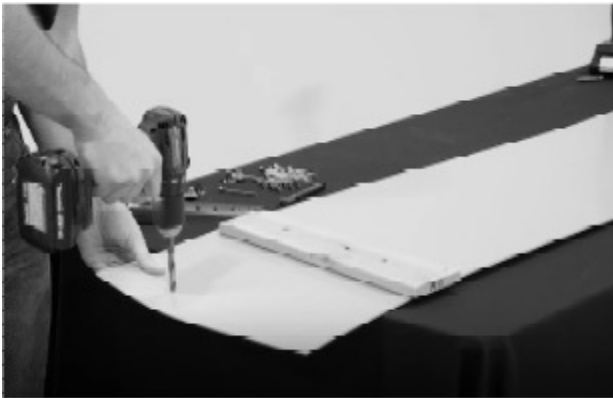


M70 | **SLIDE SUPPORT BOARD - W100935**
(x1) 5/8"x3 3/8"x19 7/8" (16x86x505)

NOTE:
TAKE NOTE OF SLIDE BED SURFACE FINISH, THE DULL SIDE WILL BE TOWARDS THE GROUND. PLACE SLIDE BRACE CENTERED ON THE BOTTOM (DULL SIDE) AND 1/2" FROM THE EDGE. USE **M70** BOARD AS A TEMPLATE FOR DRILLING BOTTOM HOLE PATTERN IN SLIDE BED. USE A 5/16" DRILL BIT.

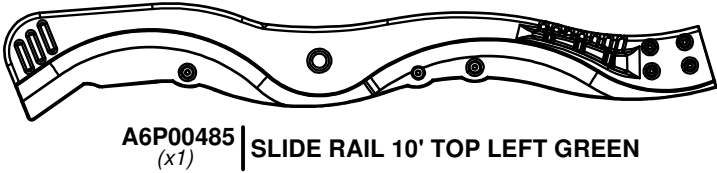
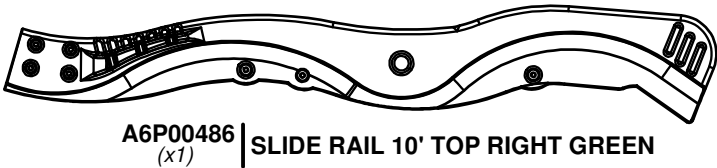
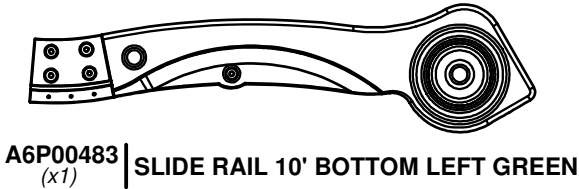
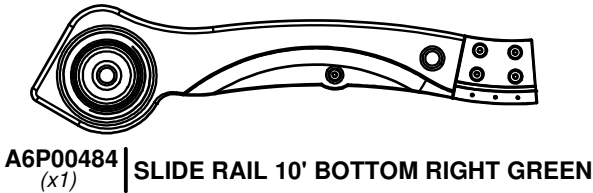


TIP:
PRE-BENDING THE ENDS WILL EASE ASSEMBLY. PLACING THE SLIDE BED OUT IN THE SUN MAKES IT EASIER TO BEND.

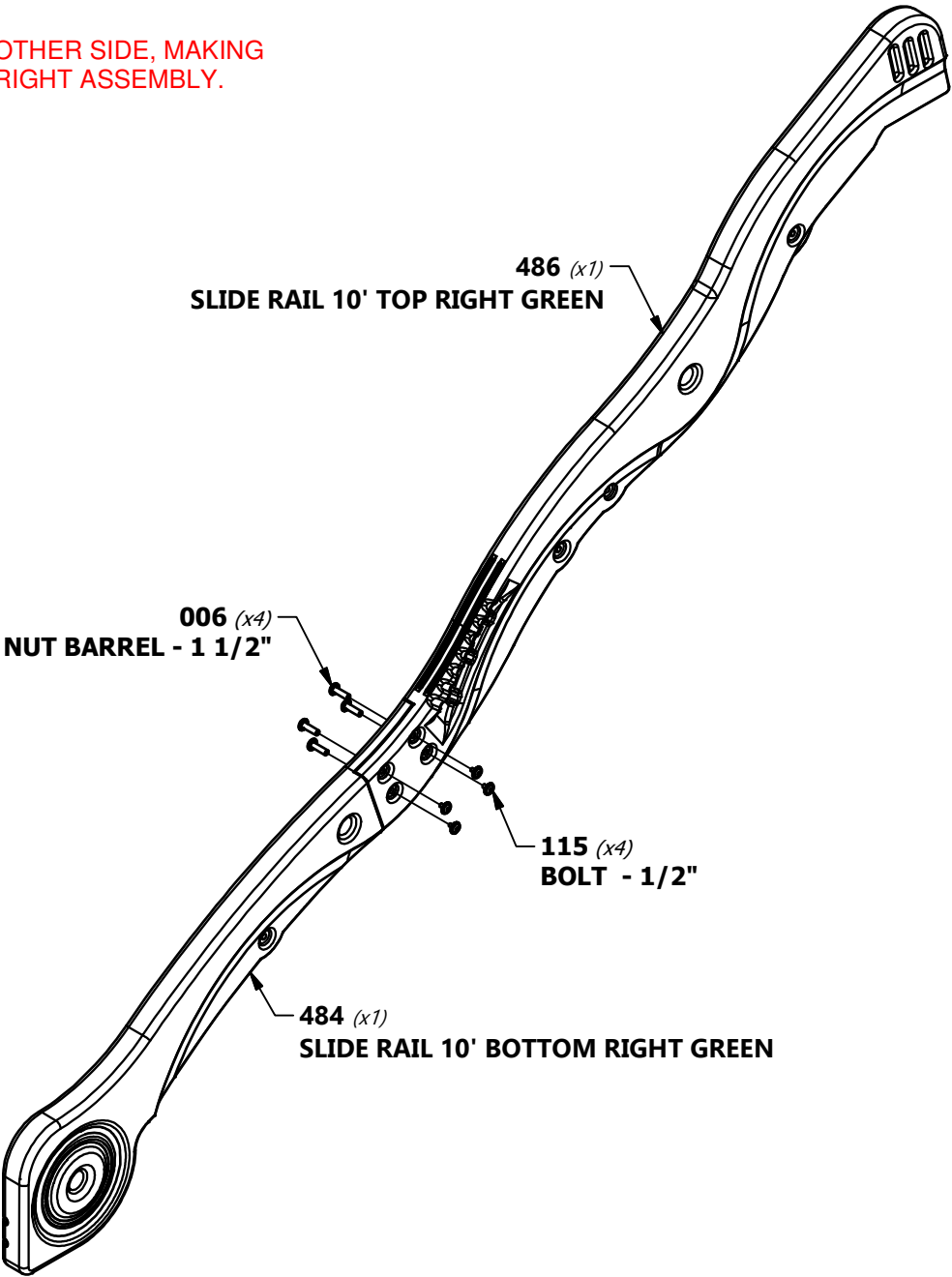


STEP 2 - SLIDE

QTY	PART NUMBER	DESCRIPTION
8	H100006	NUT BARREL WH 5/16x1 1/2
8	H100115	BOLT WH 5/16x1/2

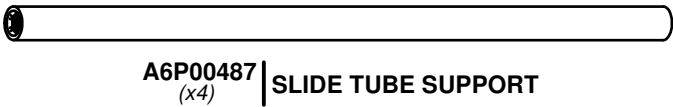


NOTE:
REPEAT ON OTHER SIDE, MAKING
A LEFT AND RIGHT ASSEMBLY.



STEP 3 - SLIDE

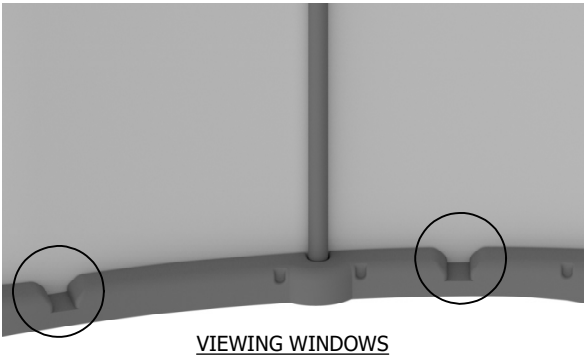
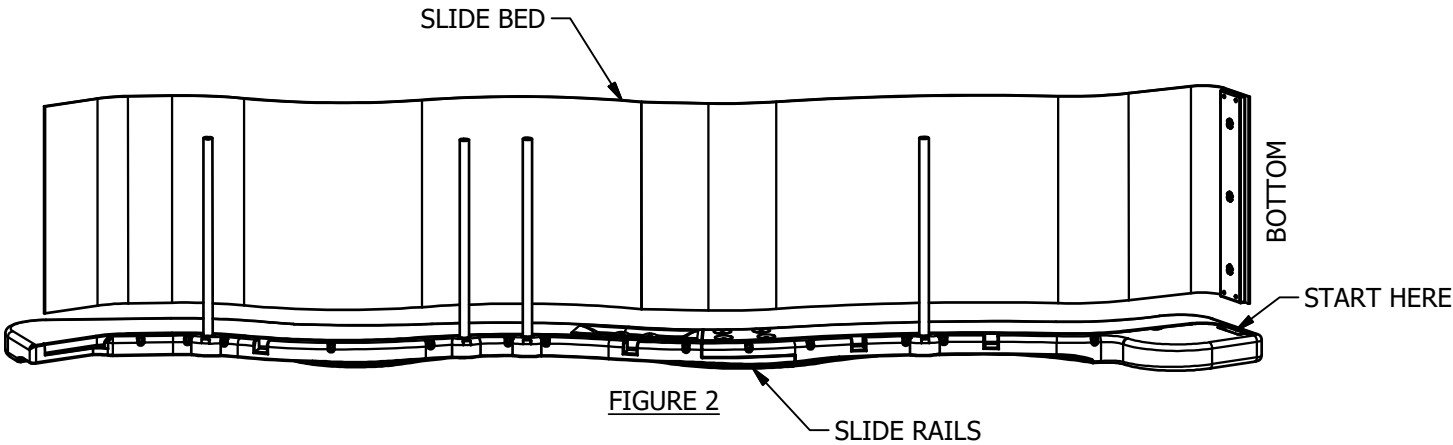
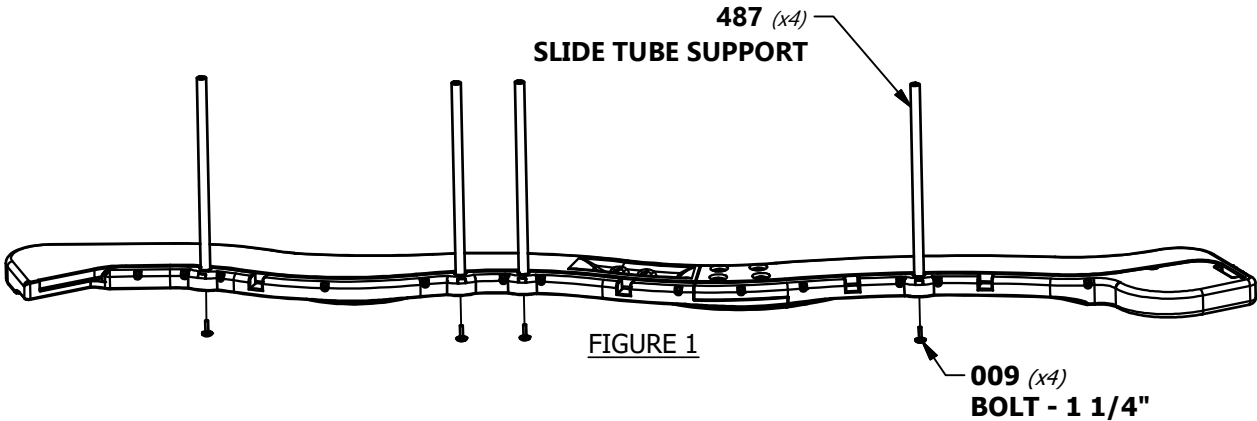
QTY	PART NUMBER	DESCRIPTION
4	H100009	BOLT WH 5/16x1 1/4



NOTE:
INSERT THE (4) SLIDE SUPPORT TUBES INTO THEIR RESPECTIVE PILOT LOCATIONS (FIGURE 1).

PLACE (1) SLIDE RAIL ASSEMBLY ON A FLAT SURFACE AND BEGIN INSERTING SLIDE BED AT THE BOTTOM OF THE SLIDE RAIL (FIGURE 2). HAVE A HELPER BEND THE SLIDE BED TOWARDS THE TOP OF THE SLIDE AND INSERT THE BED INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS INSERTED WITHIN 1/8" (3mm) OF GROOVE BOTTOM.

TIP:
A HELPER IS RECOMMENDED FOR THESE FOLLOWING STEPS.



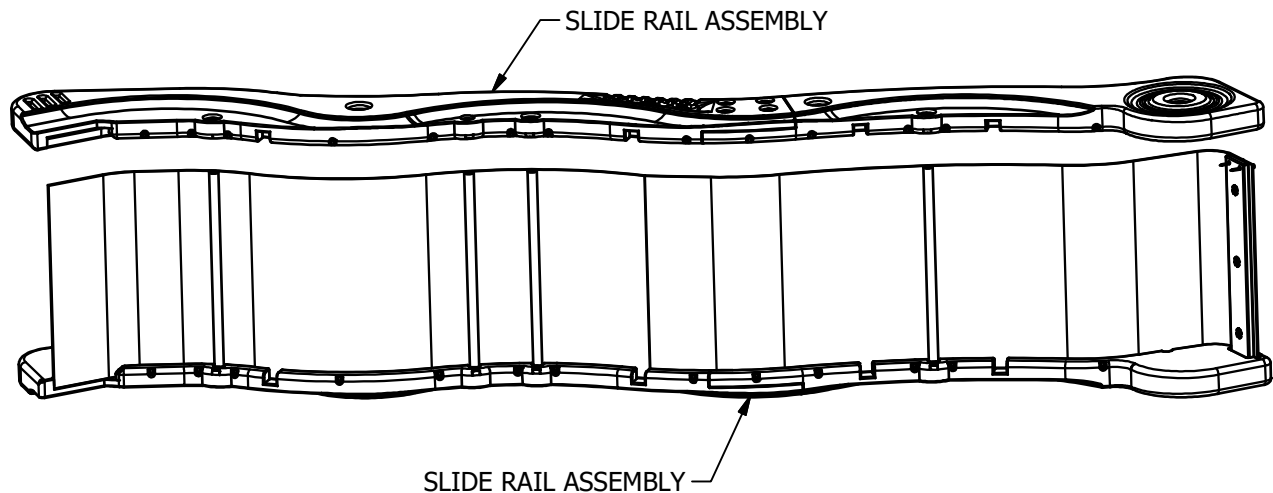
STEP 4 - SLIDE

NOTE:

PLACE SECOND SLIDE RAIL ASSEMBLY OVER THE TOP OF THE SLIDE BED AND SLIDE SUPPORT TUBES. INSERT THE SLIDE BED AND SLIDE SUPPORT TUBES INTO THE SLIDE CAVITY. MAKE SURE SLIDE BED IS INSERTED WITHIN 1/8" (3mm) OF GROOVE BOTTOM.



FAILURE TO INSERT SLIDE BED PROPERLY MAY RESULT IN INJURY OR AMPUTATION. EXPOSED SLIDE EDGES CAN BE SHARP AND BECOME A LACERATION HAZARD IF THE SLIDE IS NOT PROPERLY ASSEMBLED.



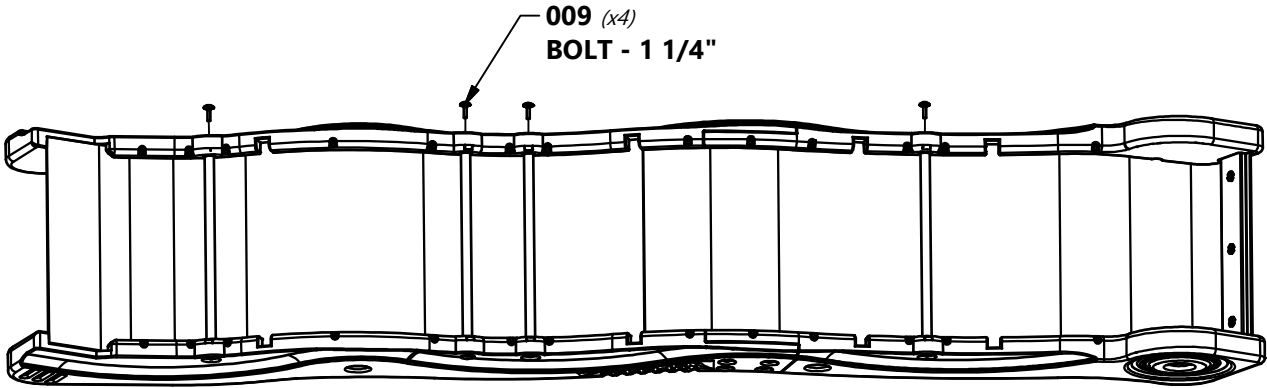
TIP:
USE A RUBBER Mallet TO FULLY SEAT
THE SLIDE BED INTO THE SLIDE CAVITY.

STEP 5 - SLIDE

QTY	PART NUMBER	DESCRIPTION
4	H100009	BOLT WH 5/16x1 1/4

NOTE:
USE 1 1/4" BOLTS TO FASTEN EACH
SIDE OF THE SLIDE SUPPORT TUBES.

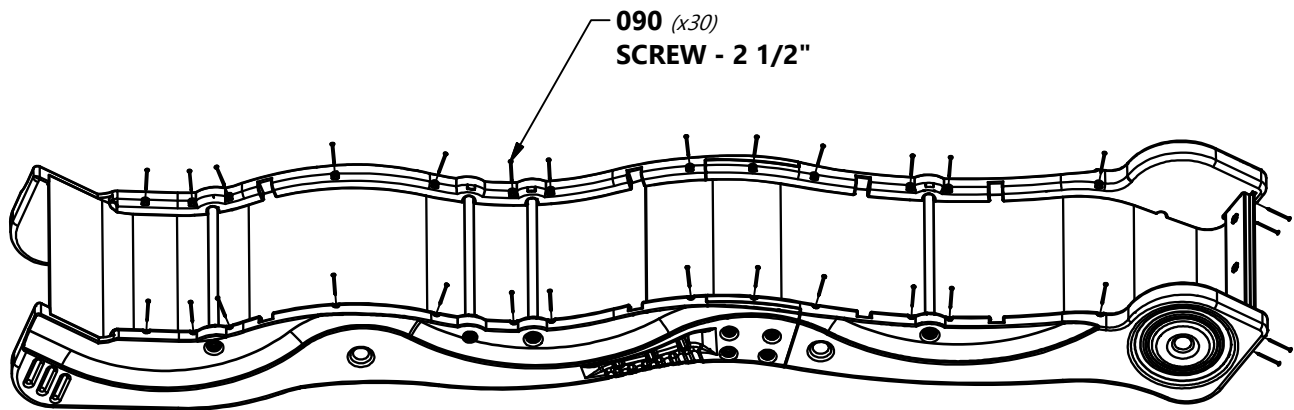
TIP:
HAVING A HELPER HOLD THE SLIDE
ASSEMBLY TOGETHER WHILE YOU FASTEN
WILL MAKE IT EASIER TO ASSEMBLE.



STEP 6 - SLIDE

QTY	PART NUMBER	DESCRIPTION
30	H100090	SCREW PFH 8x2 1/2

NOTE:
USING AN 1/8" DRILL BIT, DRILL PILOT HOLES IN EACH INDENTATION
ALONG EACH SIDE RAIL. THERE SHOULD BE 15 INDENTATIONS ON
EACH RAIL. BE SURE TO DRILL THROUGH THE SLIDE RAIL AND THE
SLIDE BED. THEN SECURE WITH THE PROVIDED HARDWARE.

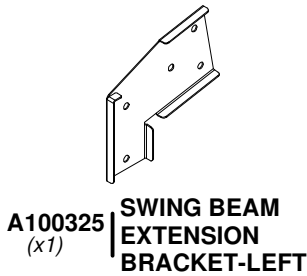


STEP 1 - SWING BEAM ASSEMBLY

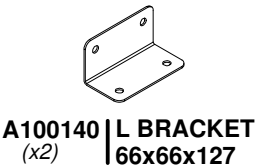
QTY	PART NUMBER	DESCRIPTION
3	H100005	NUT BARREL WH 5/16x7/8
3	H100011	BOLT WH 5/16x1 3/4
2	H100047	BOLT HEX 5/16x2-3/4
4	H100105	WASHER FLAT 8x27
2	H100110	NUT LOCK 5/16



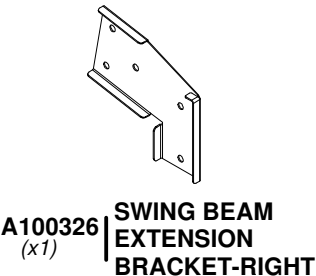
SB74 | SWING BEAM EXTENDED - W4L14650
(x1) | 2"x5 1/4"x89 1/2" (50x134x2274)



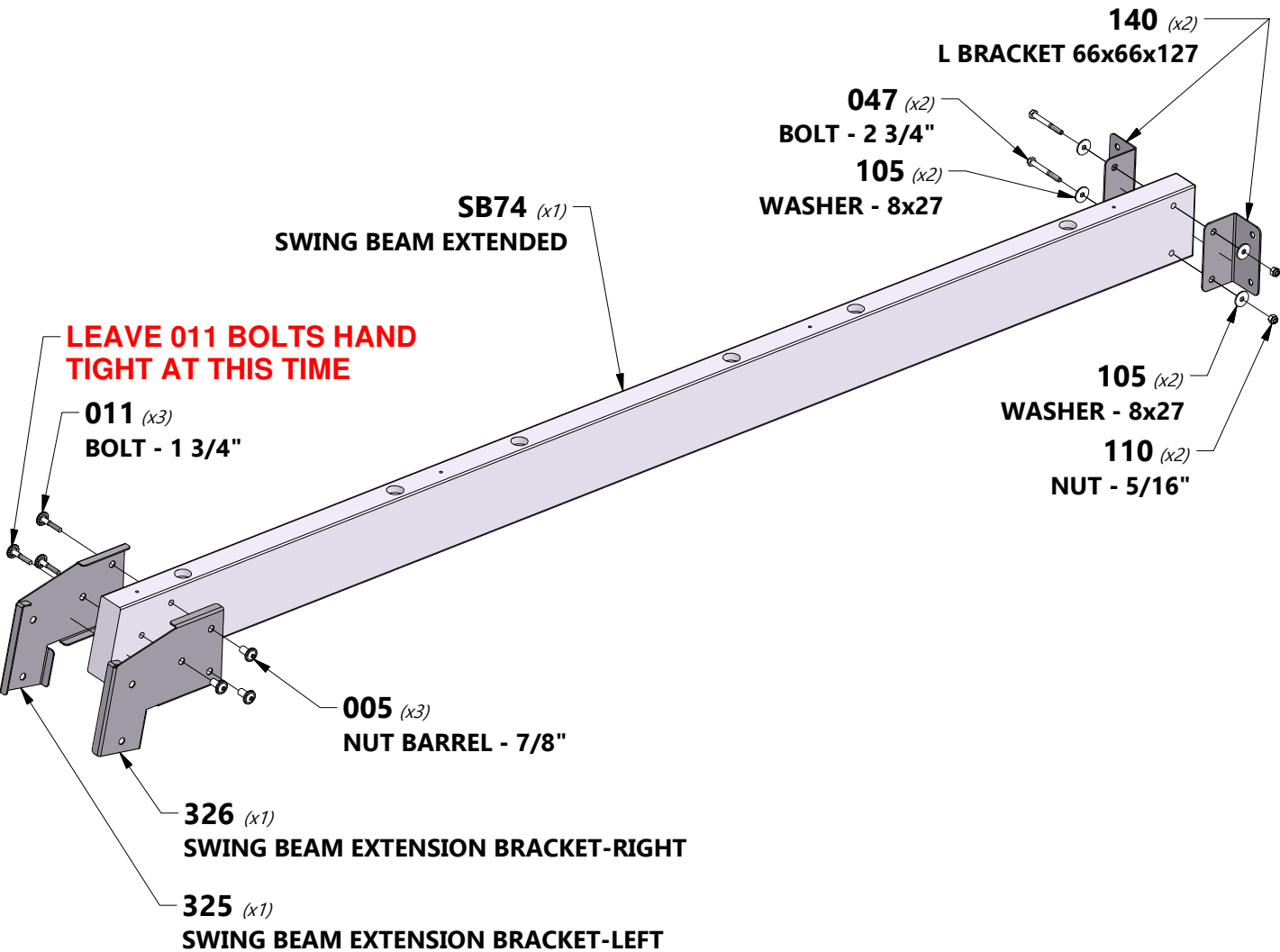
A100325 | SWING BEAM
EXTENSION
BRACKET-LEFT
(x1)



A100140 | L BRACKET
(x2) | 66x66x127

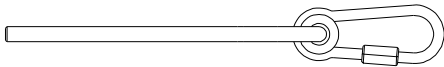


A100326 | SWING BEAM
EXTENSION
BRACKET-RIGHT
(x1)

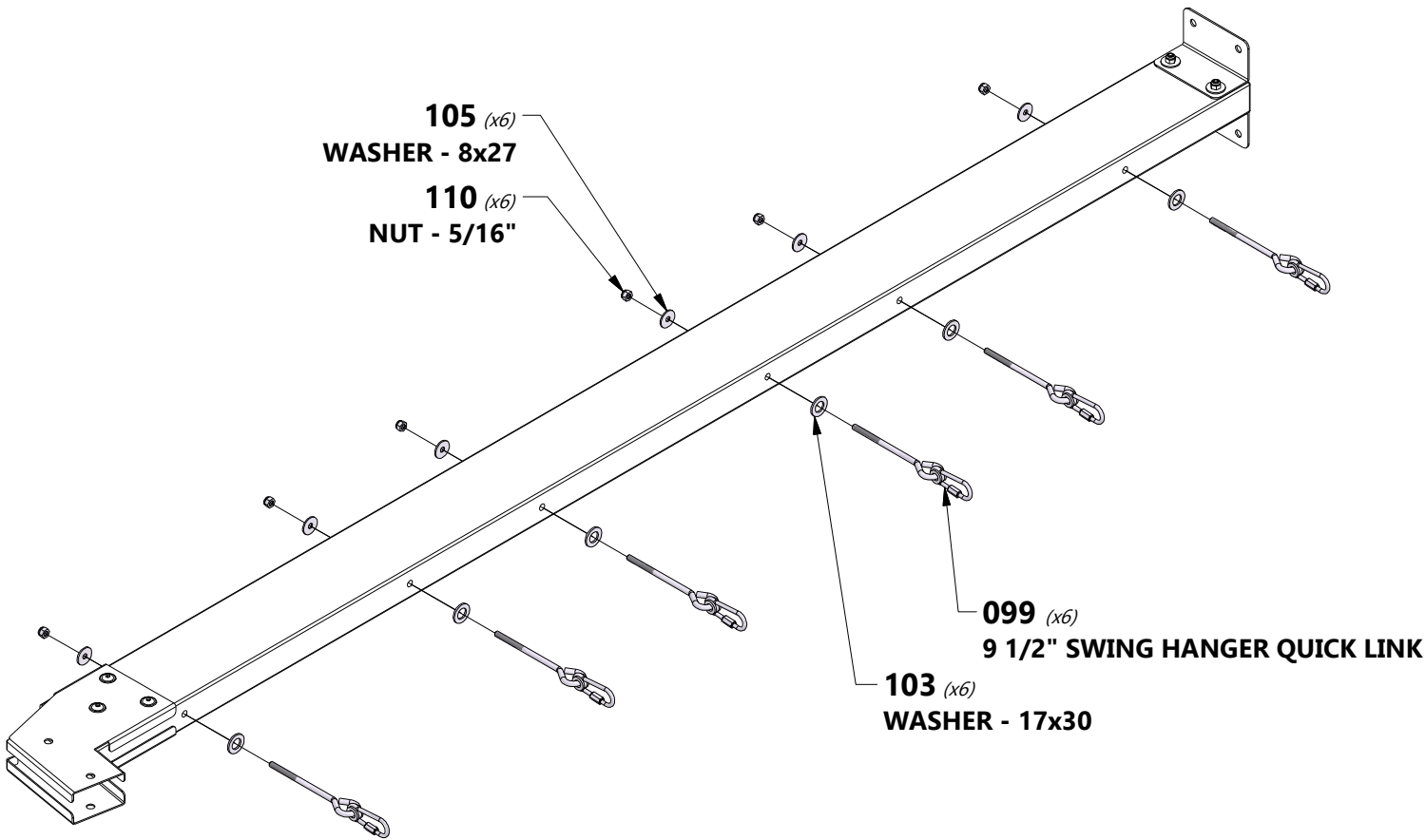
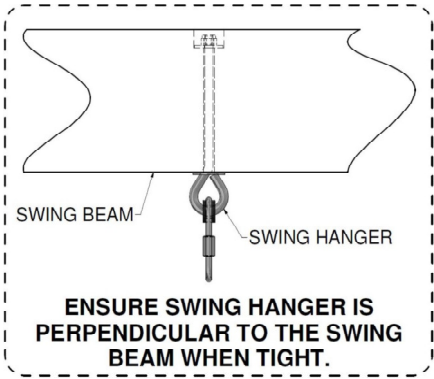


STEP 2 - SWING BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100103	WASHER SAFETY 17x30
6	H100110	NUT LOCK 5/16
6	H100105	WASHER FLAT 8x27



H100099 | SWING HANGER
(x6) 5/16x9 1/2

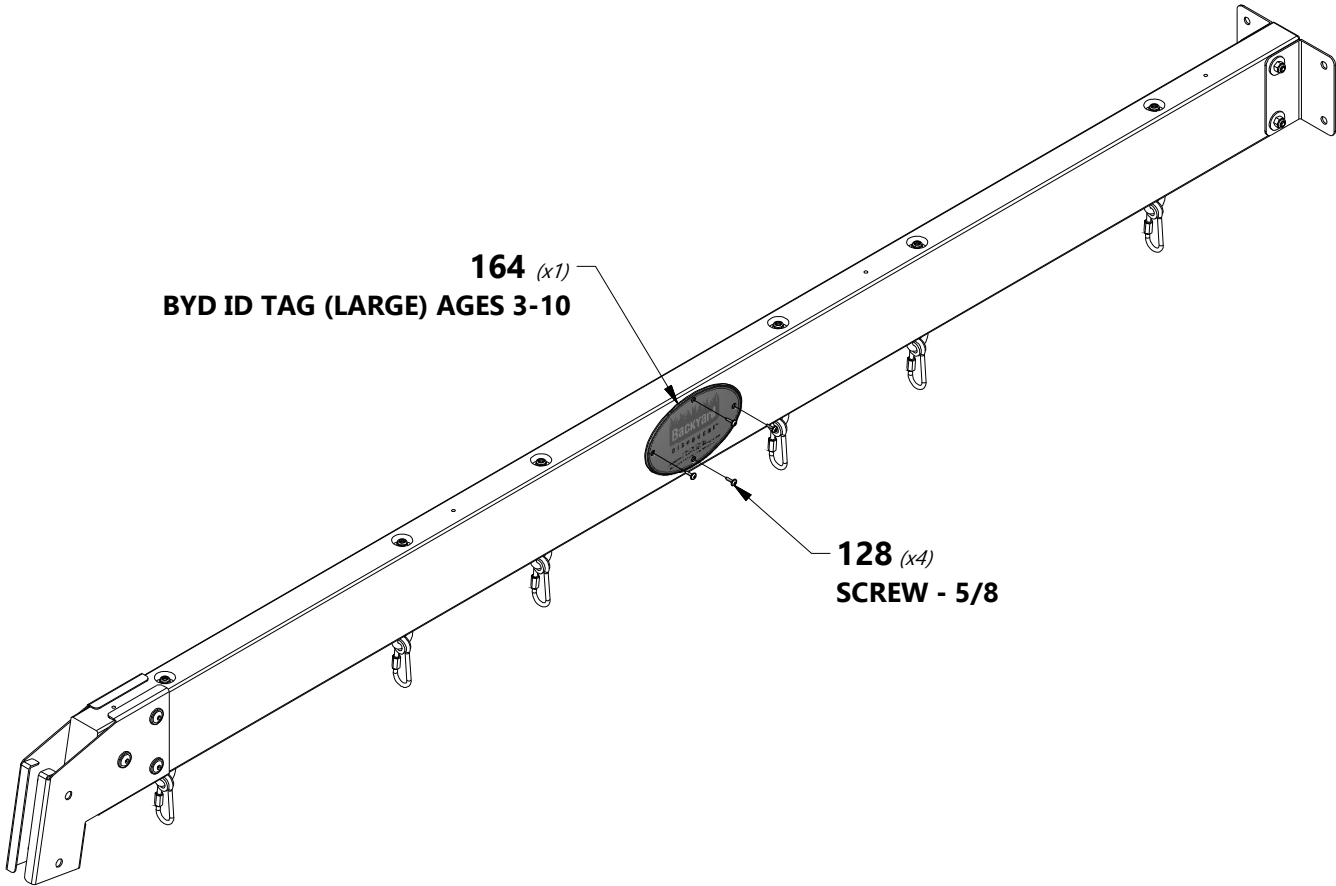


STEP 3 - SWING BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100128	SCREW PWH 8x5/8



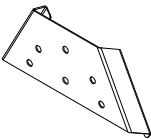
A100164
(x1) | BYD ID TAG



STEP 4 - SWING BEAM ASSEMBLY

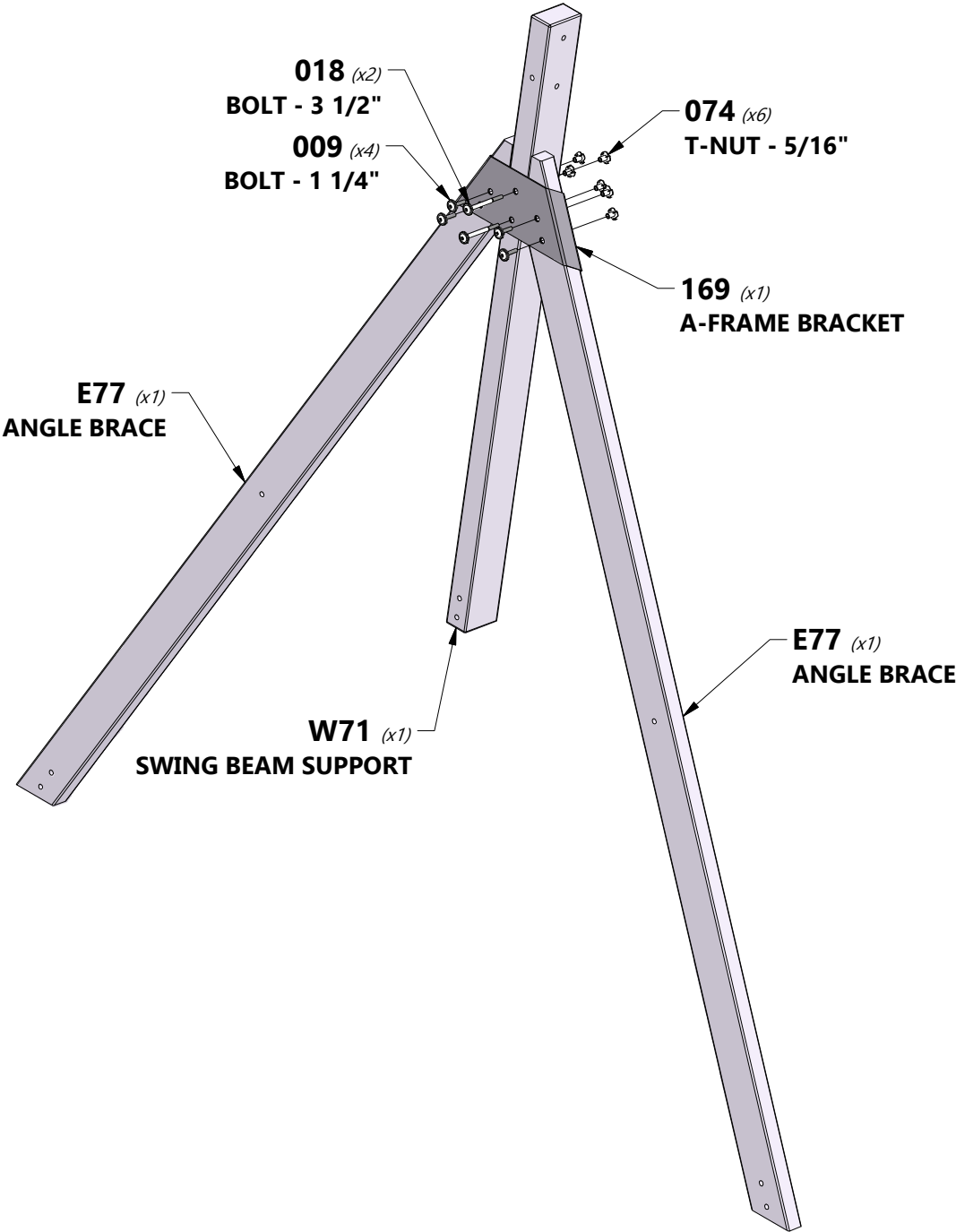
QTY	PART NUMBER	DESCRIPTION
4	H100009	BOLT WH 5/16x1 1/4
2	H100018	BOLT WH 5/16x3 1/2
6	H100074	T-NUT 5/16

W71 | **SWING BEAM SUPPORT - W4L14654**
(x1) | 2"x3 3/8"x50 3/8" (50x86x1280)

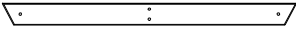


E77 | **ANGLE BRACE - W4L14652**
(x2) | 1 3/8"x3 3/8"x81" (36x86x2056)

A4M01169 | **A-FRAME BRACKET**
(x1)



STEP 5 - SWING BEAM ASSEMBLY

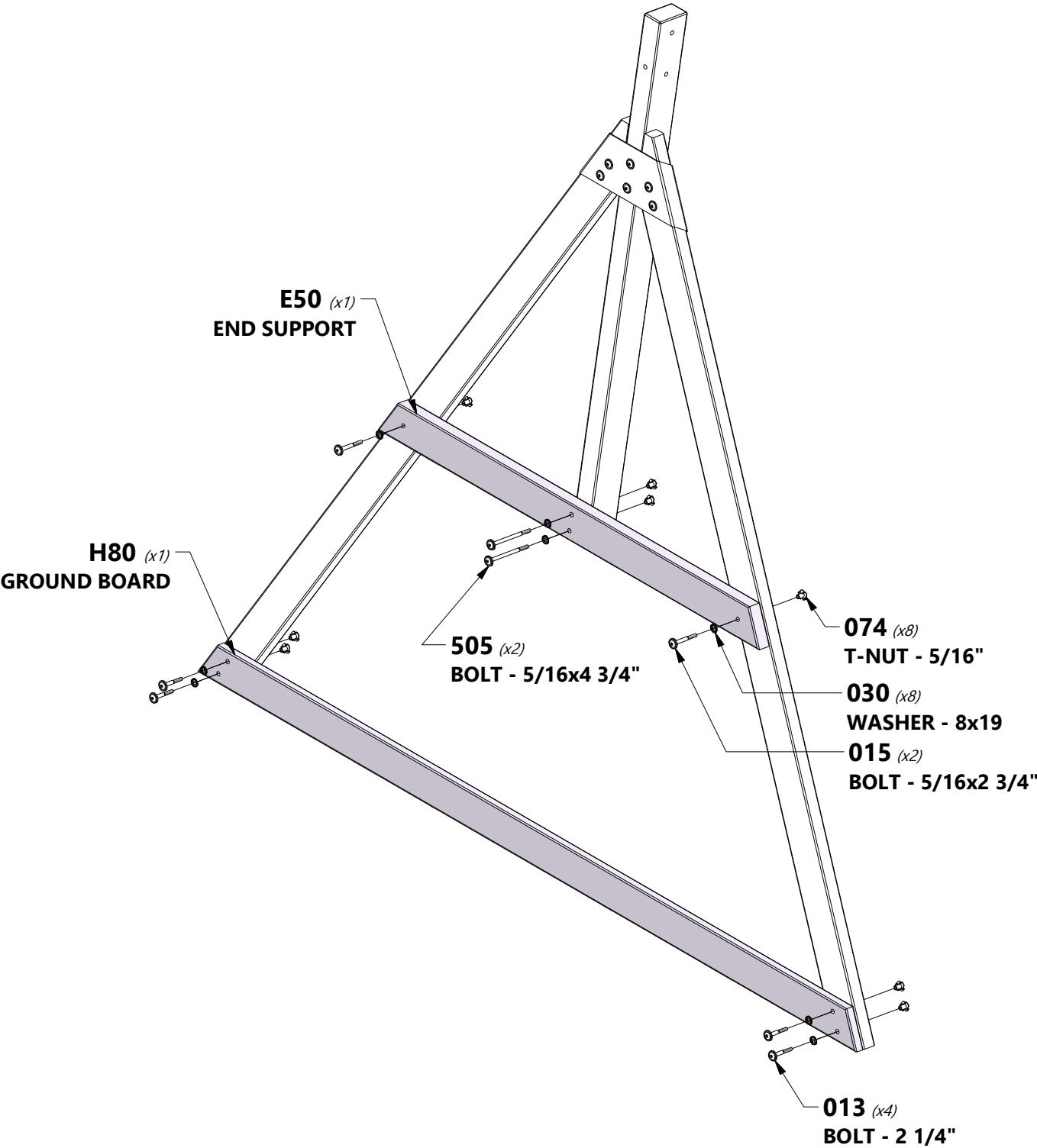


E50 | **END SUPPORT - W4L14651**
(x1) | 1 1/2"x3 1/2"x46" (36x86x1168)



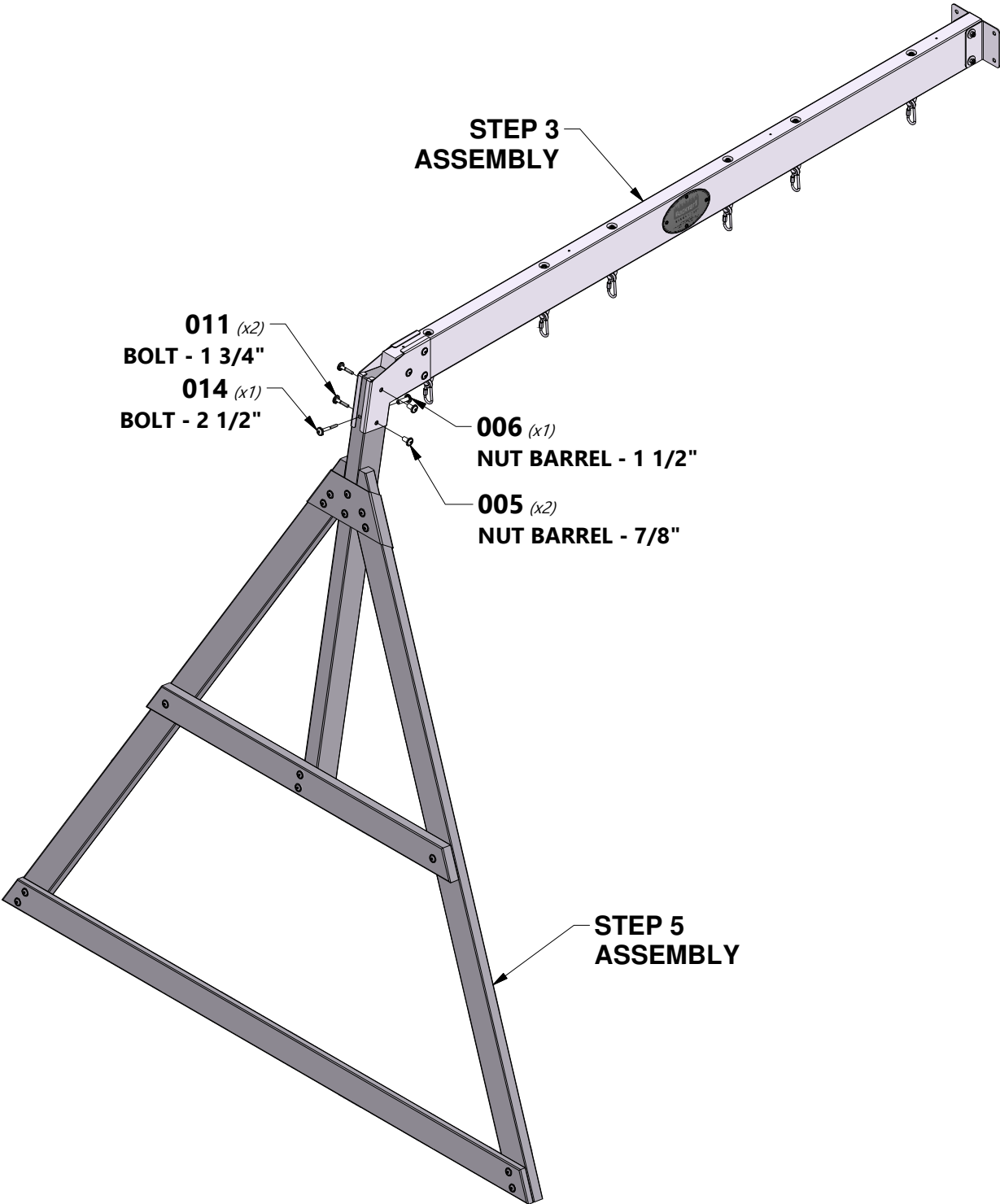
H80 | **GROUND BOARD - W4L14653**
(x1) | 1"x3 3/8"x79 1/2" (24x86x2018)

QTY	PART NUMBER	DESCRIPTION
4	H100013	BOLT WH 5/16x2 1/4
8	H100030	WASHER LOCK EXT 8x19
8	H100074	T-NUT 5/16
2	H100015	BOLT WH 5/16x2 3/4
2	H100505	BOLT WH 5/16x4 3/4



STEP 6 - SWING BEAM ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100005	NUT BARREL WH 5/16x7/8
1	H100006	NUT BARREL WH 5/16x1 1/2
2	H100011	BOLT WH 5/16x1 3/4
1	H100014	BOLT WH 5/16x2 1/2



STEP 1 - FORT ASSEMBLY



E2 | UPRIGHT W/TAG - W2A03468
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



E3 | UPRIGHT - W4L16745
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



G11 | GROUND BOARD - W4L16738
(x1) | 1"x5 1/4"x73 1/4" (24x134x1860)



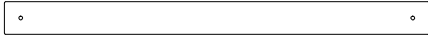
H9 | FLOOR RAIL - W104112
(x1) | 1"x3 3/8"x46 1/8" (24x86x1172)



G8 | SWING BEAM MOUNTING BOARD - W104119
(x1) | 1"x5 1/4"x44 1/4" (24x134x1124)

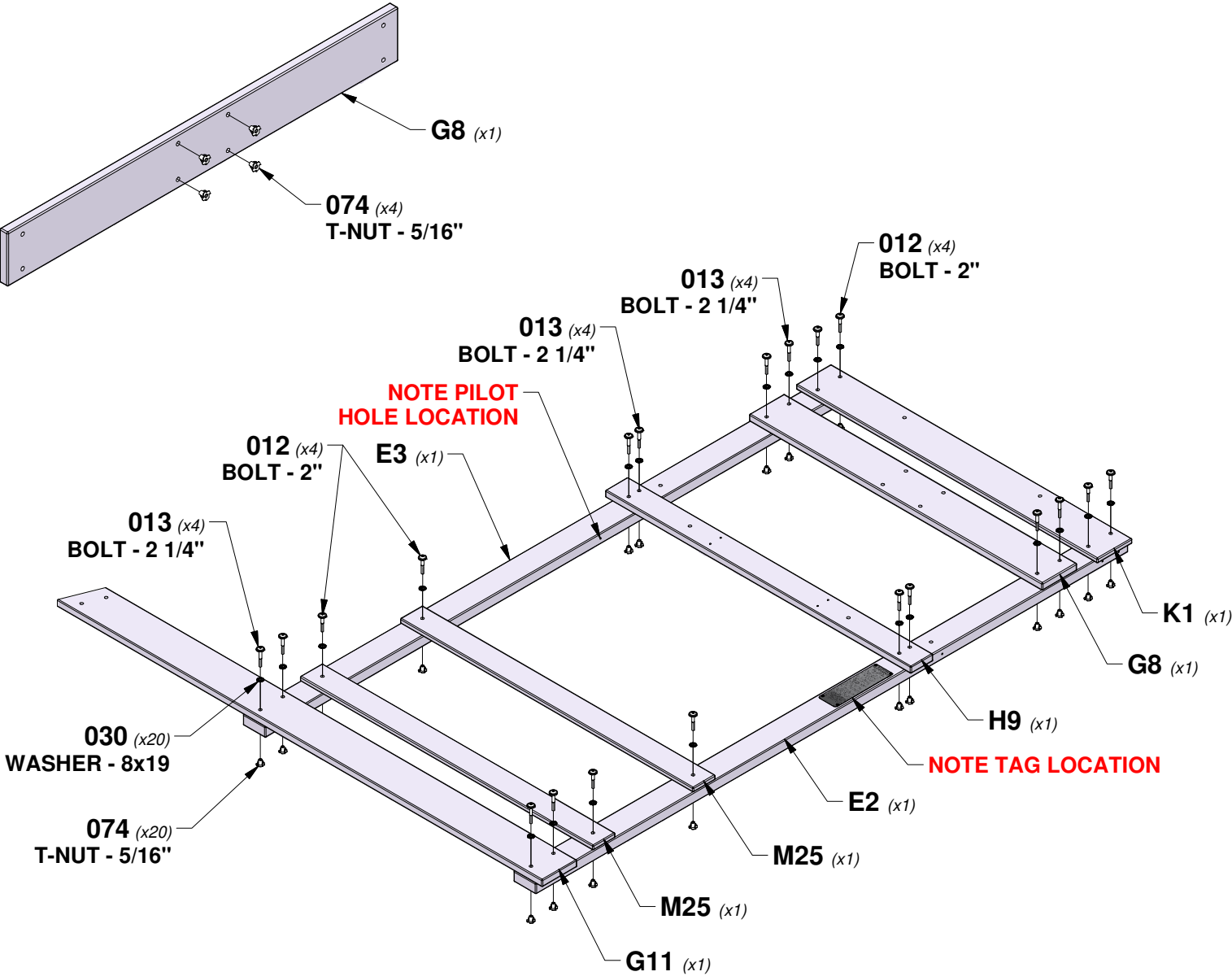


K1 | UPPER WALL RAIL - W104116
(x1) | 5/8"x5 1/4"x45 1/2" (16x134x1156)



M25 | WALL RAIL - W104162
(x2) | 5/8"x3 3/8"x44 1/4" (16x86x1124)

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 2 - FORT ASSEMBLY

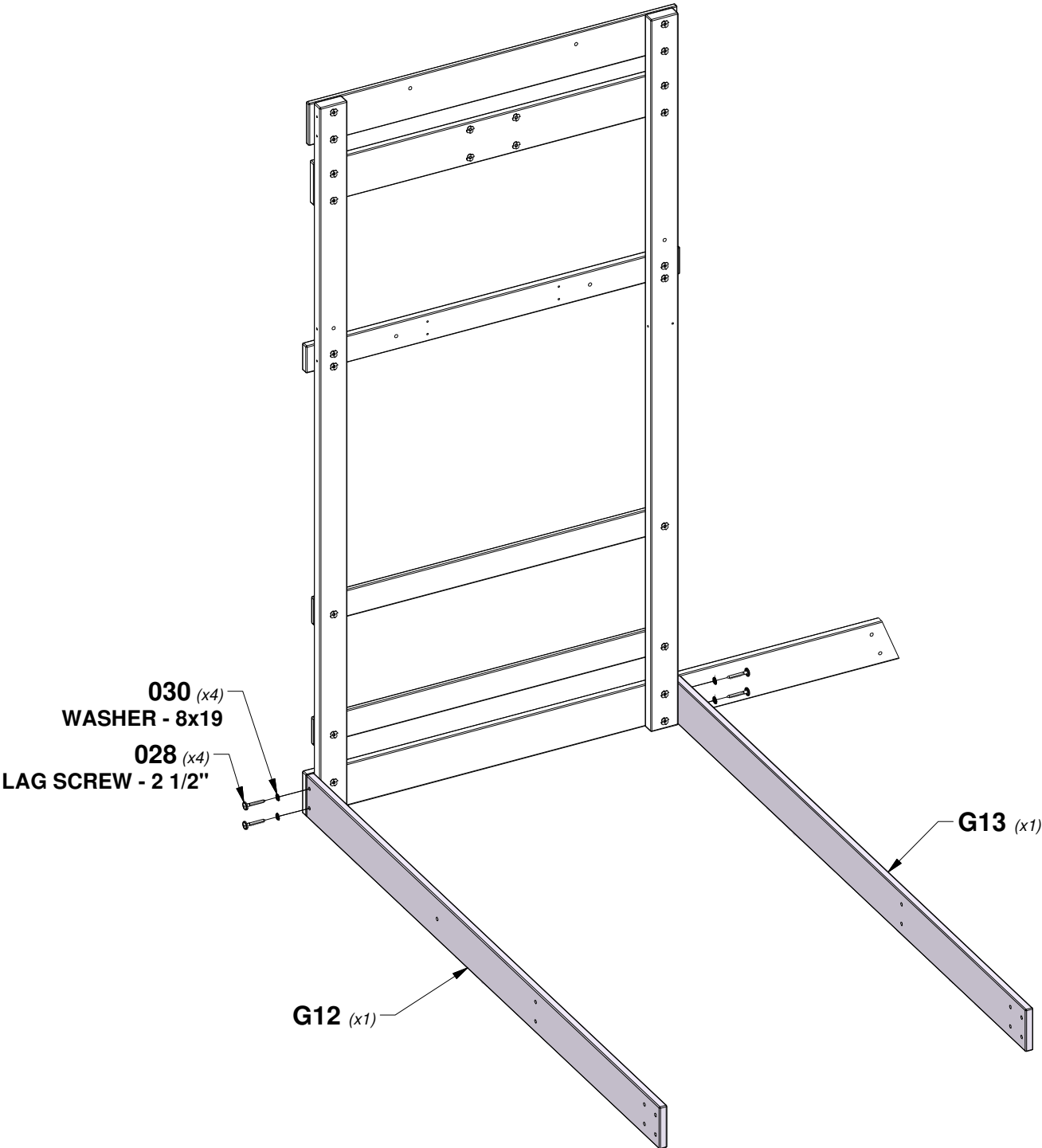
QTY	PART NUMBER	DESCRIPTION
4	H100028	LAG SCREW WH 5/16x2 1/2
4	H100030	WASHER LOCK EXT 8x19



G12 | GROUND BOARD - W104105
(x1) | 1"x5 1/4"x82" (24x134x2084)



G13 | GROUND BOARD - W104106
(x1) | 1"x5 1/4"x82" (24x134x2084)



STEP 3 - FORT ASSEMBLY

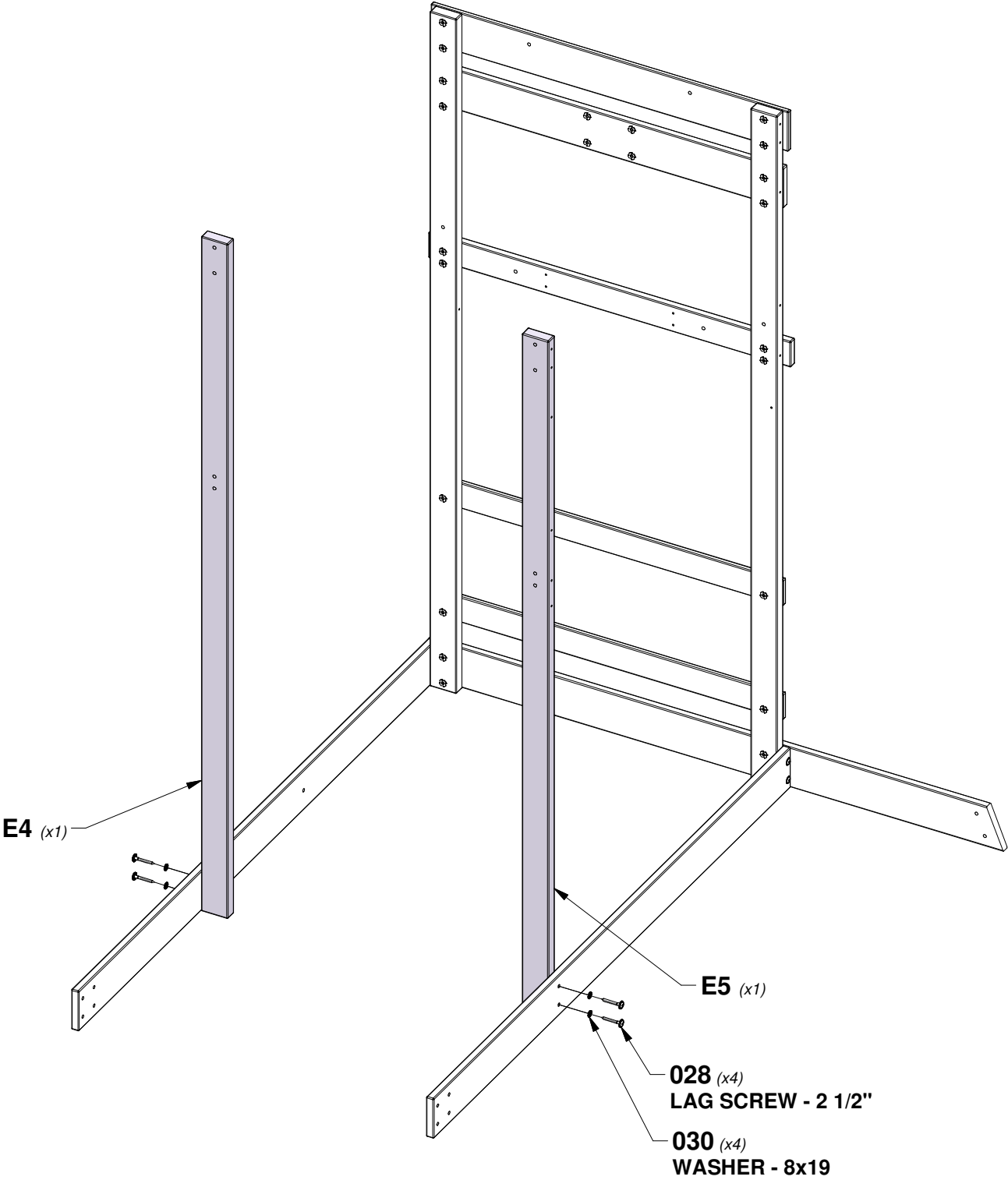
QTY	PART NUMBER	DESCRIPTION
4	H100028	LAG SCREW WH 5/16x2 1/2
4	H100030	WASHER LOCK EXT 8x19



E4 | UPRIGHT - W4L17481
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)



E5 | UPRIGHT - W4L16747
(x1) | 1 3/8"x3 3/8"x89 1/2" (36x86x2272)

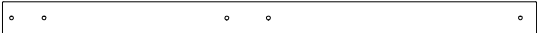


STEP 4 - FORT ASSEMBLY

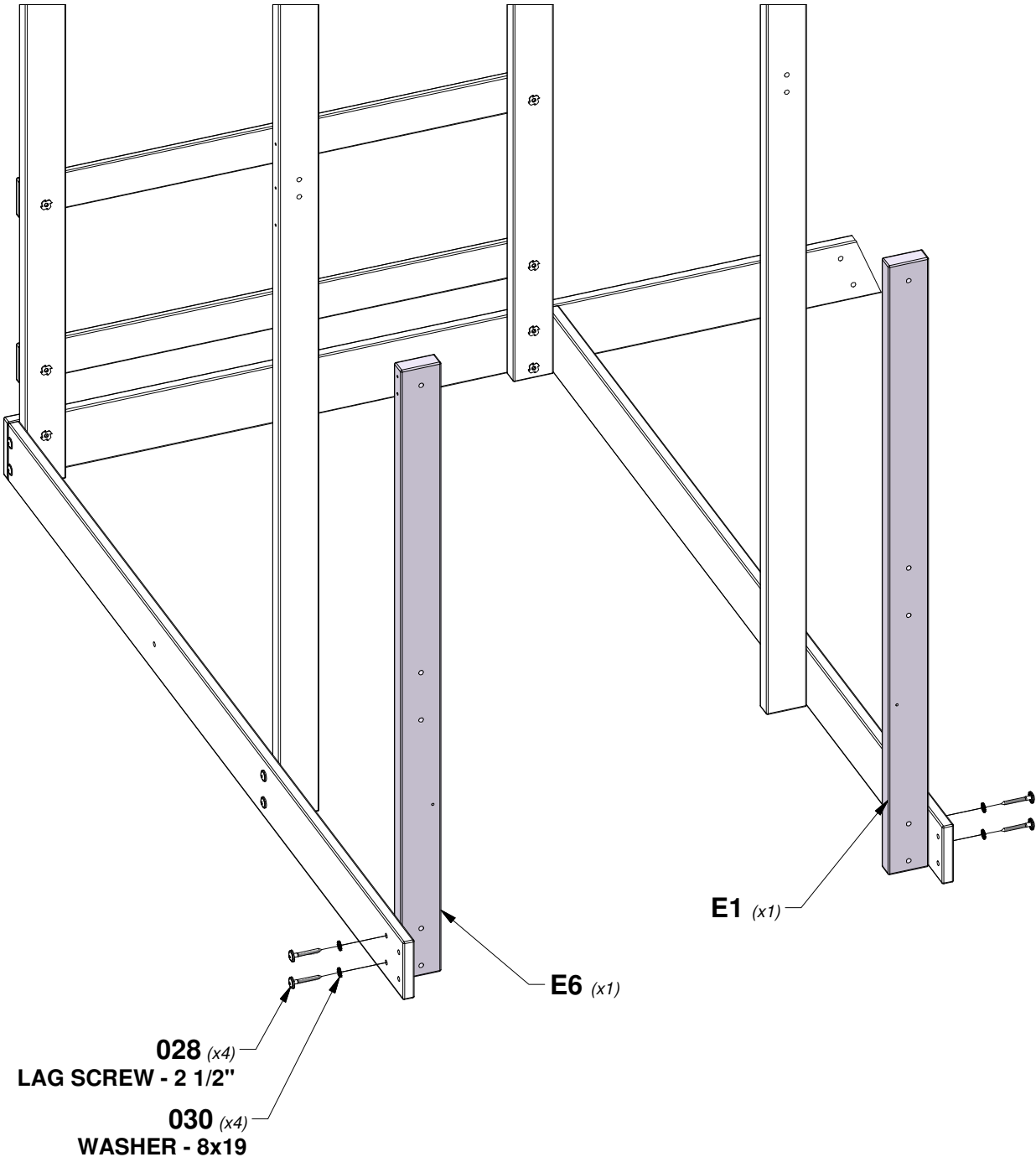
QTY	PART NUMBER	DESCRIPTION
4	H100028	LAG SCREW WH 5/16x2 1/2
4	H100030	WASHER LOCK EXT 8x19



E1 | UPRIGHT - W4L17482
(x1) | 1 3/8"x3 3/8"x55 5/8" (36x86x1414)



E6 | UPRIGHT - W4L17483
(x1) | 1 3/8"x3 3/8"x55 5/8" (36x86x1414)



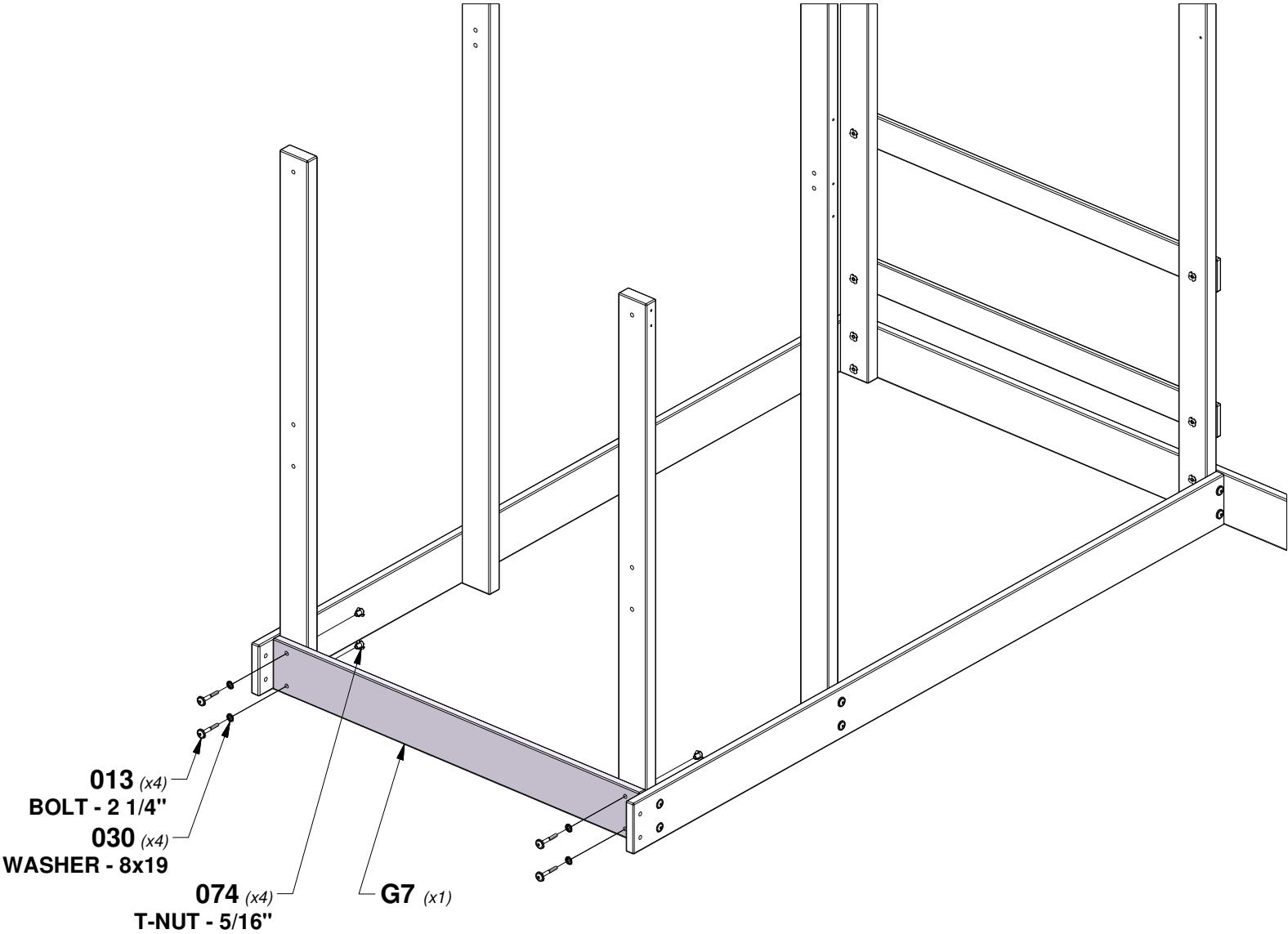
STEP 5 - FORT ASSEMBLY



G7 | GROUND BOARD - W104108
(x1) | 1"x5 1/4"x44 1/4" (24x134x1124)

QTY	PART NUMBER	DESCRIPTION
4	H100013	BOLT WH 5/16x2 1/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



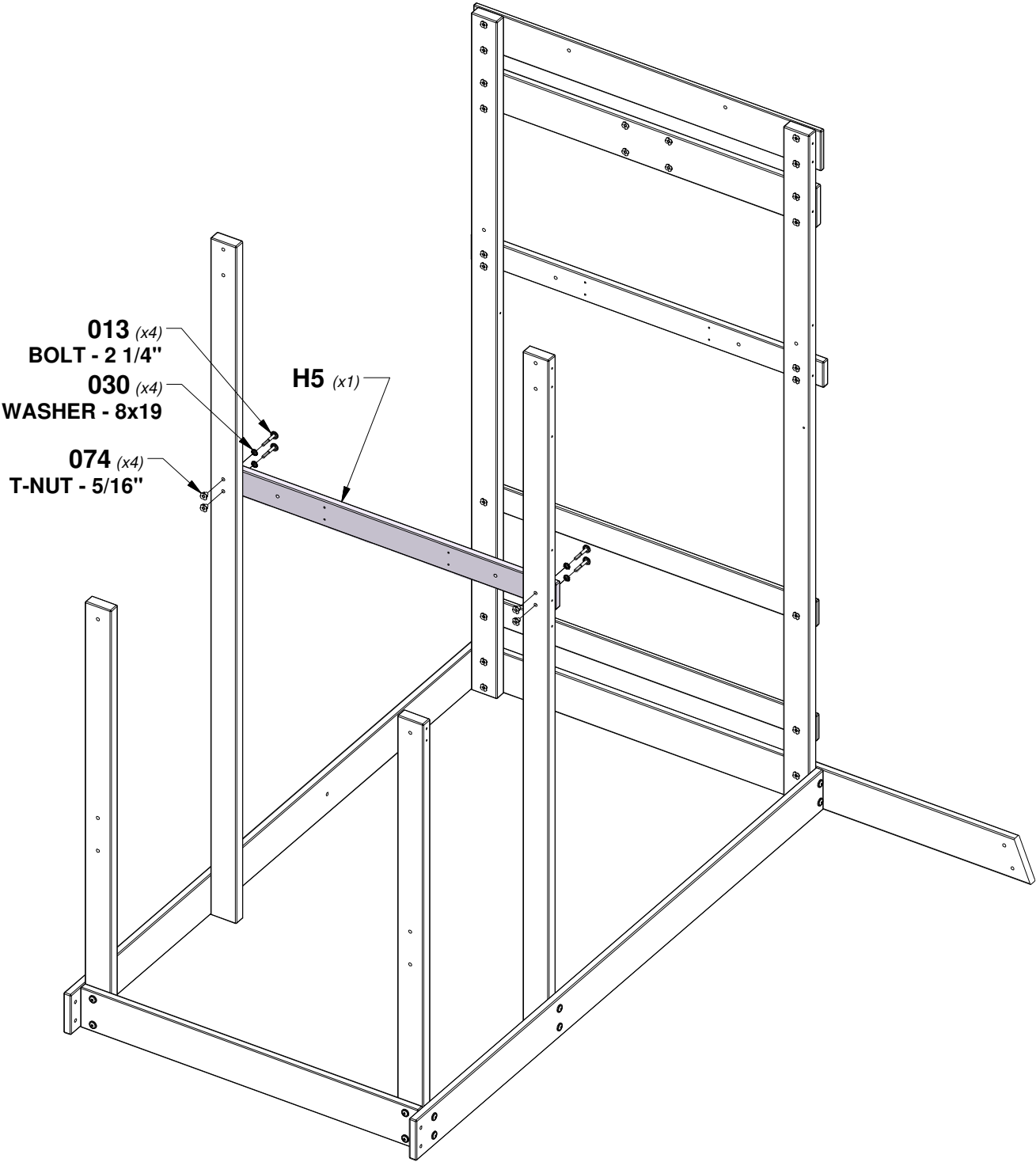
STEP 6 - FORT ASSEMBLY



H5 FLOOR RAIL - W104113
(x1) 1"x3 3/8"x44 1/4" (24x86x1124)

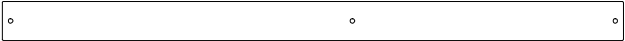
QTY	PART NUMBER	DESCRIPTION
4	H100013	BOLT WH 5/16x2 1/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

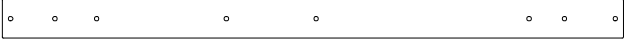


STEP 7 - FORT ASSEMBLY

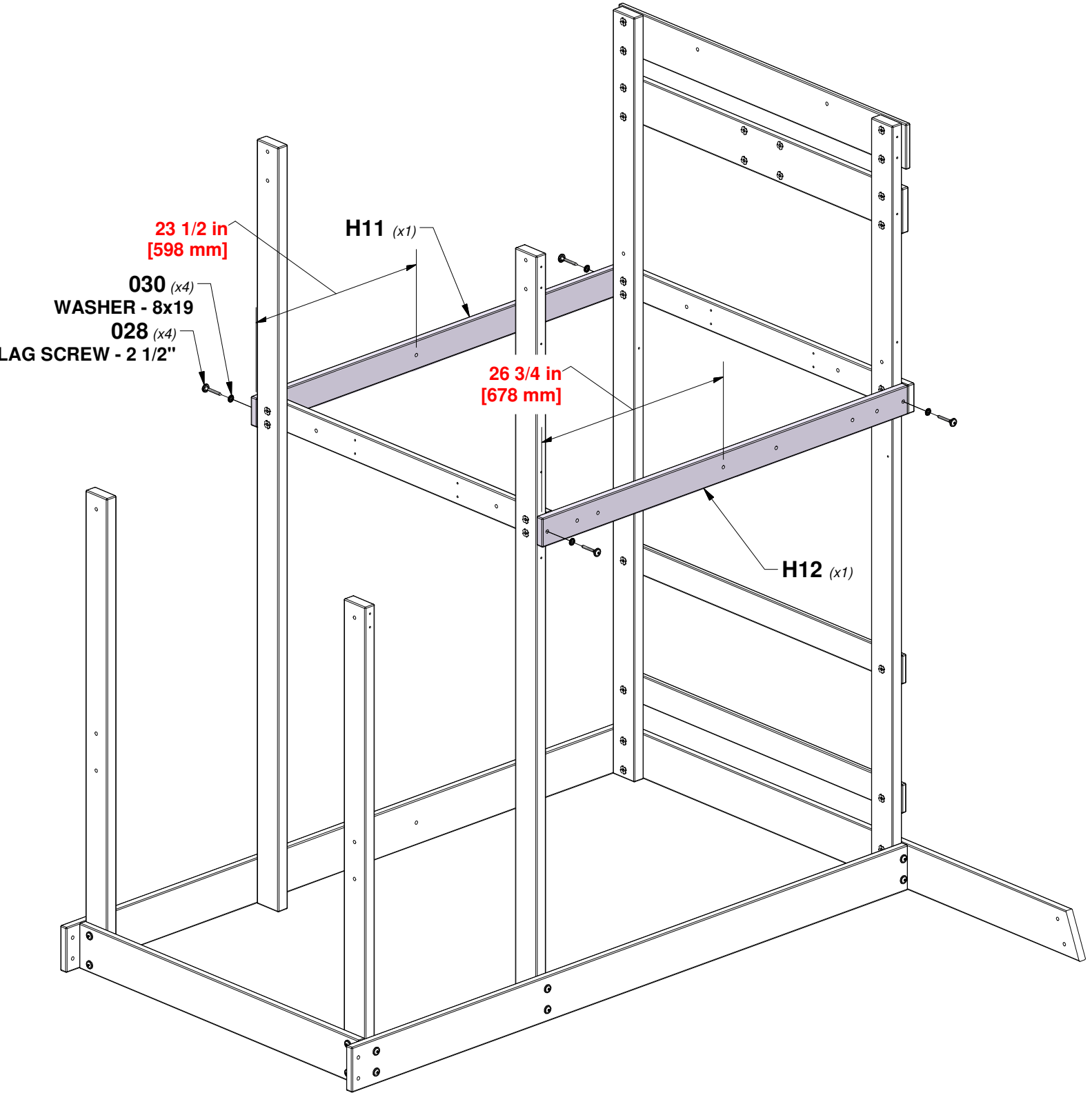
QTY	PART NUMBER	DESCRIPTION
4	H100028	LAG SCREW WH 5/16x2 1/2
4	H100030	WASHER LOCK EXT 8x19



H11 | FLOOR RAIL - W104110
(x1) | 1"x3 3/8"x53 7/8" (24x86x1370)



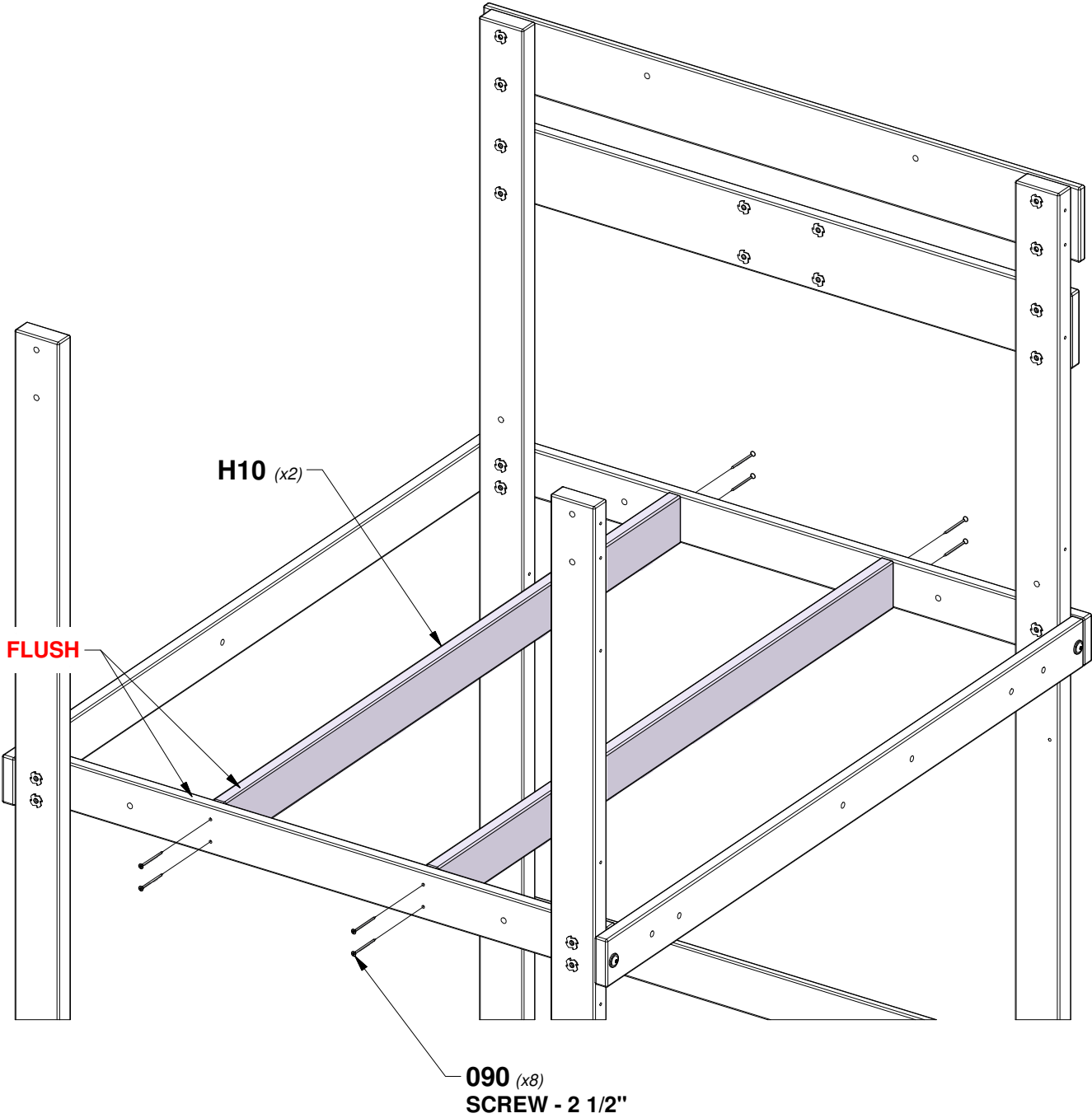
H12 | FLOOR RAIL - W4L16726
(x1) | 1"x3 3/8"x53 7/8" (24x86x1370)



STEP 8 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100090	SCREW PFH 8x2 1/2

H10 | FLOOR SUPPORT - W104120
(x2) | 1"x3 3/8"x51 5/8" (24x86x1310)



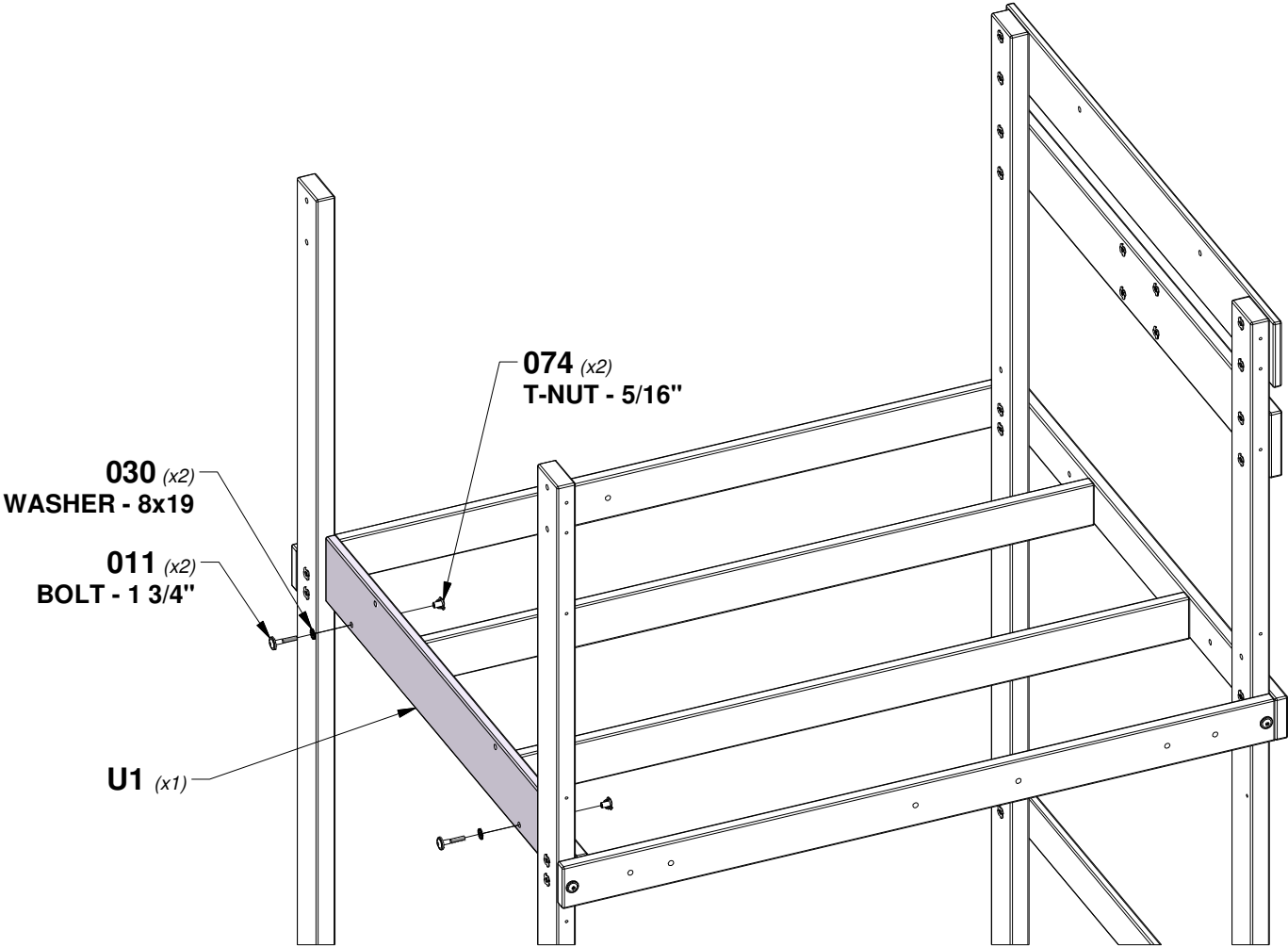
STEP 9 - FORT ASSEMBLY



U1 | WALL RAIL - W104147
(x1) | 3/4"x5 1/4"x37 3/8" (20x134x950)

QTY	PART NUMBER	DESCRIPTION
2	H100011	BOLT WH 5/16x1 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



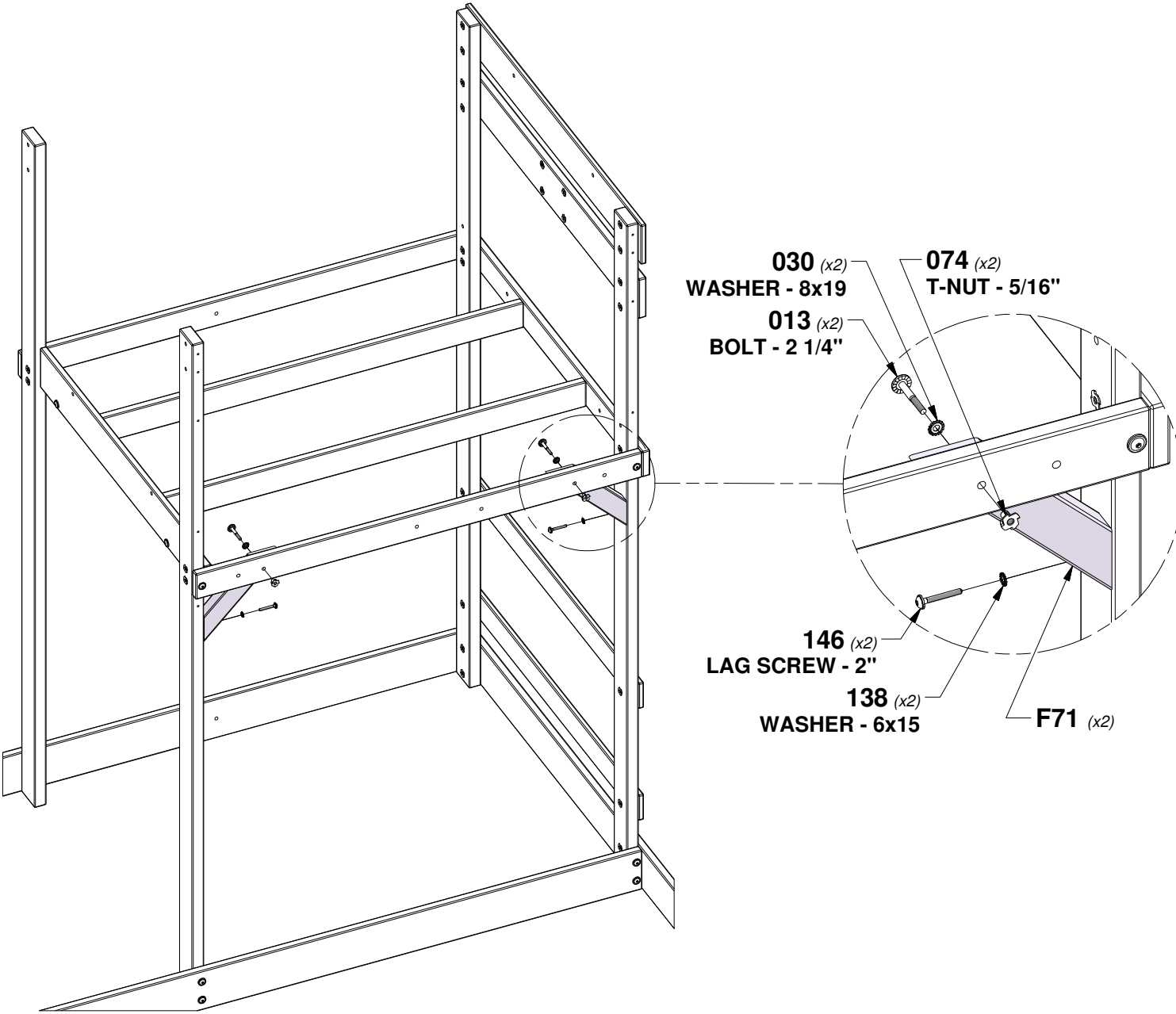
STEP 10 - FORT ASSEMBLY



F71 | STANDARD ANGLE BRACE - W4L16739
(x2) | 1 3/8"x2 3/8"x13" (36x60x330)

QTY	PART NUMBER	DESCRIPTION
2	H100013	BOLT WH 5/16x2 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
2	H100138	WASHER LOCK EXT 6x15
2	H100146	LAG SCREW WH 1/4x2

TIP:
INSTALL T-NUTS IN WOOD FIRST



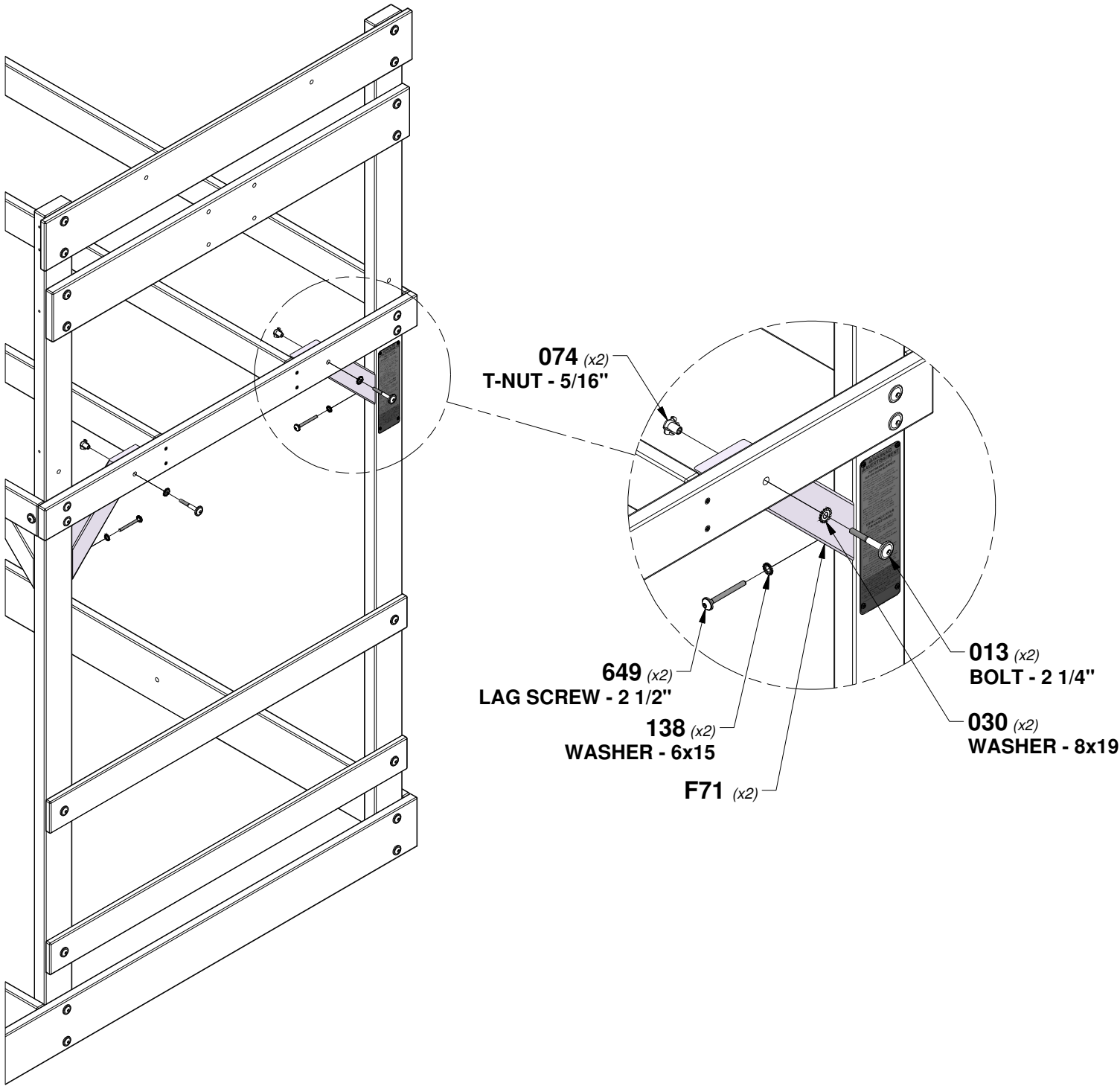
STEP 11 - FORT ASSEMBLY



F71 | STANDARD ANGLE BRACE - W4L16739
(x2) | 1 3/8"x2 3/8"x13" (36x60x330)

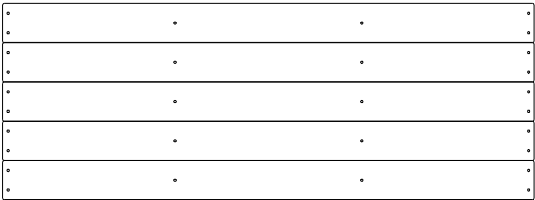
QTY	PART NUMBER	DESCRIPTION
2	H100013	BOLT WH 5/16x2 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
2	H100138	WASHER LOCK EXT 6x15
2	H100649	LAG SCREW WH 1/4x2-1/2

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 12 - FORT ASSEMBLY

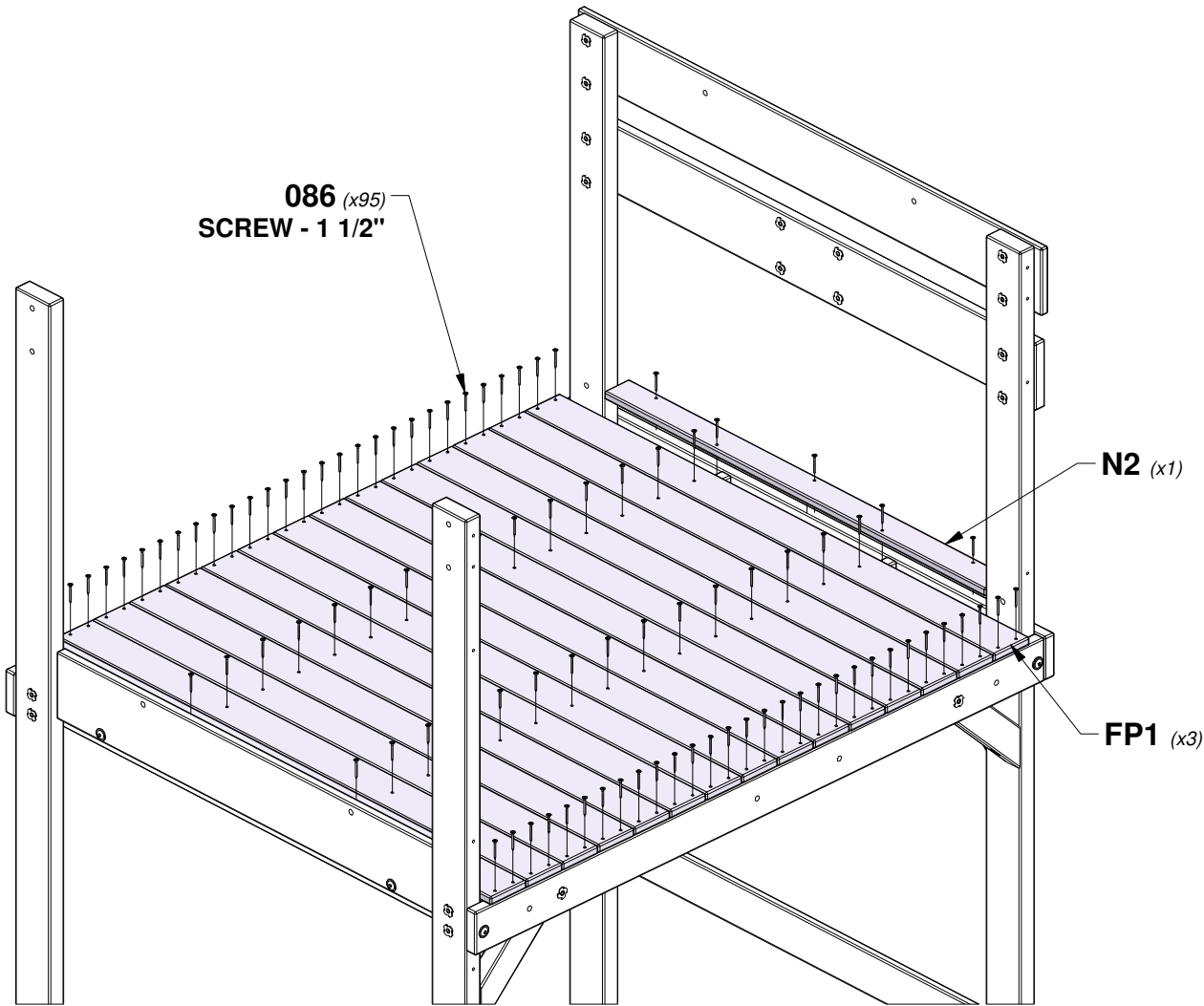
QTY	PART NUMBER	DESCRIPTION
95	H100086	SCREW PFH 8x1-1/2"



FP1 | FLOOR PANEL - W2A03466
(x3) | 1 1/4"x17"x43 3/4" (32x432x1172)



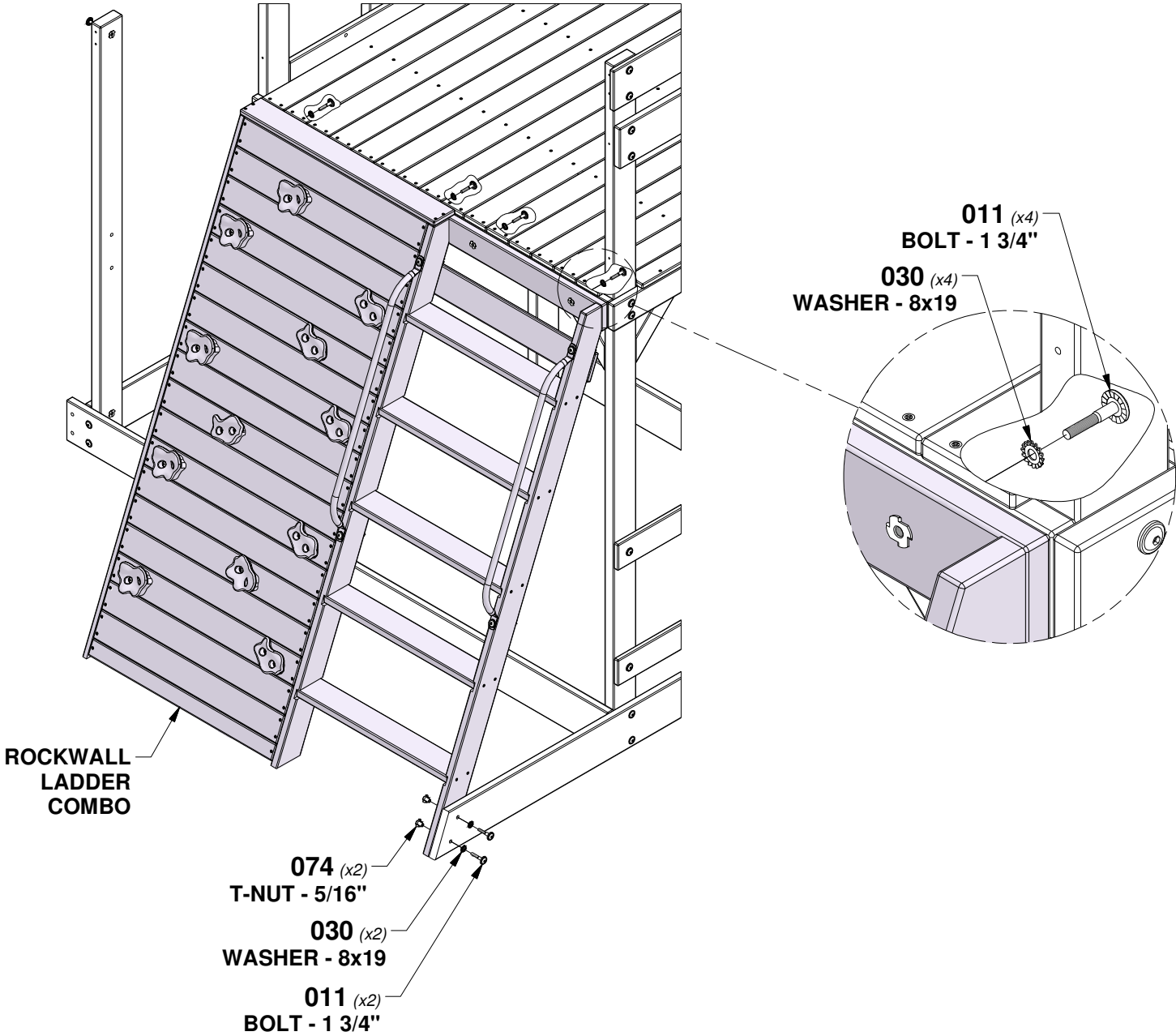
N2 | FLOOR BOARD - W104122
(x1) | 5/8"x2 3/8"x37 3/8" (16x60x950)



STEP 13 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100011	BOLT WH 5/16x1 3/4
6	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



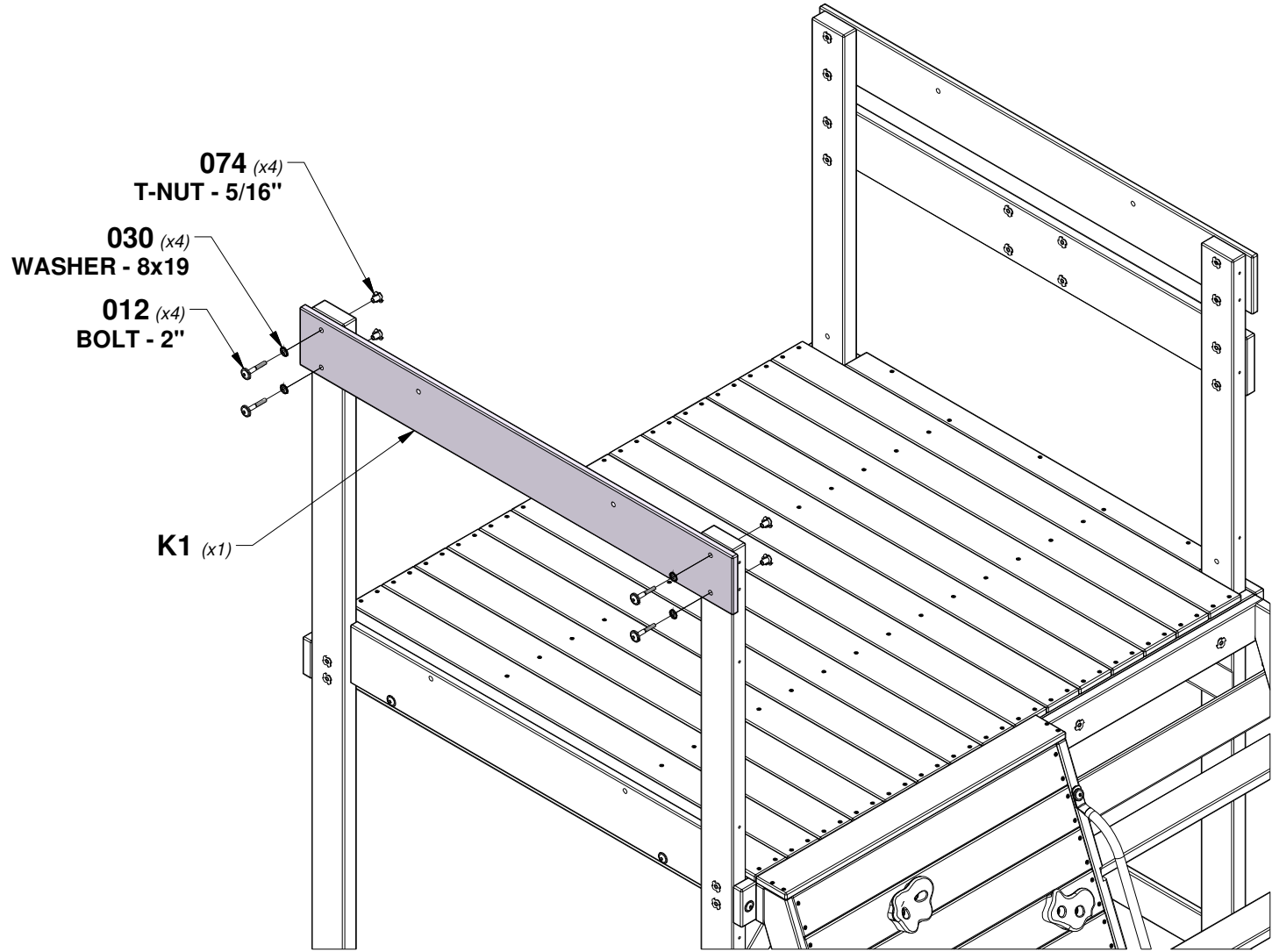
STEP 14 - FORT ASSEMBLY



K1 | UPPER WALL RAIL - W104116
(x1) | 5/8"x5 1/4"x45 1/2" (16x134x1156)

QTY	PART NUMBER	DESCRIPTION
4	H100012	BOLT WH 5/16x2
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 15 - FORT ASSEMBLY

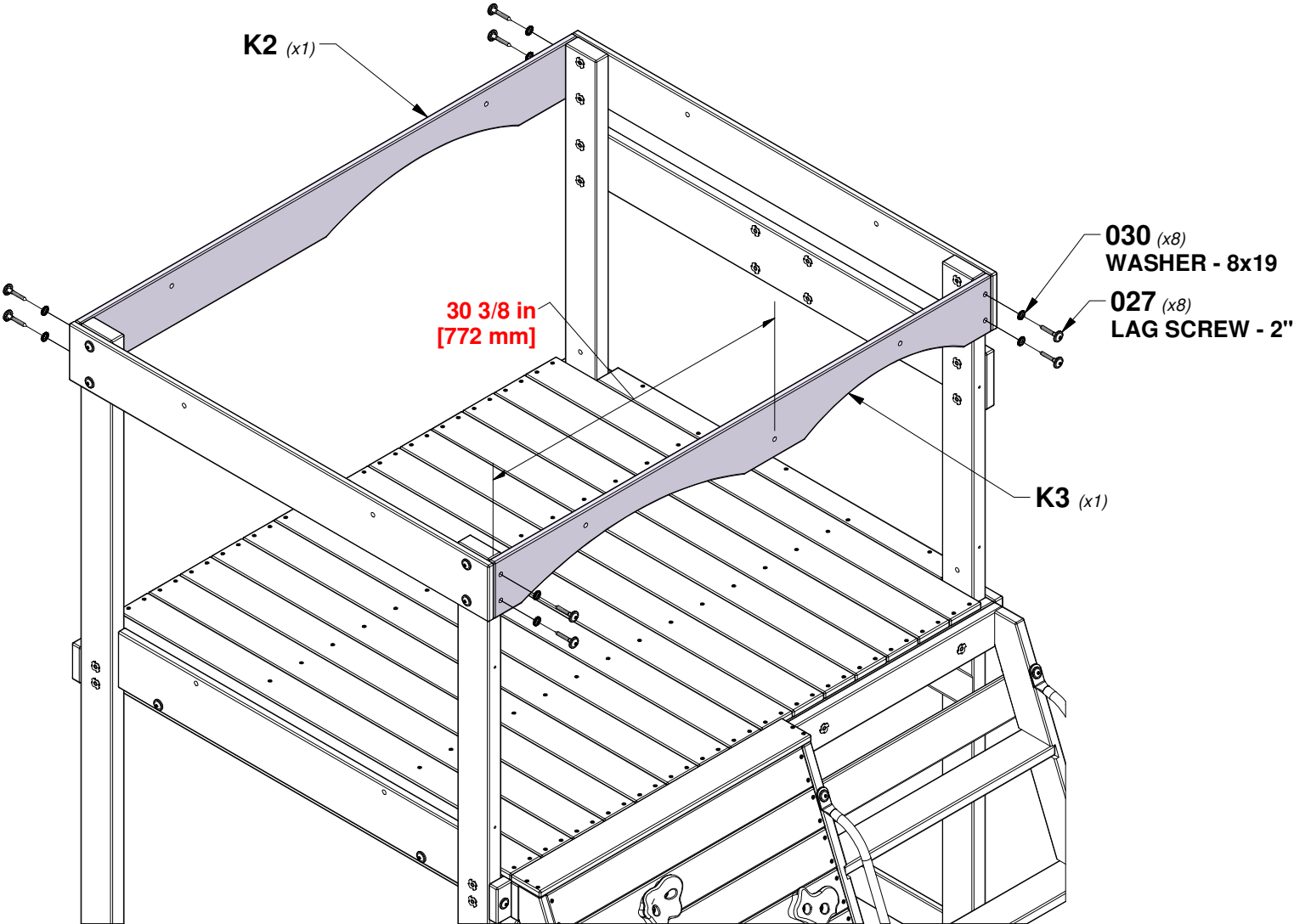
QTY	PART NUMBER	DESCRIPTION
8	H100027	LAG SCREW WH 5/16x2
8	H100030	WASHER LOCK EXT 8x19



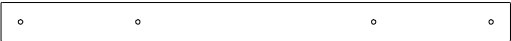
K2 | ARCH BOARD - W104117
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1370)



K3 | DOUBLE ARCH BOARD - W104118
(x1) | 5/8"x5 1/4"x53 7/8" (16x134x1370)



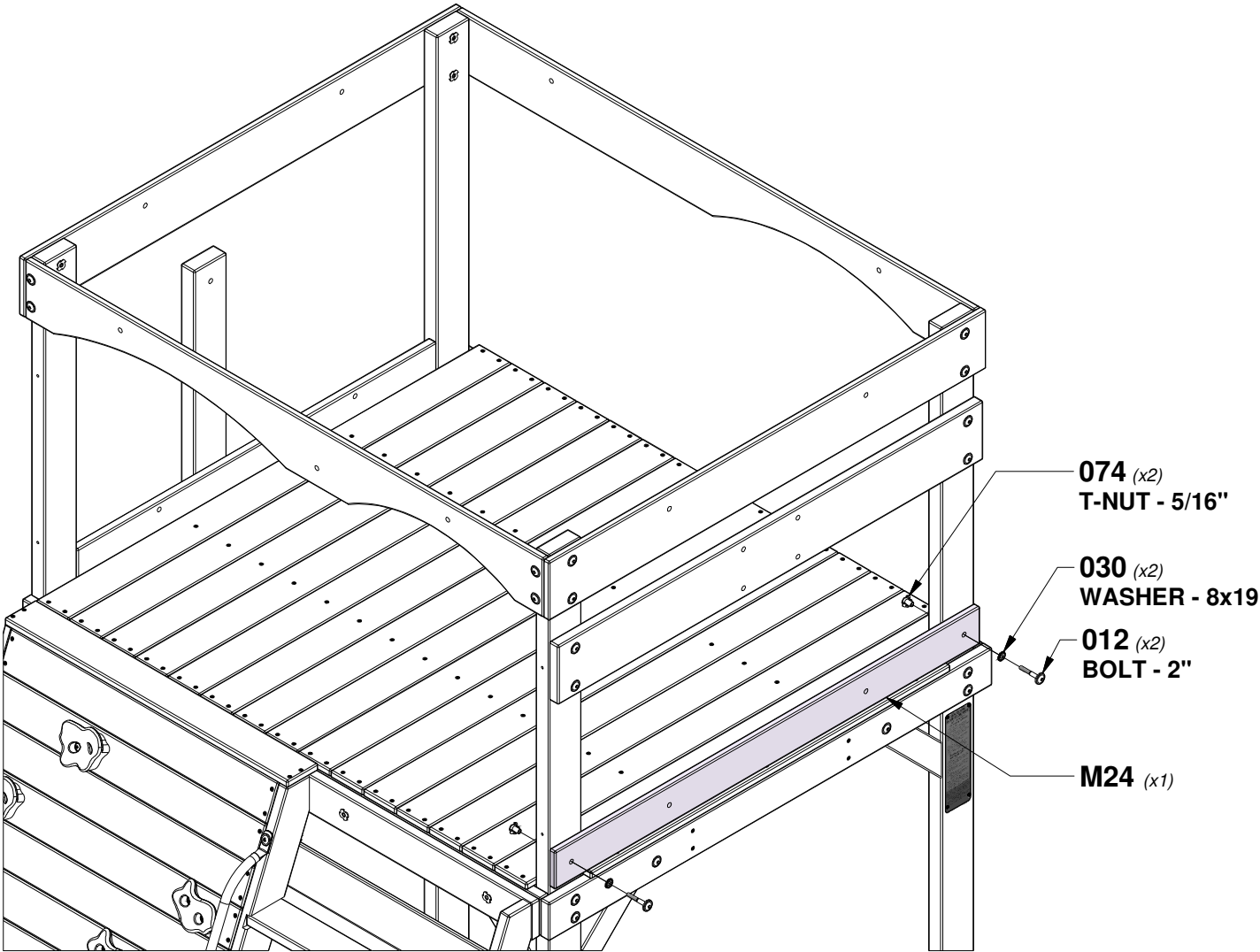
STEP 16 - FORT ASSEMBLY



M24 | WALL RAIL - W104133
(x1) | 5/8"x3 3/8"x44 1/4" (16x86x1124)

QTY	PART NUMBER	DESCRIPTION
2	H100012	BOLT WH 5/16x2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 17 - FORT ASSEMBLY

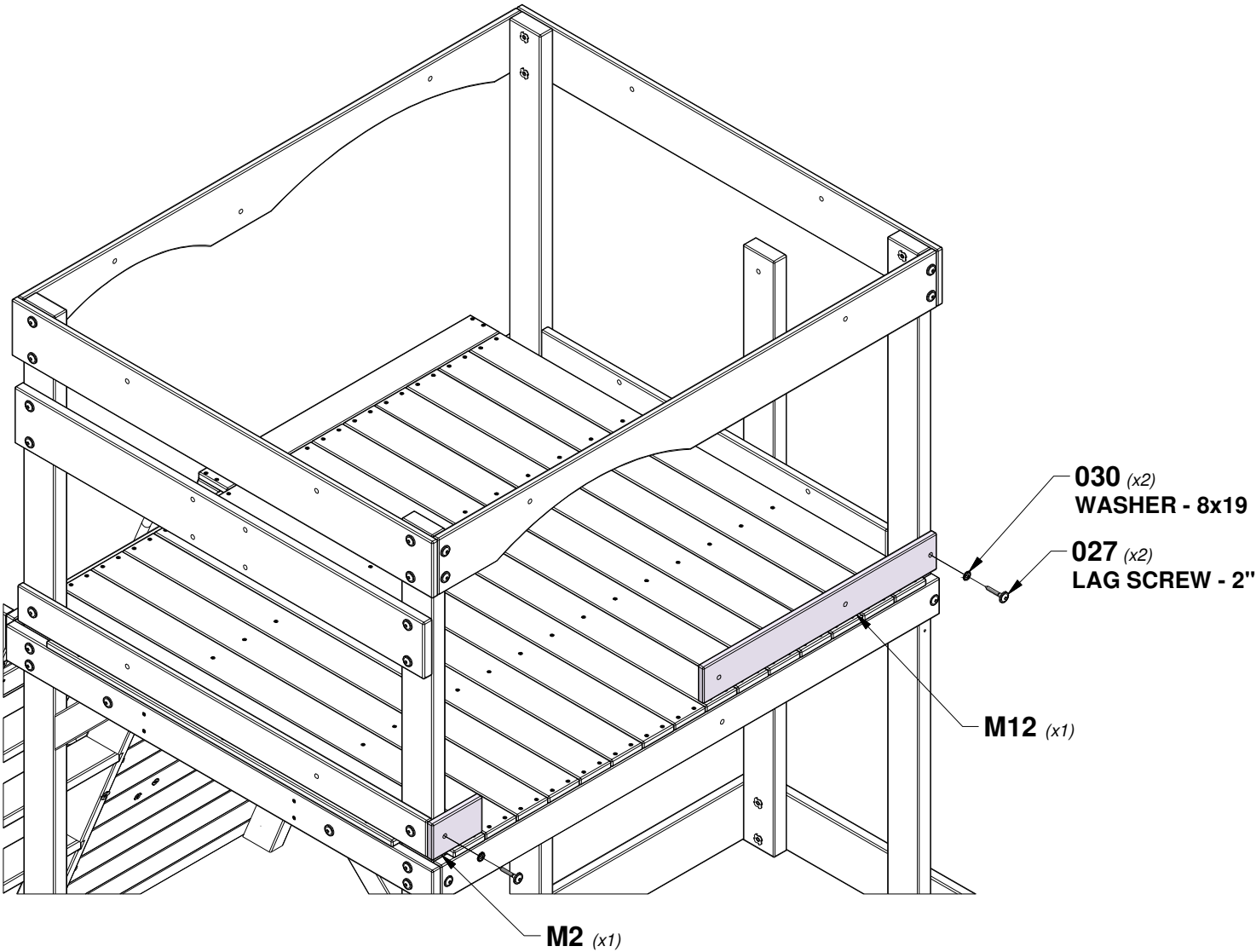
QTY	PART NUMBER	DESCRIPTION
2	H100027	LAG SCREW WH 5/16x2
2	H100030	WASHER LOCK EXT 8x19



M12 | **WALL RAIL - W104136**
(x1) | 5/8"x3 3/8"x25 1/4" (16x86x642)



M2 | **SMALL WALL RAIL - W104135**
(x1) | 5/8"x3 3/8"x5 3/8" (16x86x138)

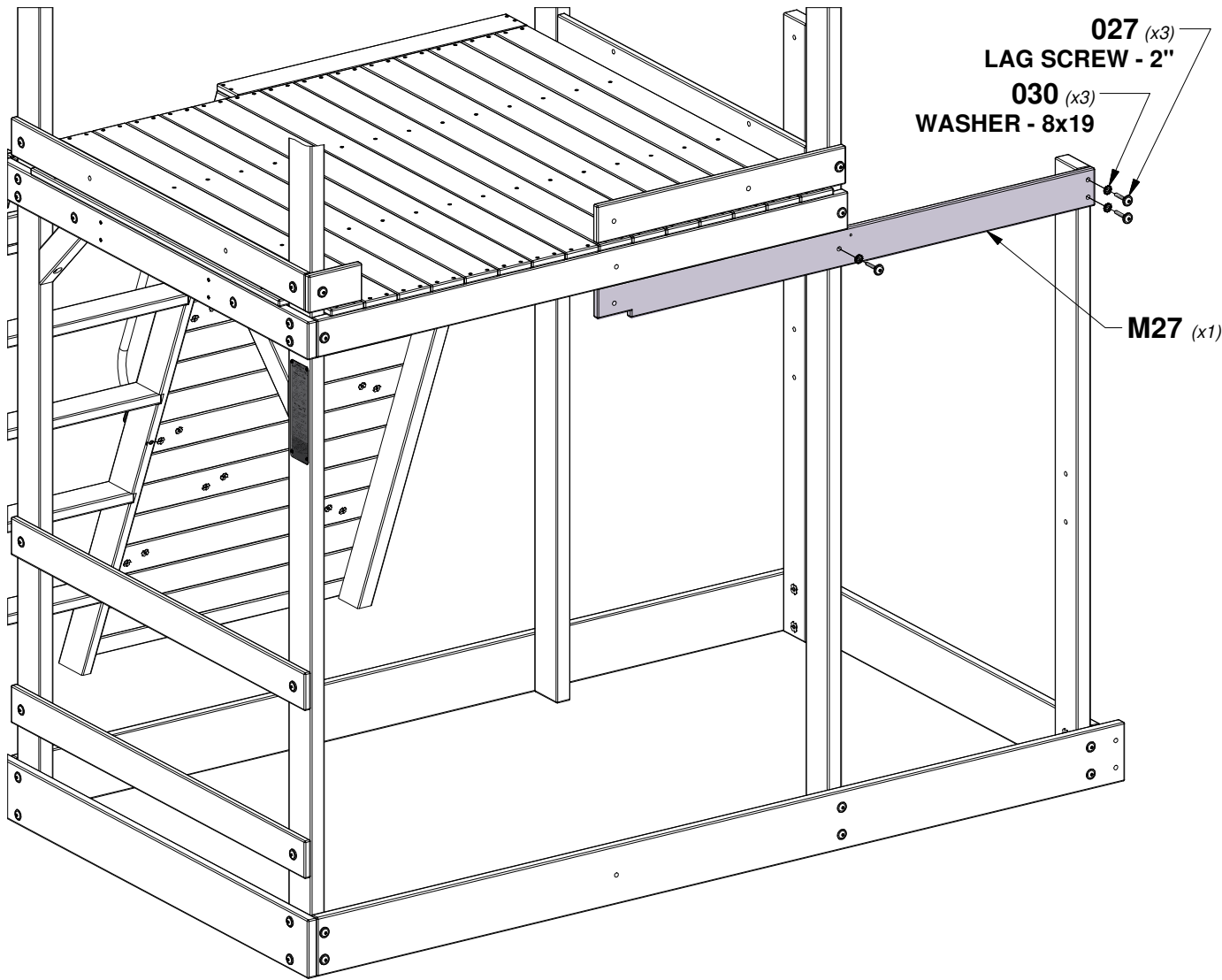


STEP 18 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100027	LAG SCREW WH 5/16x2
3	H100030	WASHER LOCK EXT 8x19



M27 | **WALL RAIL - W104115**
(x1) | 5/8"x3 3/8"x50 1/2" (16x86x1283)



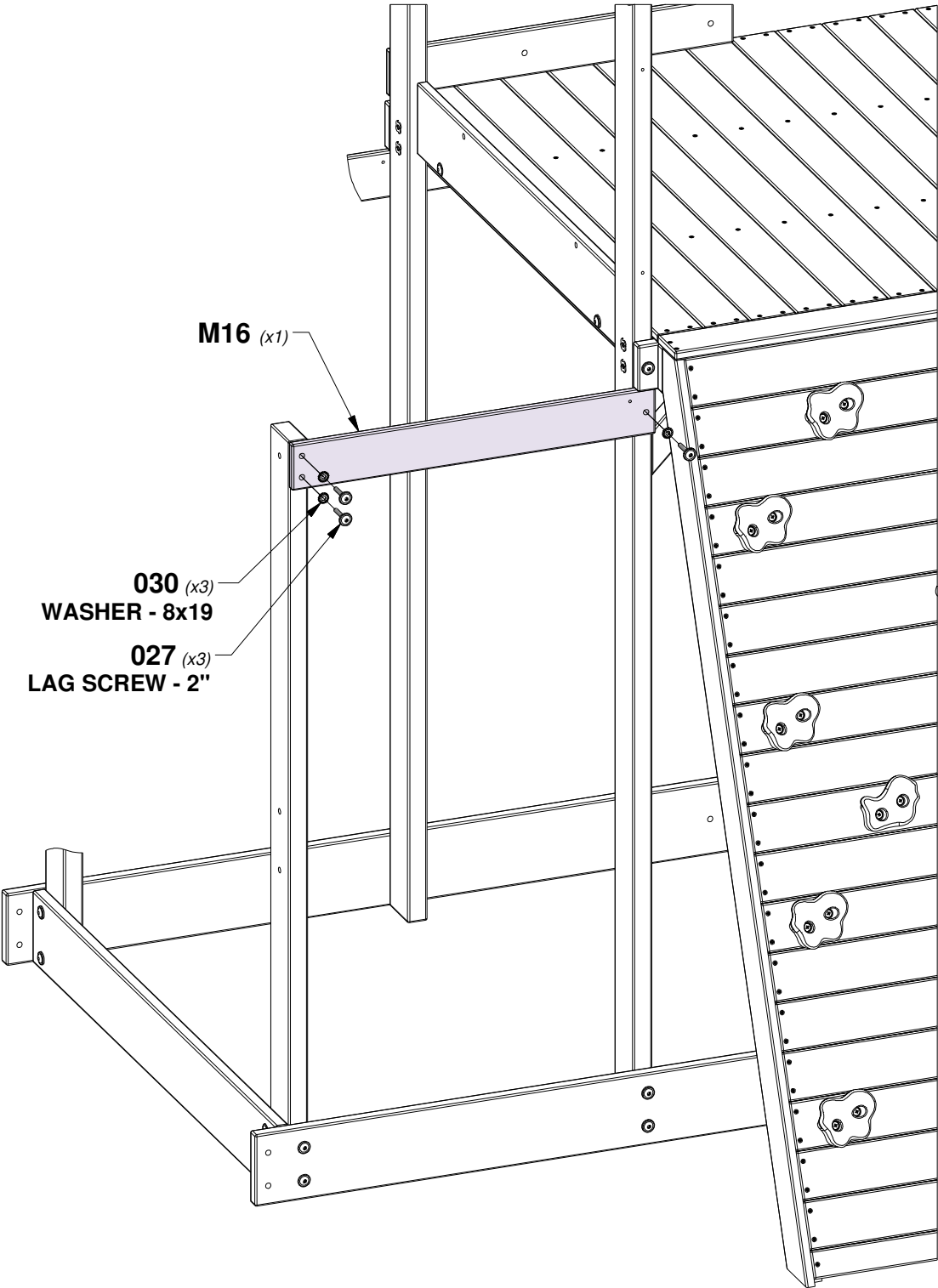
STEP 19 - FORT ASSEMBLY



M16 | LEMONADE ROOF SUPPORT - W104123
(x1) | 5/8"x3 3/8"x26 3/4" (16x86x678)

QTY	PART NUMBER	DESCRIPTION
3	H100027	LAG SCREW WH 5/16x2
3	H100030	WASHER LOCK EXT 8x19

TIP:
INSTALL T-NUTS IN WOOD FIRST

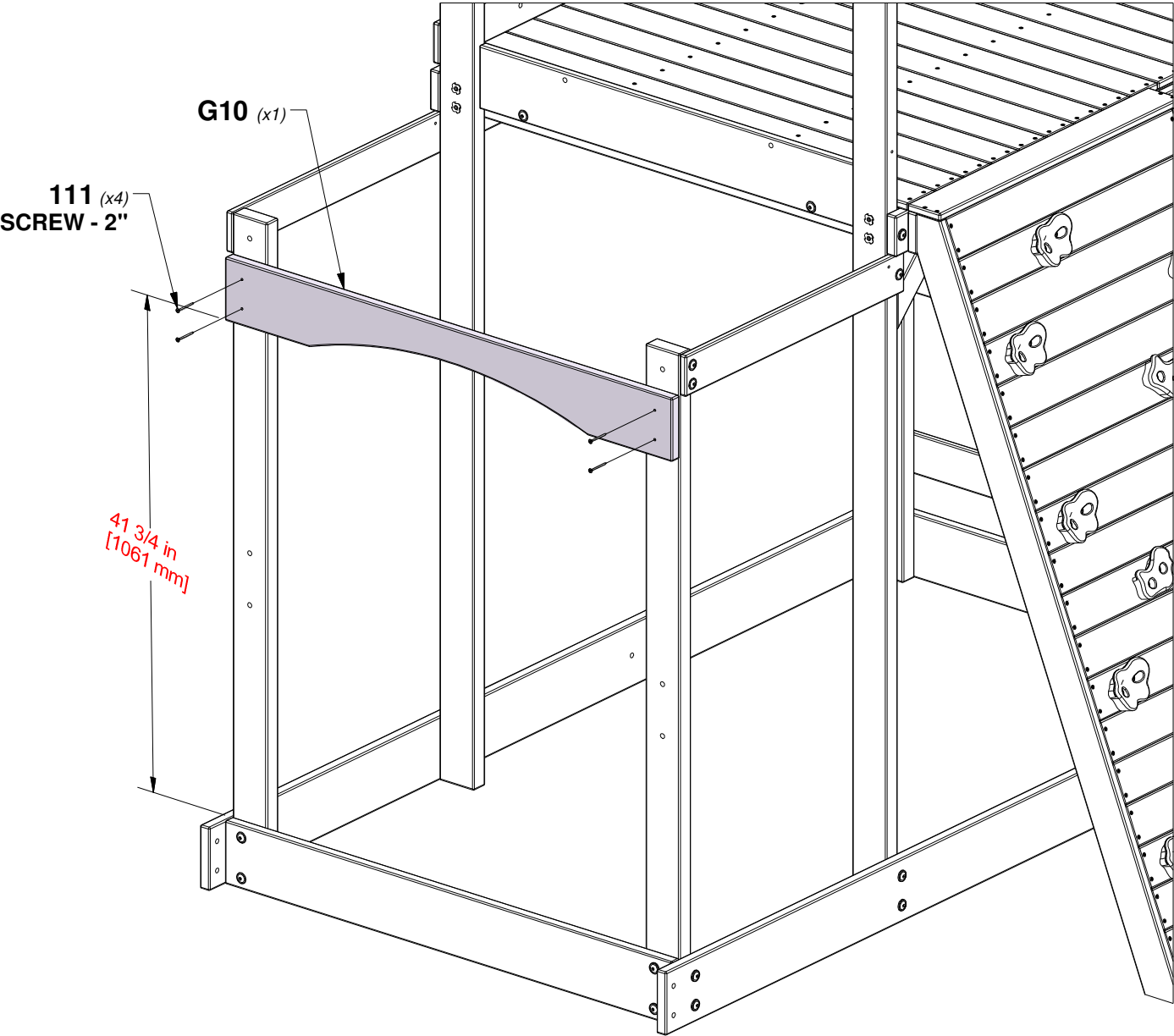


STEP 20 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100111	SCREW PFH 8x2



G10 | LEMONADE ARCH BOARD - W104175
(x1) 1"x5 1/4"x44 1/4" (24x134x1124)



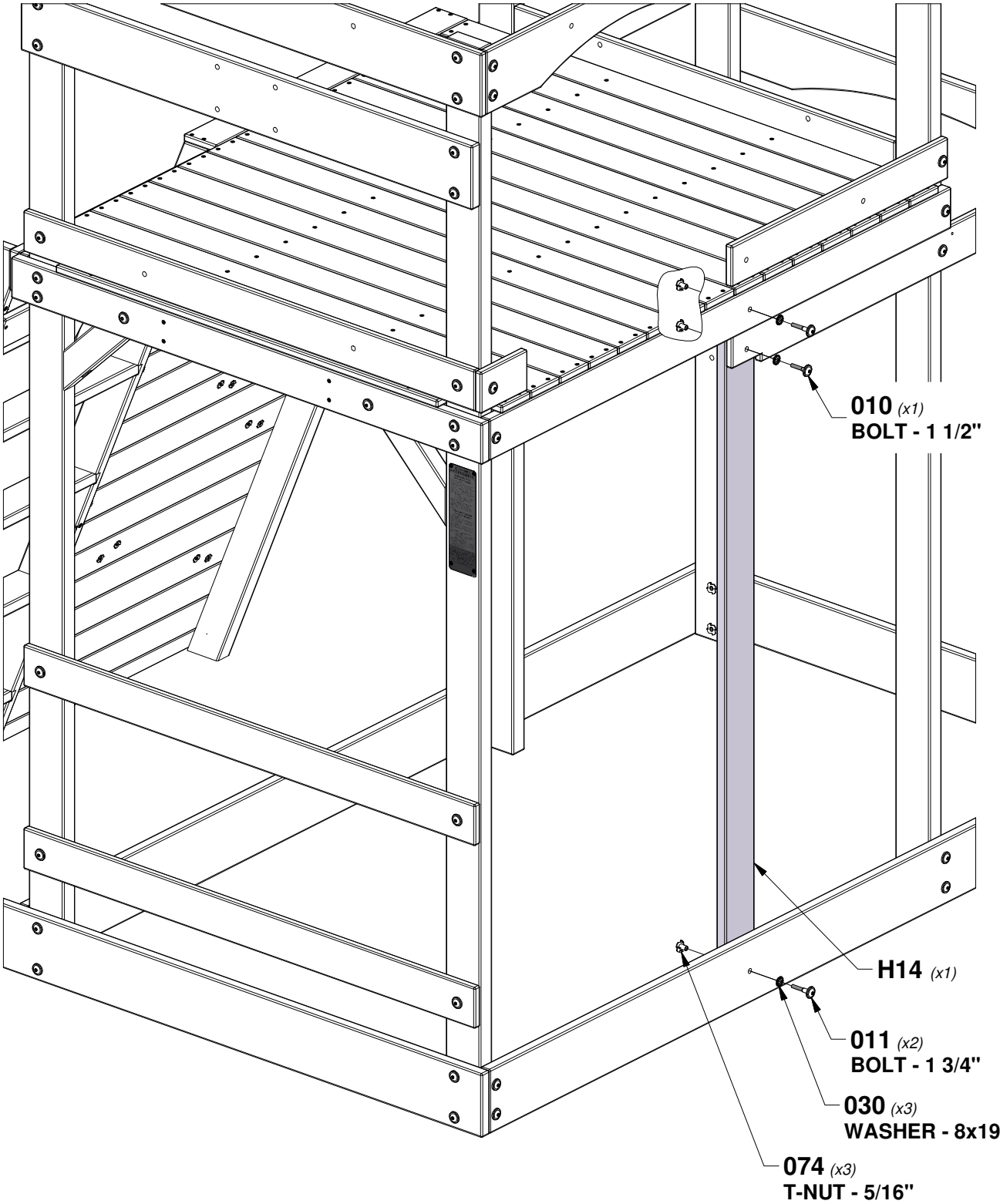
STEP 21 - FORT ASSEMBLY



H14 | DOOR RAIL - W104114
(x1) 1"x3 3/8"x59" (24x86x1500)

QTY	PART NUMBER	DESCRIPTION
2	H100011	BOLT WH 5/16x1 3/4
1	H100010	BOLT WH 5/16x1 1/2
3	H100030	WASHER LOCK EXT 8x19
3	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

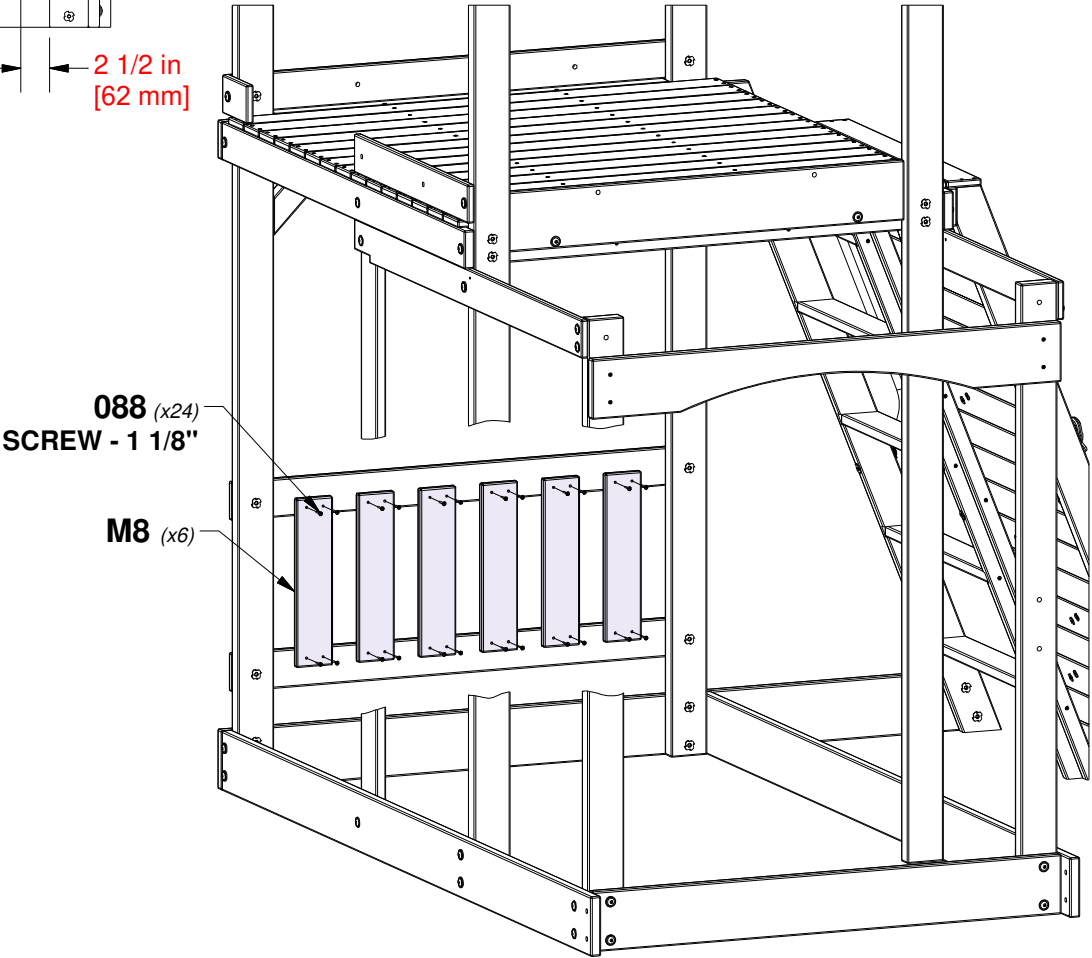
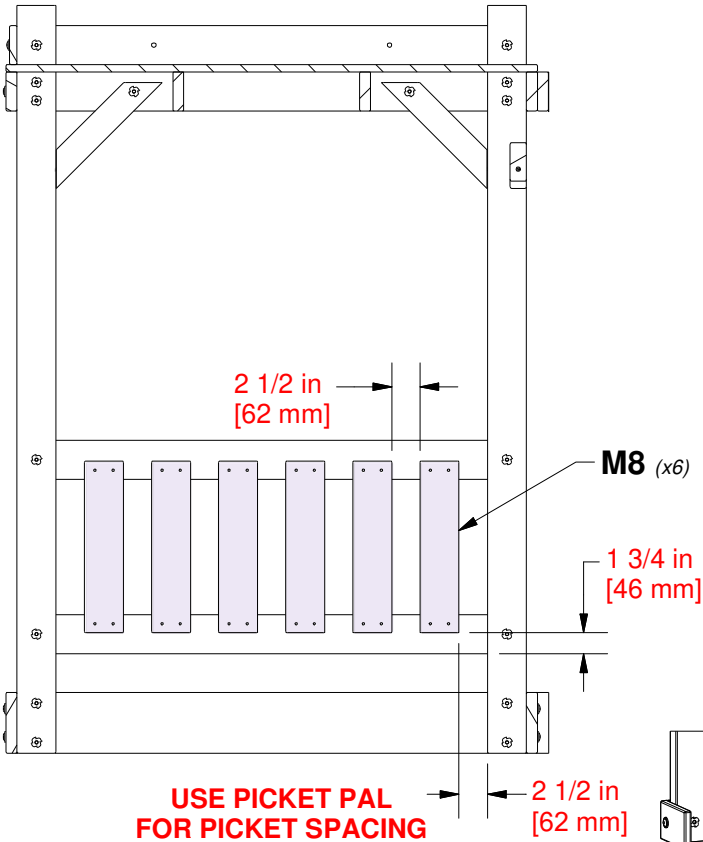


STEP 22 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
24	H100088	SCREW PFH 8x1-1/8"



M8 | **WALL SLAT - W104134**
(x6) | 5/8"x3 3/8"x14 7/8" (16x86x378)



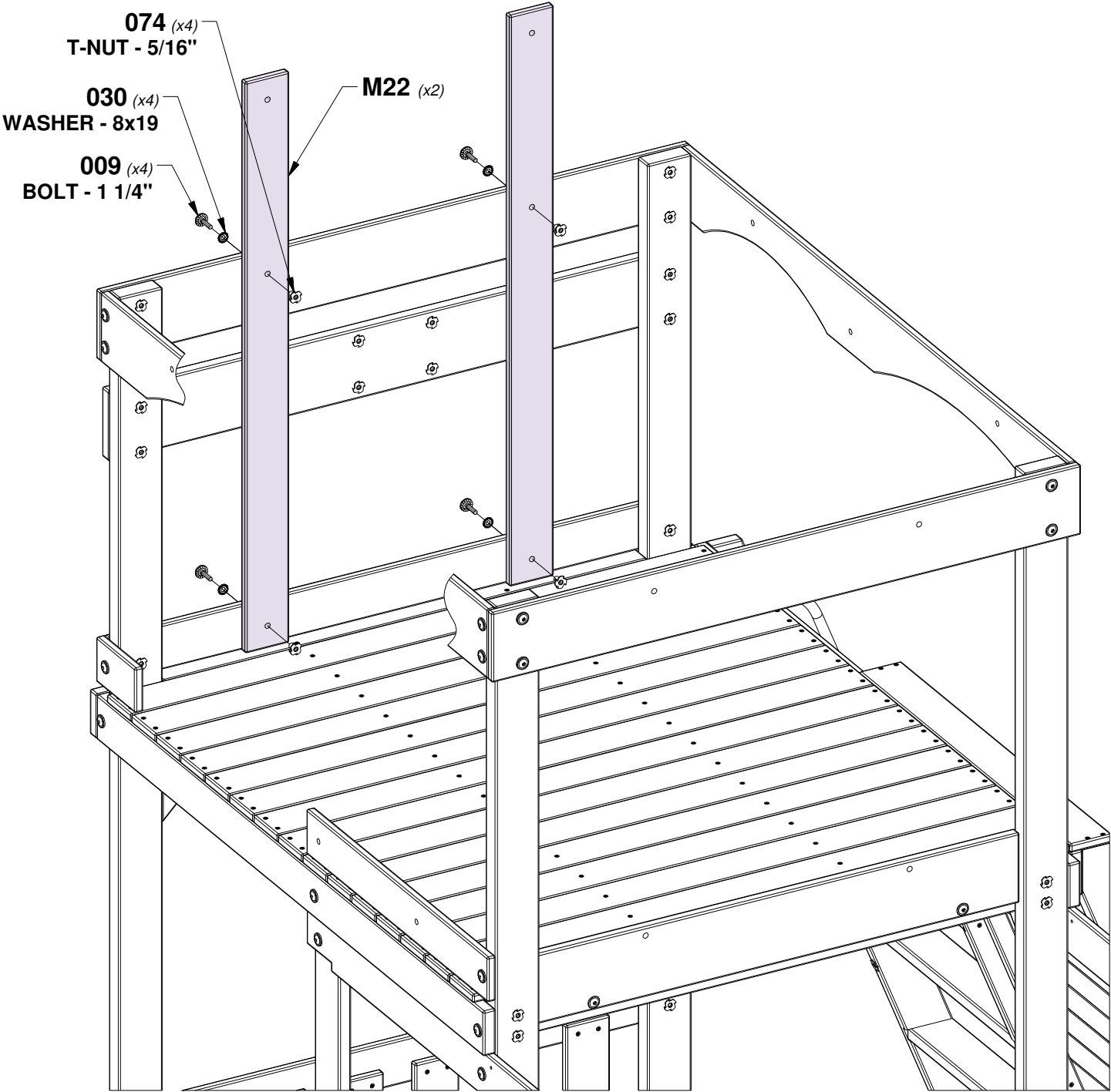
STEP 23 - FORT ASSEMBLY



M22 | LONG ROOF SUPPORT - W104139
(x2) 5/8"x3 3/8"x43 1/4" (16x86x1098)

QTY	PART NUMBER	DESCRIPTION
4	H100009	BOLT WH 5/16x1 1/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

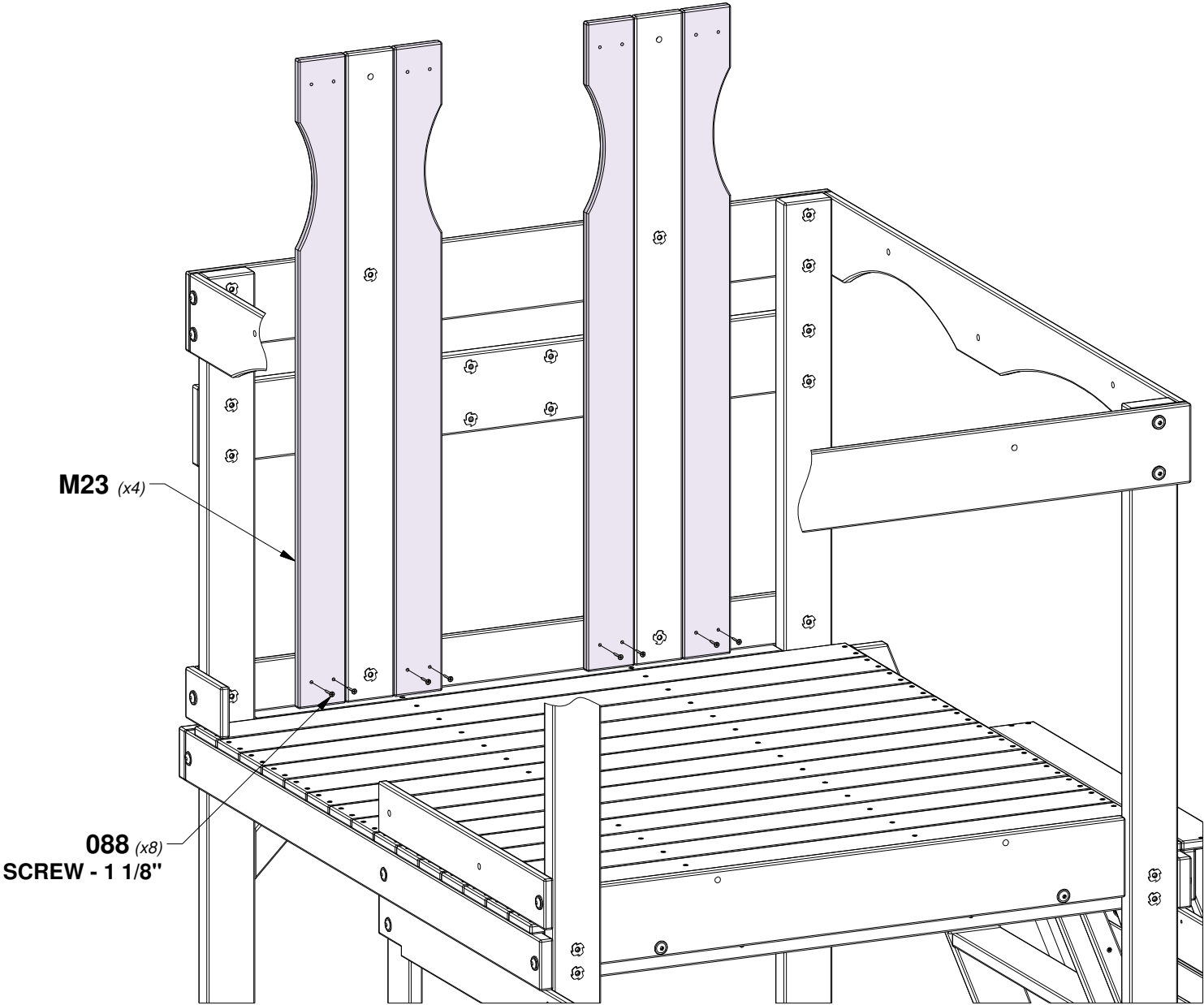


STEP 24 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



M23 | LONG ARCH ROOF SUPPORT - W104140
(x4) | 5/8"x3 3/8"x43 1/4" (16x86x1098)

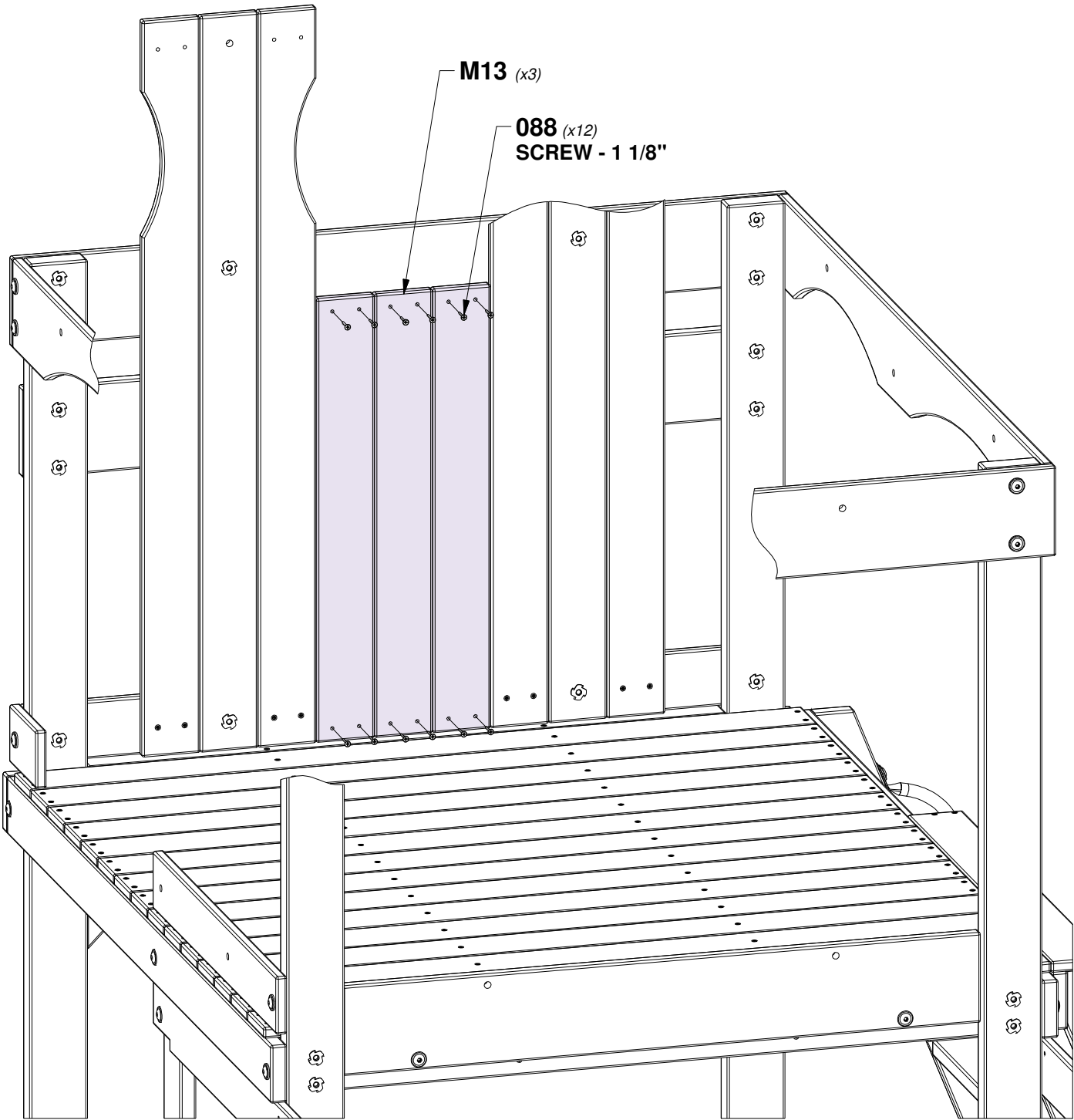


STEP 25 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100088	SCREW PFH 8x1-1/8"



M13 | WALL BOARD - W104137
(x3) | 5/8"x3 3/8"x26 1/8" (16x86x662)

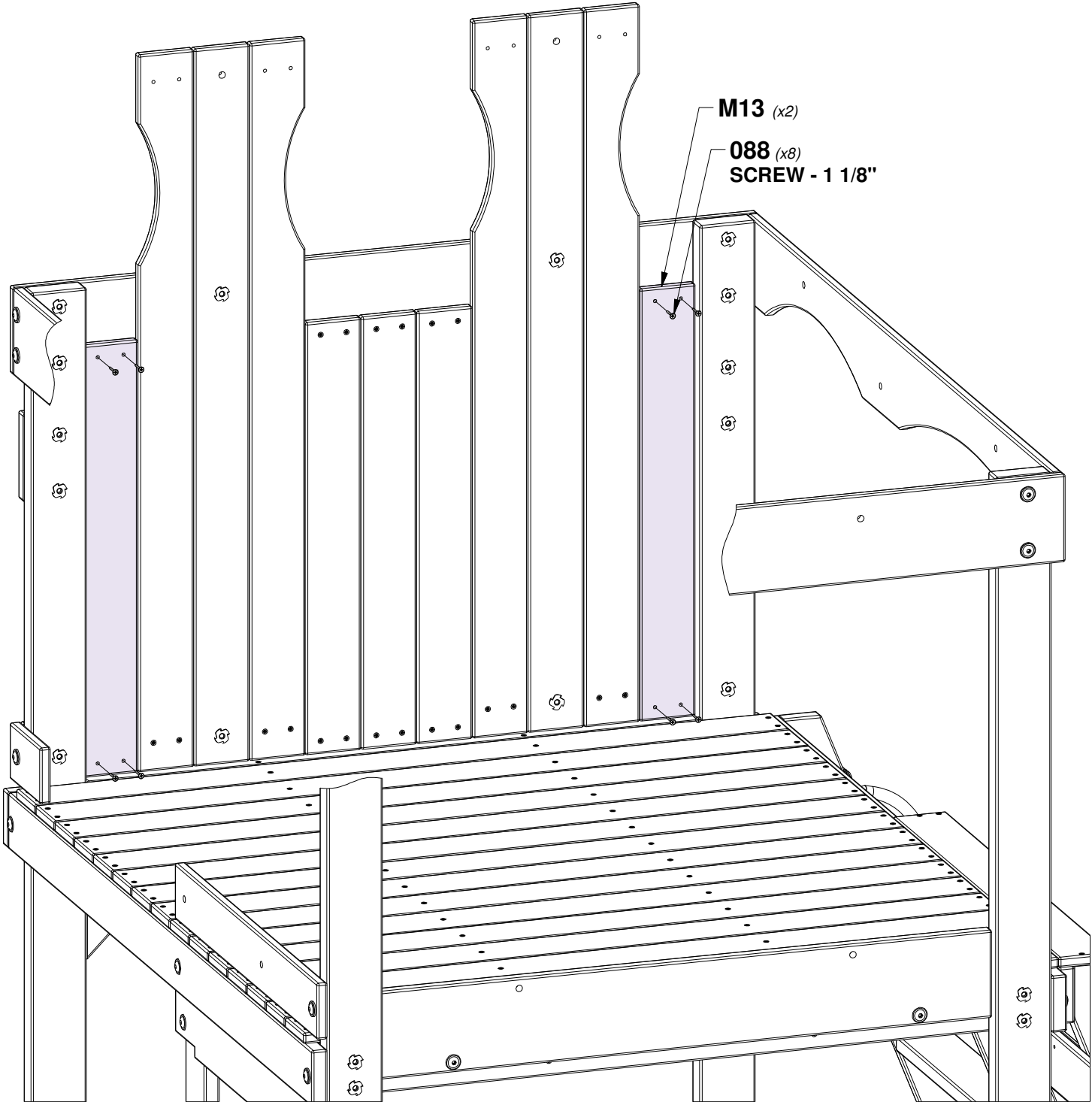


STEP 26 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



M13 | **WALL BOARD - W104137**
(x2) | 5/8"x3 3/8"x26 1/8" (16x86x662)



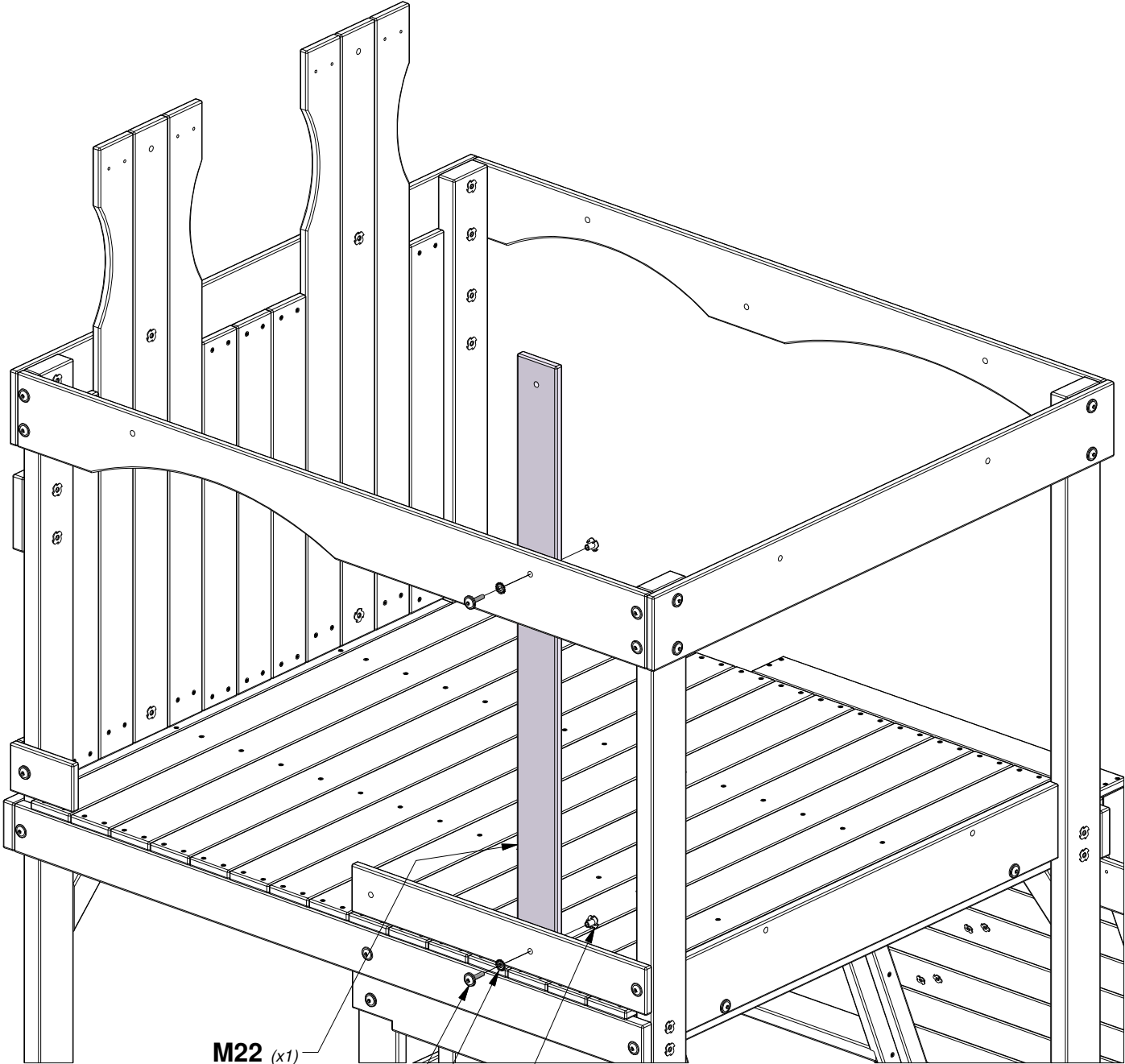
STEP 27 - FORT ASSEMBLY



M22 | LONG ROOF SUPPORT - W104139
(x1) | 5/8"x3 3/8"x43 1/4" (16x86x1098)

QTY	PART NUMBER	DESCRIPTION
2	H100009	BOLT WH 5/16x1 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



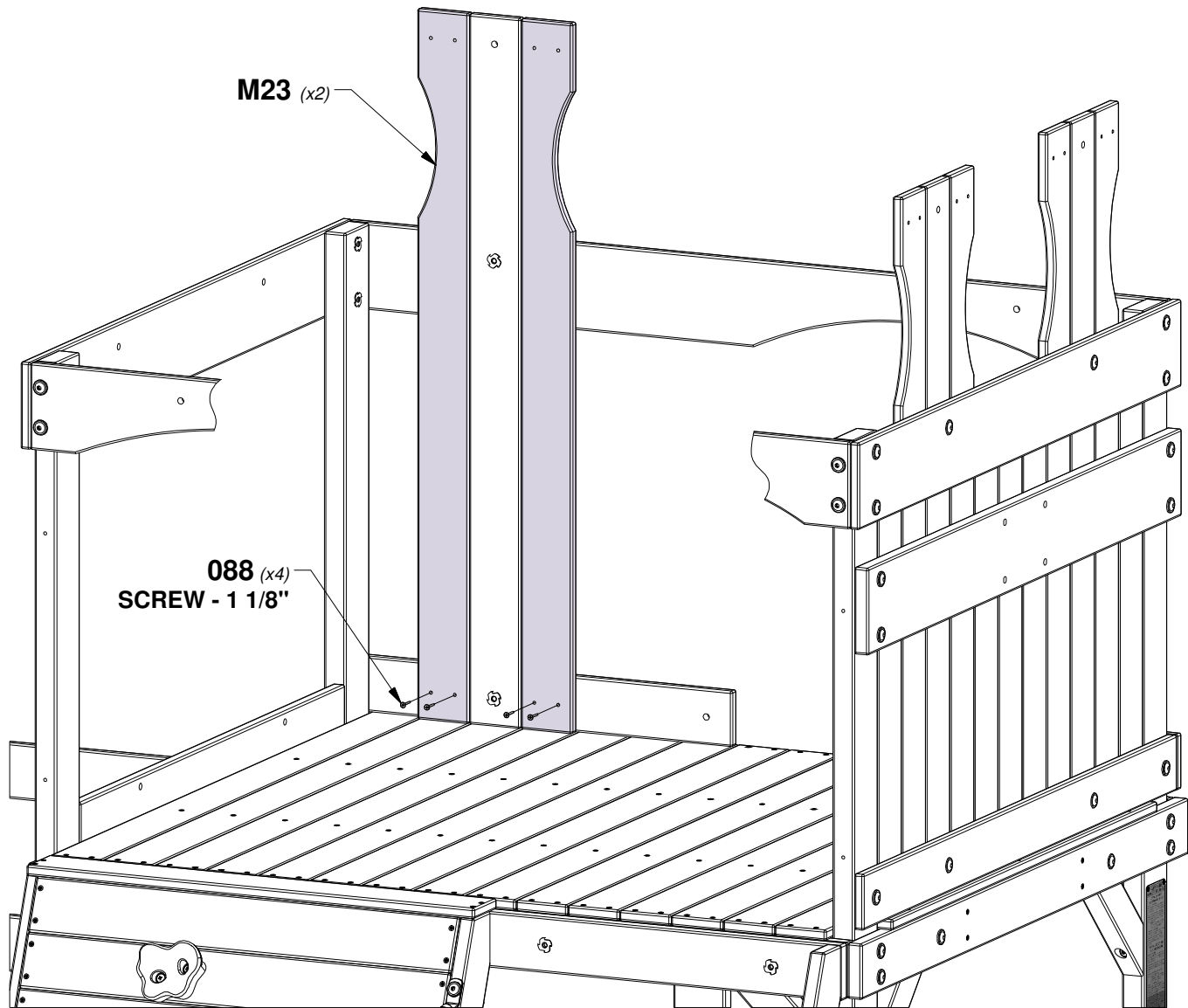
M22 (x1)
009 (x2)
BOLT - 1 1/4"
030 (x2)
WASHER - 8x19
074 (x2)
T-NUT - 5/16"

STEP 28 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100088	SCREW PFH 8x1-1/8"



M23 | LONG ARCH ROOF SUPPORT - W104140
(x2) | 5/8"x3 3/8"x43 1/4" (16x86x1098)



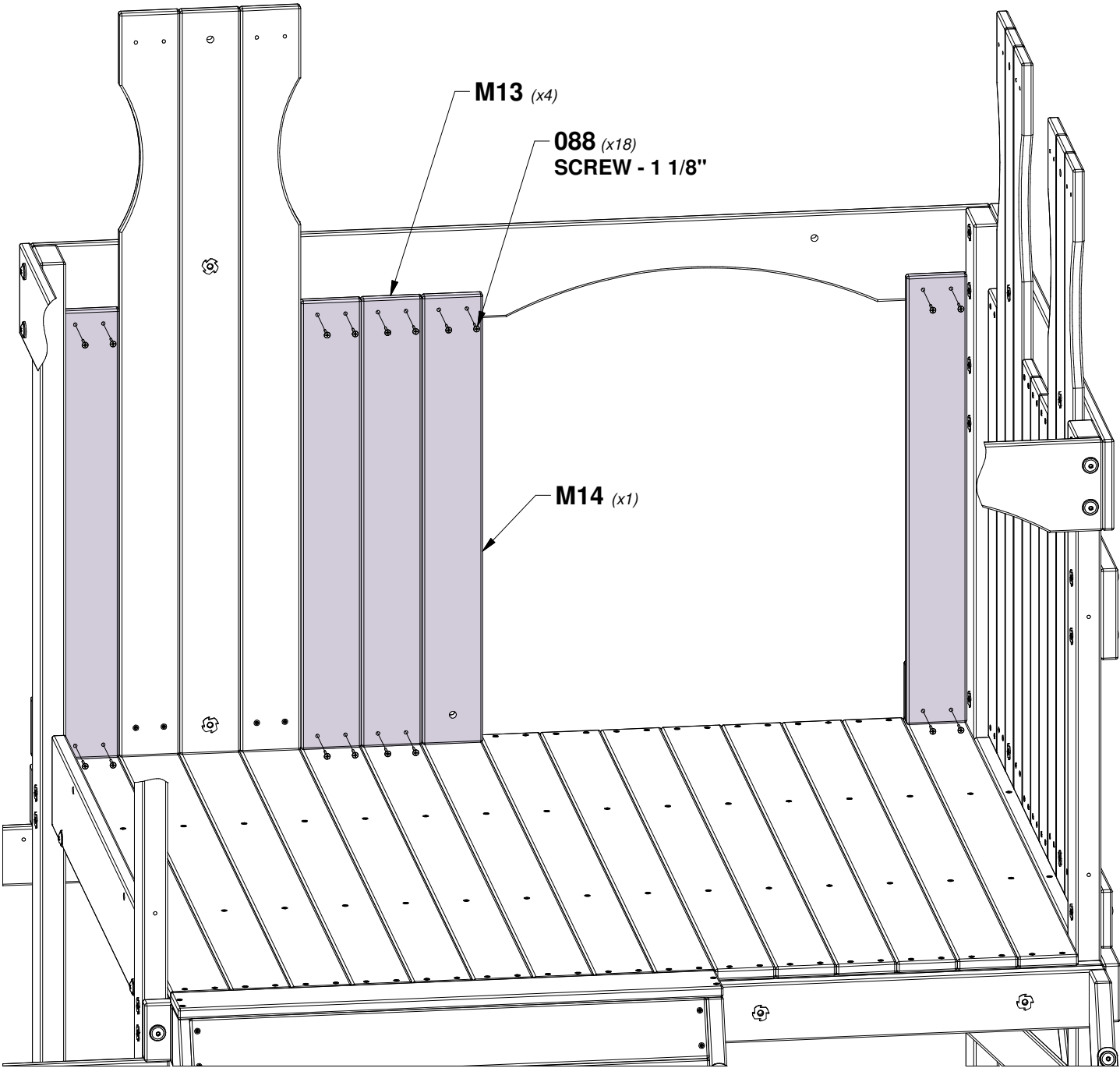
STEP 29 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
18	H100088	SCREW PFH 8x1-1/8"

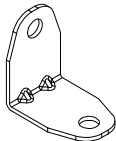
M13 | WALL BOARD - W104137
(x4) | 5/8"x3 3/8"x26 1/8" (16x86x662)

M14 | WALL BOARD - W104138
(x1) | 5/8"x3 3/8"x26 1/8" (16x86x662)

TIP:
SQUARE UP WALL BEFORE INSERTING SCREWS.



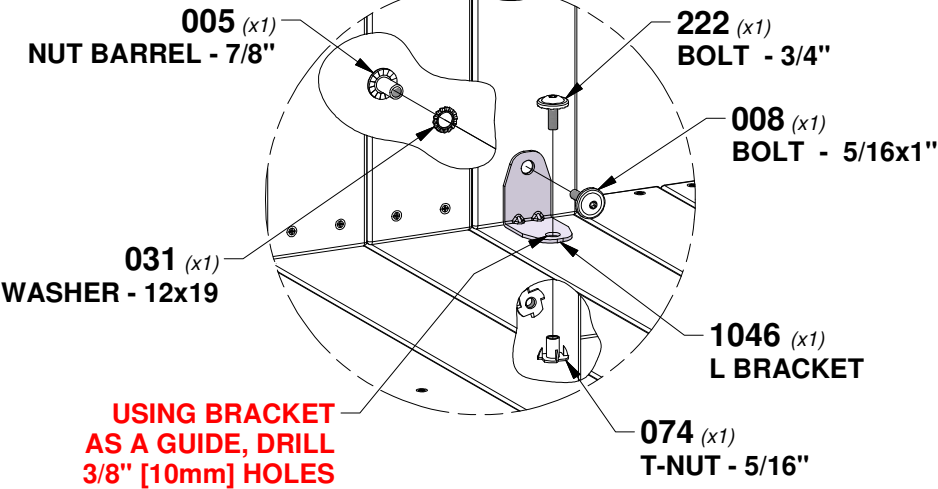
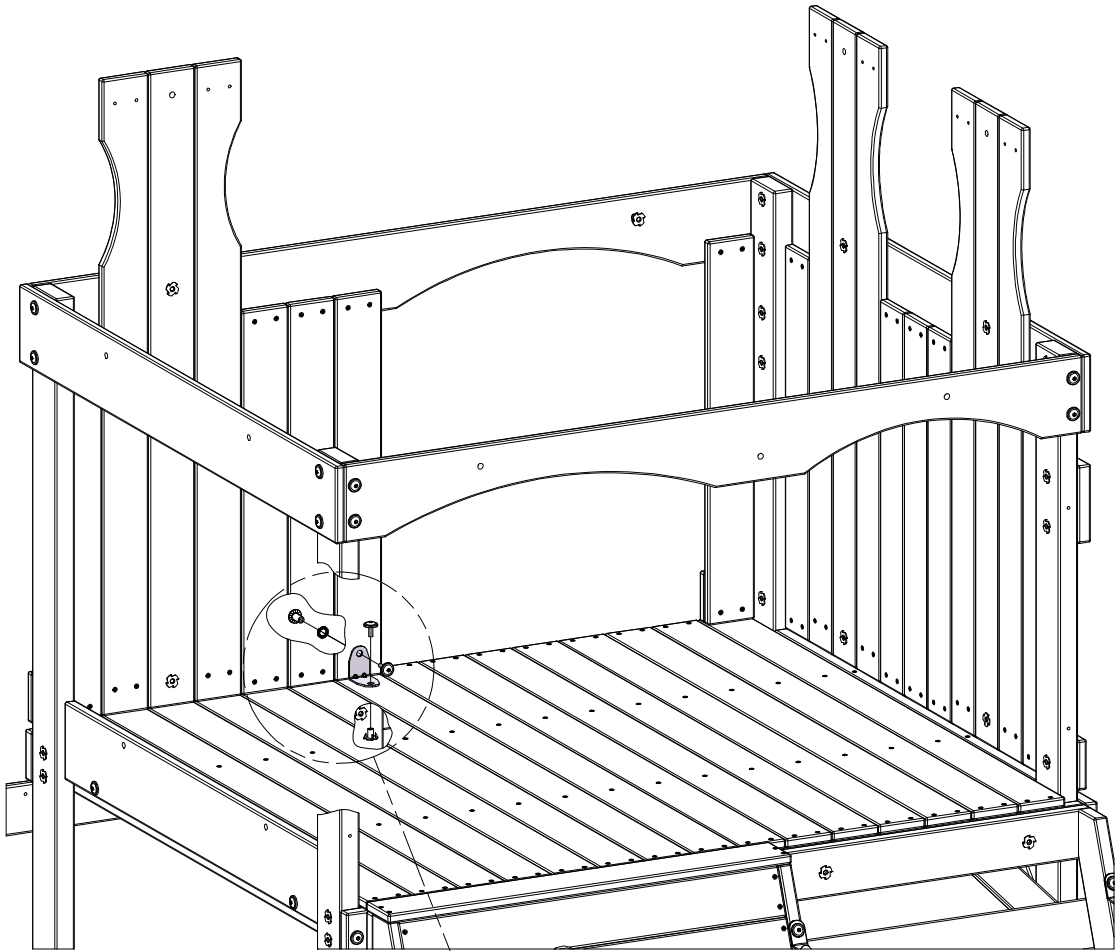
STEP 30 - FORT ASSEMBLY



A4M01046 | L BRACKET
(x1) 2.5x38x55x55

QTY	PART NUMBER	DESCRIPTION
1	H100005	NUT BARREL WH 5/16x7/8
1	H100008	BOLT WH 5/16x1
1	H100031	WASHER LOCK EXT 12x19
1	H100074	T-NUT 5/16
1	H100222	BOLT WH 5/16x3/4

TIP:
INSTALL T-NUTS IN WOOD FIRST



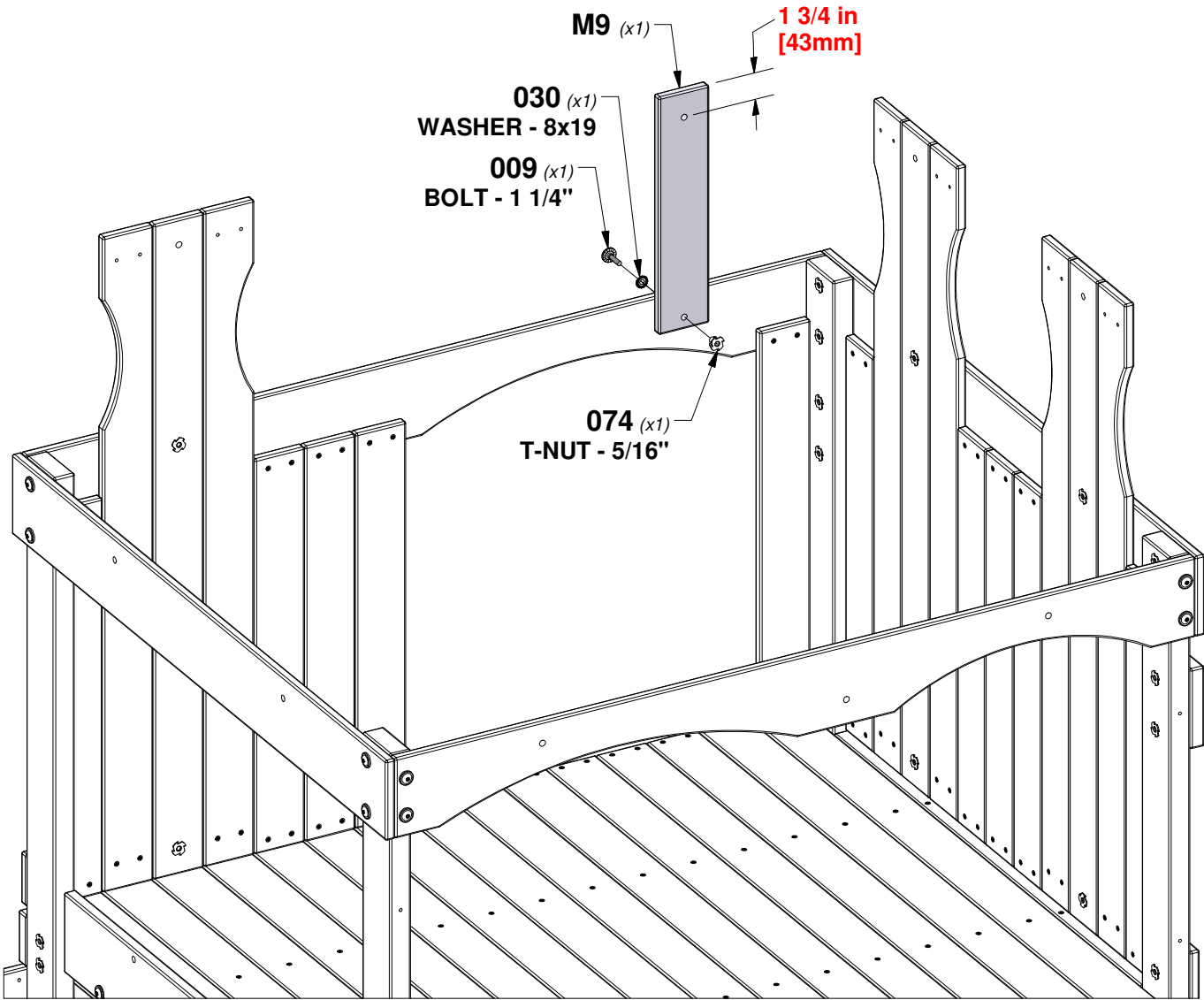
STEP 31 - FORT ASSEMBLY



M9 | **SHORT ROOF SUPPORT - W104143**
(x1) 5/8"x3 3/8"x15 5/8" (16x86x398)

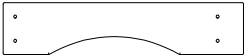
QTY	PART NUMBER	DESCRIPTION
1	H100009	BOLT WH 5/16x1 1/4
1	H100030	WASHER LOCK EXT 8x19
1	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

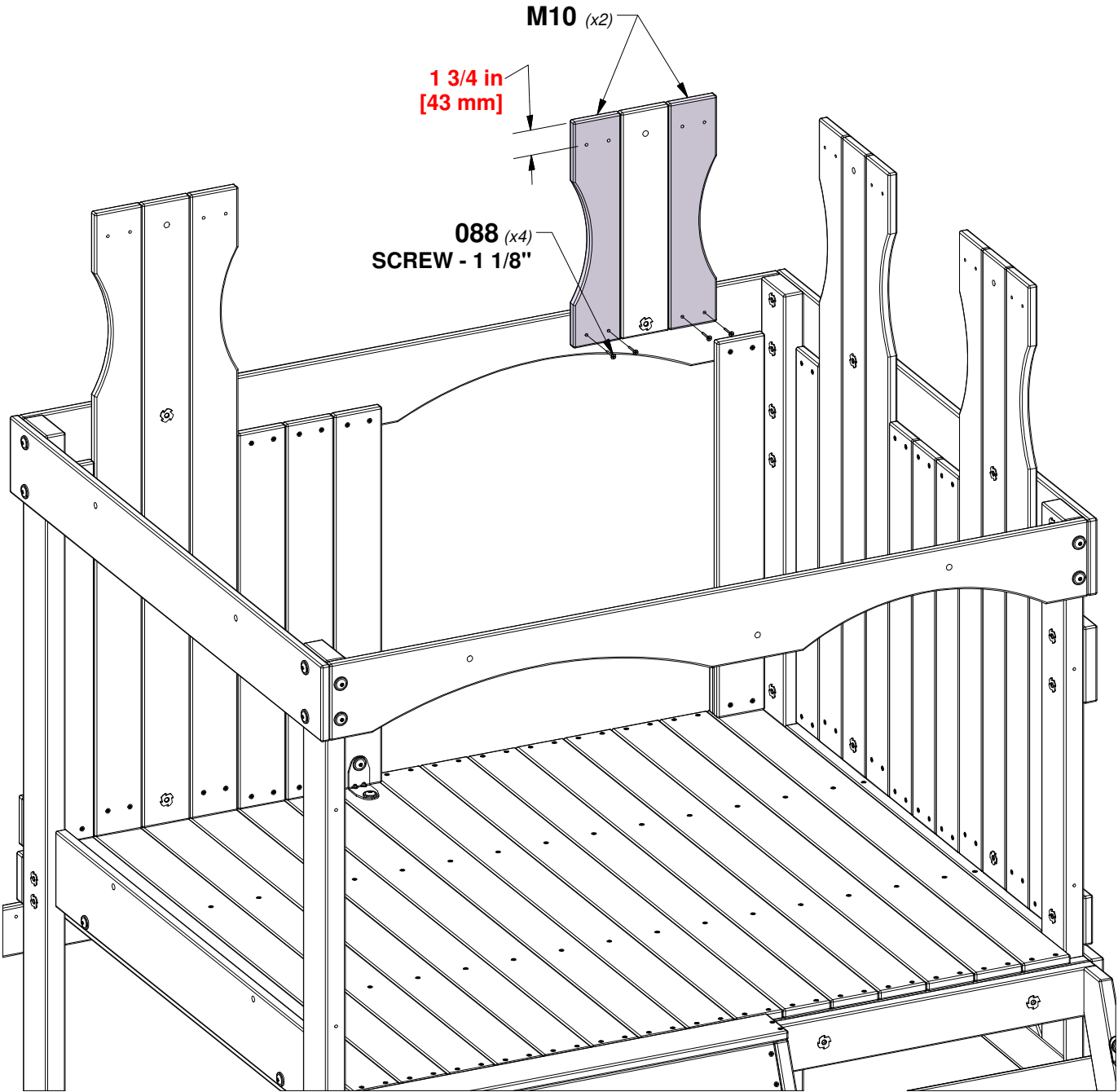


STEP 32 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100088	SCREW PFH 8x1-1/8"



M10 | ARCH ROOF SUPPORT - W104144
(x2) | 5/8"x3 3/8"x15 5/8" (16x86x398)



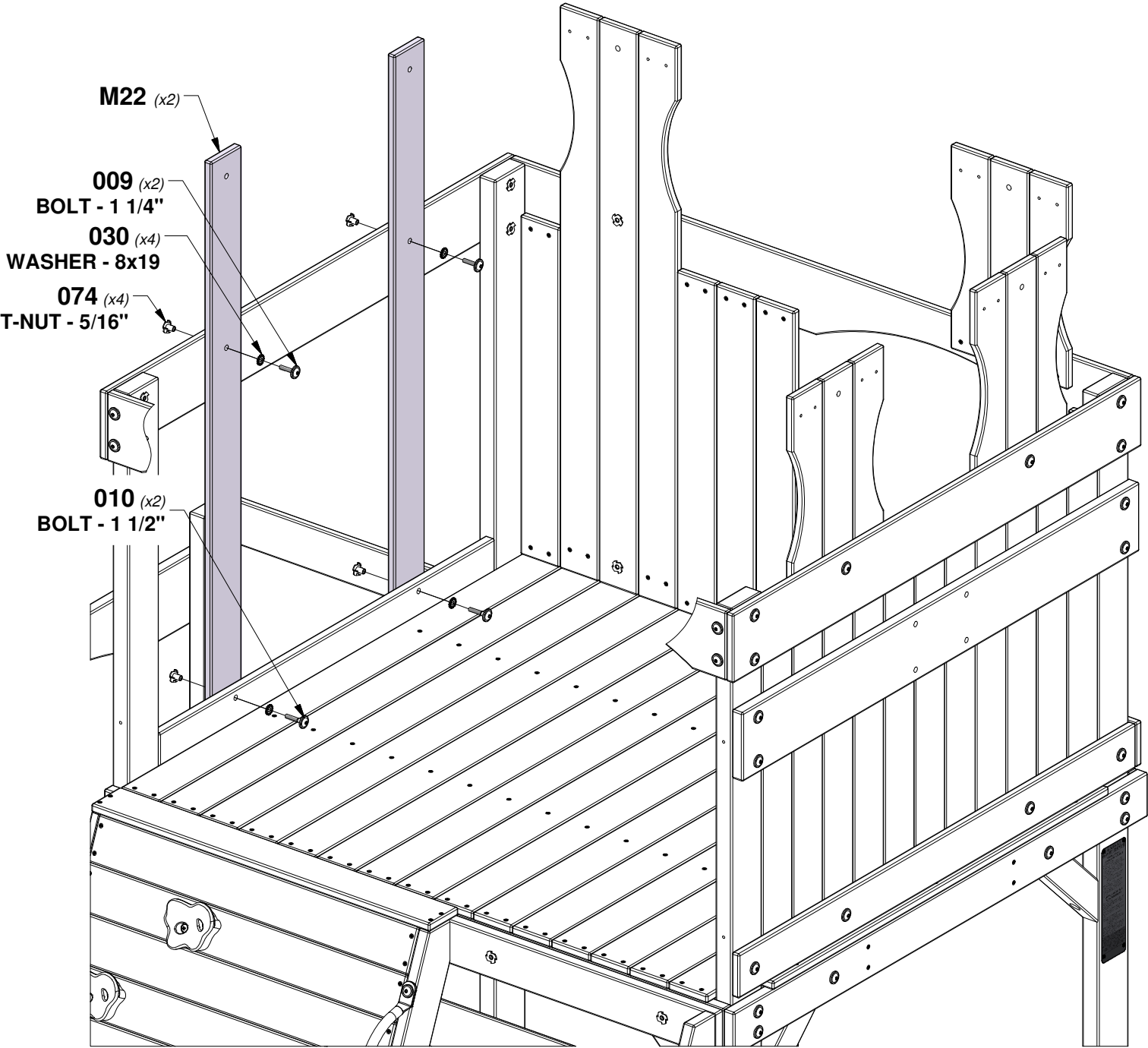
STEP 33 - FORT ASSEMBLY



M22 | LONG ROOF SUPPORT - W104139
(x2) | 5/8"x3 3/8"x43 1/4" (16x86x1098)

QTY	PART NUMBER	DESCRIPTION
2	H100009	BOLT WH 5/16x1 1/4
2	H100010	BOLT WH 5/16x1 1/2
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

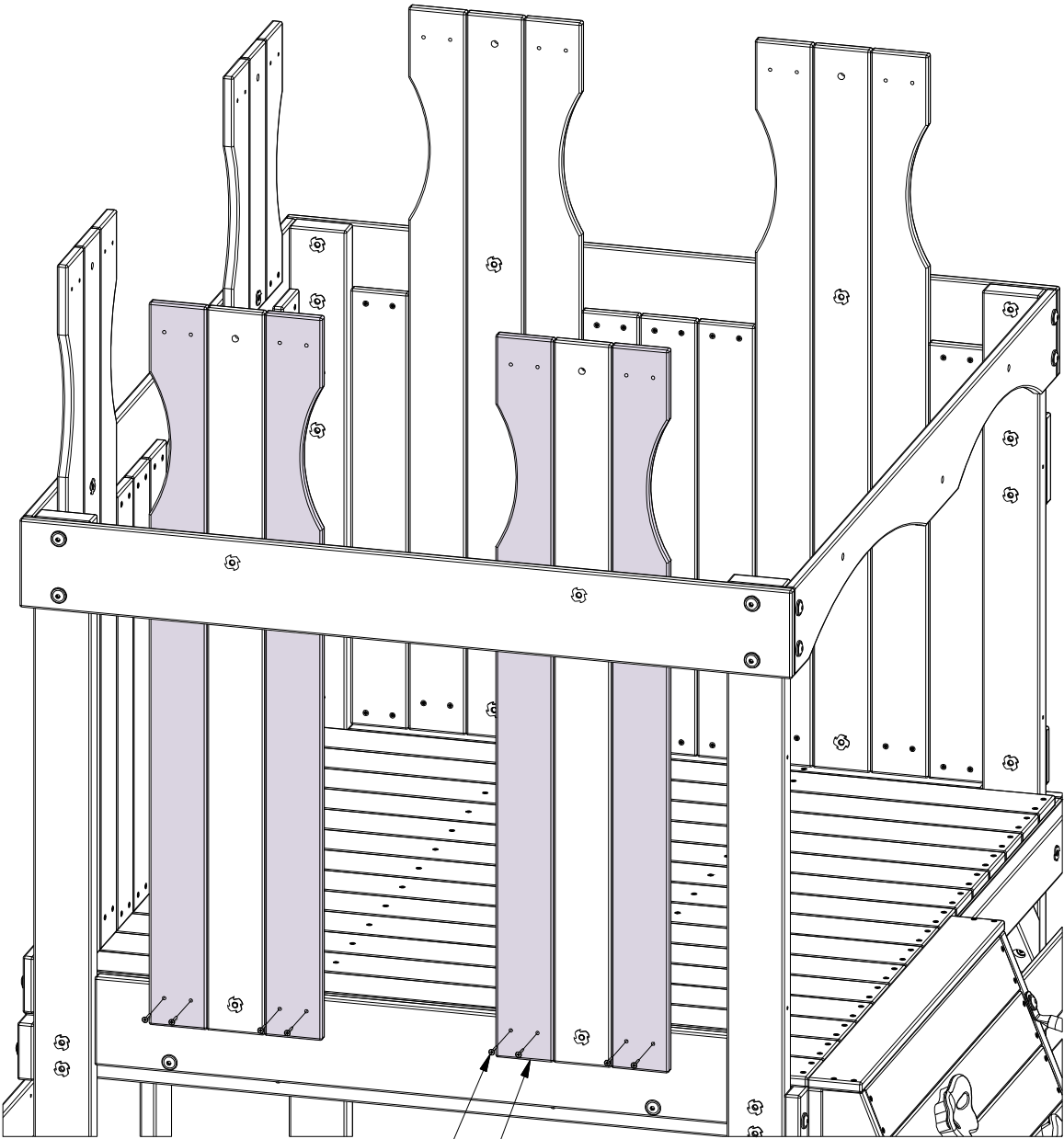


STEP 34 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



M23 | LONG ARCH ROOF SUPPORT - W104140
(x4) 5/8"x3 3/8"x43 1/4" (16x86x1098)



088 (x8)
SCREW - 1 1/8"

M23 (x4)

STEP 35 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
20	H100088	SCREW PFH 8x1-1/8"



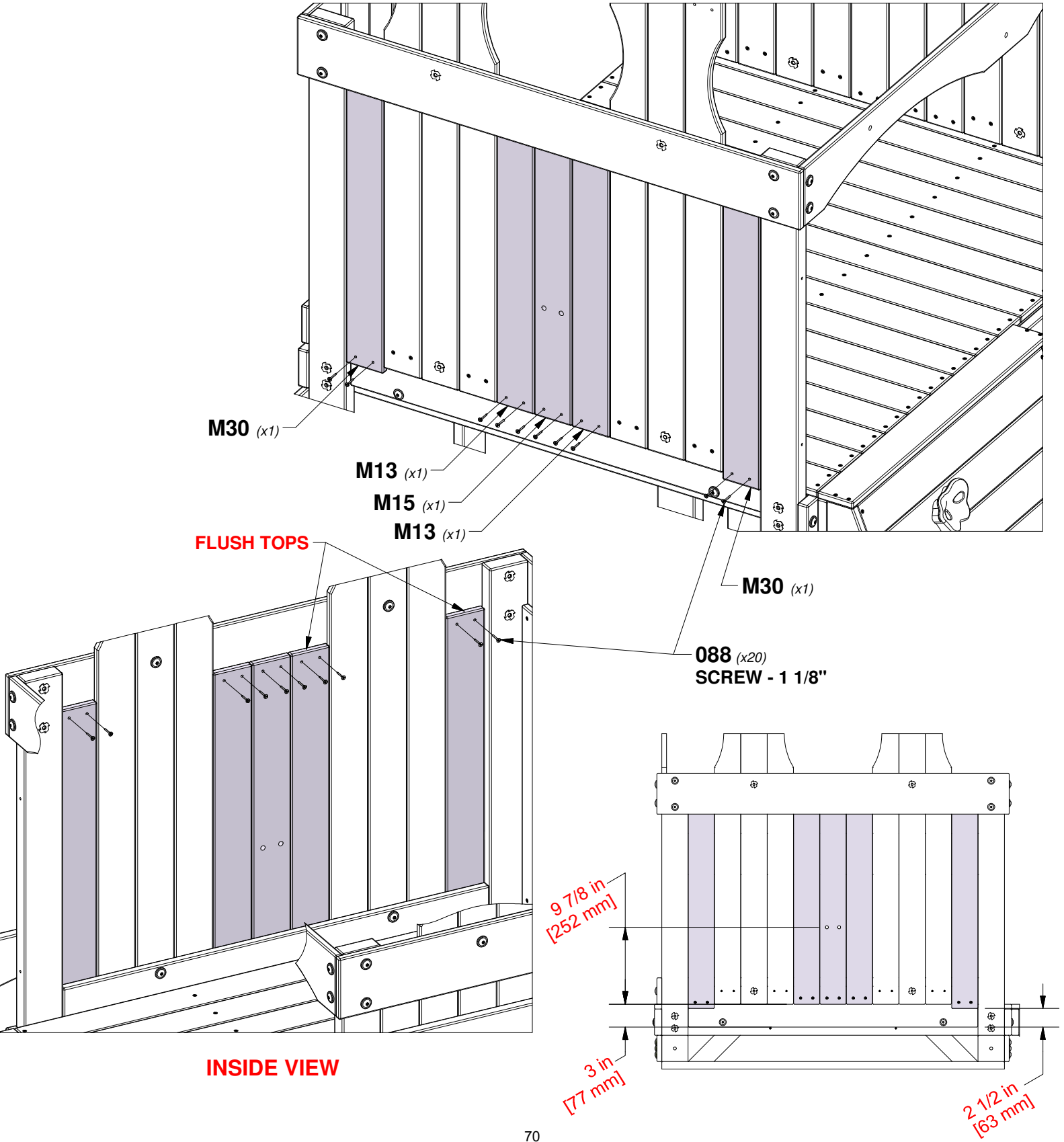
M13 | WALL BOARD - W104137
(x2) 5/8"x3 3/8"x26 1/8" (16x86x662)



M15 | WALL BOARD - W104160
(x1) 5/8"x3 3/8"x26 1/8" (16x86x662)



M30 | WALL BOARD - W4L17461
(x2) 5/8"x3 3/8"x26 5/8" (16x86x676)



STEP 36 - FORT ASSEMBLY



M18 | ENTRANCE WALL BOARD - W104141
(x1) | 5/8"x3 3/8"x27 7/8" (16x86x708)



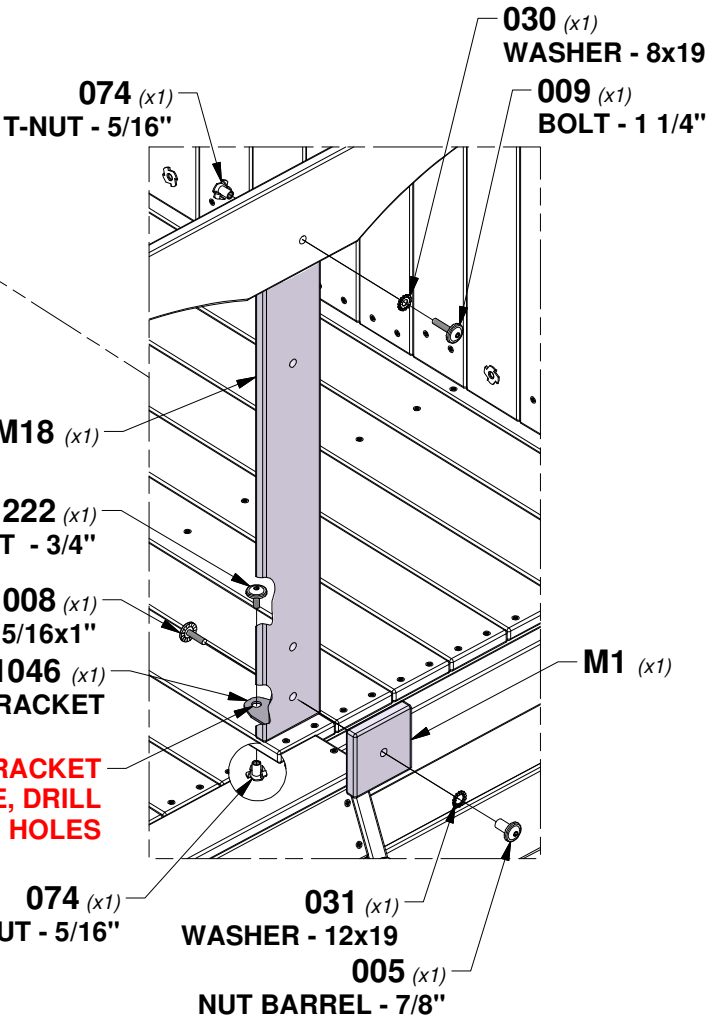
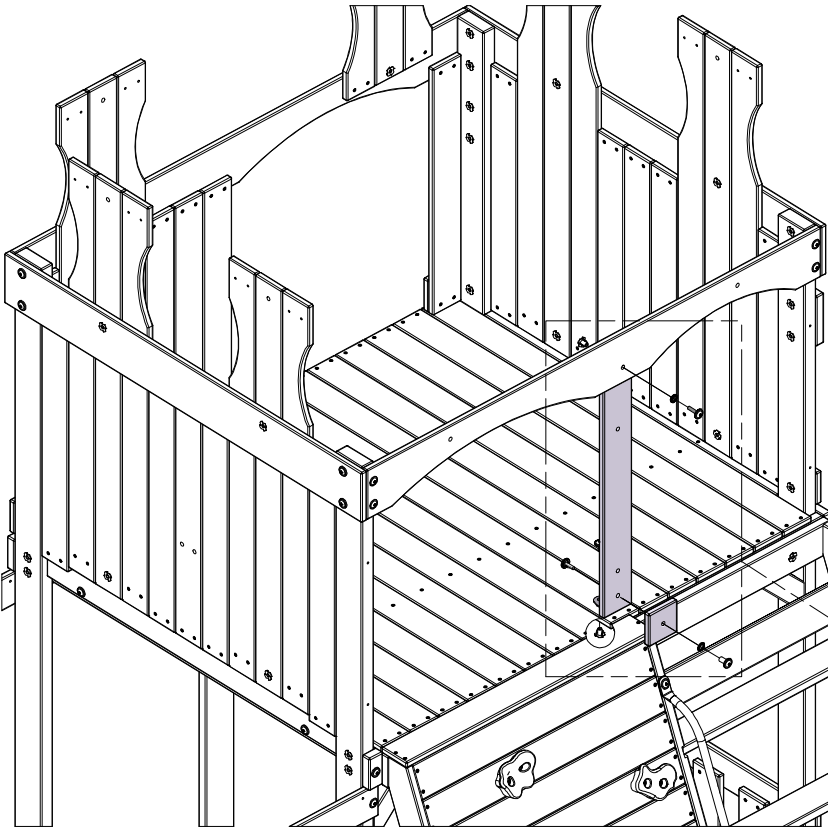
M1 | DECORATIVE WALL RAIL - W104142
(x1) | 5/8"x3 3/8"x3 3/8" (16x86x86)



A4M01046 | L BRACKET
(x1) | 2.5x38x55x55

QTY	PART NUMBER	DESCRIPTION
1	H100005	NUT BARREL WH 5/16x7/8
1	H100008	BOLT WH 5/16x1
1	H100009	BOLT WH 5/16x1 1/4
1	H100030	WASHER LOCK EXT 8x19
1	H100031	WASHER LOCK EXT 12x19
2	H100074	T-NUT 5/16
1	H100222	BOLT WH 5/16x3/4

TIP:
INSTALL T-NUTS IN WOOD FIRST



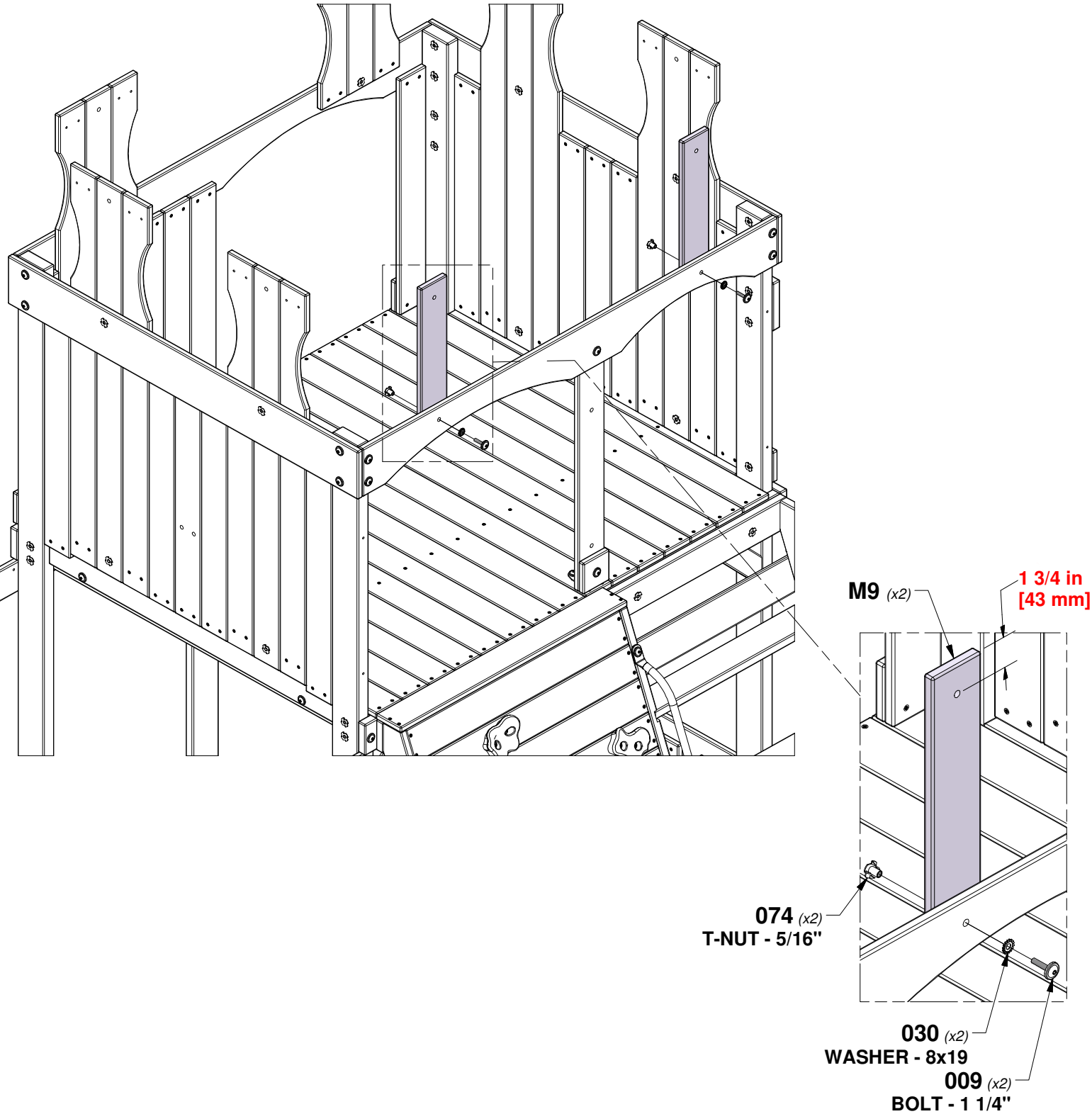
STEP 37 - FORT ASSEMBLY



M9 | SHORT ROOF SUPPORT - W104143
(x2) 5/8"x3 3/8"x15 5/8" (16x86x398)

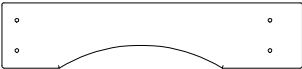
QTY	PART NUMBER	DESCRIPTION
2	H100009	BOLT WH 5/16x1 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

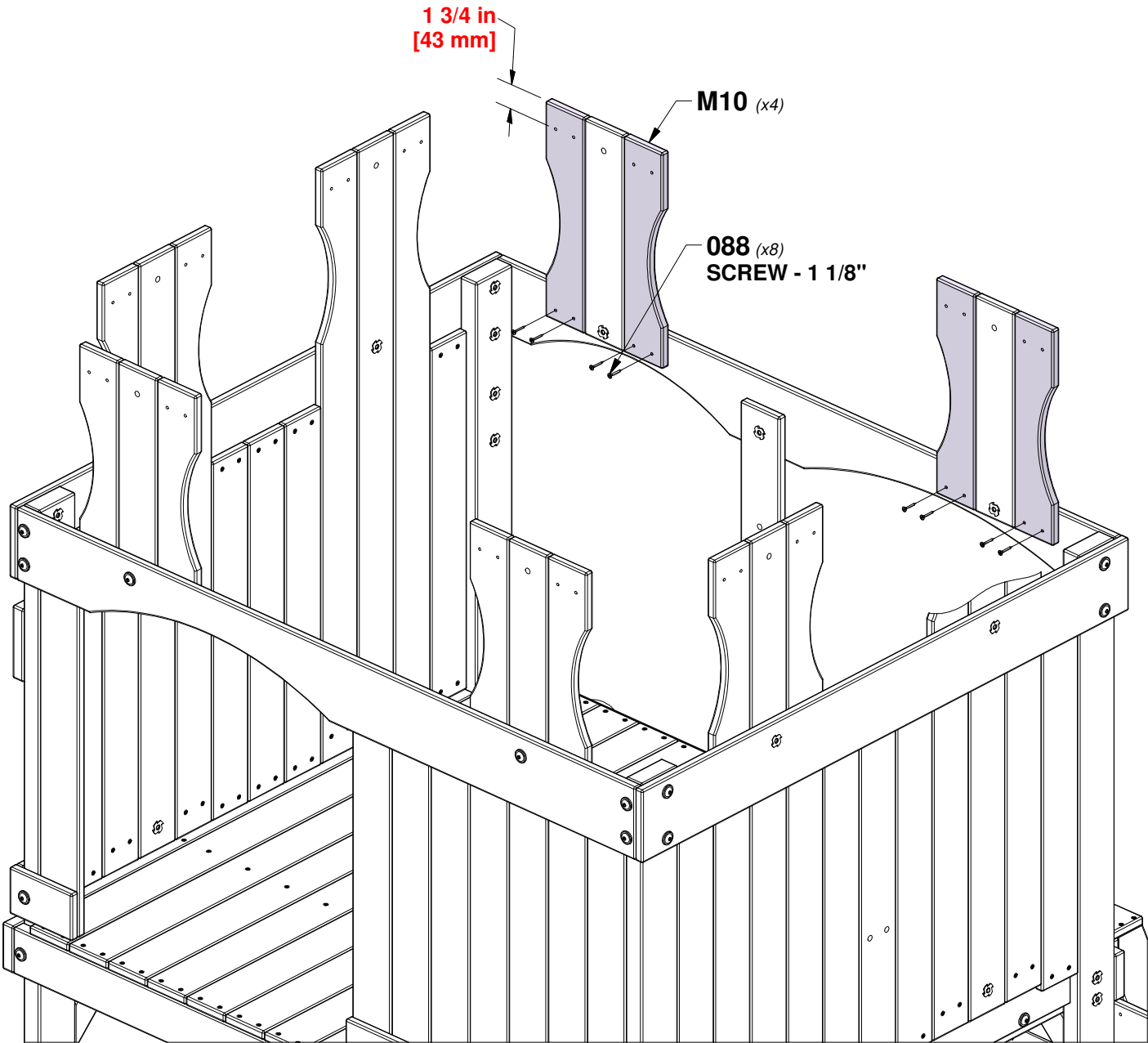


STEP 38 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



M10 | ARCH ROOF SUPPORT - W104144
(x4) | 5/8"x3 3/8"x15 5/8" (16x86x398)



STEP 39 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
32	H100088	SCREW PFH 8x1-1/8"

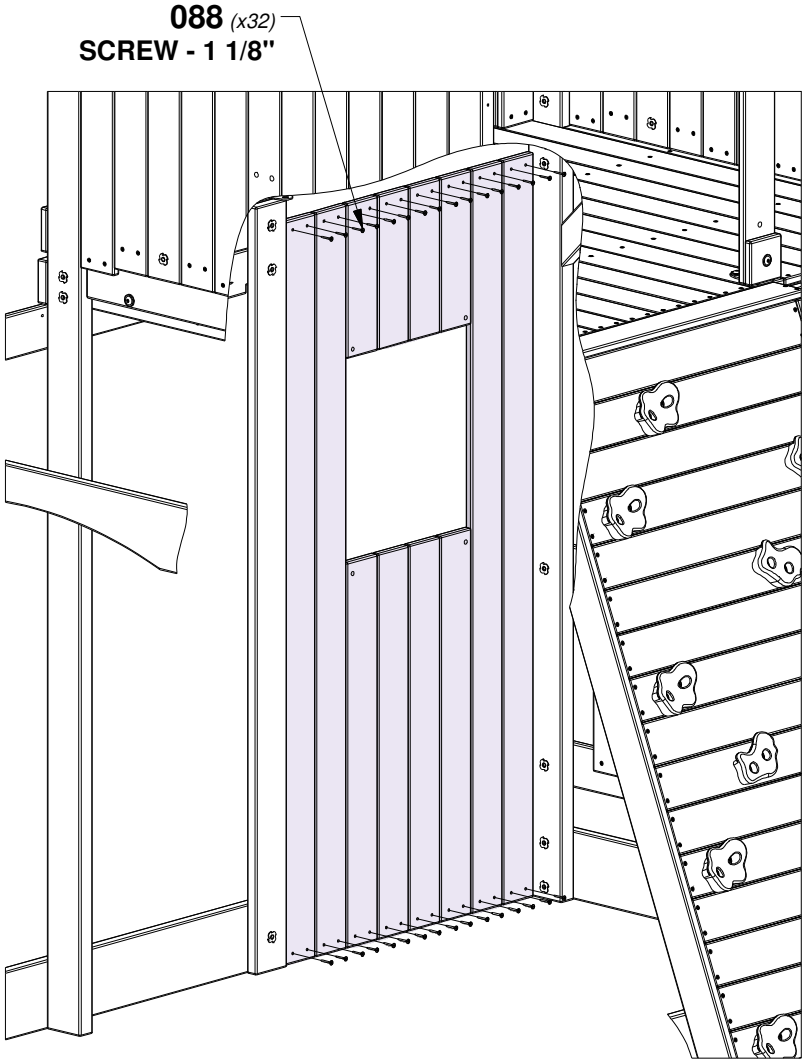
M29 | WALL BOARD - W104125
(x4) | 5/8"x3 3/8"x57 1/4" (16x86x1454)

M20 | LOWER WALL BOARD - W104127
(x2) | 5/8"x3 3/8"x29 5/8" (16x86x754)

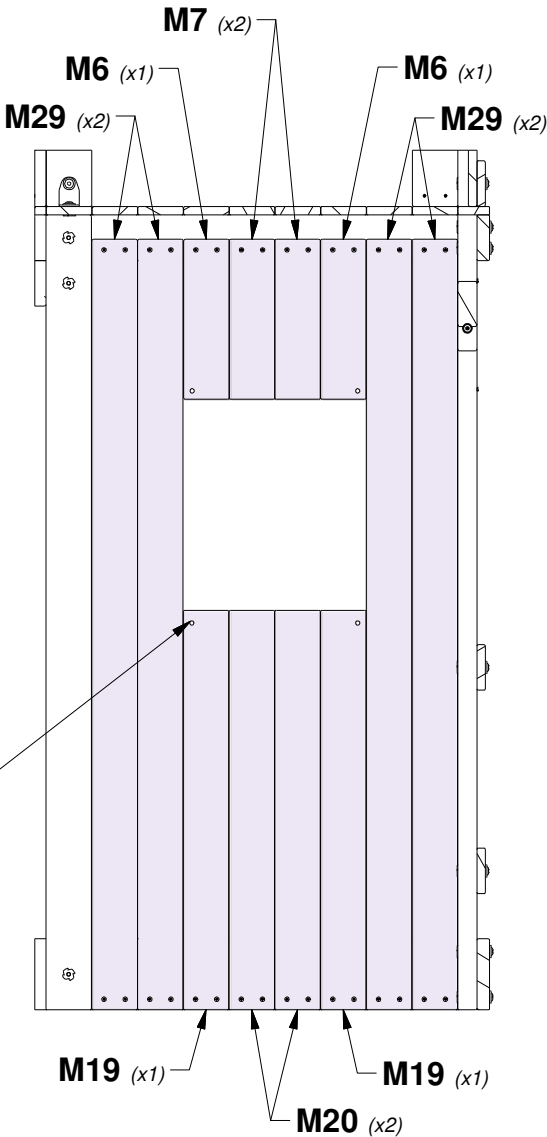
M7 | UPPER WALL BOARD - W104129
(x2) | 5/8"x3 3/8"x11 7/8" (16x86x302)

M19 | LOWER WALL BOARD - W104126
(x2) | 5/8"x3 3/8"x29 5/8" (16x86x754)

M6 | UPPER WALL BOARD - W104128
(x2) | 5/8"x3 3/8"x11 7/8" (16x86x302)



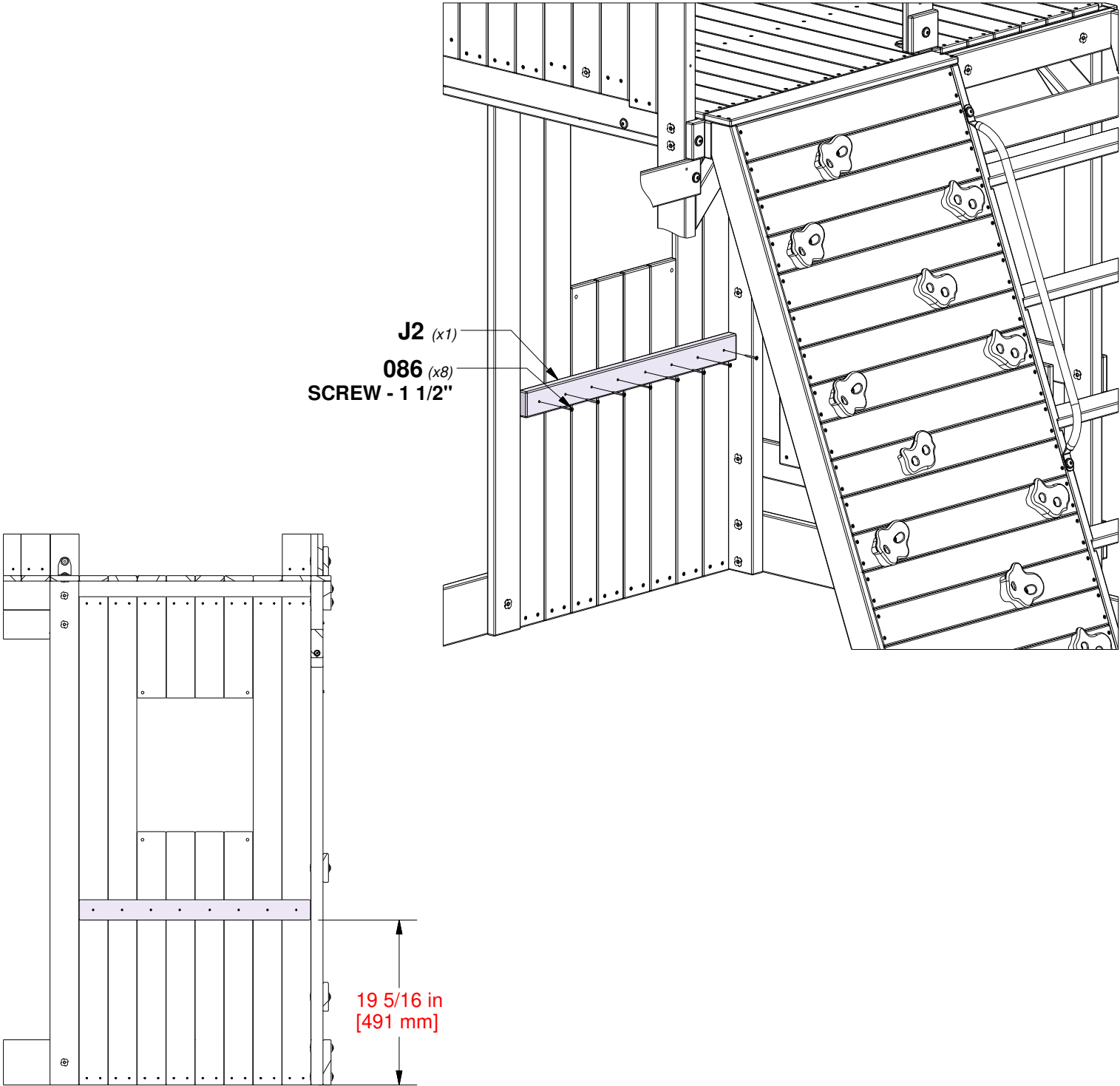
NOTE (4) HOLE LOCATIONS



STEP 40 - FORT ASSEMBLY

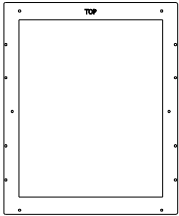
QTY	PART NUMBER	DESCRIPTION
8	H100086	SCREW PFH 8x1-1/2"

J2 | **WALL RAIL - W104181**
(x1) | 1"x2 3/8"x27 1/8" (24x60x690)

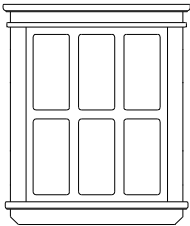


STEP 41 - FORT ASSEMBLY

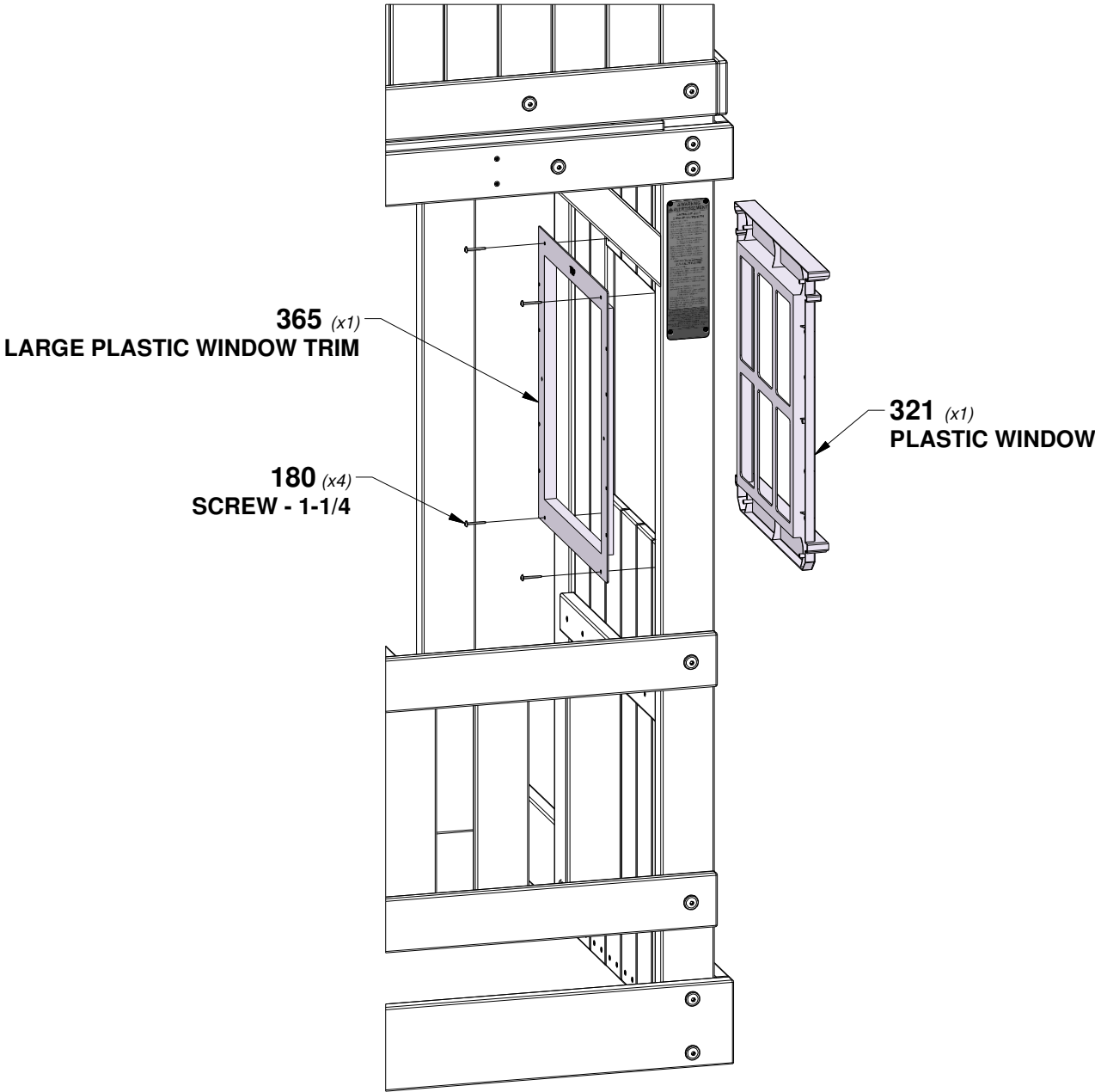
QTY	PART NUMBER	DESCRIPTION
4	H100180	SCREW PWH 8x1-1/4



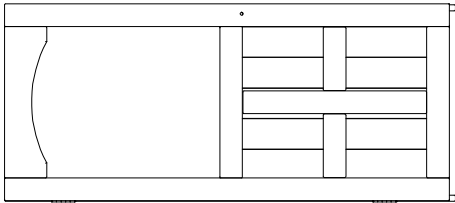
A100365 | **LARGE PLASTIC WINDOW TRIM**
(x1)



A100321 | **PLASTIC WINDOW**
(x1) **44x412x485**



STEP 42 - FORT ASSEMBLY

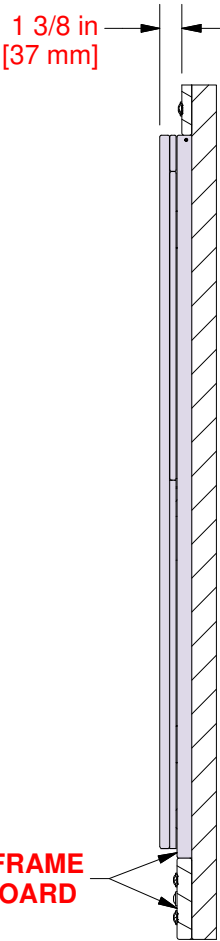
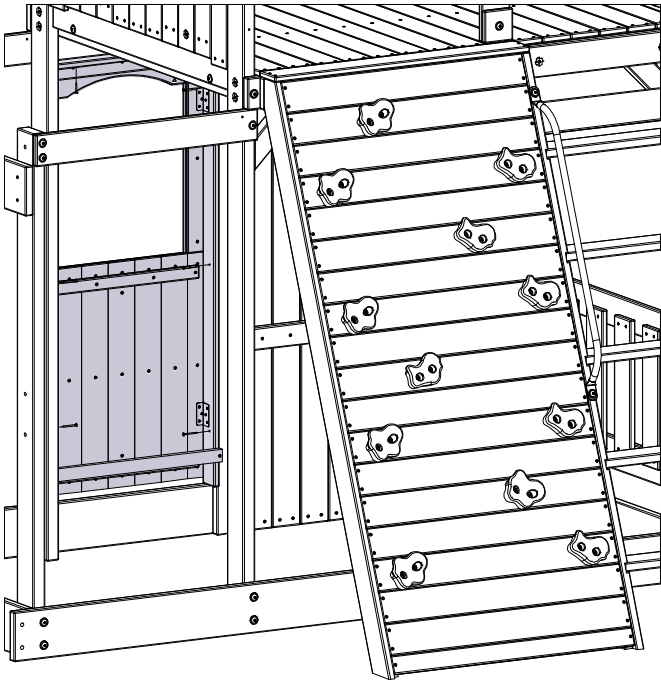


DP1 | DOOR ASSEMBLY - W104183
(x1) 4 1/8"x20 3/8"x47" (104.5x519x1194)

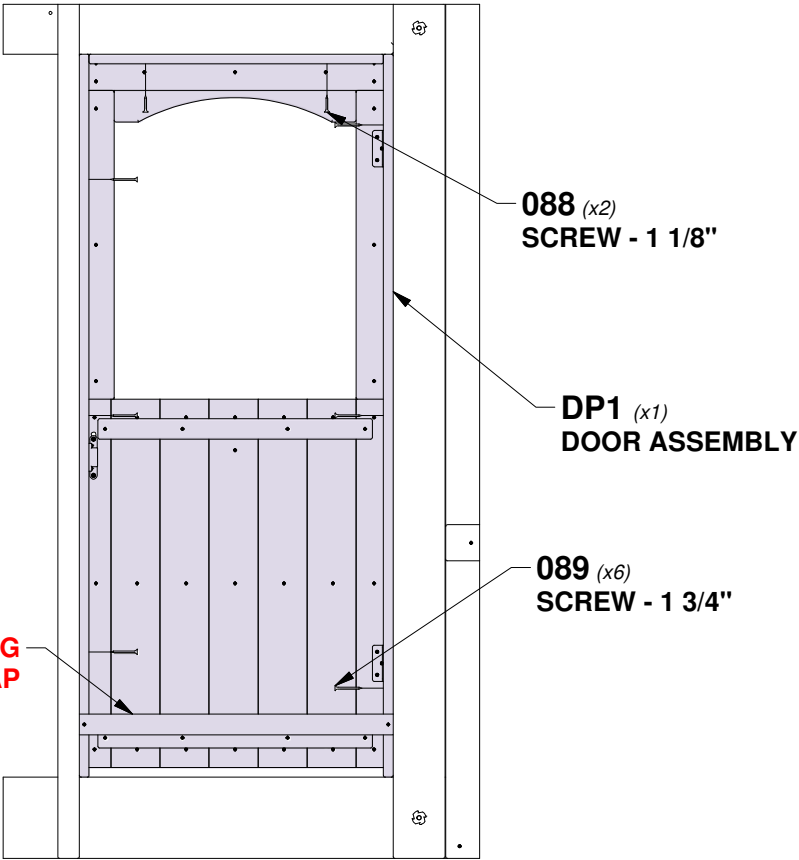
QTY	PART NUMBER	DESCRIPTION
2	H100088	SCREW PFH 8x1-1/8"
6	H100089	SCREW PFH 8x1-3/4"

AFTER DOOR PANEL IS COMPLETELY INSTALLED, REMOVE SHIPPING STRAP AND 1-3/4" WOOD SCREWS FROM DOOR ASSEMBLY. SHIPPING STRAP FOR SHIPPING PURPOSES ONLY.

***SHIPPING STRAP MAY NEED TO BE REMOVED FIRST TO AID IN FIT UP.**



**DOOR ASSEMBLY
SIDE VIEW**



INSIDE VIEW

STEP 43 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
28	H100088	SCREW PFH 8x1-1/8"



M19 | LOWER WALL BOARD - W104126
(x2) | 5/8"x3 3/8"x29 5/8" (16x86x754)



M4 | UPPER WALL BOARD - W104131
(x2) | 5/8"x3 3/8"x8 1/2" (16x86x216)



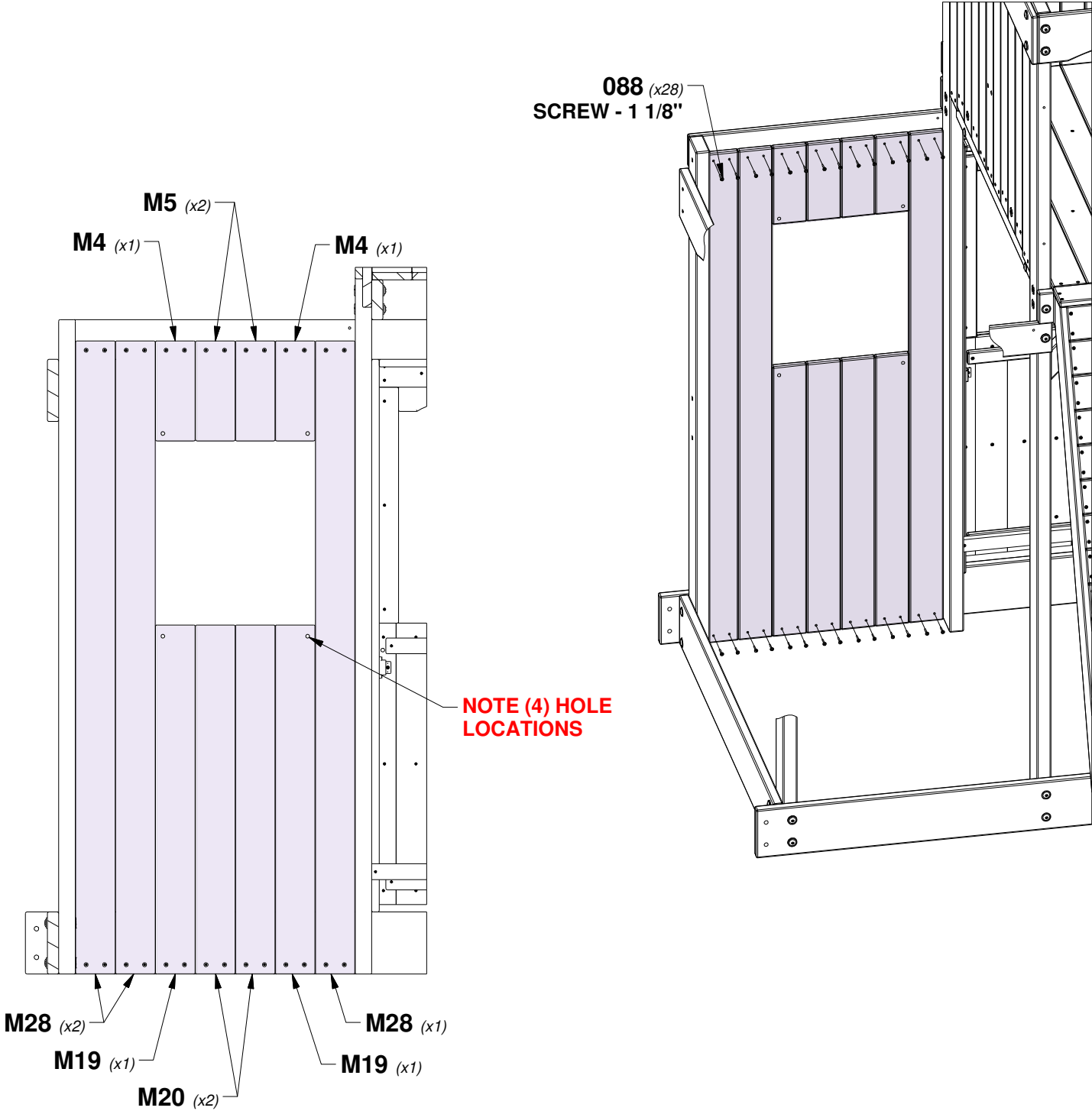
M20 | LOWER WALL BOARD - W104127
(x2) | 5/8"x3 3/8"x29 5/8" (16x86x754)



M5 | UPPER WALL BOARD - W104132
(x2) | 5/8"x3 3/8"x8 1/2" (16x86x216)

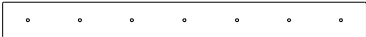


M28 | WALL BOARD - W104130
(x3) | 5/8"x3 3/8"x53 7/8" (16x86x1368)

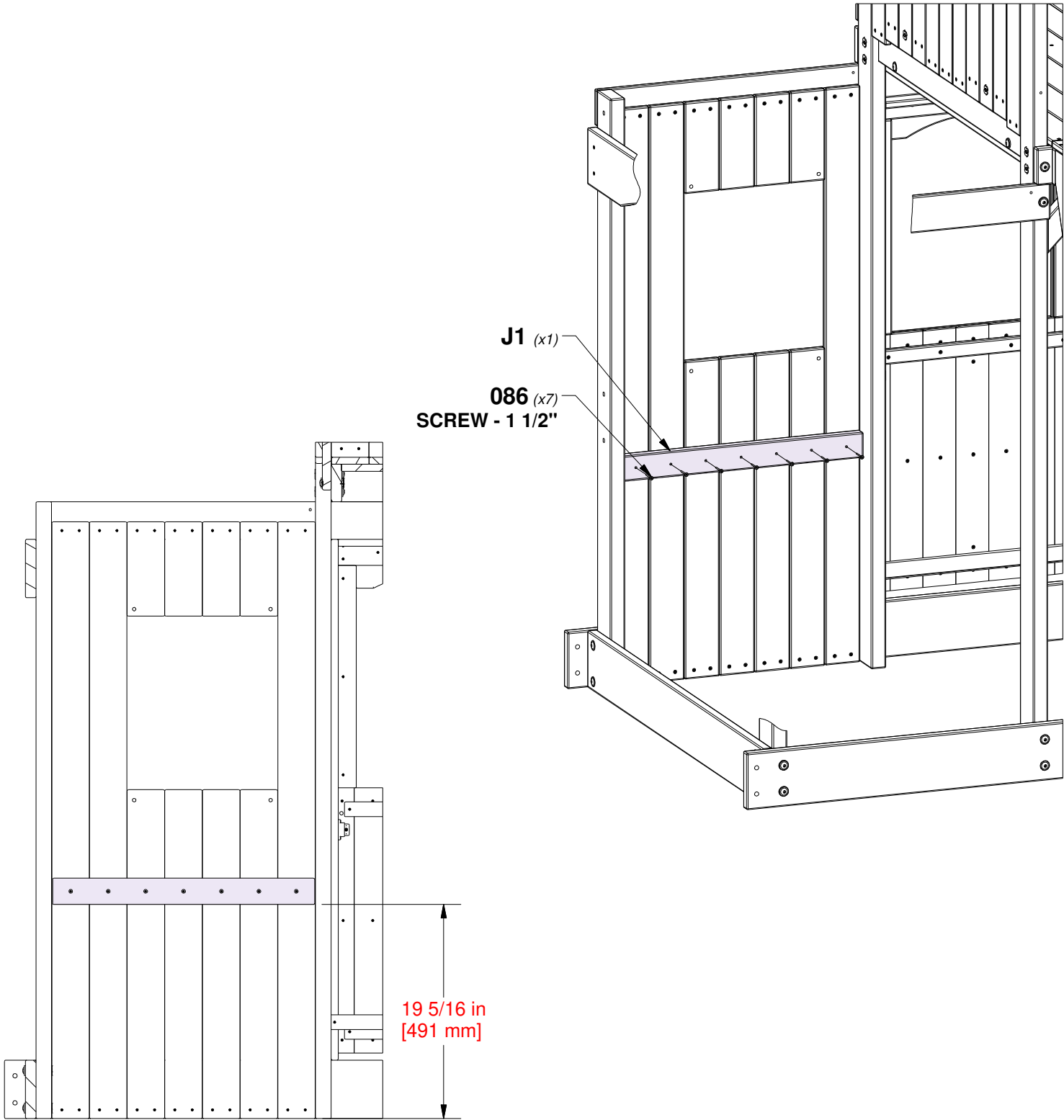


STEP 44 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
7	H100086	SCREW PFH 8x1-1/2"

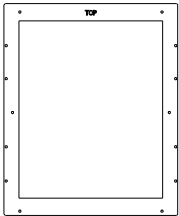


J1 | WALL RAIL - W104180
(x1) | 1"x2 3/8"x23 3/4" (24x60x602)

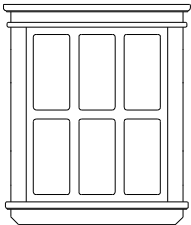


STEP 45 - FORT ASSEMBLY

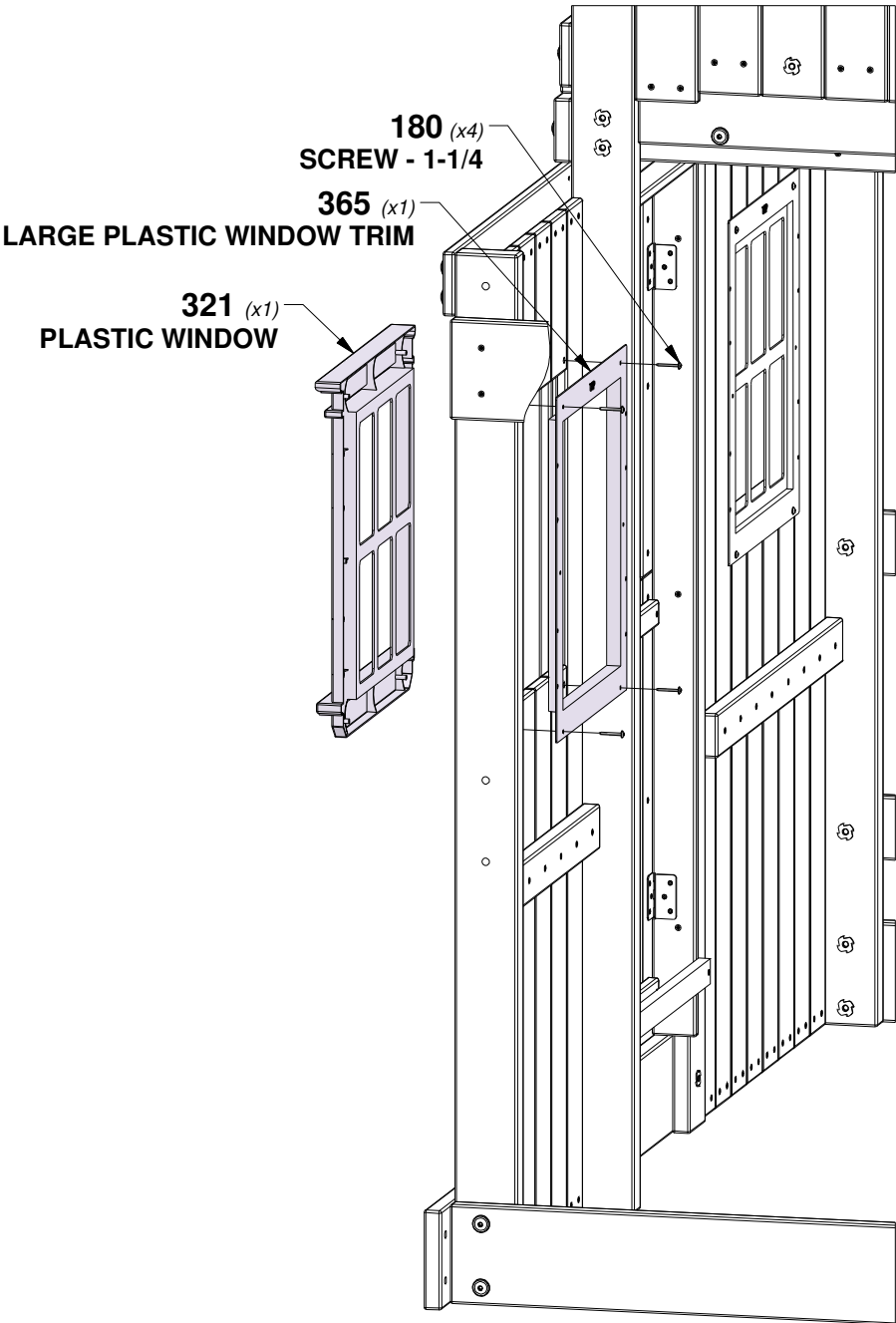
QTY	PART NUMBER	DESCRIPTION
4	H100180	SCREW PWH 8x1-1/4



A100365 (x1) LARGE PLASTIC WINDOW TRIM



A100321 (x1) PLASTIC WINDOW
44x412x485



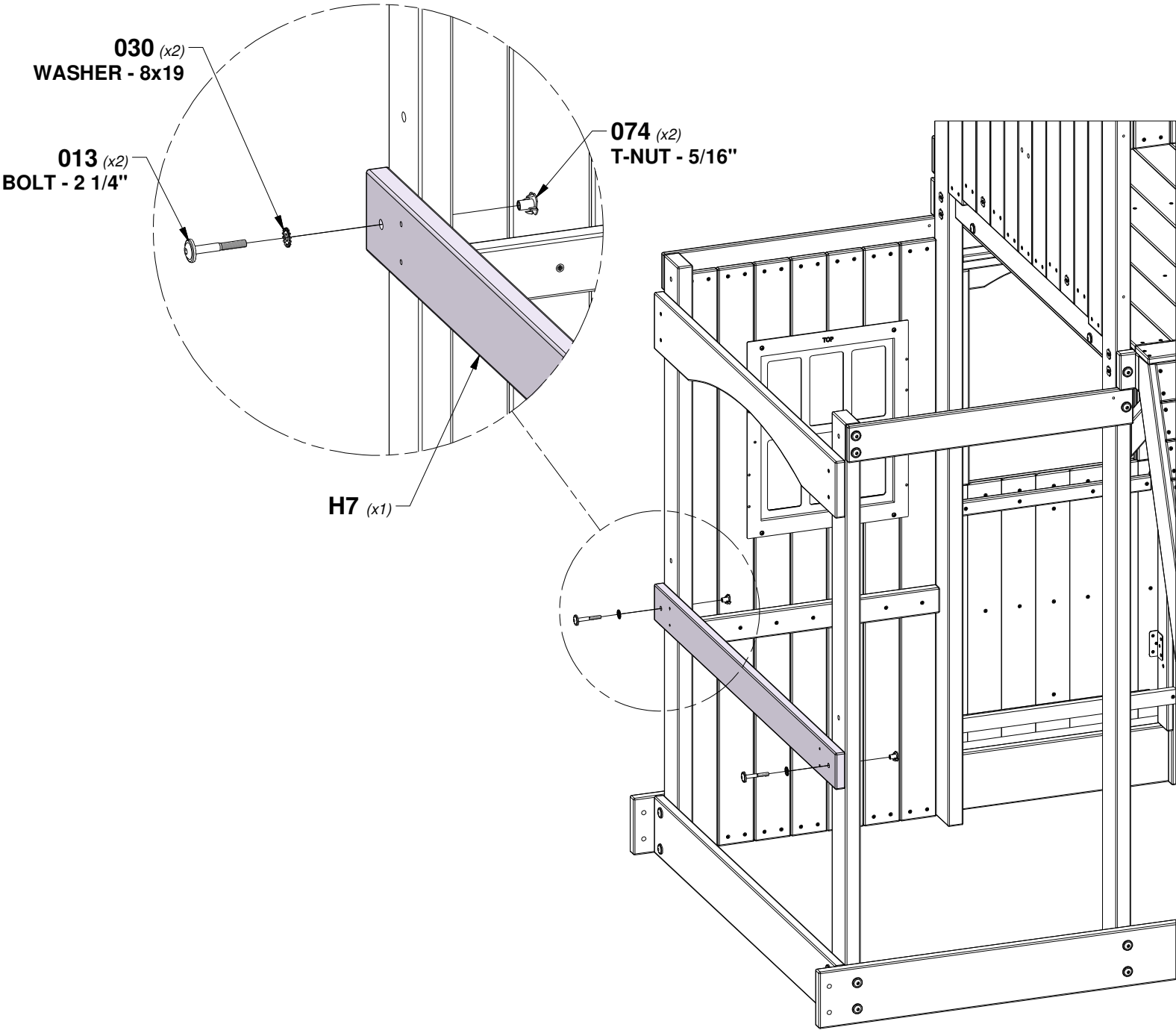
STEP 46 - FORT ASSEMBLY



H7 | SHELF SUPPORT RAIL - W104161
(x1) | 1"x3 3/8"x44 1/4" (24x86x1124)

QTY	PART NUMBER	DESCRIPTION
2	H100013	BOLT WH 5/16x2 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

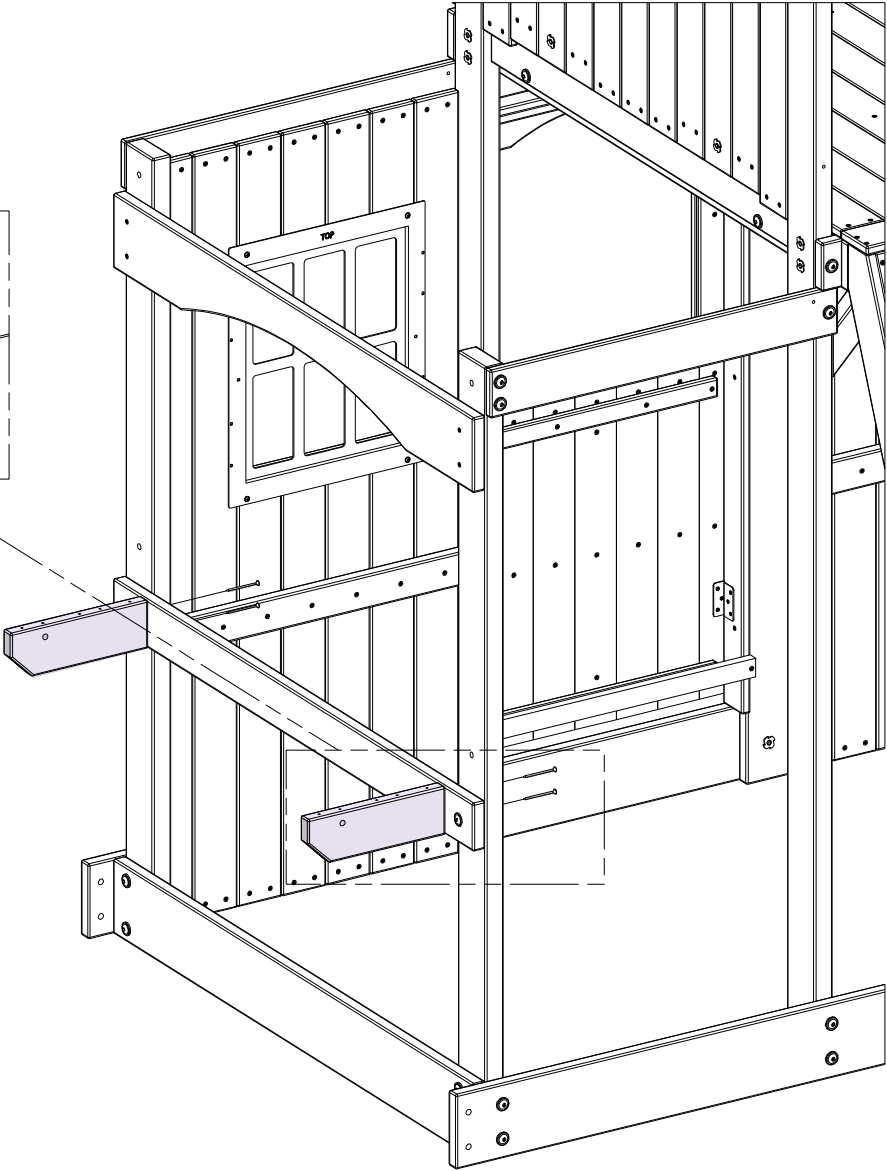
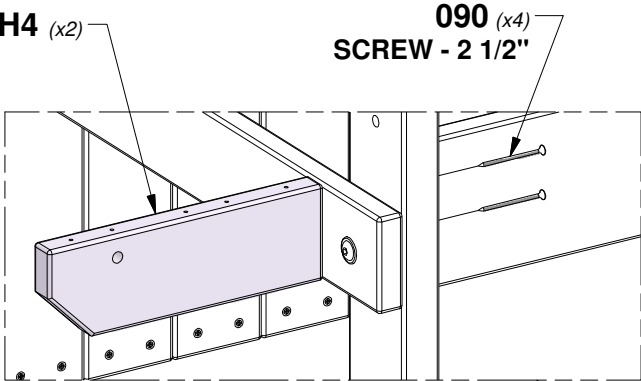


STEP 47 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100090	SCREW PFH 8x2 1/2



H4 | SHELF SUPPORT - W4L16742
(x2) | 1"x3 3/8"x10 1/2" (24x86x268)



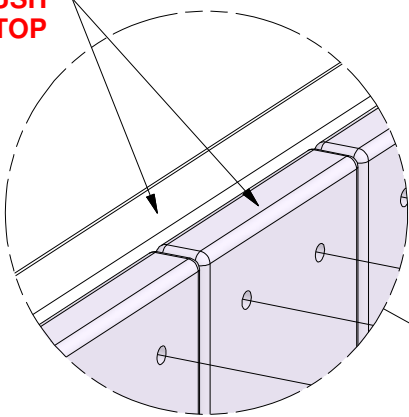
STEP 48 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
44	H100088	SCREW PFH 8x1-1/8"

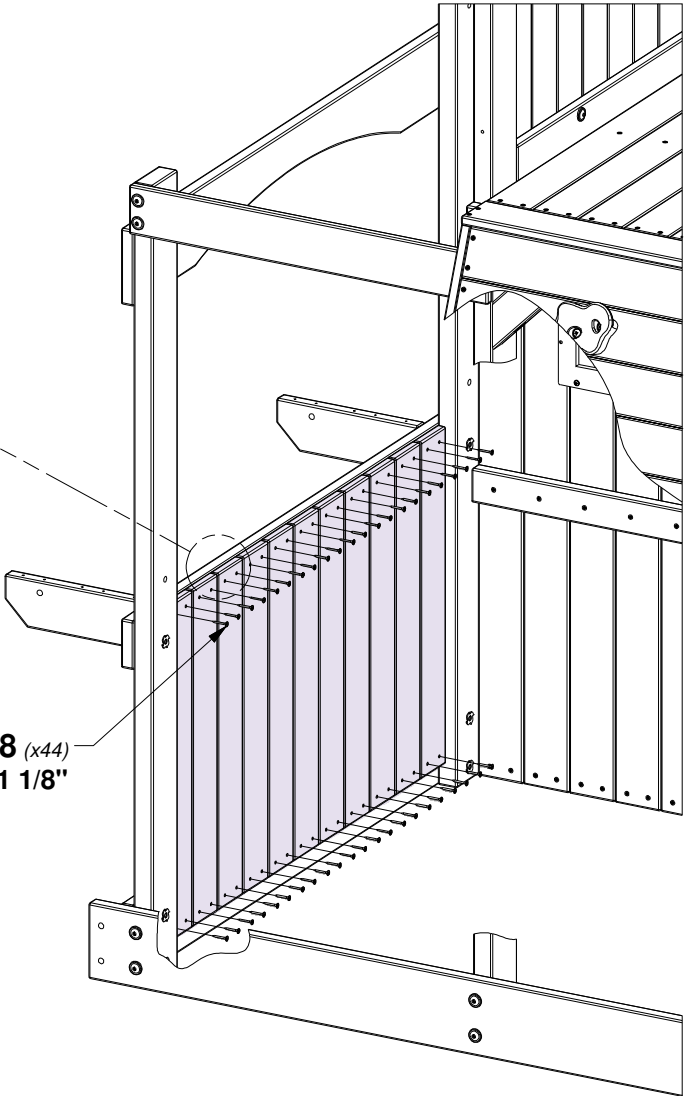


M11 | WALL BOARD - W104169
(x11) | 5/8"x3 3/8"x23 1/2" (16x86x596)

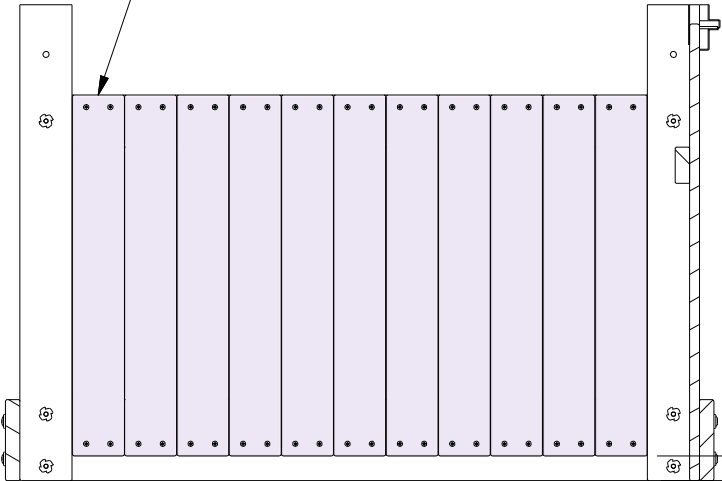
FLUSH
AT TOP



088 (x44)
SCREW - 1 1/8"

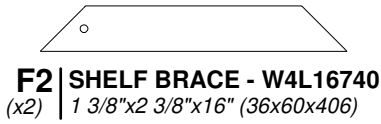


M11 (x11)



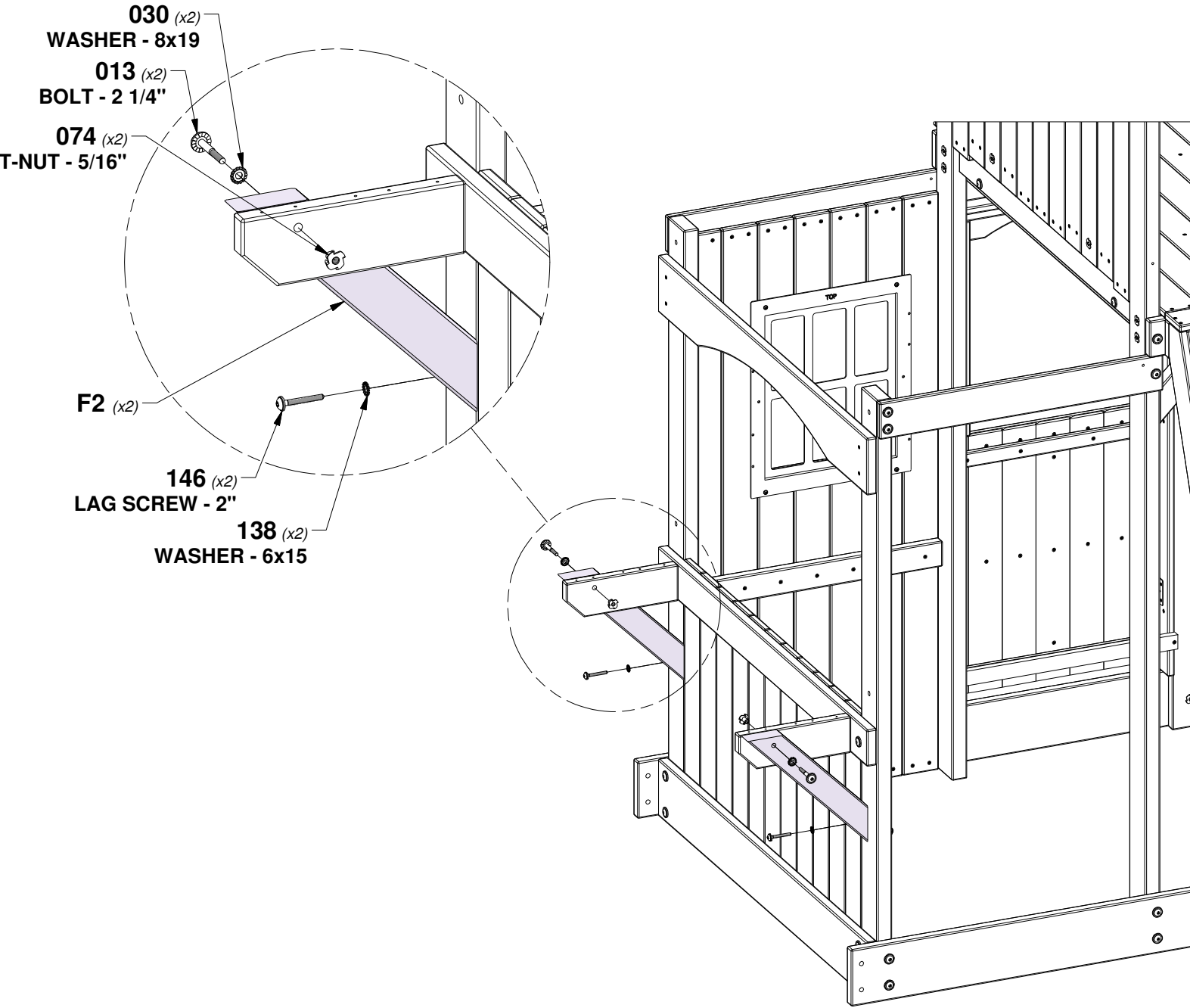
1 5/8 in
[41 mm]

STEP 49 - FORT ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
2	H100013	BOLT WH 5/16x2 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
2	H100138	WASHER LOCK EXT 6x15
2	H100146	LAG SCREW WH 1/4x2

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 50 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
12	H100089	SCREW PFH 8x1-3/4"



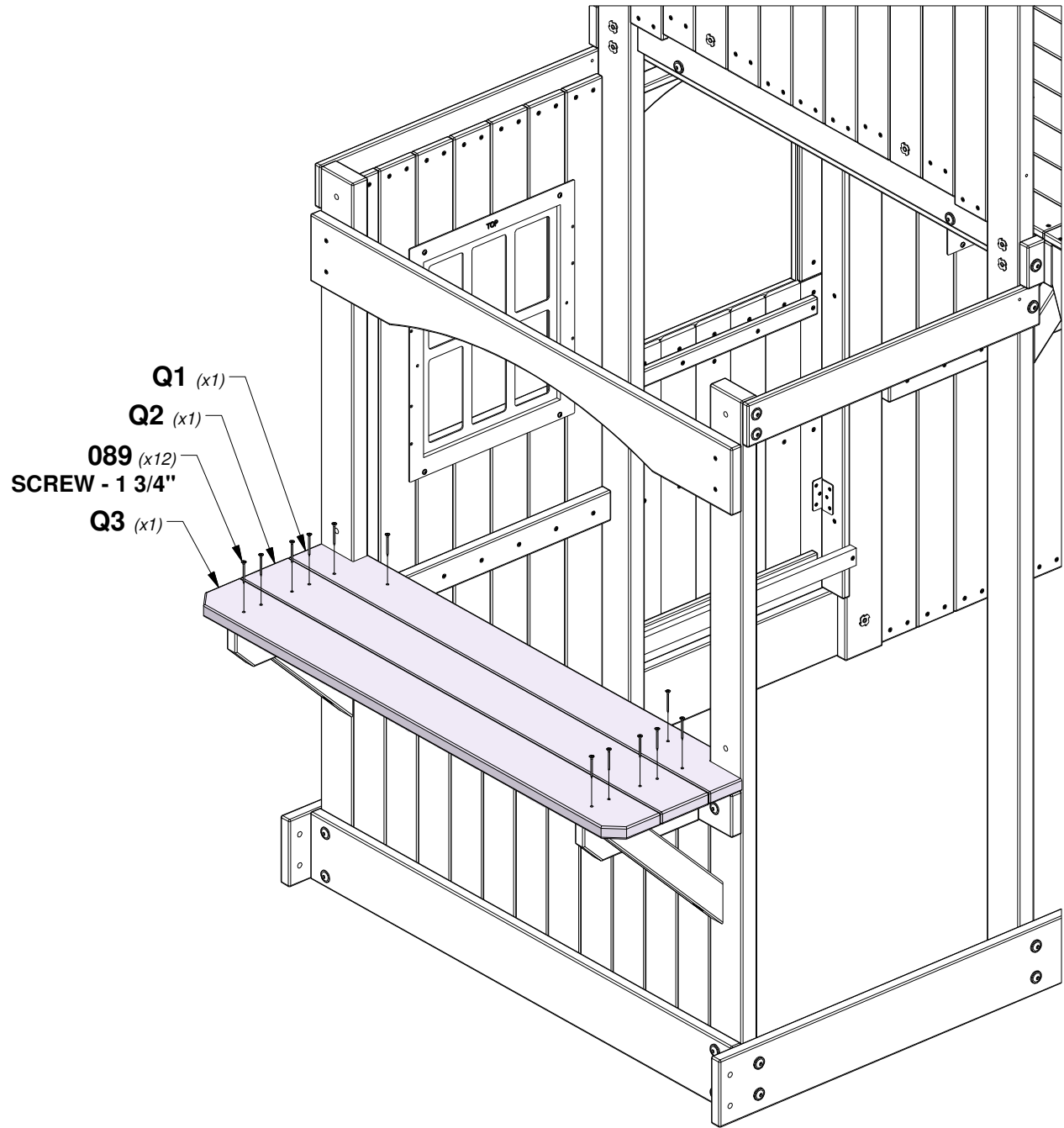
Q1 | **SHELF BOARD - W104165**
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



Q2 | **SHELF BOARD - W104166**
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



Q3 | **SHELF BOARD - W104167**
(x1) | 1"x4 3/8"x44 1/4" (24x112x1124)



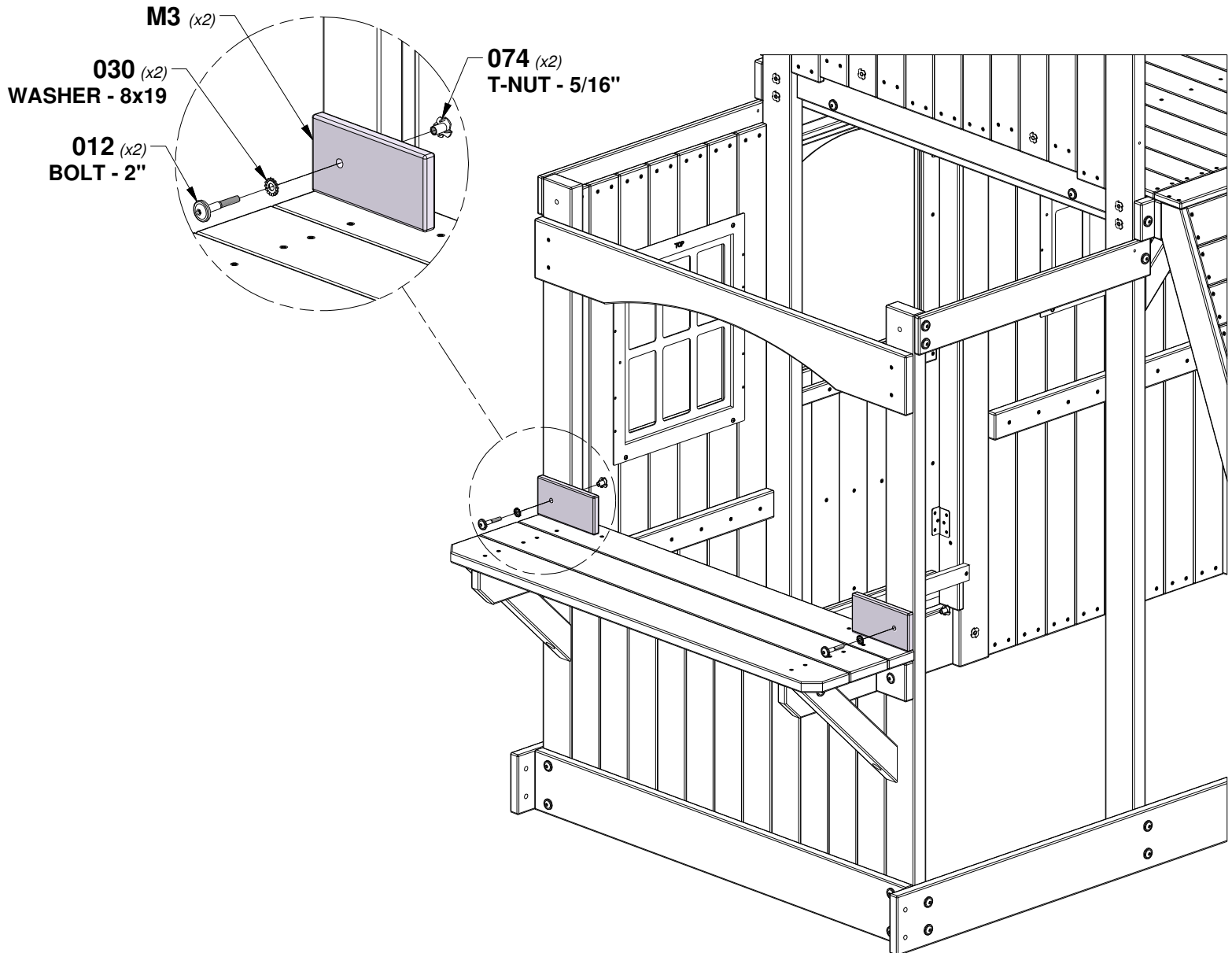
STEP 51 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100012	BOLT WH 5/16x2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16



M3 | LEMONADE WALL RAIL - W104173
(x2) | 5/8"x3 3/8"x6 3/4" (16x86x172)

TIP:
INSTALL T-NUTS IN WOOD FIRST



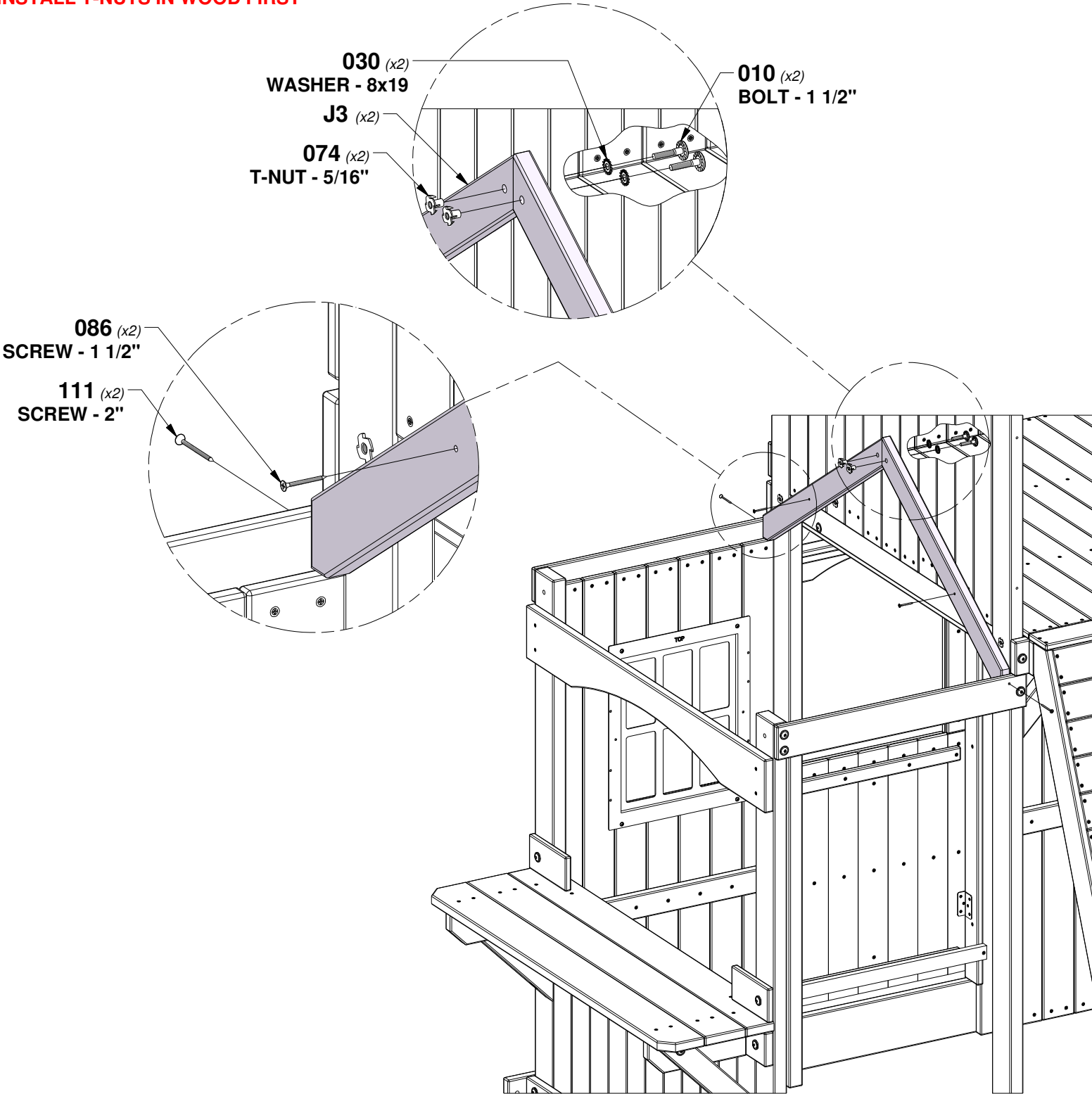
STEP 52 - FORT ASSEMBLY



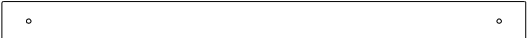
J3 | LEMONADE ROOF SUPPORT - W104156
(x2) | 1"x2 3/8"x28 1/4" (24x60x718)

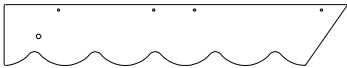
QTY	PART NUMBER	DESCRIPTION
2	H100010	BOLT WH 5/16x1 1/2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
2	H100086	SCREW PFH 8x1-1/2"
2	H100111	SCREW PFH 8x2

TIP:
INSTALL T-NUTS IN WOOD FIRST



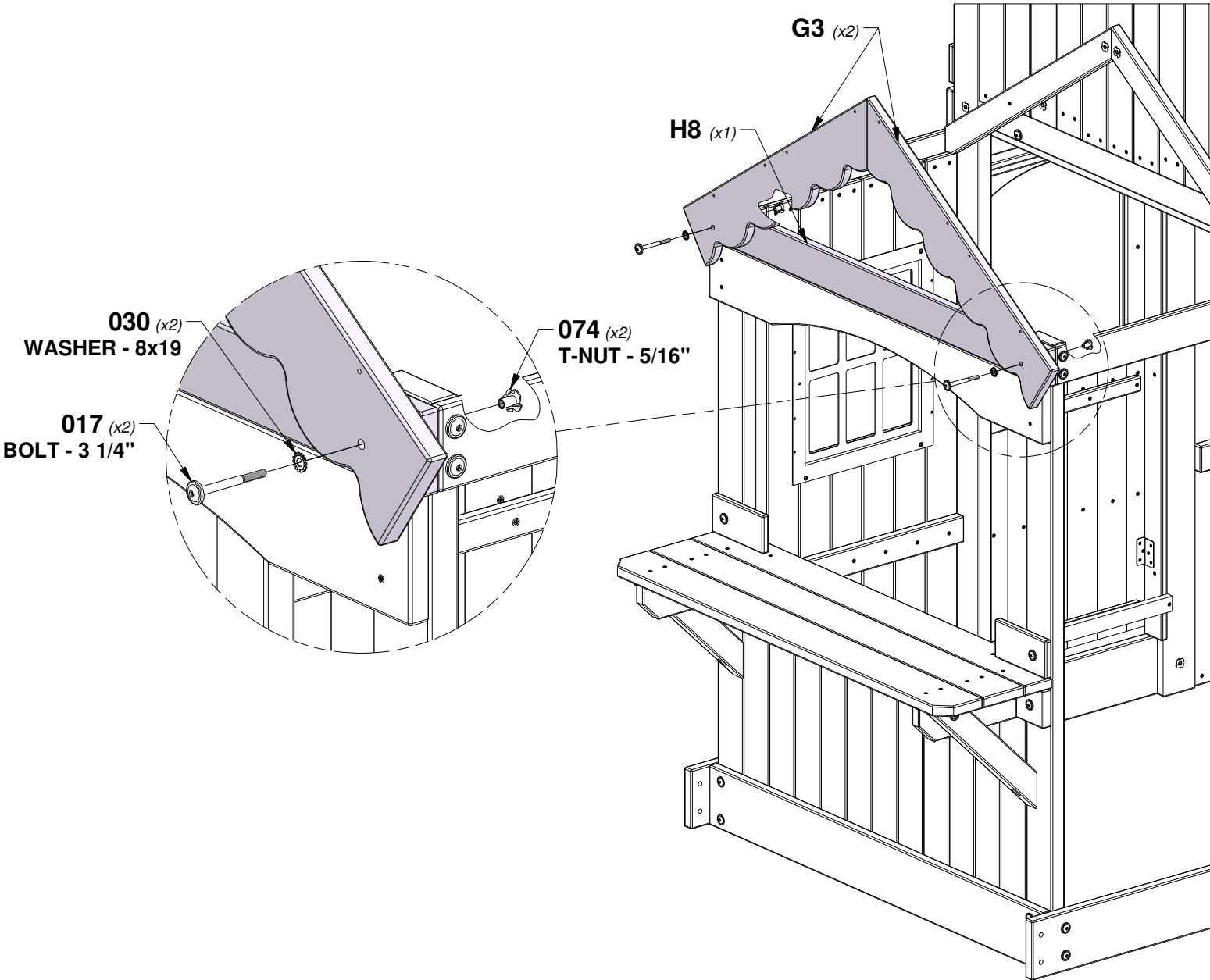
STEP 53 - FORT ASSEMBLY


H8 | LEMONADE ROOF SUPPORT - W104124
(x1) 1"x3 3/8"x45 1/2" (24x86x1156)


G3 | LEMONADE GABLE BOARD - W104151
(x2) 1"x5 1/4"x29 7/8" (24x134x758)

QTY	PART NUMBER	DESCRIPTION
2	H100017	BOLT WH 5/16x3 1/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

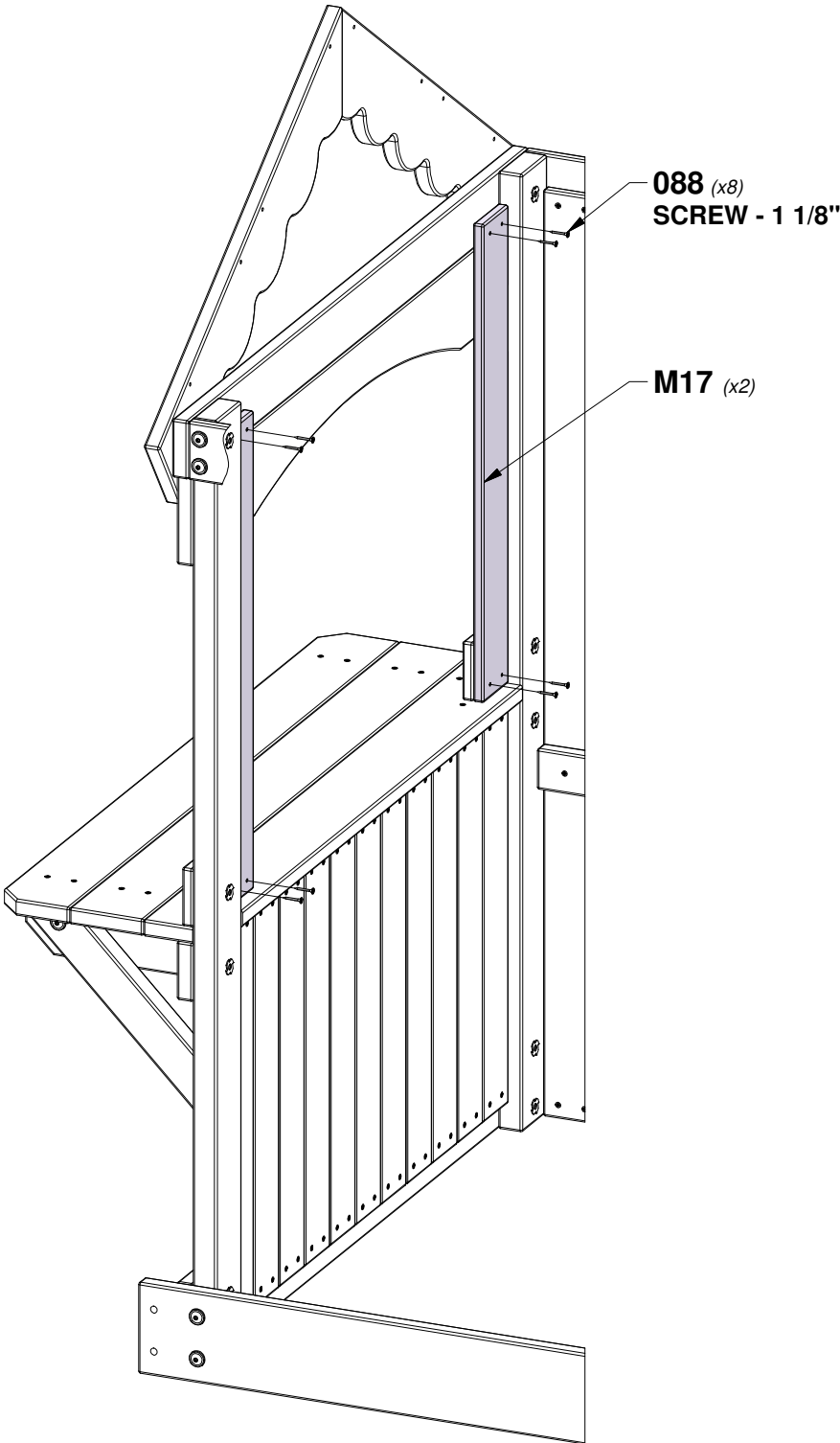


STEP 54 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



M17 | **WALL BOARD - W104174**
(x2) 5/8"x3 3/8"x27 3/4" (16x86x706)

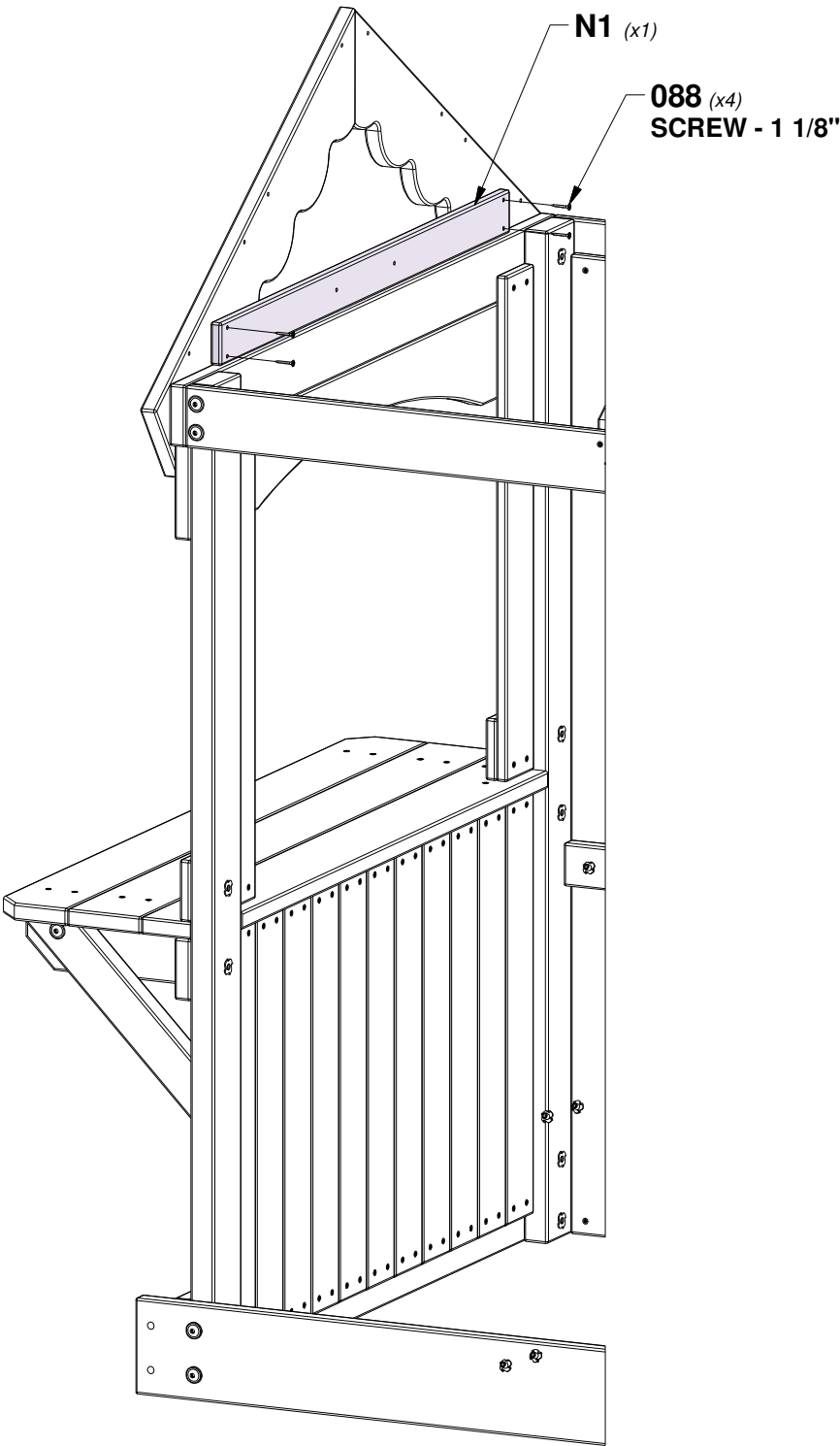


STEP 55 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100088	SCREW PFH 8x1-1/8"

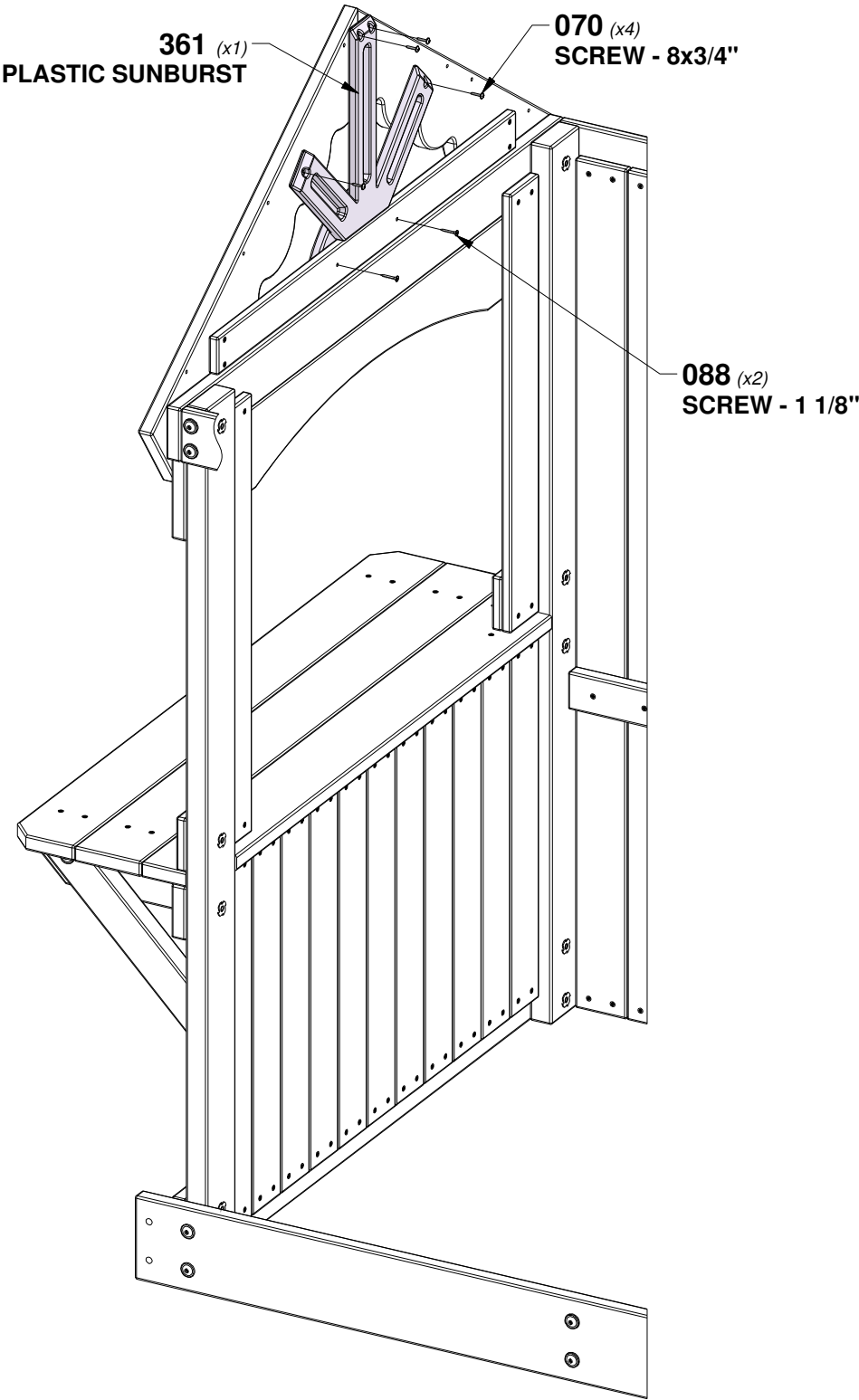
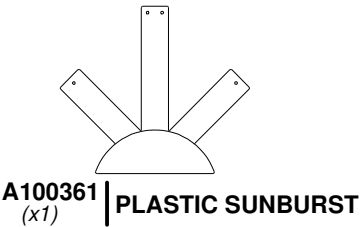


N1 | LEMONADE GABLE BOARD - W104159
(x1) | 5/8"x2 3/8"x35 3/8" (16x60x900)



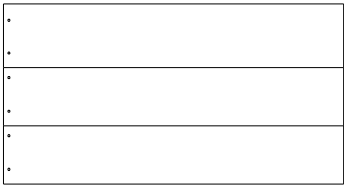
STEP 56 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100070	SCREW PWH 8x3/4
2	H100088	SCREW PFH 8x1-1/8"

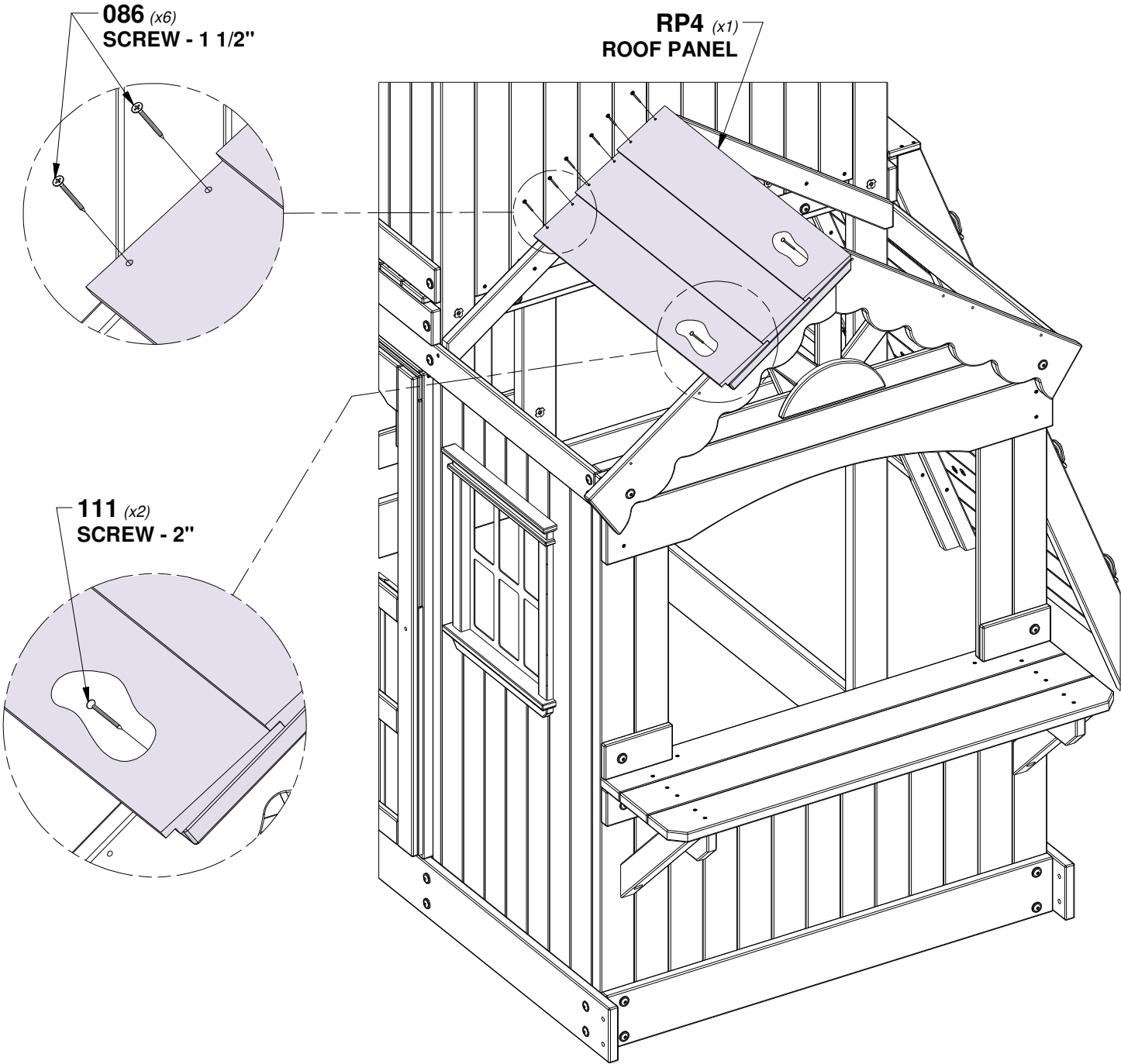


STEP 57 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100086	SCREW PFH 8x1-1/2"
2	H100111	SCREW PFH 8x2

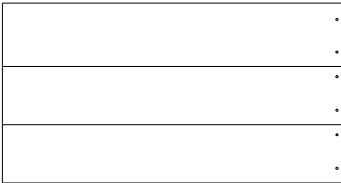


RP4 | ROOF PANEL - W104153
(x1) | 1 5/8"x15 5/8"x46" (42x396x750)

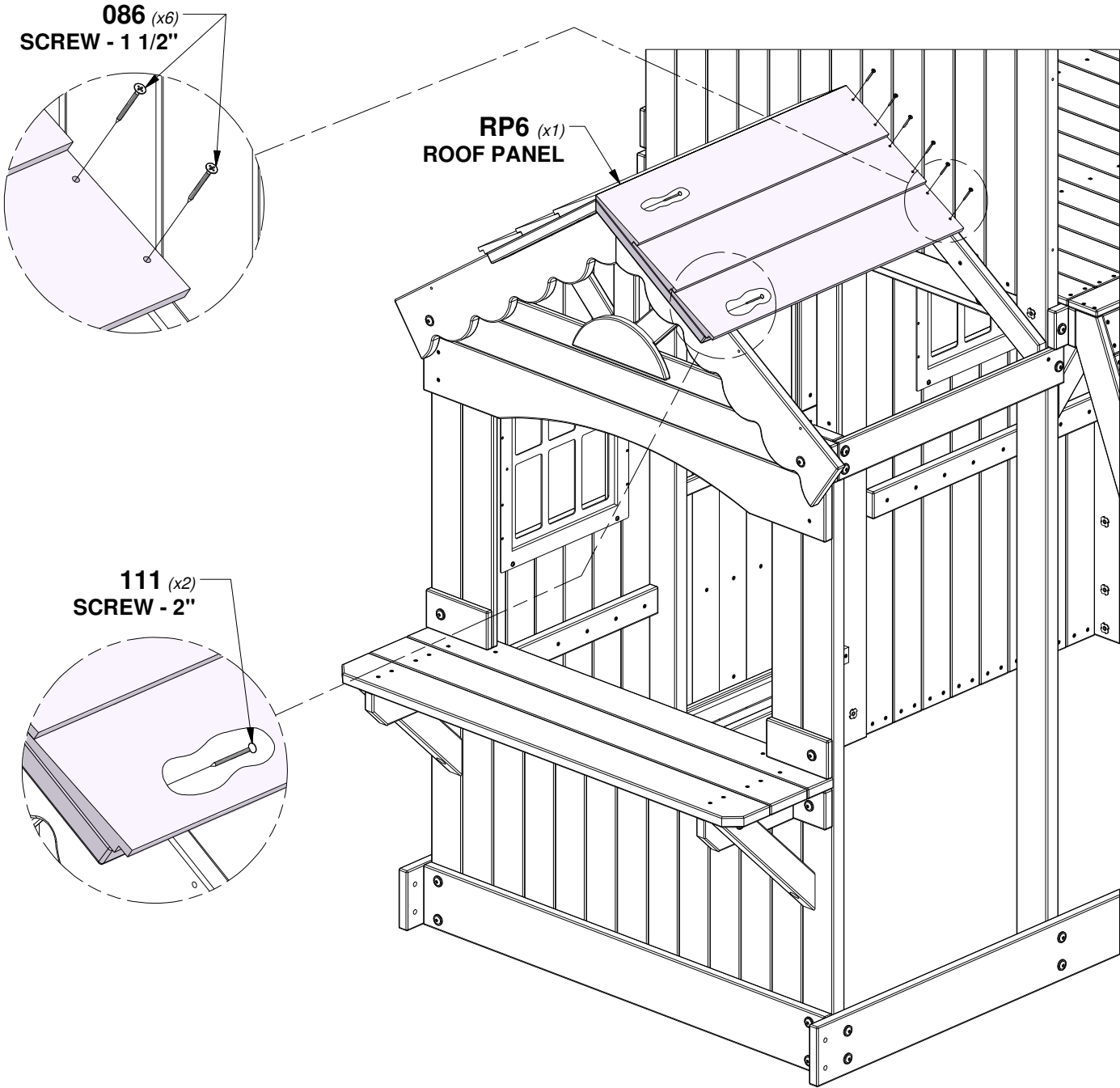


STEP 58 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100086	SCREW PFH 8x1-1/2"
2	H100111	SCREW PFH 8x2

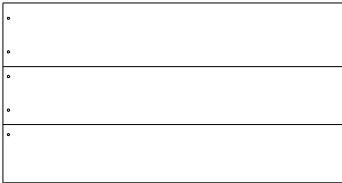


RP6 | ROOF PANEL - W104155
(x1) | 1 5/8"x15 5/8"x46" (42x396x750)

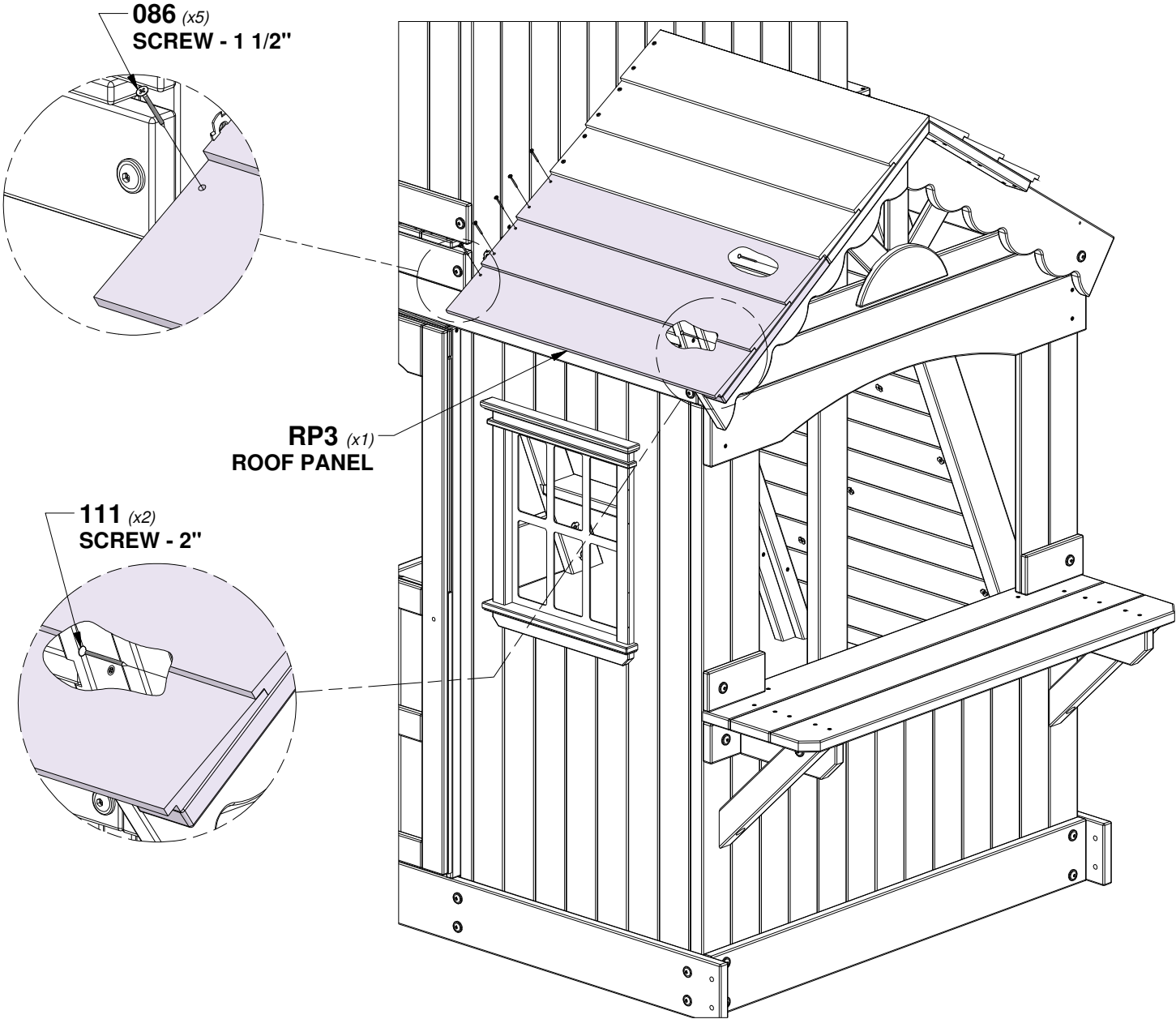


STEP 59 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100086	SCREW PFH 8x1-1/2"
2	H100111	SCREW PFH 8x2

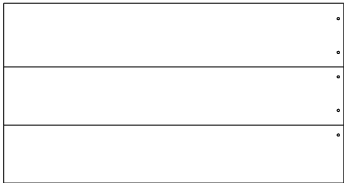


RP3 | **ROOF PANEL - W104152**
(x1) | 1 5/8"x15 5/8"x29 1/2" (42x396x750)

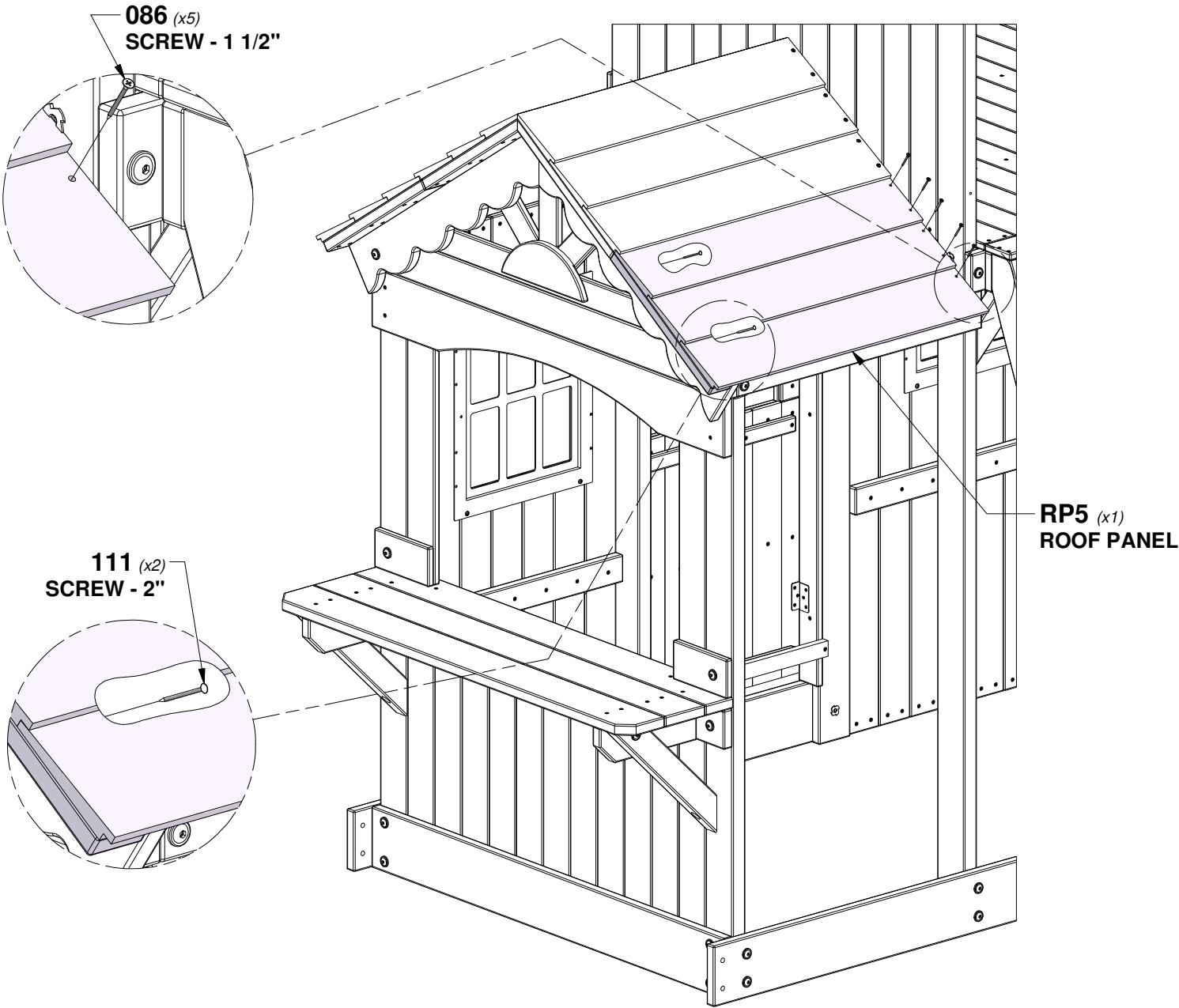


STEP 60 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
5	H100086	SCREW PFH 8x1-1/2"
2	H100111	SCREW PFH 8x2



RP5 | **ROOF PANEL - W104154**
(x1) 1.654 in"x15 5/8"x29 1/2" (42x396x750)

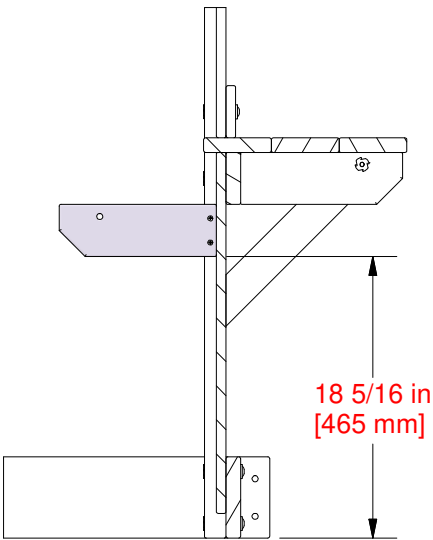
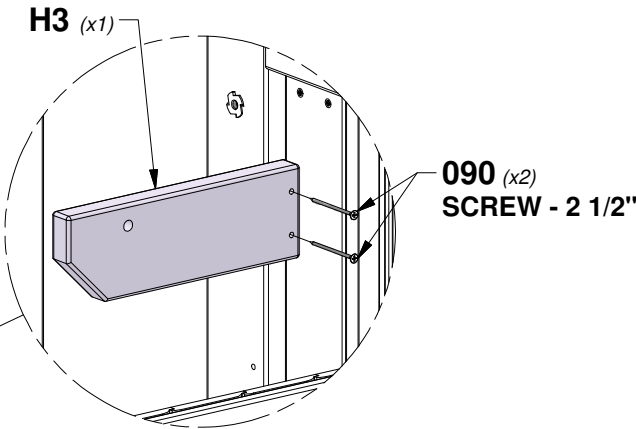
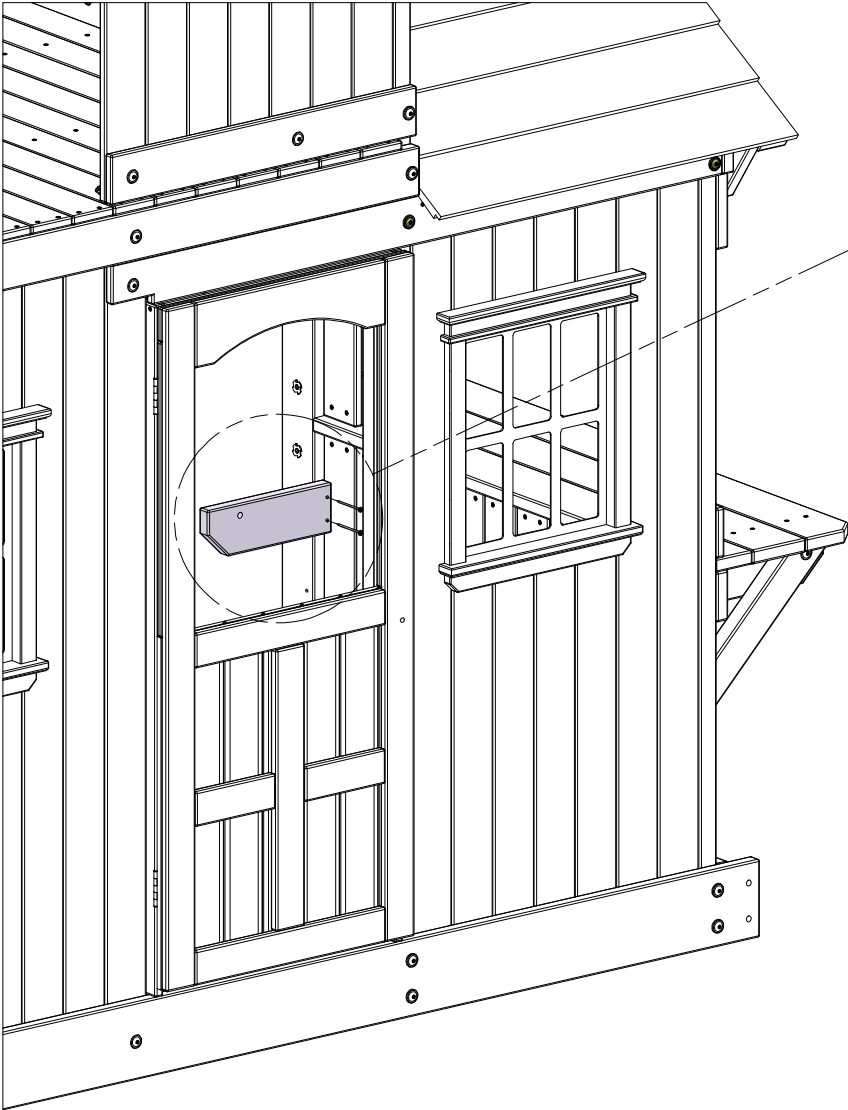


STEP 61 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100090	SCREW PFH 8x2 1/2



H3 | SHELF SUPPORT - W104176
(x1) | 1"x3 3/8"x10 1/4" (24x86x260)



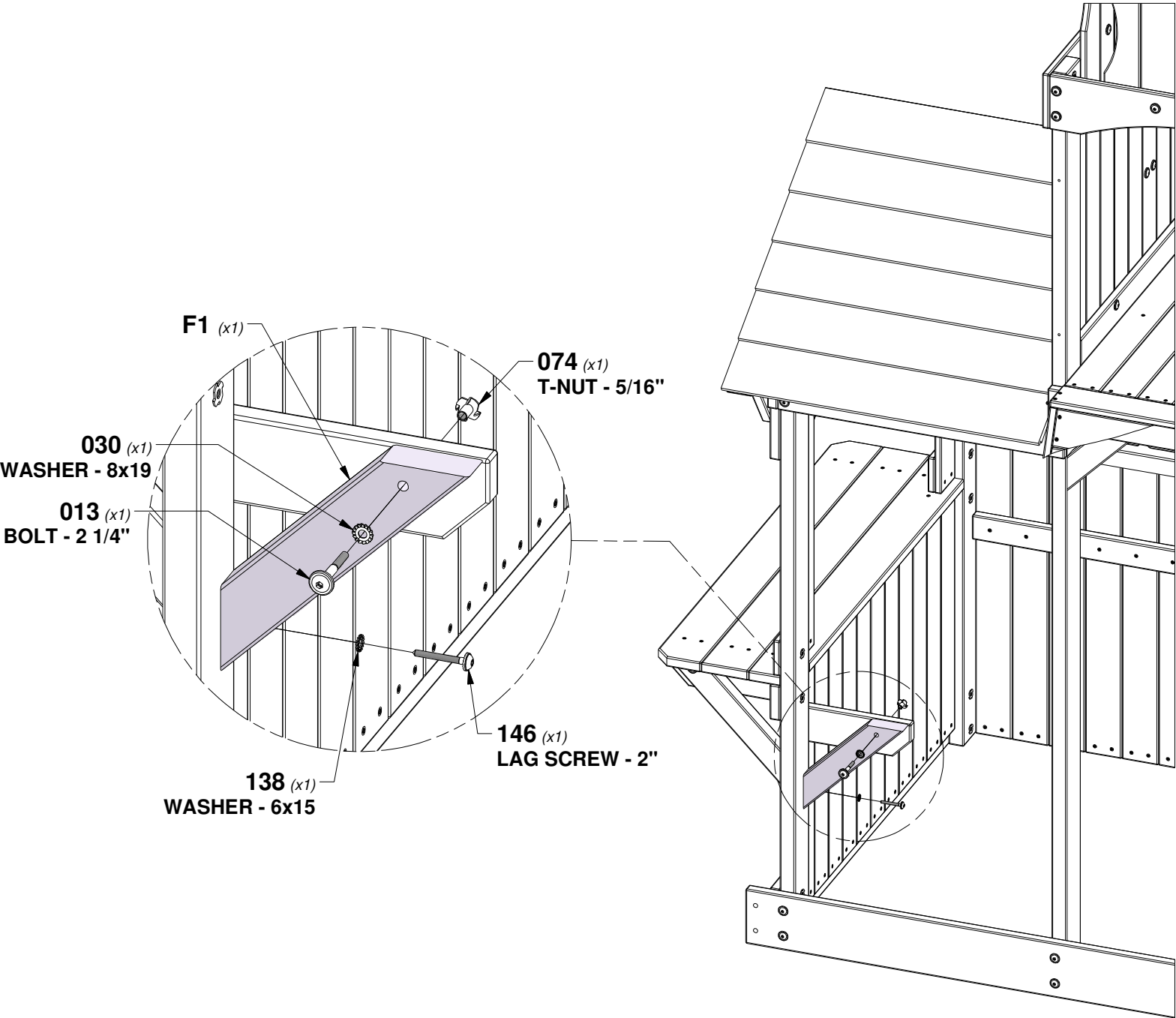
STEP 62 - FORT ASSEMBLY



F1 | SHELF BRACE - W4L16741
(x1) | 1 3/8"x2 3/8"x13 1/8" (36x60x332)

QTY	PART NUMBER	DESCRIPTION
1	H100013	BOLT WH 5/16x2 1/4
1	H100030	WASHER LOCK EXT 8x19
1	H100074	T-NUT 5/16
1	H100138	WASHER LOCK EXT 6x15
1	H100146	LAG SCREW WH 1/4x2

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 63 - FORT ASSEMBLY

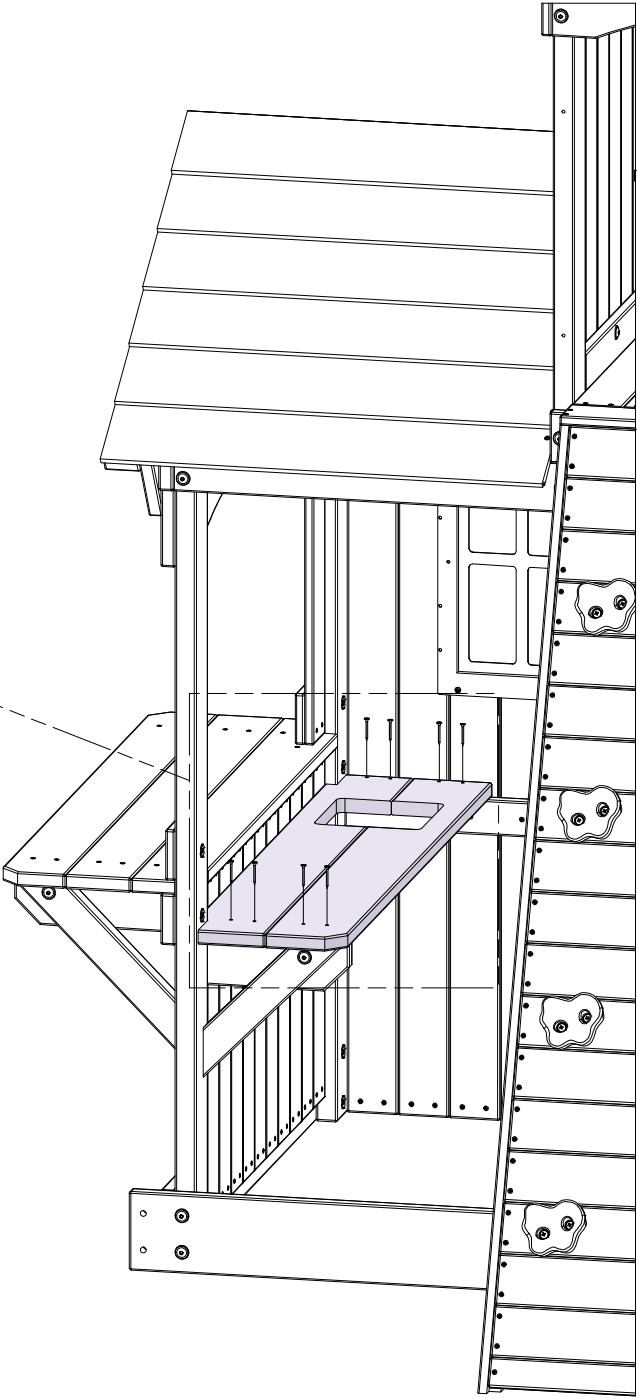
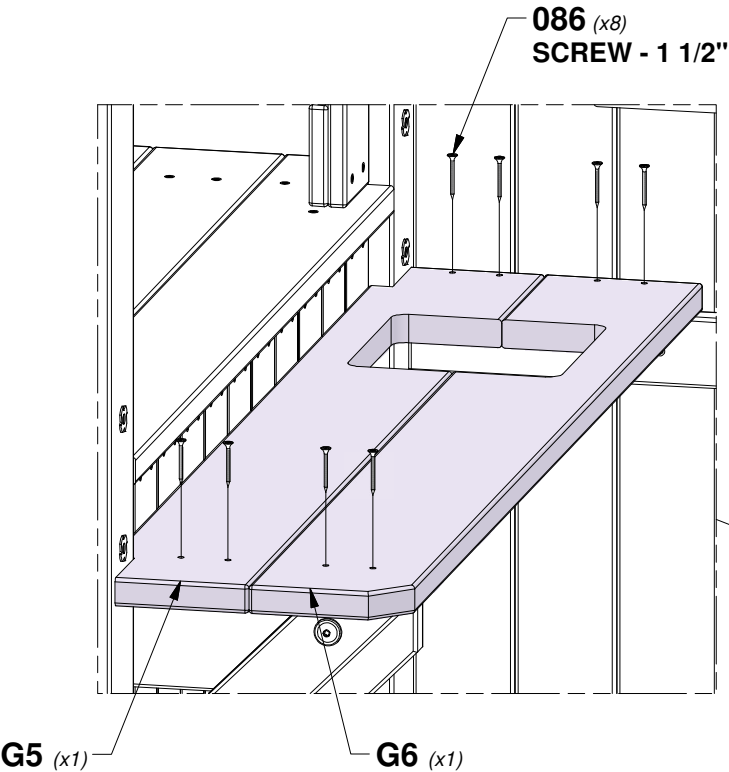
QTY	PART NUMBER	DESCRIPTION
8	H100086	SCREW PFH 8x1-1/2"



G5 | SHELF BOARD - W4L17484
(x1) | 1"x5 1/4"x43" (24x134x1092)

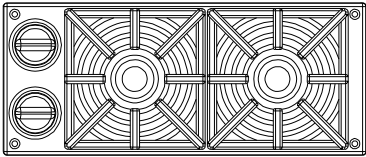


G6 | SHELF BOARD - W4L17485
(x1) | 1"x5 1/4"x43" (24x134x1092)

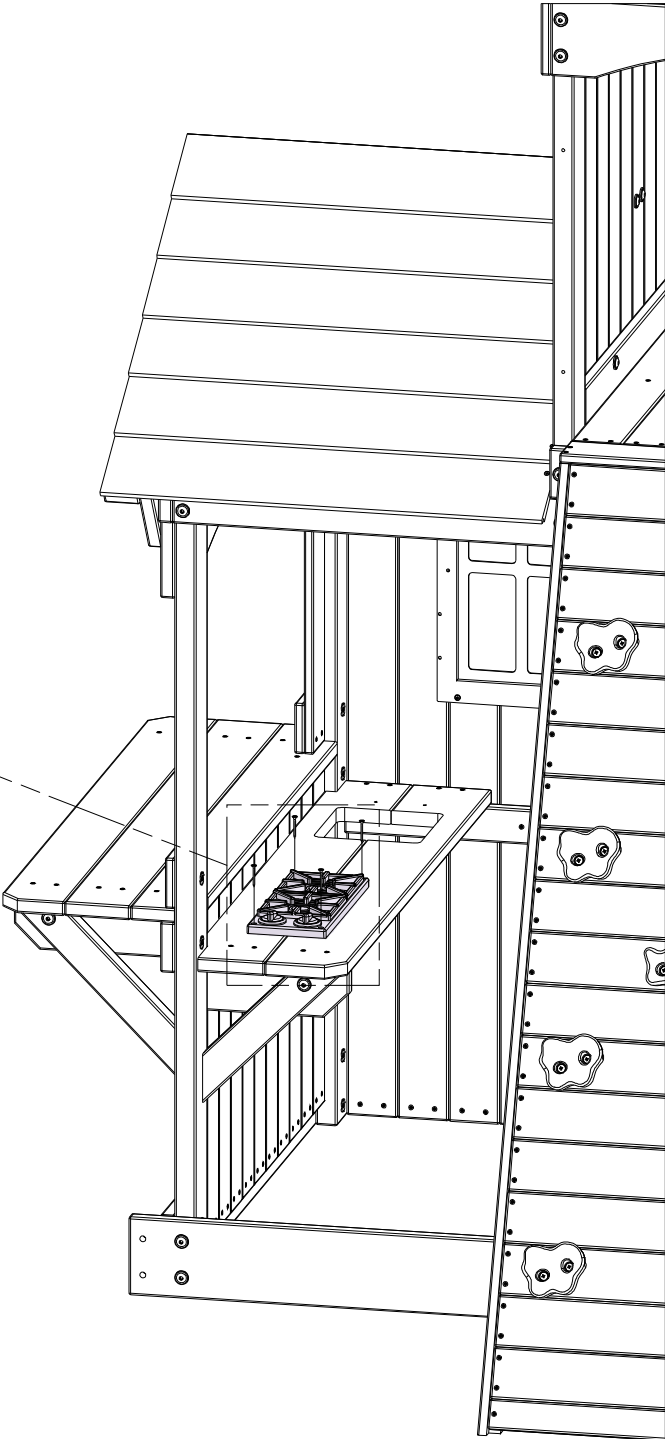
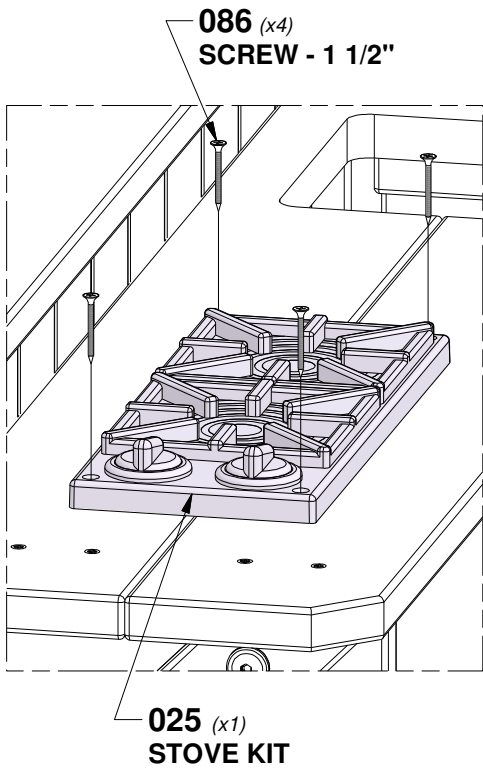


STEP 64 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100086	SCREW PFH 8x1-1/2"

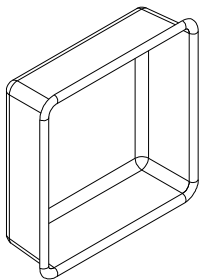


A6P00025
(x1) | STOVE KIT

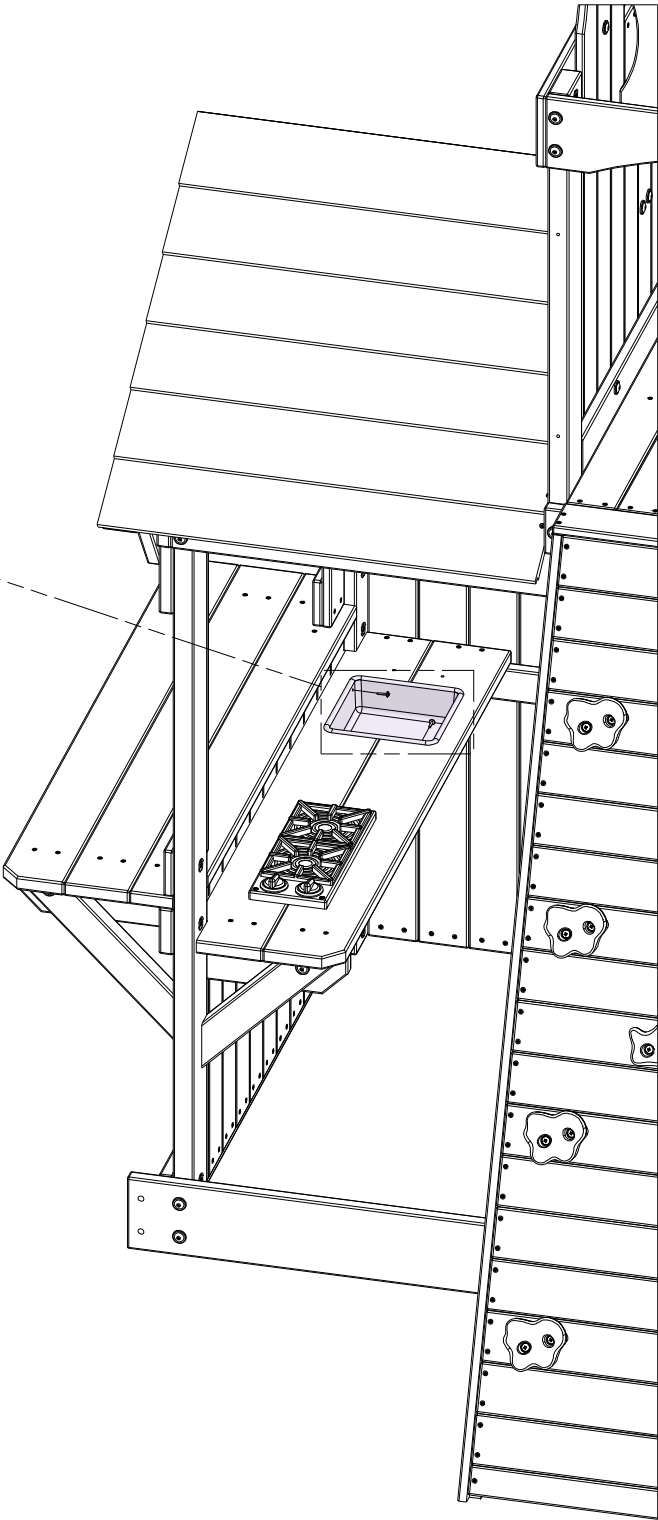
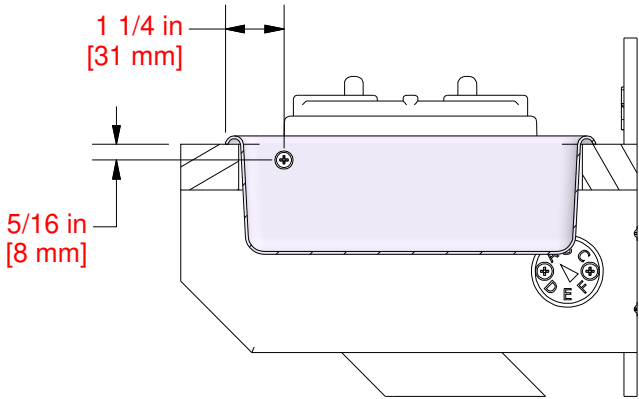
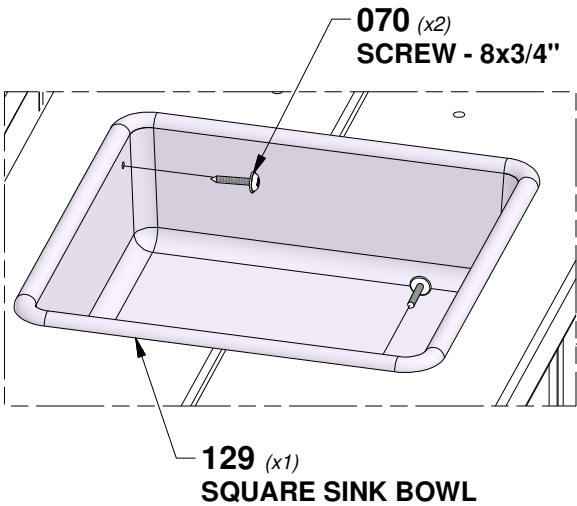


STEP 65 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100070	SCREW PWH 8x3/4

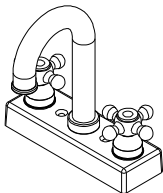


A100129 | SQUARE SINK BOWL
(x1)

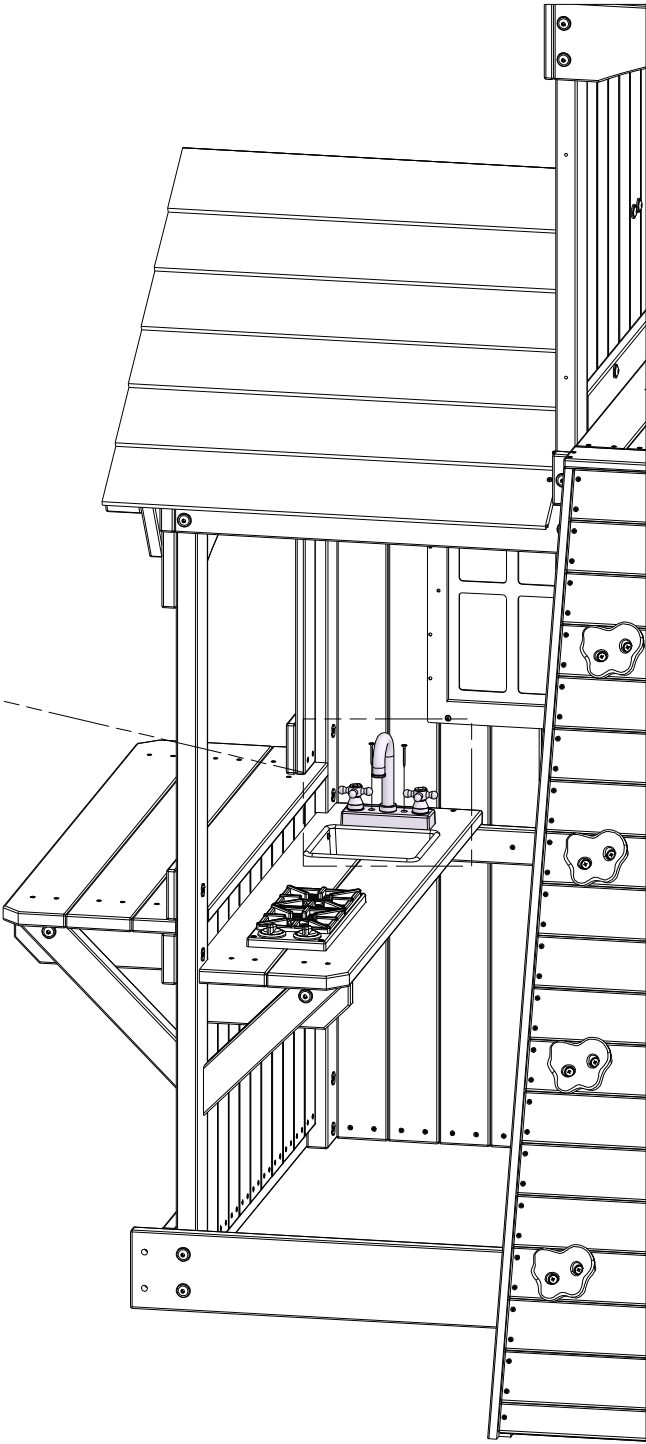
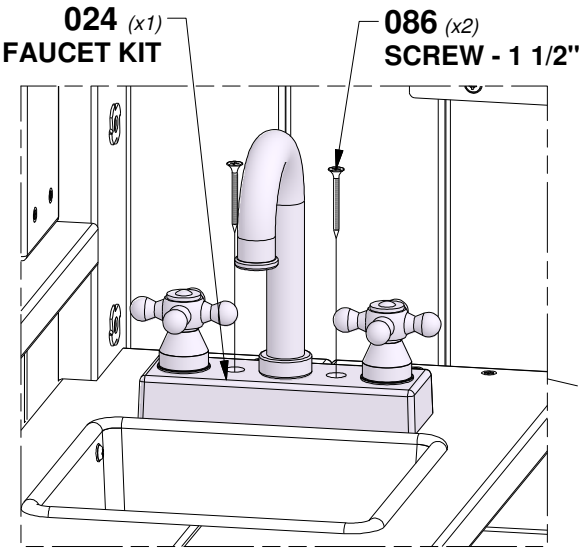


STEP 66 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100086	SCREW PFH 8x1-1/2"

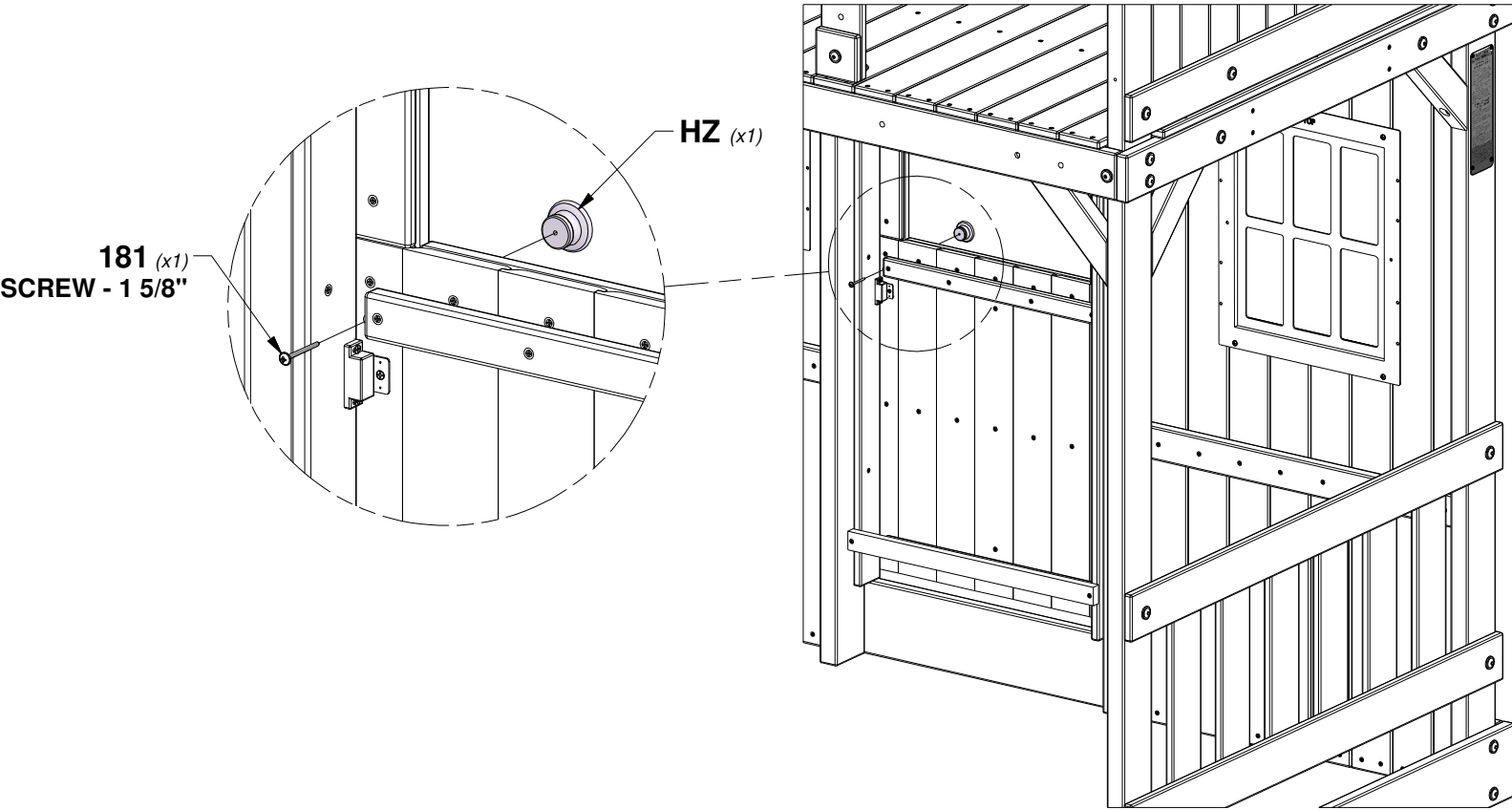


A6P00024
(x1) | FAUCET KIT



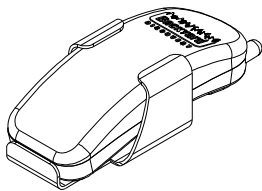
STEP 67 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
1	H100181	SCREW PWH 8x1-5/8

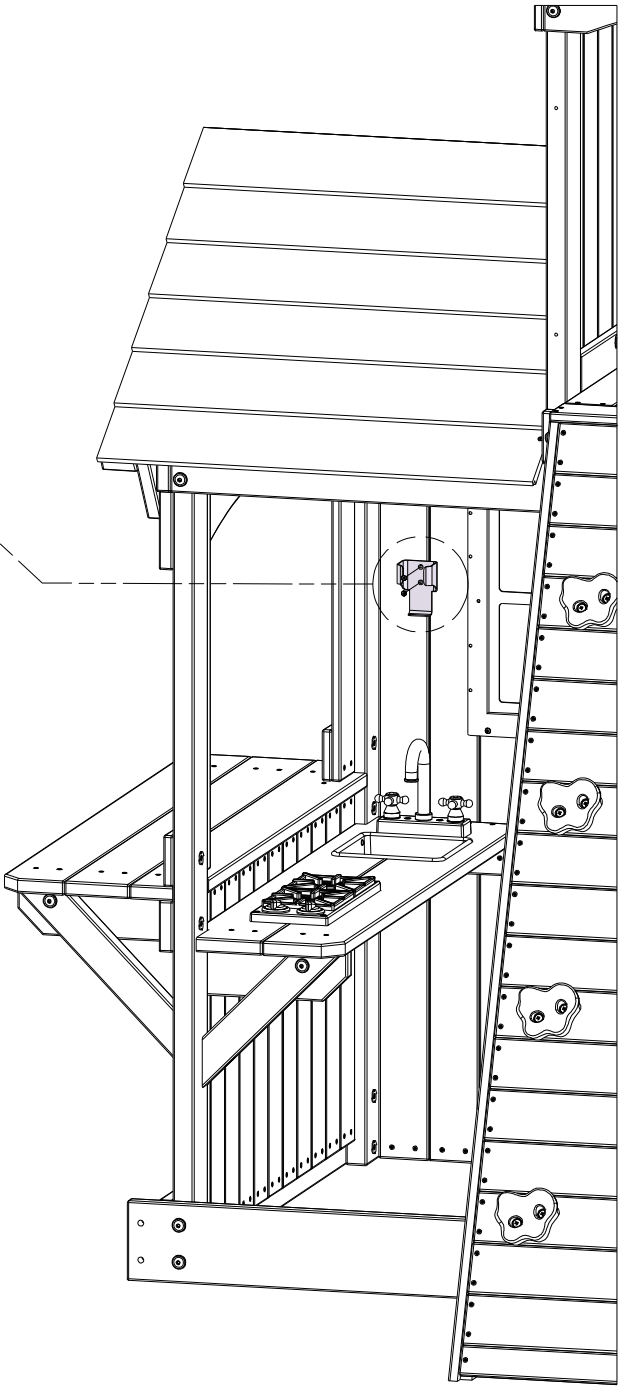
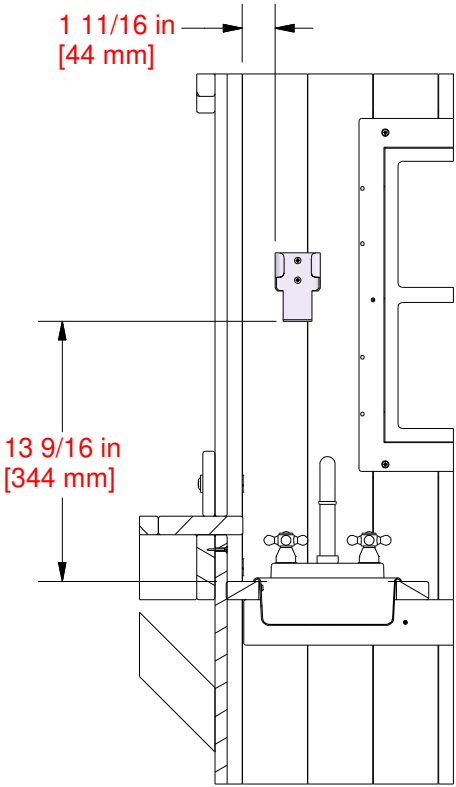
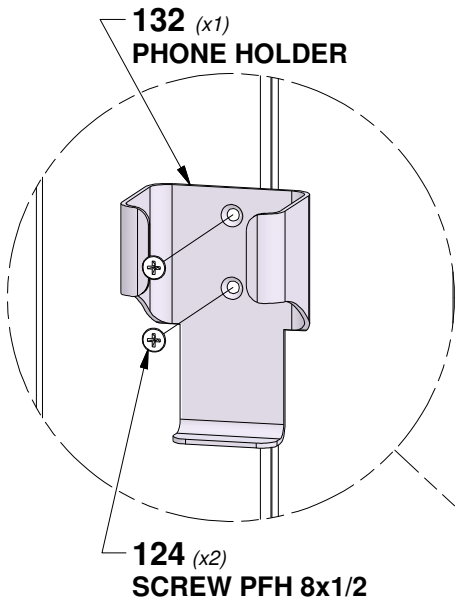


STEP 68 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100124	SCREW PFH 8x1/2

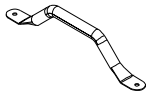


MS
(x1) | PHONE KIT - A100132

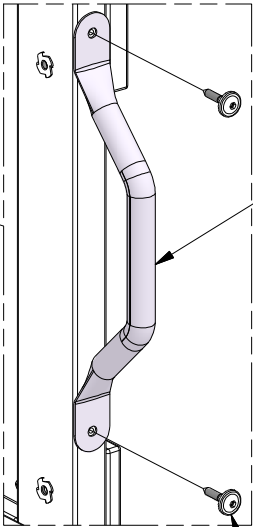
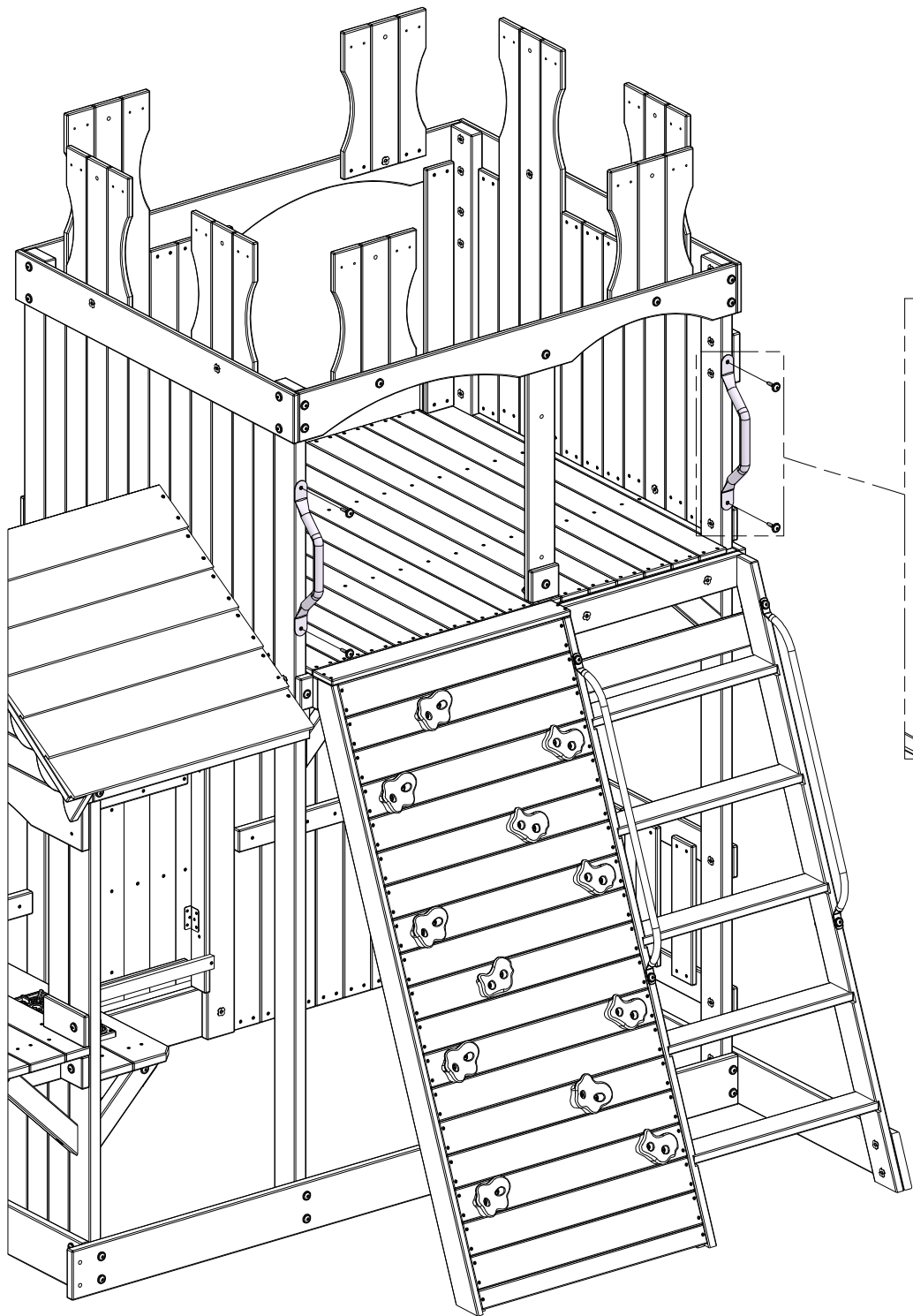


STEP 69 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100026	LAG SCREW WH 5/16x1 1/2



A100118
(x2) **HAND GRIP**
METAL GREEN
381 c/c



118 (x2)
HAND GRIP METAL

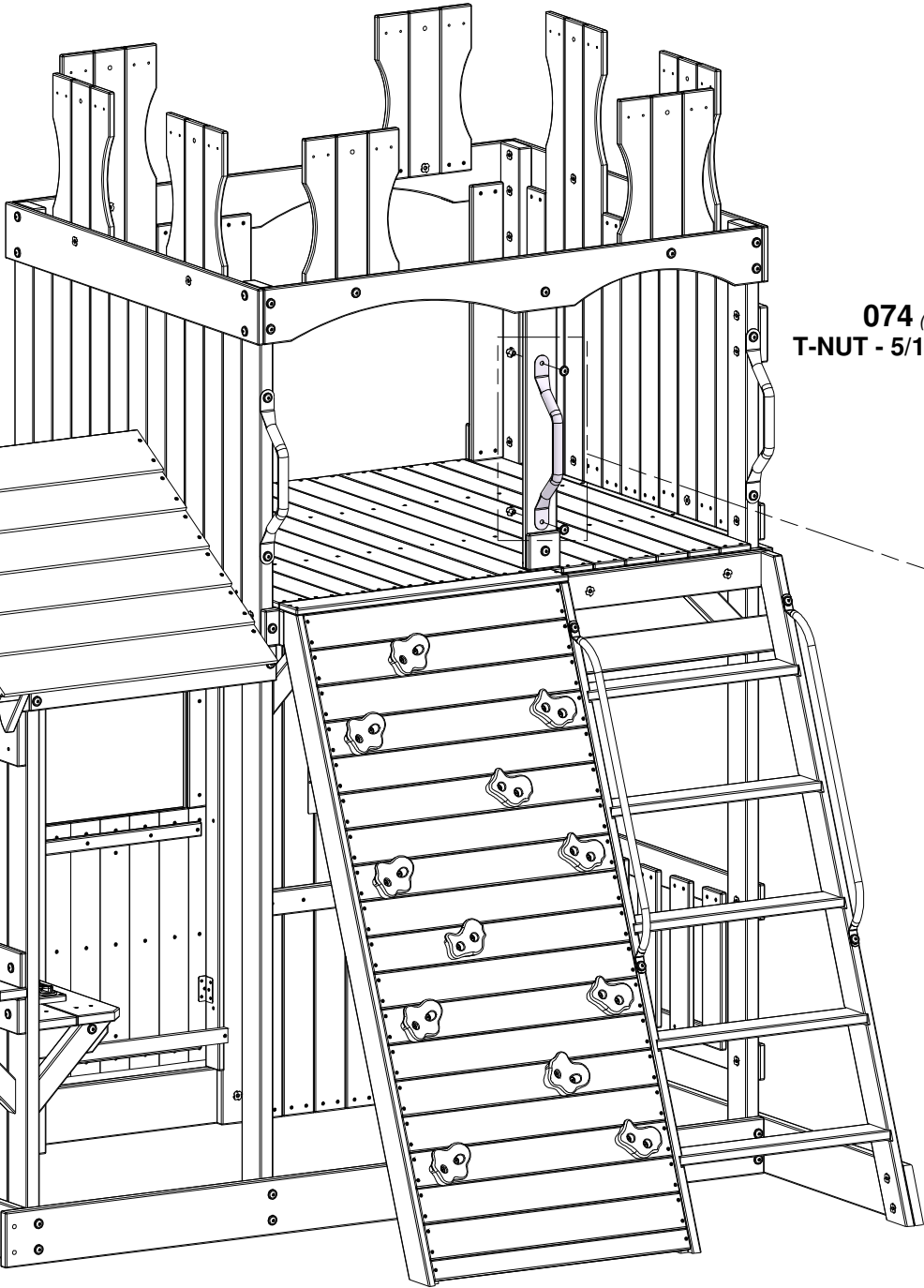
026 (x4)
LAG SCREW - 1 1/2"

STEP 70 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
2	H100074	T-NUT 5/16
2	H100115	BOLT WH 5/16x1/2

A100118 | **HAND GRIP**
(x1) | **METAL GREEN**
381 c/c

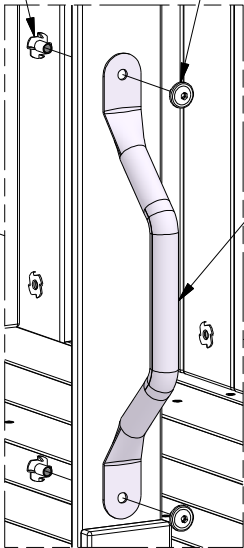
TIP:
INSTALL T-NUTS IN WOOD FIRST



074 (x2)
T-NUT - 5/16"

115 (x2)
BOLT - 1/2"

118 (x1)
HAND GRIP METAL



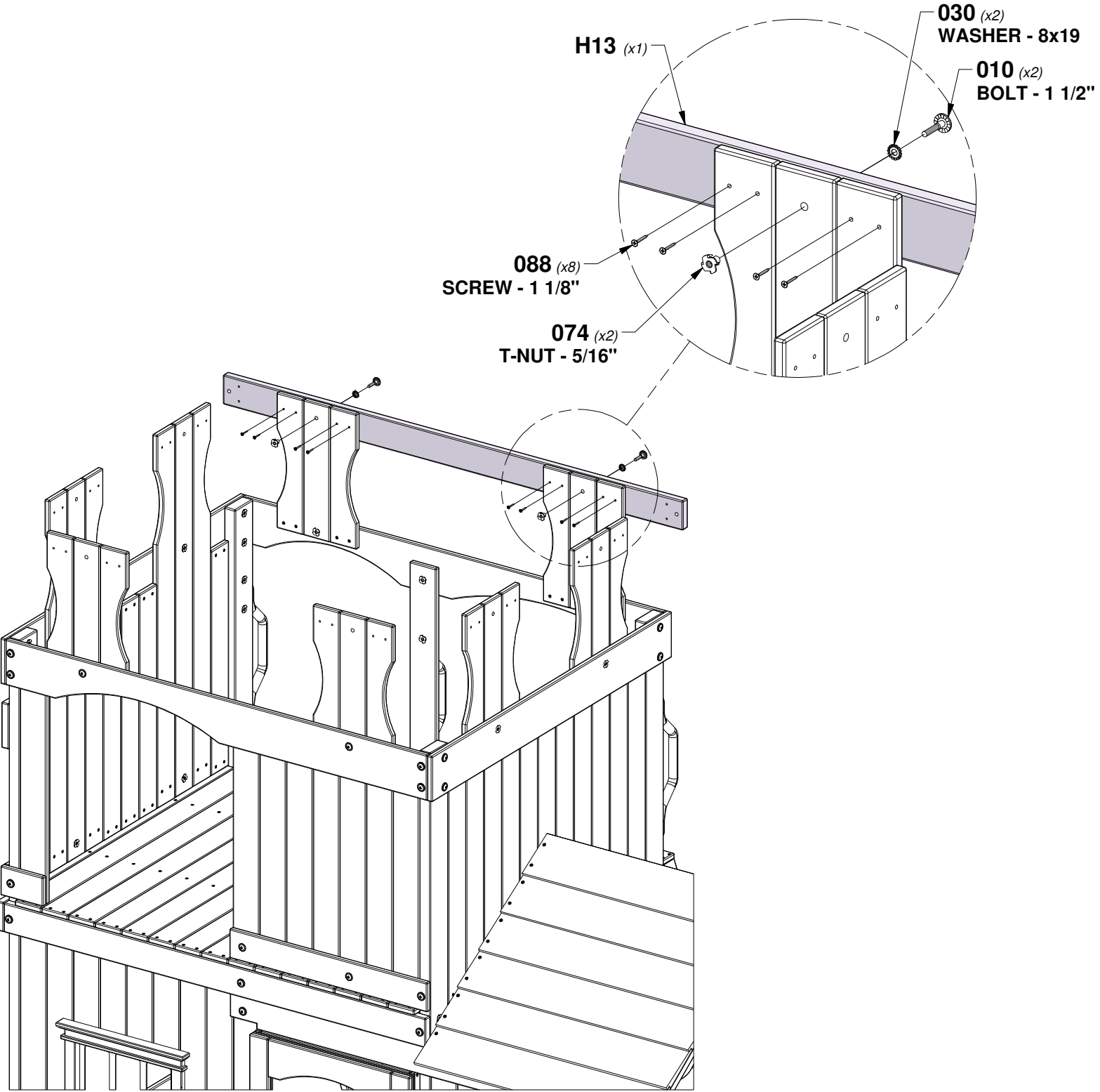
STEP 71 - FORT ASSEMBLY



H13 | HORIZONTAL ROOF SUPPORT - W104146
(x1) | 1"x3 3/8"x58 7/8" (24x86x1494)

QTY	PART NUMBER	DESCRIPTION
2	H100010	BOLT WH 5/16x1 1/2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
8	H100088	SCREW PFH 8x1-1/8"

TIP:
INSTALL T-NUTS IN WOOD FIRST



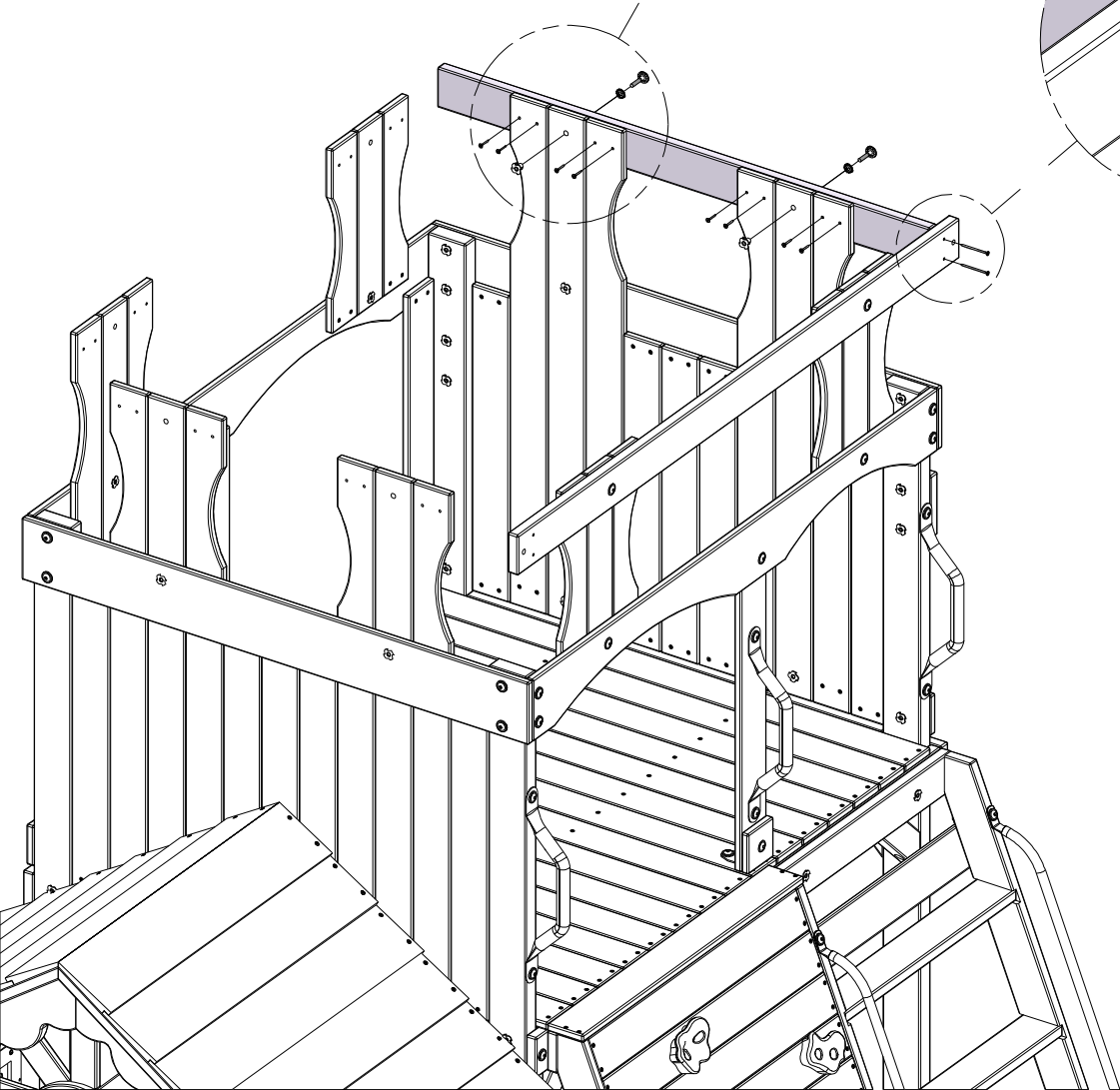
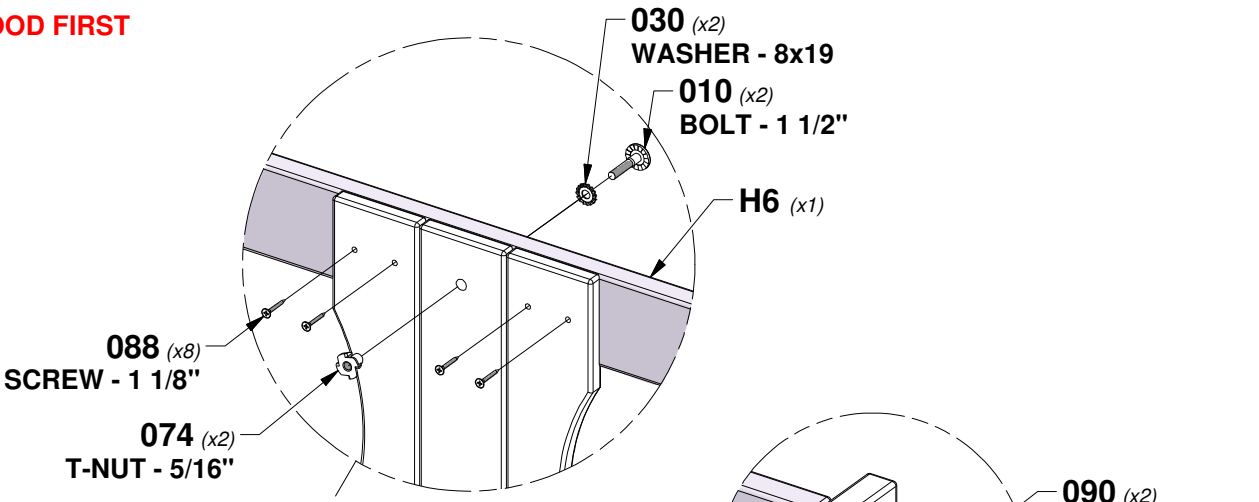
STEP 72 - FORT ASSEMBLY



H6 | HORIZONTAL ROOF SUPPORT - W104145
(x1) | 1"x3 3/8"x44 1/4" (24x86x1124)

QTY	PART NUMBER	DESCRIPTION
2	H100010	BOLT WH 5/16x1 1/2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
8	H100088	SCREW PFH 8x1-1/8"
2	H100090	SCREW PFH 8x2 1/2

TIP:
INSTALL T-NUTS IN WOOD FIRST



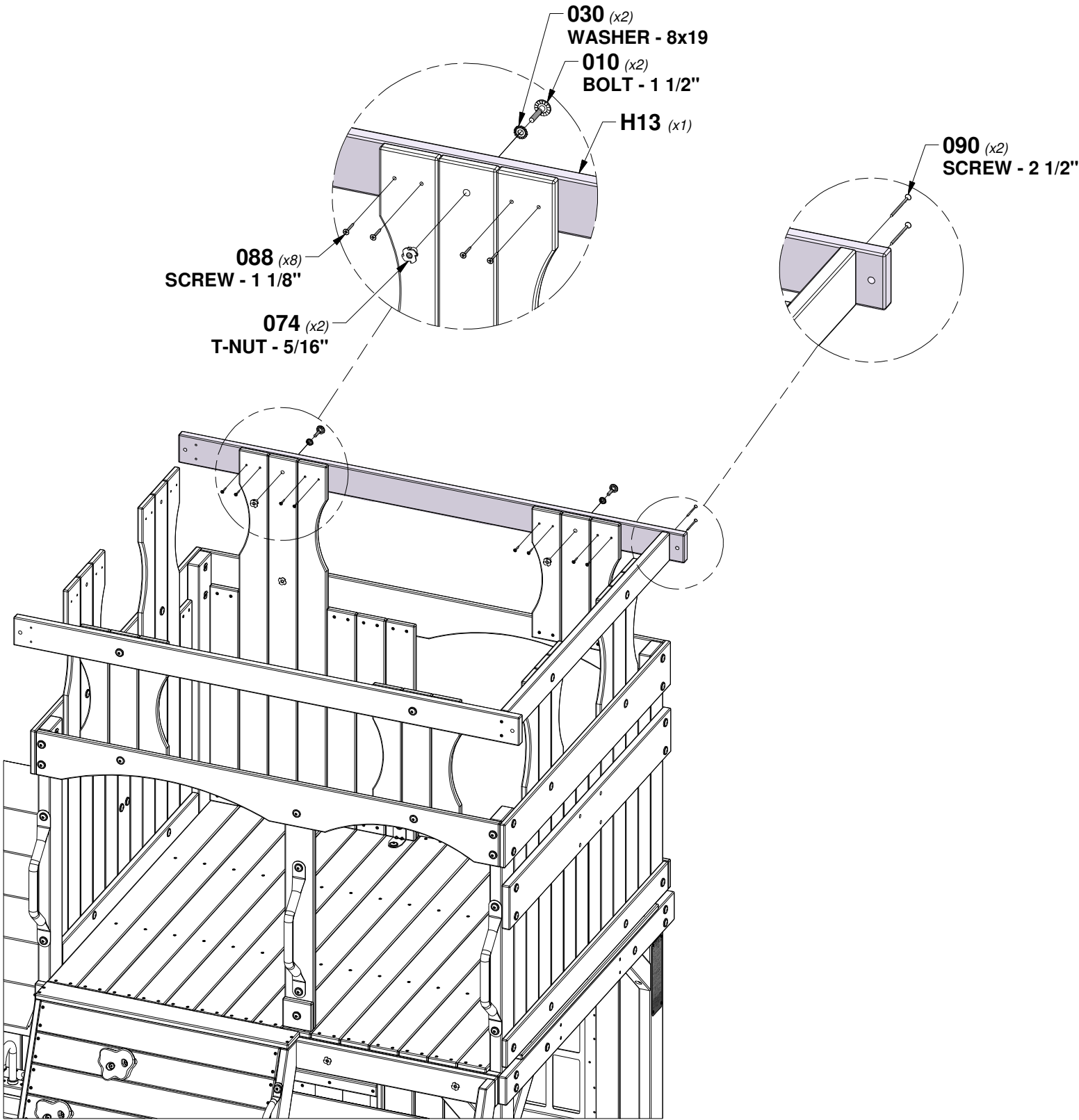
STEP 73 - FORT ASSEMBLY



H13 | HORIZONTAL ROOF SUPPORT - W104146
(x1) | 1"x3 3/8"x58 7/8" (24x86x1494)

QTY	PART NUMBER	DESCRIPTION
2	H100010	BOLT WH 5/16x1 1/2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
8	H100088	SCREW PFH 8x1-1/8"
2	H100090	SCREW PFH 8x2 1/2

TIP:
INSTALL T-NUTS IN WOOD FIRST



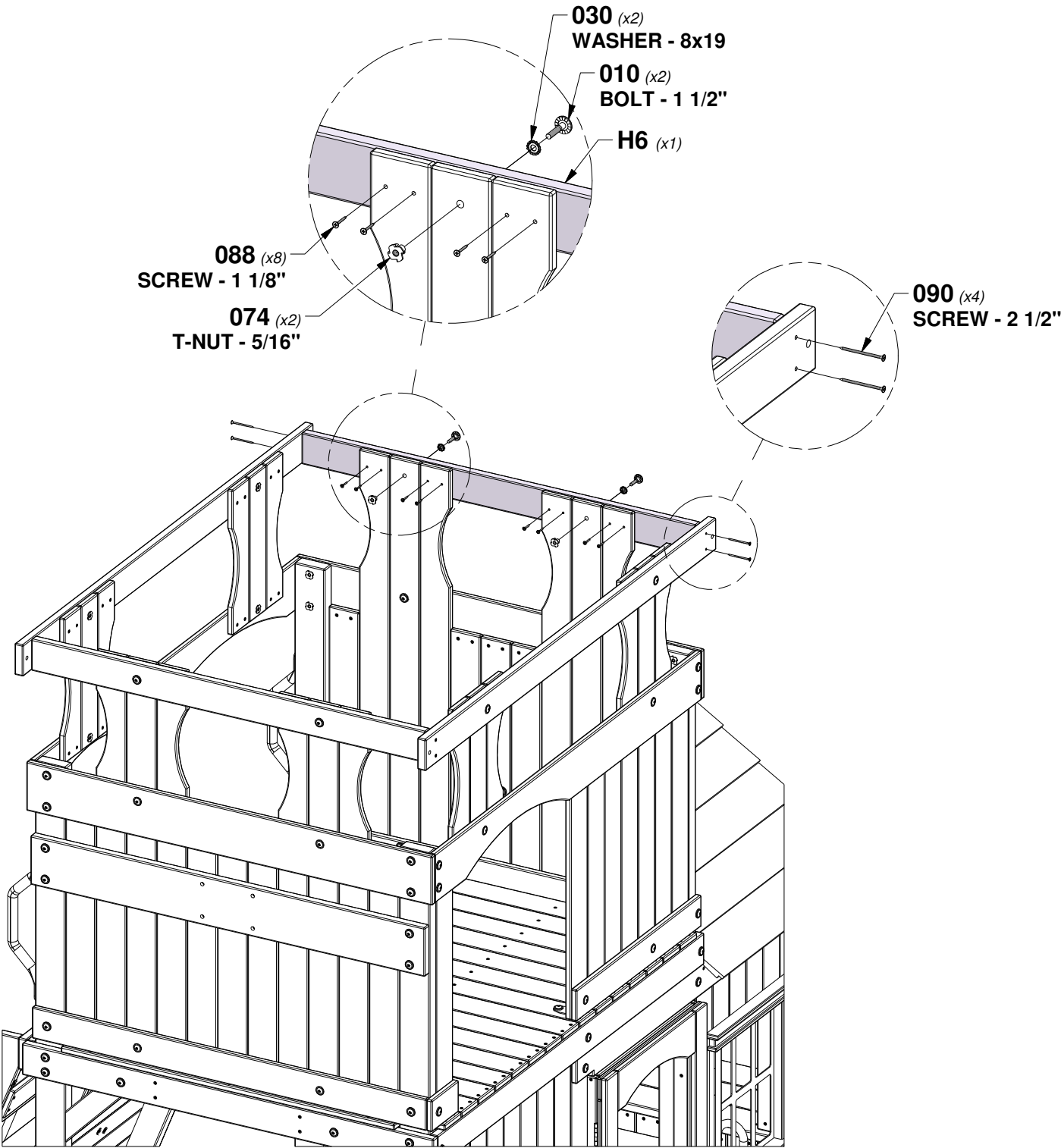
STEP 74 - FORT ASSEMBLY



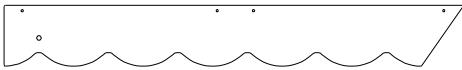
H6 | HORIZONTAL ROOF SUPPORT - W104145
(x1) | 1"x3 3/8"x44 1/4" (24x86x1124)

QTY	PART NUMBER	DESCRIPTION
2	H100010	BOLT WH 5/16x1 1/2
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16
8	H100088	SCREW PFH 8x1-1/8"
4	H100090	SCREW PFH 8x2 1/2"

TIP:
INSTALL T-NUTS IN WOOD FIRST



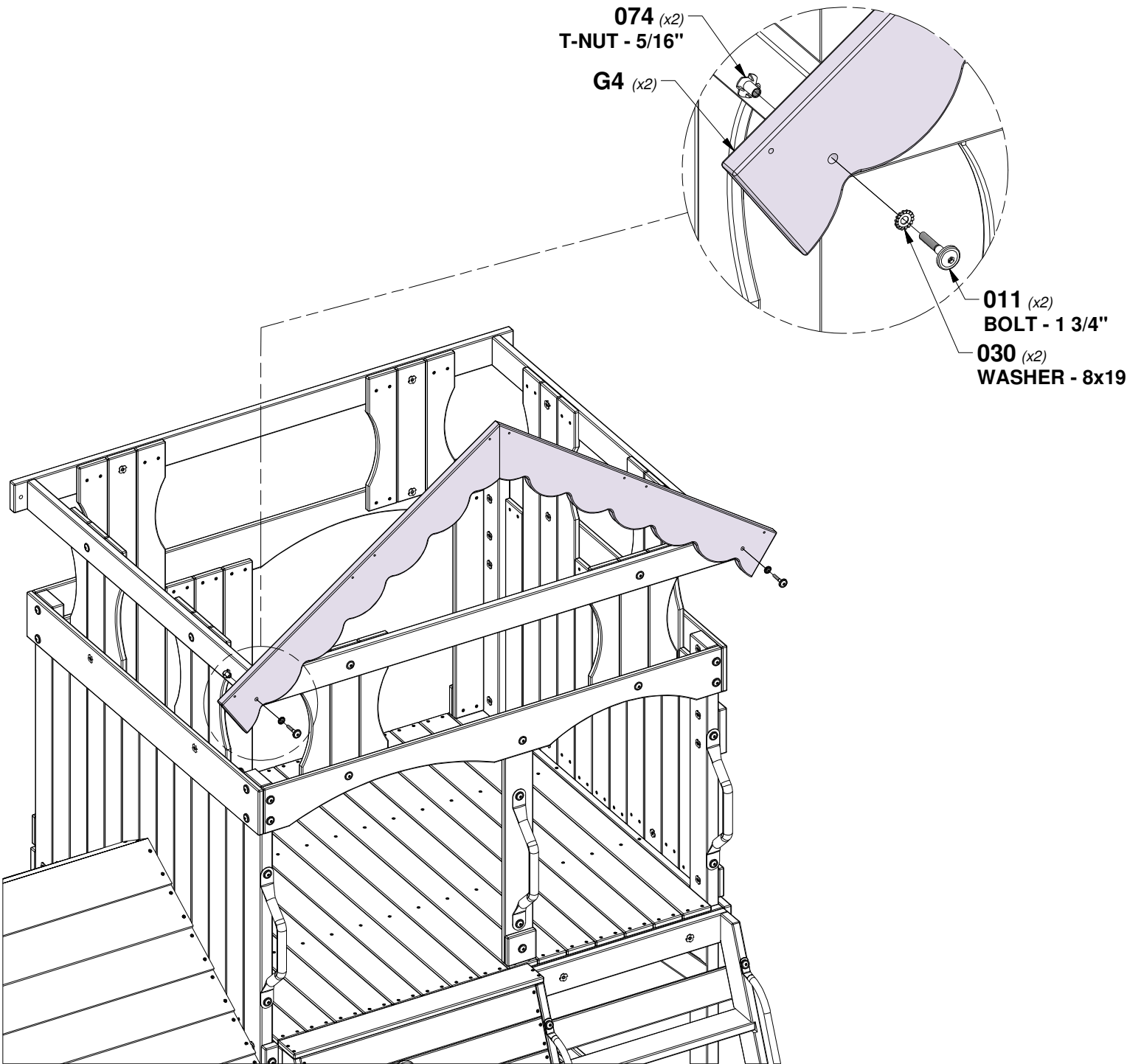
STEP 75 - FORT ASSEMBLY



G4 | FORT GABLE BOARD - W104150
(x2) | 1"x5 1/4"x39 7/8" (24x134x1014)

QTY	PART NUMBER	DESCRIPTION
2	H100011	BOLT WH 5/16x1 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 76 - FORT ASSEMBLY

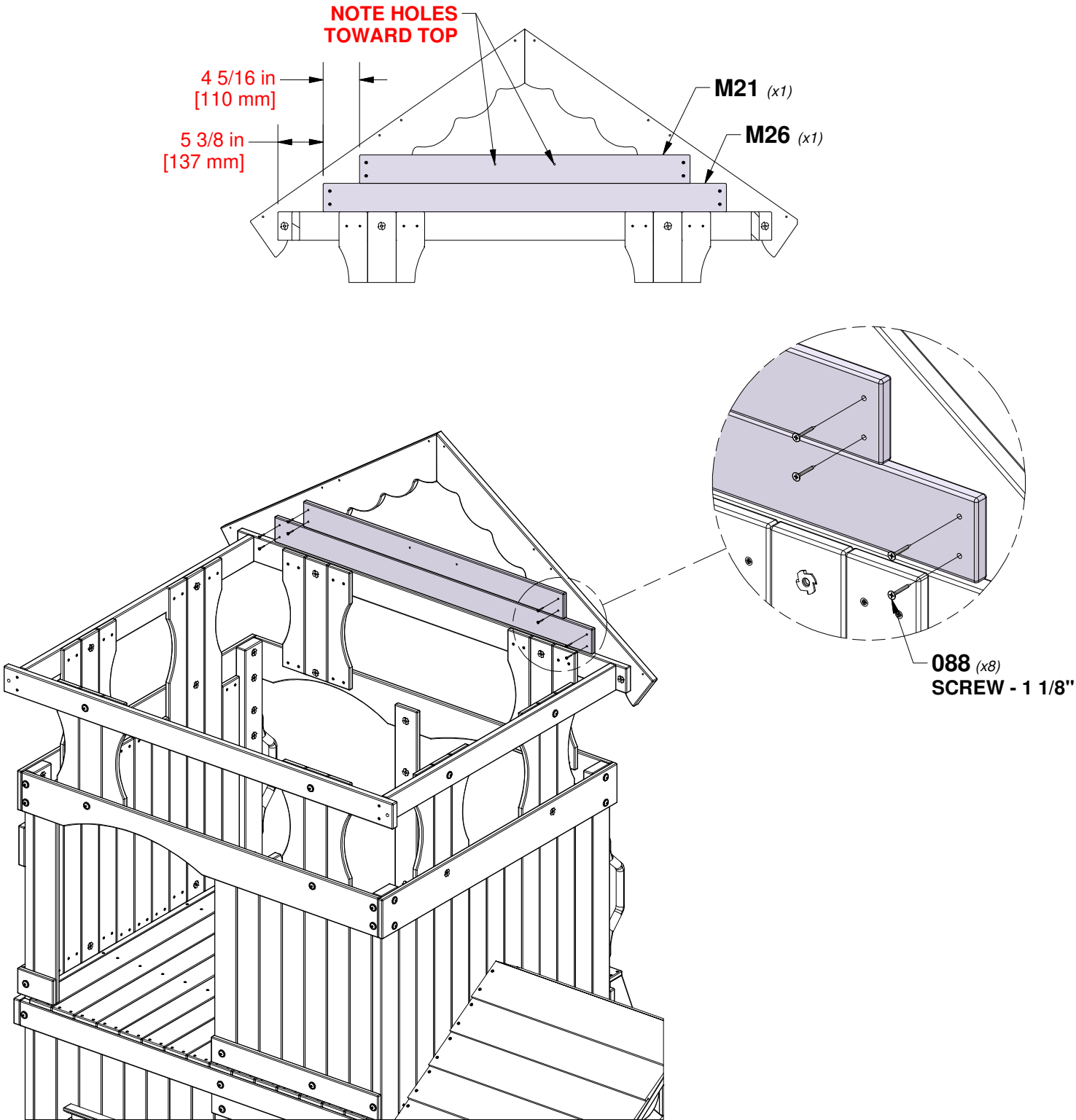
QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"



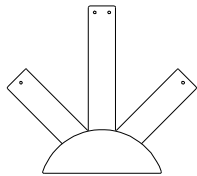
M26 | GABLE BOARD - W104157
(x1) 5/8"x3 3/8"x48" (16x86x1220)



M21 | GABLE BOARD - W104158
(x1) 5/8"x3 3/8"x39 3/8" (16x86x1000)

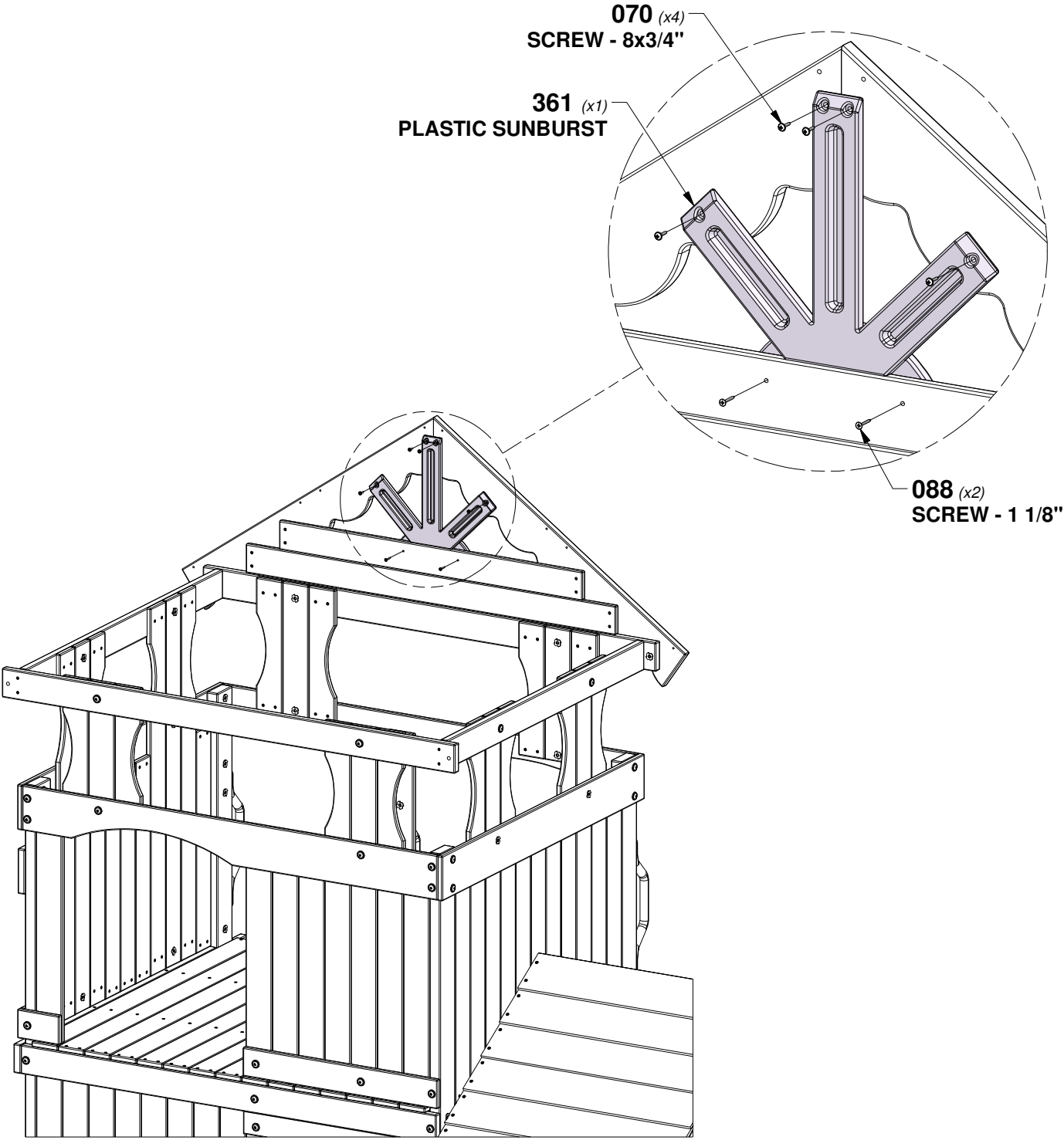


STEP 77 - FORT ASSEMBLY

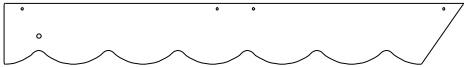


A100361
(x1) | **PLASTIC SUNBURST**

QTY	PART NUMBER	DESCRIPTION
4	H100070	SCREW PWH 8x3/4
2	H100088	SCREW PFH 8x1-1/8"



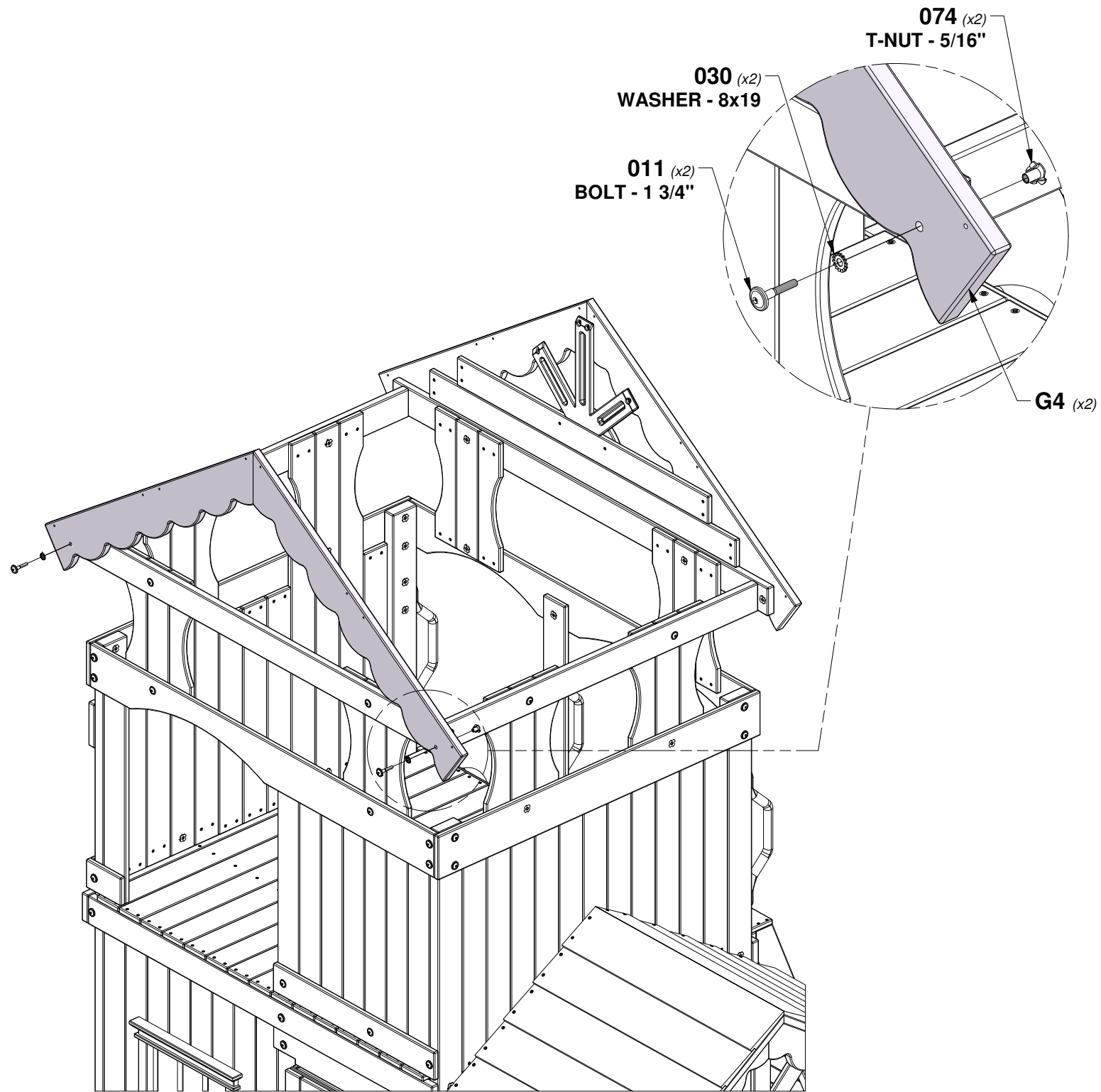
STEP 78 - FORT ASSEMBLY



G4 FORT GABLE BOARD - W104150
(x2) 1"x5 1/4"x39 7/8" (24x134x1014)

QTY	PART NUMBER	DESCRIPTION
2	H100011	BOLT WH 5/16x1 3/4
2	H100030	WASHER LOCK EXT 8x19
2	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST

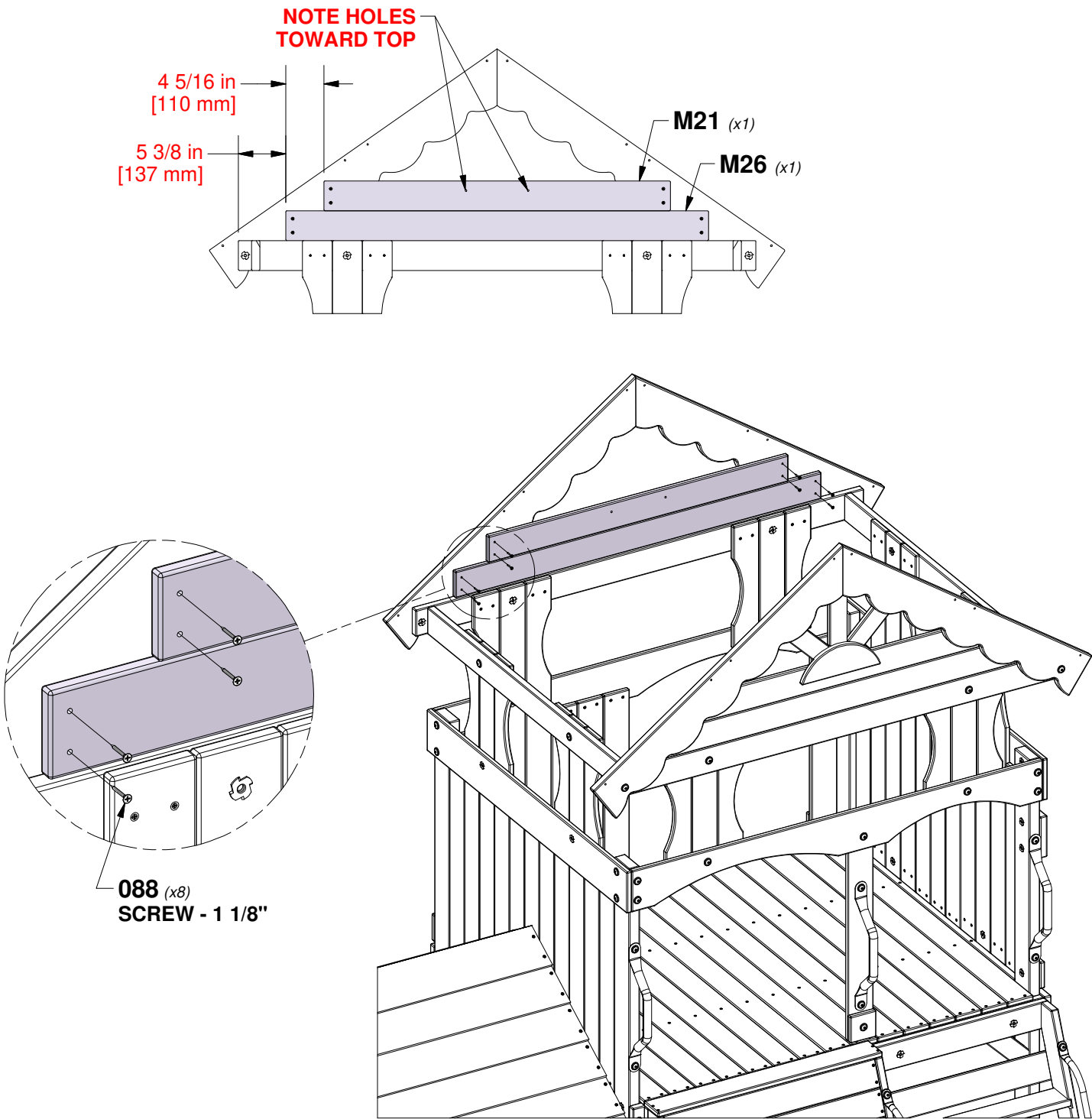


STEP 79 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
8	H100088	SCREW PFH 8x1-1/8"

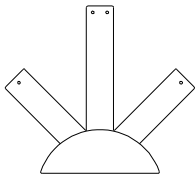
M26 | GABLE BOARD - W104157
(x1) | 5/8"x3 3/8"x48" (16x86x1220)

M21 | GABLE BOARD - W104158
(x1) | 5/8"x3 3/8"x39 3/8" (16x86x1000)

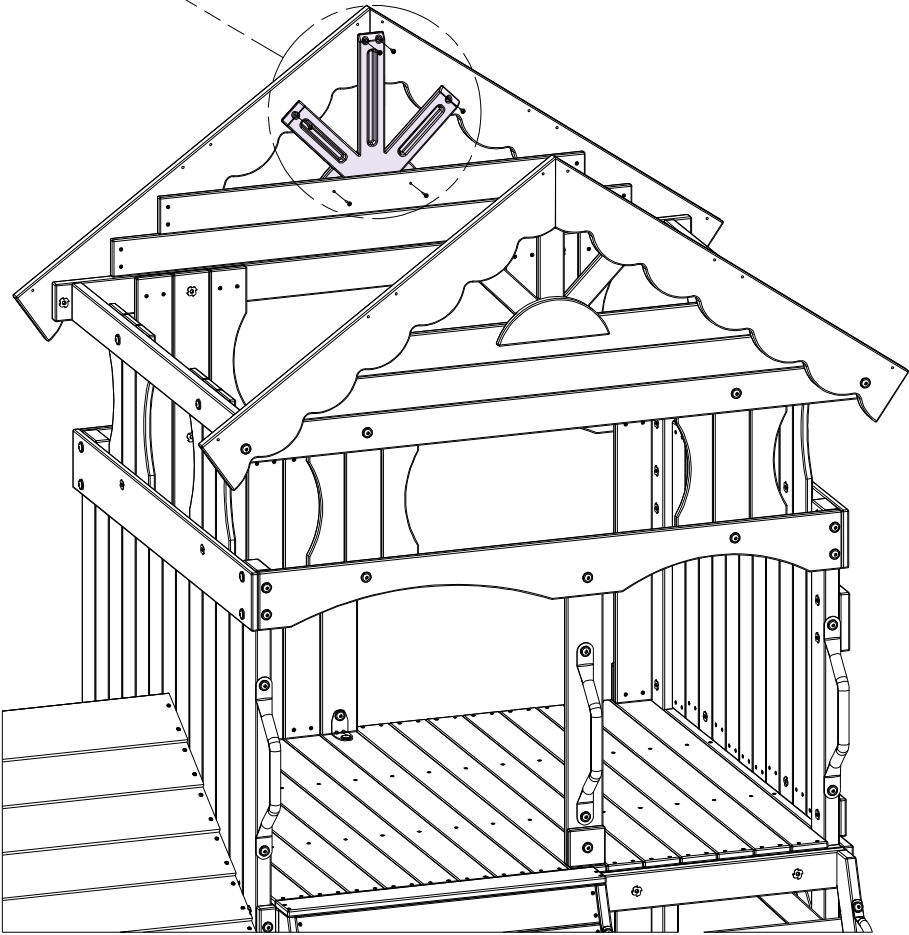
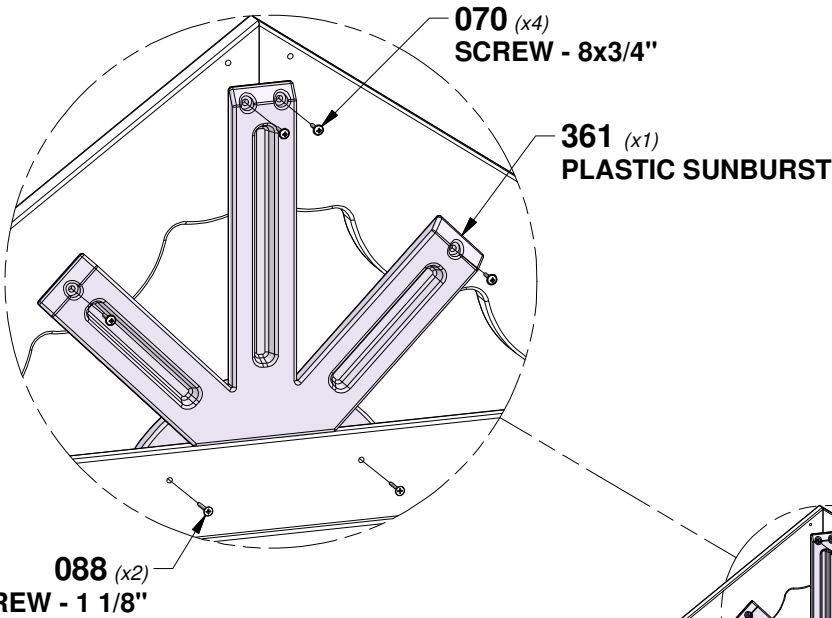


STEP 80 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100070	SCREW PWH 8x3/4
2	H100088	SCREW PFH 8x1-1/8"



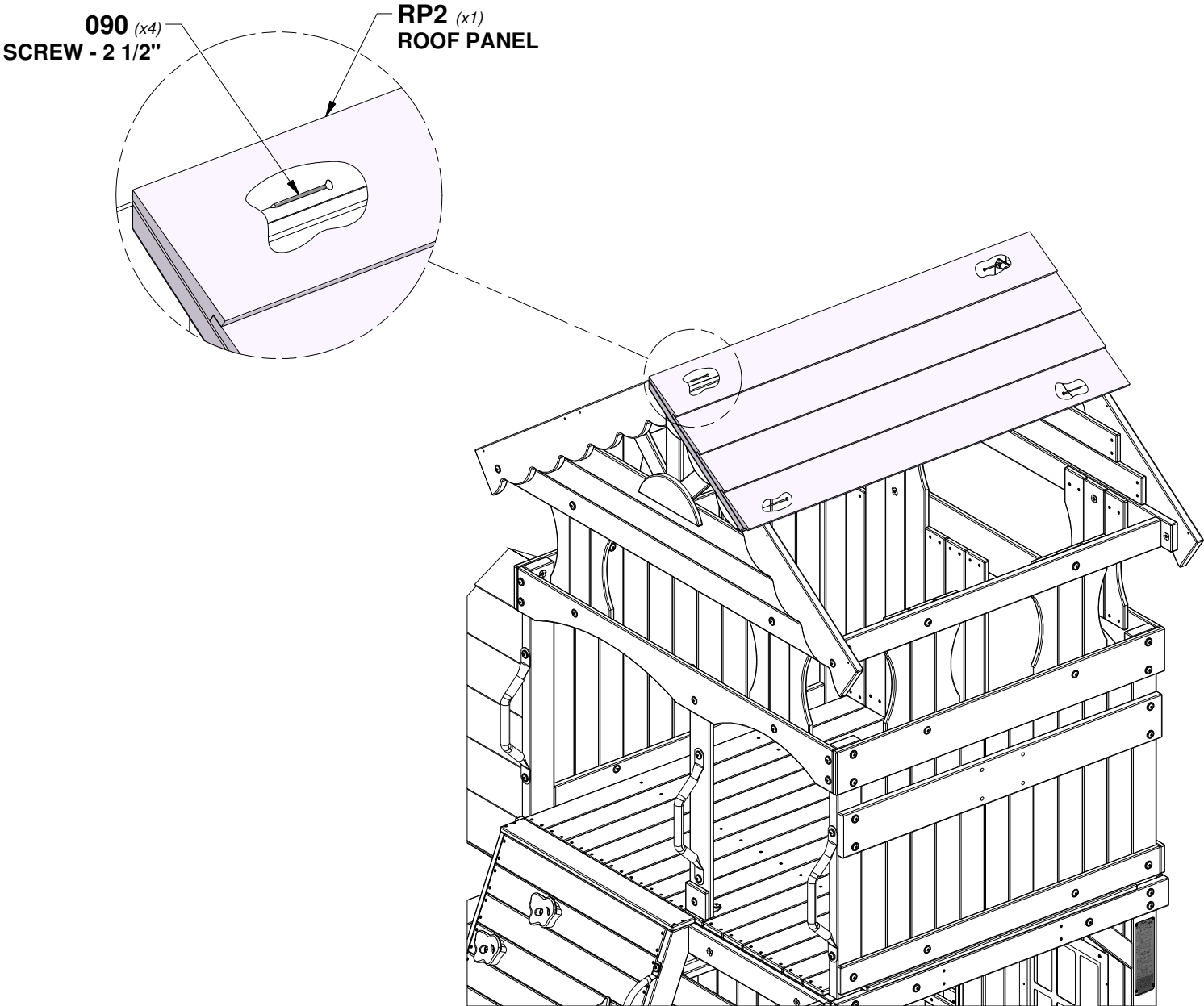
A100361
(x1) | **PLASTIC SUNBURST**



STEP 81 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100090	SCREW PFH 8x2 1/2

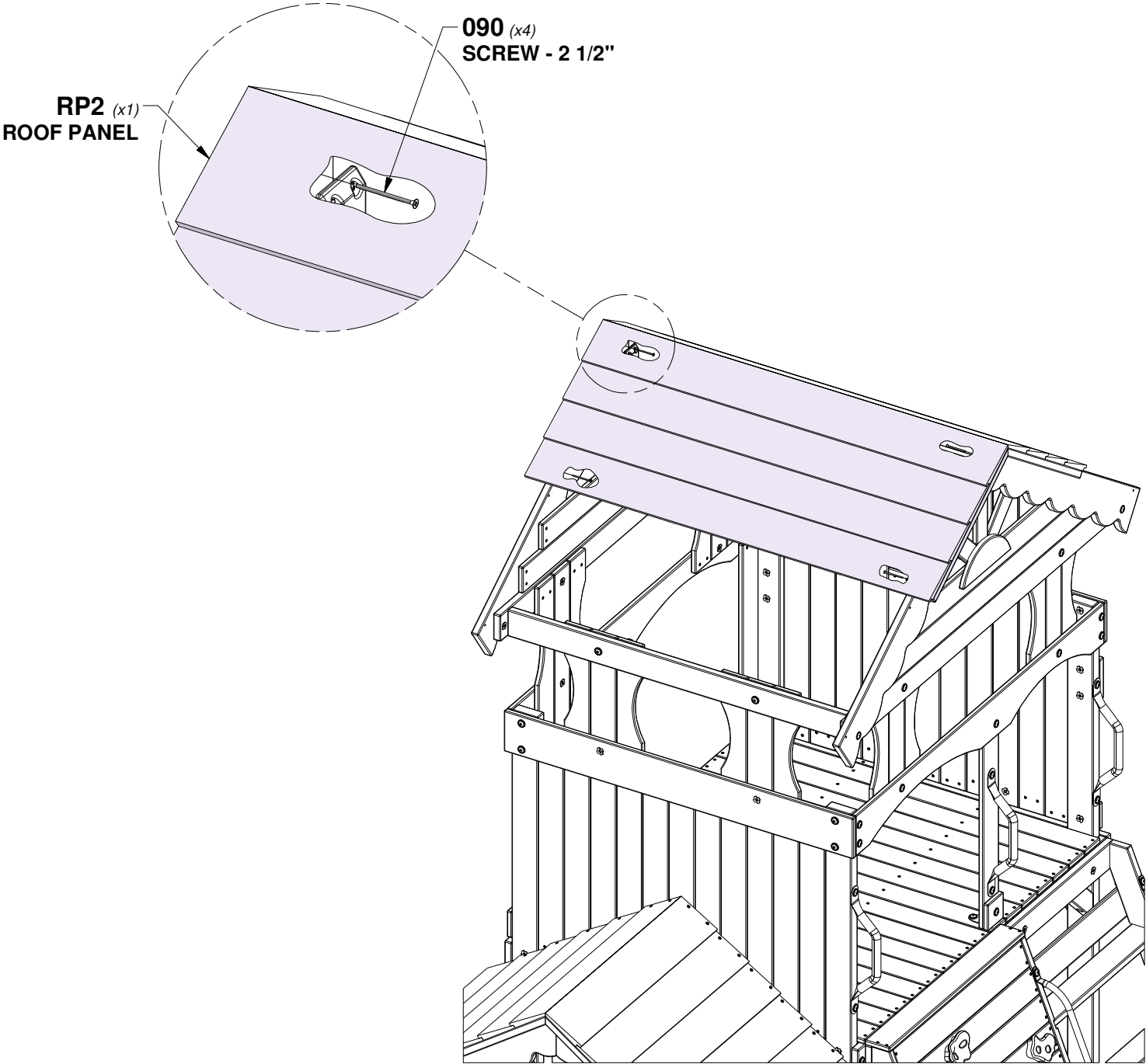
RP2 | ROOF PANEL - W104149
(x1) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)



STEP 82 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100090	SCREW PFH 8x2 1/2

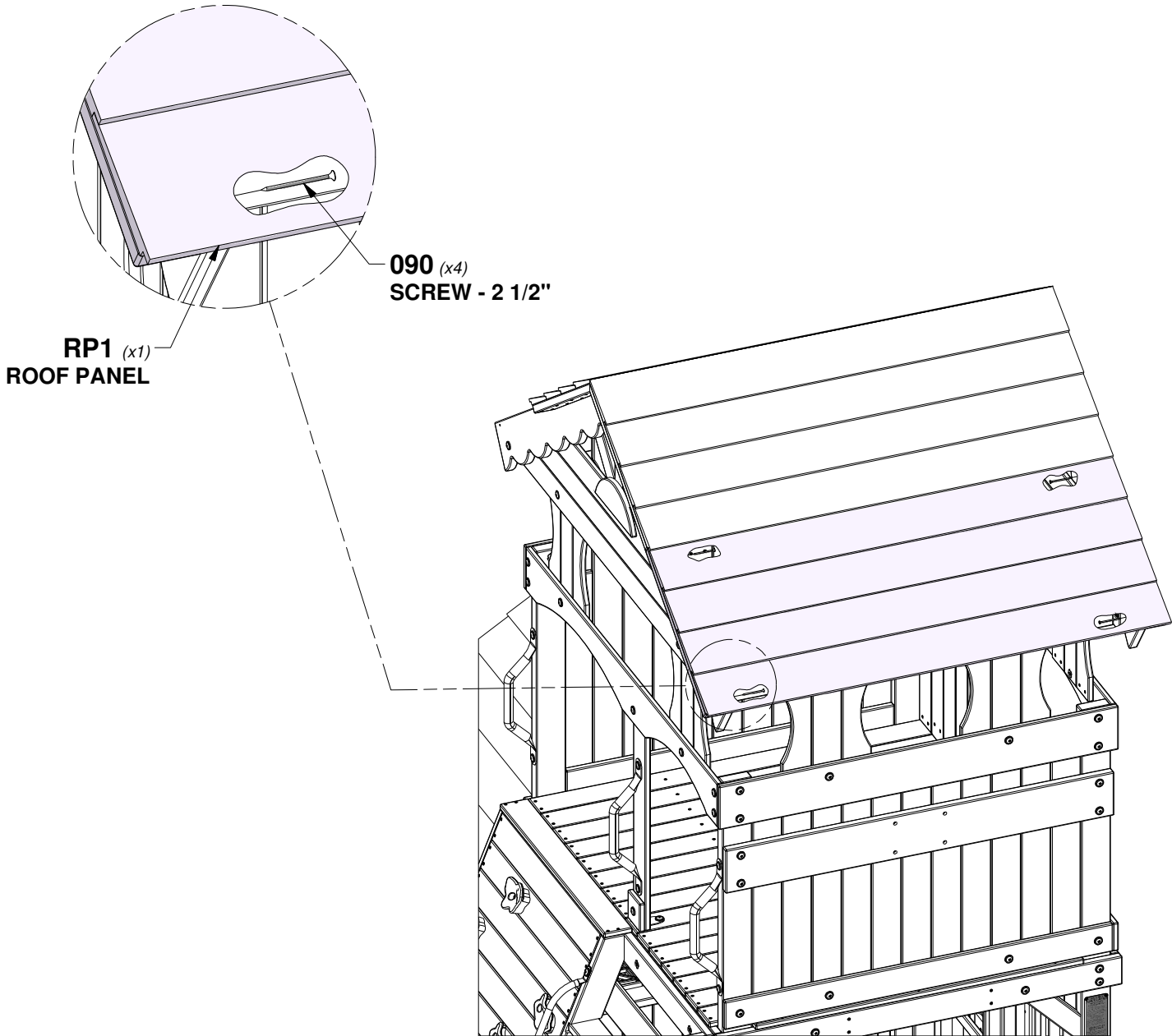
RP2 | **ROOF PANEL - W104149**
(x1) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)



STEP 83 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100090	SCREW PFH 8x2 1/2

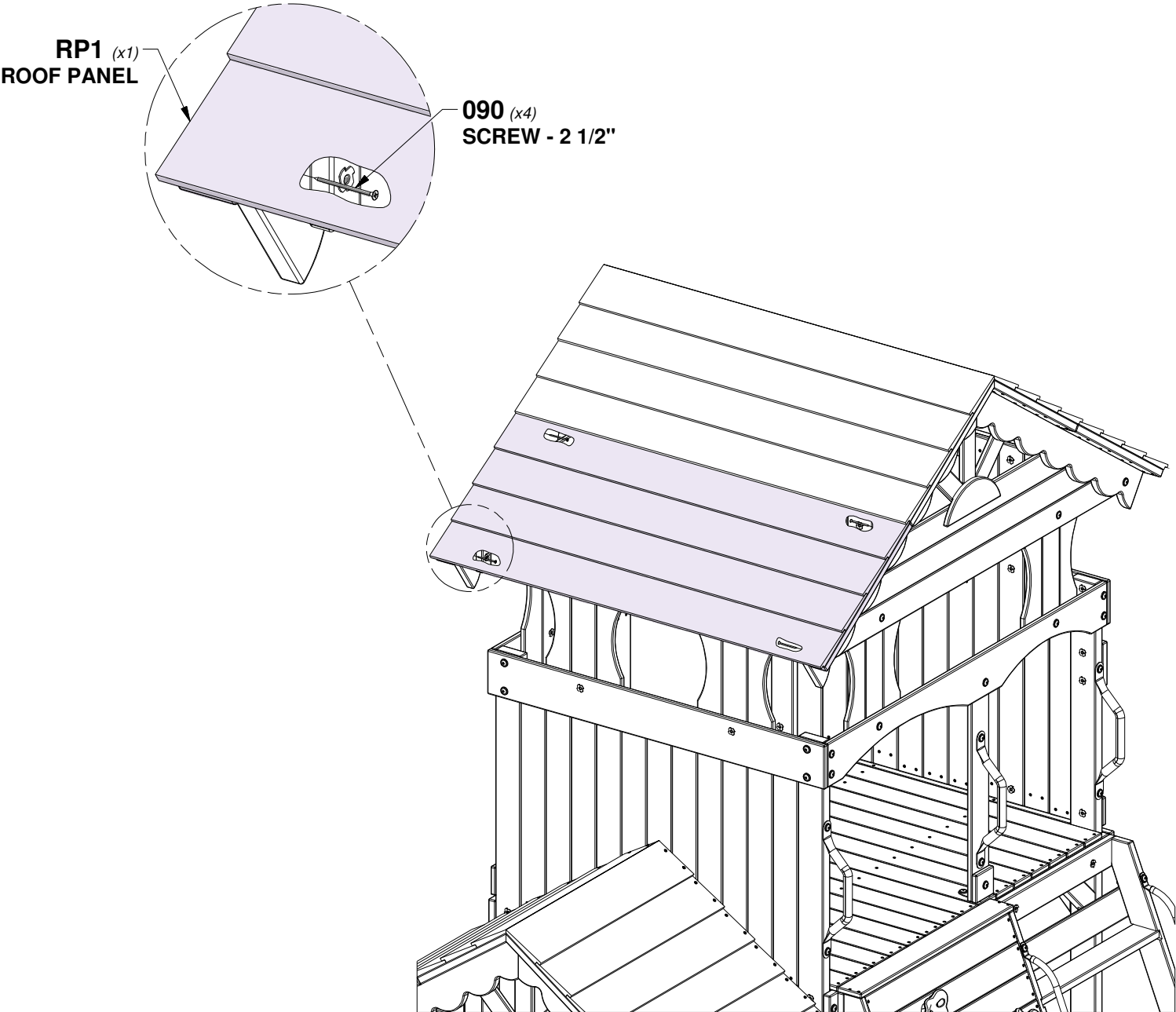
RP1 | **ROOF PANEL - W104148**
(x1) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)



STEP 84 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100090	SCREW PFH 8x2 1/2

RP1 | **ROOF PANEL - W104148**
(x1) | 1 5/8"x20 5/8"x52 3/4" (42x524x1340)

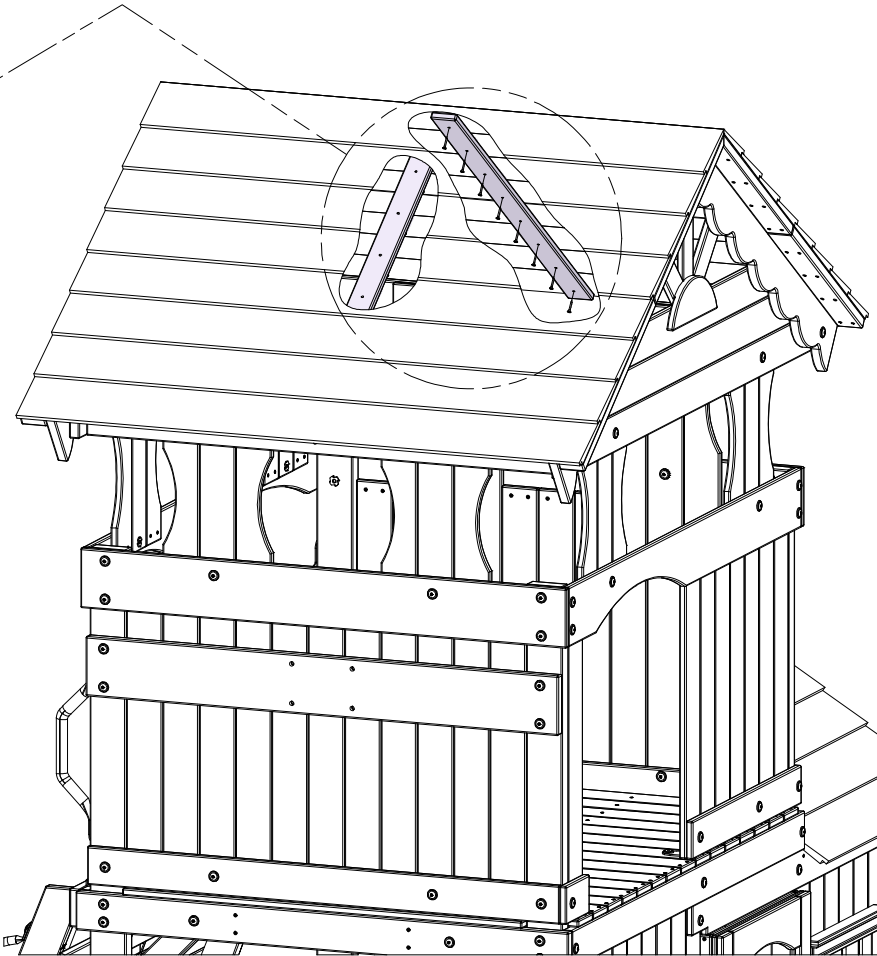
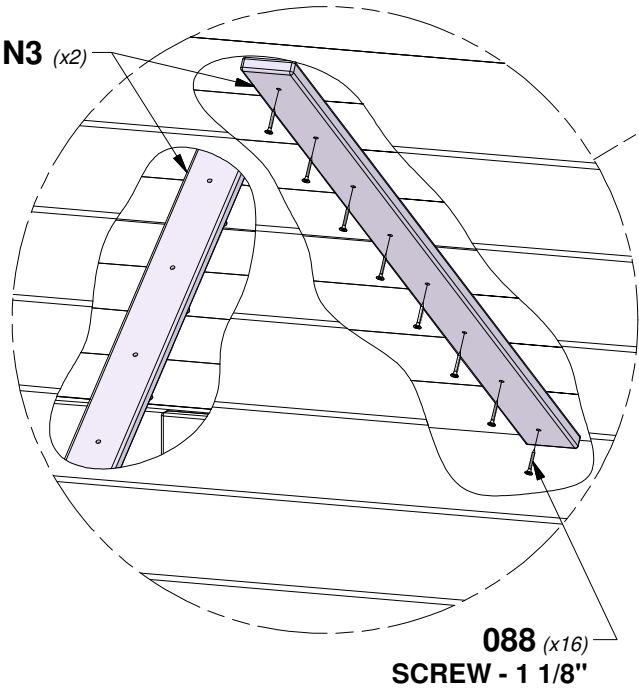
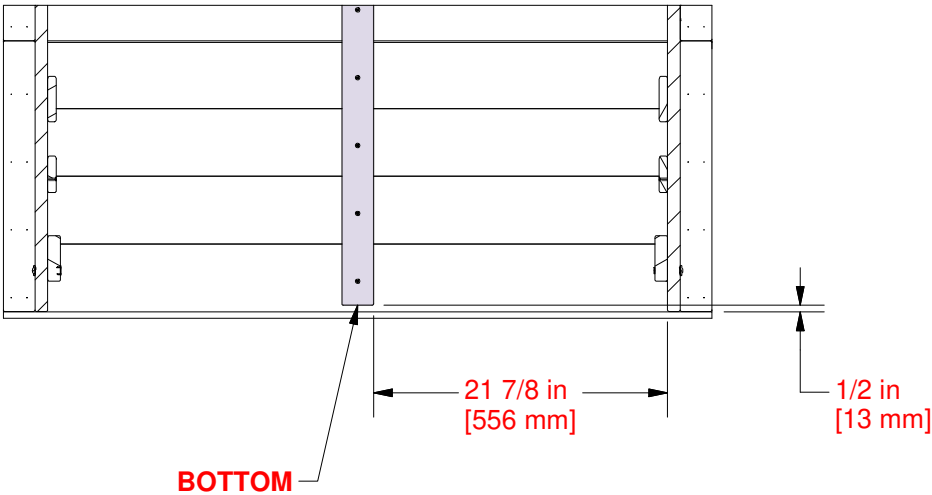


STEP 85 - FORT ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
16	H100088	SCREW PFH 8x1-1/8"



N3 | ROOF SUPPORT - W4L16744
(x2) | 5/8"x2 3/8"x38 7/8" (16x60x987)



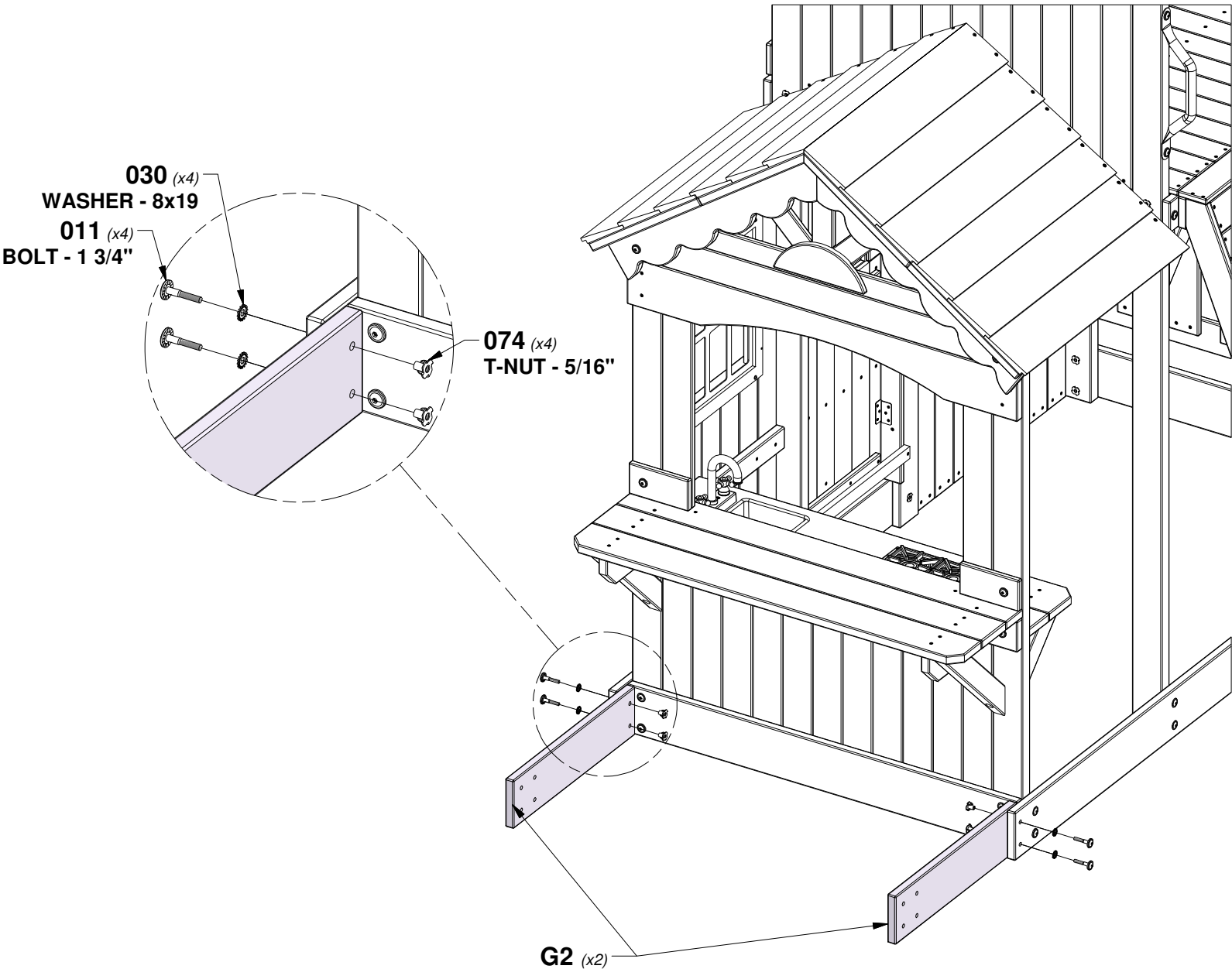
STEP 86 - FORT ASSEMBLY



G2 | **HORIZONTAL BENCH LEG - W104168**
(x2) | 1"x5 1/4"x22" (24x134x560)

QTY	PART NUMBER	DESCRIPTION
4	H100011	BOLT WH 5/16x1 3/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



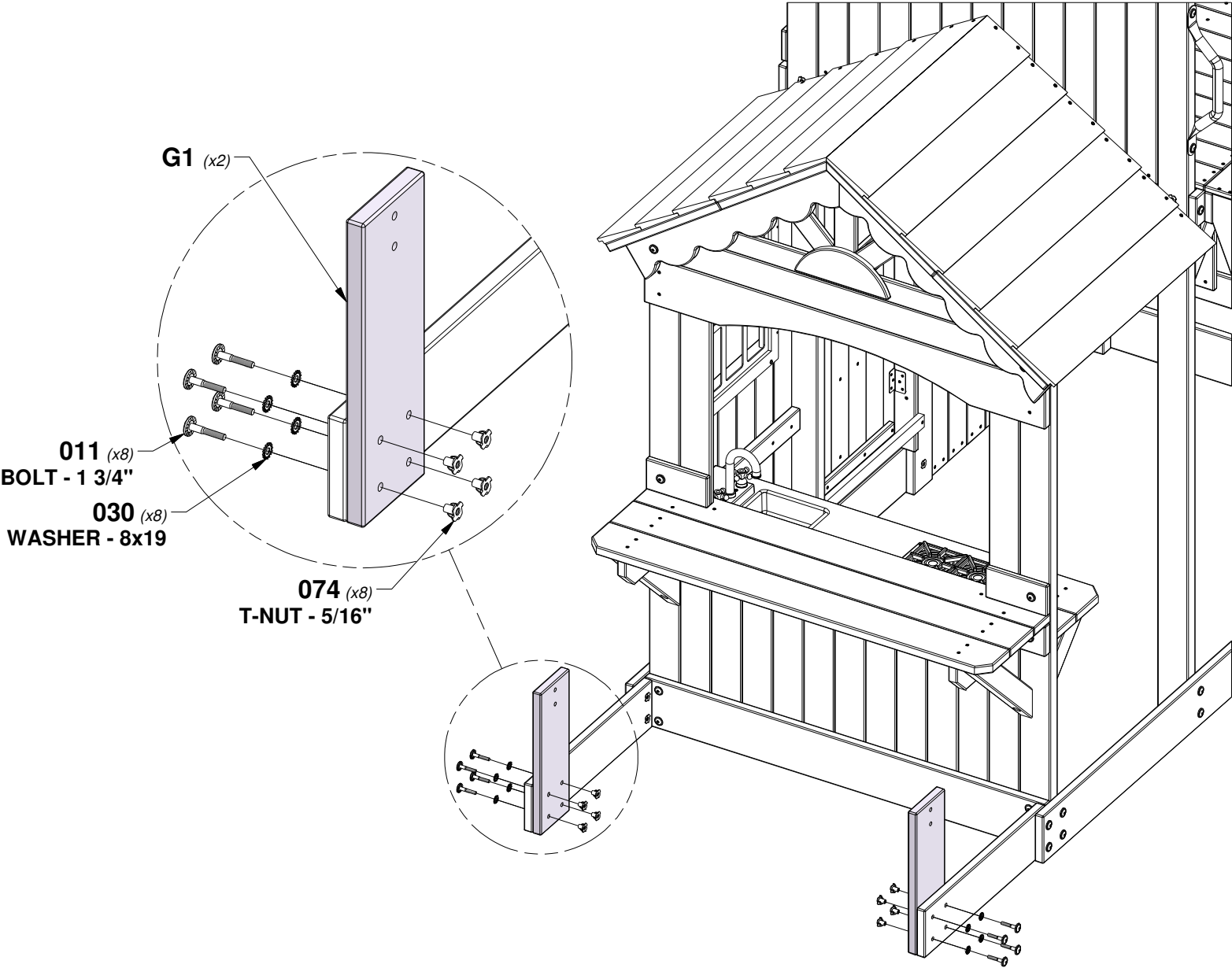
STEP 87 - FORT ASSEMBLY



G1 | VERTICAL BENCH LEG - W104170
(x2) | 1"x5 1/4"x15 3/4" (24x134x400)

QTY	PART NUMBER	DESCRIPTION
8	H100011	BOLT WH 5/16x1 3/4
8	H100030	WASHER LOCK EXT 8x19
8	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



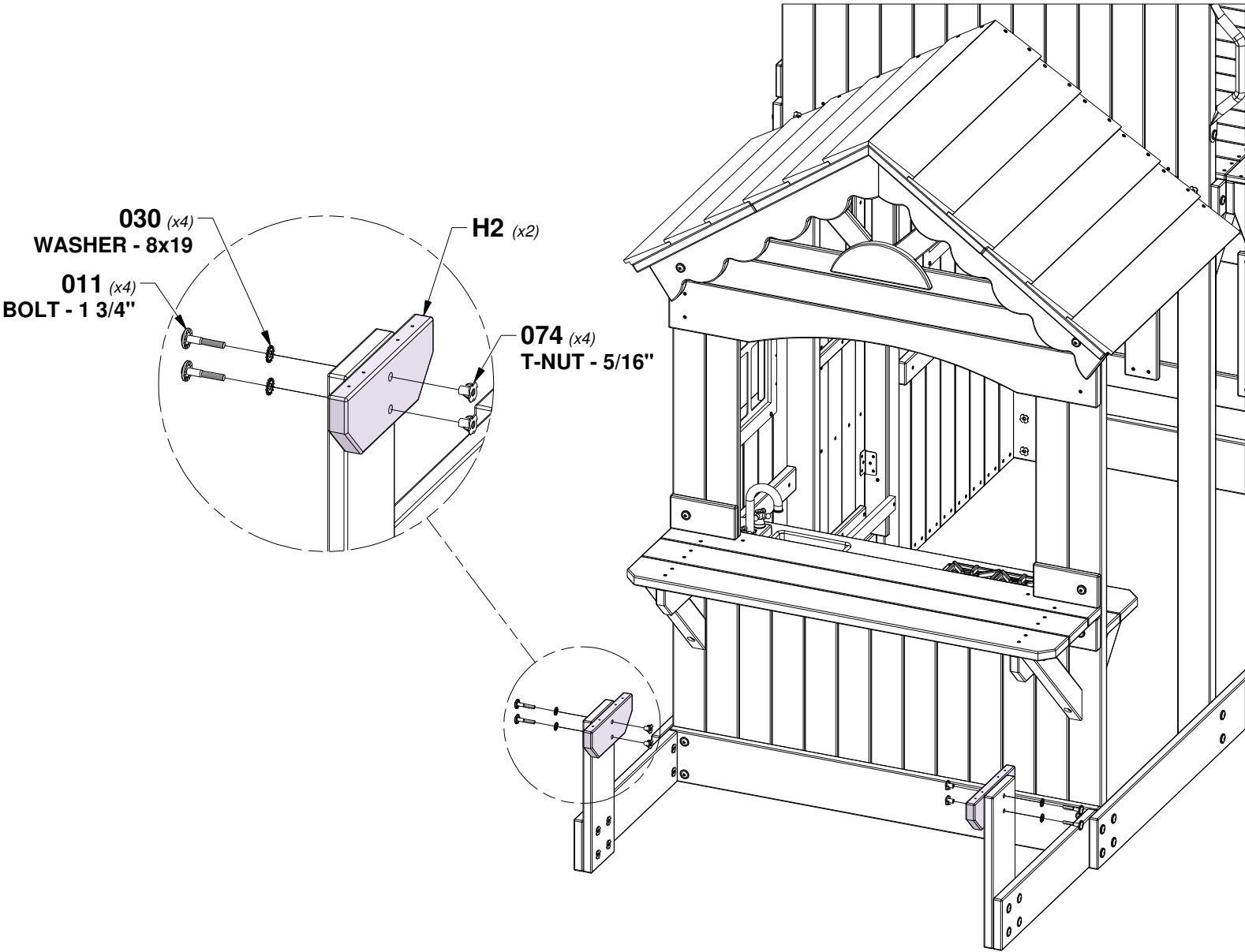
STEP 88 - FORT ASSEMBLY



H2 | BENCH SEAT SUPPORT - W4L16743
(x2) 1"x3 3/8"x9 1/2" (24x86x240)

QTY	PART NUMBER	DESCRIPTION
4	H100011	BOLT WH 5/16x1 3/4
4	H100030	WASHER LOCK EXT 8x19
4	H100074	T-NUT 5/16

TIP:
INSTALL T-NUTS IN WOOD FIRST



STEP 89 - FORT ASSEMBLY

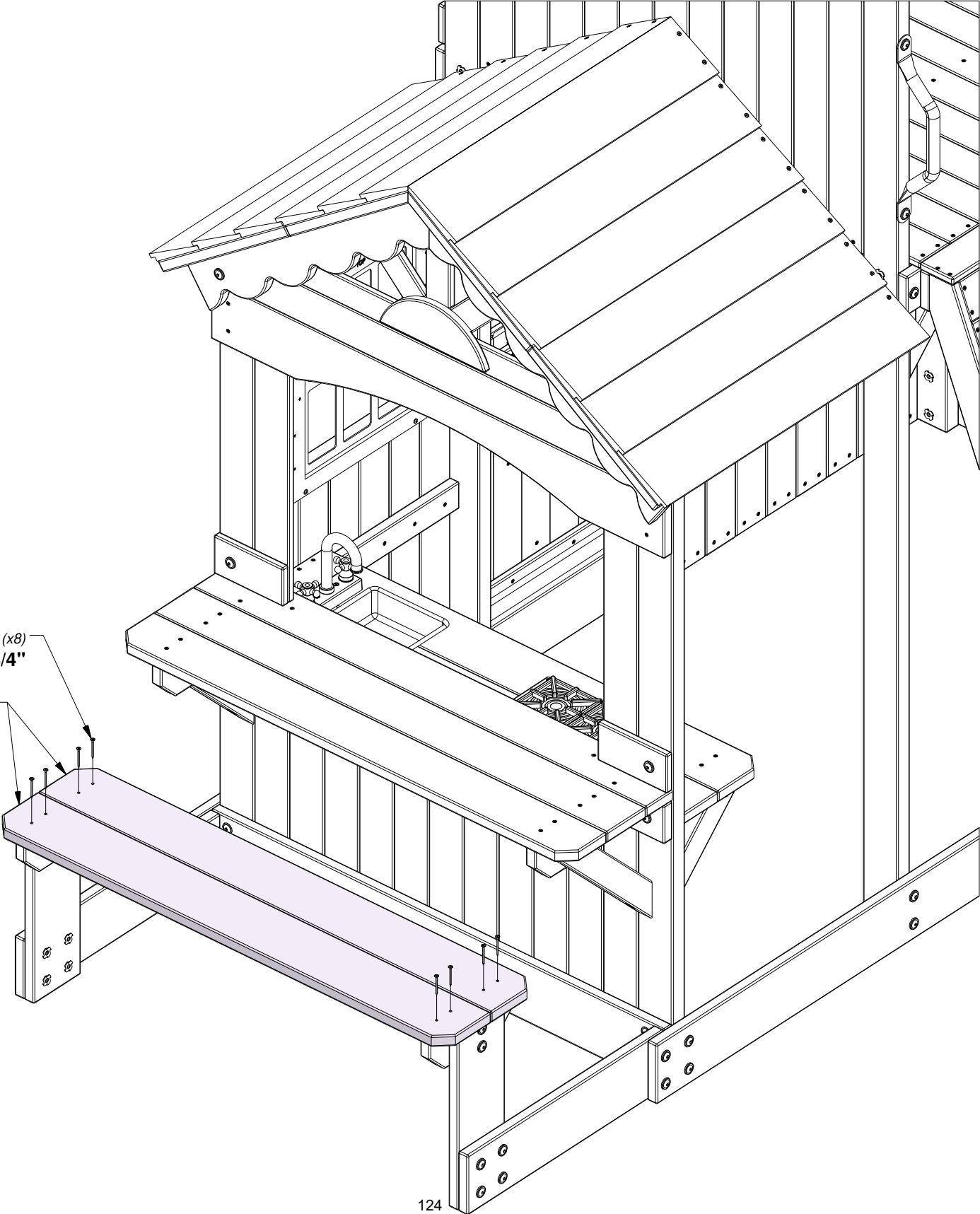
QTY	PART NUMBER	DESCRIPTION
8	H100089	SCREW PFH 8x1-3/4"



G9 | SEAT BOARD - W104172
(x2) | 1"x5 1/4"x44 1/4" (24x134x1124)

089 (x8)
SCREW - 1 3/4"

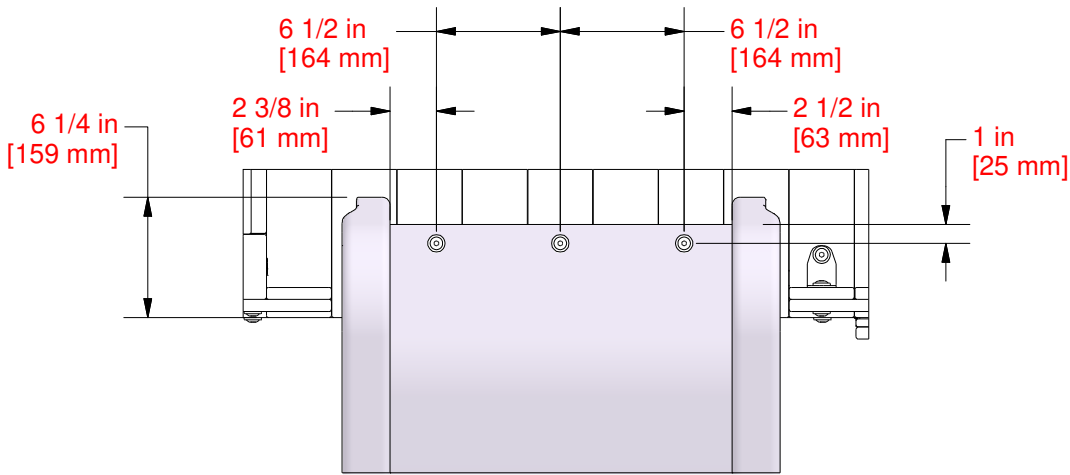
G9 (x2)



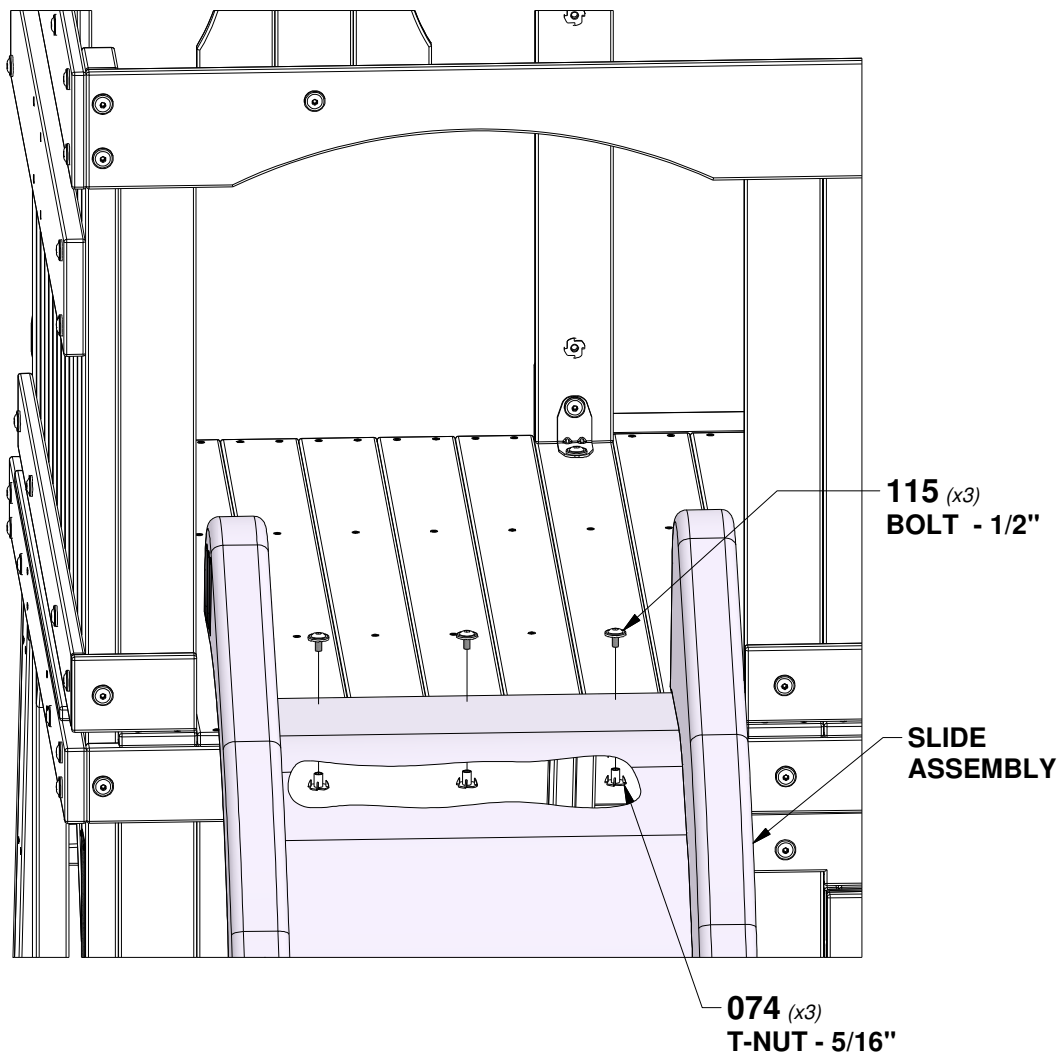
STEP 1 - FINAL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
3	H100074	T-NUT 5/16
3	H100115	BOLT WH 5/16x1/2

TIP:
INSTALL T-NUTS IN WOOD FIRST

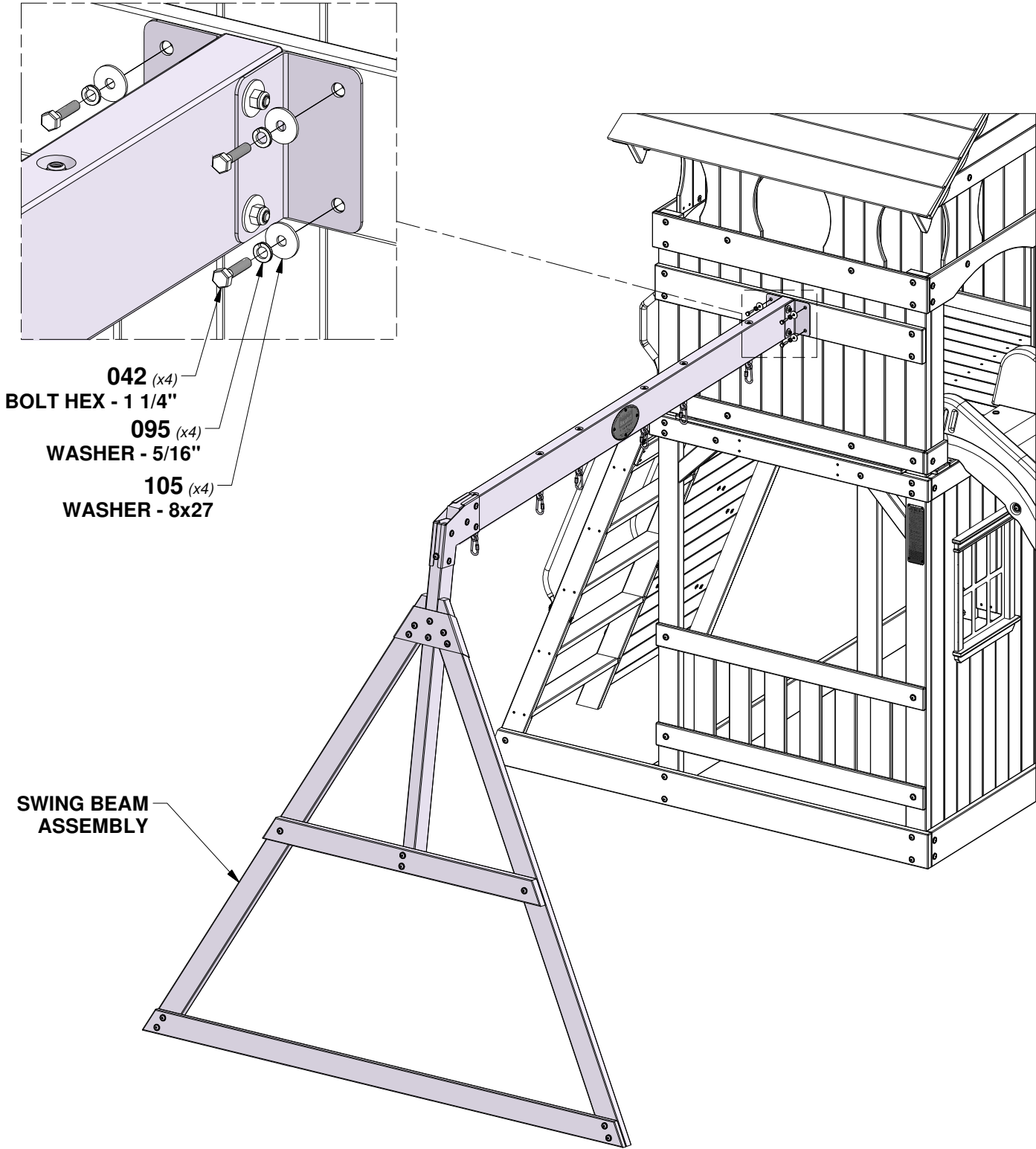


NOTE:
CENTER SLIDE IN OPENING. USING DIMENSIONS BELOW AS A TEMPLATE, DRILL (3) 3/8" [10mm] HOLES THROUGH DECK FOR HARDWARE.

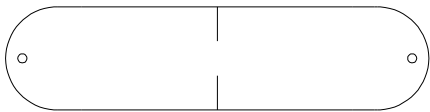


STEP 2 - FINAL ASSEMBLY

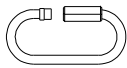
QTY	PART NUMBER	DESCRIPTION
4	H100042	BOLT HEX 5/16x1 1/4
4	H100095	WASHER SPLIT 5/16
4	H100105	WASHER FLAT 8x27



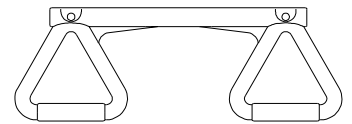
STEP 3 - FINAL ASSEMBLY



A6P00054 (x2) | SWING SEAT GREEN 22"



A100069 (x6) | QUICK LINK



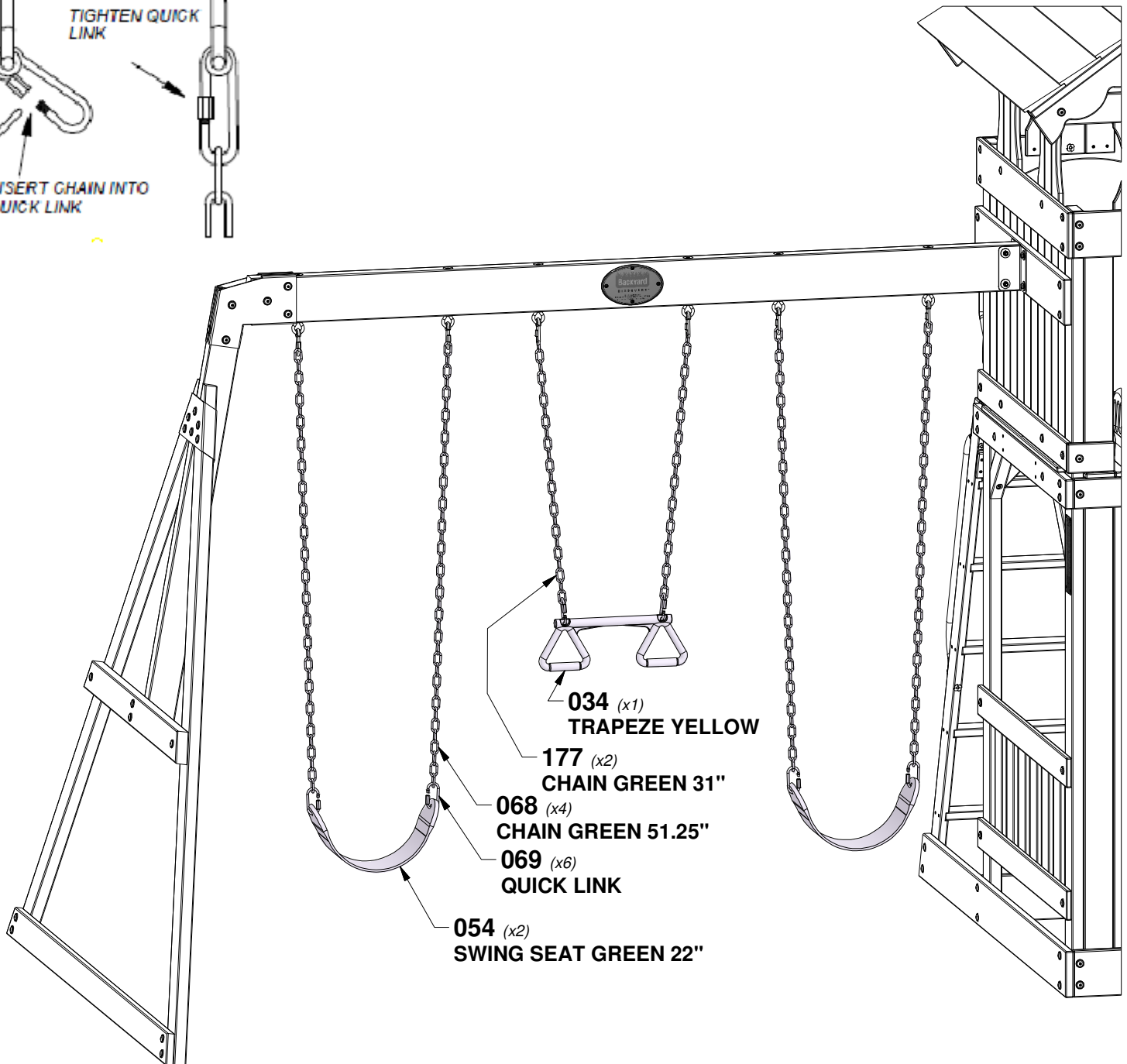
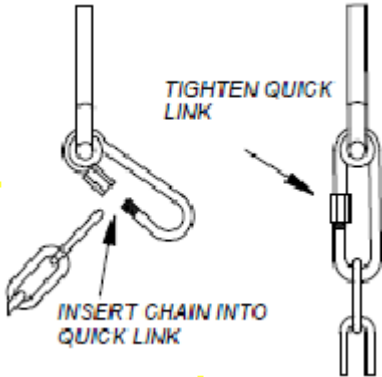
A6P00034 (x1) | TRAPEZE YELLOW



A100068 (x4) | CHAIN GREEN 51.25"

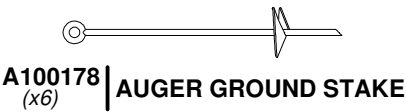


A100177 (x2) | CHAIN GREEN 31"

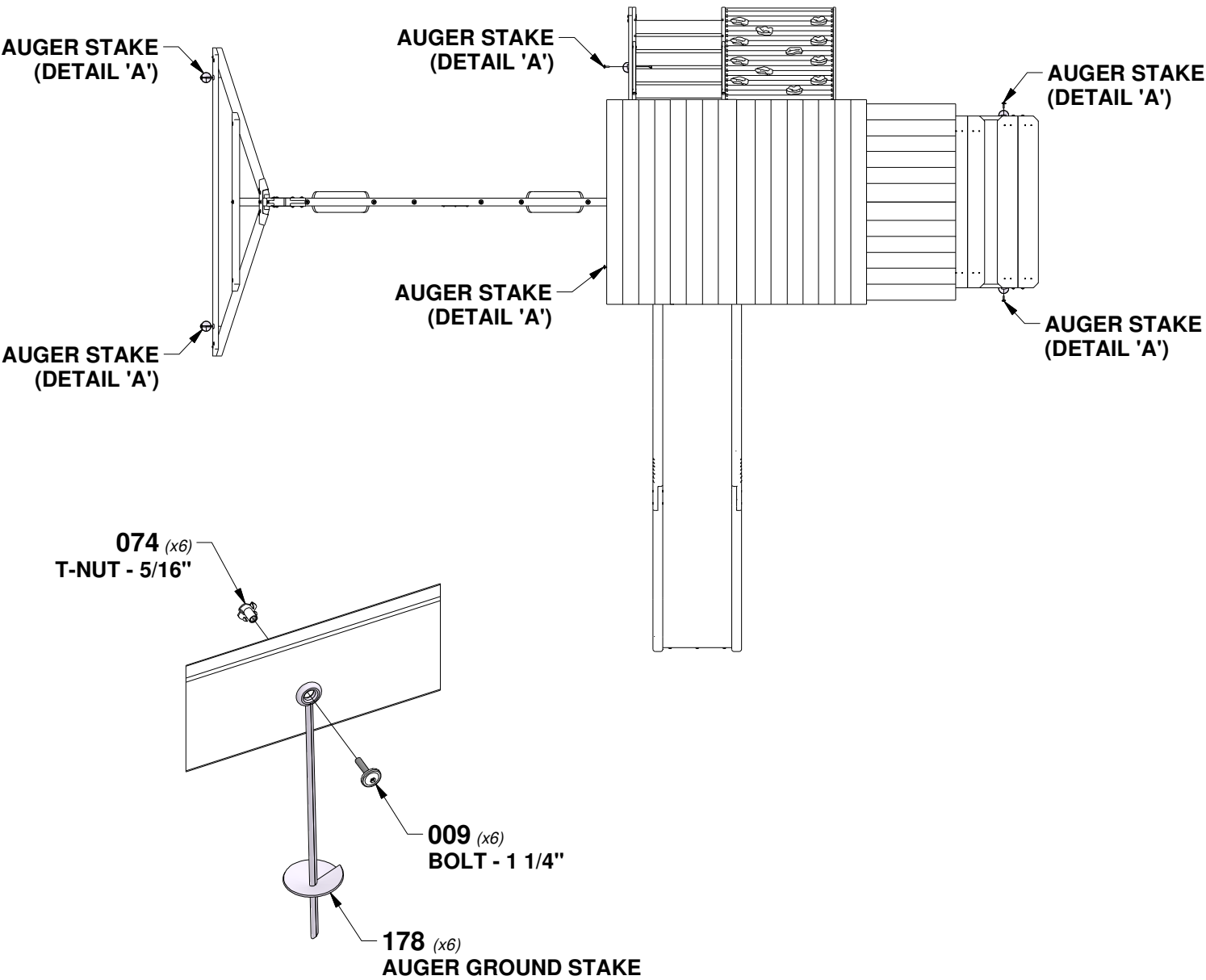


STEP 4 - FINAL ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
6	H100009	BOLT WH 5/16x1 1/4
6	H100074	T-NUT 5/16



TIP:
INSTALL T-NUTS IN WOOD FIRST



DETAIL 'A'

TWIST GROUND STAKE INTO GROUND AT LOCATIONS SHOWN. USING AUGER STAKE AS A GUIDE, DRILL A 3/8" [10mm] HOLE FOR HARDWARE.