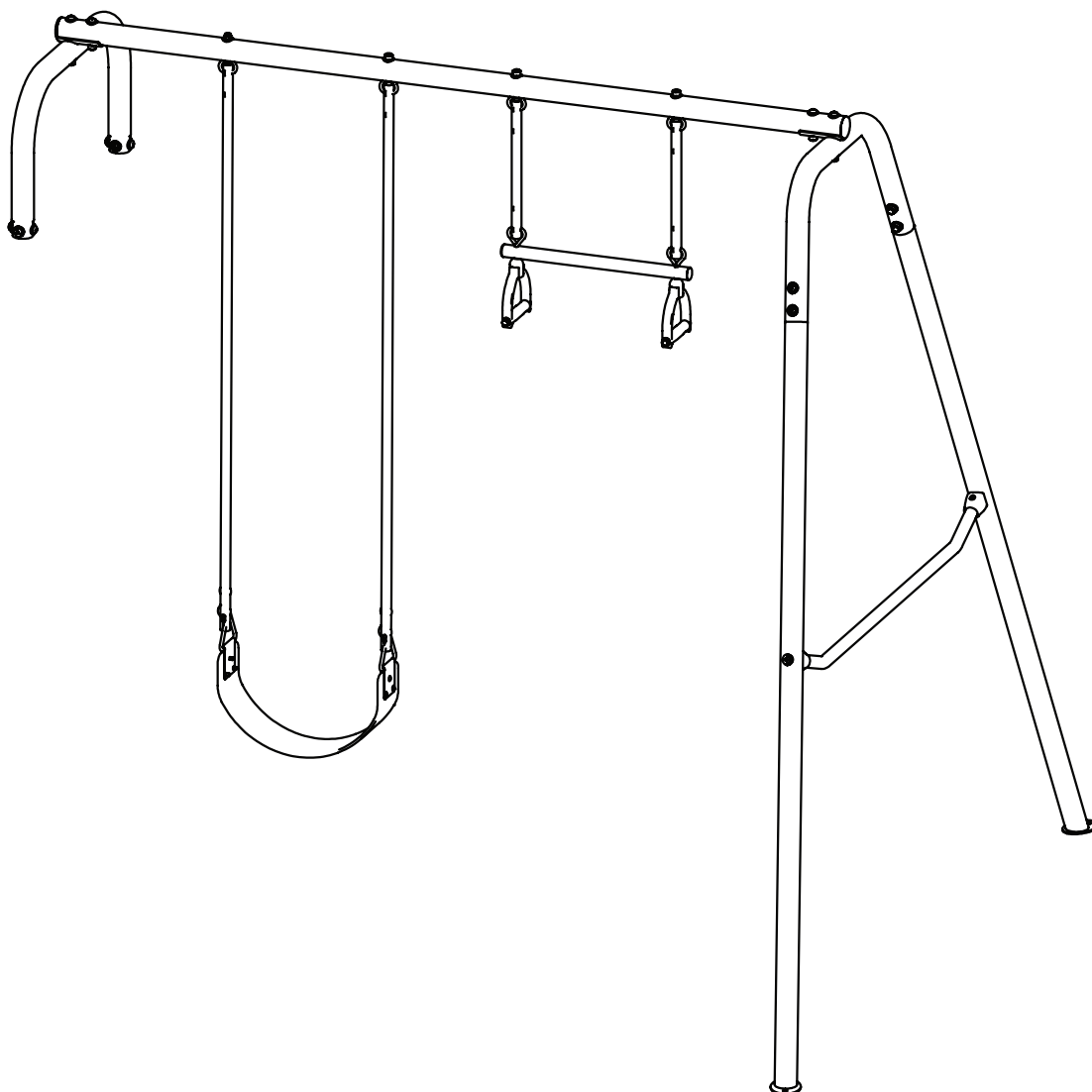


Assembly Installation, Care Maintenance and User Instructions Manual

Jungle GYM Swing Set

Model SJG201



WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

Maximum occupancy 2 users.

Maximum weight capacity 162 lbs.

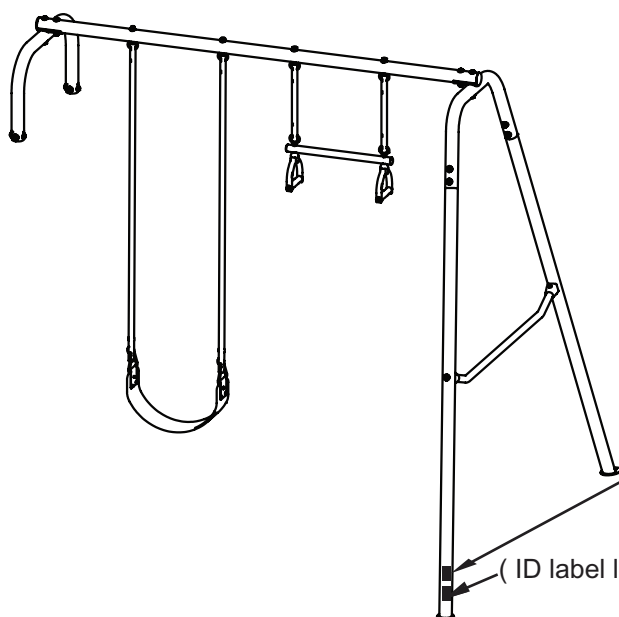
Ages 4 to 8



Skywalker Holdings LLC

P.O. Box 574, Brigham City, UT 84302

Model SJG200 Traditional Jungle Gym



WARNING/ADVERTENCIA

- On-site adult supervision at all times
- Age Grading: 4-8 years, maximum weight of 81 lbs.
Maximum Occupancy
7 children
SJG200 3 children
SJG201 2 children
SJG202 1 children
SJG203 1 children
The total maximum weight not exceed of 567 lbs.

(Warning label location)

(ID label location)

CONTENTS

Before you Begin.....	3
Important Precautions.....	3
Playground surfacing materials information.....	4
User Instructions.....	5
Jungle Gym Safety Information.....	6
Using The Jungle Gym Safely.....	6
Assembly.....	7
Pre-assembled part chart	8
Parts List	13
Exploded Drawing..	15
Maintenance information	16
Limited Warranty	17

REPLACEMENT PARTS or QUESTIONS

If you have questions after reading this manual, please call our toll-free Customer Care Hot Line. Our trained technicians will provide immediate assistance.

Customer Care Hot Line: 1-866-603-5867

Monday --- Friday, 8:00 am ---- 5 p.m. Mountain Time

WARNING

Read the assembly, installation, care, maintenance, and use instructions in this manual prior to assembling and using this equipment. Save this manual for future reference.

WARNI

This product must be anchored. Anchors are sold separately

BEFORE YOU BEGIN

Thank you for selecting a Skywalker Sports Jungle Gym. The Jungle Gym will provide many years of backyard fun. Your Jungle Gym comes equipped with warnings and instructions for the assembly, care, maintenance, and use. This information must be read by all Jungle Gym supervisors and communicated to or read by all users before any person is allowed to use the Jungle Gym.

If you have any questions after reading this manual, please call our toll-free Customer Care line at 1-866-603-5867, Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays)

INSTALLATION

WARNING! To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on the Jungle Gym Base Station before assembly and use of this product.

1. It is the responsibility of the owner and supervisors of this Jungle Gym Base Station to make sure all users obey the safety instructions printed in this material.
2. This product is intended for use by children ages 4 to 8.
3. Use the Jungle Gym Base Station only as described in this manual.
4. Always use the jungle gym under adult supervision.
5. Total Weight capacity is 162 lbs.
6. Be sure that Jungle Gym Base Station is on a level surface, not less than 6 ft (1.8m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
7. Do not install over concrete, asphalt, packed earth, grass, carpet, or any other hard surface. A fall onto a hard surface can result in serious injury or death. Jungle gym base should never be placed on a hard surface such as concrete or asphalt.
8. It is recommended that the gym set be placed in concrete, or anchored to the ground. Be certain that all anchoring devices are placed below the level of the playing surface or below ground to prevent tripping. **Anchors are sold separately.**
9. It is recommended that the Jungle Gym Base Station be placed on shock absorbing surface. Shredded bark mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surfaces when installed and maintained at a sufficient depth under and around Jungle Gym Base Station.
10. Do not let children use equipment until properly assembled and anchored.
11. Always inspect the Jungle Gym Base Station before it is used and replace any worn, defective, or missing parts. (Users may be hurt if the Jungle Gym Base Station is used when it is in poor condition.)

PLAYGROUND SURFACING MATERIALS INFORMATION

The following information is from Section 4 of the **United States Consumer Product Safety Commission's (USCPSC) Outdoor Home Playground Safety Handbook** for playground surfacing material.

X3. SECTION 4 OF THE CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK

X3.1 Select Protective Surfacing — One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F1292. There are different types of surfacing to choose from; which ever product you select, follow these guidelines:

X3.1.1 Loose Fill Materials:

X3.1.1.1 Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered woodfiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9-inch depth.

X3.1.2 Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.) NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface does not need any protective surfacing.

X3.1.3 Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.

X3.1.3.1 Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.

X3.1.3.2 Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

X3.1.4 Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles — You may be interested in using surfacing other than loose-fill materials like rubber tiles or poured-in-place surfaces.

X3.1.4.1 Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.

X3.1.4.2 Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacture for a report showing that the product has been tested to the following safety standard: ASTM F 1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height – vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below – of your play equipment.

X3.1.4.3 Check the protective surfacing frequently for wear.

X3.1.5 Placement — Proper placement and maintenance of protective surfacing is essential. Be sure to:

X3.1.5.1 Extend surfacing at least 6 feet from the equipment in all directions.

X3.1.5.2 For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.

X3.1.5.3 For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.

This information has been extracted from the CPSC publications "Playground Surfacing — Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772.

USER INSTRUCTIONS

Observing the following statement and warnings reduces the likelihood of serious or fatal injury.

1. The Jungle Gym Base Station is designed for up to 2 persons and not to exceed 162 lb. total weight limit.
2. On-site adult supervision for children of all ages at all times is required.
3. Instruct children not to walk close to, in front of, behind, or between moving items. Instruct children to keep a safe distance away to keep from being struck by items in play.
4. Instruct children not to twist swing chains or ropes or loop them over the top support bar since this may reduce the strength of the chain rope.
5. Instruct children to avoid swinging empty seats. These may strike other children or come back and strike you.
6. Teach children to sit in the center of the swings with their full weight on the seats. DO NOT allow children to stand on the seats and DO NOT allow children to lean to the side or collide with other playmates.
7. Instruct children not to use the equipment in any manner other than intended.
8. Instruct children not to get off equipment while it is in motion. Do not allow children to jump from moving play items.
9. Dress children in appropriate clothing while playing on and around the equipment. Do not allow the children to wear loose fitting clothing, hood and neck drawstrings, scarves, cord-connected items, capes, and ponchos. These items can cause death by strangulation.
10. Do not allow children to play on equipment when it is wet. Injury due to slips or falls may occur.
11. Instruct children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
12. Instruct children to always grasp the Jungle Gym Base Station frame rails while playing.
13. Check the openings between rollers and sliding surfaces of rollers slides for materials that could be potentially hazardous.
14. Make sure that suspended climbing ropes, chain, or cable are secured at both ends and cannot be looped back on itself.
15. Instruct children to remove their bike or other sports helmets before playing.
16. Dress children with well-fitting and full foot enclosing footwear. Do not wear clogs, flip flops, and sandals.
17. **WARNING:** Lawn swings are designed for use by children two years of age and older. The use by children under the age of two can result in entrapment between the seat and back rest because the child's body may pass through the opening, causing entrapment of the child's head. Such entrapment may result in strangulation. **NEVER** place children in a rearward facing position or with legs between the seat and backrest.
18. Instruct children to step on and off of the Jungle Gym Base Station, do not jump.

JUNGLE GYM SAFETY INFORMATION

A Jungle Gym is a recreational product.

The information on this manual identify important safety precautions. The precautions are not all-inclusive, because a Jungle Gym can be used in ways that this manual cannot cover completely.

USING THE JUNGLE GYM SAFELY

Adult Supervision of Children

Children using the Jungle Gym must be supervised by adults at all times.

Adults may pay particular attention to:

- Entering and exiting the Jungle Gym safely
- Appropriate clothing, No loose-fitting clothing, scarf's, ponchos or clothing that is potentially hazardous.
- Do not attach items to the Jungle Gym that are not specifically designed for use with the equipment, such as but not limited to, jump ropes, clothesline, pet leashes, cables, extension cords, garden hose and chains as they may cause a strangulation hazard
- Darkness increases the chances of a fall. Do not use the Jungle Gym unless there is plenty of lighting provided

Electrocution Hazard Associated with the Metal Frame of the Jungle Gym

The Jungle Gym frames are made of metal. They are not grounded and will conduct electricity. For this reason, an electrocution hazard exists. No Light, Electric heaters, extension cords or household electrical appliances are to be permitted in or on the Jungle Gym at any time.

Placing the Jungle Gym in a Safe Place

To avoid injury, the Jungle Gym must be kept away from objects and possible hazards including electric power wiring, tree limbs, and fences. Do not place the Jungle Gym near any other recreational device or structures such as a swimming pool or hot tub.

The Jungle Gym must be placed on a level surface before use. The area around the Jungle Gym must always have plenty of light.

For the Supervisor

Be familiar with the information in this manual and enforce all of the safety rules. Help new users and all user to the Jungle Gym. All Jungle Gym users must have someone watch them, regardless of the skill or age of the user. Keep the Jungle Gym free of any objects that could interfere with the proper use of the Jungle gym such as but not limited to, jump ropes, clothesline, pet leashes, cables, extension cords, garden hose and chains as they may cause a strangulation hazard.

For the Jungle Gym User

Do not use the Jungle Gym when under the influence of drugs or alcohol.

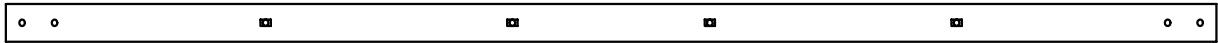
Do not attempt to jump onto or off of the Jungle Gym.

Wear clothing that does not have drawstrings, hooks, loops or anything lese that can get caught in the Jungle Gym.

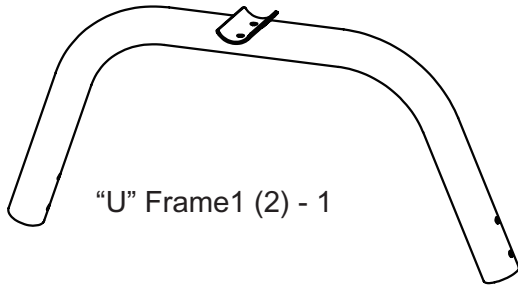
ASSEMBLY

PART IDENTIFICATION CHART

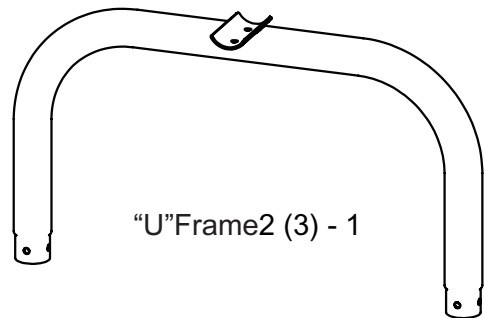
Before beginning assembly, refer to the drawings below to identify all the parts used in assembly. The number in parentheses by each drawing is the key number of the part, from the PART LIST on page 13 and 14.



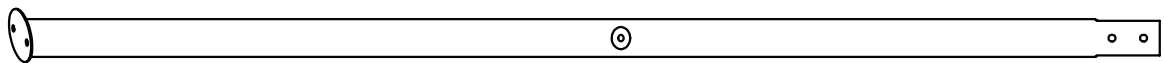
Top Tube (1) - 1



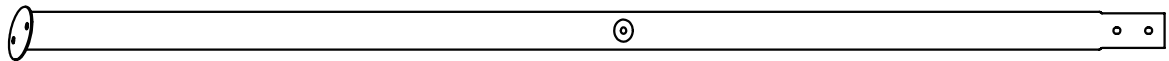
"U" Frame1 (2) - 1



"U"Frame2 (3) - 1



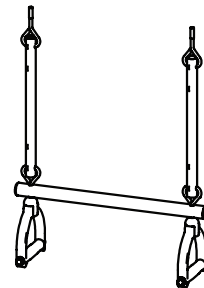
Upright 1 (4) -1



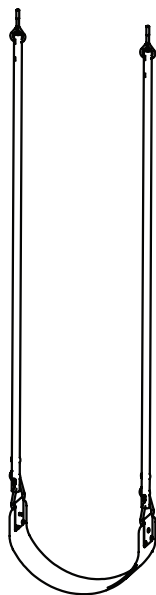
Upright 2 (5) -1



Cross Bar (6) -1



Flying Rings (8) -1



Swing Set (7) - 1



D50 Inner Cap (19) - 2



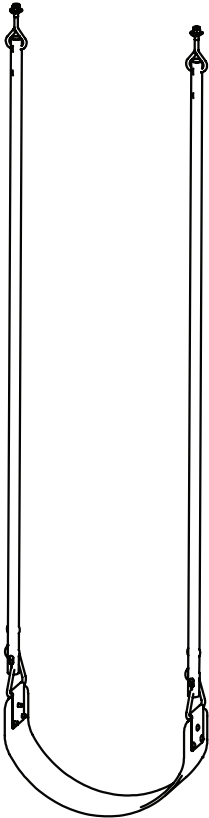
Plastic Protector (15) - 2

PRE-ASSEMBLED PART CHART

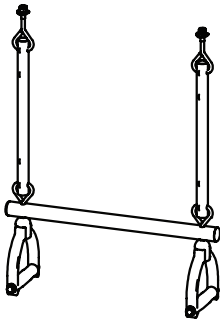
Before beginning assembly, refer to the drawings below to identify all the pre-assembled parts.



Top Tube assembly (1,19) - 1



Swing Set assembly (7,9,10) - 1



Flying Rings assembly (8,9,10) - 1

ASSEMBLY

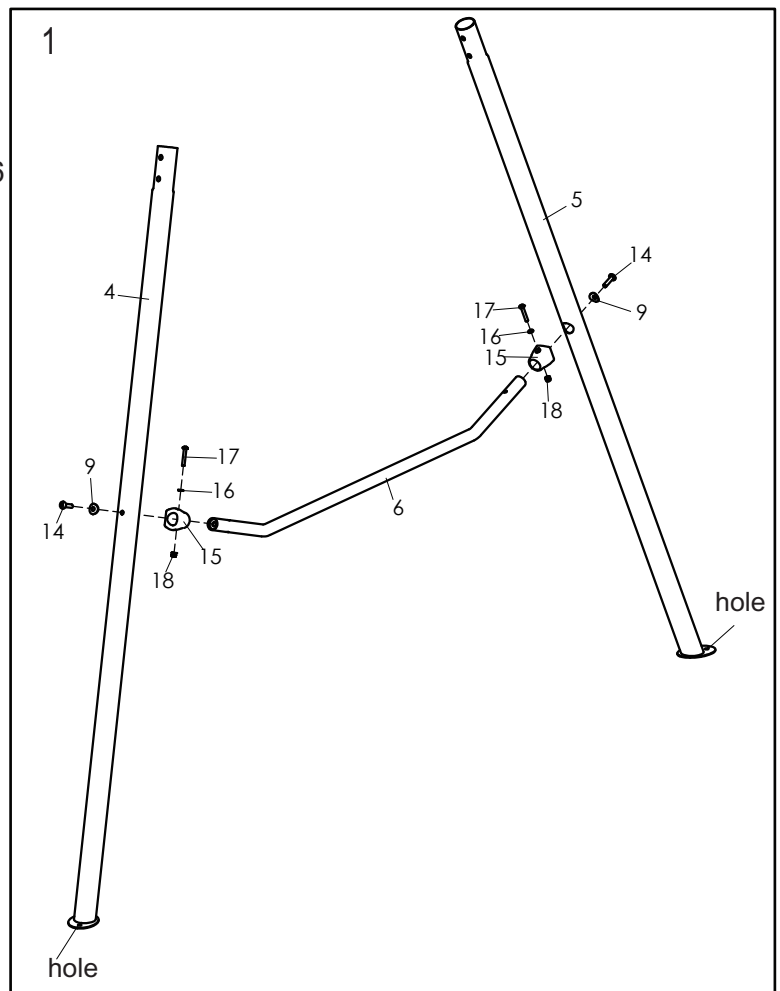
Make Things Easier for Yourself!

This manual is designed to ensure that the Jungle GYM Swing Set can be assembled successfully by anyone. Most people find that by setting aside plenty of time, assembly will go smoothly.

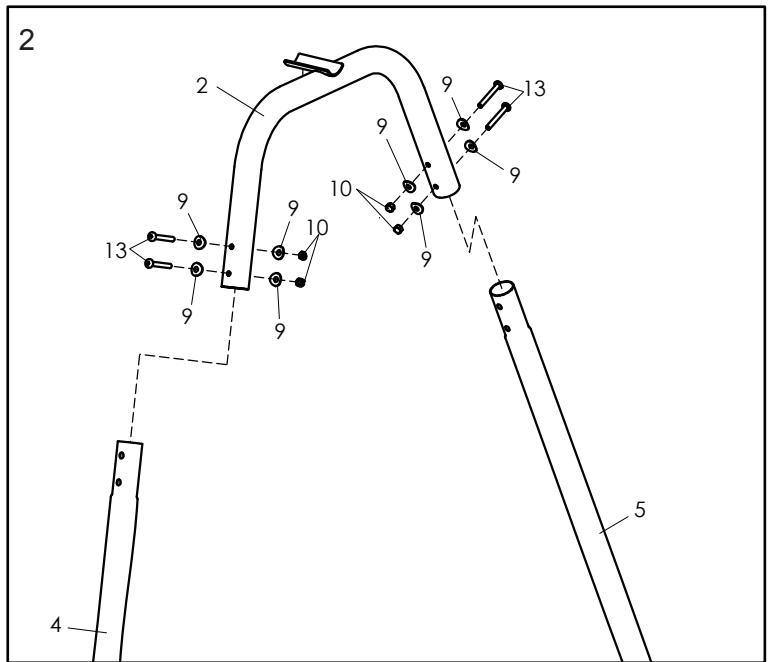
Before beginning assembly, carefully read the following information and instruction:

- * One person can assemble. Two people is recommended.
- * For help identifying parts, use the PART IDENTIFICATION CHART on page 7, page 8 and PART LIST on page 13.
- * Place all parts in a cleared area and remove the packing materials. Do not dispose of the package materials until assembly is completed.
- * Tighten all parts as you assemble them, unless instructed to do otherwise.

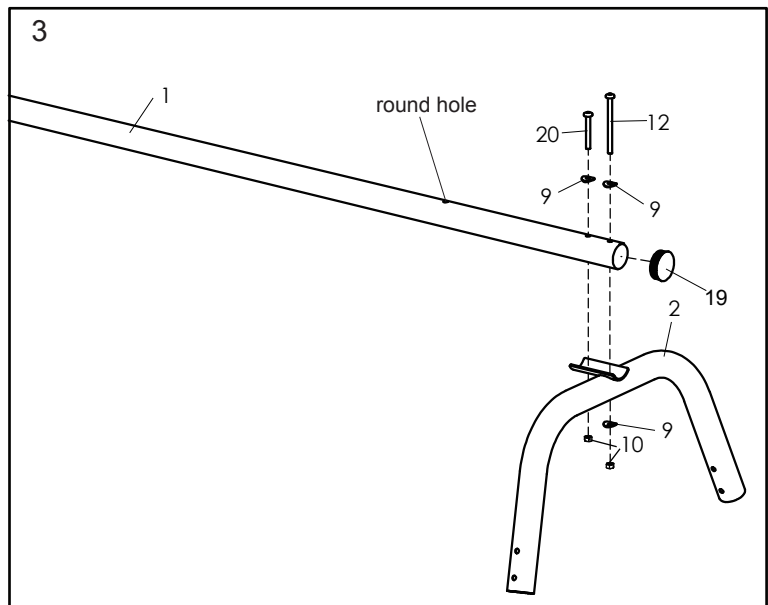
1. First find the upright 1 (4) and the Upright 2 (5) with marked 4,5.
Attach two plastic Protectors (15) to the Cross Bar (6) with two M6X40mm Button Bolts (17), two M6 Washers (16) and two M6 Locknuts (18).
Then fix the upright 1 (4) and the Upright 2 (5) with two M8 Arc Washers (9) and two M8X35mm Button Bolts (14).
Do not tighten the Bolts.



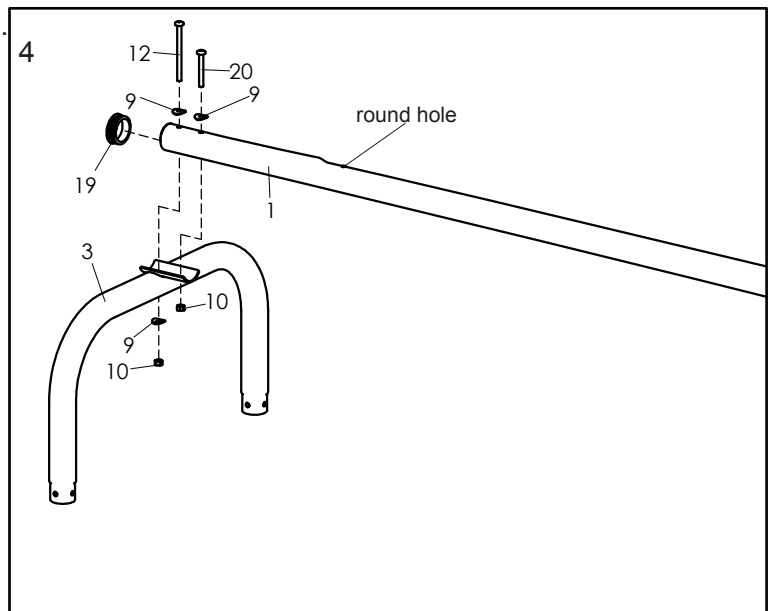
2. First find the “U” Frame 1 (2) with marked 2. Attach the “U” Frame 1 (2) to the Upright 1 (4) and the Upright 2 (5) with four M8X60 Button Bolts (13), eight M8 Arc Washers (9) and four M8 LockNuts (10).
Tighten all the Bolts.



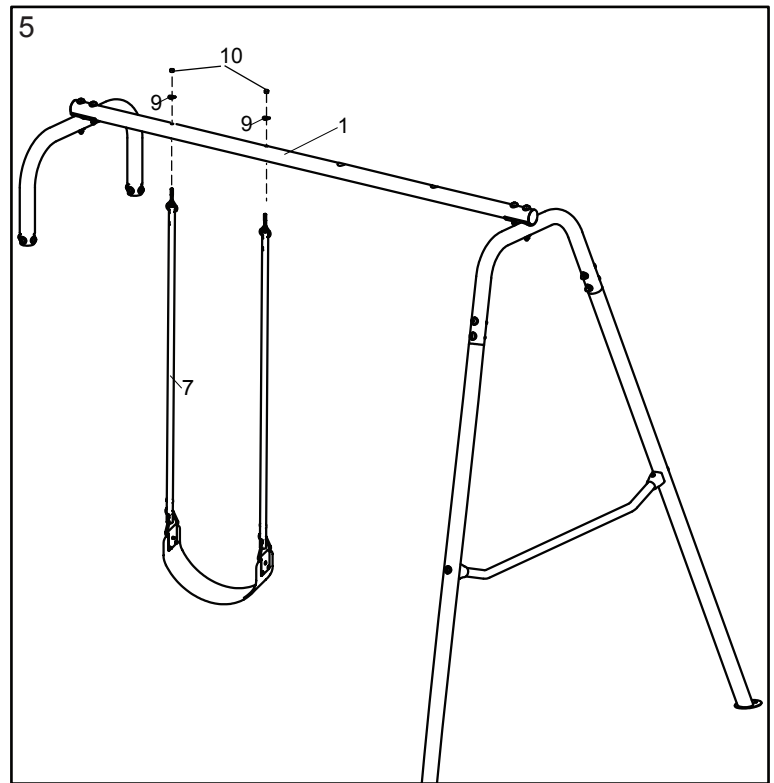
3. Attach the Top Tube (1) to the “U” Frame 1 (2) with the M8X65 Button Bolt (20), the M8X105mm Button Bolt (12), three M8 Arc Washers (9) and two M8 LockNuts (10).
(Note: the round hole lies in this side).
Finally press the D50 Inner Cap (19) into the Top Tube (1).



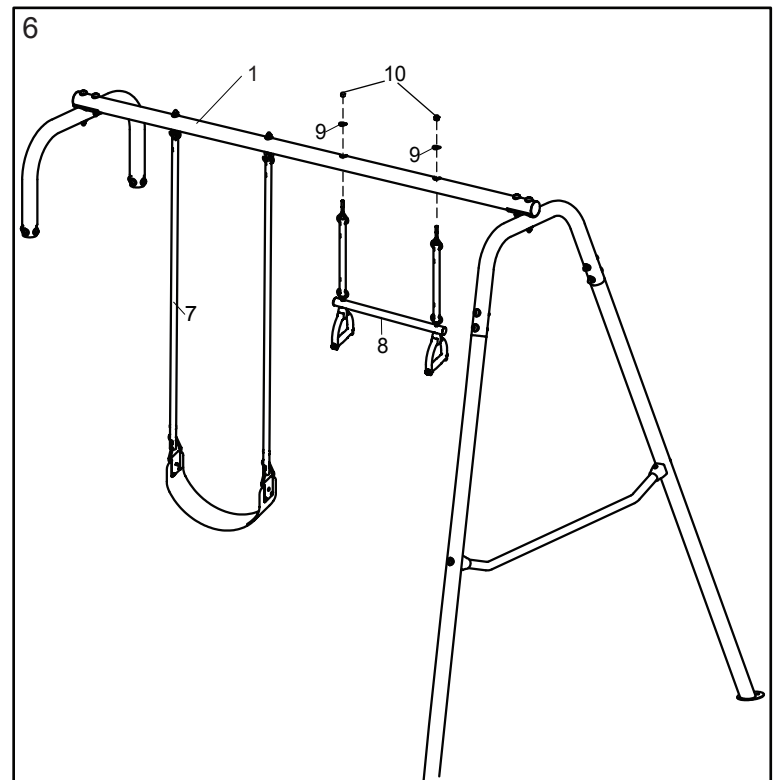
4. First find the “U” Frame 2 (3) with marked 3. Attach the Top Tube (1) to the “U” Frame 2 (3) with the M8X65 Button Bolt (20), the M8X105mm Button Bolt (12), three M8 Arc Washers (9) and two M8 LockNuts (10).
(Note: the round hole lies in this side).
Finally press the D50 Inner Cap (19) into the Top Tube (1).



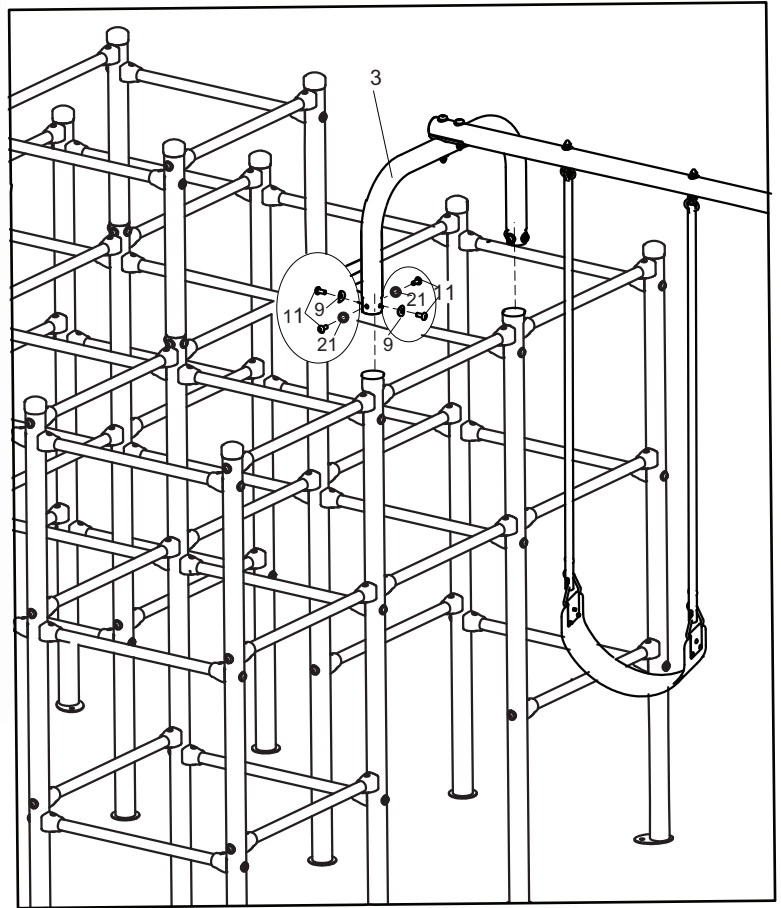
5. Attached the Swing Set (7) to the Top Tube (1) with two M8 Arc Washers (9) and two M8 LockNuts (10).



6. Attached the Flying Rings (8) to the Top Tube (1) with two M8 Arc Washers (9) and two M8 Lock Nuts (10).

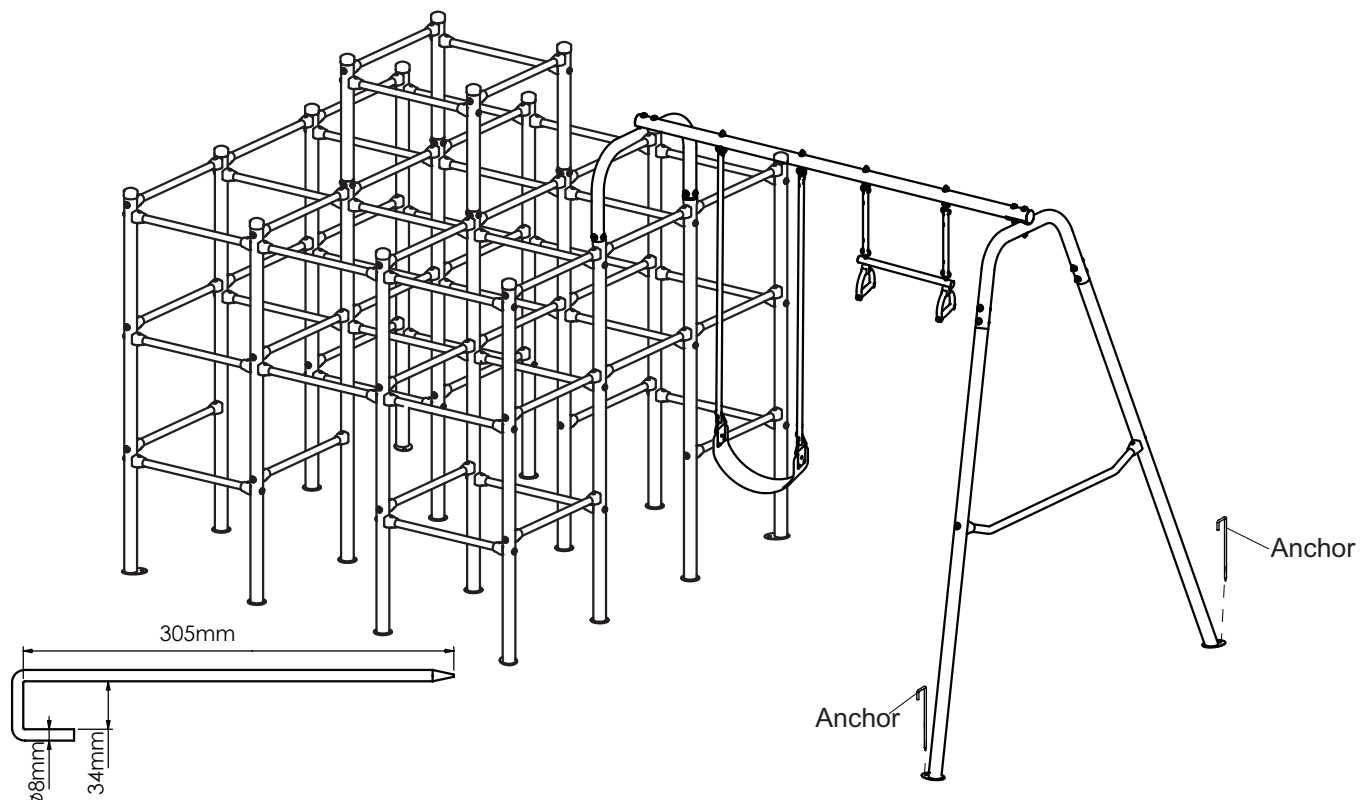


7. Remove the two Plastic Caps from the Jungle GYM. Attach the "U" Frame 2 (3) to the Jungle GYM with eight M8X20mm Button Bolts (11) and four M8 Arc Washers (9) and four M8 Washers(21).



8. Tighten all the Nuts.

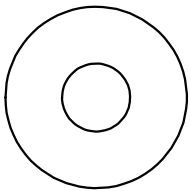
9. Use the hammer to make the anchor into the ground in the direction as shown below. The anchor effect is to prevent tipping, overturning, or lifting of the support members. Note: The anchor is not provided in this product and need to be purchased separately. Recommended the size of the anchor is shown as below.



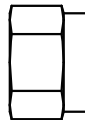
Congratulate! You have finished the Jungle GYM Swing Set assembly now and can enjoy it.

PART LIST

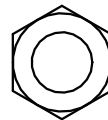
Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Top Tube	15	2	Plastic Protector
2	1	“U” Frame 1	16	2	M6 Washer
3	1	“U” Frame 2	17	2	M6x40mm Button Bolt
4	1	Upright 1	18	2	M6 Locknut
5	1	Upright 2	19	2	D50 Inner Cap
6	1	Cross Bar	20	2	M8X65mm Button Bolt
7	1	Swing Set	21	4	M8 Washer
8	1	Flying Rings	*	-	6mm Hex Key
9	24	M8 Arc Washer	*	-	5mm Hex Key
10	12	M8 Lock Nut	*	-	4mm Hex Key
11	8	M8X20mm Button Bolt	*	-	Wrench
12	2	M8X105mm Button Bolt	*	-	User’s Manual
13	4	M8X60mm Button Bolt			
14	2	M8X35mm Button Bolt			



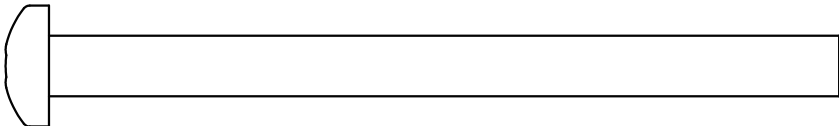
M8 Arc Washer (9)



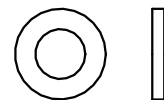
M8 Lock Nut (10)



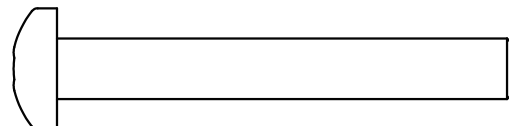
M8X20mm Button Bolt (11)



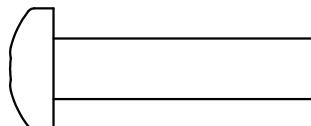
M8X105mm Button Bolt (12)



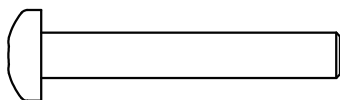
M6 Washer (16)



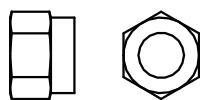
M8X60mm Button Bolt(13)



M8X35mm Button Bolt (14)



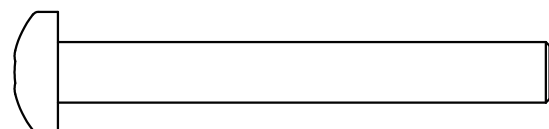
M6x40mm Button Bolt(17)



M6 Locknut (18)



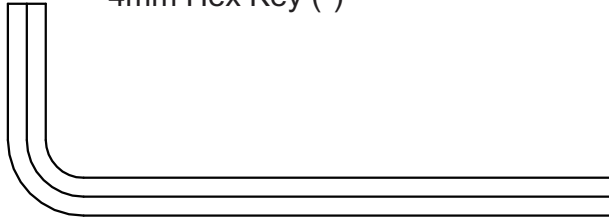
M8 Washer (21)



M8X65mm Button Bolt (20)



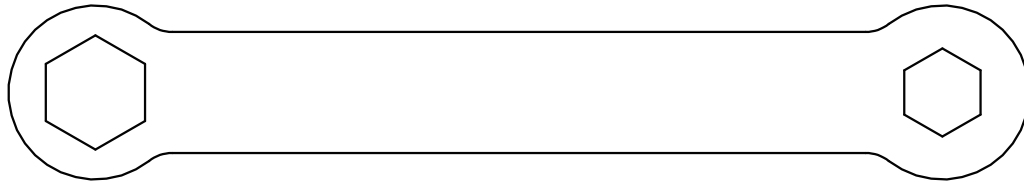
4mm Hex Key (*)



5mm Hex Key (*)

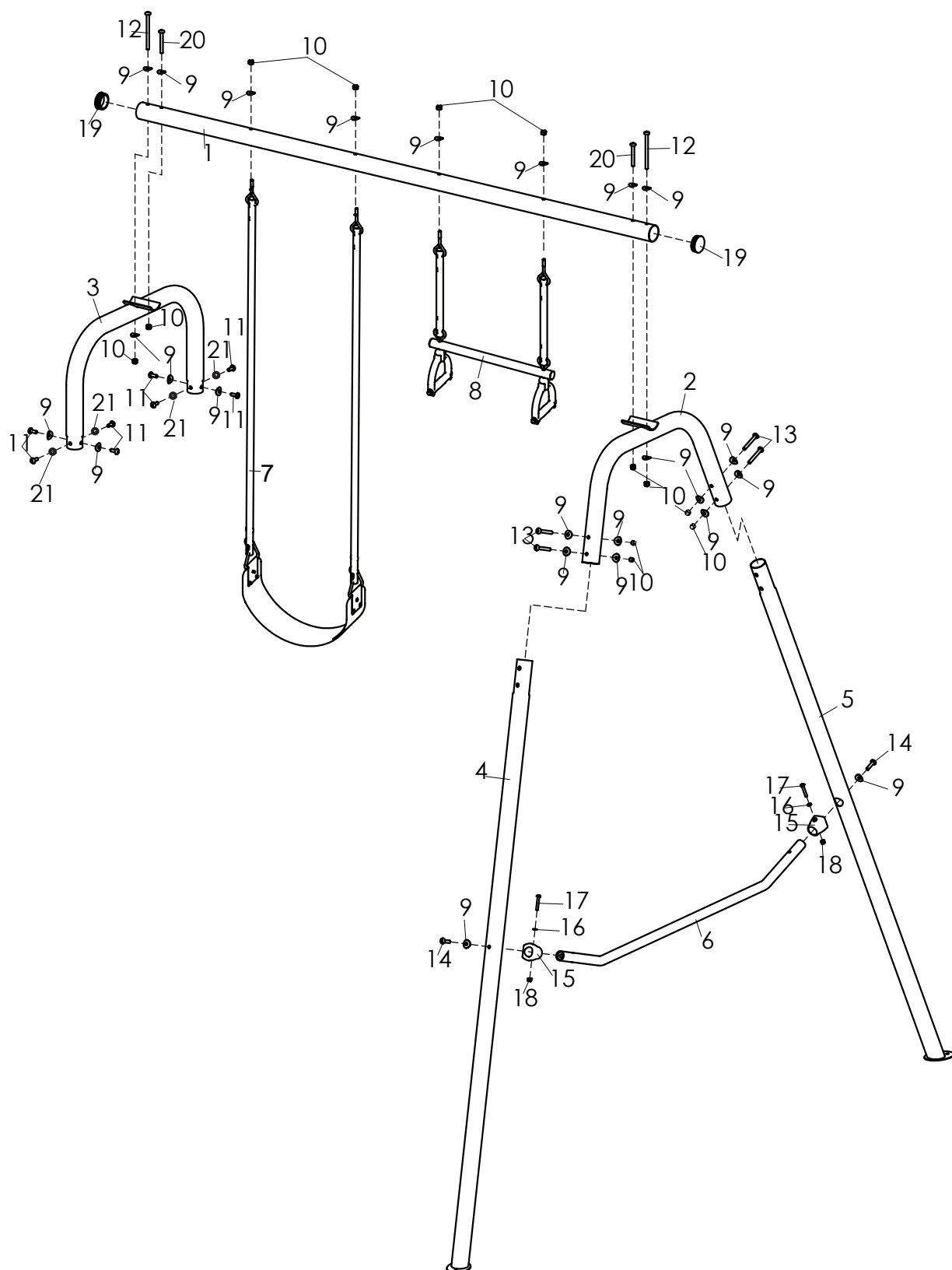


6mm Hex Key (*)



Wrench (*)

EXPLODED DRAWING



MAINTENANCE INFORMATION

This product was manufactured using quality materials and crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance care will help to prolong the life and reduce the possibility of injury. The following guidelines should be followed.

1. Tighten all hardware at the beginning of each play season.
2. Lubricate all metallic moving parts per manufacturer's instructions.
3. Check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing.
4. Check all moving parts including swing seats, ropes, cables and chains for wear, rust, or other deterioration. Replace as needed.
5. Check metal parts for rust. If found, sand and repaint using a nonlead-based paint.
6. Check all wood members for deterioration and splinters. Sand down splinters and replace deteriorating wood members.
7. Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold reason.
8. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.
9. *Twice a month during play season:* Tighten all hardware, check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.
10. *Once a month during play season:* Lubricate all metallic moving parts per manufacturer's instructions. Check all moving parts including swing seats, ropes, cables, and chains for wear, rust, or other deterioration. Replace as needed.
11. *At the end of each play season or when the temperature drops below 32°F:* remove plastic swing seats and other items as specified by the manufacturer and take indoors or do not use. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary. Owners shall be responsible for maintaining the legibility of the warning labels.
12. *Disposal Instructions* — Disassemble and dispose of the playground equipment in such a way that no unreasonable hazards will exist at the time the playground equipment is discarded.

If any these conditions exist, this product should be disassembled or otherwise protected from being used until the condition is fixed.

LIMITED WARRANTY

Skywalker Holdings, LLC warrants its trampoline products to be free from defects in material and workmanship under normal use and service conditions. The steel frame is warranted for one (1) year after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase. Wind or weather damage is not warranted.

All warranty coverage extends only to the original retail purchaser from the date of purchase. Skywalker Holdings, LLC obligation under this Warranty is limited to replacing or repairing, at Skywalker Holdings, LLC option, the product at one of this authorized service centers. All products for which a warranty claim is made must be received by Skywalker Holdings, LLC at one of its authorized locations. Preauthorization may be obtained by calling Skywalker Holding, LLC Customer Care Hot Line at 1-866-603-Jump(5867). This Warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repair not provided by a Skywalker Holdings, LLC authorized service center, or to products used for commercial or rental purpose. No other Warranty beyond that specifically set forth above is authorized by Skywalker Holdings, LLC.

SKYWALKER HOLDINGS, LLC IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR

CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE

LIMITATION MAY NOT APPLY TO YOU. This Warranty gives you specific LEGAL RIGHTS. You may also have other rights which vary state to state.

THIS WARRANTY IS VALID ONLY IN THE UNITED STATES.

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