



Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg, KS
66762 800-856-4445

Basepoint Business Centre: Rivermead Drive, Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

ZALIE GREENHOUSE

MODEL # : 2304123

For Horticulture Use Only



WARNING

Cancer and Reproductive Harm

www.P65Warnings.ca.gov



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite*
www.backyarddiscovery.com



EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP



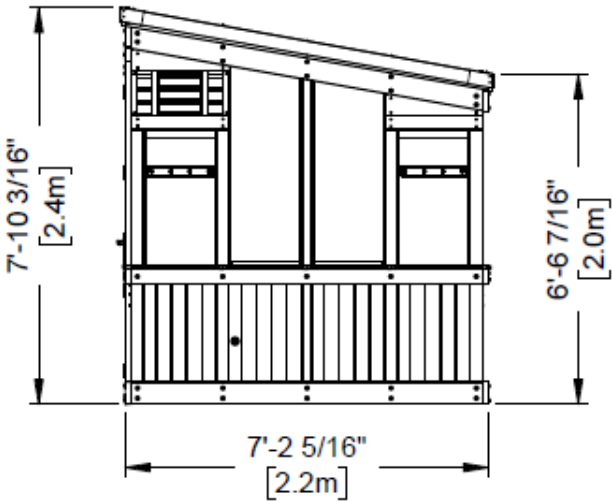
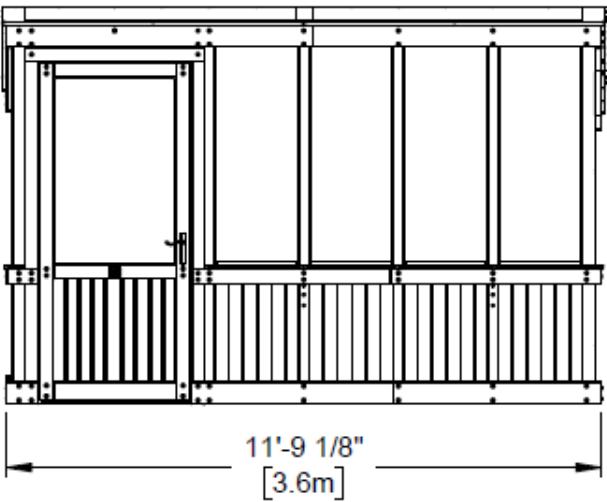
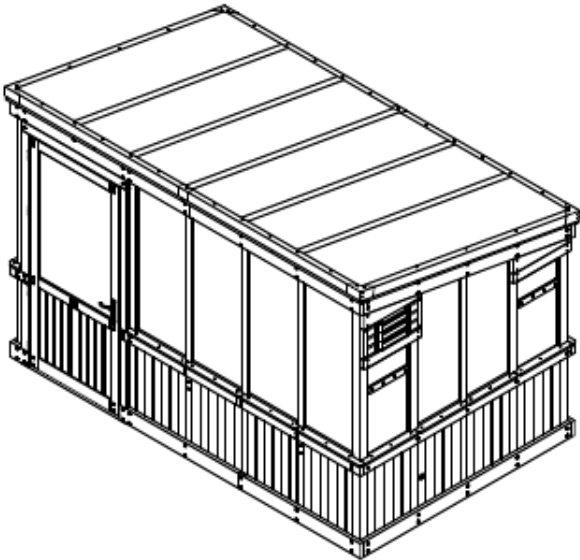
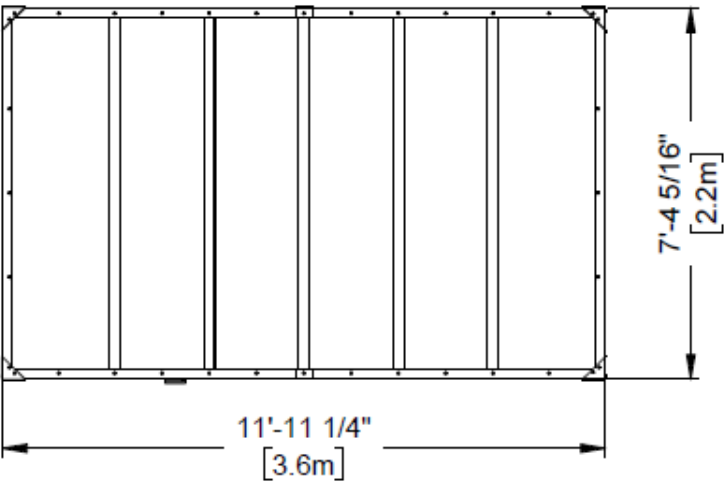
Made in China

INS-2304123-A-ZALIE GREENHOUSE-ENG 11-30-2023

OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings or concrete pad to attach your structure

- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines
- The hardware to attach the mounts to the ground is included.
- The hardware to mount the structure permanently to a concrete surface is not included.



Bellerose Greenhouse

Site Location and Preparation

- A. Check your local building and city codes for permit requirements or restrictions, including any HOA restrictions.
- B. Select a location with lots of sun, good drainage, and the ability to create a level firm surface for your greenhouse.
 - A firm, level surface is critically important to the longevity of your greenhouse.
 - Ensure it is accessible on all sides to clean and conduct annual maintenance
 - Consider a site location with a close proximity to both water and electrical sources
 - Make sure site drains well and avoid low lying areas.
- C. Before preparing your surface – double check for possibility of any underground utilities (example: gas, cable, or sprinkler lines)
 - Remove any grass, dirt, landscaping to create a level, hard-packed surface
 - This may involve some digging to create a level spot, dependent on your site location.
- D. Determine your preferred site pad materials for your greenhouse
 - It is NOT recommended to set the greenhouse directly on soil or grass. This will shorten the lifespan of your greenhouse.
 - Site pad options include gravel, patio or brick pavers, concrete pad.
 - If building on a natural surface, such as gravel, see step 103.
 - If building on a concrete foundation see Step 104.

PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

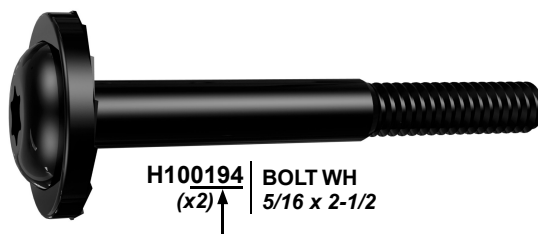
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



Cordless Drill
or Electric Drill



Drill
Attachments:
Phillips Head



1/8", 3/16", 3/8" &
7/16" Drill Bits



Phillips Screw Driver



Open End
Wrenches 1/2" &
9/16"



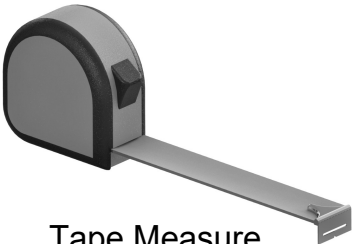
3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets 1/2" & 7/16"
Deep Sockets



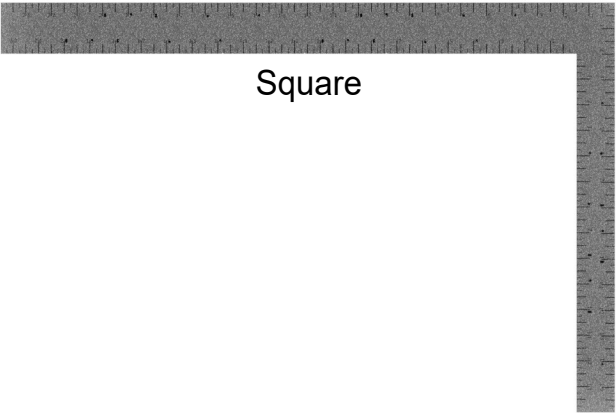
Claw Hammer



Rubber Mallet
- Optional



Tape Measure



Square



Level 24"

PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

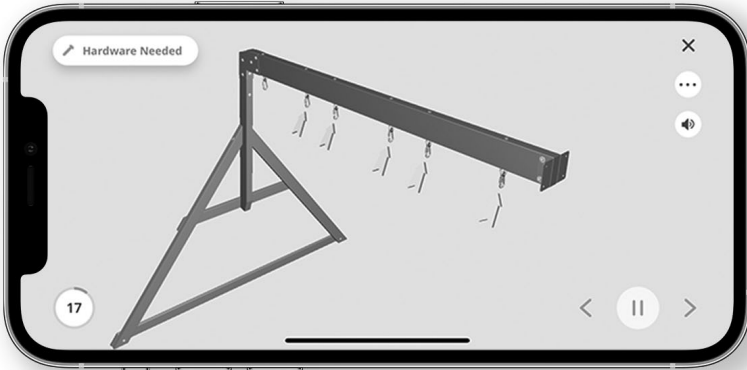
1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



Scan for easy 3D instructions

Download the BILT app
before you begin



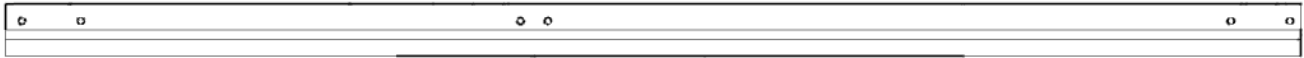


OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



B01 POST - W4L18676
(x1) 3"x3"x89 5/16" (76x76x2269)



B02 POST - W4L18677
(x1) 3"x3"x74 3/8" (76x76x1889)



B03 POST - W4L18678
(x1) 3"x3"x74 3/8" (76x76x1889)



B04 POST - W4L18679
(x1) 3"x3"x89 5/16" (76x76x2269)



B05 VERTICAL UPRIGHT - W4L18686
(x1) 3"x3"x85 3/4" (76x76x2178)



B06 VERTICAL UPRIGHT - W4L18687
(x1) 3"x3"x78 3/4" (76x76x2000)



B07 POST - W4L18707
(x1) 3"x3"x89 5/16" (76x76x2269)



B08 POST - W4L18710
(x1) 3"x3"x89 5/16" (76x76x2269)



D01 BASE BOARD - W4L18684
(x1) 1 7/16"x5 1/4"x71 3/4" (36x134x1822)



D02 BASE BOARD - W4L18685
(x2) 1 7/16"x5 1/4"x83 7/16" (36x134x2119)



D03 HEADER - W4L18697
(x2) 1 7/16"x5 1/4"x23 1/4" (36x134x591)



D04 BASE BOARD - W4L18705
(x1) 1 7/16"x5 1/4"x49 5/16" (36x134x1252)



D05 BASE BOARD - W4L18706
(x1) 1 7/16"x5 1/4"x50 1/4" (36x134x1276)



D07 BASE BOARD - W4L18730
(x1) 1 7/16"x5 1/4"x71 3/4" (36x134x1822)

D06 BASE BOARD - W4L18713
(x1) 1 7/16"x5 1/4"x7 3/8" (36x134x188)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



E01 LEDGE BOARD - W4L18693
(x6) 1 7/16"x3 3/8"x22 7/16" (36x86x570)



E02 LEDGE BOARD - W4L18694
(x2) 1 7/16"x3 3/8"x19 15/16" (36x86x507)



E03 LEDGE BOARD - W4L18695
(x1) 1 7/16"x3 3/8"x19 15/16" (36x86x507)



E04 LEDGE BOARD - W4L18696
(x1) 1 7/16"x3 3/8"x19 15/16" (36x86x507)



E05 WINDOW TRIM - W4L18698
(x2) 1 7/16"x3 3/8"x23 1/4" (36x86x591)



E06 RUNNING BOARD - W4L18702
(x1) 1 7/16"x3 3/8"x72 1/2" (36x86x1842)



E07 RUNNING BOARD - W4L18703
(x1) 1 7/16"x3 3/8"x83 7/16" (36x86x2119)



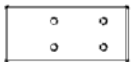
E08 RUNNING BOARD - W4L18708
(x1) 1 7/16"x3 3/8"x50 1/16" (36x86x1272)



E09 RUNNING BOARD - W4L18709
(x1) 1 7/16"x3 3/8"x51" (36x86x1296)



E10 DOOR TRIM - W4L18711
(x1) 1 7/16"x3 3/8"x42 1/2" (36x86x1080)



E11 RUNNING BOARD - W4L18712
(x1) 1 7/16"x3 3/8"x7 3/8" (36x86x188)



E12 LEDGE BOARD - W4L18718
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)



E13 LEDGE BOARD - W4L18719
(x1) 15/16"x2 15/16"x21 3/4" (24x74x553)



E14 LEDGE BOARD - W4L18720
(x1) 15/16"x2 15/16"x21 3/4" (24x74x553)



E15 LEDGE BOARD - W4L18721
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)



E16 LEDGE BOARD - W4L18722
(x1) 1 7/16"x3 3/8"x23 5/8" (36x86x600)



E17 LEDGE BOARD - W4L18723
(x1) 1 7/16"x3 3/8"x21 3/4" (36x86x553)



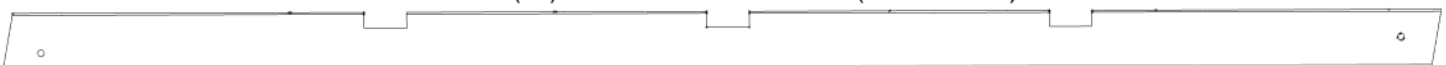
E18 LEDGE BOARD - W4L18724
(x1) 1 7/16"x3 3/8"x21 3/4" (36x86x552)



E19 LEDGE BOARD - W4L18725
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)



E20 RUNNING BOARD - W4L18731
(x1) 1 7/16"x3 3/8"x72 1/2" (36x86x1842)



E21 RAFTER - W4L18736
(x4) 1 7/16"x3 3/8"x85 1/4" (36x86x2165)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



E22 RAFTER - W4L18740
(x1) 1 7/16"x3 3/8"x85 1/4" (36x86x2165)



E27 RUNNING BOARD - W4L18700
(x1) 1 7/16"x3 3/8"x83 7/16" (36x86x2119)



F01 VERTICAL UPRIGHT - W4L18680
(x4) 1 7/16"x2 3/8"x74 3/8" (36x60x1889)



F02 VERTICAL UPRIGHT - W4L18681
(x1) 1 7/16"x2 3/8"x78 3/4" (36x60x2000)



F03 VERTICAL UPRIGHT - W4L18682
(x1) 1 7/16"x2 3/8"x82 1/4" (36x60x2089)



F04 VERTICAL UPRIGHT - W4L18683
(x1) 1 7/16"x2 3/8"x85 13/16" (36x60x2179)



F05 VERTICAL UPRIGHT - W4L18704
(x2) 1 7/16"x2 3/8"x89 5/16" (36x60x2269)



F06 VERTICAL UPRIGHT - W4L18726
(x1) 1 7/16"x2 3/8"x82 1/4" (36x60x2089)



F07 WINDOW LATCH BOARD - W4L18741 (x2) 1 7/16"x1 9/16"x17 1/4" (36x40x438)
F08 TABLE FRAME BOARD - W4L18748 (x4) 1 7/16"x1 7/16"x13 1/8" (36x36x333)
F09 DIAGONAL BRACE - W4L18749 (x8) 1 7/16"x2 3/8"x15 3/16" (36x60x385)



F10 VERTICAL UPRIGHT - W4L18674
(x1) 1 7/16"x2 3/8"x89 5/16" (36x60x2269)



F11 VERTICAL UPRIGHT - W4L18675
(x1) 1 7/16"x2 3/8"x74 3/8" (36x60x1889)



F12 VERTICAL UPRIGHT - W4L18699
(x1) 1 7/16"x2 3/8"x89 5/16" (36x60x2269)



F13 DOOR TRIM - W4L18727
(x1) 1 7/16"x1 7/16"x36 9/16" (36x60x928)



H01 FASCIA - W4L18671
(x4) 15/16"x3 3/8"x71 9/16" (24x86x1817)



H03 FASCIA - W4L18673
(x2) 15/16"x3 3/8"x88 3/16" (24x86x2240)



J07 PURLIN - W4L18738
(x2) 15/16"x2 3/8"x69 13/16" (24x60x1773)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



J08 WINDOW HANDLE - W4L18810
(x4) 15/16"x2 3/8"x15 1/2" (24x60x394)



J10 WINDOW CAP BOARD - W4L18813
(x4) 15/16"x2 3/8"x16 9/16" (24x60x420)



J11 LOUVER TRIM - W4L18814
(x4) 15/16"x2 3/8"x17 1/2" (24x60x445)



J12 LEDGE BOARD - W4L18816
(x1) 15/16"x1 15/16"x4 15/16" (24x50x126)



J13 PURLIN - W4L19106
(x4) 15/16"x2 3/8"x47 3/8" (24x60x1203)



J14 PURLIN - W4L19107
(x2) 15/16"x2 3/8"x46 5/16" (24x60x1176)



M05 TABLE TRIM - W4L18806
(x1) 5/8"x3 3/8"x80 7/16" (16x86x2043)



M06 TABLE TRIM - W4L18807
(x1) 5/8"x3 3/8"x41 1/2" (16x86x1054)



M07 TABLE TRIM - W4L18808
(x2) 5/8"x3 3/8"x60 1/16" (16x86x1526)



M08 TABLE TRIM - W4L18809
(x1) 5/8"x3 3/8"x39 1/2" (16x86x1004)



M09 TABLE TRIM - W4L18817
(x1) 5/8"x3 3/8"x16 5/8" (16x86x423)



N01 HANGER BOARD - W4L18737
(x10) 5/8"x2 3/8"x42 15/16" (16x60x1090)



N05 WINDOW STOP - W4L18811
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)



N10 MOUNT BOARD - W4L18820
(x1) 5/8"x3 3/8"x20 15/16" (16x86x532)



N06 TABLE TRIM - W4L18818
(x1) 5/8"x16 5/8"x2 1/16" (16x52x423)



N07 HANGER BOARD - W4L18819
(x1) 5/8"x2 3/8"x80 7/16" (16x60x2043)



P02 DOOR TRIM - W4L18728
(x2) 15/16"x1 7/16"x79 15/16" (24x36x2030)



P03 WINDOW CAP BOARD - W4L18732
(x10) 1 7/16"x1 7/16"x19 7/8" (36x36x505)



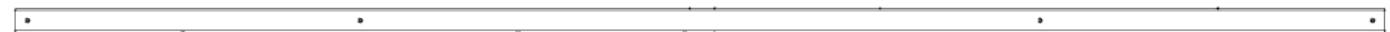
P05 WINDOW CAP BOARD - W4L18734
(x2) 1 7/16"x1 7/16"x17 9/16" (36x36x446)



P06 WINDOW CAP BOARD - W4L18735
(x4) 1 7/16"x1 7/16"x17 7/8" (36x36x454)



P07 CLEAT - W4L18739
(x2) 1 7/16"x1 7/16"x76 3/4" (36x36x1950)



P12 CLEAT - W4L18796
(x1) 1 7/16"x1 7/16"x80 7/16" (36x36x2043)



P13 CLEAT - W4L18797
(x1) 1 7/16"x1 7/16"x39 15/16" (36x36x1014)



P16 TABLE FRAME BOARD - W4L18804
(x8) 1 7/16"x1 7/16"x13 1/8" (36x36x333)



Q01 WALL BOARD - W4L18688
(x50) 15/16"x4"x32 1/16" (24x98x814)



Q02 WALL BOARD - W4L18689
(x10) 15/16"x3 15/16"x32 1/16" (24x100x814)

OWNER'S MANUAL - PARTS IDENTIFICATION

WOOD COMPONENTS (NOT TO SCALE)



Q03 WALL BOARD - W4L18690
(x21) 15/16"x4 1/16"x32 1/16" (24x103x814)



Q05 WALL BOARD - W4L18692
(x1) 15/16"x3 3/4"x32 1/16" (24x95x814)



Q07 WALL BOARD - W4L18715
(x6) 15/16"x4 1/16"x9 3/16" (24x103x234)



Q09 WALL BOARD - W4L18717
(x2) 15/16"x4 1/16"x32 1/16" (24x103x814)



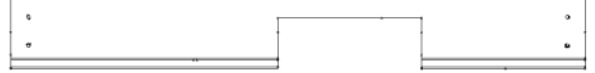
Q12 WALL BOARD - W4L18672
(x1) 15/16"x4 1/16"x32 1/16" (24x103x814)



Q14 WALL BOARD - W4L18733
(x2) 15/16"x3 7/16"x32 1/16" (24x87x814)



Q04 WALL BOARD - W4L18691
(x2) 15/16"x4 1/16"x32 1/16" (24x103x814)



Q06 WALL BOARD - W4L18714
(x2) 15/16"x4 1/16"x32 1/16" (24x103x814)



Q08 WALL BOARD - W4L18716
(x6) 15/16"x4 1/16"x14 13/16" (24x103x377)



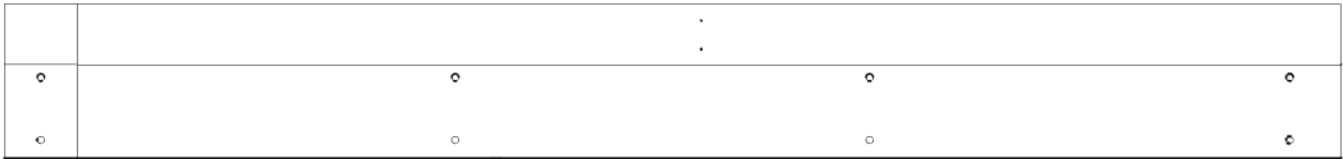
Q11 WALL BOARD - W4L18800
(x1) 15/16"x3 3/4"x32 1/16" (24x95x814)



Q13 WALL BOARD - W4L18701
(x2) 15/16"x3 7/16"x32 1/16" (24x87x814)



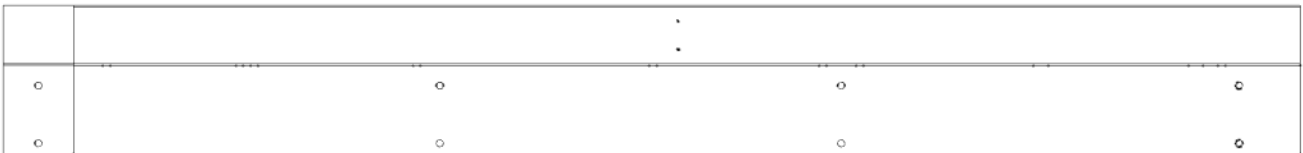
S01 LOUVER TRIM - W4L18815
(x4) 15/16"x15/16"x7 15/16" (24x24x202)



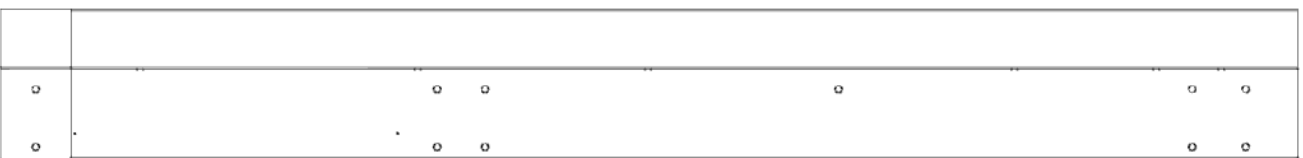
J01 HEADER - W2A03980
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)



J02 HEADER - W2A03981
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)



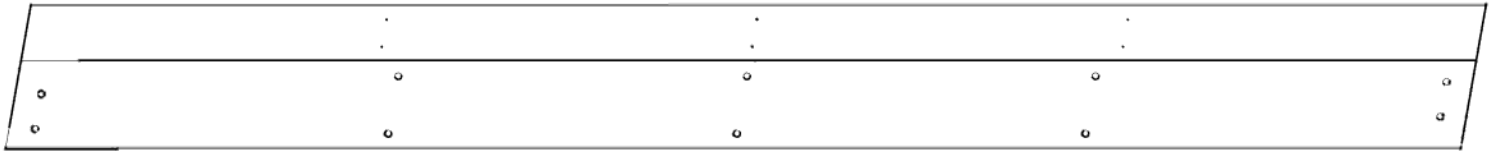
J03 HEADER - W2A03982
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)



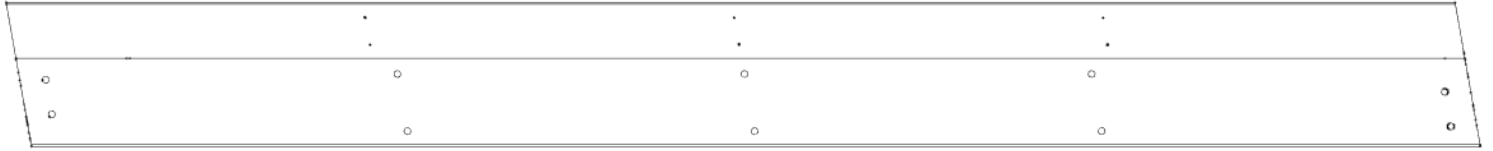
J04 HEADER - W2A03983
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)

OWNER'S MANUAL - PARTS IDENTIFICATION

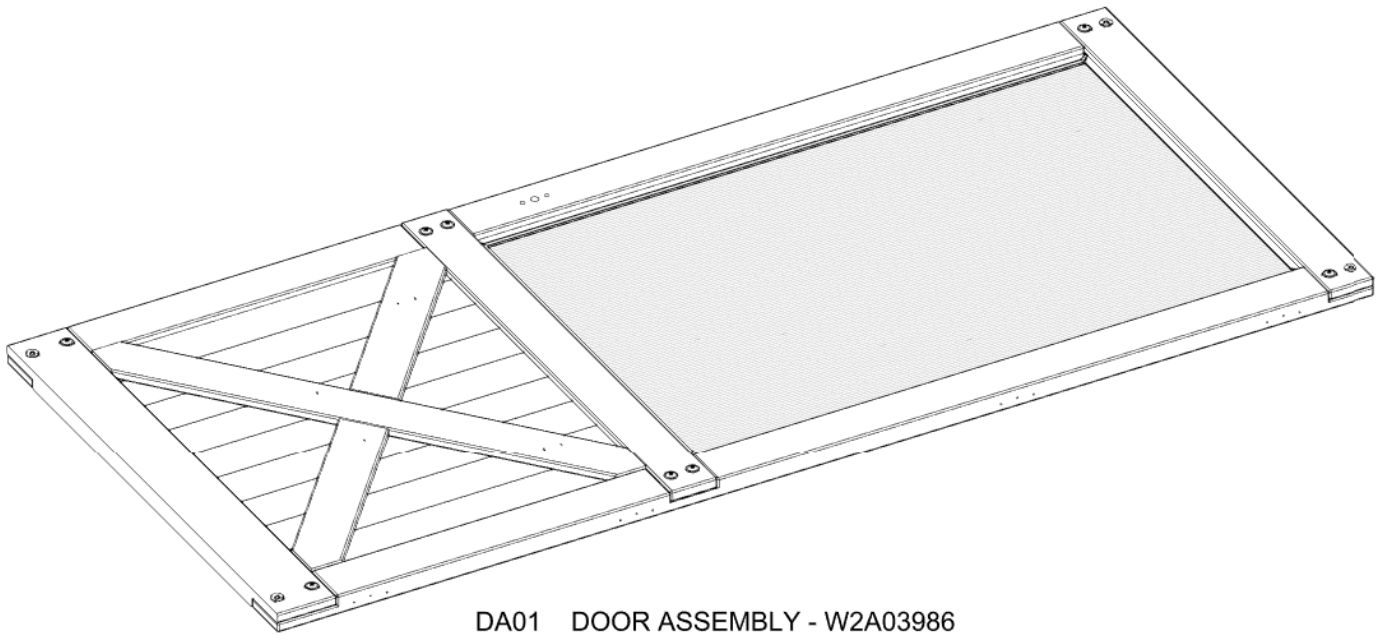
WOOD COMPONENTS (NOT TO SCALE)



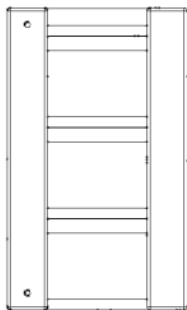
J05 HEADER - W2A03984
(x1) 1 7/16"x8 7/16"x86 1/4" (36x214x2190)



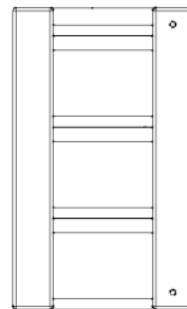
J06 HEADER - W2A03985
(x1) 1 7/16"x8 7/16"x86 1/4" (36x214x2190)



DA01 DOOR ASSEMBLY - W2A03986
(x1) 1 7/8"x35 13/16"x80" (48x910x2032)



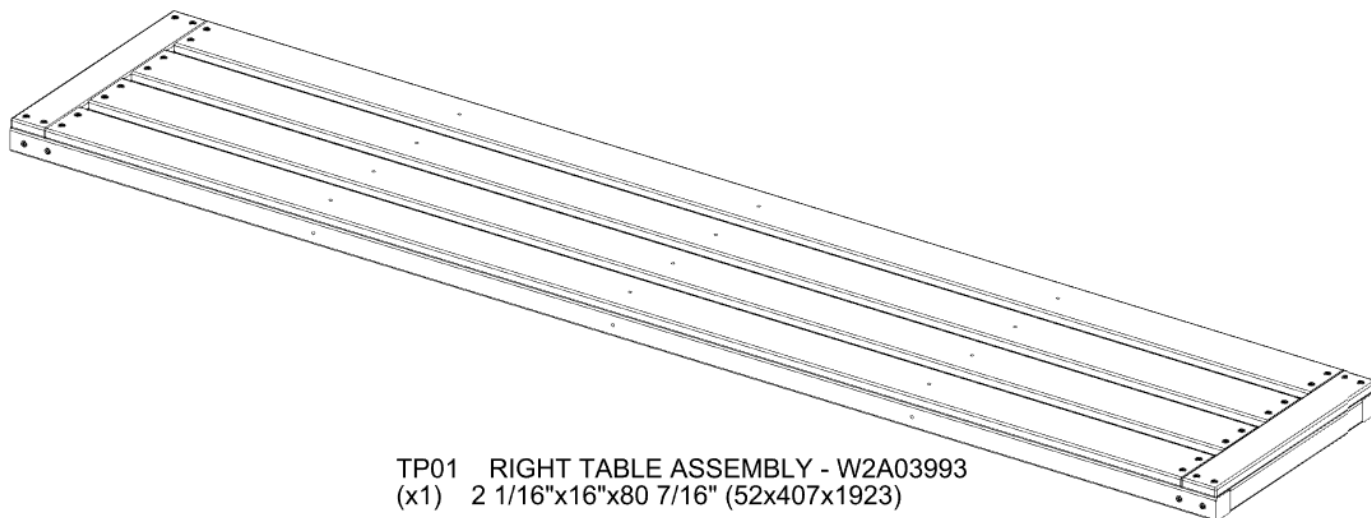
FT01 FAN TRIM ASSEMBLY - W2A03987
(x1) 1 7/16"x6 5/16"x10 9/16" (36x160x112)



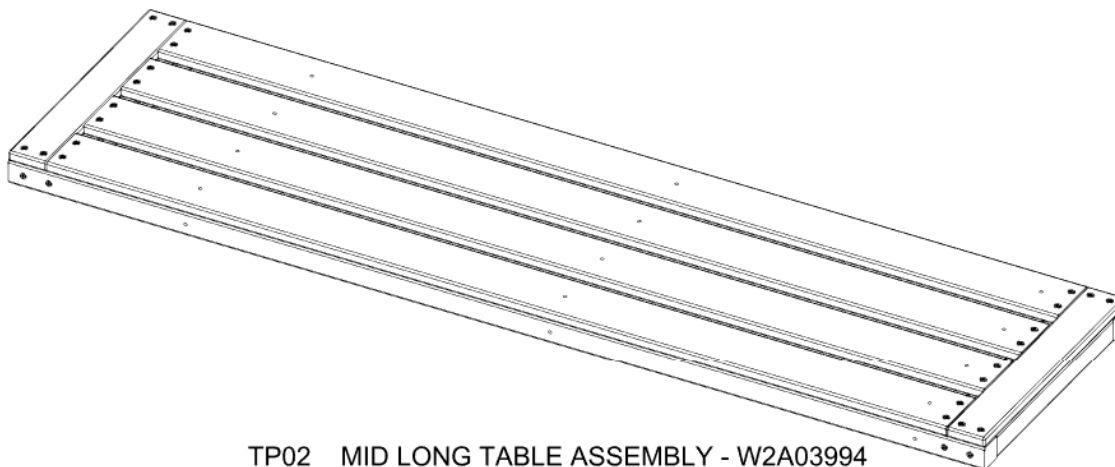
FT02 FAN TRIM ASSEMBLY - W2A03988
(x1) 1 7/16"x6 5/16"x10 9/16" (36x160x112)

OWNER'S MANUAL - PARTS IDENTIFICATION

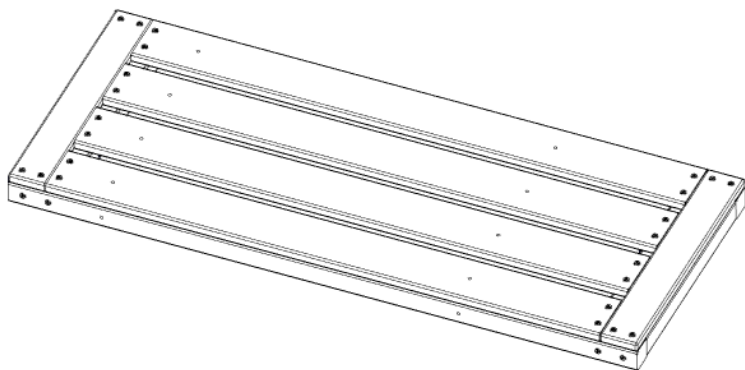
WOOD COMPONENTS (NOT TO SCALE)



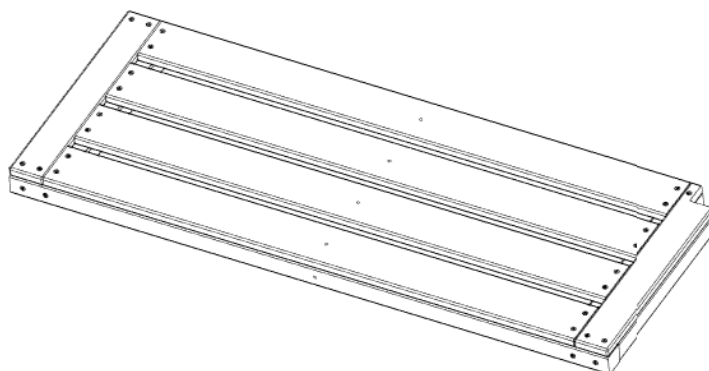
TP01 RIGHT TABLE ASSEMBLY - W2A03993
(x1) 2 1/16"x16"x80 7/16" (52x407x1923)



TP02 MID LONG TABLE ASSEMBLY - W2A03994
(x2) 2 1/16"x16"x60 1/16" (52x407x1406)



TP03 MID SHORT TABLE ASSEMBLY - W2A03995
(x1) 2 1/16"x16"x39 1/2" (52x407x884)



TP04 LEFT TABLE ASSEMBLY - W2A03996
(x1) 2 1/16"x16"x41 1/2" (52x407x934)

OWNER'S MANUAL - PARTS IDENTIFICATION

ACCESSORY COMPONENTS (NOT TO SCALE)



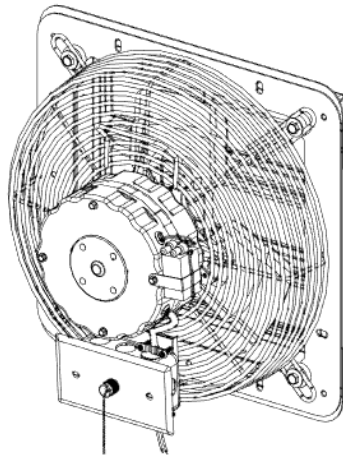
A6P00754 THERMOSTAT
(x1)



9205413 ELECTRICAL ENCLOSURE
(x1)



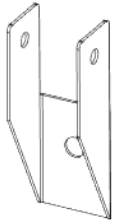
A6P00692 CORD GROMMET
(x1)



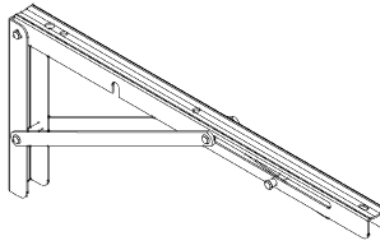
A4M02383 EXHAUST FAN
(x1)



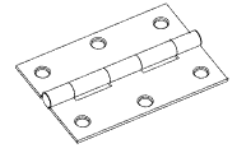
A4M02158 BYD ID TAG
(x1)



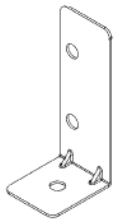
A4M02093 RAFTER BRACKET
(x10)



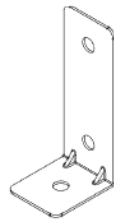
A4M02094 FOLDING TABLE BRACKET
(x6)



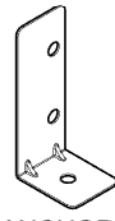
A4M00557 HINGE ASSEMBLY
(x4)



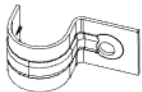
A4M02502 ANCHOR BRACKET
(x1)



A4M02096 ANCHOR BRACKET
(x2)



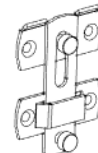
A4M02503 ANCHOR BRACKET
(x2)



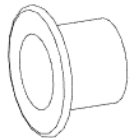
A4M02385 PIPE CLAMP
(x2)



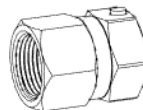
A4M02091 GROUND STAKE
(x5)



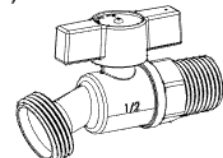
A4M02607 WINDOW LATCH
(x2)



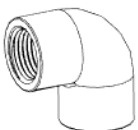
A6P00577 RUBBER GROMMET
(x1)



A6P00648 THREADED HOSE FITTING
(x1)



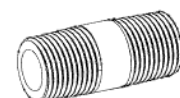
A4M02384 HOSE FAUCET
(x1)



A6P00646 ELBOW 1/2" NPT
(x2)



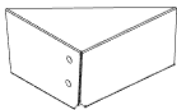
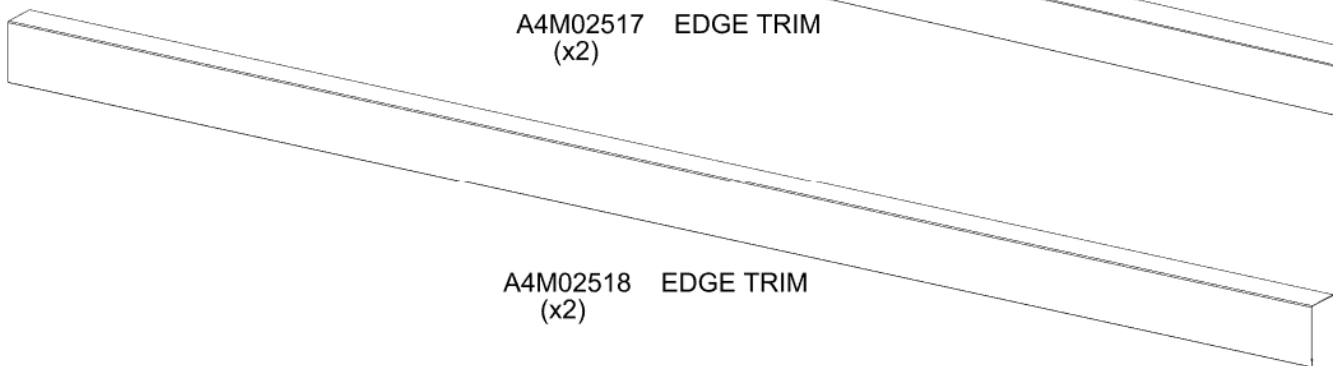
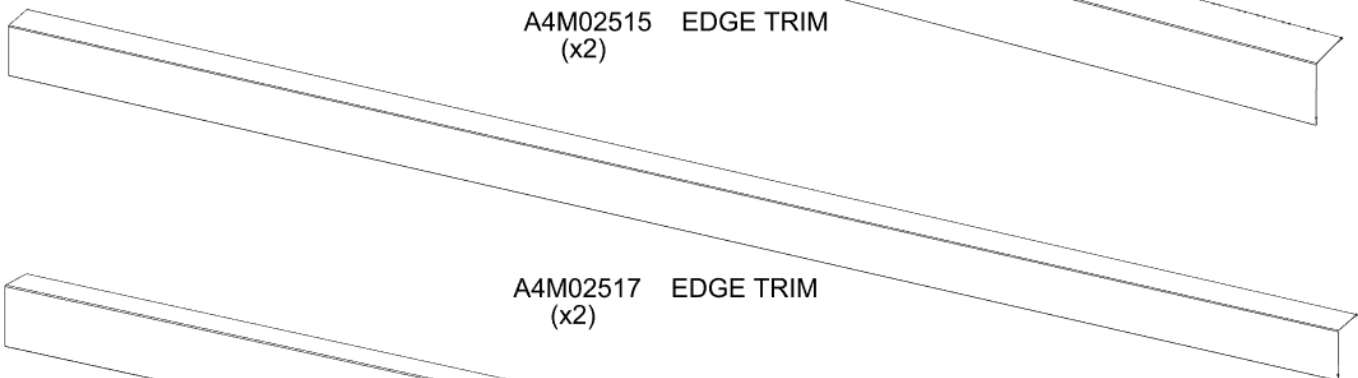
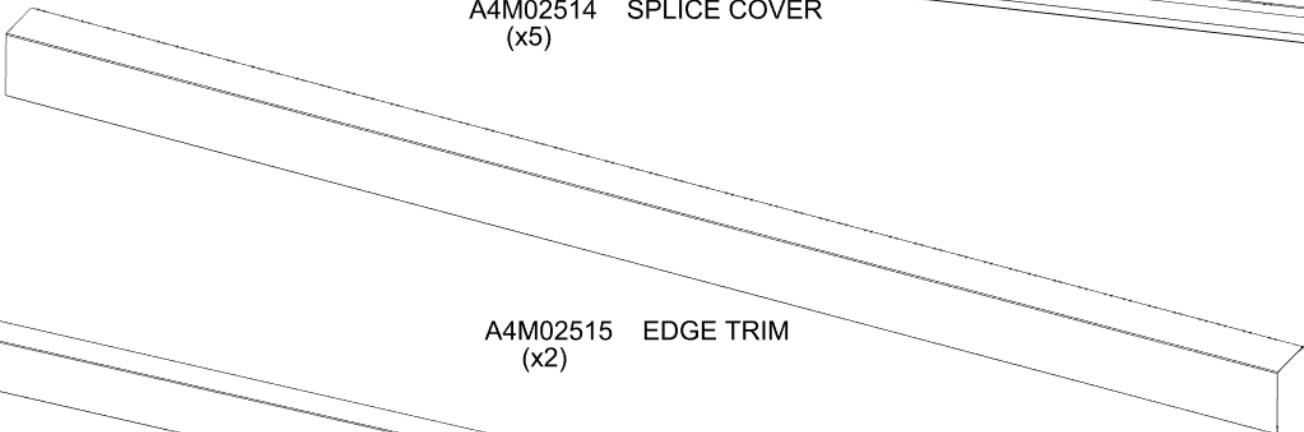
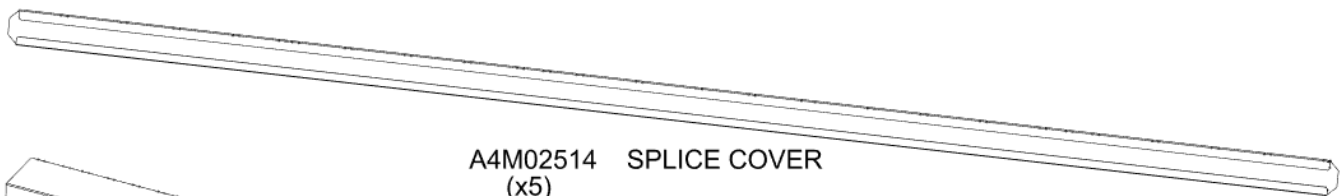
A6P00645 PIPE 1/2" SCH40 X 24"
(x1)



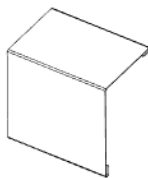
A6P00649 THREADED PIPE CONNECTOR
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

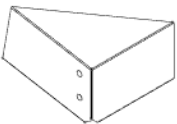
ACCESSORY COMPONENTS (NOT TO SCALE)



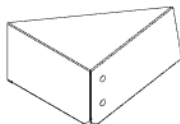
A4M02525 CORNER SPLICE TRIM LH
(x1)



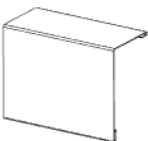
A4M02516 EDGE TRIM SPLICE
(x1)



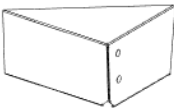
A4M02524 CORNER SPLICE TRIM LH
(x1)



A4M02522 CORNER SPLICE TRIM RH
(x1)



A4M02521 EDGE TRIM SPLICE
(x1)



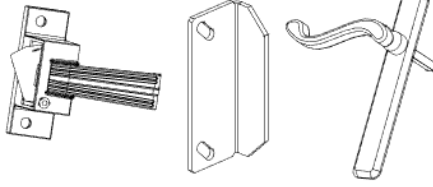
A4M02523 CORNER SPLICE TRIM RH
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

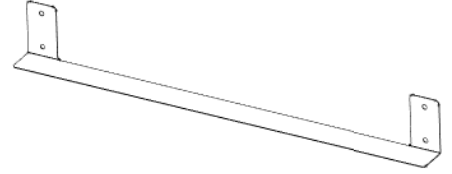
ACCESSORY COMPONENTS (NOT TO SCALE)



A4M02411 DOOR PROTECTOR CHAIN
(x1)



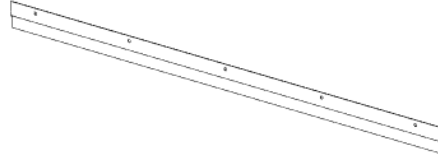
A4M02410 STORM DOOR HANDLE
(x1)



A4M02495 DOOR BRACKET
(x1)



A6P00813 DOUBLE SIDED TAPE
(x1)



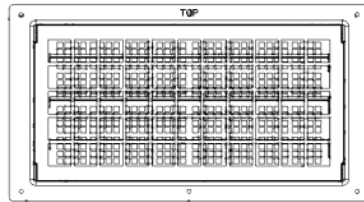
A6P00710 DOOR SWEEP
(x1)



A6P00690 DUST SEAL TAPE
(x2)



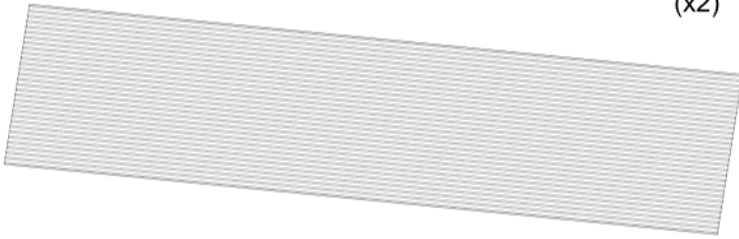
A6P00667 POLY CHANNEL
(x20)



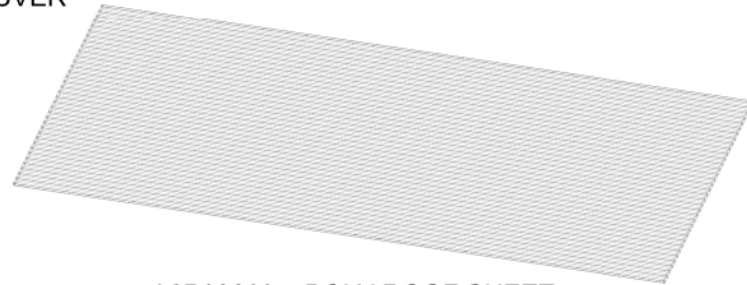
A6P00730 LOUVER
(x2)



A6P00668 POLY CHANNEL
(x8)



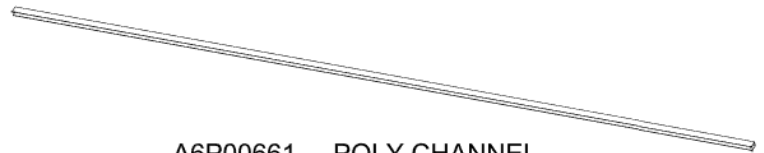
A6P00658 POLY ROOF SHEET
(x4)



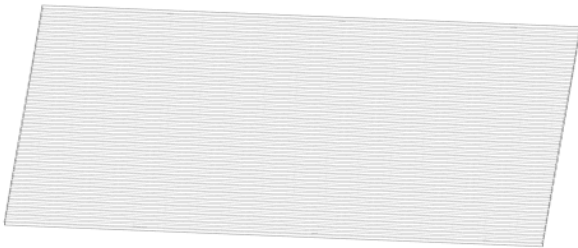
A6P00660 POLY ROOF SHEET
(x2)



A6P00659 POLY SHEET SPLICE
(x5)



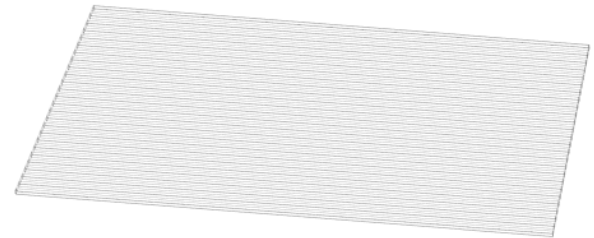
A6P00661 POLY CHANNEL
(x2)



A6P00662 POLY WALL SHEET
(x6)



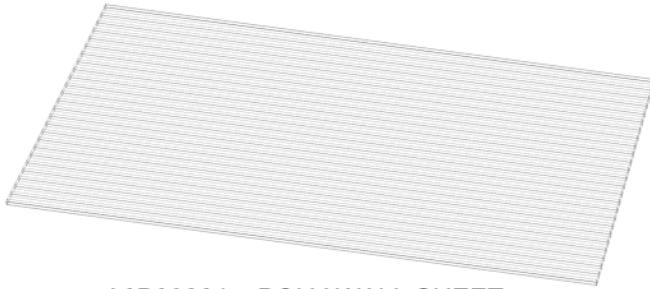
A6P00809 TEFLON TAPE ROLL
(x1)



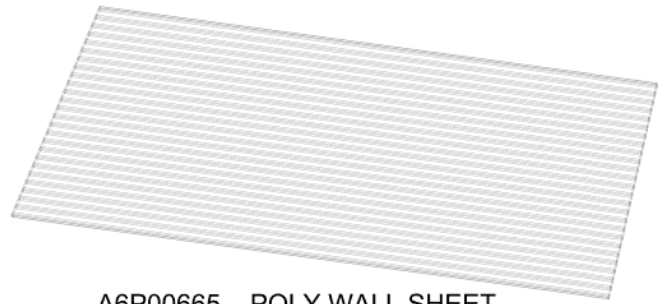
A6P00663 POLY WALL SHEET
(x1)

OWNER'S MANUAL - PARTS IDENTIFICATION

ACCESSORY COMPONENTS (NOT TO SCALE)



A6P00664 POLY WALL SHEET
(x1)



A6P00665 POLY WALL SHEET
(x1)



A6P00666 POLY WALL SHEET
(x1)



A6P00669 POLY CHANNEL WITH TAPE
(x12)



A6P00670 POLY CHANNEL WITH TAPE
(x1)



A6P00671 POLY CHANNEL WITH TAPE
(x3)



A6P00672 POLY CHANNEL WITH TAPE
(x4)



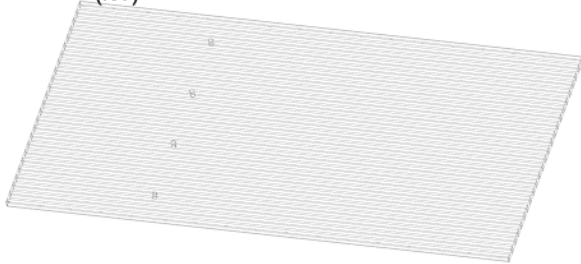
A6P00673 POLY CHANNEL WITH TAPE
(x3)



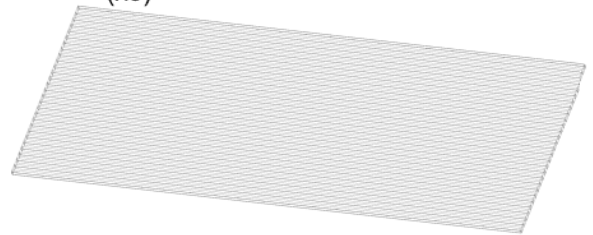
A6P00674 POLY CHANNEL WITH TAPE
(x1)



A6P00681 POLY CHANNEL WITH TAPE
(x8)



A6P00675 POLY WALL SHEET
(x2)



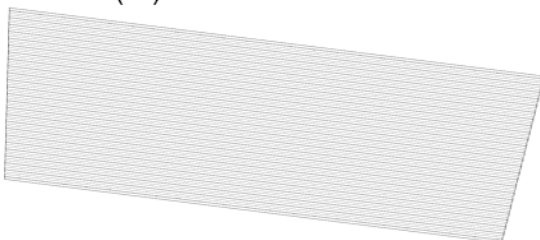
A6P00677 POLY WALL SHEET
(x4)



A6P00685 POLY CHANNEL
(x4)



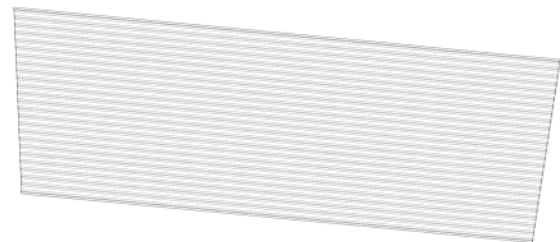
A6P00709 POLY CHANNEL WITH TAPE
(x4)



A6P00711 POLY WALL SHEET
(x1)



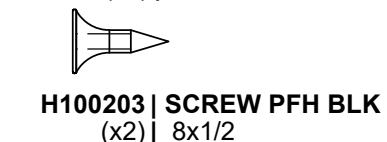
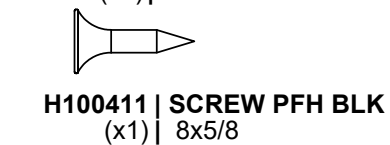
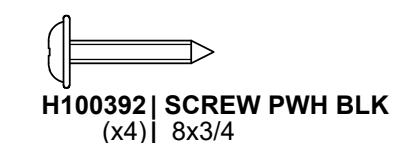
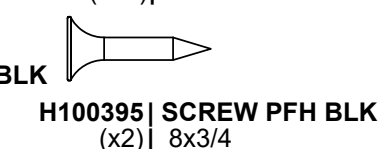
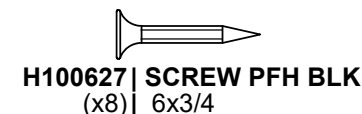
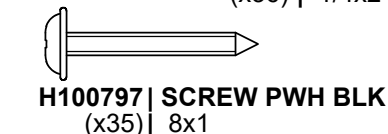
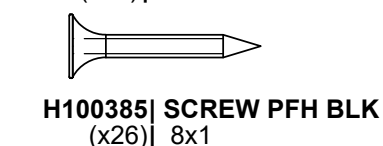
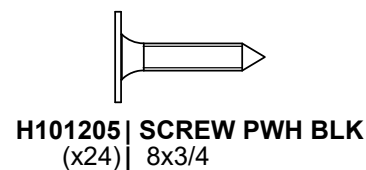
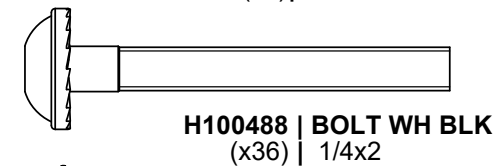
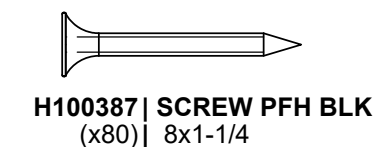
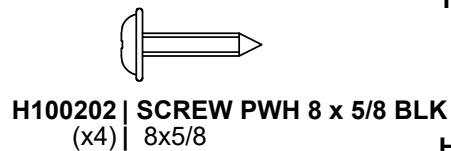
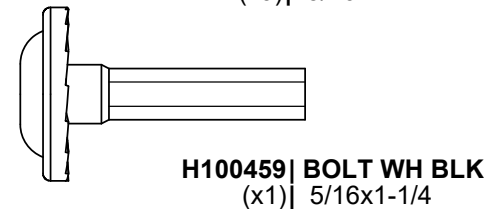
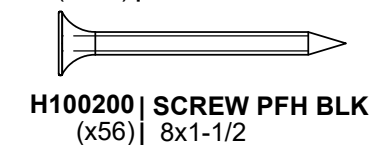
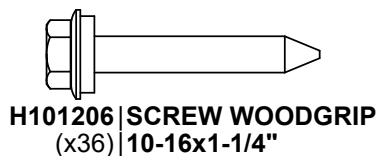
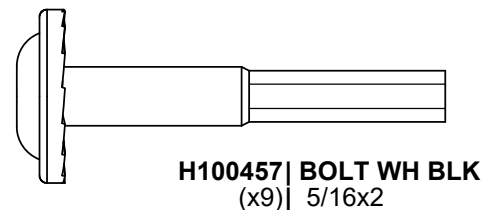
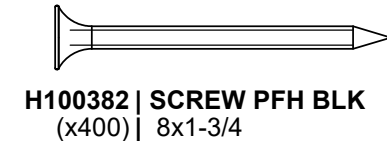
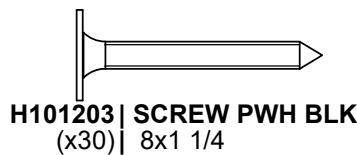
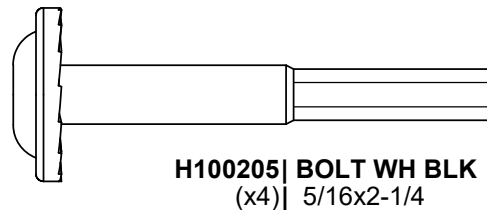
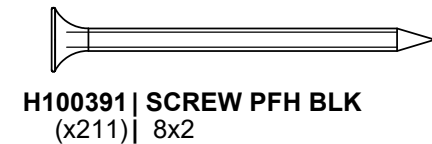
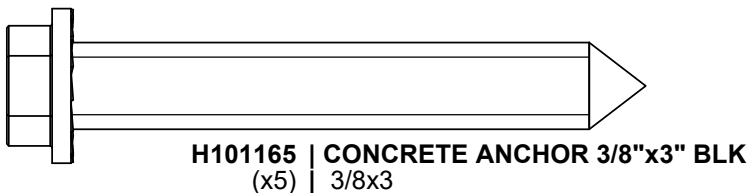
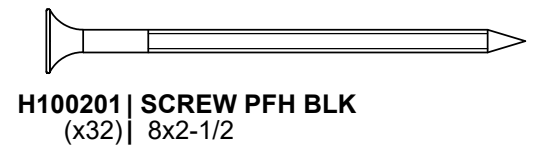
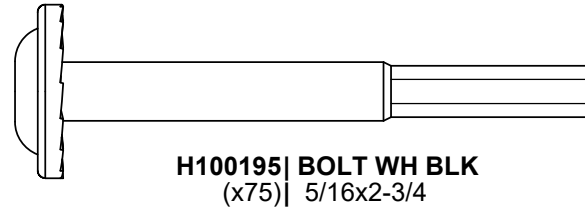
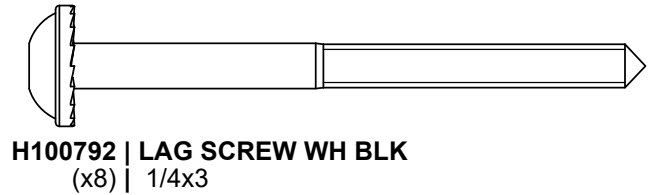
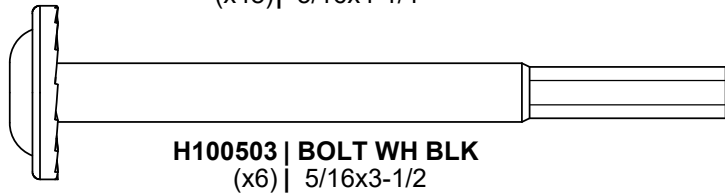
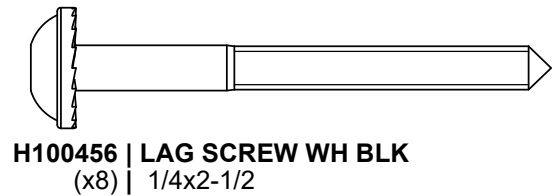
A6P00713 POLY CHANNEL
(x8)



A6P00712 POLY WALL SHEET
(x1)

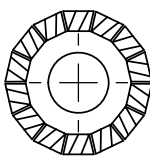
OWNER'S MANUAL - PARTS IDENTIFICATION

Hardware Components

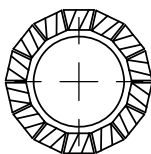


OWNER'S MANUAL - PARTS IDENTIFICATION

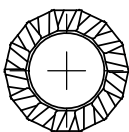
Hardware Components



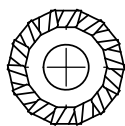
H100198 | WASHER LOCK EXT BLK
(x143) | 8x19



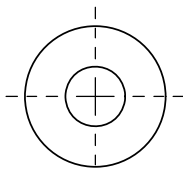
H100199 | WASHER LOCK EXT BLK
(x1) | 12x19



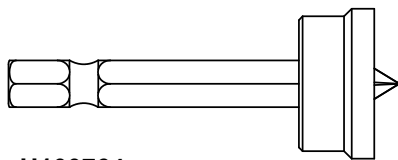
H100400 | WASHER LOCK EXT BLK
(x8) | 8x15



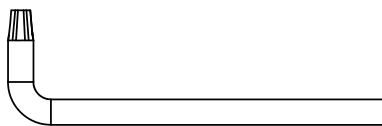
H100405 | WASHER LOCK EXT BLK
(x42) | 6x15



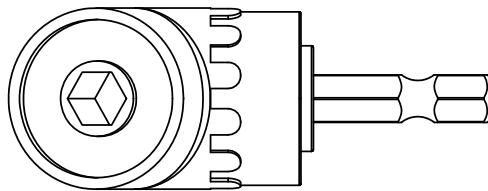
H100630 | WASHER FLAT BLK
(x28) | 8x19



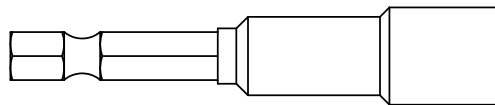
H100764 | SCREW SETTER
(x1) |



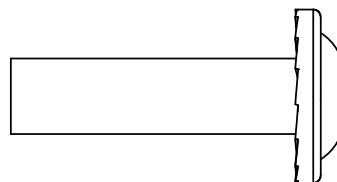
H100114 | TORX WRENCH
(x1) | T-30



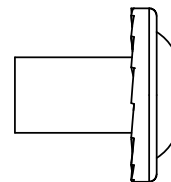
**H101114 | RIGHT ANGLE DRILL
ADAPTER**
(x1) |



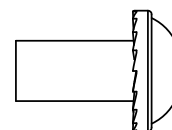
H101106 | SOCKET DRIVER
(x1) |



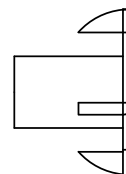
H100193 | NUT BARREL WH BLK
(x19) | 5/16x1-1/2



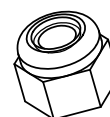
H100469 | NUT BARREL WH BLK
(x1) | 5/16x5/8



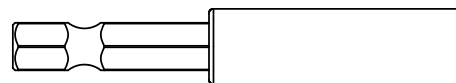
H100404 | NUT BARREL WH BLK
(x8) | 1/4x5/8



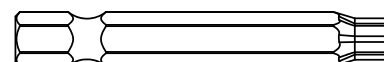
H100379 | T-NUT BLK
(x123) | 5/16



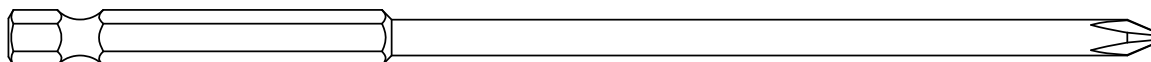
H100653 | NUT LOCK BLK
(x28) | 1/4



H101100 | MAGNETIC DRIVER
(x1) |

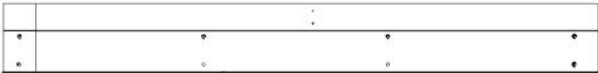


H100147 | TORX BIT
(x1) | T-30



H101261 | PHILLIPS EXTENSION BIT
(x1) |

STEP 1 - BACK FRAME



J01 HEADER - W2A03980
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)



E06 RUNNING BOARD - W4L18702
(x1) 1 7/16"x3 3/8"x72 1/2" (36x86x1842)



D01 BASE BOARD - W4L18684
(x1) 1 7/16"x5 1/4"x71 3/4" (36x134x1822)

Qty	PART NUMBER	DESCRIPTION
10	H100195	BOLT WH 5/16 X 2 3/4 BLK
16	H100198	WASHER LOCK EXT 8X19 BLK
16	H100379	T-NUT 5/16 BLK
6	H100513	BOLT WH 5/16 X 4 1/4 BLK



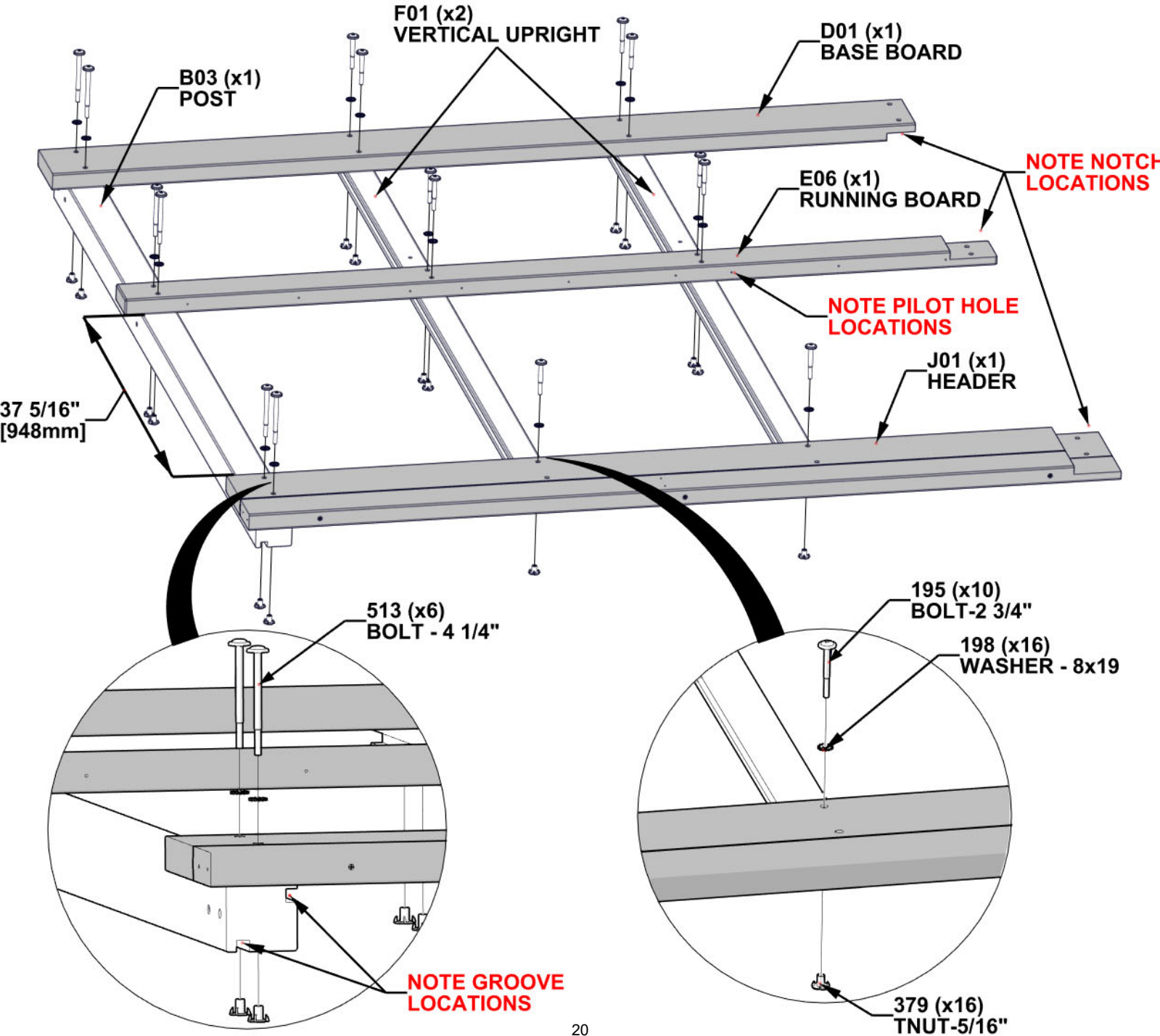
F01 VERTICAL UPRIGHT - W4L18680
(x2) 1 7/16"x2 3/8"x74 3/8" (36x60x1889)



B03 POST - W4L18678
(x1) 3"x3"x74 3/8" (76x76x1889)

TIP: USE OF SAWHORSES IS RECOMMENDED DURING THE ASSEMBLY OF ALL WALL ASSEMBLIES.

- NOTES:**
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY



**SET STEP 1 ASSEMBLY
TO THE SIDE**

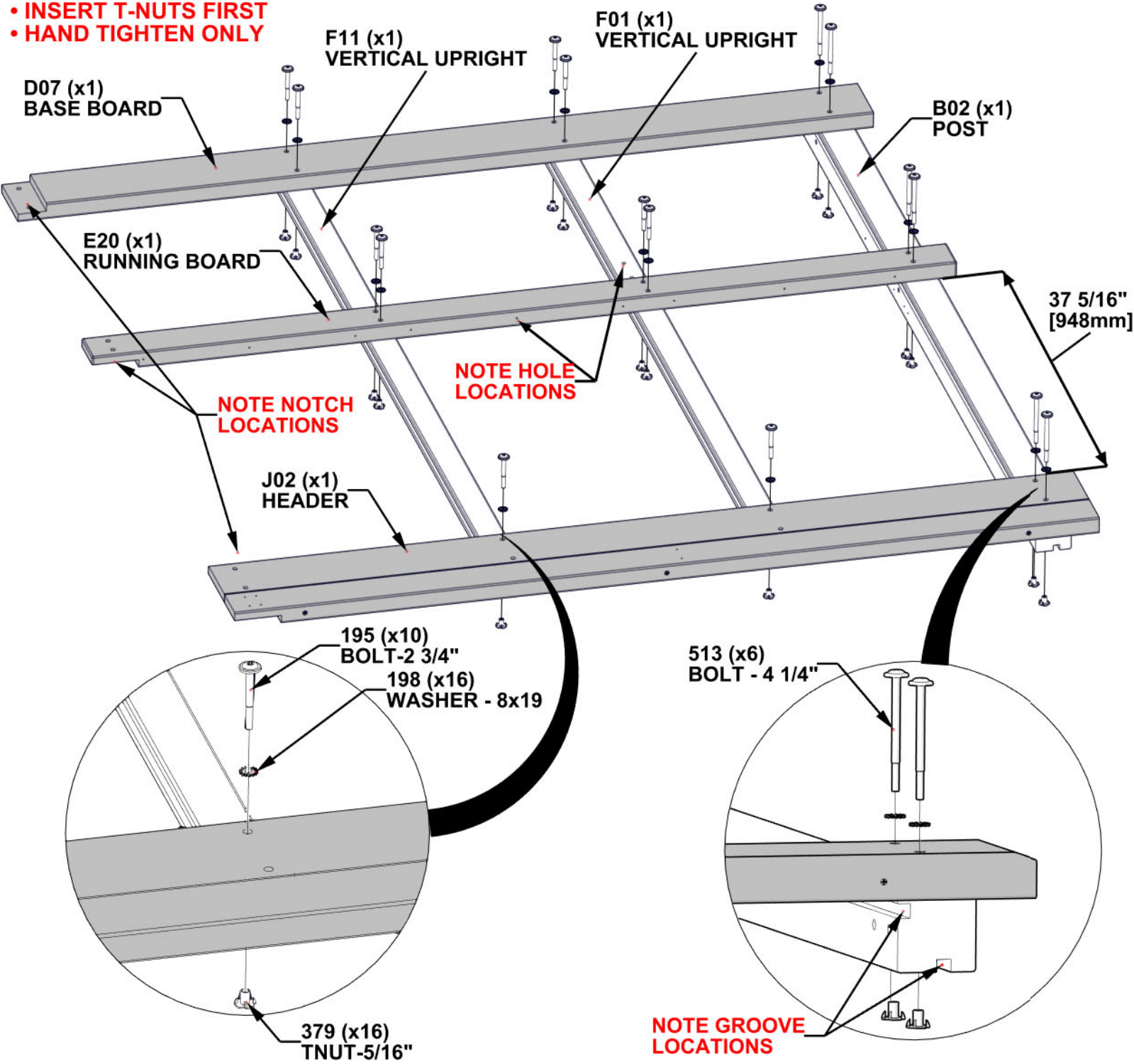
STEP 2 - BACK FRAME

Qty	PART NUMBER	DESCRIPTION
10	H100195	BOLT WH 5/16 X 2 3/4 BLK
16	H100198	WASHER LOCK EXT 8X19 BLK
16	H100379	T-NUT 5/16 BLK
6	H100513	BOLT WH 5/16 X 4 1/4 BLK

J02	HEADER - W2A03981
(x1)	1 7/16"x8 7/16"x72 1/2" (36x214x1842)
E20	RUNNING BOARD - W4L18731
(x1)	1 7/16"x3 3/8"x72 1/2" (36x86x1842)
D07	BASE BOARD - W4L18730
(x1)	1 7/16"x5 1/4"x71 3/4" (36x134x1822)

B02	POST - W4L18677
(x1)	3"x3"x74 3/8" (76x76x1889)
F01	VERTICAL UPRIGHT - W4L18680
(x1)	1 7/16"2 3/8"x74 3/8" (36x60x1889)
F11	VERTICAL UPRIGHT - W4L18675
(x1)	1 7/16"2 3/8"x74 3/8" (36x60x1889)

NOTES:
• INSERT T-NUTS FIRST
• HAND TIGHTEN ONLY



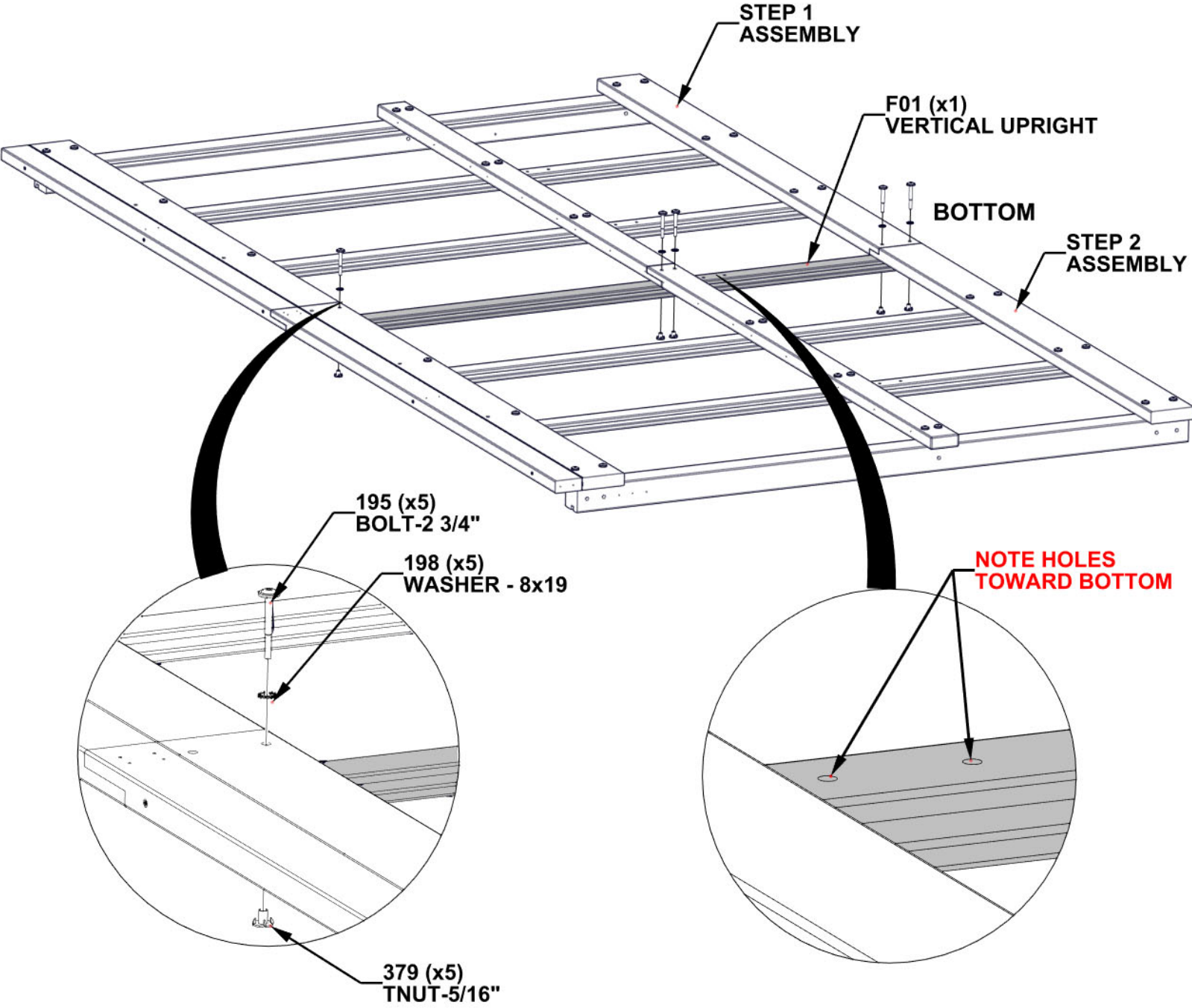
STEP 3 - BACK FRAME

Qty	PART NUMBER	DESCRIPTION
5	H100195	BOLT WH 5/16 X 2 3/4 BLK
5	H100198	WASHER LOCK EXT 8X19 BLK
5	H100379	T-NUT 5/16 BLK



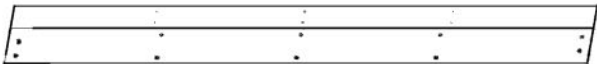
F01 VERTICAL UPRIGHT - W4L18680
(x1) 1 7/16"2 3/8"x74 3/8" (36x60x1889)

- NOTES:**
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY



**SET STEP 3 ASSEMBLY
TO THE SIDE**

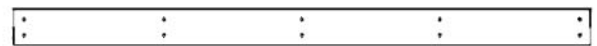
STEP 4 - LEFT FRAME



J05 HEADER - W2A03984
(x1) 1 7/16"x8 7/16"x86 1/4" (36x214x2190)



E27 RUNNING BOARD - W4L18700
(x1) 1 7/16"x3 3/8"x83 7/16" (36x86x2119)

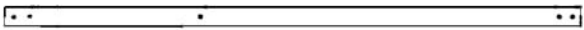


D02 BASE BOARD - W4L18685
(x1) 1 7/16"x5 1/4"x83 7/16" (36x134x2119)



F02 VERTICAL UPRIGHT - W4L18681
(x1) 1 7/16"x2 3/8"x78 3/4" (36x60x2000)

Qty	PART NUMBER	DESCRIPTION
15	H100195	BOLT WH 5/16 X 2 3/4 BLK
20	H100198	WASHER LOCK EXT 8X19 BLK
20	H100379	T-NUT 5/16 BLK
5	H100513	BOLT WH 5/16 X 4 1/4 BLK



B04 POST - W4L18679
(x1) 3"x3"x89 5/16" (76x76x2269)



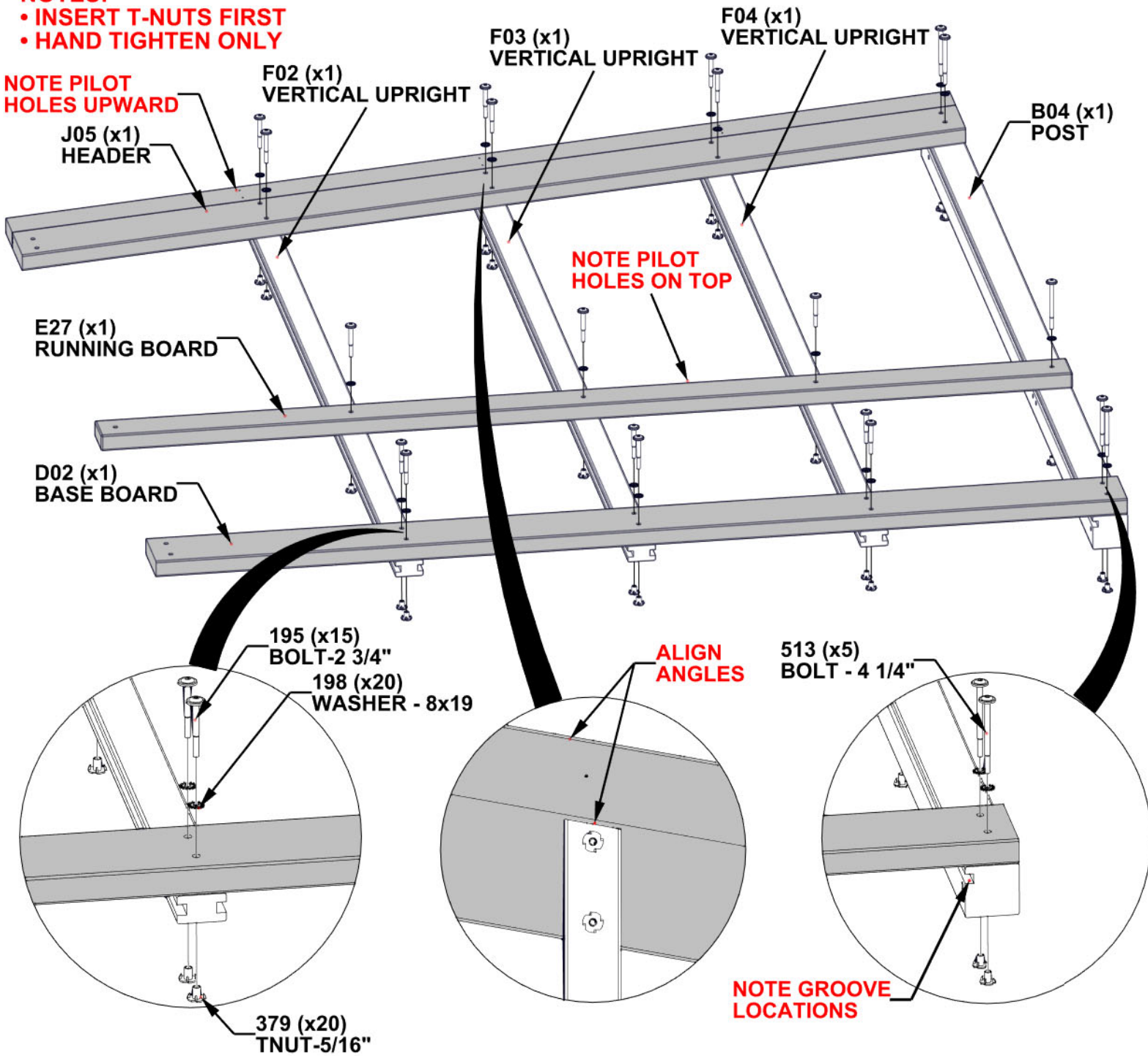
F04 VERTICAL UPRIGHT - W4L18683
(x1) 1 7/16"x2 3/8"x85 13/16" (36x60x2179)



F03 VERTICAL UPRIGHT - W4L18682
(x1) 1 7/16"x2 3/8"x82 1/4" (36x60x2089)

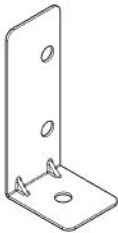
NOTES:
• INSERT T-NUTS FIRST
• HAND TIGHTEN ONLY

NOTE PILOT HOLES UPWARD



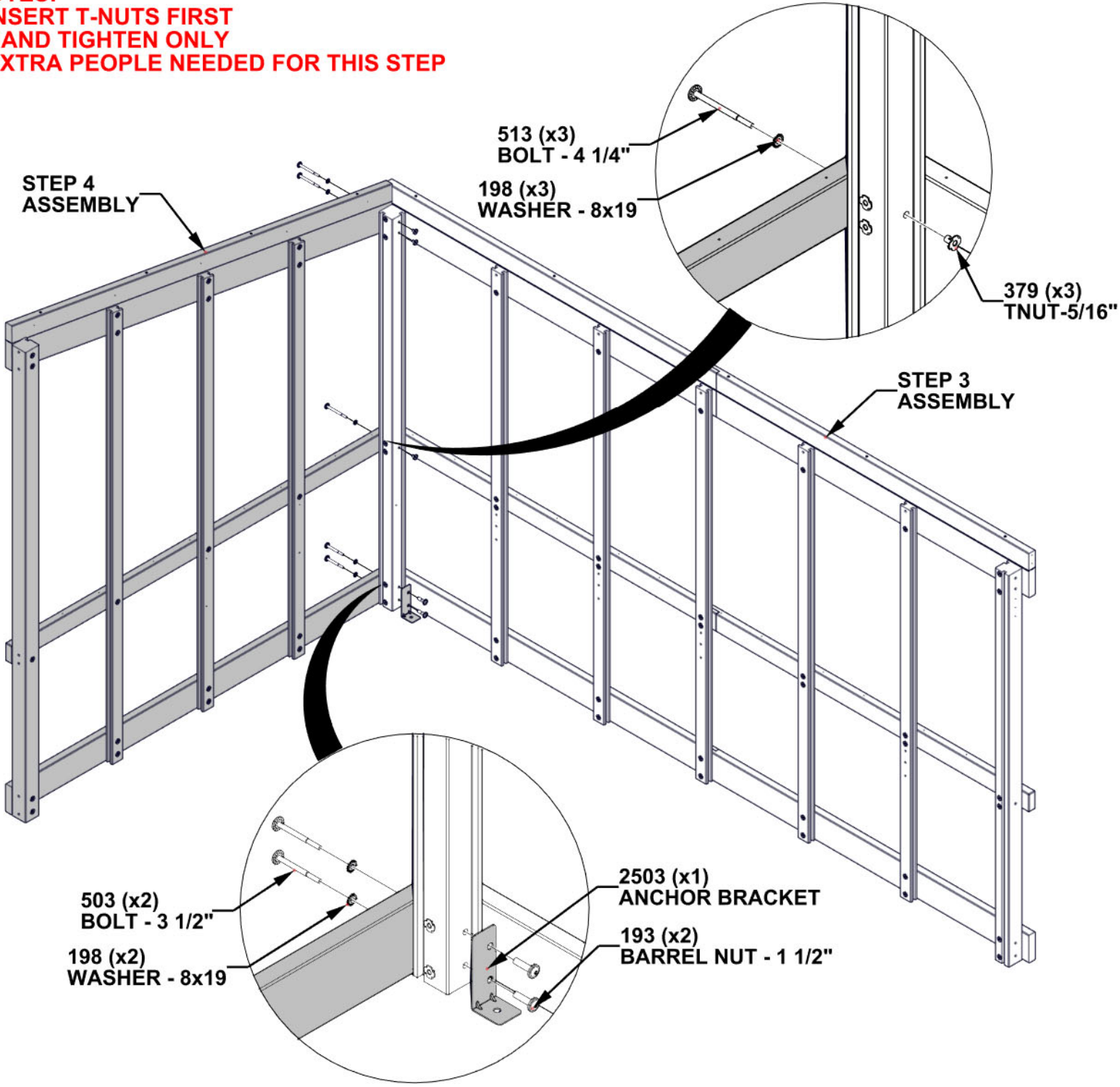
STEP 5 - FRAME ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
5	H100198	WASHER LOCK EXT 8X19 BLK
3	H100379	T-NUT 5/16 BLK
2	H100503	BOLT WH 5/16 X 3 1/2 BLK
3	H100513	BOLT WH 5/16 X 4 1/4 BLK



A4M02503 ANCHOR BRACKET
(x1)

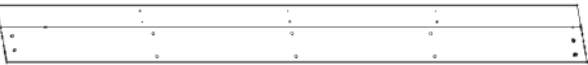
- NOTES:**
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY
 - EXTRA PEOPLE NEEDED FOR THIS STEP

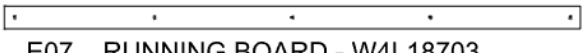


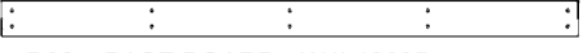
**SET STEP 5 ASSEMBLY
TO THE SIDE**

STEP 6A - RIGHT FRAME

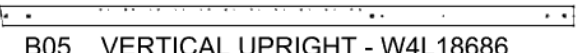
Qty	PART NUMBER	DESCRIPTION
5	H100195	BOLT WH 5/16 X 2 3/4 BLK
15	H100198	WASHER LOCK EXT 8X19 BLK
15	H100379	T-NUT 5/16 BLK
10	H100513	BOLT WH 5/16 X 4 1/4 BLK

- 

J06 HEADER - W2A03985
(x1) 1 7/16"x8 7/16"x86 1/4" (36x214x2190)
- 

E07 RUNNING BOARD - W4L18703
(x1) 1 7/16"x3 3/8"x83 7/16" (36x86x2119)
- 

D02 BASE BOARD - W4L18685
(x1) 1 7/16"x5 1/4"x83 7/16" (36x134x2119)

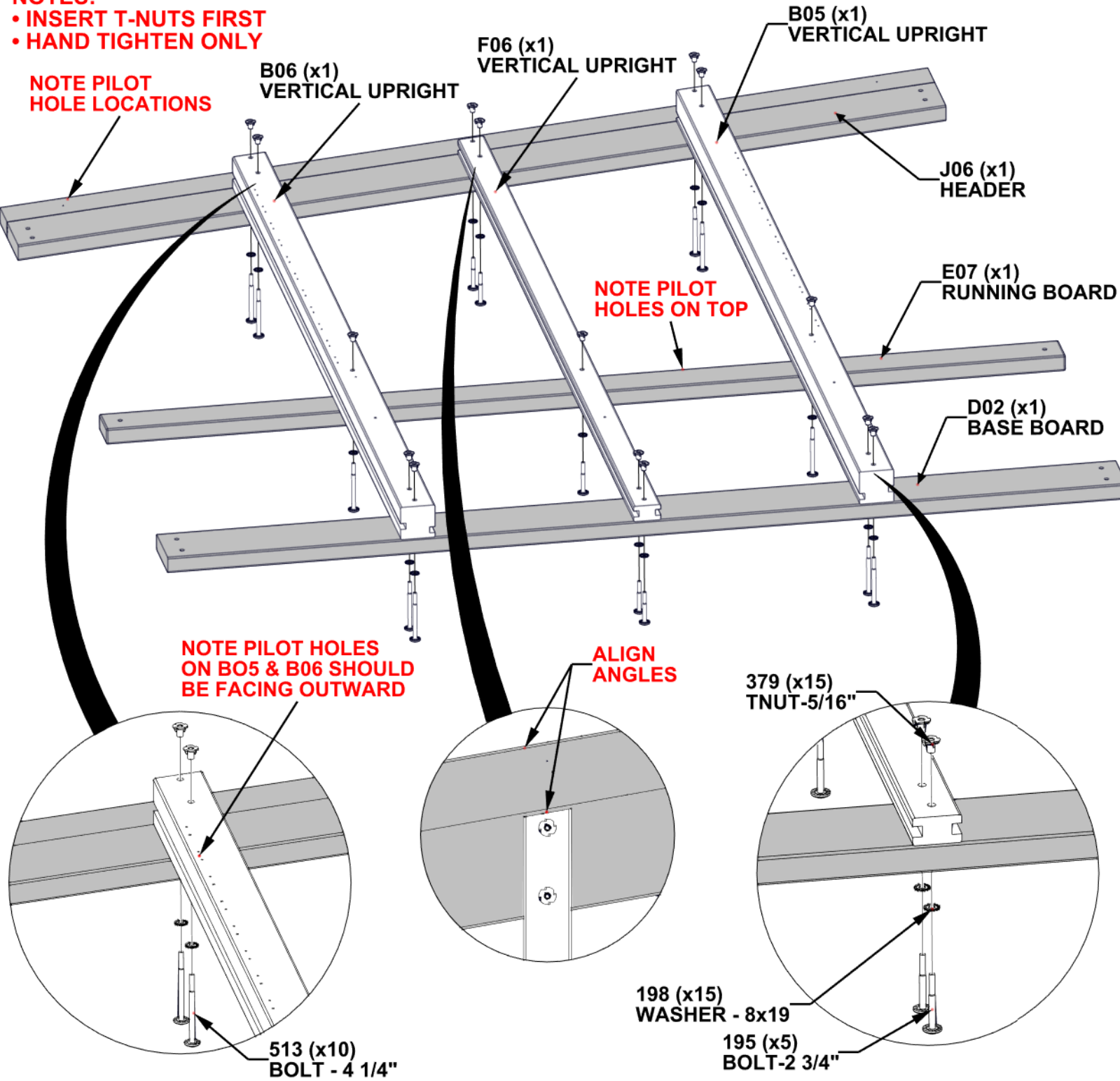
- 

B05 VERTICAL UPRIGHT - W4L18686
(x1) 3"x3"x85 3/4" (76x76x2178)
- 

F06 VERTICAL UPRIGHT - W4L18726
(x1) 1 7/16"2 3/8"x82 1/4" (36x60x2089)
- 

B06 VERTICAL UPRIGHT - W4L18687
(x1) 3"x3"x78 3/4" (76x76x2000)

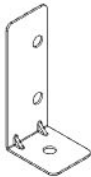
NOTES:
• INSERT T-NUTS FIRST
• HAND TIGHTEN ONLY



STEP 6B - RIGHT FRAME

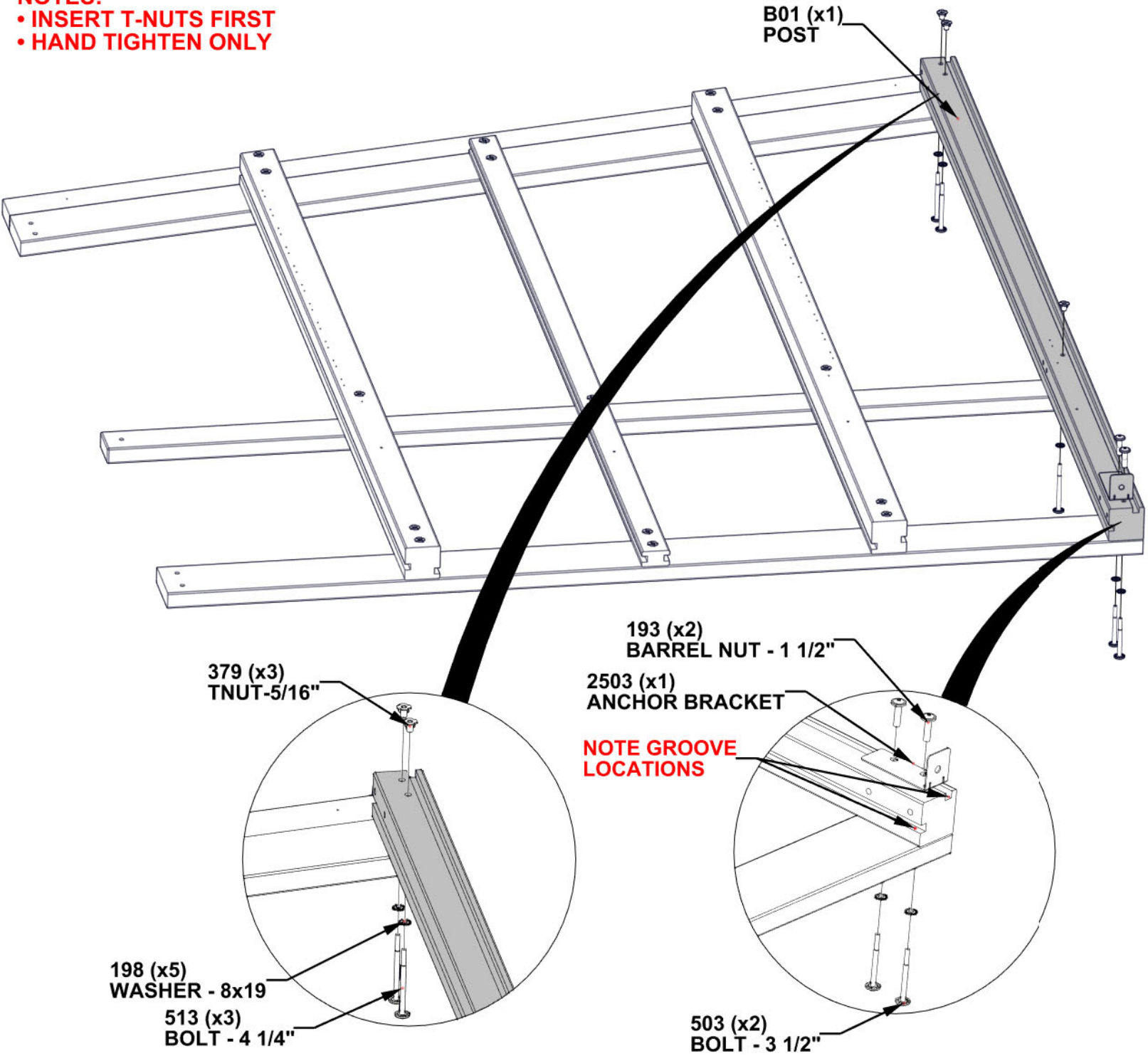
Qty	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
5	H100198	WASHER LOCK EXT 8X19 BLK
3	H100379	T-NUT 5/16 BLK
2	H100503	BOLT WH 5/16 X 3 1/2 BLK
3	H100513	BOLT WH 5/16 X 4 1/4 BLK

B01 POST - W4L18676
(x1) 3"x3"x89 5/16" (76x76x2269)

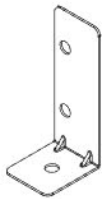


A4M02503 ANCHOR BRACKET
(x1)

NOTES:
• INSERT T-NUTS FIRST
• HAND TIGHTEN ONLY



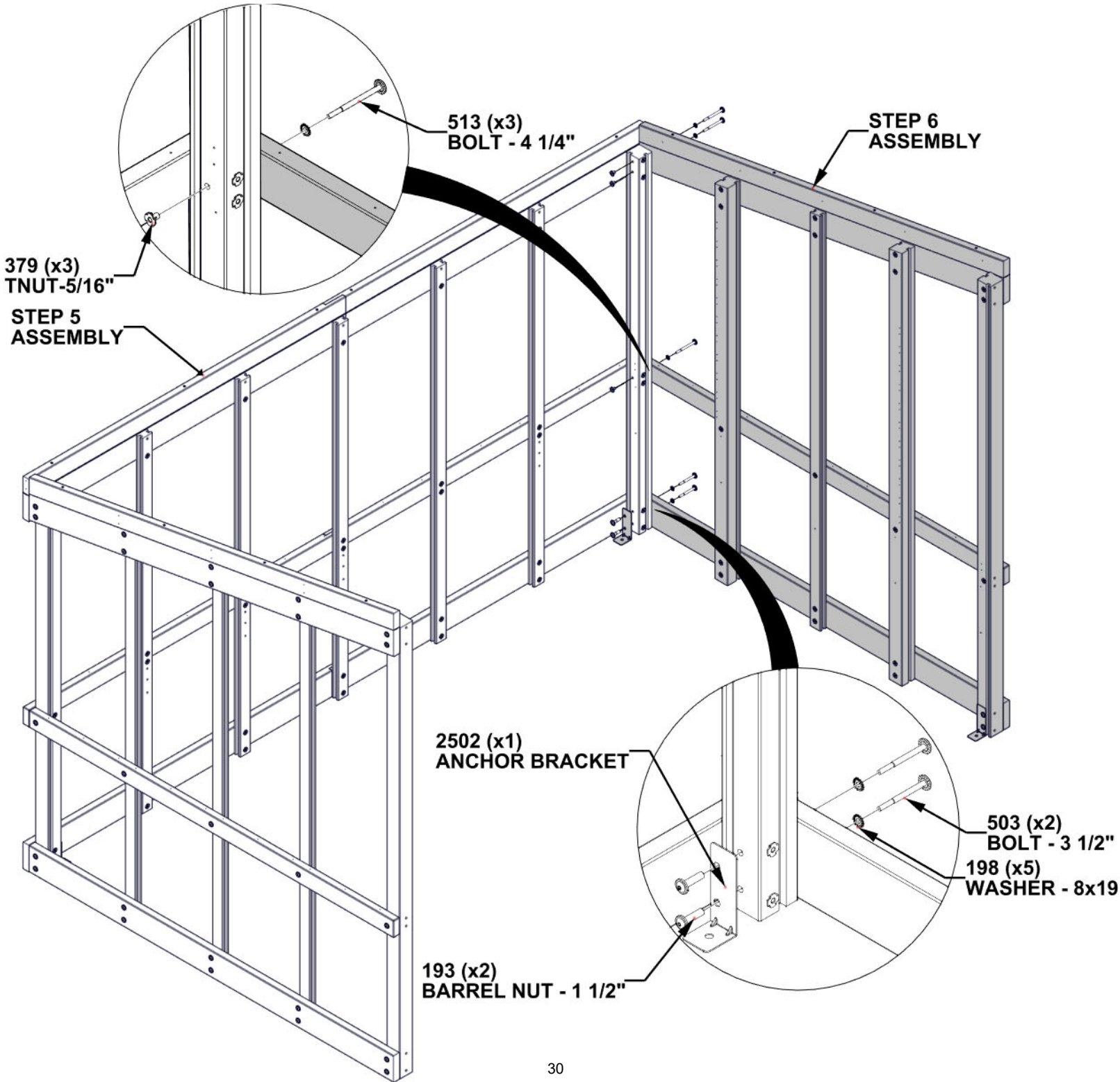
STEP 7 - FRAME ASSEMBLY



A4M02502 ANCHOR BRACKET
(x1)

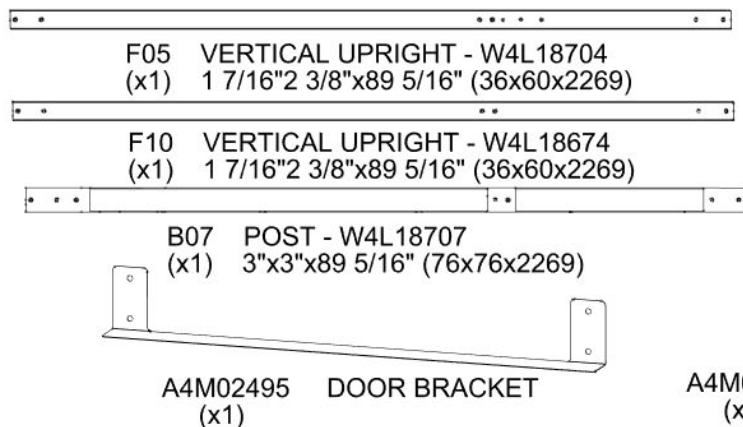
Qty	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
5	H100198	WASHER LOCK EXT 8X19 BLK
3	H100379	T-NUT 5/16 BLK
2	H100503	BOLT WH 5/16 X 3 1/2 BLK
3	H100513	BOLT WH 5/16 X 4 1/4 BLK

- NOTES:**
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY
 - EXTRA PEOPLE NEEDED FOR THIS STEP

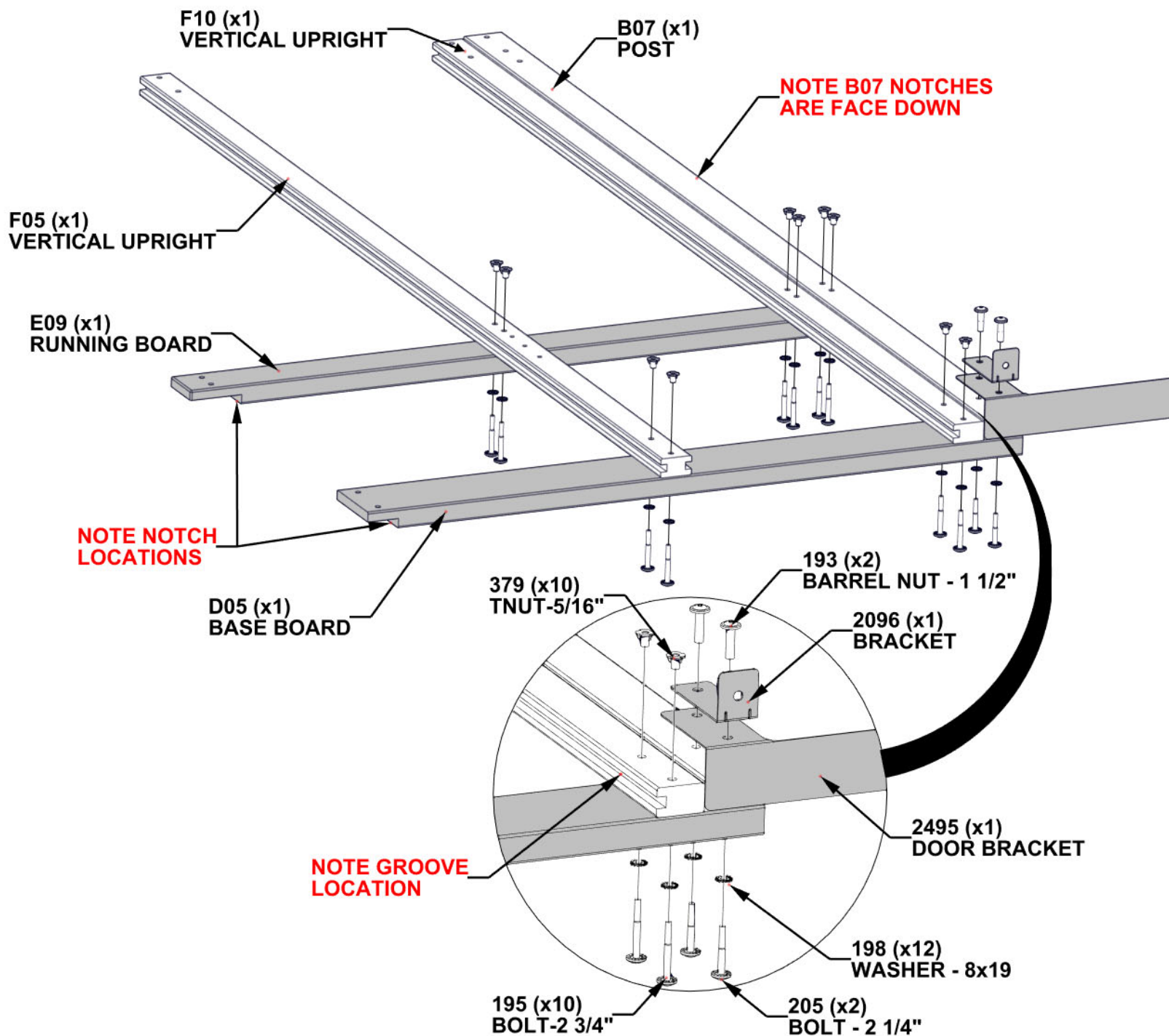
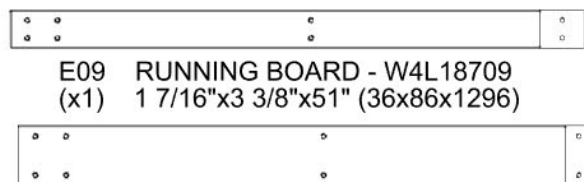


**SET STEP 7 ASSEMBLY
TO THE SIDE**

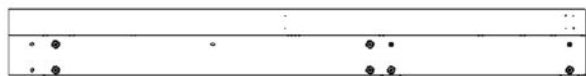
STEP 8A - FRONT FRAME



Qty	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
10	H100195	BOLT WH 5/16 X 2 3/4 BLK
12	H100198	WASHER LOCK EXT 8X19 BLK
2	H100205	BOLT WH 5/16 X 2 1/4 BLK
10	H100379	T-NUT 5/16 BLK



STEP 8B - FRONT FRAME



J04 HEADER - W2A03983
(x1) 1 7/16"x8 7/16"x72 1/2" (36x214x1842)



B08 POST - W4L18710
(x1) 3"x3"x89 5/16" (76x76x2269)



A4M02096 BRACKET
(x1)



E10 DOOR TRIM - W4L18711
(x1) 1 7/16"x3 3/8"x42 1/2" (36x86x1080)



E11 RUNNING BOARD - W4L18712
(x1) 1 7/16"x3 3/8"x7 3/8" (36x86x188)

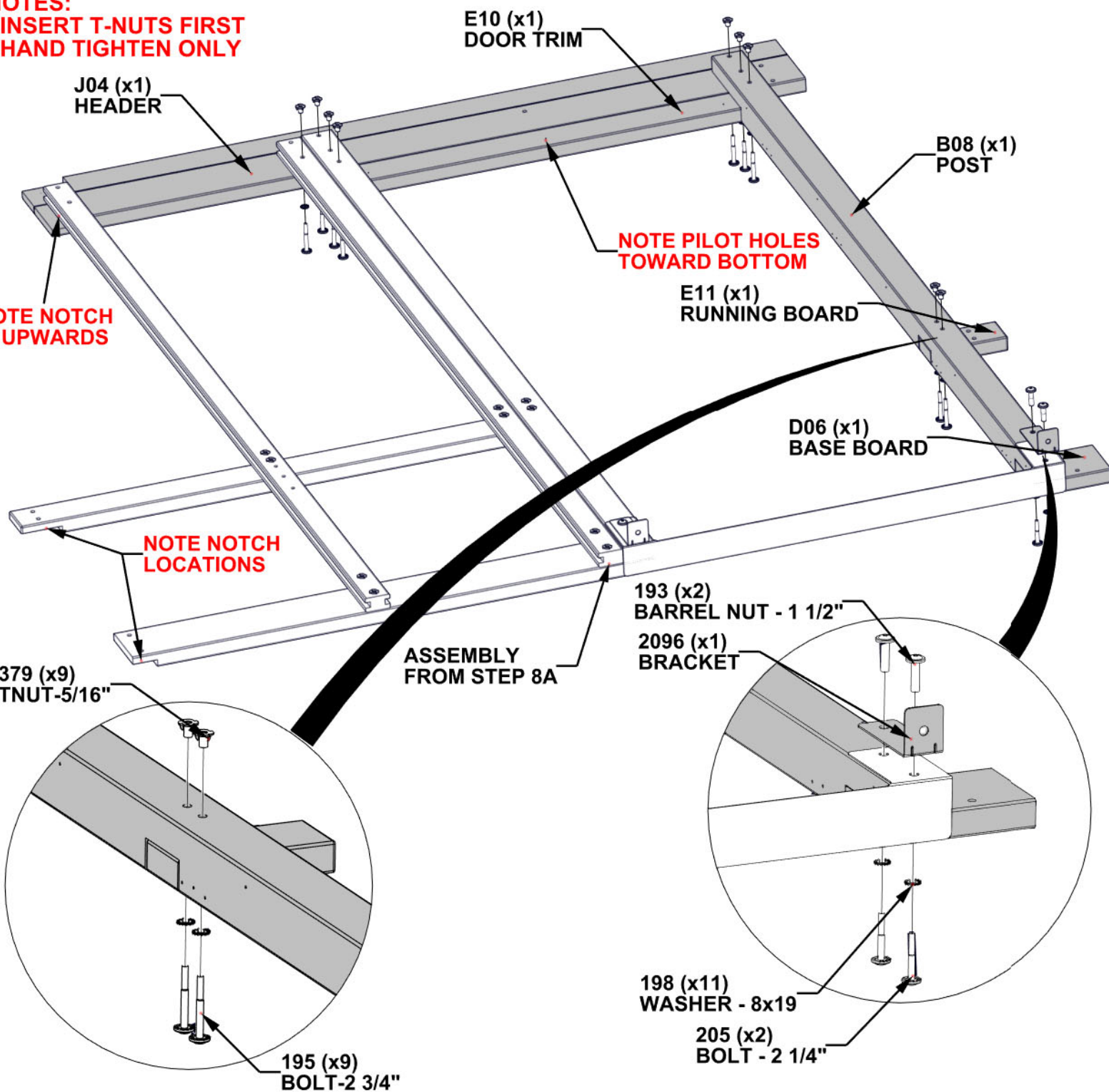


D06 BASE BOARD - W4L18713
(x) 1 7/16"x5 1/4"x7 3/8" (36x134x188)

Qty	PART NUMBER	DESCRIPTION
2	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
9	H100195	BOLT WH 5/16 X 2 3/4 BLK
11	H100198	WASHER LOCK EXT 8X19 BLK
2	H100205	BOLT WH 5/16 X 2 1/4 BLK
9	H100379	T-NUT 5/16 BLK

NOTES:

- INSERT T-NUTS FIRST
- HAND TIGHTEN ONLY



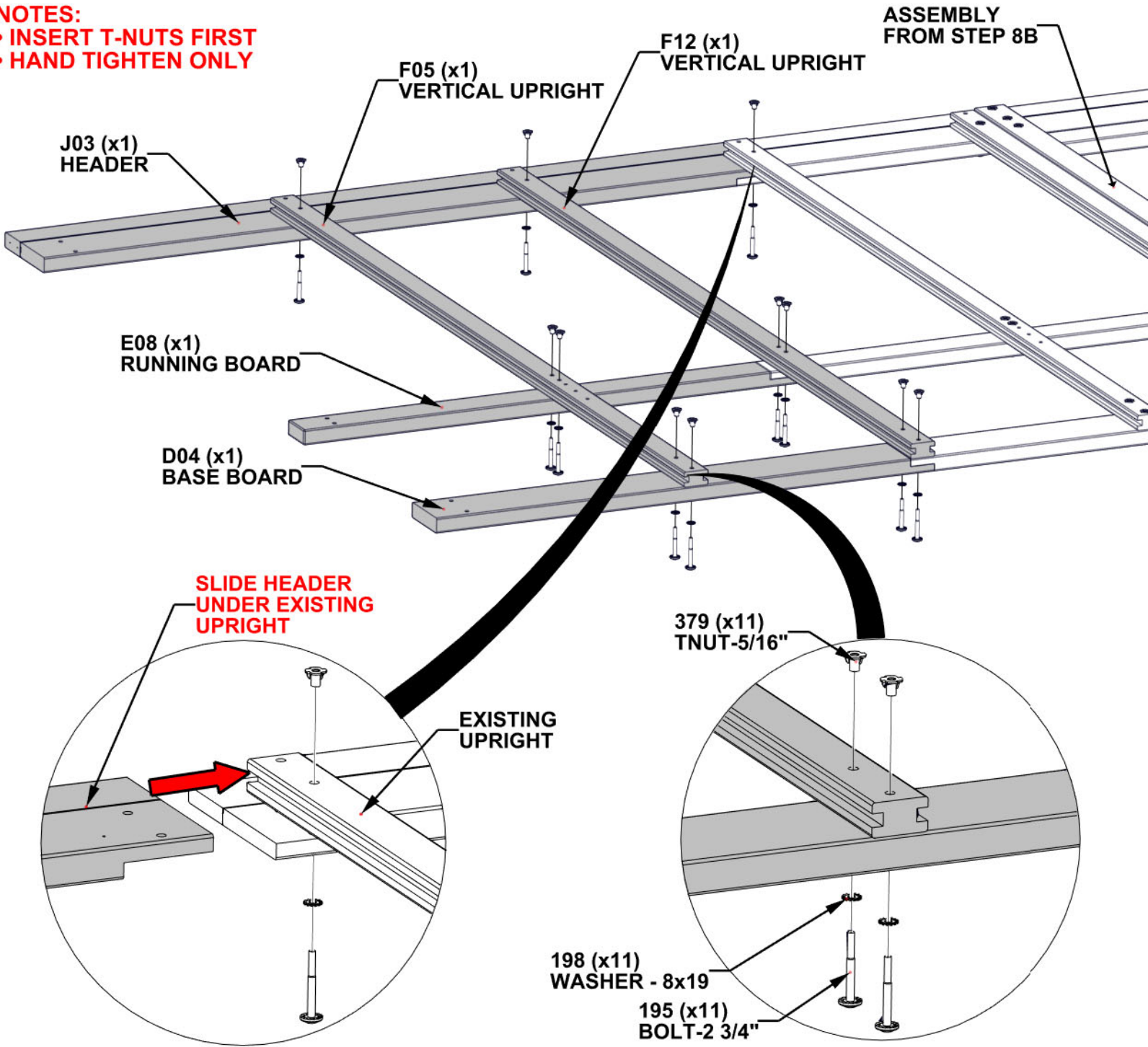
STEP 8C - FRONT FRAME

Qty	PART NUMBER	DESCRIPTION
11	H100195	BOLT WH 5/16 X 2 3/4 BLK
11	H100198	WASHER LOCK EXT 8X19 BLK
11	H100379	T-NUT 5/16 BLK

J03	HEADER - W2A03982
(x1)	1 7/16"x8 7/16"x72 1/2" (36x214x1842)
E08	RUNNING BOARD - W4L18708
(x1)	1 7/16"x3 3/8"x50 1/16" (36x86x1272)
D04	BASE BOARD - W4L18705
(x1)	1 7/16"x5 1/4"x49 5/16" (36x134x1252)

F05	VERTICAL UPRIGHT - W4L18704
(x1)	1 7/16"x2 3/8"x89 5/16" (36x60x2269)
F12	VERTICAL UPRIGHT - W4L18699
(x1)	1 7/16"x2 3/8"x89 5/16" (36x60x2269)

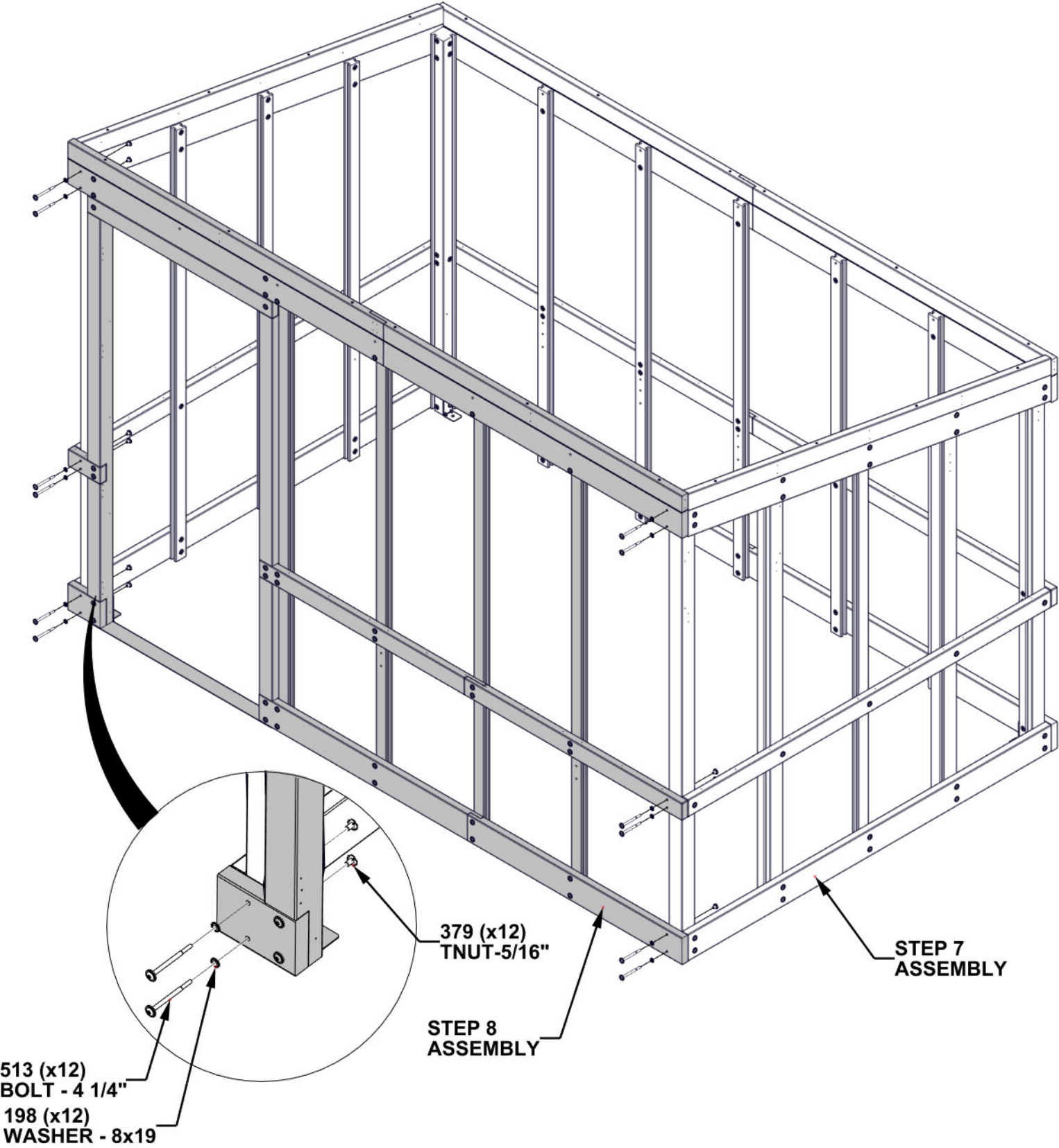
- NOTES:
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY



STEP 9 - FRAME ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
12	H100198	WASHER LOCK EXT 8X19 BLK
12	H100379	T-NUT 5/16 BLK
12	H100513	BOLT WH 5/16 X 4 1/4 BLK

- NOTES:**
- INSERT T-NUTS FIRST
 - HAND TIGHTEN ONLY
 - EXTRA PEOPLE NEEDED FOR THIS STEP

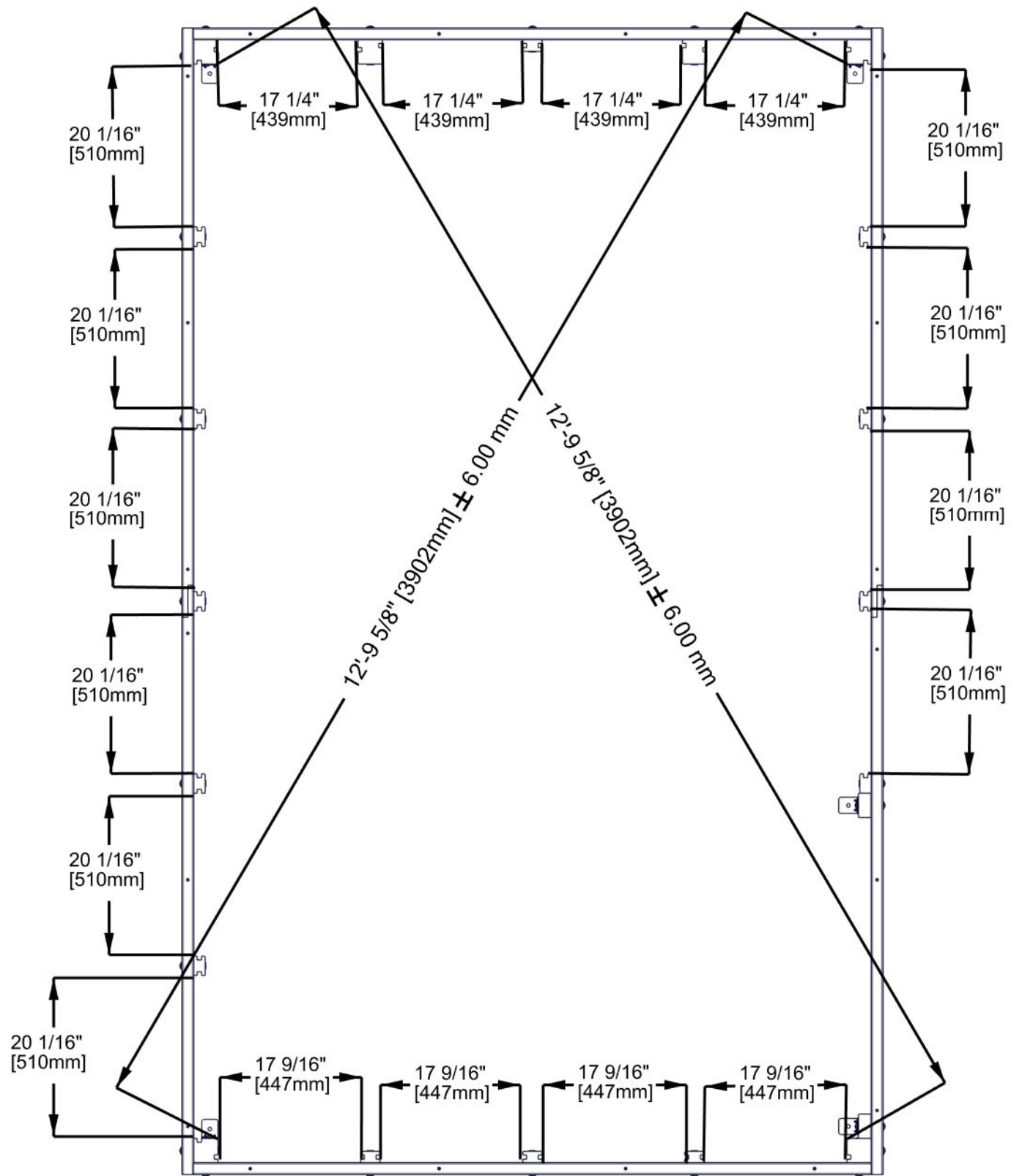


STEP 10 - SQUARE ASSEMBLY

CRITICAL!!

- CHECK TO MAKE SURE ALL UPRIGHTS ARE SQUARE.
- MEASURE FROM INTERIOR CORNER TO INTERIOR CORNER;
IF SQUARE, DIMENSIONS WILL MATCH.
- ONCE CONFIRMED SQUARE, TIGHTEN ALL HARDWARE.

FAILURE TO MAKE UNIT SQUARE WILL IMPACT THE REMAINING SETUP PROCESS!



STEP 11 - BACK WALL BOARDS

Qty	PART NUMBER	DESCRIPTION
144	H100382	SCREW PFH 8 X 1 3/4 BLK

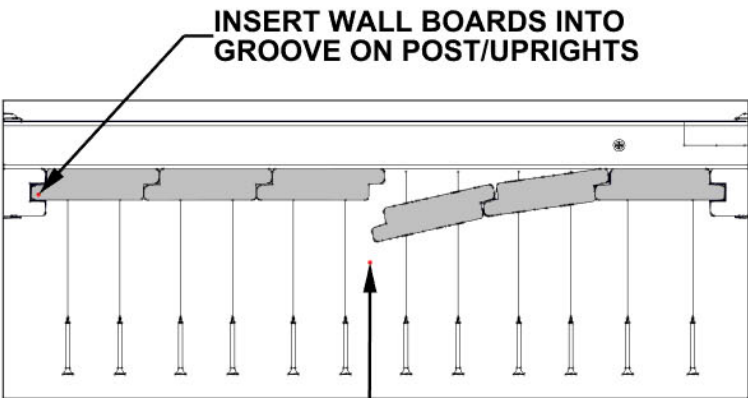


Q01 WALL BOARD - W4L18688
(x30) 15/16"x4"x32 1/16" (24x98x814)

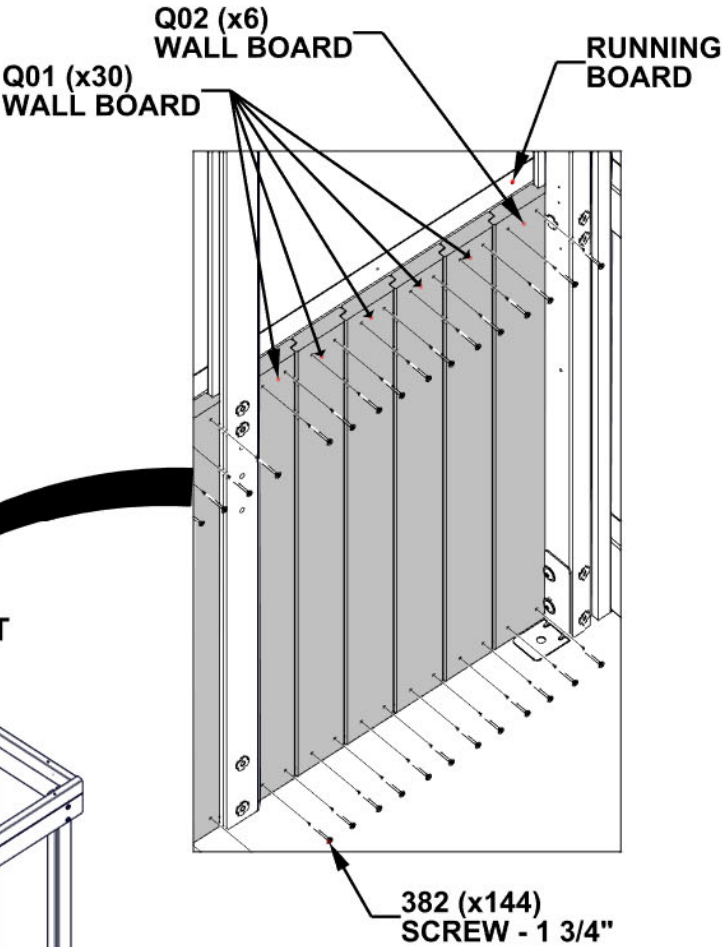
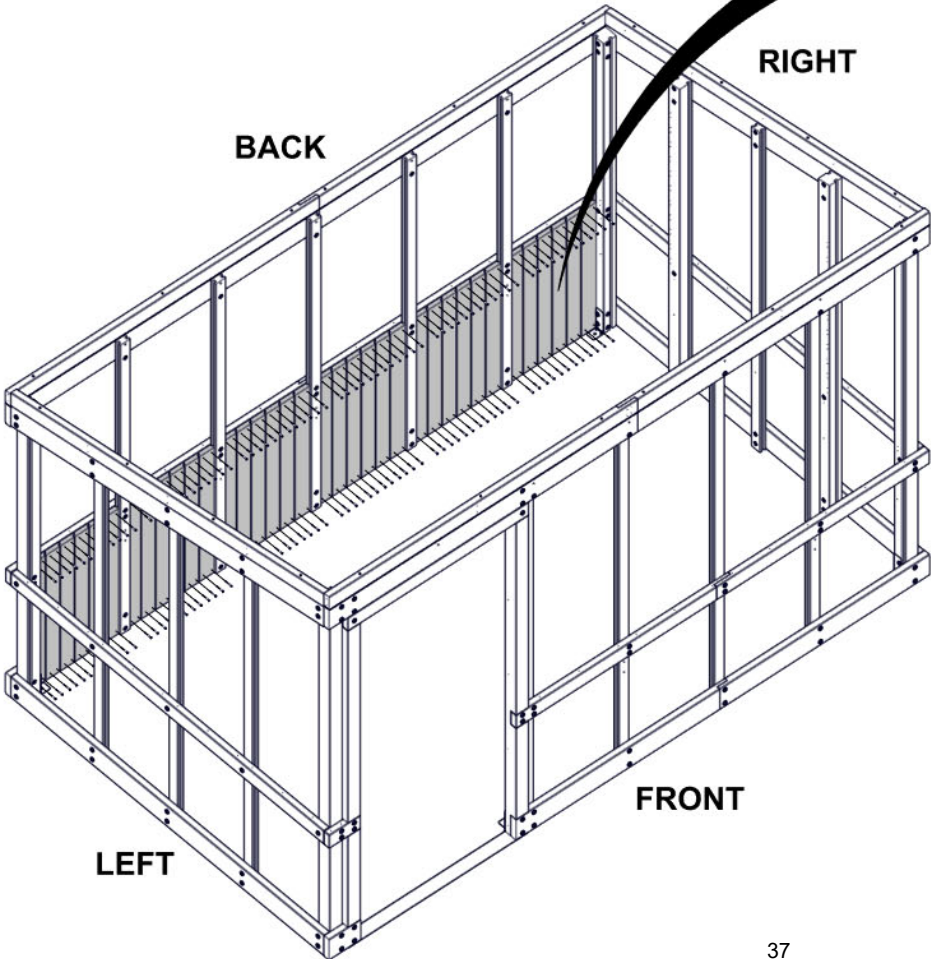


Q02 WALL BOARD - W4L18689
(x6) 15/16"x3 15/16"x32 1/16" (24x100x814)

NOTES:
MAKE SURE BOARDS ARE FLUSH WITH RUNNING BOARD
AND EVENLY SPACED BEFORE INSERTING SCREWS.

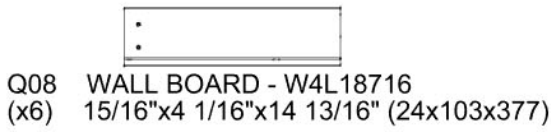
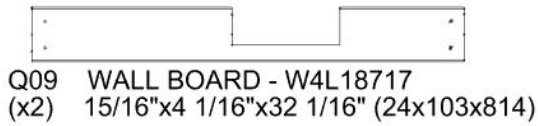
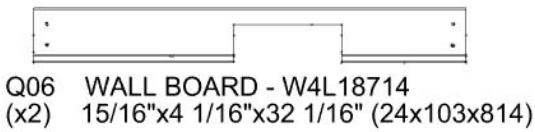


TO GET ALL BOARDS TO PROPERLY SEAT
MAY REQUIRE POSITIONING BOARDS AS
SHOWN AND INSERTING TONGUE INTO GROOVE.



STEP 12A - LEFT WALL BOARDS

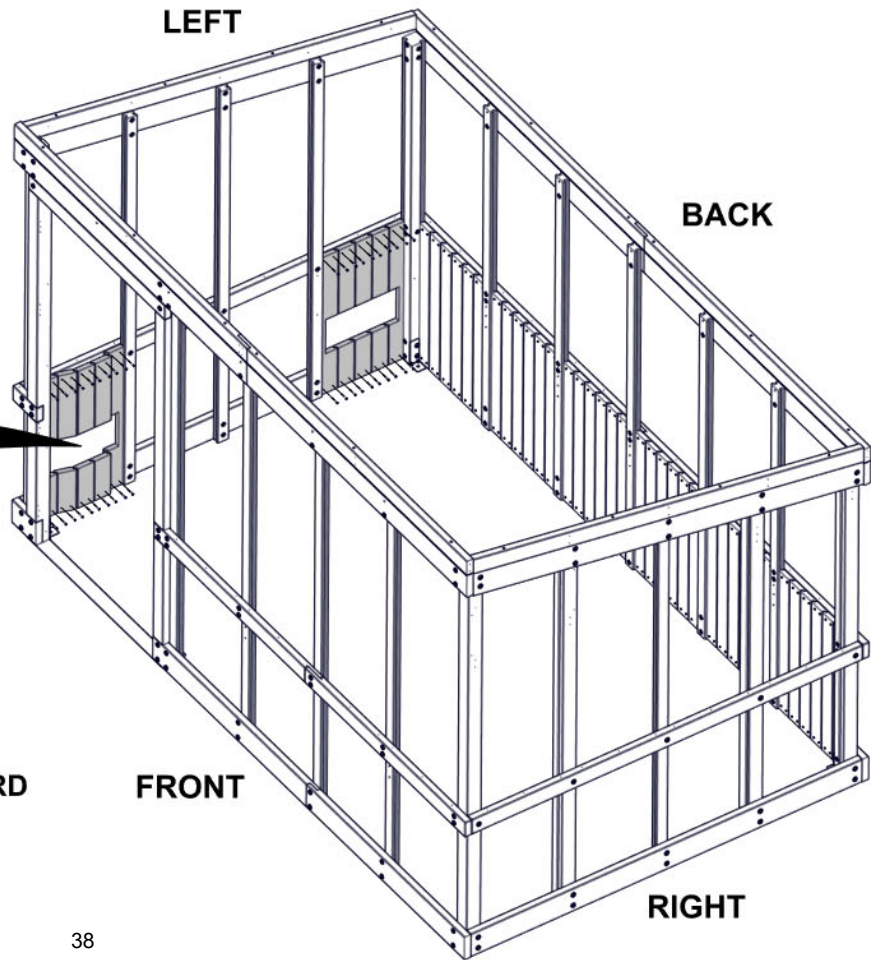
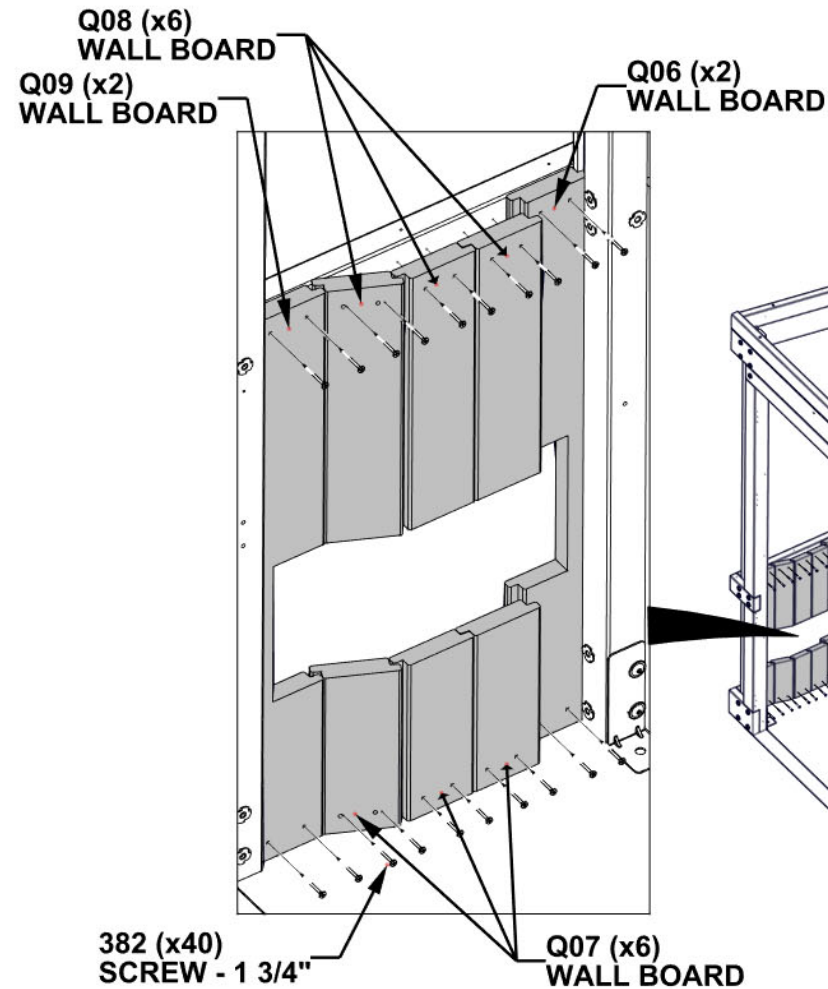
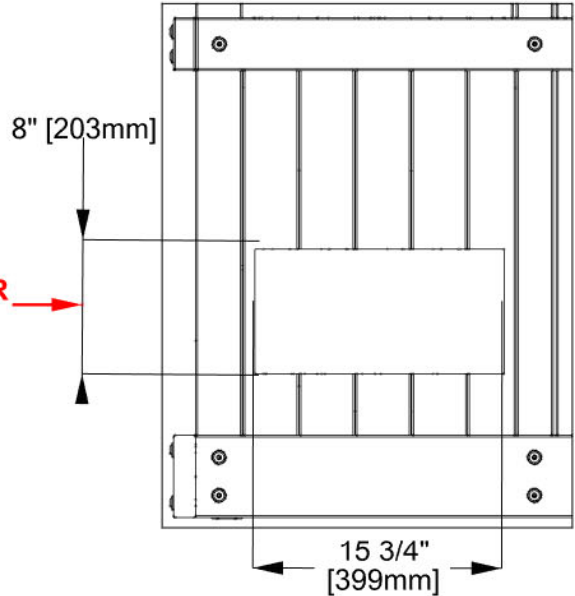
Qty	PART NUMBER	DESCRIPTION
40	H100382	SCREW PFH 8 X 1 3/4 BLK



NOTES:

- INSTALL Q09 & Q06 FIRST, THEN INSTALL EVENLY SPACED Q07 LOWER BOARDS FLUSH WITH BOTTOM OF BASE BOARD.
- INSTALL EVENLY SPACED Q08 UPPER BOARDS AND HOLD FLUSH WITH TOP HORIZONTAL WALL BOARD.
- BEFORE ADDING SCREWS, CONFIRM THE DIMENSIONS REQUIRED FOR THE LOUVER.

HOLD DIMENSIONS FOR PROPER LOUVER FIT



STEP 12B - LEFT WALL BOARDS

Qty	PART NUMBER	DESCRIPTION
40	H100382	SCREW PFH 8 X 1 3/4 BLK



Q04 WALL BOARD - W4L18691
(x2) 15/16"x4 1/16"x32 1/16" (24x103x814)

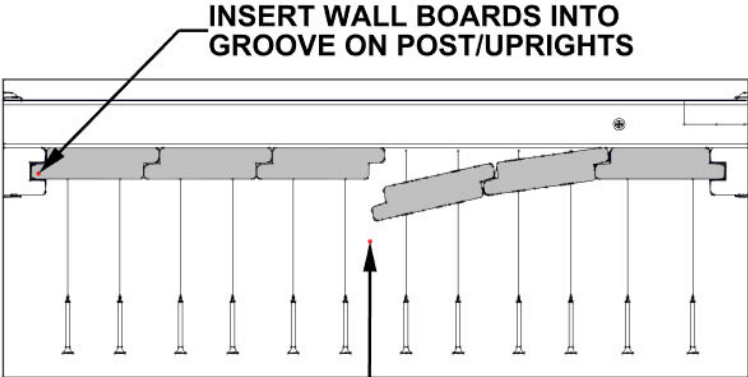


Q03 WALL BOARD - W4L18690
(x7) 15/16"x4 1/16"x32 1/16" (24x103x814)



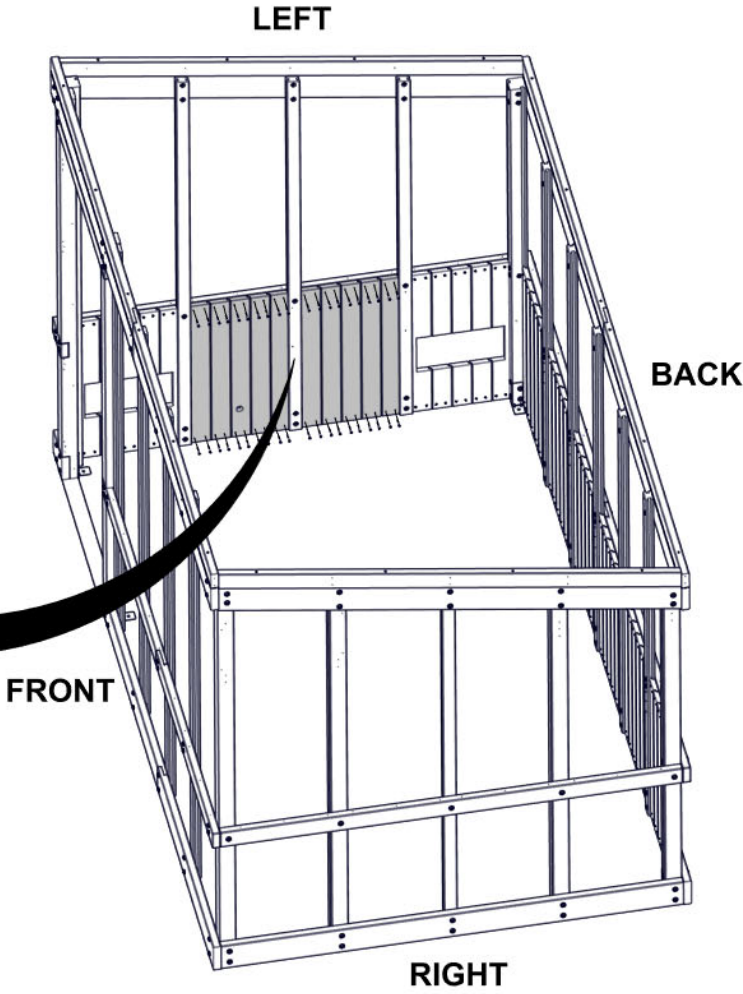
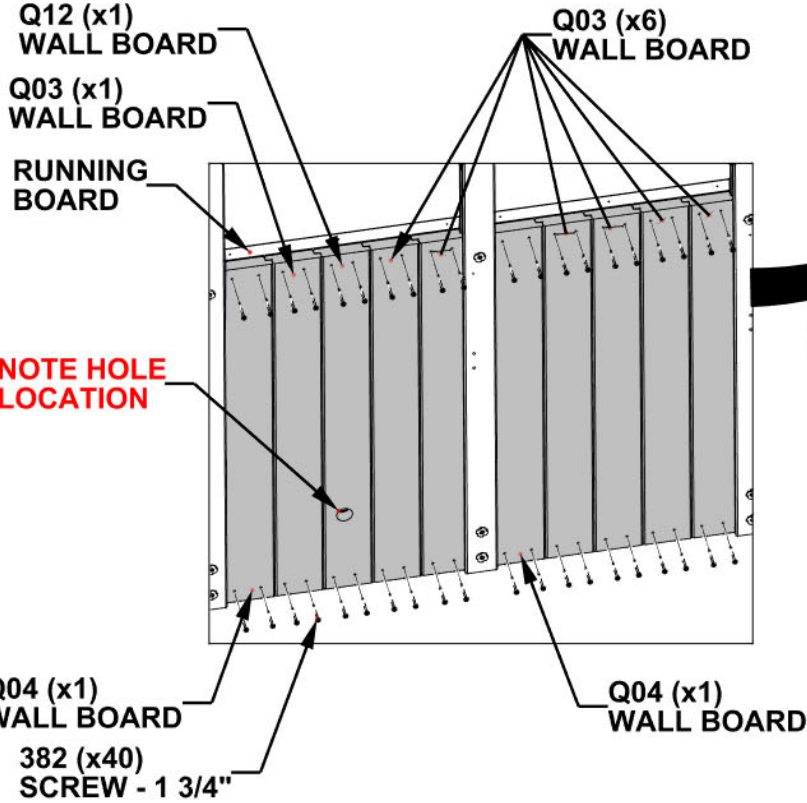
Q12 WALL BOARD - W4L18672
(x1) 15/16"x4 1/16"x32 1/16" (24x103x814)

NOTES:
MAKE SURE BOARDS ARE FLUSH WITH RUNNING BOARD
AND EVENLY SPACED BEFORE INSERTING SCREWS.



INSERT WALL BOARDS INTO
GROOVE ON POST/UPRIGHTS

TO GET ALL BOARDS TO PROPERLY SEAT
MAY REQUIRE POSITIONING BOARDS AS
SHOWN AND INSERTING TONGUE INTO GROOVE.



STEP 13A - RIGHT WALL BOARDS

Qty	PART NUMBER	DESCRIPTION
40	H100382	SCREW PFH 8 X 1 3/4 BLK



Q13 WALL BOARD - W4L18701
(x2) 15/16"x3 7/16"x32 1/16" (24x87x814)



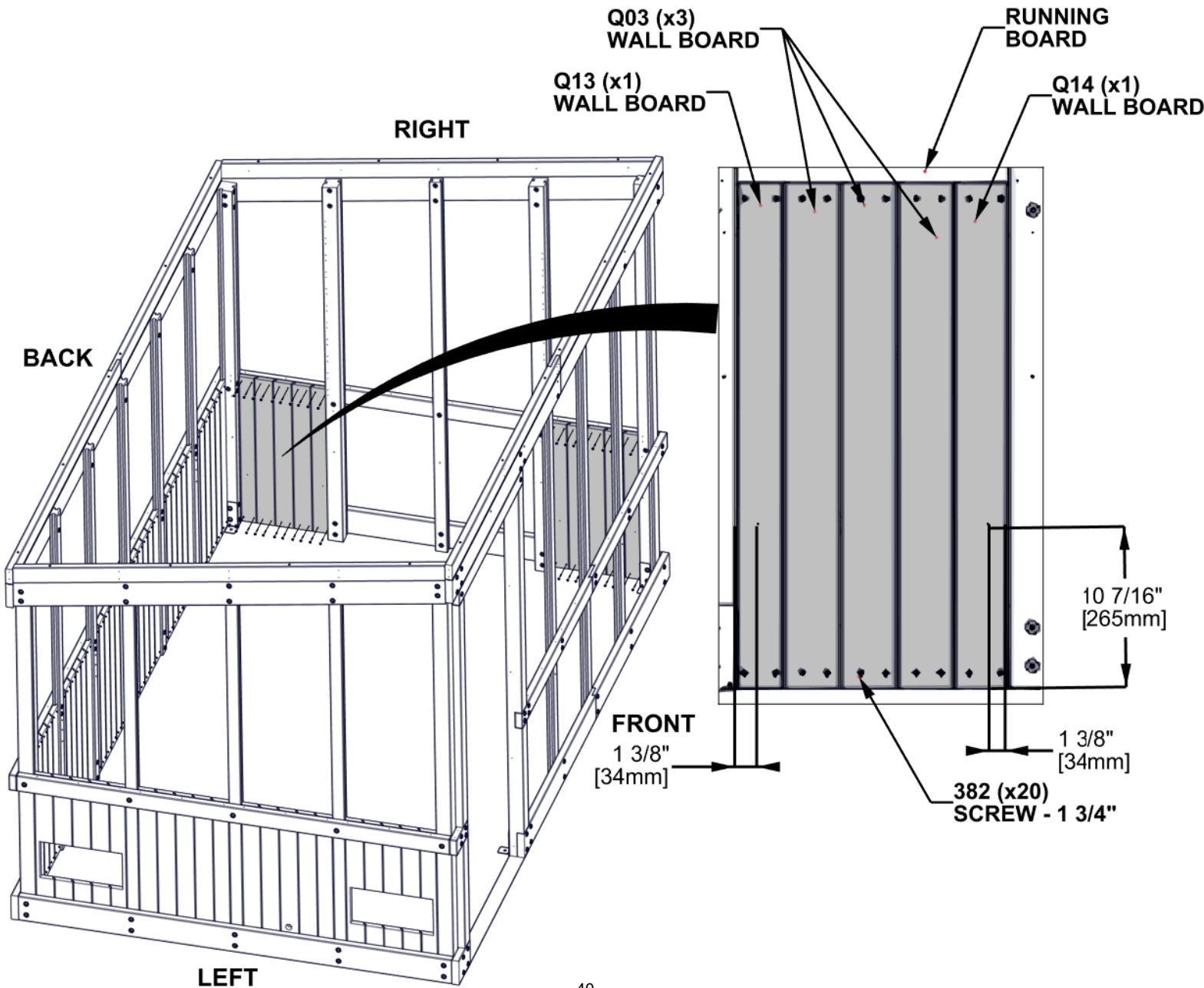
Q03 WALL BOARD - W4L18690
(x6) 15/16"x4 1/16"x32 1/16" (24x103x814)



Q14 WALL BOARD - W4L18733
(x2) 15/16"x3 7/16"x32 1/16" (24x87x814)

NOTES:

- MAKE SURE BOARDS ARE FLUSH WITH RUNNING BOARD AND EVENLY SPACED BEFORE INSERTING SCREWS.
- BOARDS WILL BE INSERTED IN THE SAME ORDER FOR OPPOSITE CORNER.



STEP 13B - RIGHT WALL BOARDS

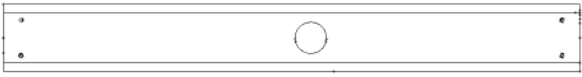
Qty	PART NUMBER	DESCRIPTION
40	H100382	SCREW PFH 8 X 1 3/4 BLK



Q03 WALL BOARD - W4L18690
(x8) 15/16"x4 1/16"x32 1/16" (24x103x814)

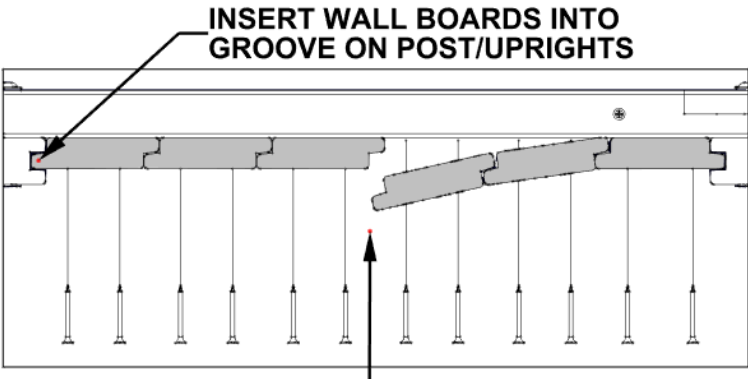


Q05 WALL BOARD - W4L18692
(x1) 15/16"x3 3/4"x32 1/16" (24x95x814)

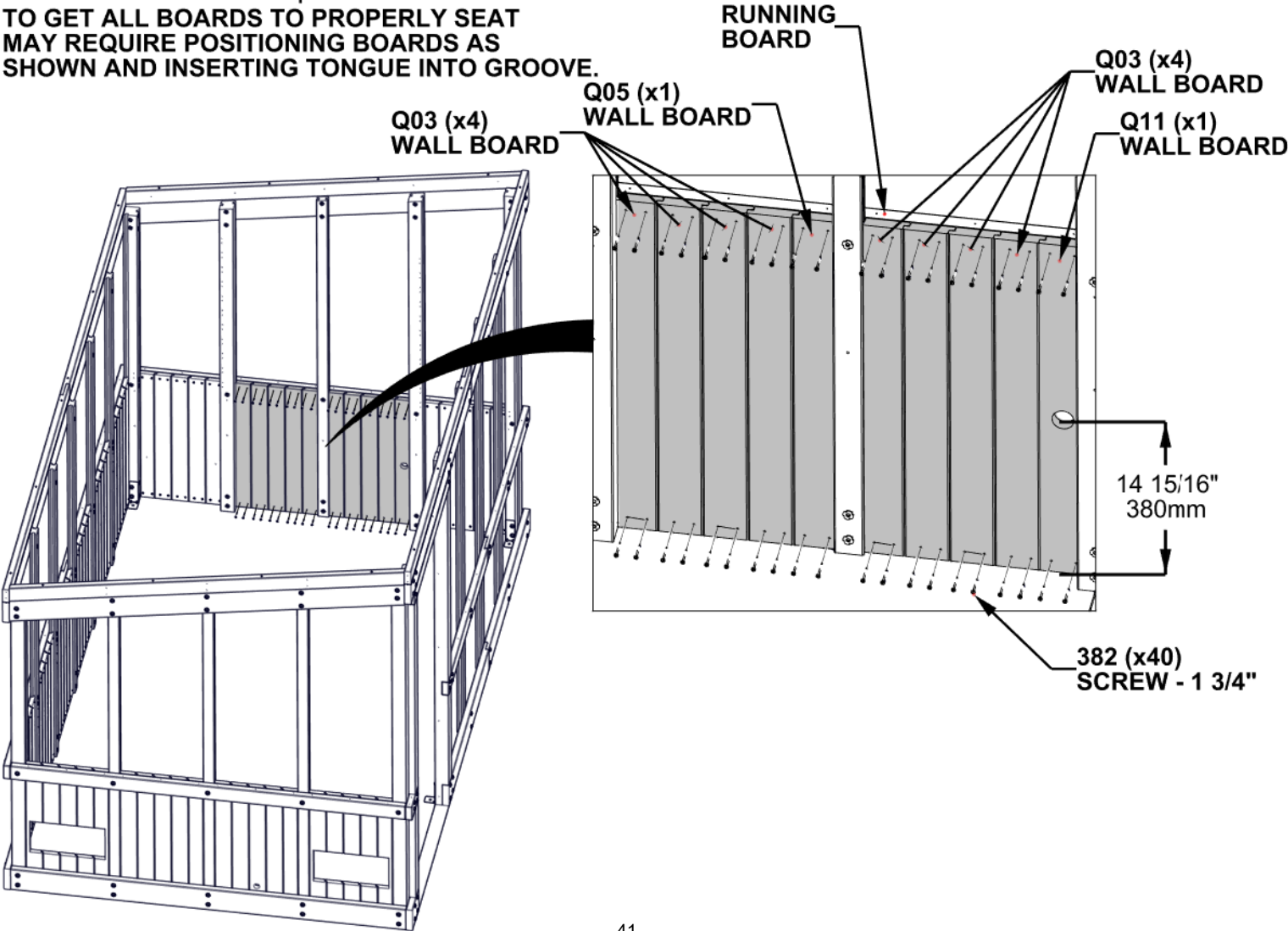


Q11 WALL BOARD - W4L18800
(x1) 15/16"x3 3/4"x32 1/16" (24x95x814)

NOTES:
MAKE SURE BOARDS ARE FLUSH WITH RUNNING BOARD
AND EVENLY SPACED BEFORE INSERTING SCREWS.



TO GET ALL BOARDS TO PROPERLY SEAT
MAY REQUIRE POSITIONING BOARDS AS
SHOWN AND INSERTING TONGUE INTO GROOVE.



STEP 14 - FRONT WALL BOARDS

Qty	PART NUMBER	DESCRIPTION
96	H100382	SCREW PFH 8 X 1 3/4 BLK

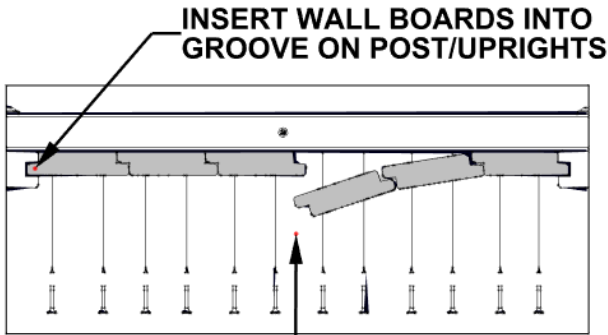
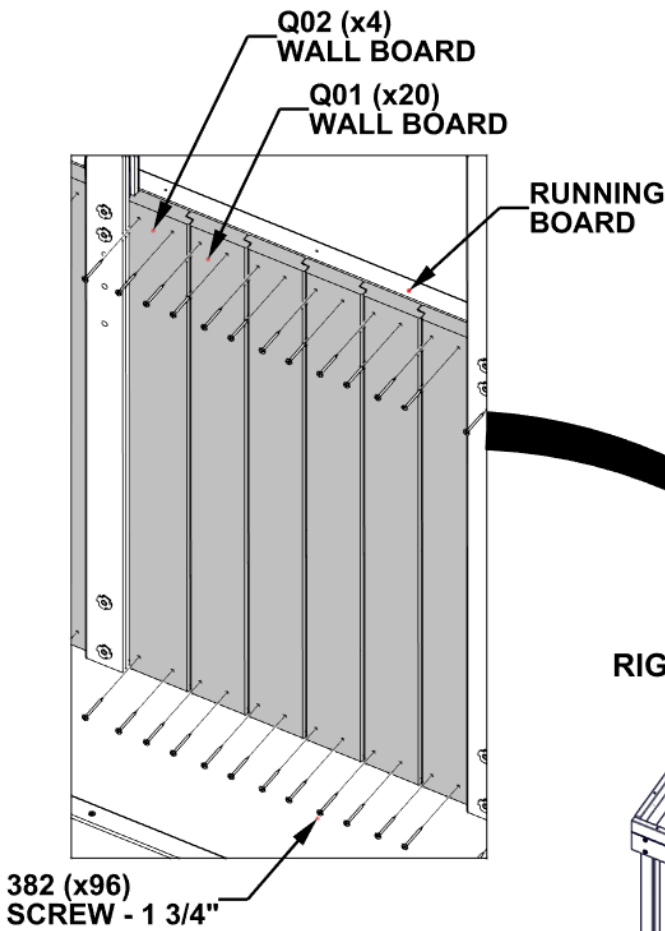


Q01 WALL BOARD - W4L18688
(x20) 15/16"x4"x32 1/16" (24x98x814)

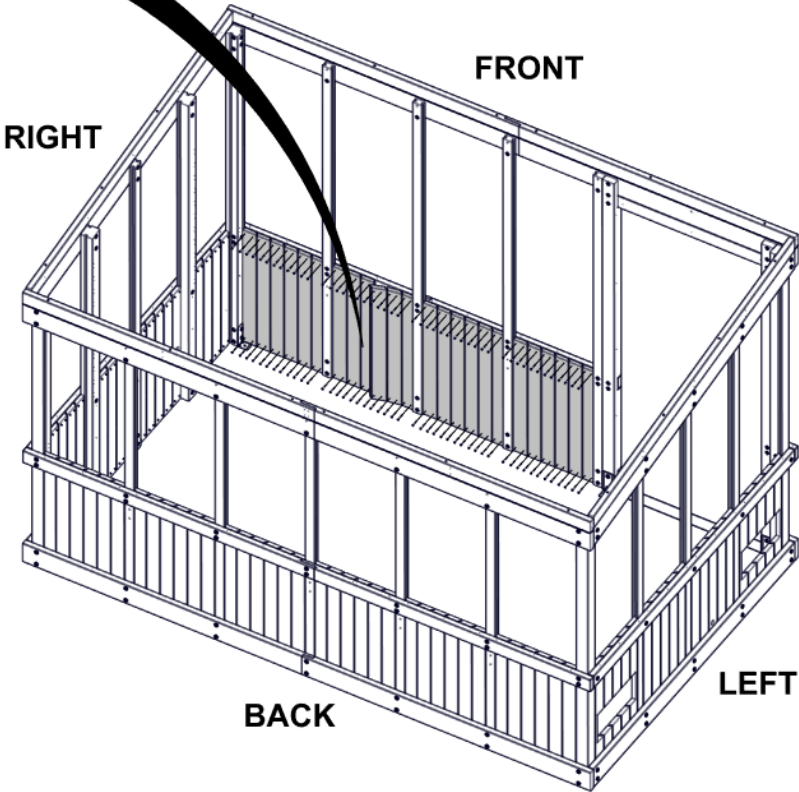


Q02 WALL BOARD - W4L18689
(x4) 15/16"x3 15/16"x32 1/16" (24x100x814)

- NOTES:**
- MAKE SURE BOARDS ARE FLUSH WITH RUNNING BOARD AND EVENLY SPACED BEFORE INSERTING SCREWS.
 - BOARDS WILL BE INSERTED IN THE SAME ORDER FOR ALL FOUR PANELS.



TO GET ALL BOARDS TO PROPERLY SEAT MAY REQUIRE POSITIONING BOARDS AS SHOWN AND INSERTING TONGUE INTO GROOVE.

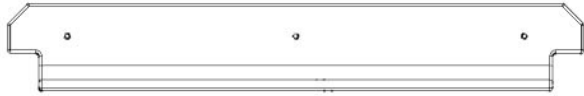


STEP 15 - BACK LEDGE BOARDS

Qty	PART NUMBER	DESCRIPTION
18	H100391	SCREW PFH 8 X 2 BLK



E12 LEDGE BOARD - W4L18718
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)



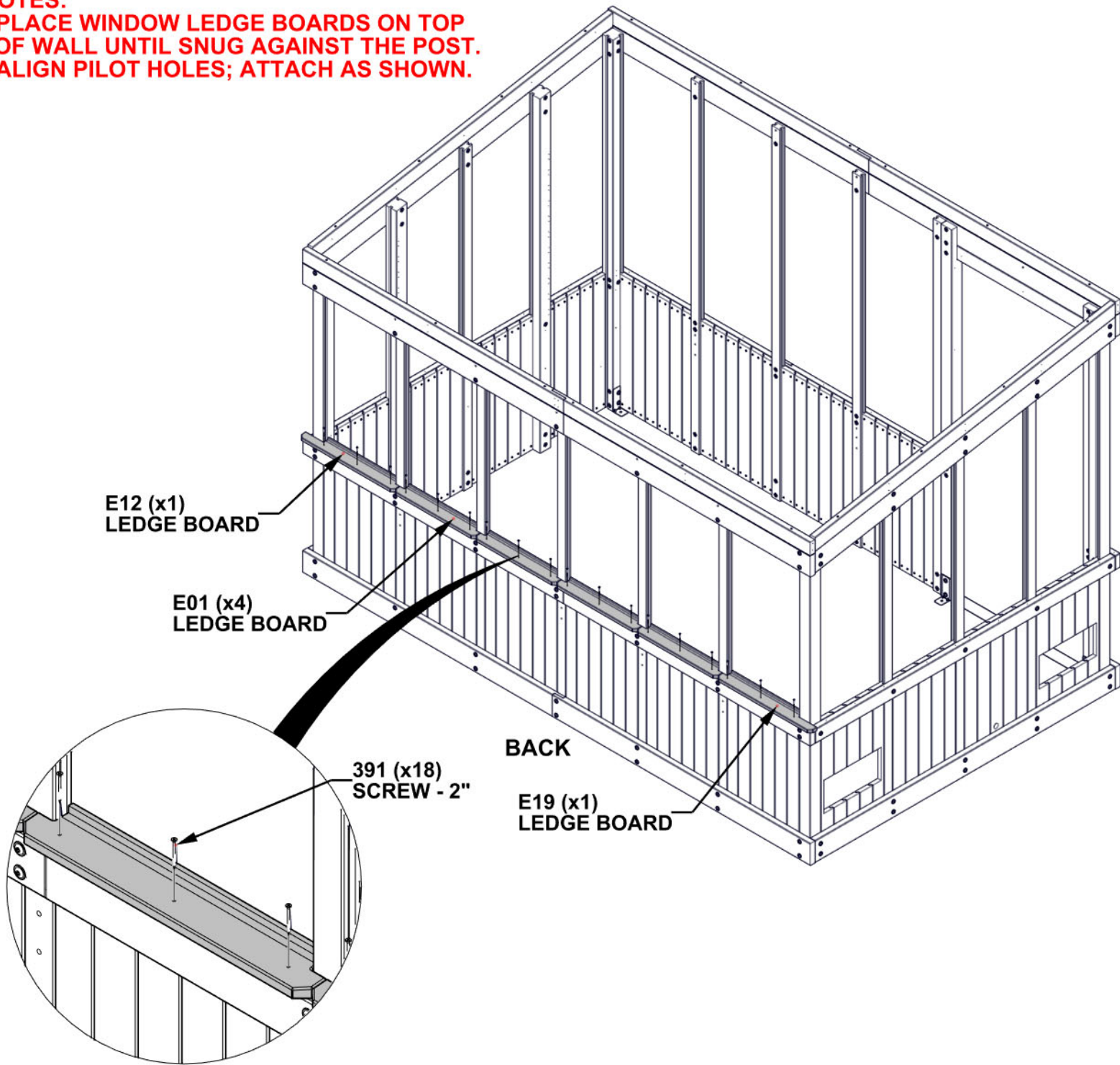
E01 LEDGE BOARD - W4L18693
(x4) 1 7/16"x3 3/8"x22 7/16" (36x86x570)



E19 LEDGE BOARD - W4L18725
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)

NOTES:

- PLACE WINDOW LEDGE BOARDS ON TOP OF WALL UNTIL SNUG AGAINST THE POST.
- ALIGN PILOT HOLES; ATTACH AS SHOWN.



STEP 16 - LEFT LEDGE BOARDS

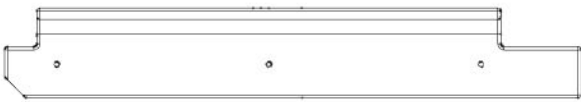
Qty	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8 X 2 BLK



E18 LEDGE BOARD - W4L18724
(x1) 1 7/16"x3 3/8"x21 3/4" (36x86x552)

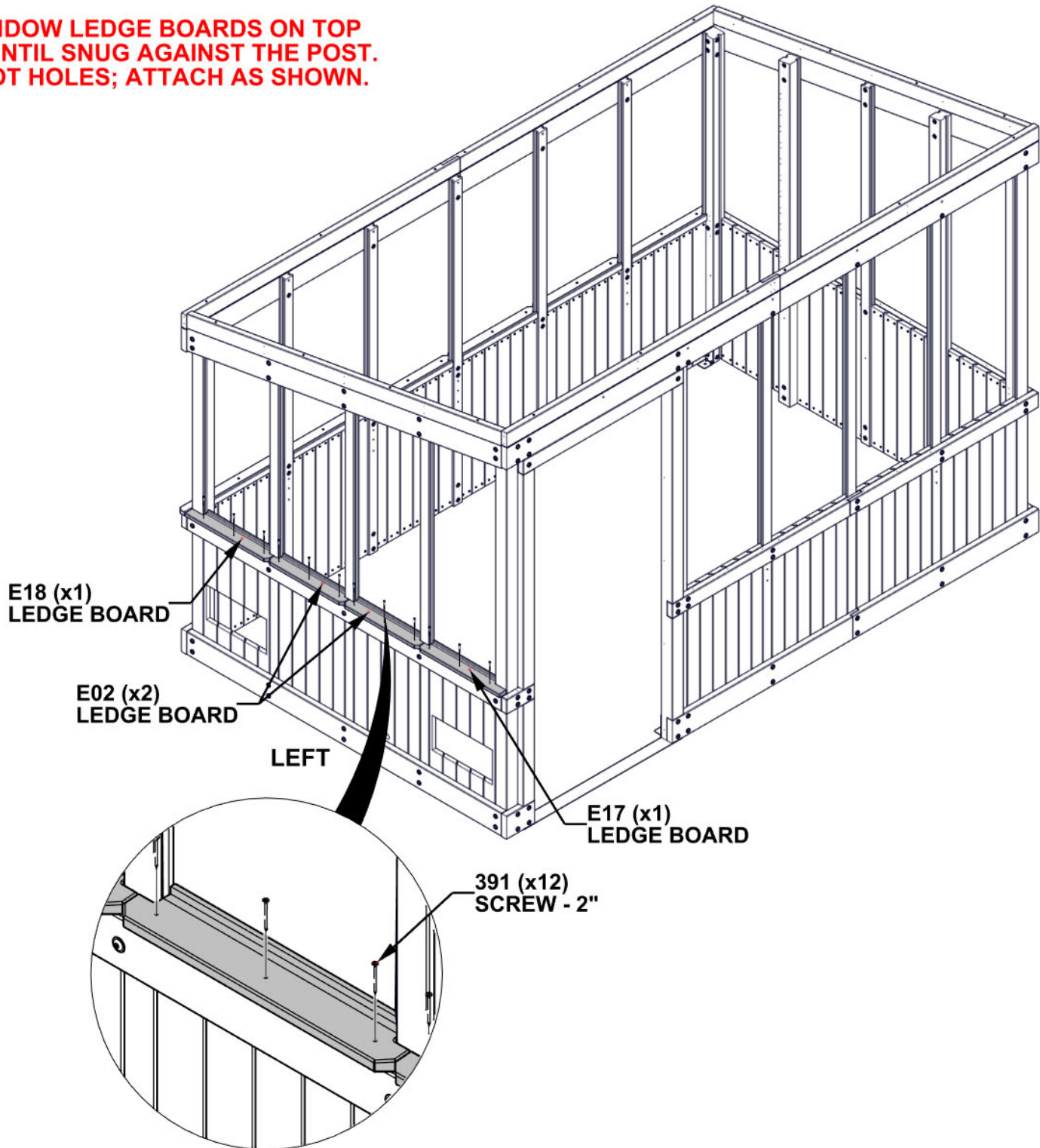


E02 LEDGE BOARD - W4L18694
(x2) 1 7/16"x3 3/8"x19 15/16" (36x86x507)



E17 LEDGE BOARD - W4L18723
(x1) 1 7/16"x3 3/8"x21 3/4" (36x86x553)

- NOTES:**
- PLACE WINDOW LEDGE BOARDS ON TOP OF WALL UNTIL SNUG AGAINST THE POST.
 - ALIGN PILOT HOLES; ATTACH AS SHOWN.



STEP 17 - RIGHT LEDGE BOARDS

Qty	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8 X 2 BLK



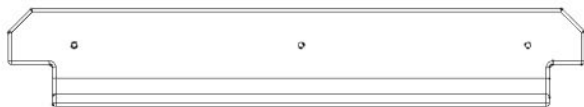
E14 LEDGE BOARD - W4L18720
(x1) 15/16"x2 15/16"x21 3/4" (24x74x553)



E03 LEDGE BOARD - W4L18695
(x1) 1 7/16"x3 3/8"x19 15/16" (36x86x507)

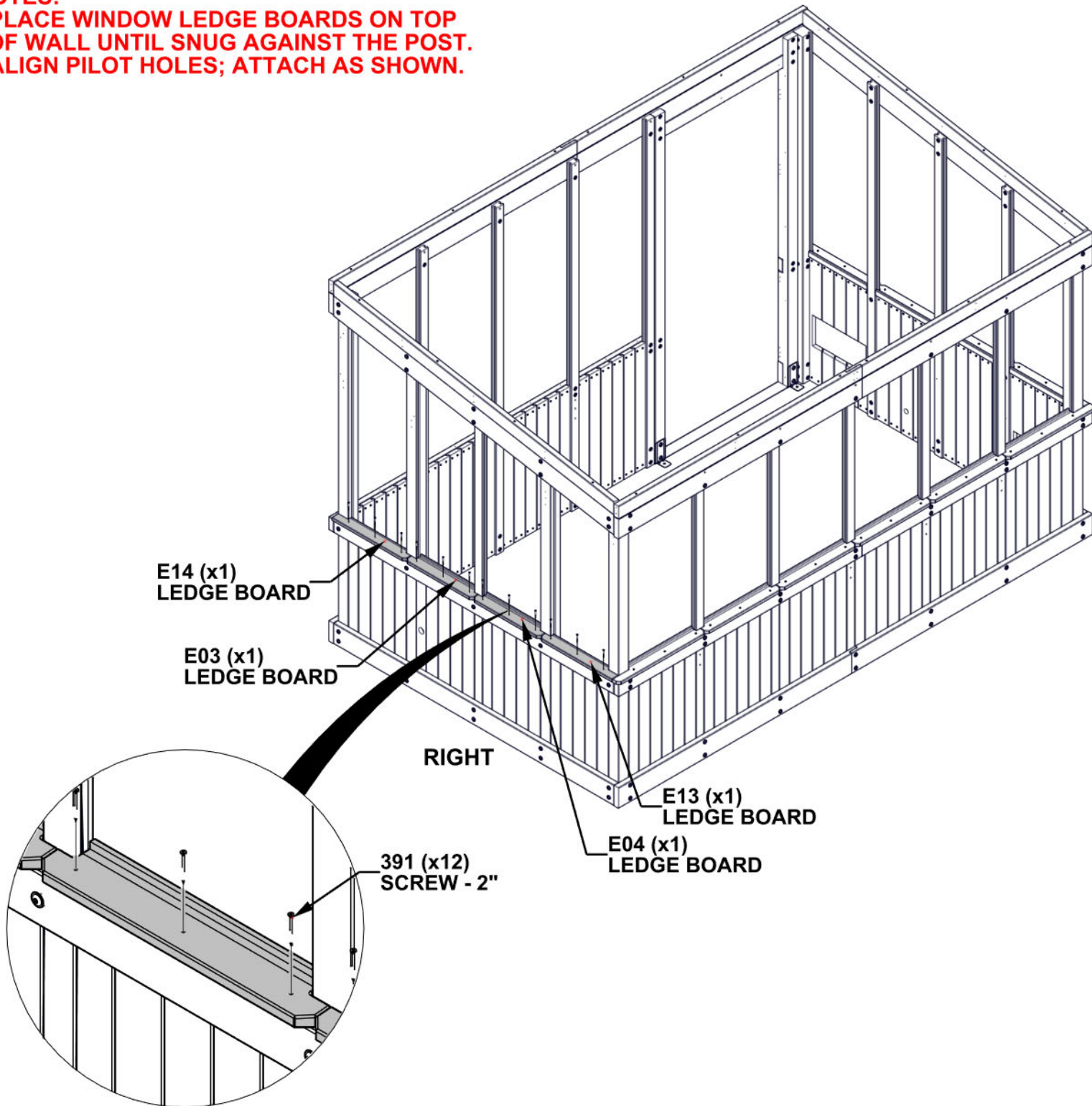


E13 LEDGE BOARD - W4L18719
(x1) 15/16"x2 15/16"x21 3/4" (24x74x553)



E04 LEDGE BOARD - W4L18696
(x1) 1 7/16"x3 3/8"x19 15/16" (36x86x507)

- NOTES:**
- PLACE WINDOW LEDGE BOARDS ON TOP OF WALL UNTIL SNUG AGAINST THE POST.
 - ALIGN PILOT HOLES; ATTACH AS SHOWN.



STEP 18 - FRONT LEDGE BOARDS

Qty	PART NUMBER	DESCRIPTION
14	H100391	SCREW PFH 8 X 2 BLK



E16 LEDGE BOARD - W4L18722
(x1) 1 7/16"x3 3/8"x23 5/8" (36x86x600)



E01 LEDGE BOARD - W4L18693
(x2) 1 7/16"x3 3/8"x22 7/16" (36x86x570)

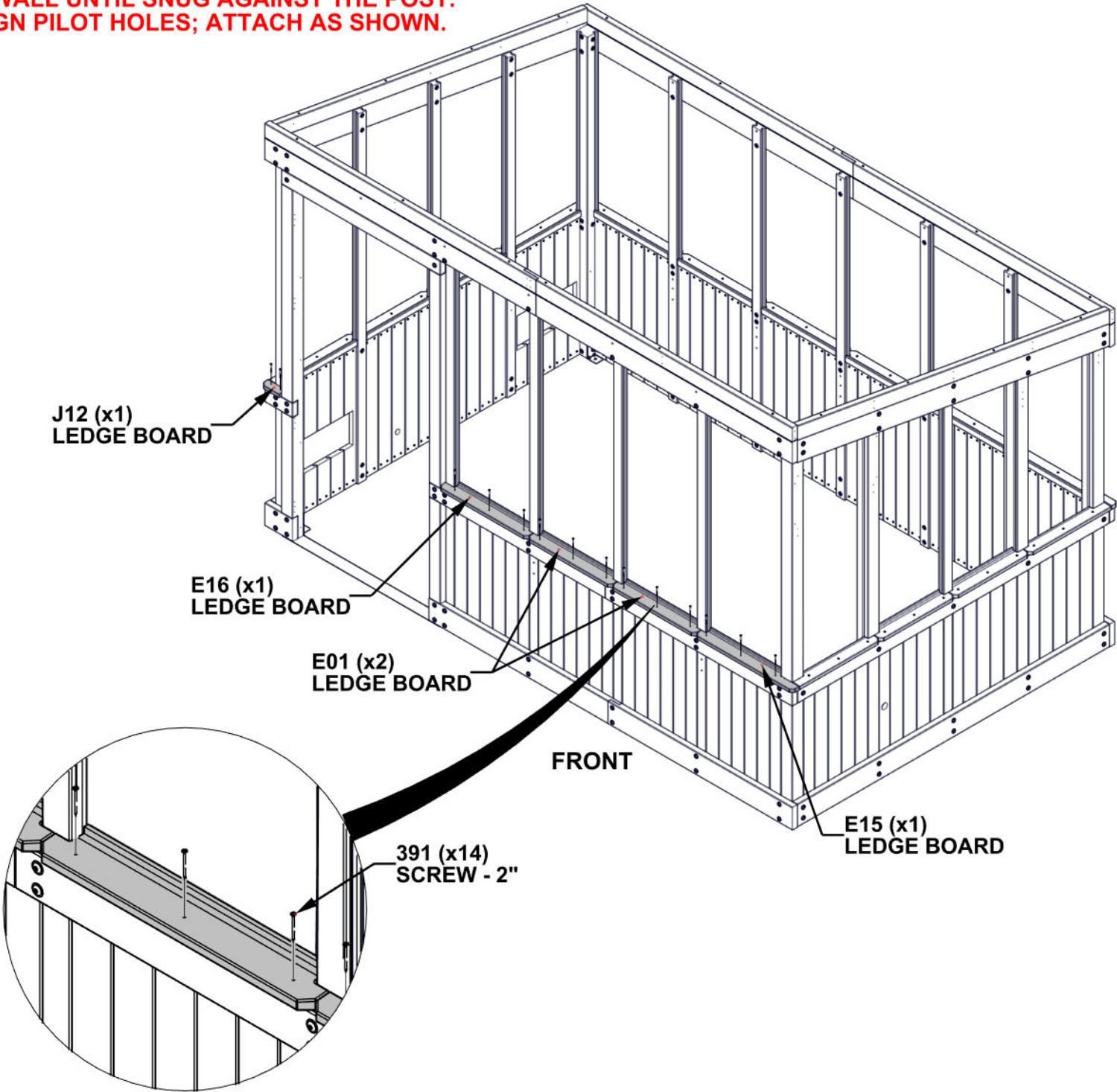


E15 LEDGE BOARD - W4L18721
(x1) 1 7/16"x3 3/8"x26 1/4" (36x86x666)



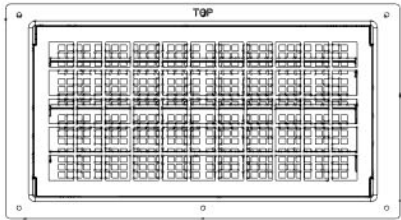
J12 LEDGE BOARD - W4L18816
(x1) 15/16"x1 15/16"x4 15/16" (24x50x126)

- NOTES:**
- PLACE WINDOW LEDGE BOARDS ON TOP OF WALL UNTIL SNUG AGAINST THE POST.
 - ALIGN PILOT HOLES; ATTACH AS SHOWN.



STEP 19A - LOUVERS

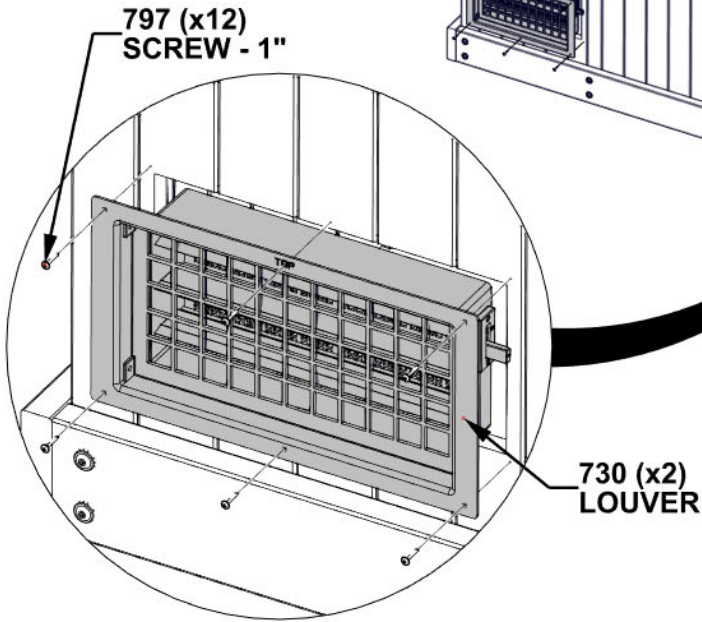
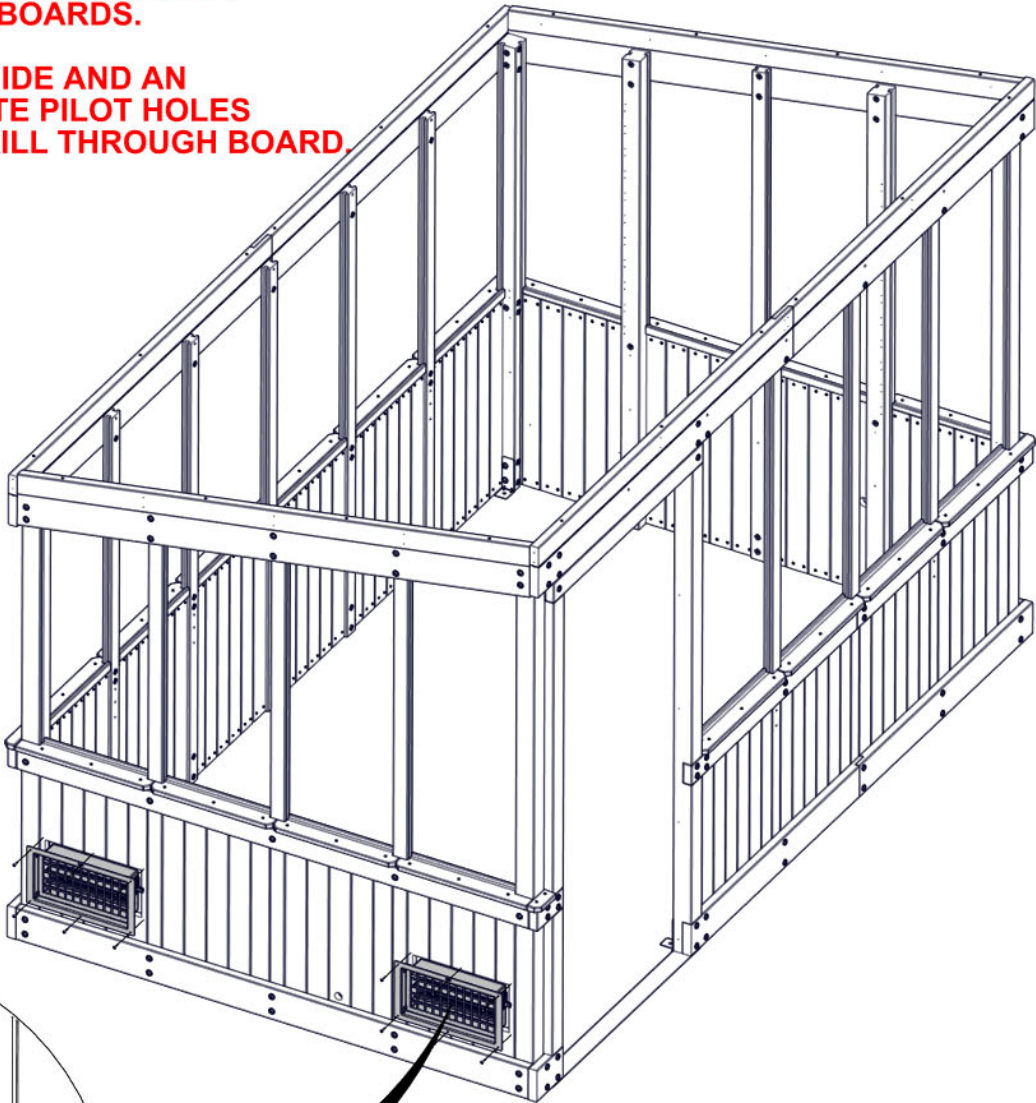
Qty	PART NUMBER	DESCRIPTION
12	H100797	SCREW PWH 8 X 1 BLK



A6P00730 LOUVER
(x2)

NOTES:

- SLIDE LOUVER INTO OPENING UNTIL FLANGE ON LOUVER CONTACTS WALL BOARDS.
- CENTER LOUVER IN OPENING.
- USE LOUVER FLANGE AS A GUIDE AND AN 1/8" [3mm] DRILL BIT TO CREATE PILOT HOLES INTO WALL PANEL. DO NOT DRILL THROUGH BOARD.
- ATTACH AS SHOWN.



STEP 19B - LOUVERS

Qty	PART NUMBER	DESCRIPTION
32	H100200	SCREW PFH 8 X 1 1/2 BLK

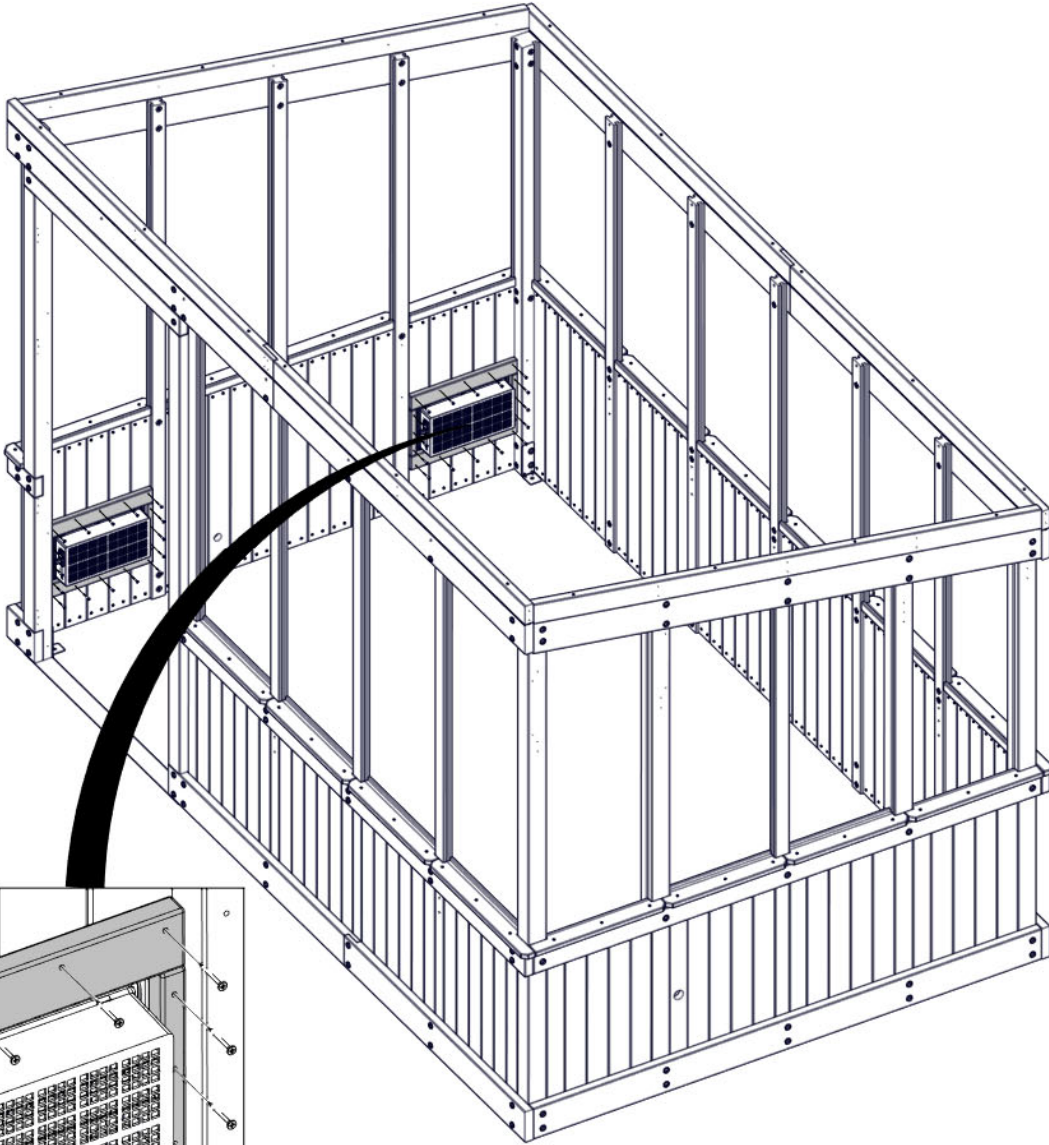


J11 LOUVER TRIM - W4L18814
(x4) 15/16"x2 3/8"x17 1/2" (24x60x445)

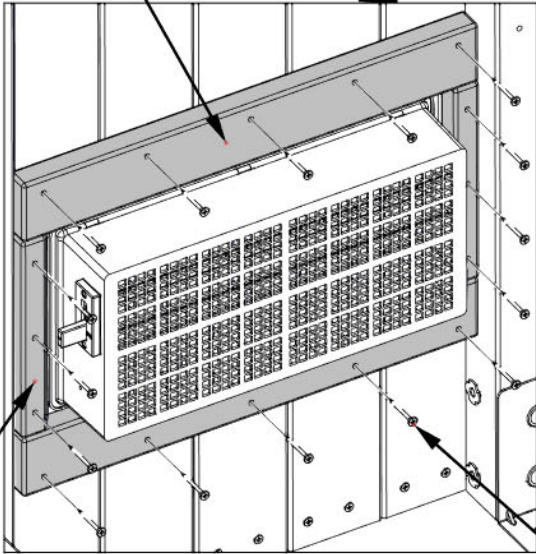


S01 LOUVER TRIM - W4L18815
(x4) 15/16"x15/16"x7 15/16" (24x24x202)

- NOTES:**
- PLACE LOUVER TRIM BOARDS AROUND LOUVER AS SHOWN.
 - LOUVER TRIM SHOULD BE SNUG AGAINST THE LOUVER.
 - USE LOUVER TRIM HOLES AS GUIDE AND USE AN 1/8 DRILL BIT TO CREATE PILOT HOLES IN WALL PANEL.



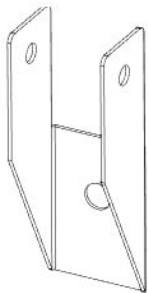
J11 (x4)
LOUVER TRIM



S01 (x4)
LOUVER TRIM

200 (x32)
SCREW - 1 1/2"

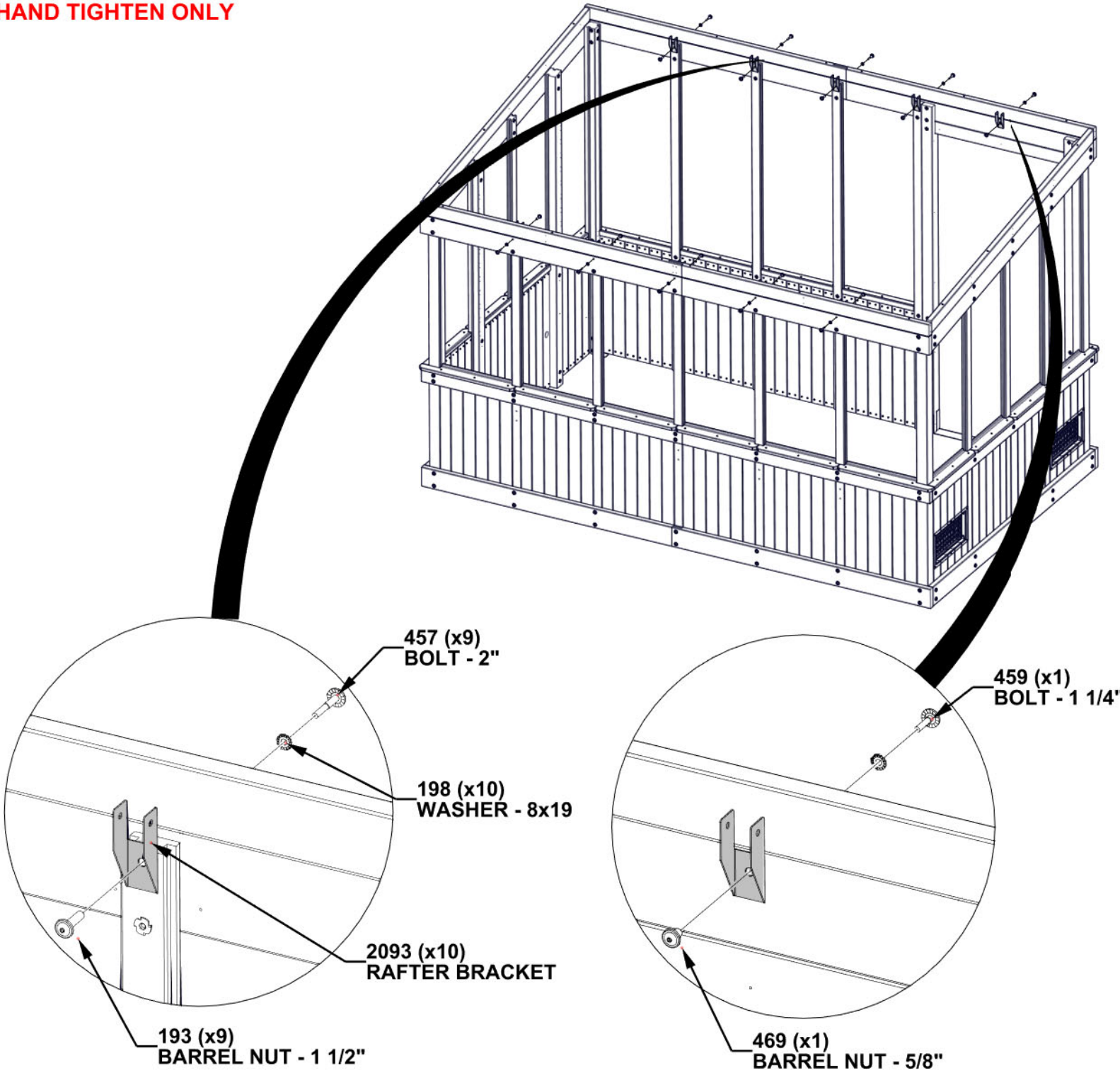
STEP 20 - RAFTER BRACKETS



A4M02093 RAFTER BRACKET
(x10)

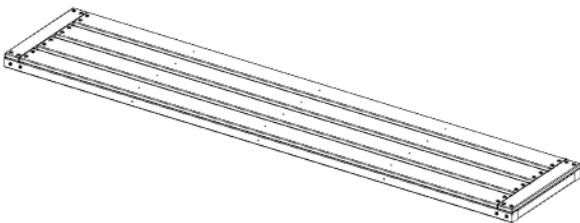
Qty	PART NUMBER	DESCRIPTION
9	H100193	NUT BARREL WH 5/16 X 1 1/2 BLK
10	H100198	WASHER LOCK EXT 8X19 BLK
9	H100457	BOLT WH 5/16 X 2 BLK
1	H100459	BOLT WH 5/16 X 1 1/4 BLK
1	H100469	NUT BARREL WH 5/16 X 5/8 BLK

NOTES:
HAND TIGHTEN ONLY



STEP 21 - RIGHT TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100201	SCREW PFH 8 X 2 1/2 BLK
12	H100387	SCREW PFH 8 X 1 1/4 BLK

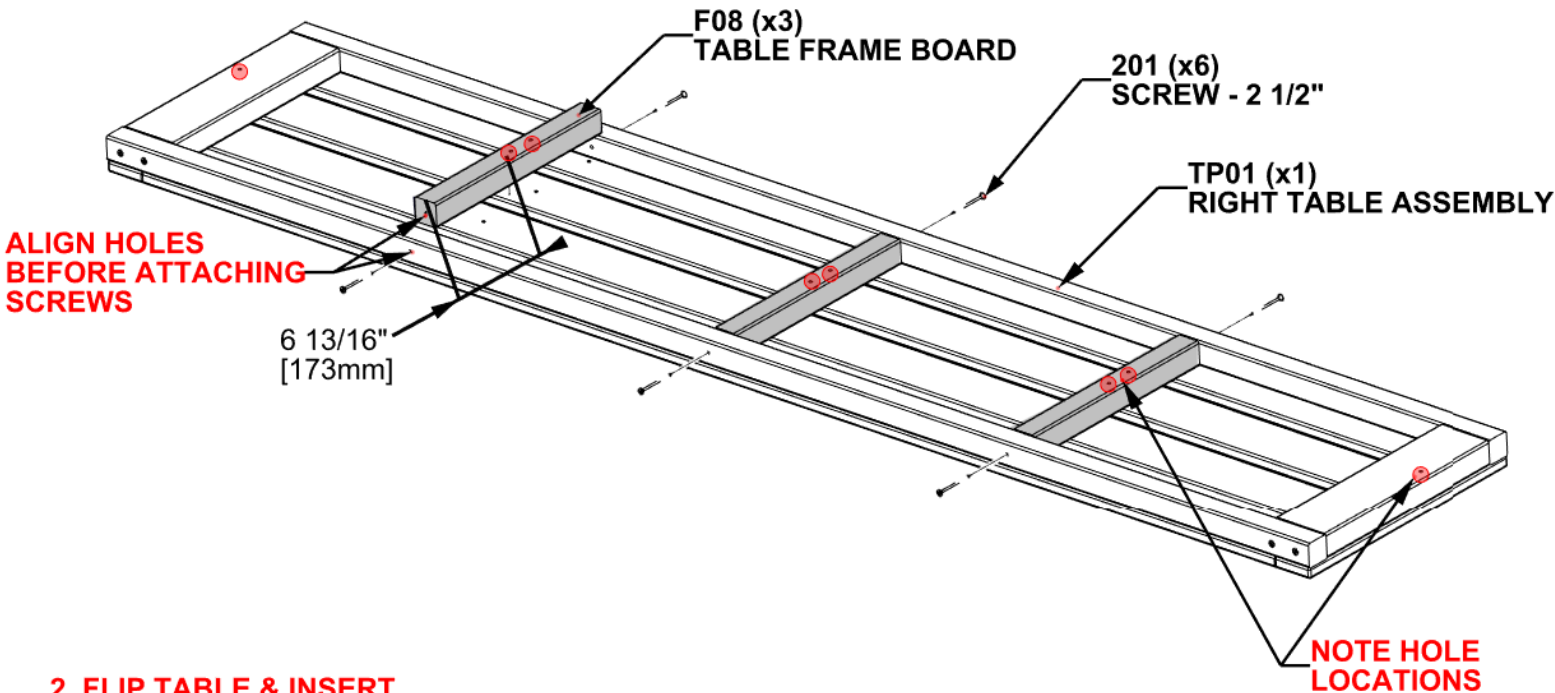


TP01 RIGHT TABLE ASSEMBLY - W2A03993
(x1) 2 1/16"x16"x80 7/16" (52x407x2043)

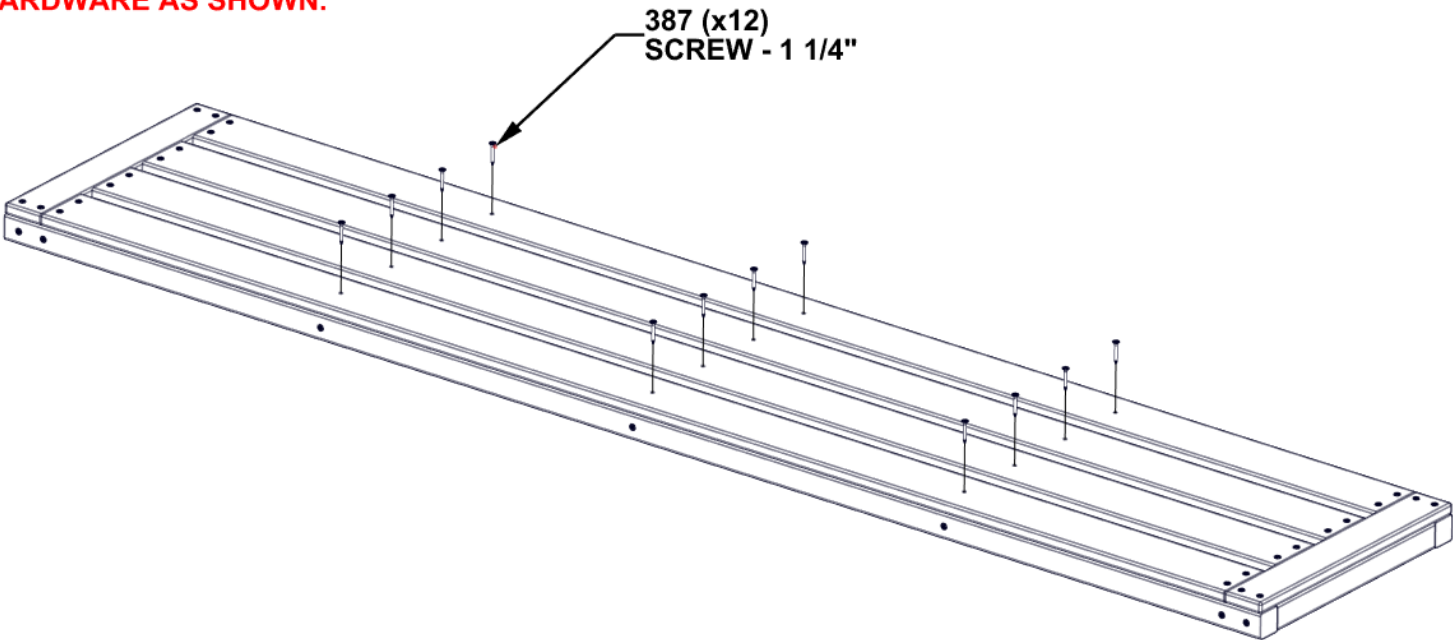


F08 TABLE FRAME BOARD - W4L18748
(x3) 1 7/16"x1 7/16"x13 1/8" (36x36x333)

1. FLIP TABLE UPSIDE DOWN & INSERT BOARDS & HARDWARE AS SHOWN.



2. FLIP TABLE & INSERT HARDWARE AS SHOWN.



**SET STEP 21 ASSEMBLY
TO THE SIDE**

STEP 22 - RIGHT TABLE

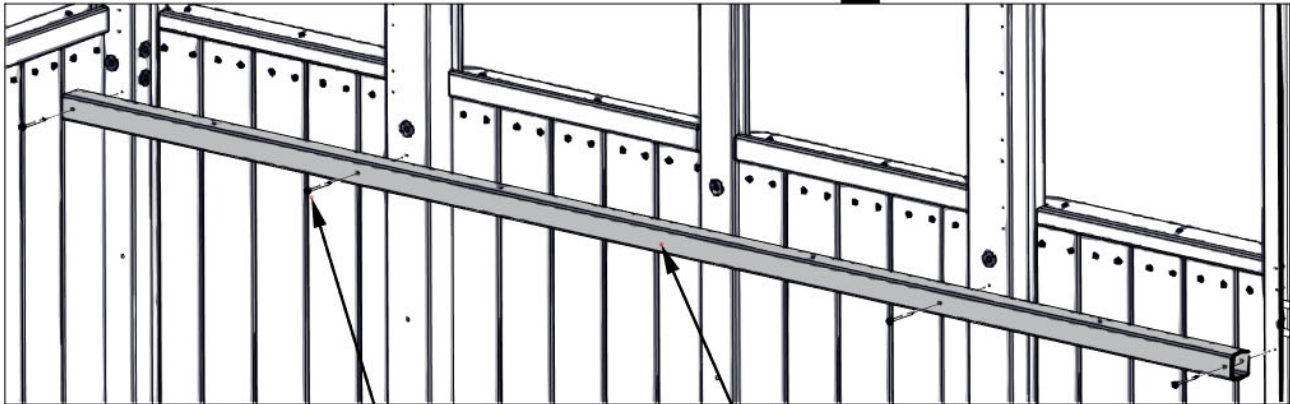
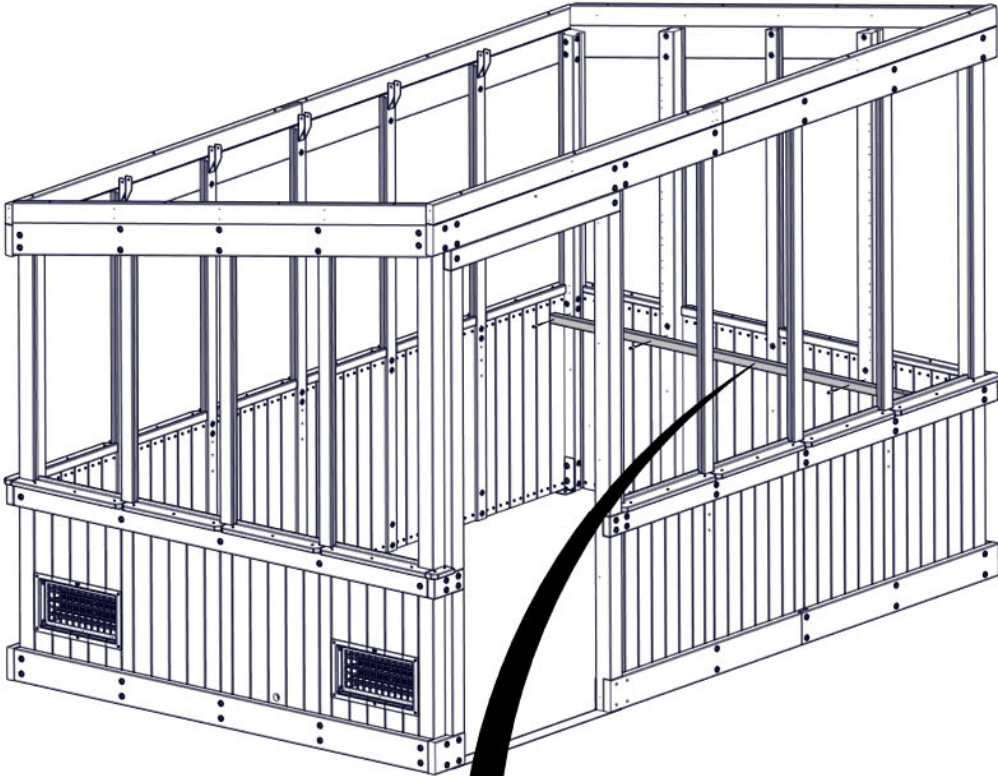
Qty	PART NUMBER	DESCRIPTION
4	H100483	SCREW PFH 8 X 2 1/4 BLK



P12 CLEAT - W4L18796
(x1) 1 7/16"x1 7/16"x80 7/16" (36x36x2043)

NOTES:
ALIGN BOARD WITH PILOT HOLES
BEFORE ATTACHING SCREWS.

RIGHT



483 (x4)
SCREW - 2 1/4"

P12 (x1)
CLEAT

STEP 23 - RIGHT TABLE

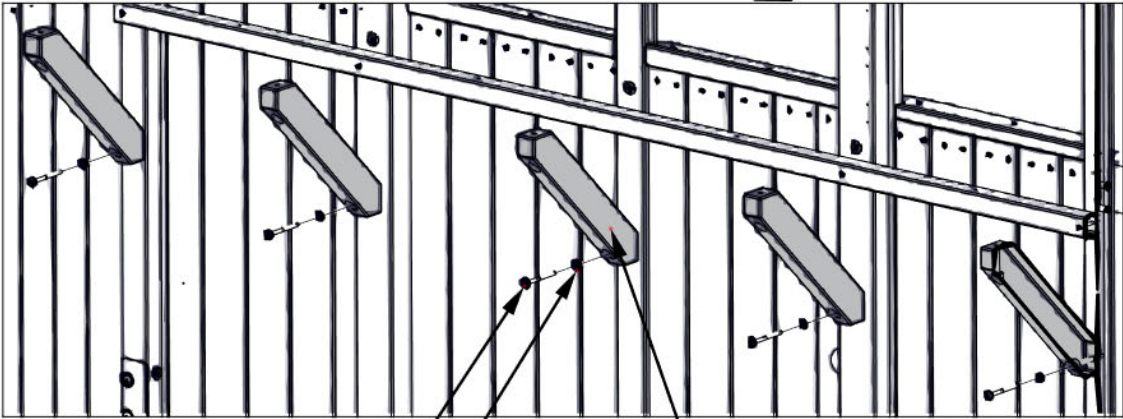
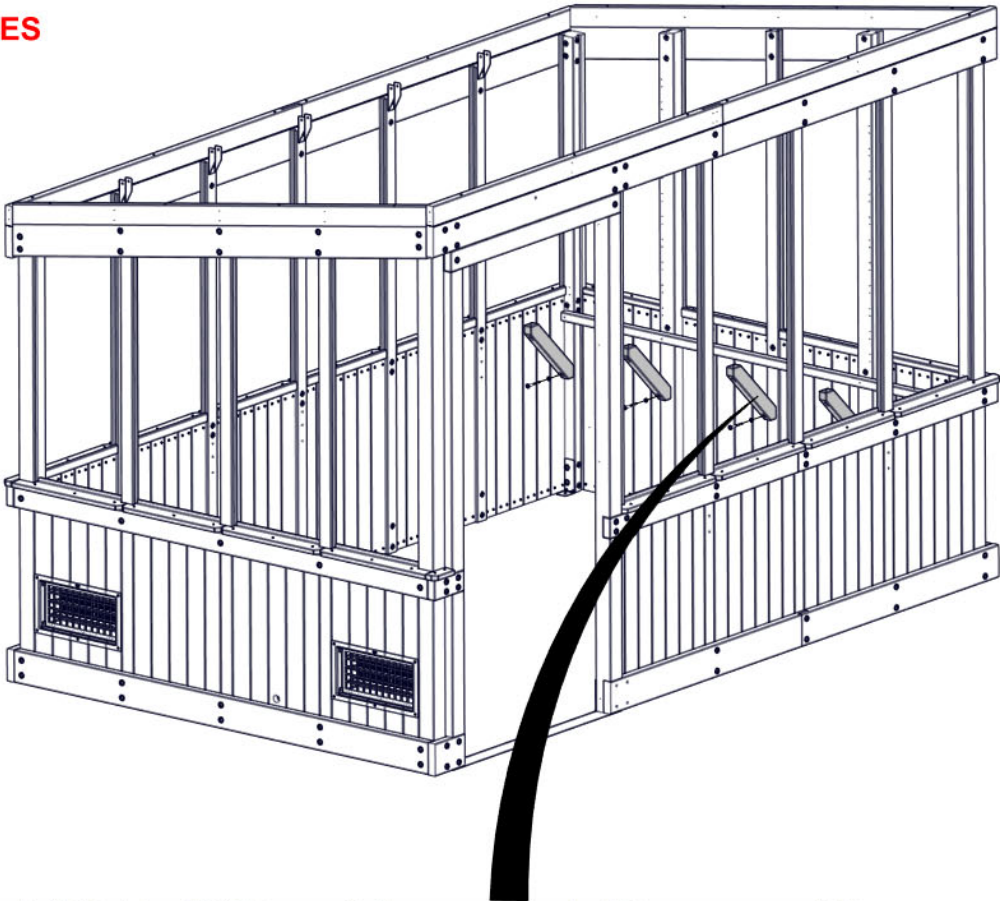
Qty	PART NUMBER	DESCRIPTION
5	H100405	WASHER LOCK EXT 6X15 BLK
5	H100792	LAG SCREW WH 1/4 X 3 BLK



F09 DIAGONAL BRACE - W4L18749
(x5) 1 7/16"x2 3/8"x15 3/16" (36x60x385)

- NOTES:
- HAND TIGHTEN ONLY
 - ALIGN BRACE WITH PILOT HOLES BEFORE ATTACHING SCREWS.

RIGHT



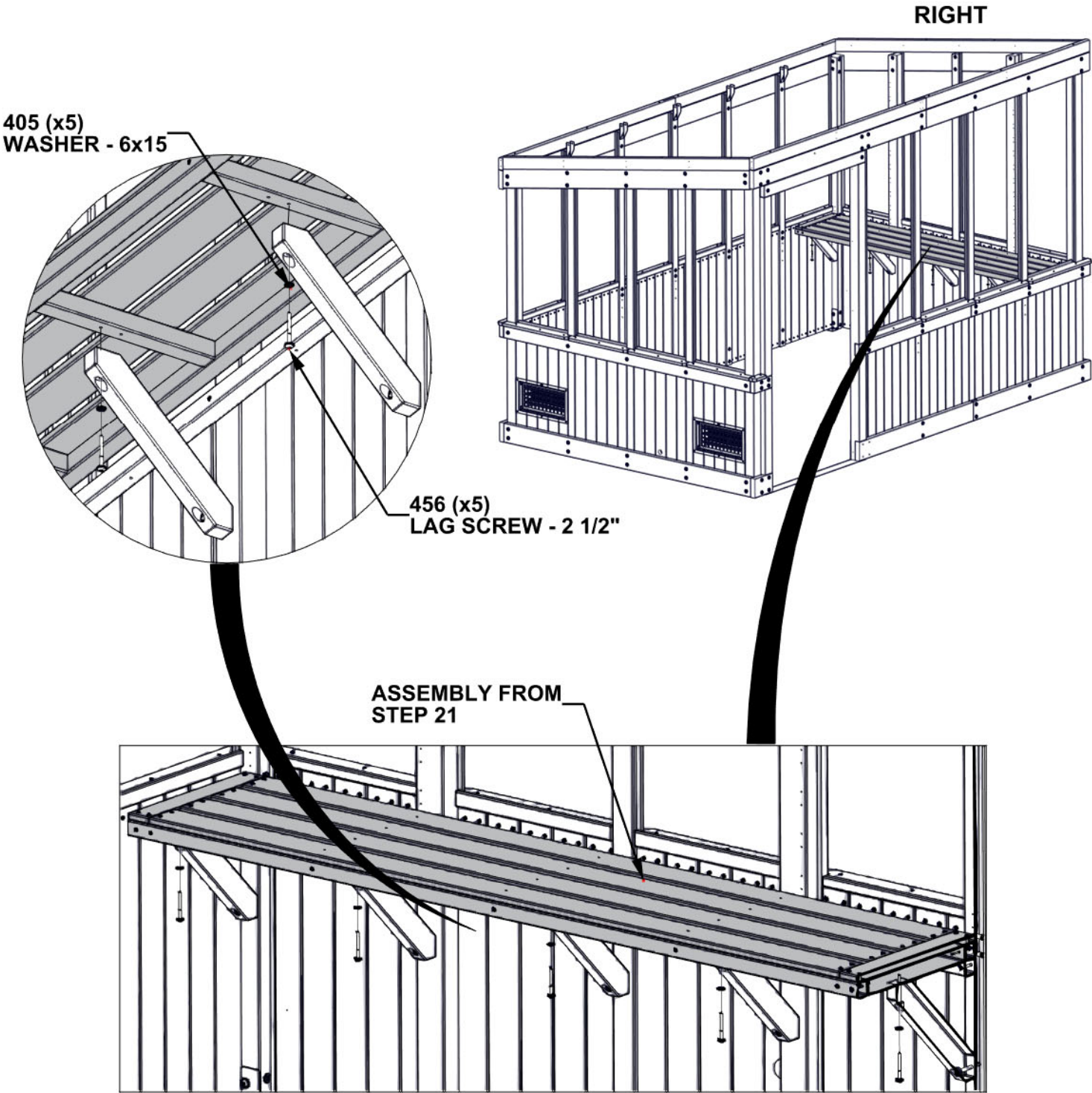
792 (x5)
LAG SCREW - 3"
405 (x5)
WASHER - 6x15

F09 (x5)
DIAGONAL BRACE

STEP 24 - RIGHT TABLE

Qty	PART NUMBER	DESCRIPTION
5	H100405	WASHER LOCK EXT 6X15 BLK
5	H100456	LAG SCREW WH 1/4 X 2 1/2 BLK

- NOTES:**
- ALIGN PILOT HOLES IN TABLE WITH BRACES AND ATTACH AS SHOWN.
 - IMPORTANT! TIGHTEN ALL HARDWARE FOR TABLE.

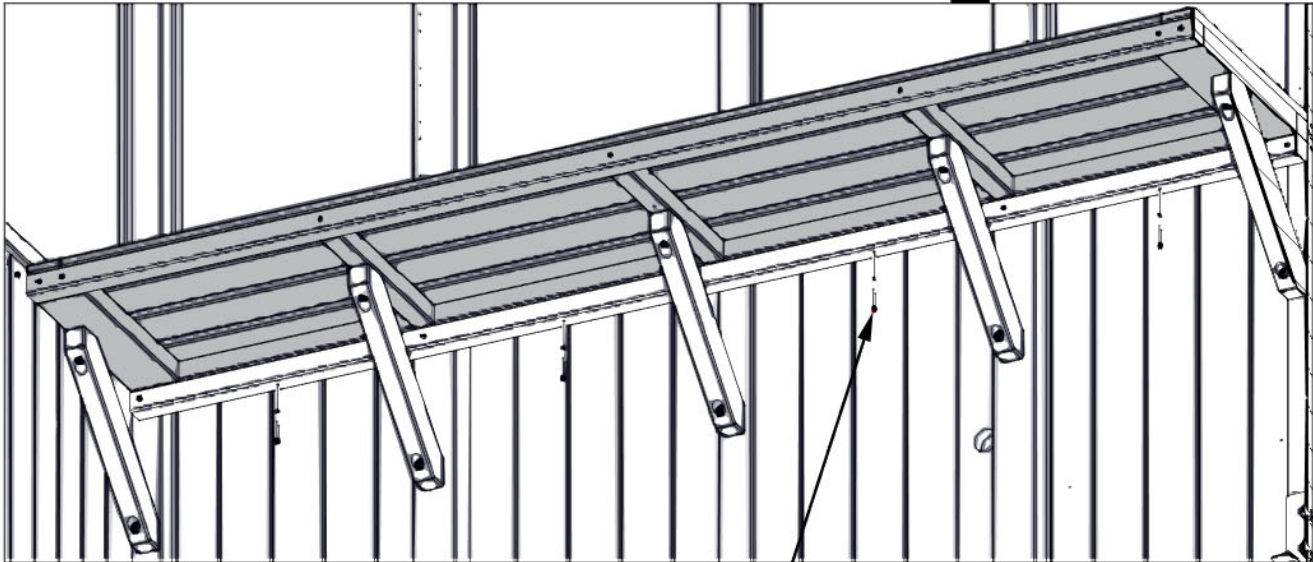
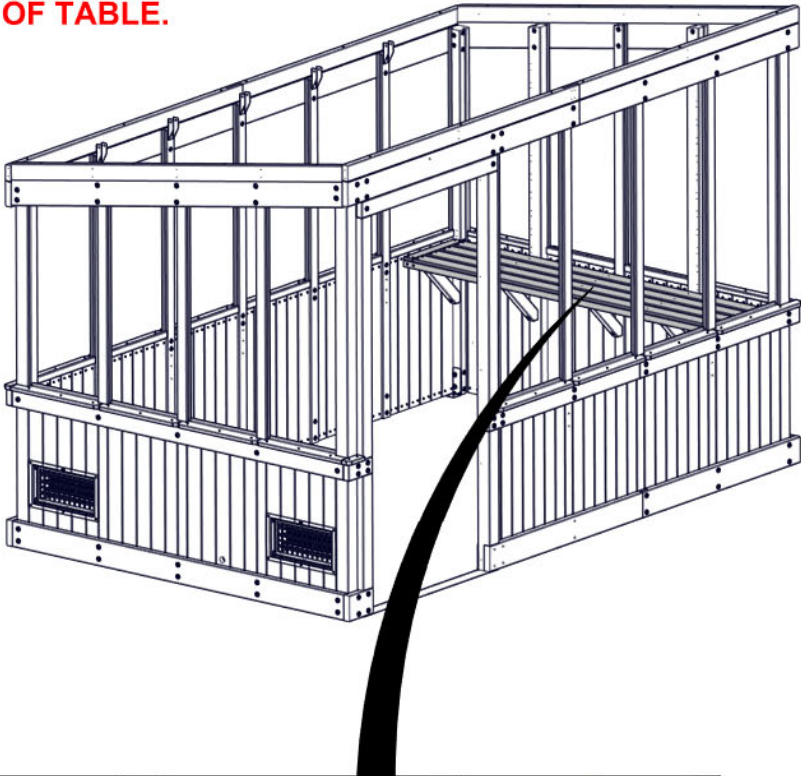


STEP 25 - RIGHT TABLE

Qty	PART NUMBER	DESCRIPTION
4	H100483	SCREW PFH 8 X 2 1/4 BLK

- NOTES:
- USE AN 1/8" [3mm] DRILL BIT TO CREATE PILOT HOLES IN CLEAT.
 - DO NOT DRILL THROUGH THE FIRST BOARD OF TABLE.

RIGHT



483 (x4)
SCREW - 2 1/4"

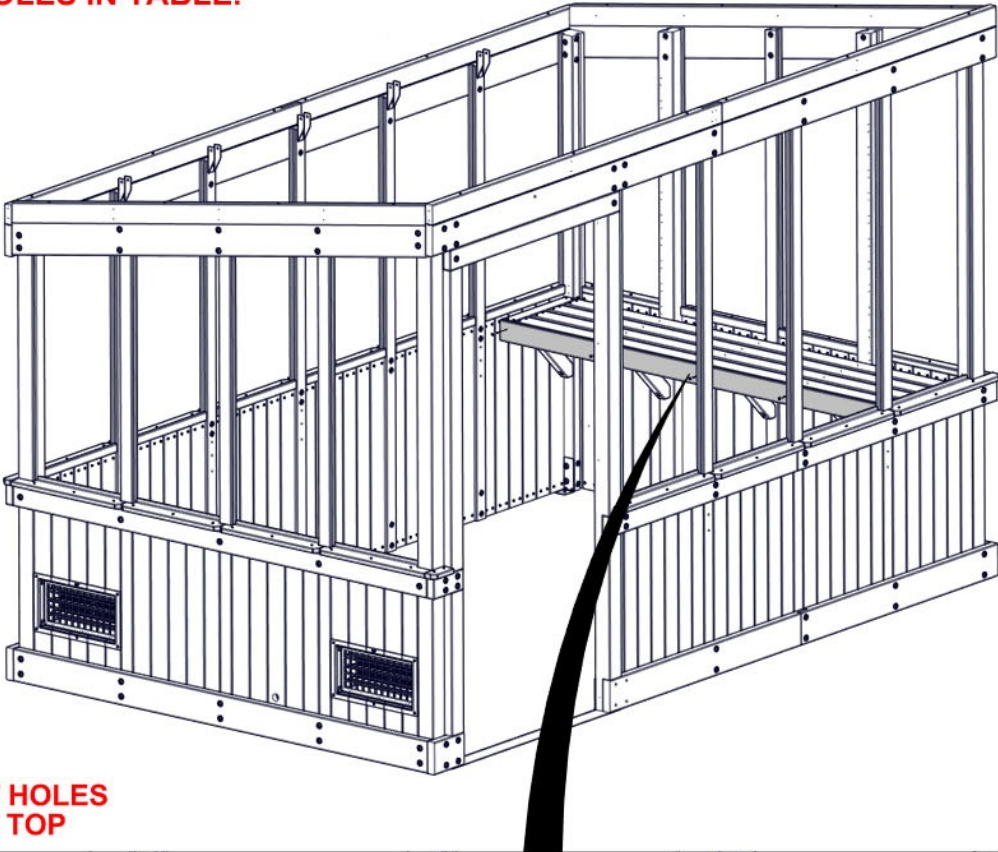
STEP 26 - RIGHT TABLE

Qty	PART NUMBER	DESCRIPTION
5	H100200	SCREW PFH 8 X 1 1/2 BLK

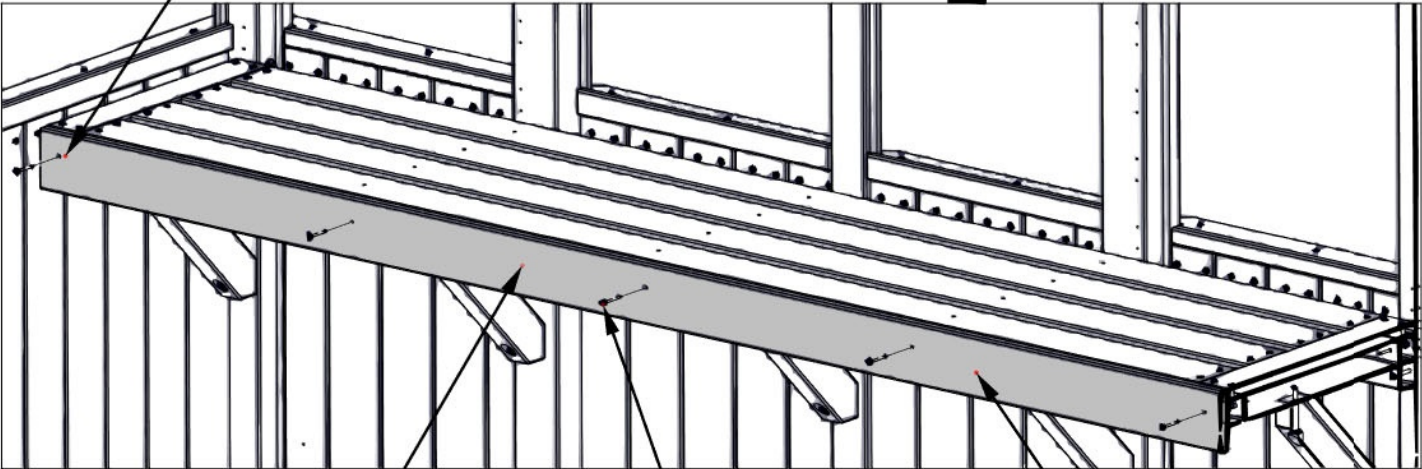
M05 TABLE TRIM - W4L18806
(x1) 5/8"x3 3/8"x80 7/16" (16x86x2043)

NOTES:
• USE M05 BOARD AS A GUIDE AND AN 1/8" [3mm] DRILL BIT TO CREATE PILOT HOLES IN TABLE.

RIGHT



NOTE ORIENT HOLES TOWARD THE TOP



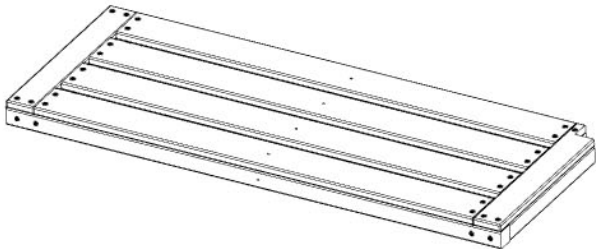
M05 (x1)
TABLE TRIM

200 (x5)
SCREW - 1 1/2"

ALIGN M05 WITH TOP
& SIDES OF TABLE

STEP 27 - LEFT TABLE

Qty	PART NUMBER	DESCRIPTION
2	H100201	SCREW PFH 8 X 2 1/2 BLK
4	H100387	SCREW PFH 8 X 1 1/4 BLK

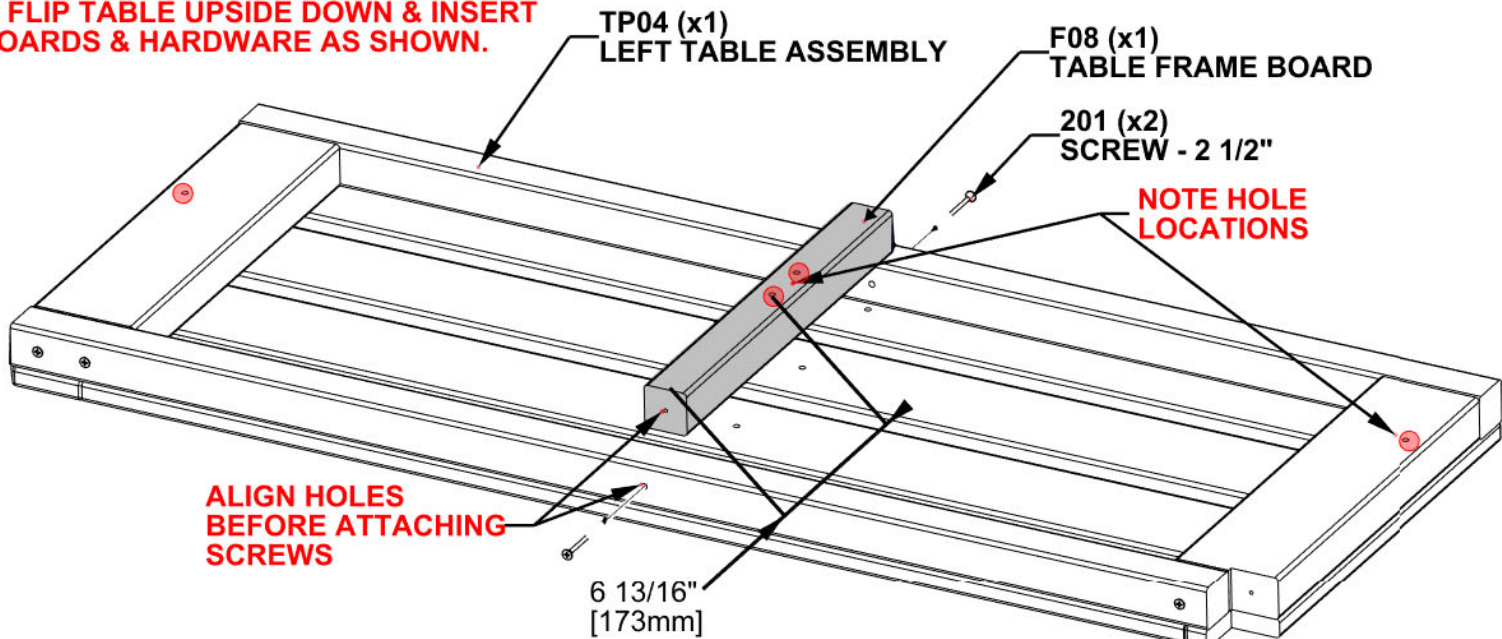


TP04 LEFT TABLE ASSEMBLY - W2A03996
(x1) 2 1/16"x16"x41 1/2" (52x407x934)

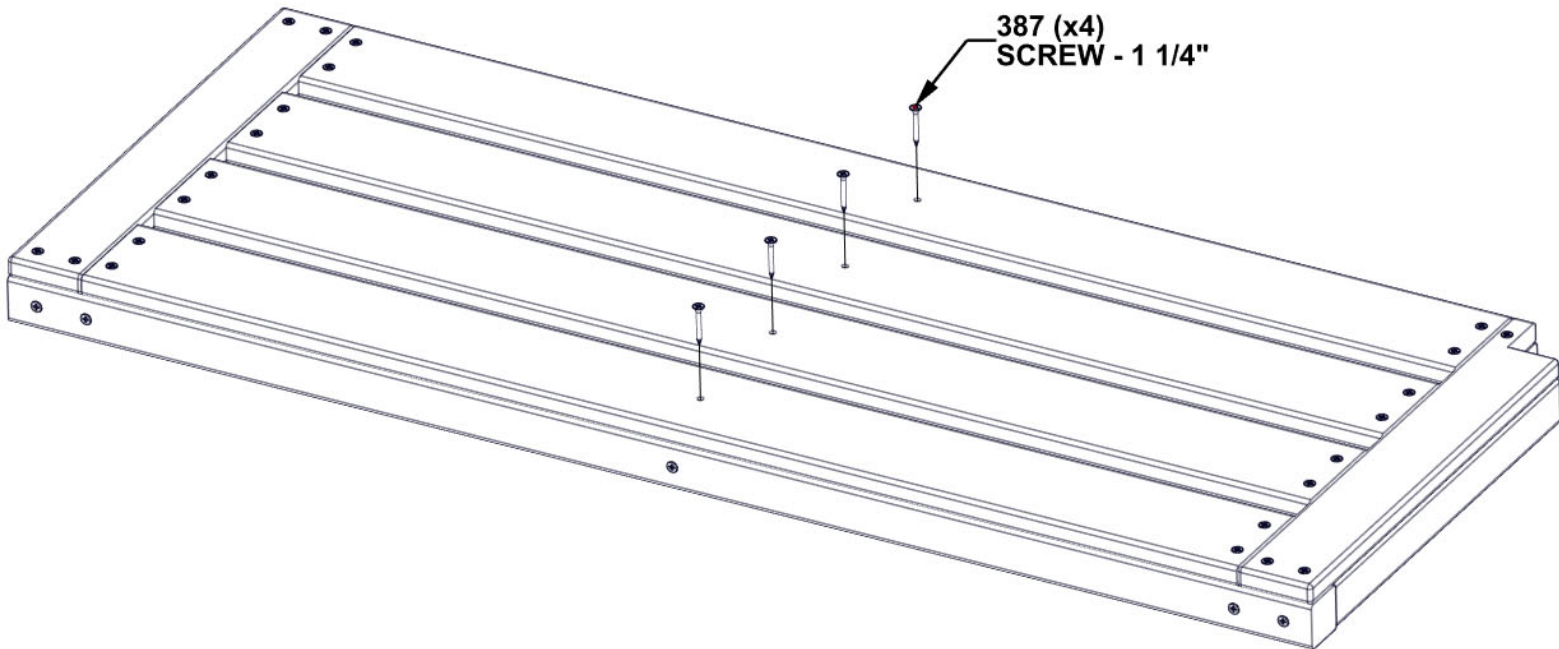


F08 TABLE FRAME BOARD - W4L18748
(x1) 1 7/16"x1 7/16"x13 1/8" (36x36x333)

1. FLIP TABLE UPSIDE DOWN & INSERT
BOARDS & HARDWARE AS SHOWN.



2. FLIP TABLE & INSERT
HARDWARE AS SHOWN.



**SET STEP 27 ASSEMBLY
TO THE SIDE**

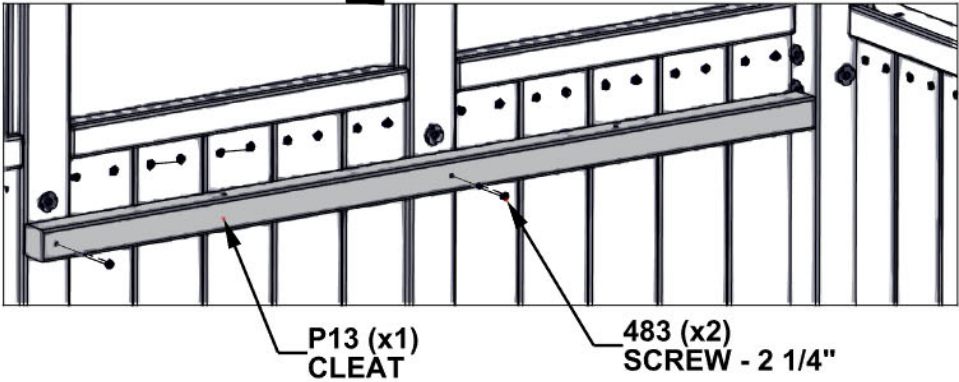
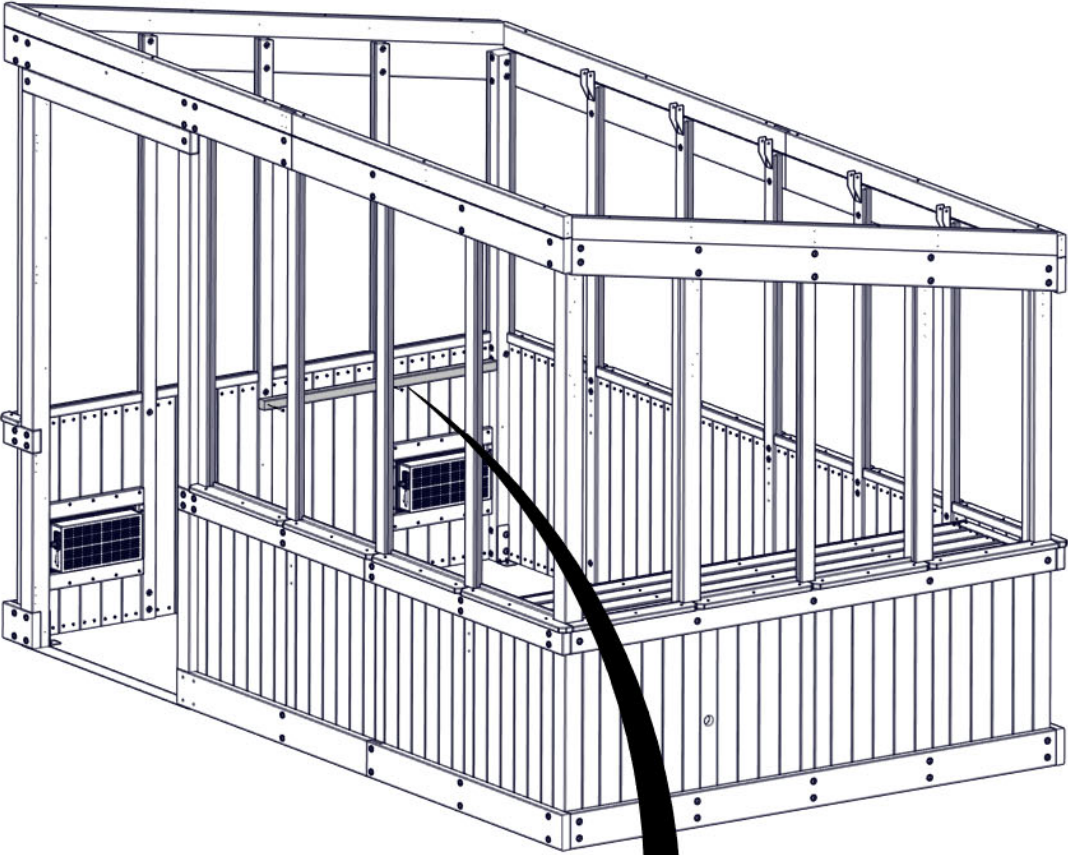
STEP 28 - LEFT TABLE

Qty	PART NUMBER	DESCRIPTION
2	H100483	SCREW PFH 8 X 2 1/4 BLK

P13 CLEAT - W4L18797
(x1) 1 7/16"x1 7/16"x39 15/16" (36x36x1014)

NOTES:
ALIGN BOARD WITH PILOT HOLES
BEFORE ATTACHING SCREWS.

LEFT



STEP 29 - LEFT TABLE

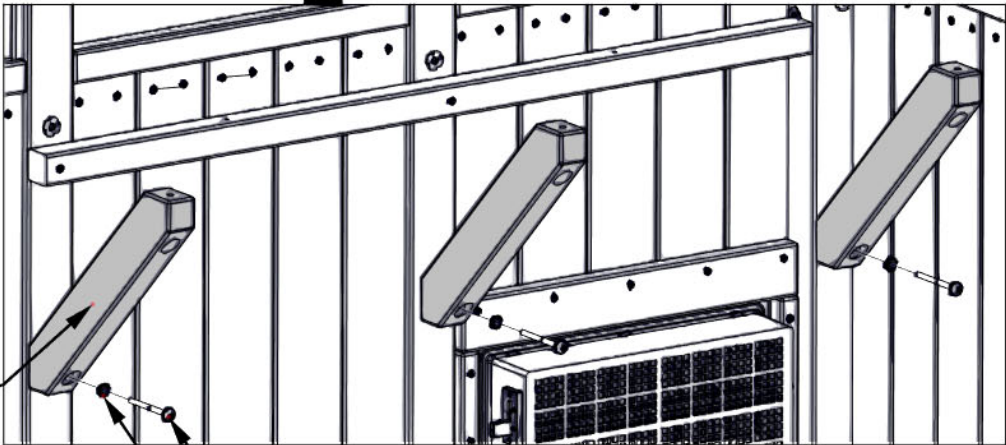
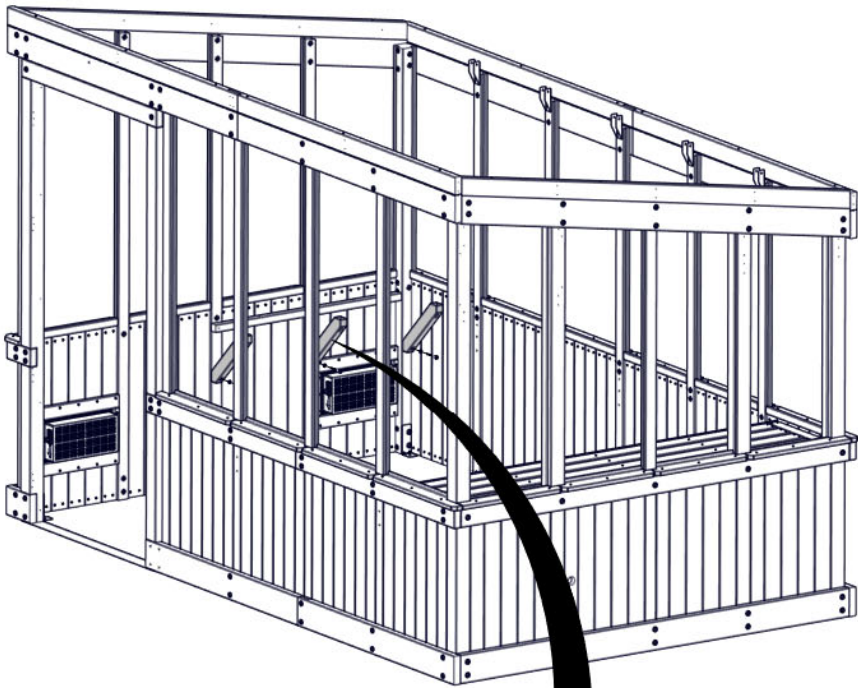
Qty	PART NUMBER	DESCRIPTION
3	H100405	WASHER LOCK EXT 6X15 BLK
3	H100792	LAG SCREW WH 1/4 X 3 BLK



F09 DIAGONAL BRACE - W4L18749
(x3) 1 7/16"x2 3/8"x15 3/16" (36x60x385)

NOTES:
• HAND TIGHTEN ONLY
• ALIGN BRACE WITH PILOT HOLES
BEFORE ATTACHING SCREWS.

LEFT



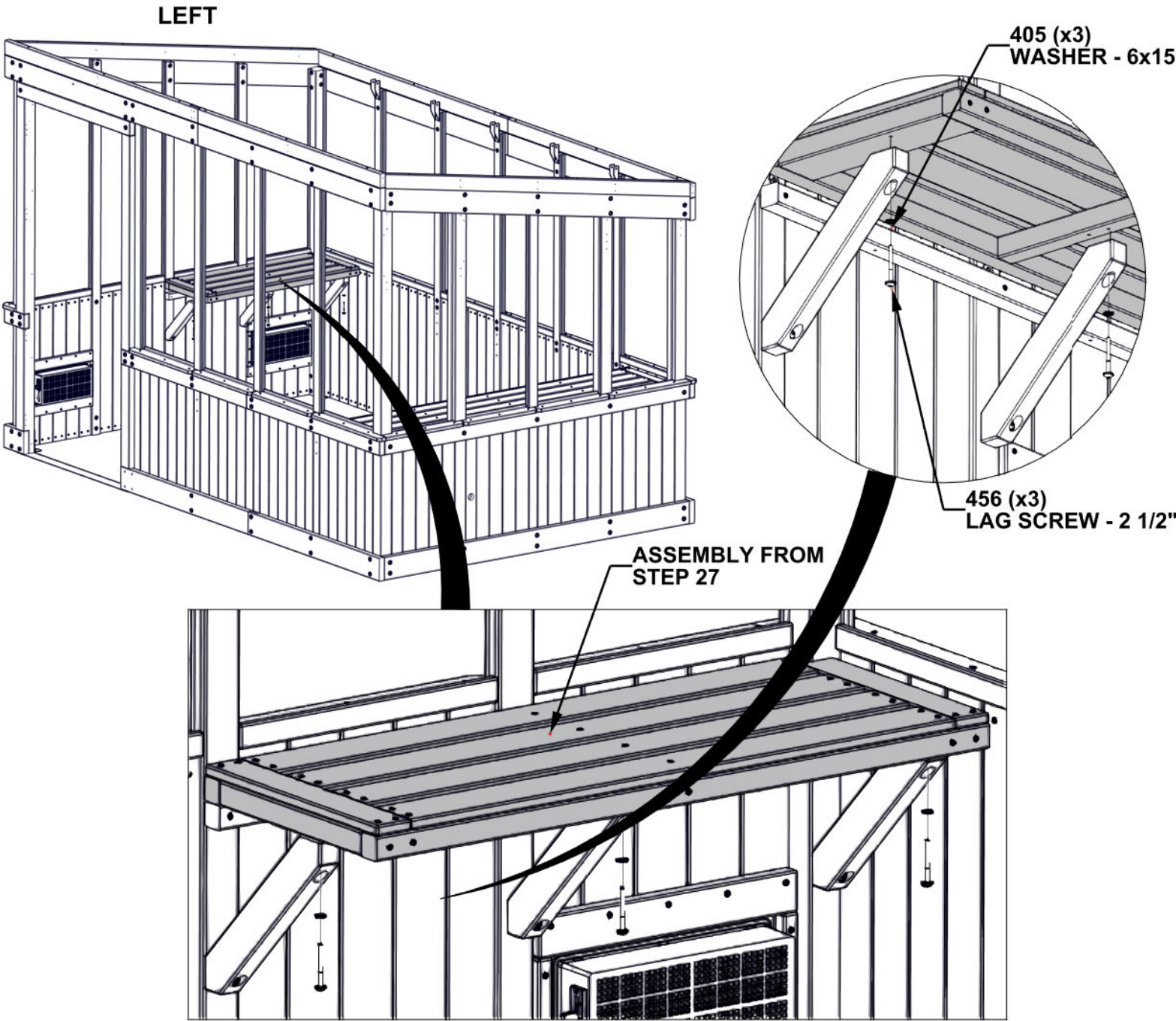
F09 (x3)
DIAGONAL BRACE

792 (x3)
LAG SCREW - 3"
405 (x3)
WASHER - 6x15

STEP 30 - LEFT TABLE

Qty	PART NUMBER	DESCRIPTION
3	H100405	WASHER LOCK EXT 6X15 BLK
3	H100456	LAG SCREW WH 1/4 X 2 1/2 BLK

- NOTES:**
- ALIGN PILOT HOLES IN TABLE WITH BRACES AND ATTACH AS SHOWN.
 - IMPORTANT! TIGHTEN ALL HARDWARE FOR TABLE.

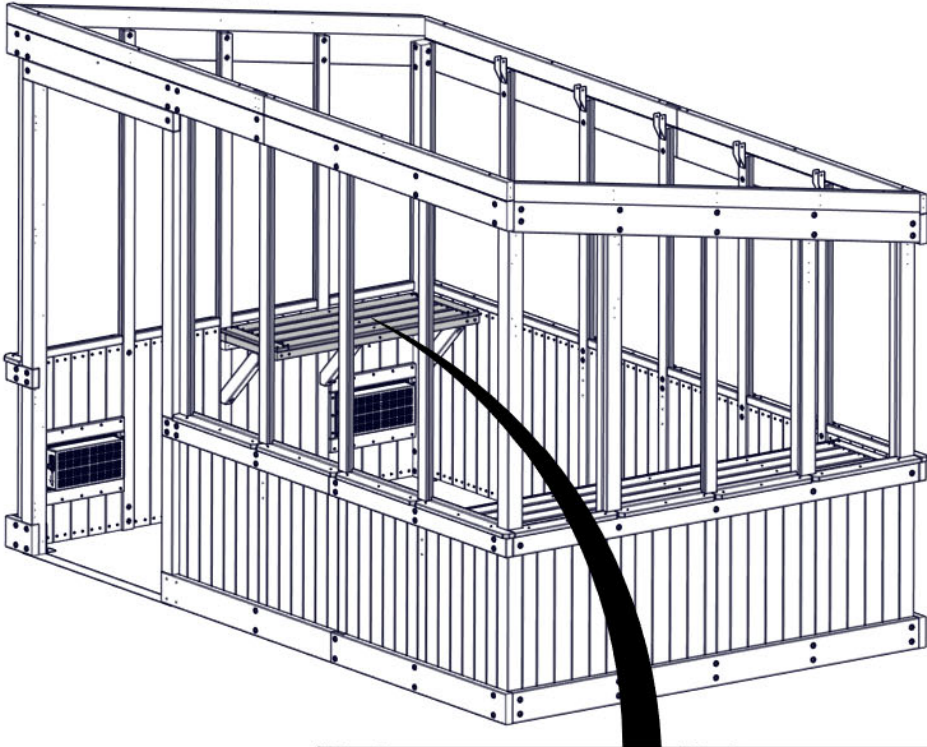


STEP 31 - LEFT TABLE

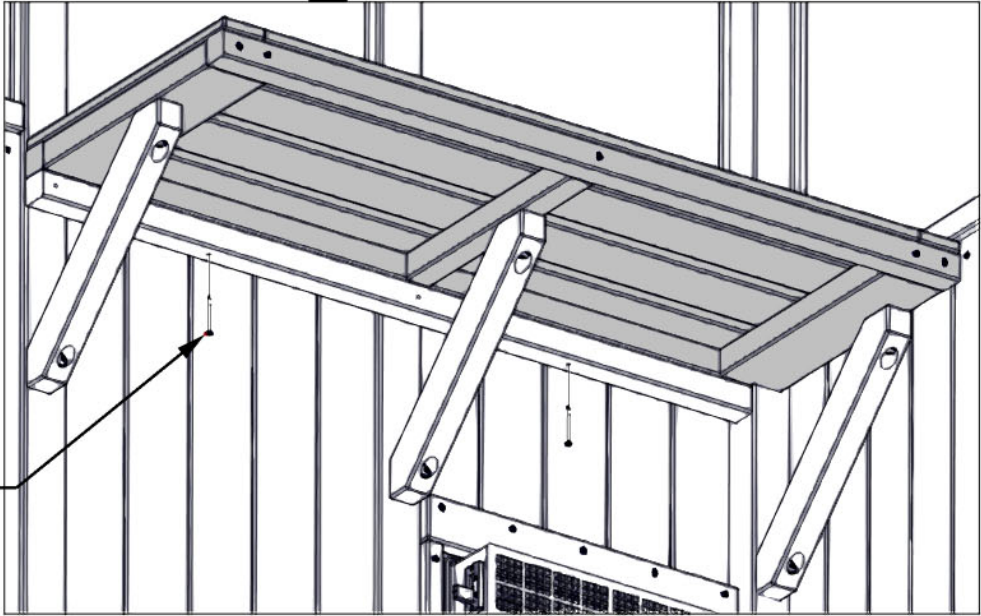
Qty	PART NUMBER	DESCRIPTION
2	H100391	SCREW PFH 8 X 2 BLK

- NOTES:**
- USE AN 1/8" [3mm] DRILL BIT TO CREATE PILOT HOLES IN CLEAT.
 - DO NOT DRILL THROUGH THE FIRST BOARD OF TABLE.

LEFT



391 (x2)
SCREW - 2"

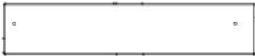


STEP 32 - LEFT TABLE

Qty	PART NUMBER	DESCRIPTION
5	H100200	SCREW PFH 8 X 1 1/2 BLK



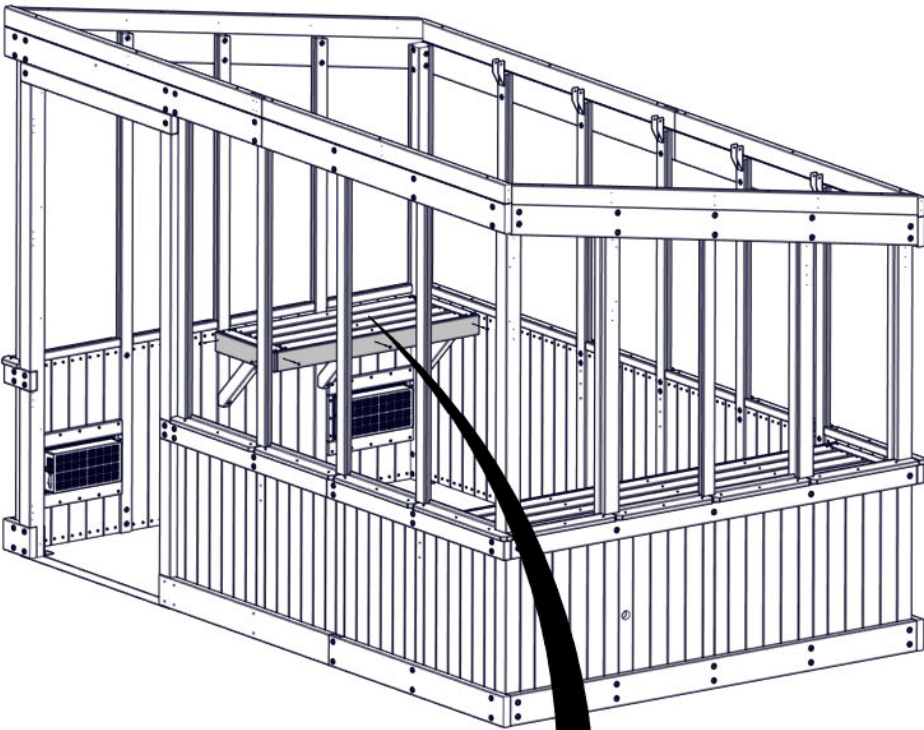
M06 TABLE TRIM - W4L18807
(x1) 5/8"x3 3/8"x41 1/2" (16x86x1054)



M09 TABLE TRIM - W4L18817
(x1) 5/8"x3 3/8"x16 5/8" (16x86x423)

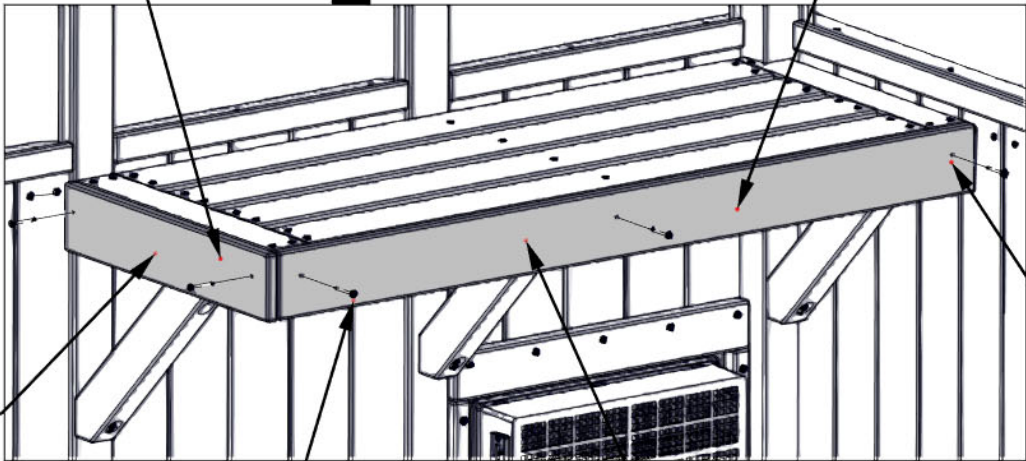
NOTE:
USE M06 & M09 BOARDS AS A GUIDE AND AN 1/8" [3mm]
DRILL BIT TO CREATE PILOT HOLES IN TABLE.

LEFT



2. ALIGN M09 WITH TOP
AND FRONT OF M06

1. ATTACH M06 FIRST
ALIGN WITH TOP
& SIDES OF TABLE.



NOTE ORIENT HOLES
TOWARD THE TOP

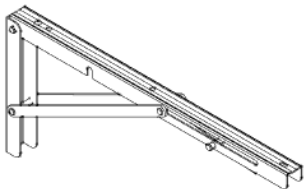
M09 (x1)
TABLE TRIM

200 (x5)
SCREW - 1 1/2"

M06 (x1)
TABLE TRIM

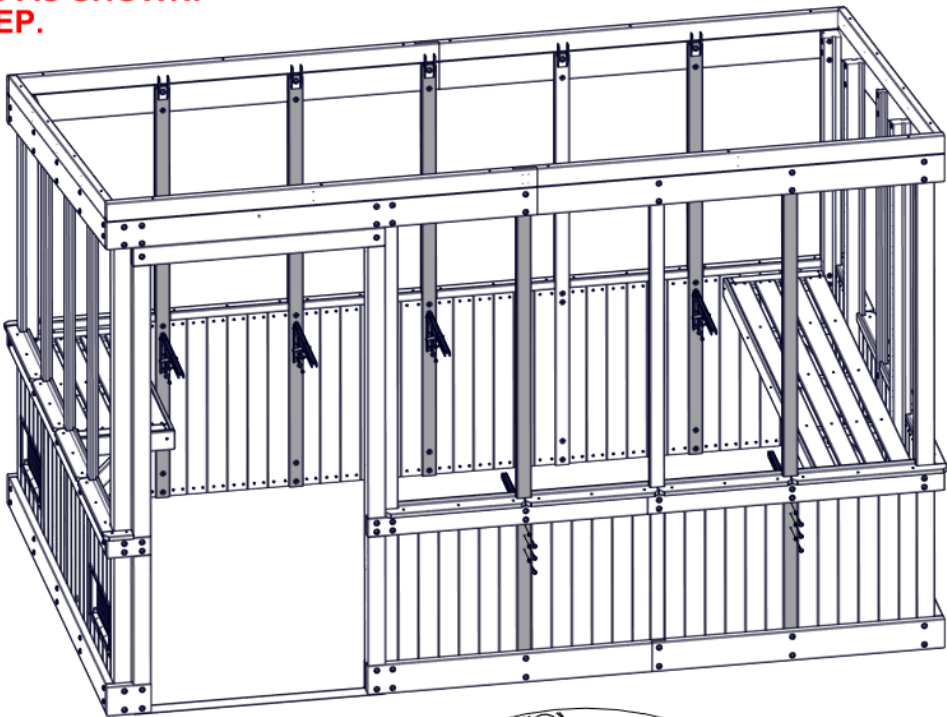
STEP 33 - TABLE BRACKETS

Qty	PART NUMBER	DESCRIPTION
18	H100405	WASHER LOCK EXT 6X15 BLK
18	H100488	BOLT WH 1/4 X 2 BLK
18	H100630	WASHER FLAT 8x19 BLK
18	H100653	NUT LOCK 1/4 BLK

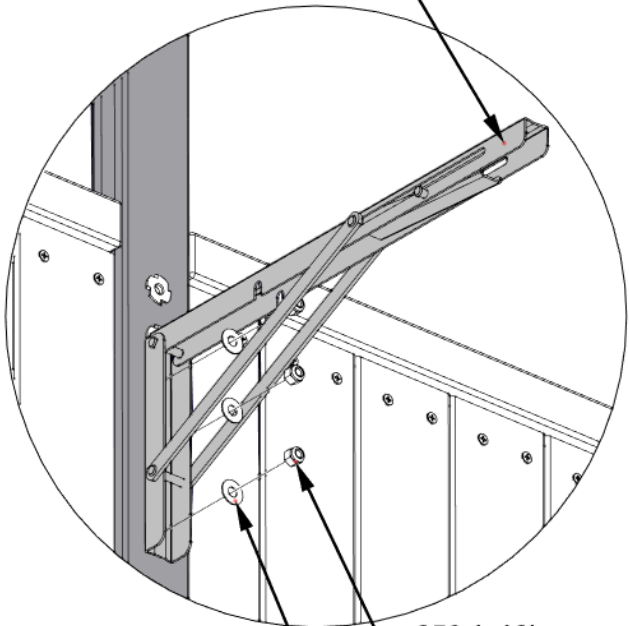


A4M02094 FOLDING TABLE BRACKET
(x6)

- NOTES:**
- ON HIGHLIGHTED UPRIGHTS, PUSH BOLTS IN FROM THE OUTSIDE THROUGH TABLE BRACKETS AS SHOWN.
 - EXTRA PEOPLE NEEDED FOR THIS STEP.
 - HAND TIGHTEN ONLY



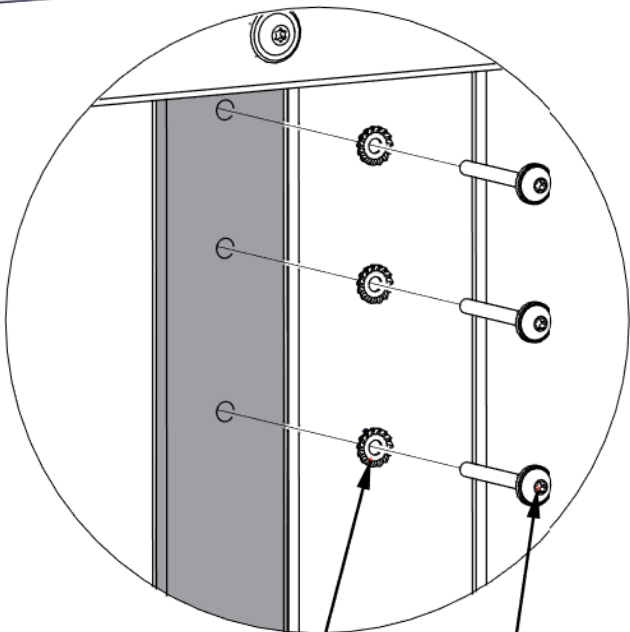
2094 (x6)
FOLDING TABLE BRACKET



653 (x18)
LOCK NUT - 1/4"

630 (x18)
WASHER - 8x19

INSIDE VIEW



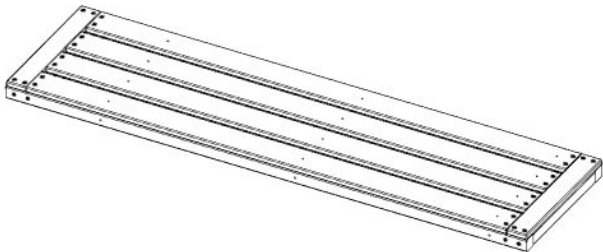
405 (x18)
WASHER - 6x15

488 (x18)
BOLT - 2"

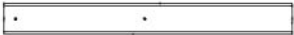
OUTSIDE VIEW

STEP 34 - BACK LONG TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100201	SCREW PFH 8 X 2 1/2 BLK
12	H100387	SCREW PFH 8 X 1 1/4 BLK

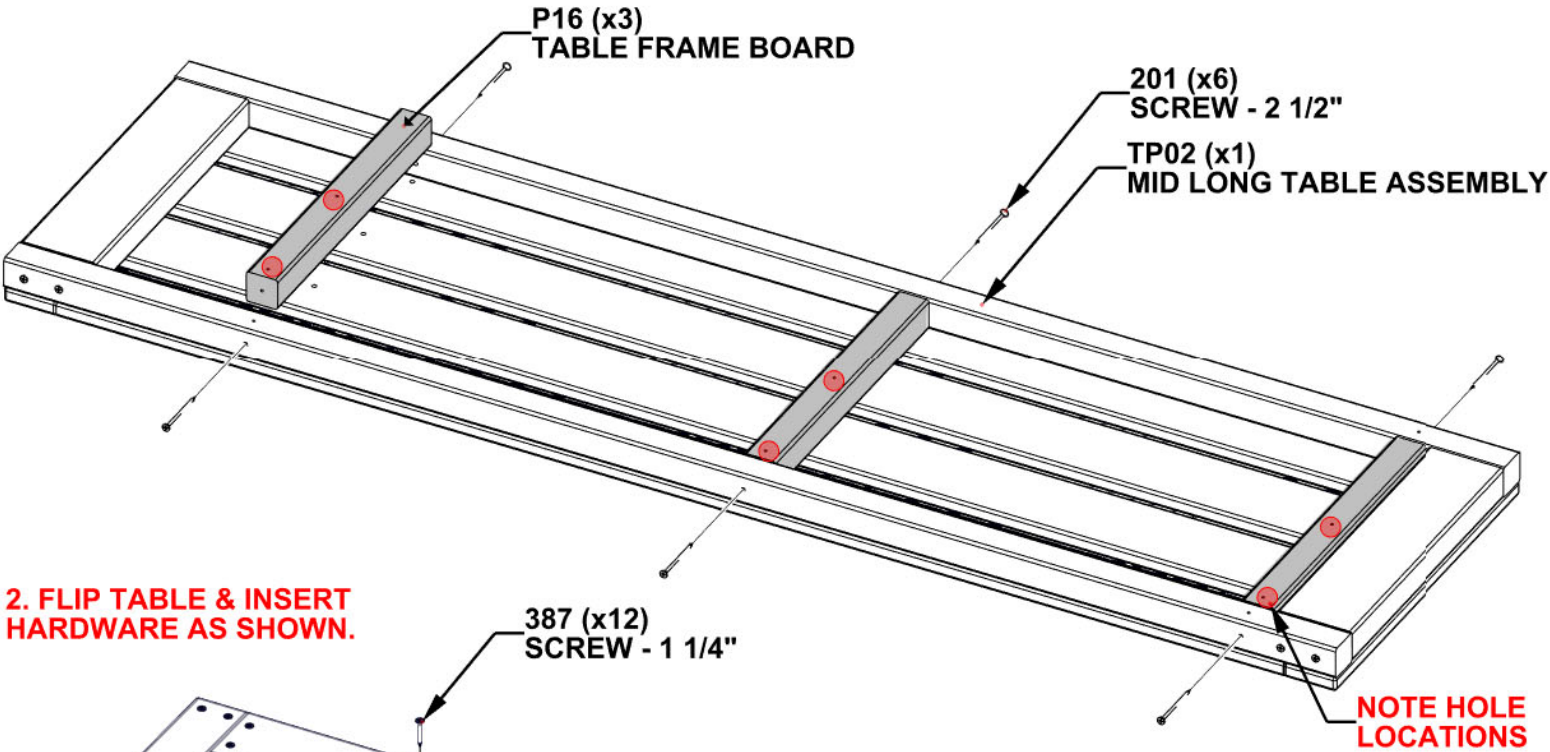


TP02 MID LONG TABLE ASSEMBLY - W2A03994
(x1) 2 1/16"x16"x60 1/16" (52x407x1406)

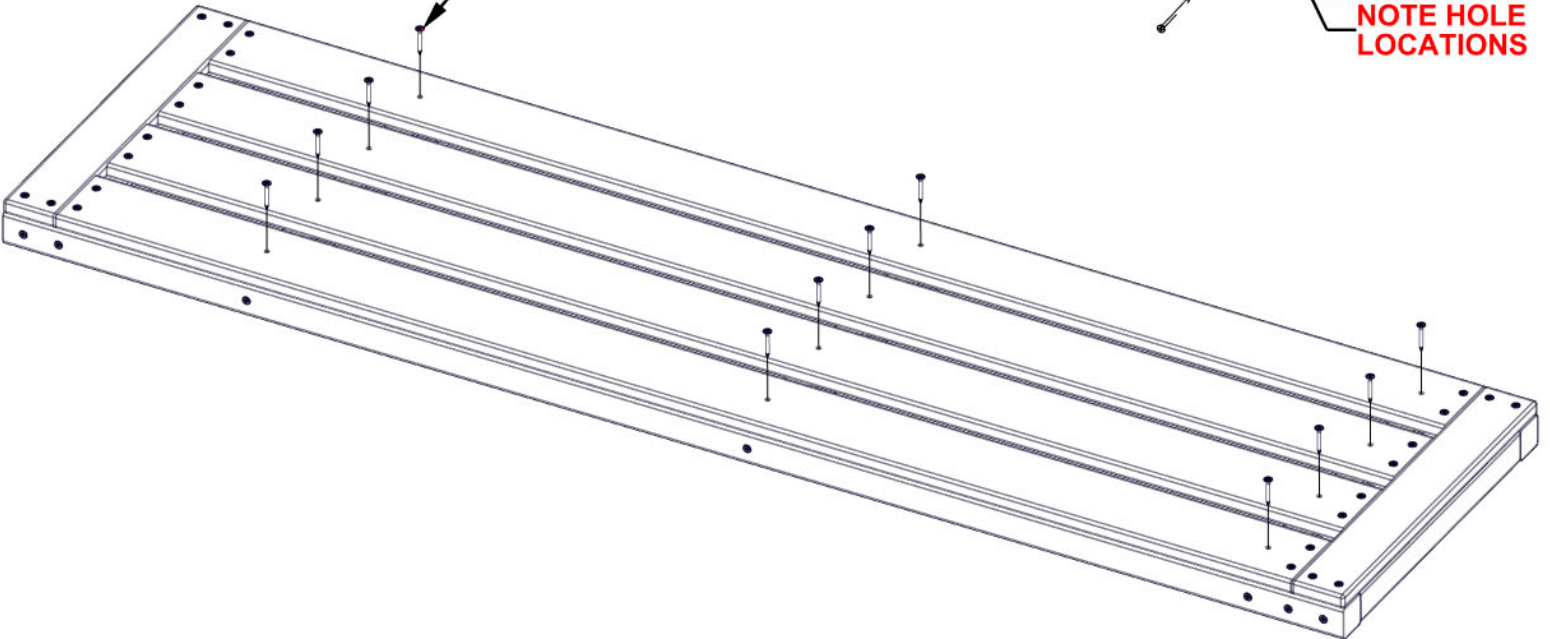


P16 TABLE FRAME BOARD - W4L18804
(x3) 1 7/16"x1 7/16"x13 1/8" (36x36x333)

1. FLIP TABLE UPSIDE DOWN & INSERT
BOARDS & HARDWARE AS SHOWN.



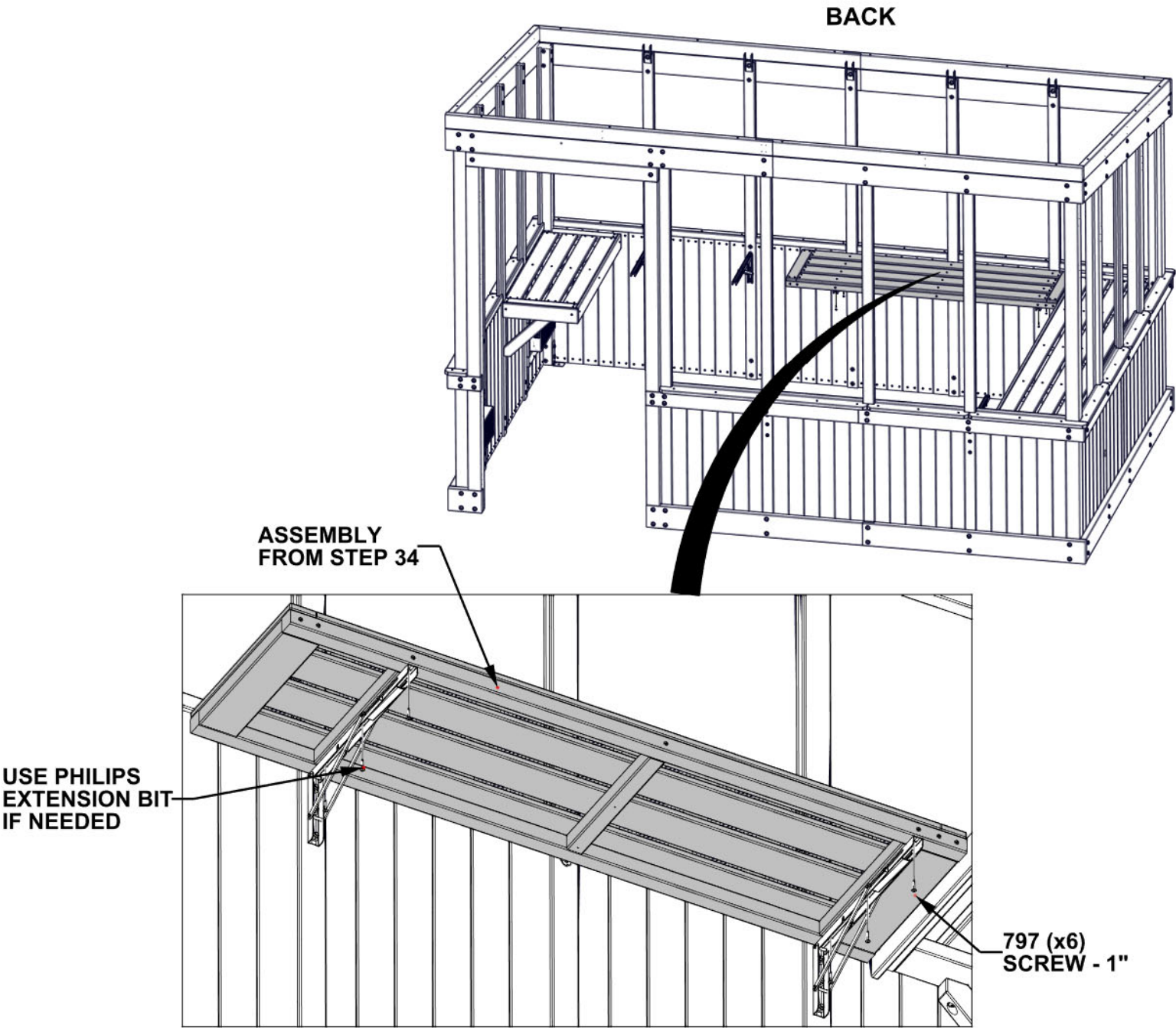
2. FLIP TABLE & INSERT
HARDWARE AS SHOWN.



STEP 35 - BACK LONG TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100797	SCREW PWH 8 X 1 BLK

- NOTES:**
- **ALIGN BRACKET & PILOT HOLES IN TABLE BEFORE ATTACHING SCREWS.**
 - **IMPORTANT! TIGHTEN HARDWARE FOR TABLE BRACKETS.**



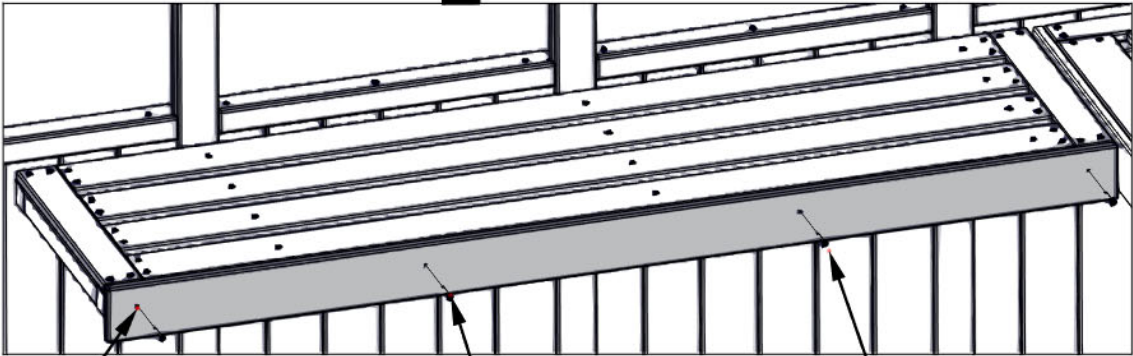
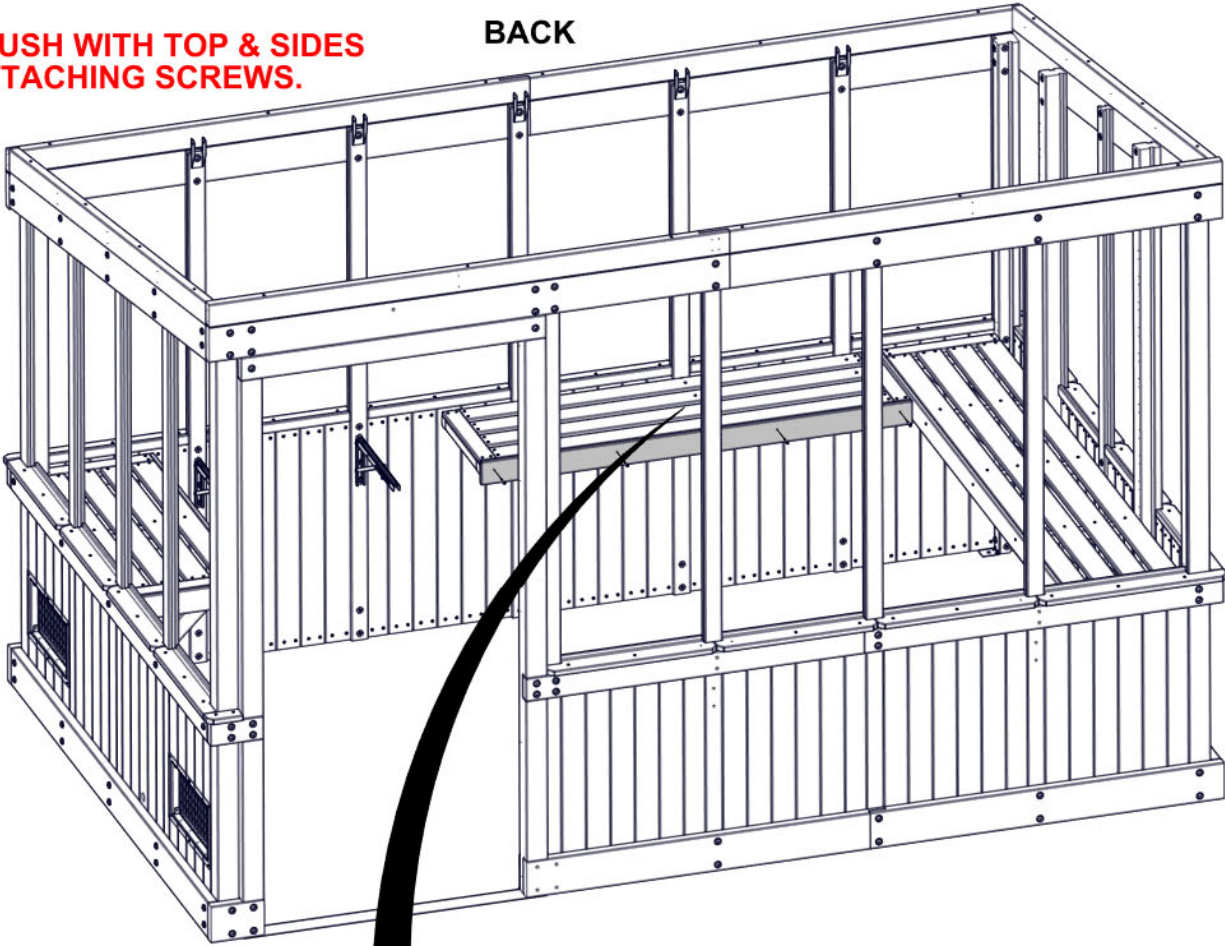
STEP 36 - BACK LONG TABLE

Qty	PART NUMBER	DESCRIPTION
4	H100200	SCREW PFH 8 X 1 1/2 BLK

M07 TABLE TRIM - W4L18808
(x1) 5/8"x3 3/8"x60 1/16" (16x86x1526)

NOTES:
ALIGN TABLE TRIM FLUSH WITH TOP & SIDES
OF TABLE BEFORE ATTACHING SCREWS.

BACK



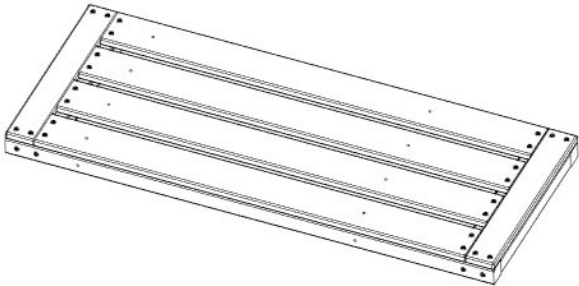
NOTE ORIENT HOLES
TOWARDS THE TOP

M07 (x1)
TABLE TRIM

200 (x4)
SCREW - 1 1/2"

STEP 37 - BACK SHORT TABLE

Qty	PART NUMBER	DESCRIPTION
4	H100201	SCREW PFH 8 X 2 1/2 BLK
8	H100387	SCREW PFH 8 X 1 1/4 BLK

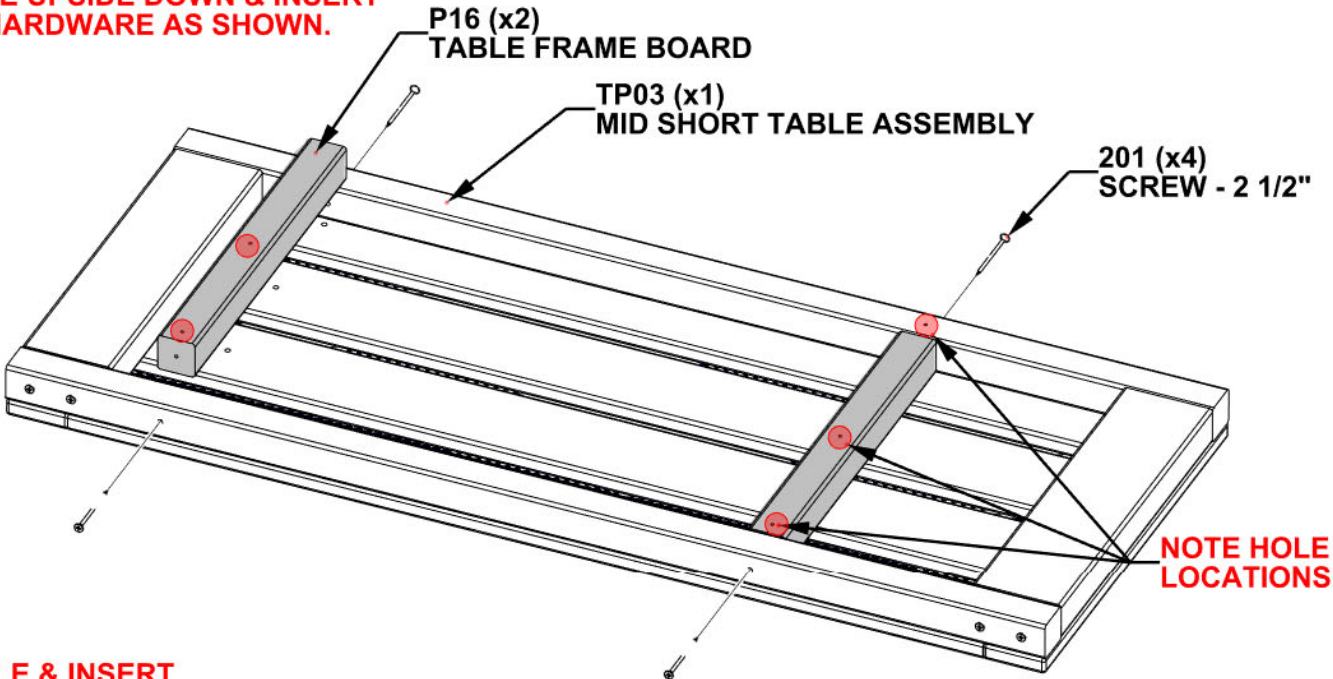


TP03 MID SHORT TABLE ASSEMBLY - W2A03995
(x1) 2 1/16"x16"x39 1/2" (52x407x884)

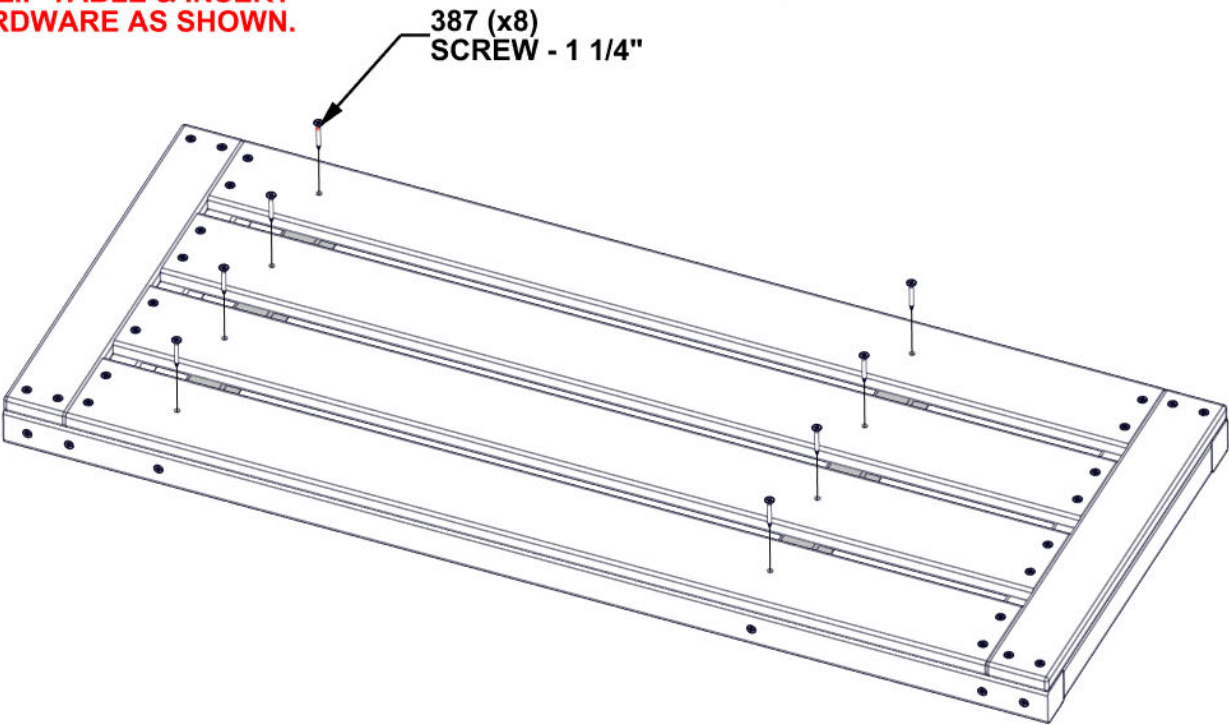


P16 TABLE FRAME BOARD - W4L18804
(x2) 1 7/16"x1 7/16"x13 1/8" (36x36x333)

1. FLIP TABLE UPSIDE DOWN & INSERT
BOARDS & HARDWARE AS SHOWN.



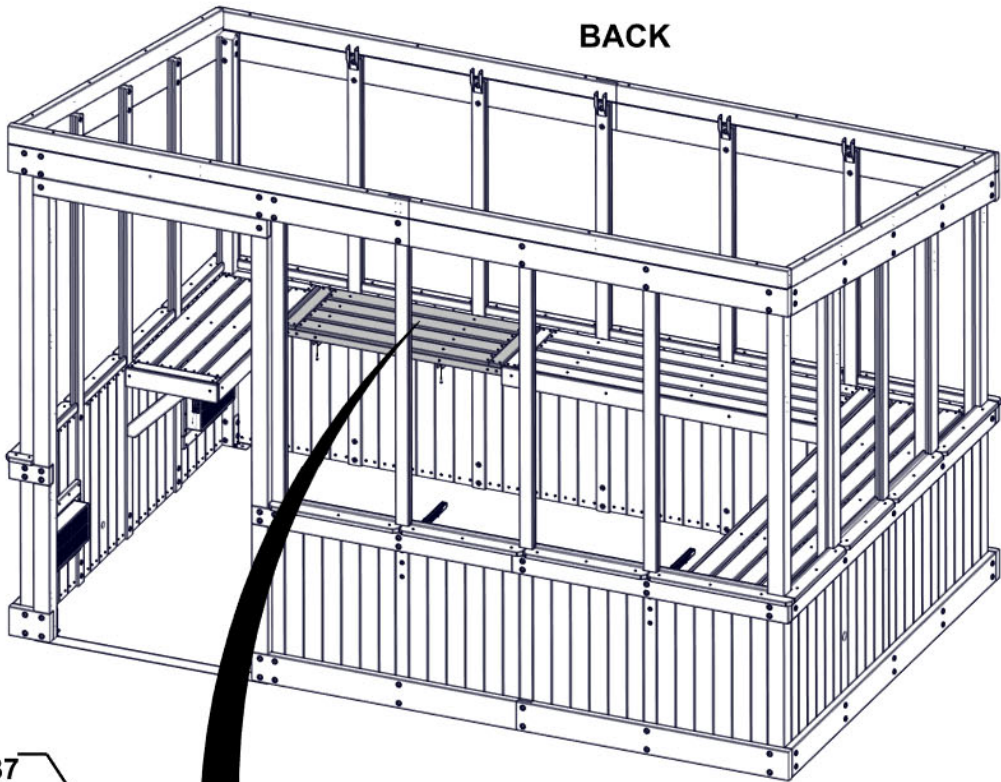
2. FLIP TABLE & INSERT
HARDWARE AS SHOWN.



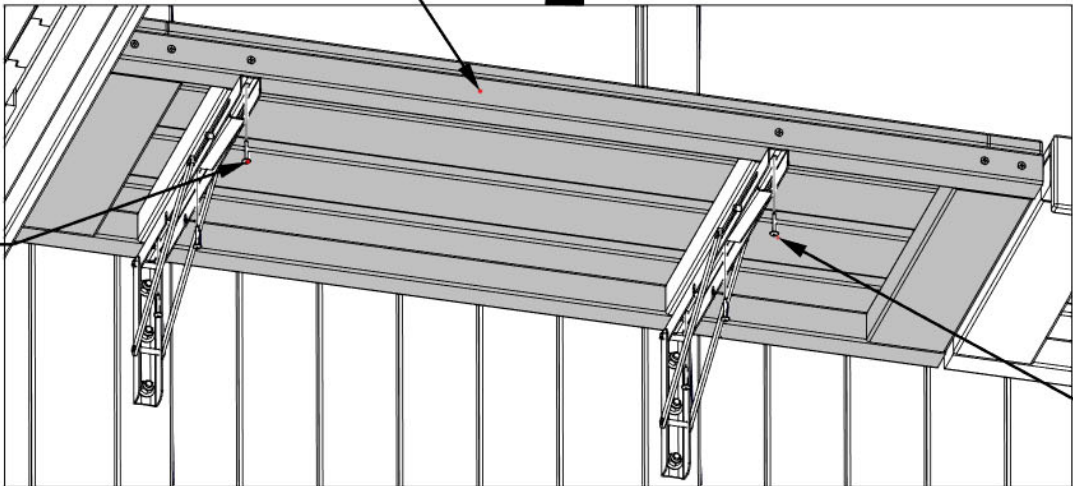
STEP 38 - BACK SHORT TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100797	SCREW PWH 8 X 1 BLK

- NOTES:**
- **ALIGN BRACKET & PILOT HOLES IN TABLE BEFORE ATTACHING SCREWS.**
 - **IMPORTANT! TIGHTEN HARDWARE FOR TABLE BRACKETS.**



ASSEMBLY
FROM STEP 37



USE PHILIPS
EXTENSION BIT-
IF NEEDED

797 (x6)
SCREW - 1"

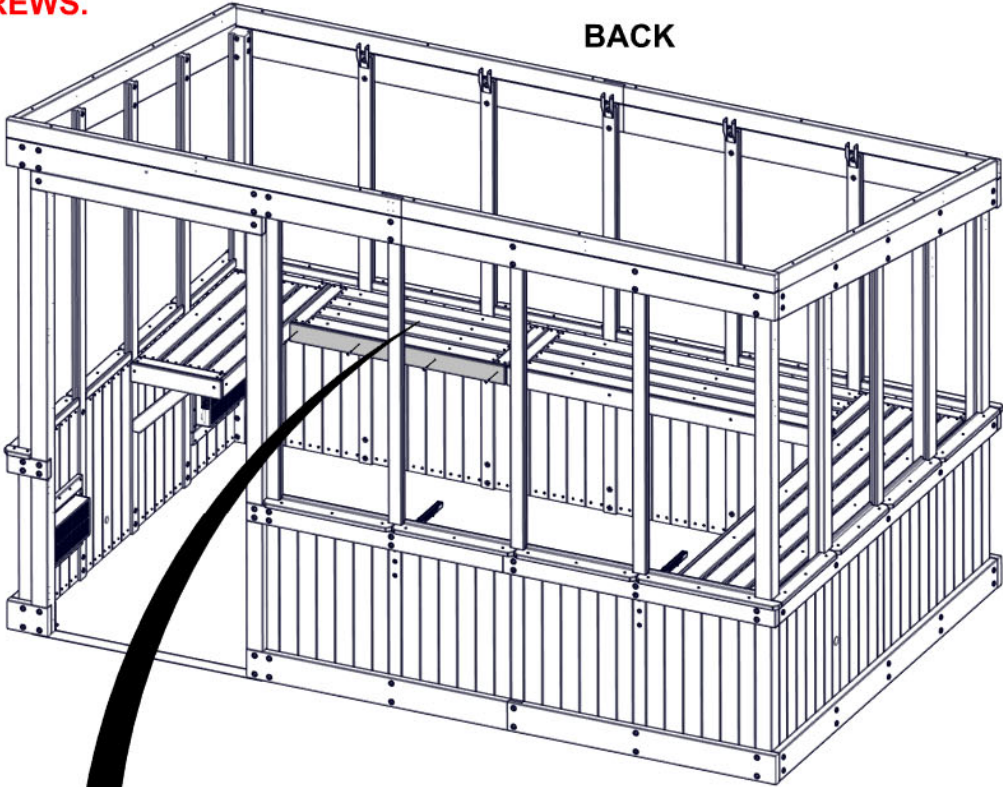
STEP 39 - BACK SHORT TABLE

Qty	PART NUMBER	DESCRIPTION
4	H100200	SCREW PFH 8 X 1 1/2 BLK

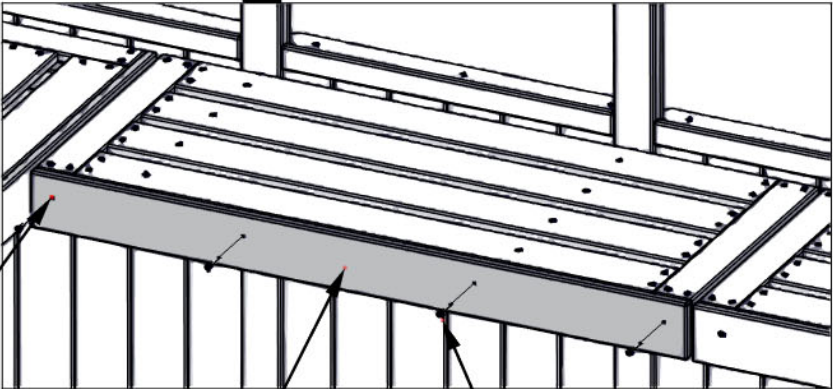


M08 TABLE TRIM - W4L18809
(x1) 5/8"x3 3/8"x39 1/2" (16x86x1004)

NOTES:
ALIGN TABLE TRIM FLUSH WITH TOP & SIDES
OF TABLE BEFORE ATTACHING SCREWS.



NOTE ORIENT HOLES
TOWARDS THE TOP

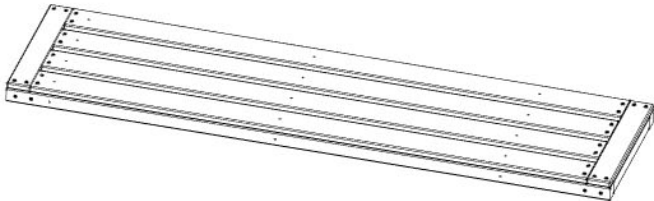


M08 (x1)
TABLE TRIM

200 (x4)
SCREW - 1 1/2"

STEP 40 - FRONT LONG TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100201	SCREW PFH 8 X 2 1/2 BLK
12	H100387	SCREW PFH 8 X 1 1/4 BLK

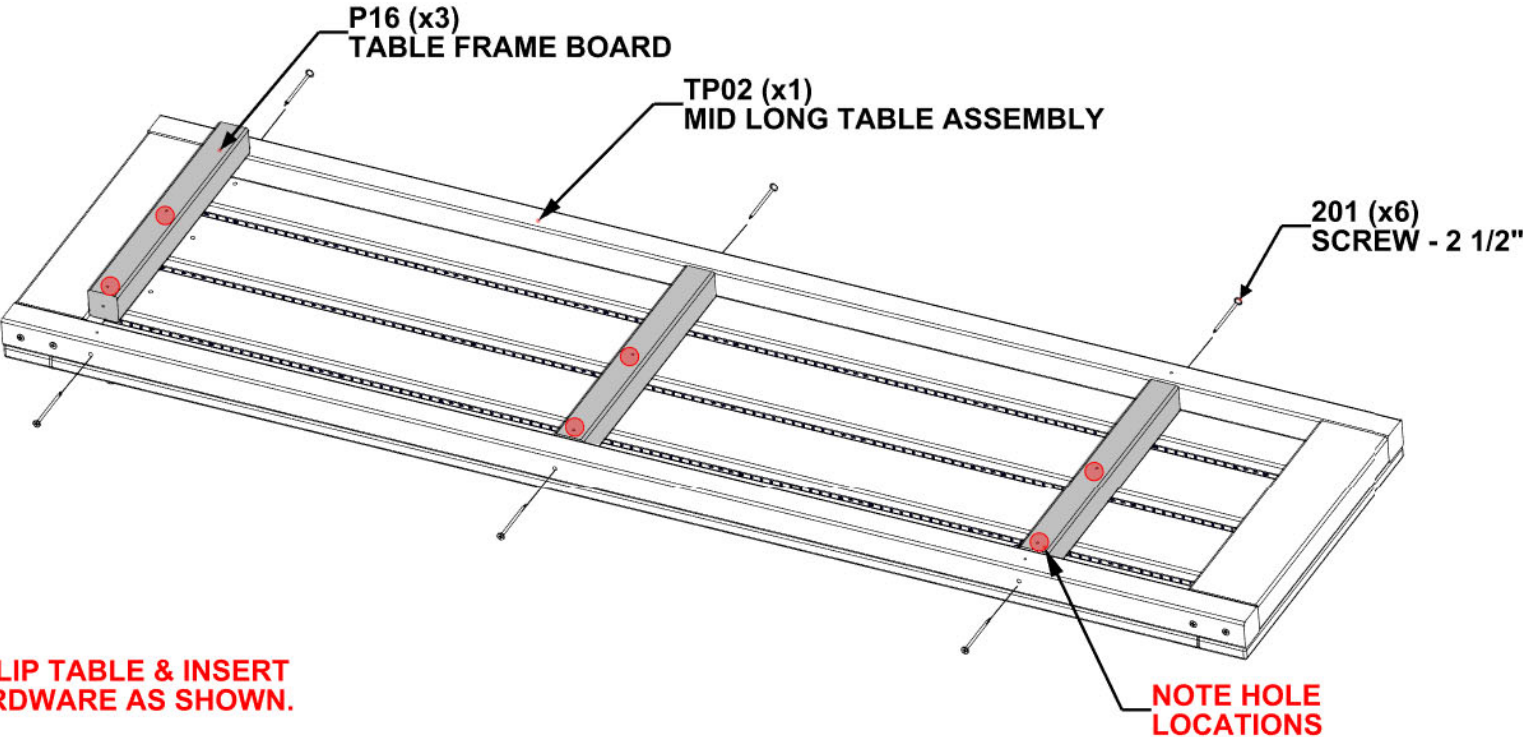


TP02 MID LONG TABLE ASSEMBLY - W2A03994
(x1) 2 1/16"x16"x60 1/16" (52x407x1406)

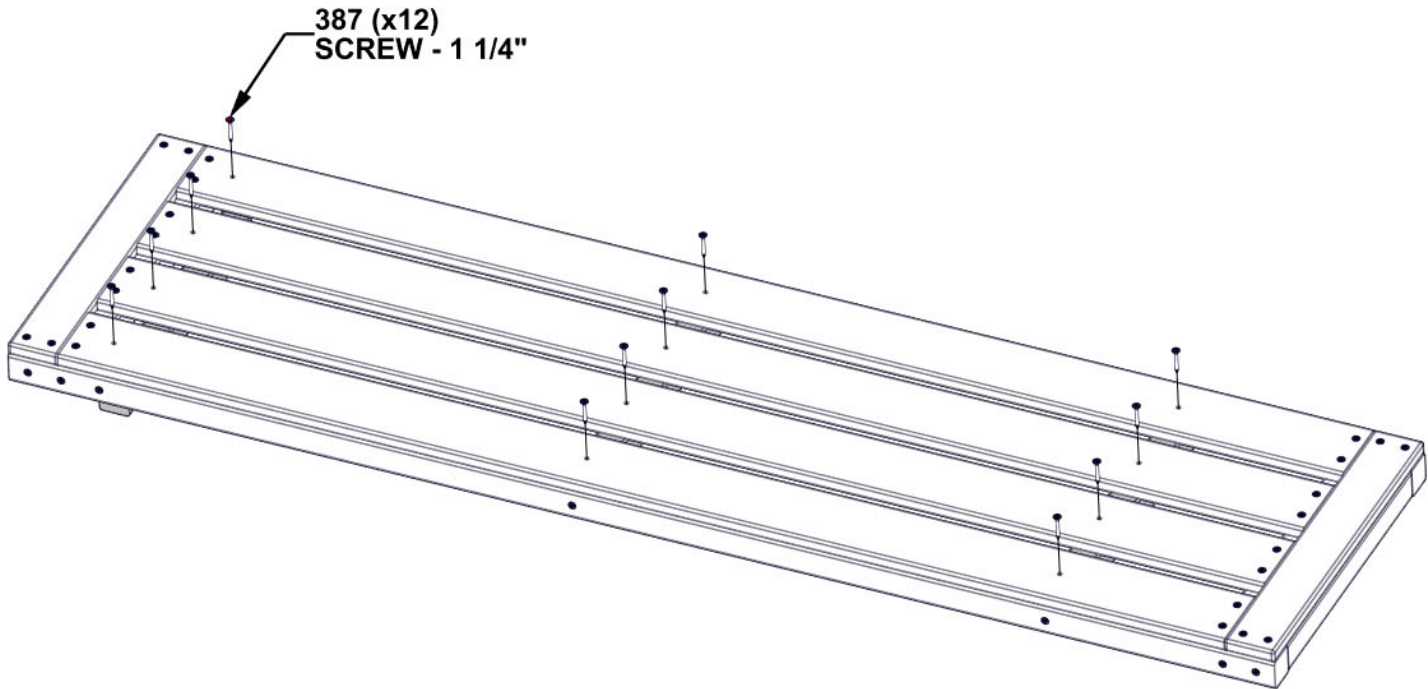


P16 TABLE FRAME BOARD - W4L18804
(x3) 1 7/16"x1 7/16"x13 1/8" (36x36x333)

**1. FLIP TABLE UPSIDE DOWN & INSERT
BOARDS & HARDWARE AS SHOWN.**



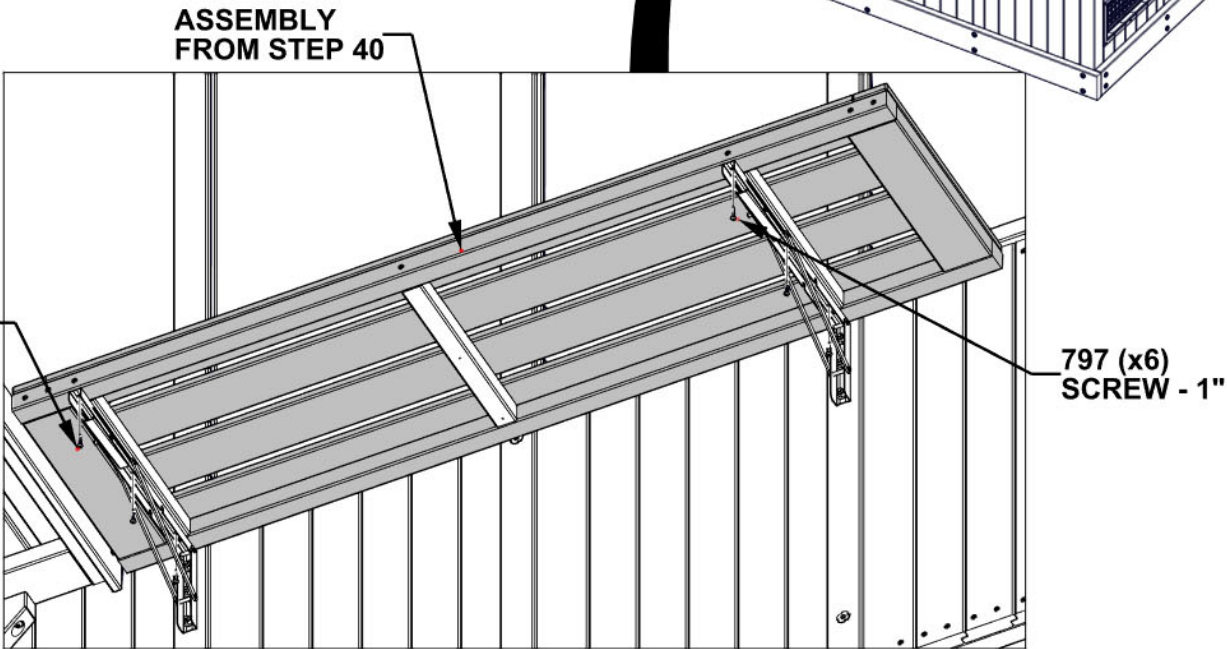
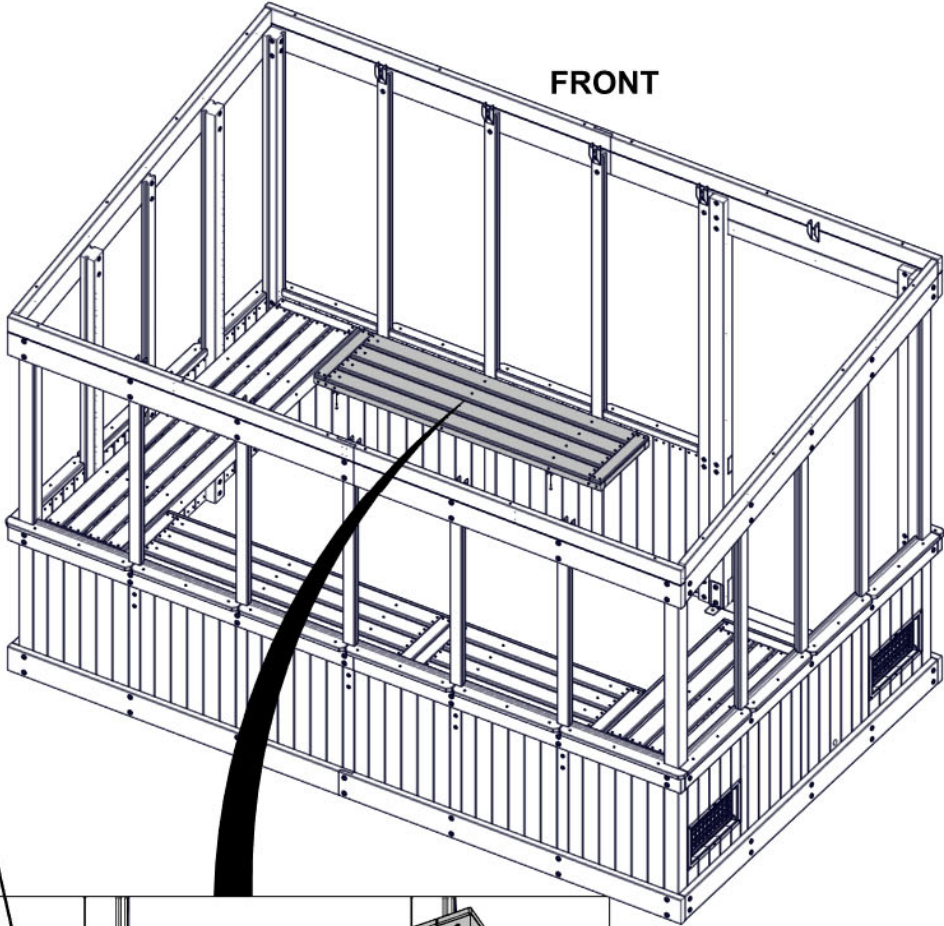
**2. FLIP TABLE & INSERT
HARDWARE AS SHOWN.**



STEP 41 - FRONT LONG TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100797	SCREW PWH 8 X 1 BLK

- NOTES:**
- **ALIGN BRACKET & PILOT HOLES IN TABLE BEFORE ATTACHING SCREWS.**
 - **IMPORTANT! TIGHTEN HARDWARE FOR TABLE BRACKETS.**

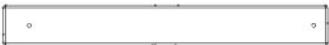


STEP 42 - FRONT LONG TABLE

Qty	PART NUMBER	DESCRIPTION
6	H100200	SCREW PFH 8 X 1 1/2 BLK

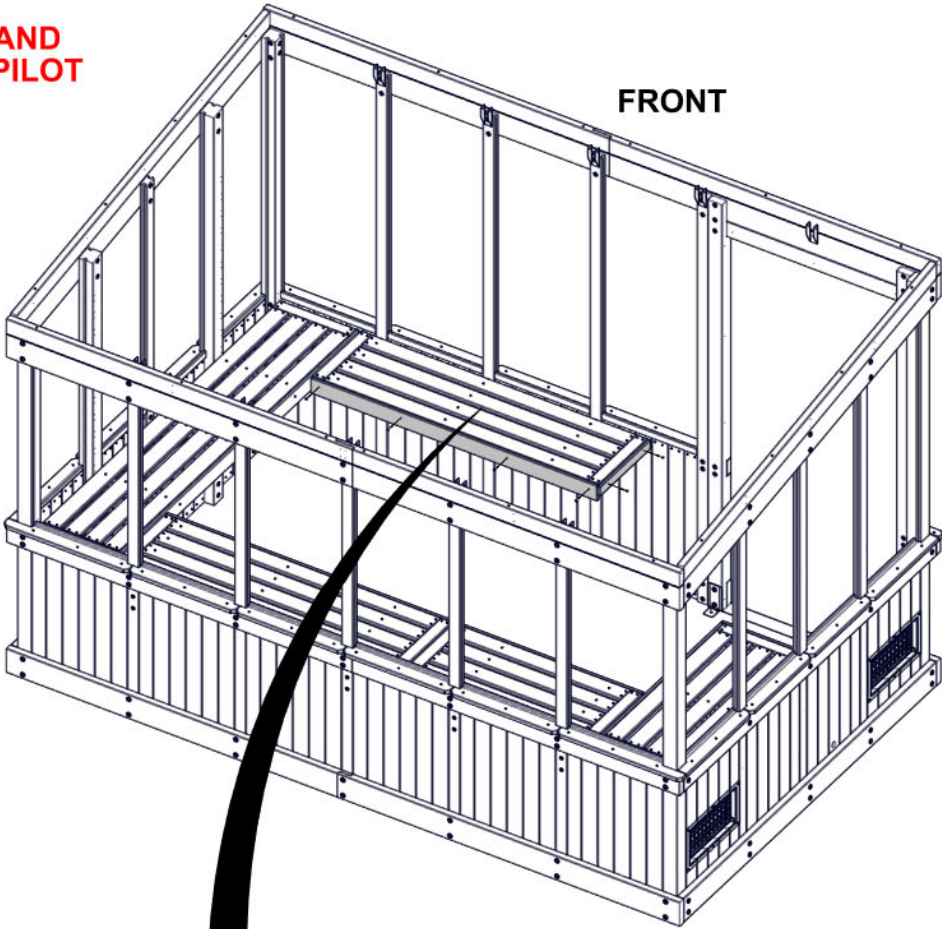


M07 TABLE TRIM - W4L18808
(x1) 5/8"x3 3/8"x60 1/16" (16x86x1526)

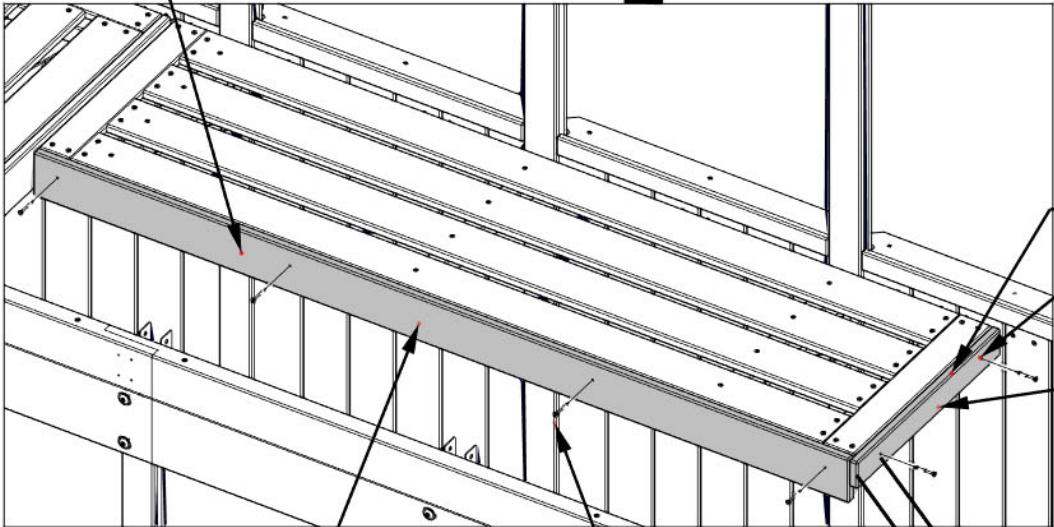


N06 TABLE TRIM - W4L18818
(x1) 5/8"x16 5/8"x2 1/16" (16x52x423)

NOTES:
USE N06 & M07 BOARDS AS A GUIDE AND
AN 1/8" [3mm] DRILL BIT TO CREATE PILOT
HOLES IN TABLE.



**1. ATTACH M07 FIRST.
ALIGN WITH TOP
& SIDES OF TABLE.**



M07 (x1)
TABLE TRIM

200 (x6)
SCREW - 1 1/2"

**2. ALIGN N06 WITH TOP
& FRONT OF M07
NOTE ORIENT HOLES
TOWARDS THE TOP**

N06 (x1)
TABLE TRIM

2 3/4"
[70mm]

IMPORTANT!!

Polycarbonate Sheeting Information

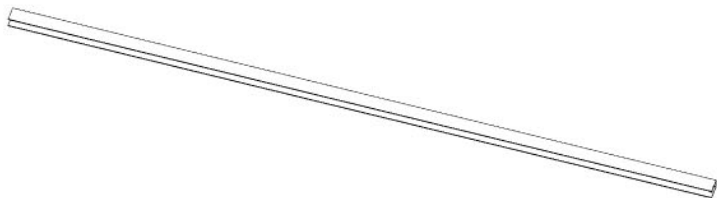
The Polycarbonate Sheeting has UV protection on ONE (1) SIDE.

CRITICAL to install with the UV protection facing the OUTSIDE

- Wear safety gloves to protect against any sharp edges during handling or install.
- Do NOT use knife or sharp object to remove protective film as it may result in damage to polycarbonate sheeting
- Leave film on during install to ensure UV side is facing outside.
- Peel protective film back from edges approximately 2" (5cm) during installation.
- Remove film completely after installation.

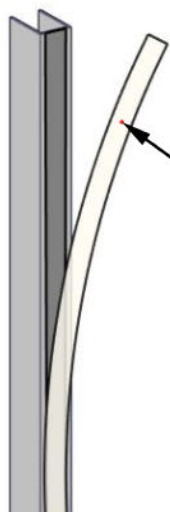
NOTE: Do not store polycarbonate sheeting with film outside in direct sunlight or rain. It may make removal of film more difficult.

STEP 43 - BACK WINDOWS



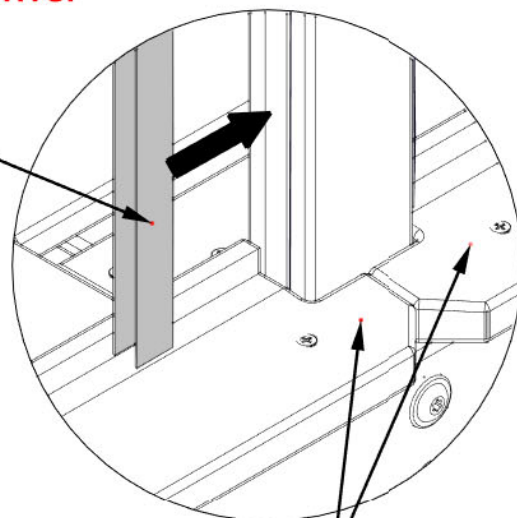
A6P00669 POLY CHANNEL WITH TAPE
(x12)

NOTES:
INSTALL (12) CHANNELS (2 PER WINDOW) BY REMOVING TAPE LINER & PUSH CHANNEL FIRMLY INTO WOOD GROOVES ON UPRIGHTS.



INSERT POLY CHANNEL INTO GROOVES STARTING AT THE WINDOW LEDGE & WORK UPWARDS.

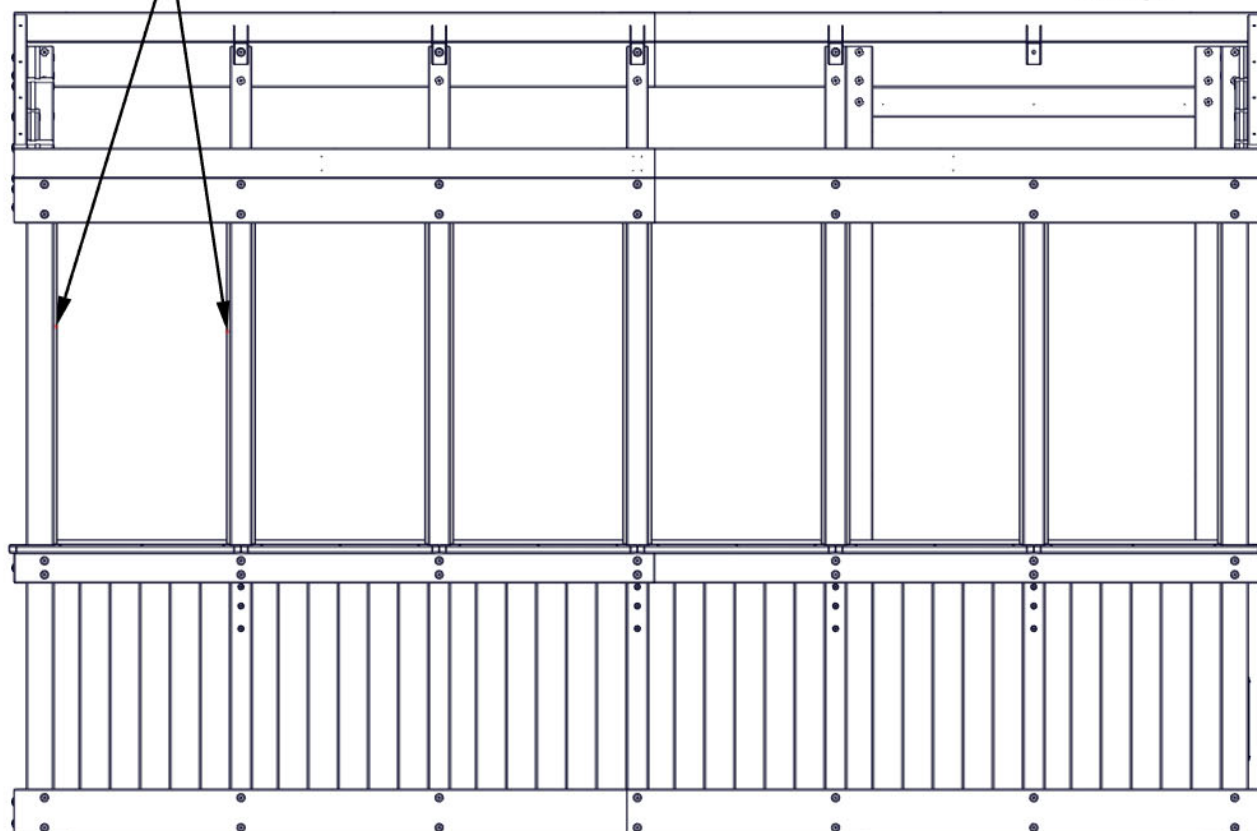
POLY CHANNEL WILL COME WITH DOUBLE SIDED TAPE INSTALLED. REMOVE LINER BEFORE INSTALLATION.



WINDOW LEDGE

669 (x12)
POLY CHANNEL WITH TAPE

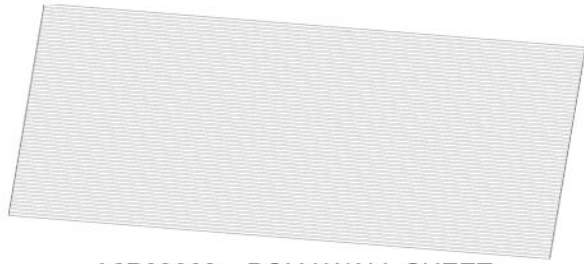
RIGHT



LEFT

BACK

STEP 44 - BACK WINDOWS



A6P00662 POLY WALL SHEET
(x6)



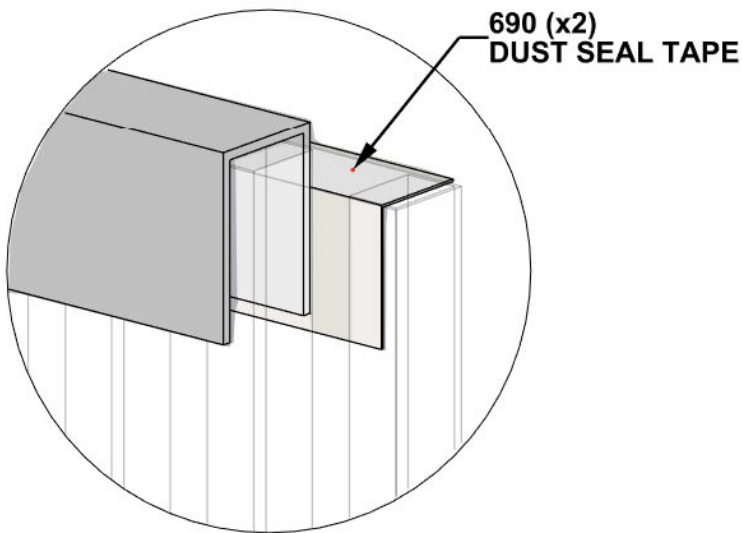
A6P00667 POLY CHANNEL
(x12)



A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.
3. REPEAT FOR ALL (6) WINDOWS.



667 (x1)
POLY CHANNEL

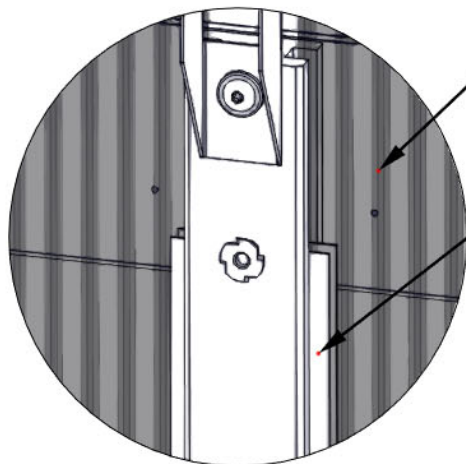
662 (x1)
POLY WALL SHEET

667 (x1)
POLY CHANNEL

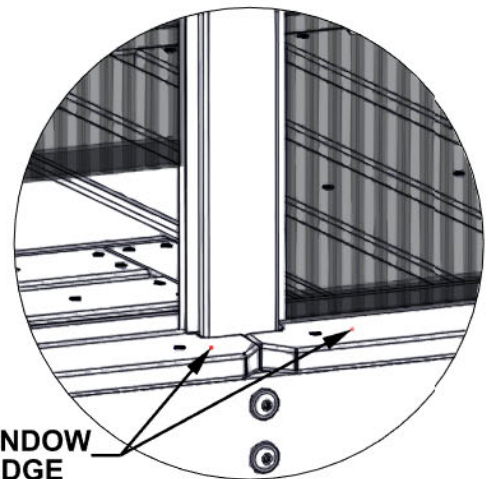
STEP 45 - BACK WINDOWS

NOTES:

- INSERT WINDOW ASSEMBLY INTO PREVIOUSLY INSTALLED CHANNEL ON BOTH SIDES OF WINDOW.
- GENTLY SLIDE WINDOW DOWN UNTIL SEATED ON WINDOW LEDGE.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM FROM INSTALLED WINDOW.

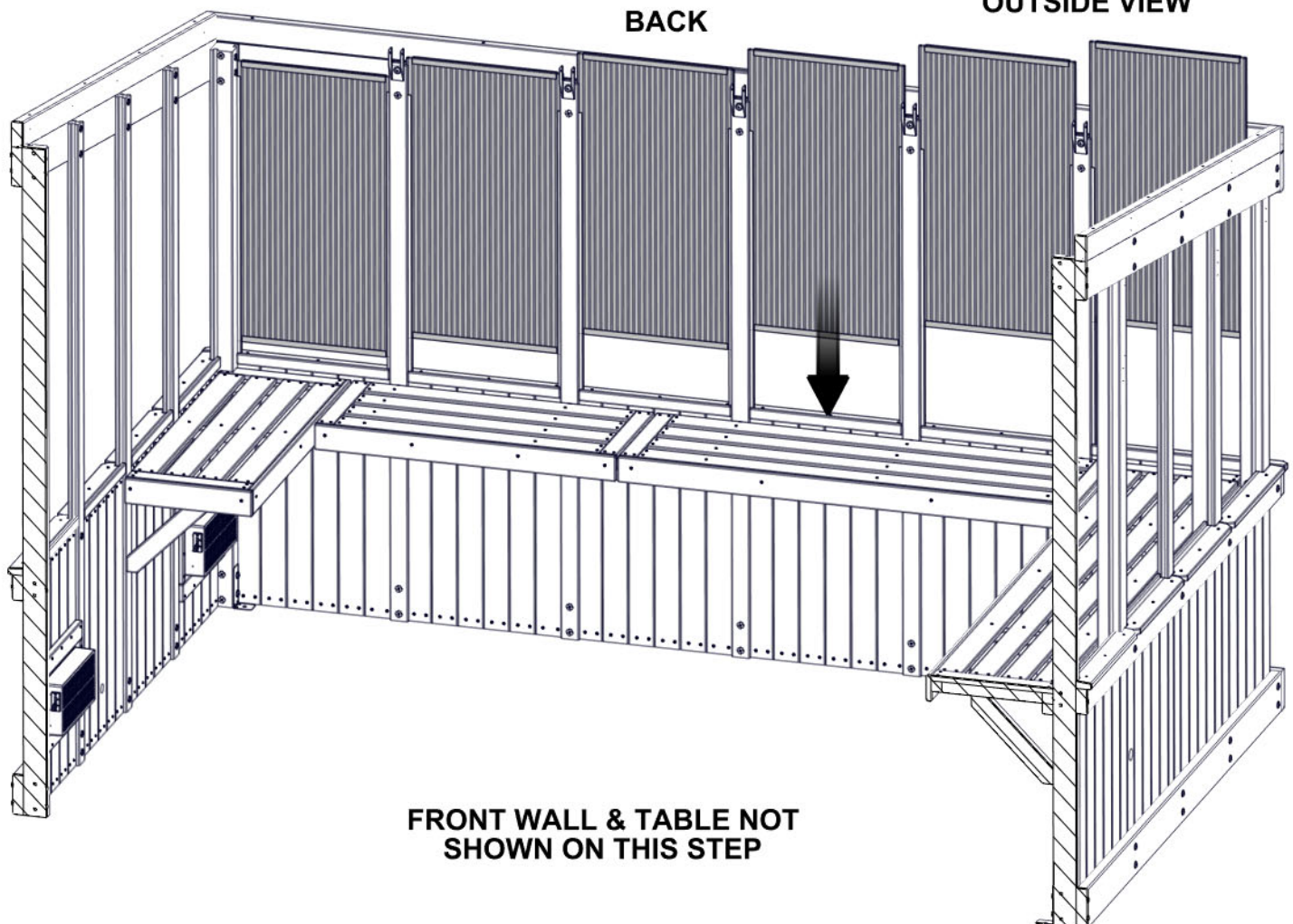


INSIDE VIEW



WINDOW LEDGE

OUTSIDE VIEW



FRONT WALL & TABLE NOT
SHOWN ON THIS STEP

STEP 46 - BACK WINDOWS

Qty	PART NUMBER	DESCRIPTION
12	H100483	SCREW PFH 8 X 2 1/4 BLK



P03 WINDOW CAP BOARD - W4L18732
(x6) 1 7/16"x1 7/16"x19 7/8" (36x36x505)

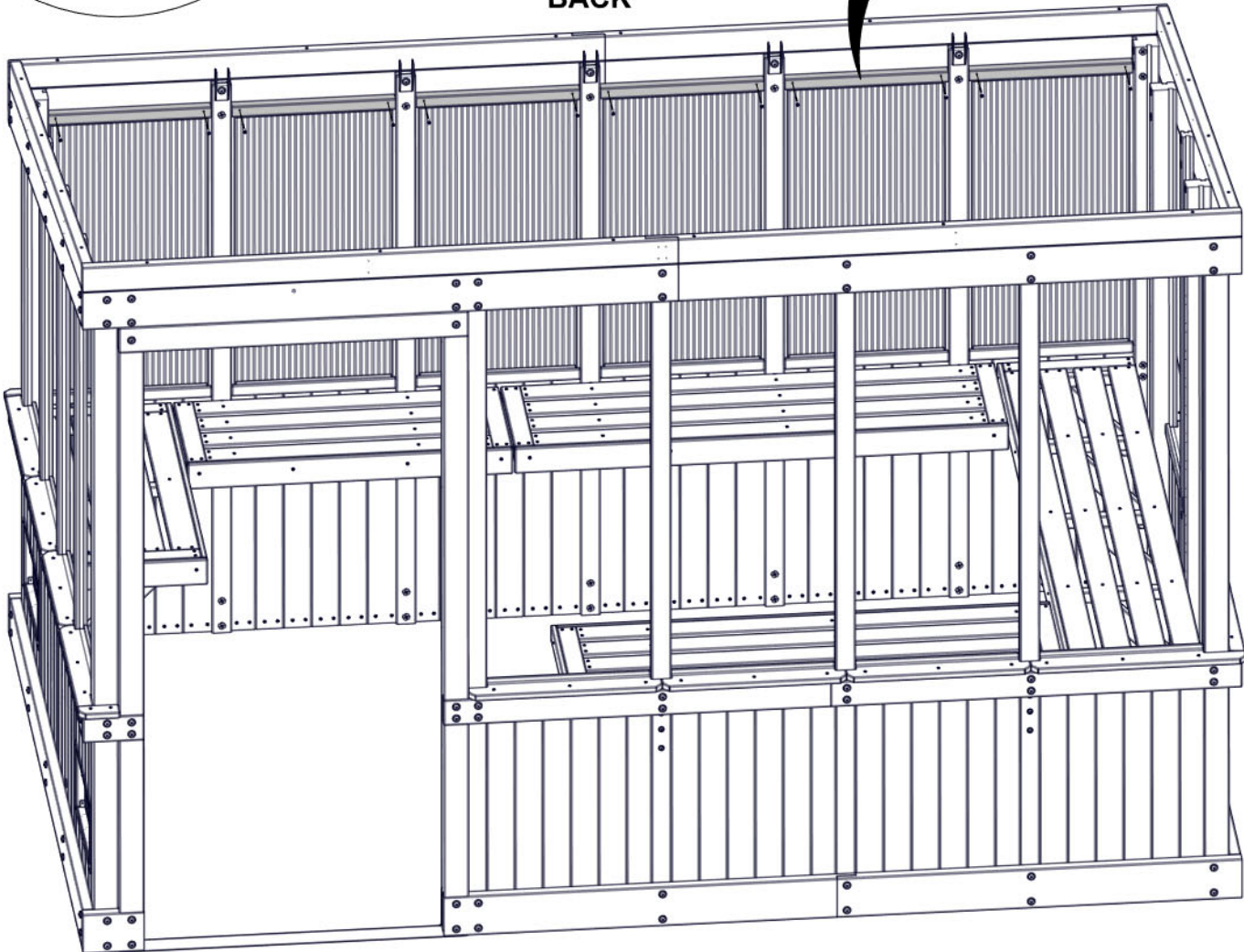
NOTES:
ATTACH WINDOW CAP BOARD TO THE TOP OF
THE WINDOW AS SHOWN.

P03 (x6)
WINDOW CAP BOARD

CENTER WINDOW CAP BOARD
BETWEEN UPRIGHT/POSTS

483 (x12)
SCREW - 2 1/4"

BACK



STEP 47 - LEFT WINDOWS

A6P00670 POLY CHANNEL WITH TAPE
(x1)

A6P00671 POLY CHANNEL WITH TAPE
(x2)

A6P00672 POLY CHANNEL WITH TAPE
(x2)

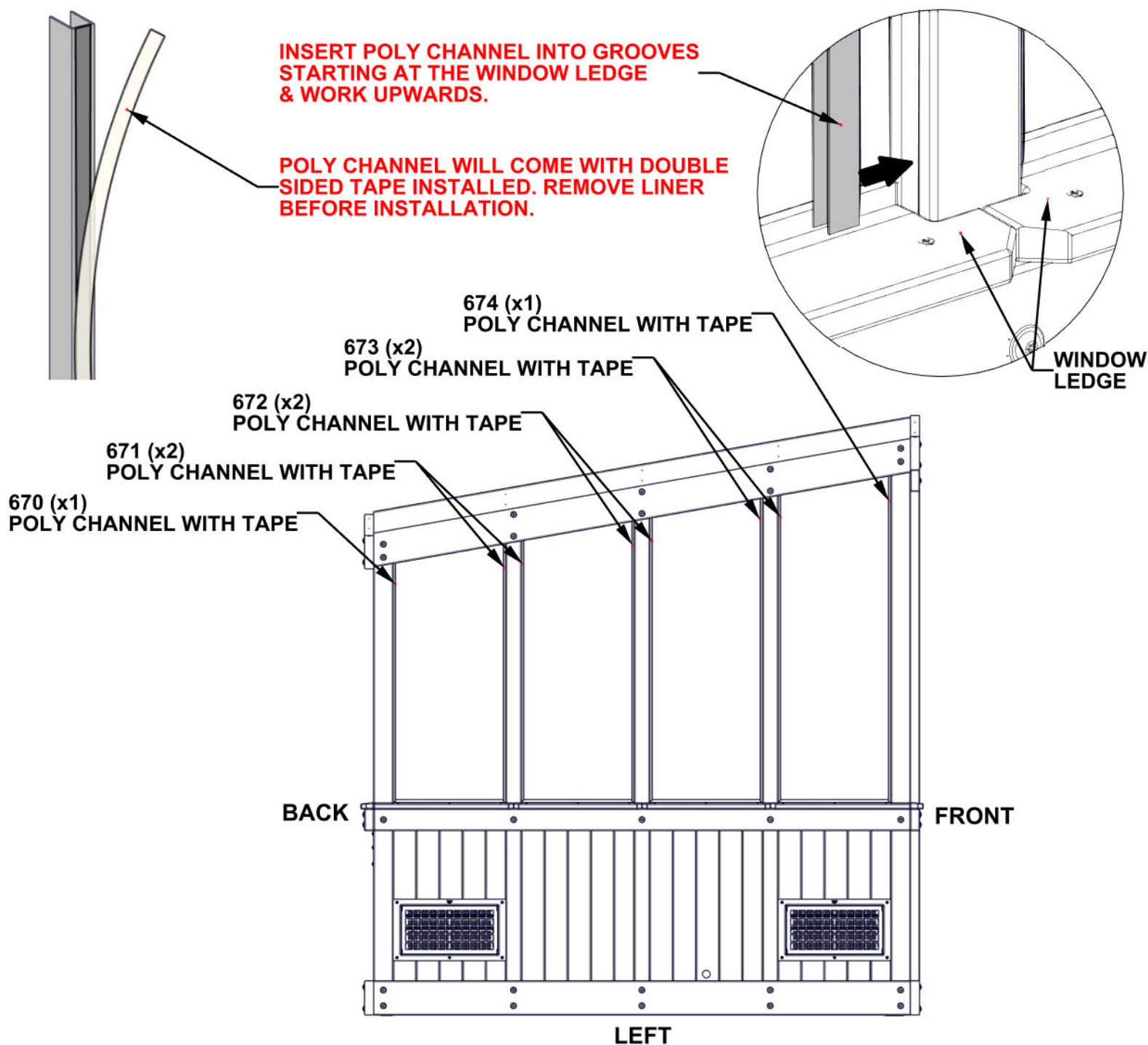
A6P00673 POLY CHANNEL WITH TAPE
(x2)

A6P00674 POLY CHANNEL WITH TAPE
(x1)

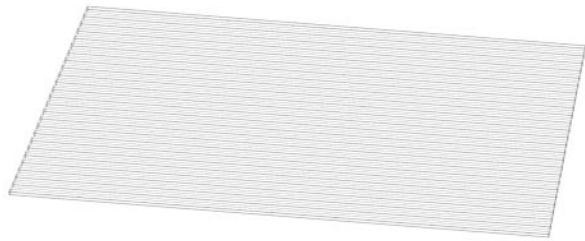
NOTES:
INSTALL (8) CHANNELS (2 PER WINDOW) BY REMOVING TAPE LINER
& PUSH CHANNEL FIRMLY INTO WOOD GROOVES ON UPRIGHTS.

INSERT POLY CHANNEL INTO GROOVES
STARTING AT THE WINDOW LEDGE
& WORK UPWARDS.

POLY CHANNEL WILL COME WITH DOUBLE
SIDED TAPE INSTALLED. REMOVE LINER
BEFORE INSTALLATION.



STEP 48A - LEFT WINDOWS



A6P00663 POLY WALL SHEET
(x1)



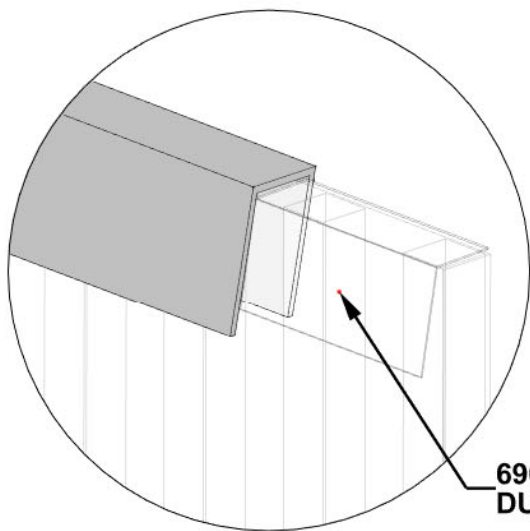
A6P00668 POLY CHANNEL
(x2)



A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.



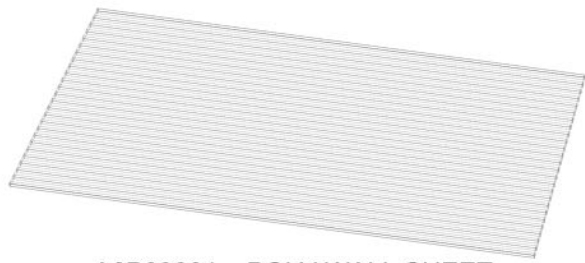
690 (x2)
DUST SEAL TAPE

668 (x1)
POLY CHANNEL

663 (x1)
POLY WALL SHEET

668 (x1)
POLY CHANNEL

STEP 48B - LEFT WINDOWS



A6P00664 POLY WALL SHEET
(x1)



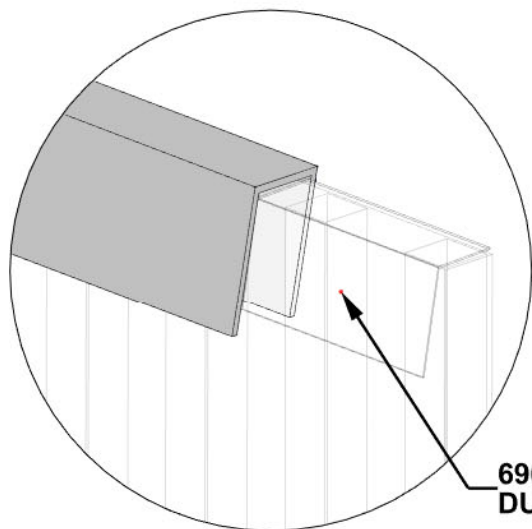
A6P00668 POLY CHANNEL
(x2)



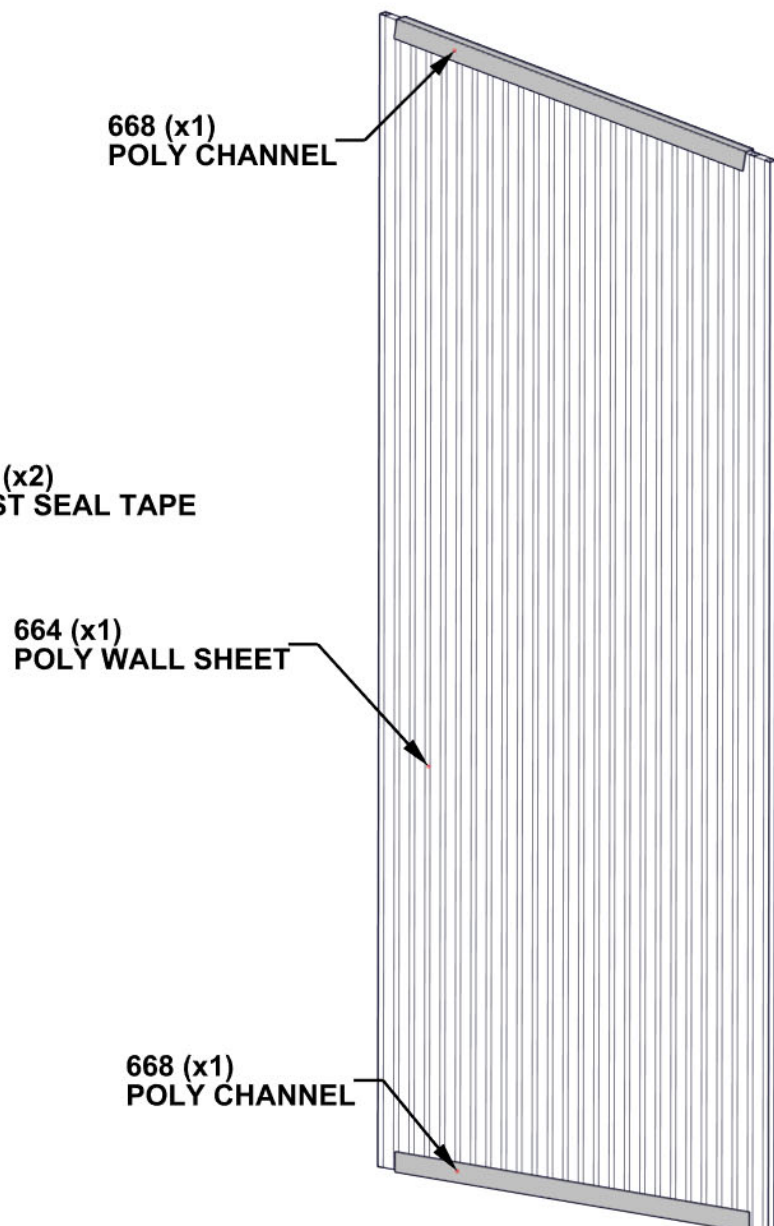
A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.



690 (x2)
DUST SEAL TAPE

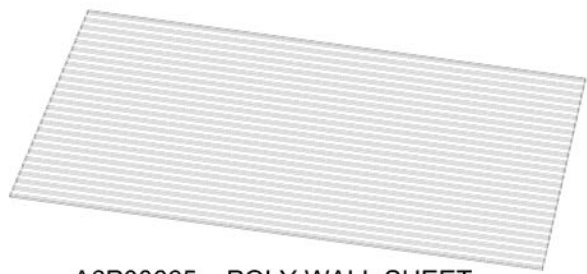


668 (x1)
POLY CHANNEL

664 (x1)
POLY WALL SHEET

668 (x1)
POLY CHANNEL

STEP 48C - LEFT WINDOWS



A6P00665 POLY WALL SHEET
(x1)



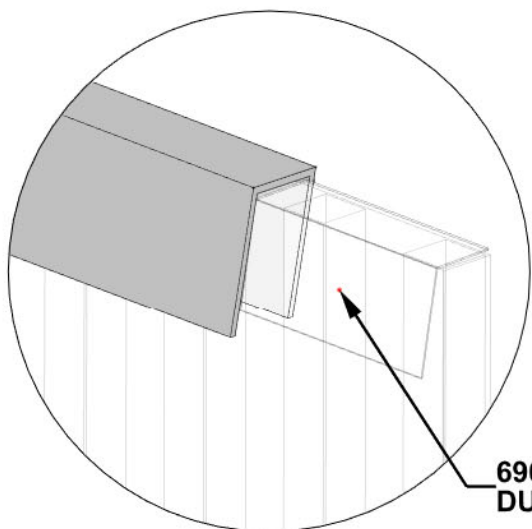
A6P00668 POLY CHANNEL
(x2)



A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.

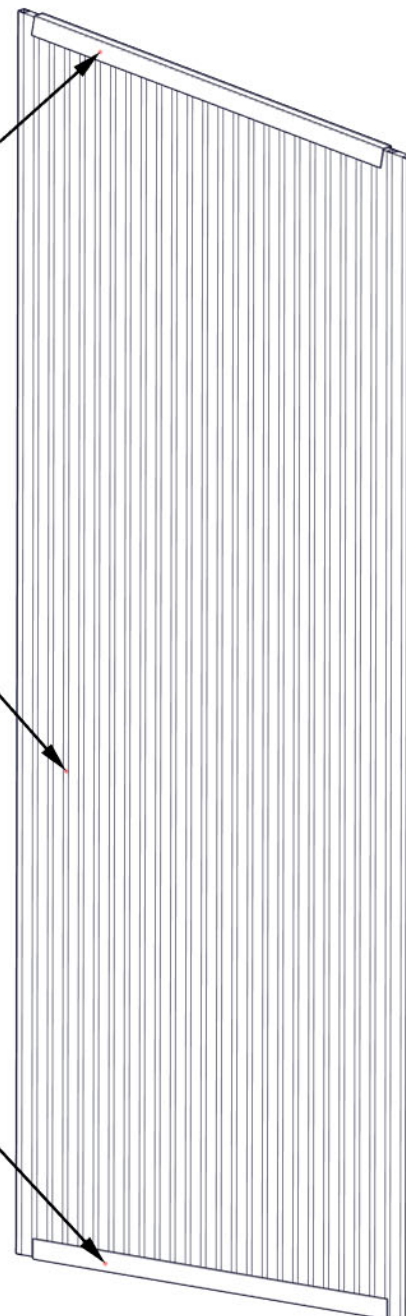


690 (x2)
DUST SEAL TAPE

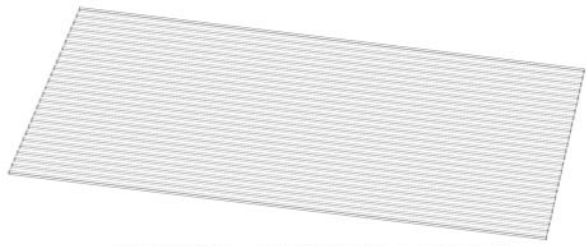
665 (x1)
POLY WALL SHEET

665 (x1)
POLY WALL SHEET

668 (x1)
POLY CHANNEL



STEP 48D - LEFT WINDOWS



A6P00666 POLY WALL SHEET
(x1)



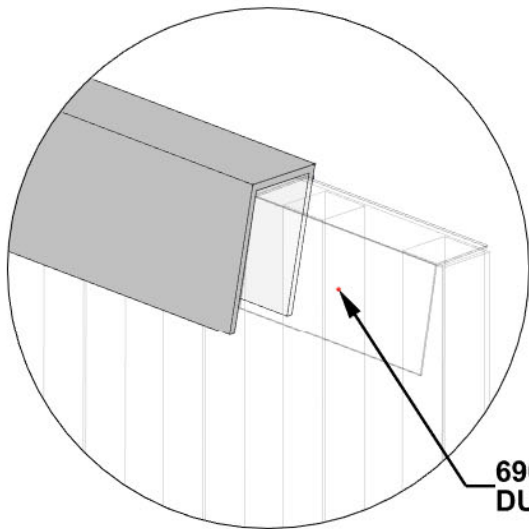
A6P00668 POLY CHANNEL
(x2)



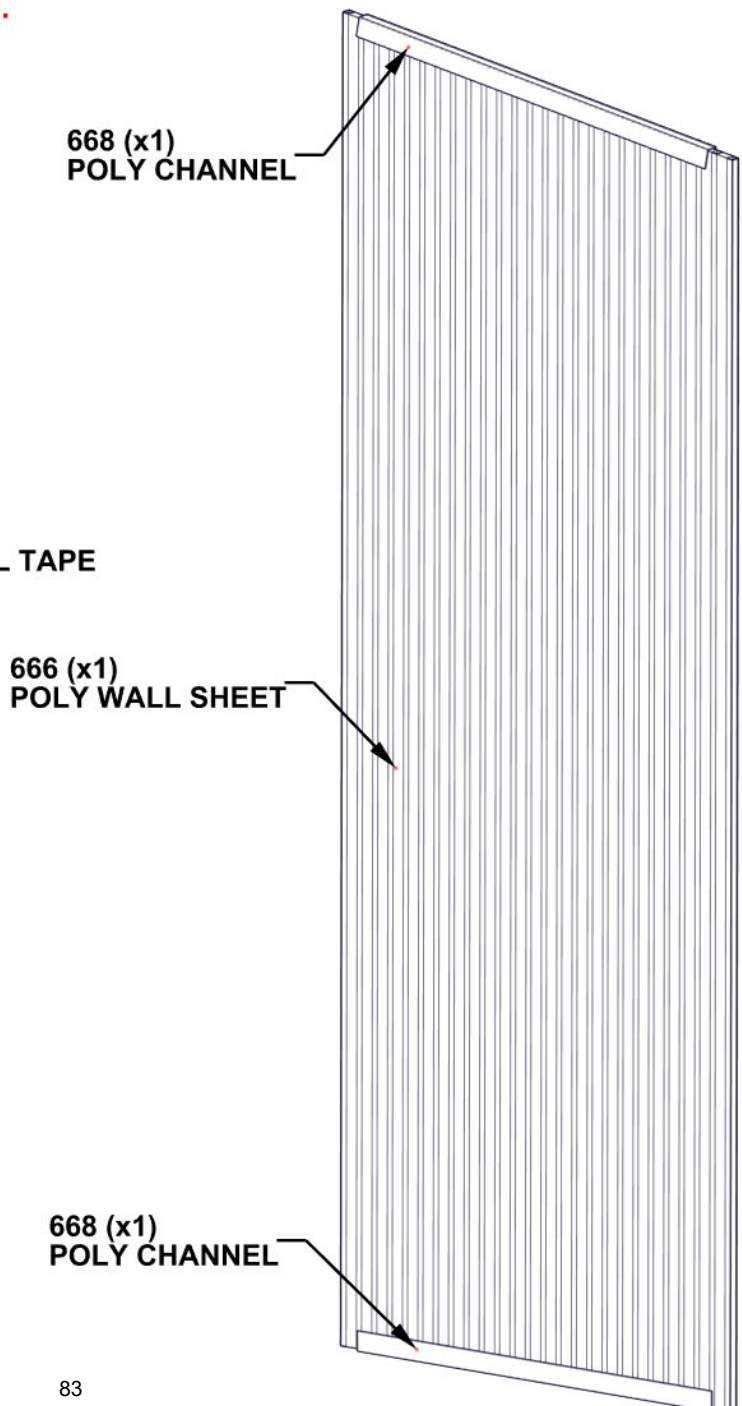
A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.



690 (x2)
DUST SEAL TAPE



668 (x1)
POLY CHANNEL

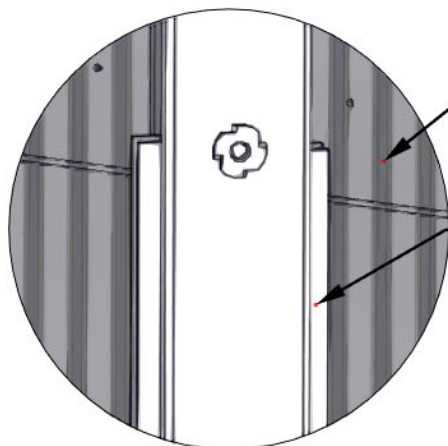
666 (x1)
POLY WALL SHEET

668 (x1)
POLY CHANNEL

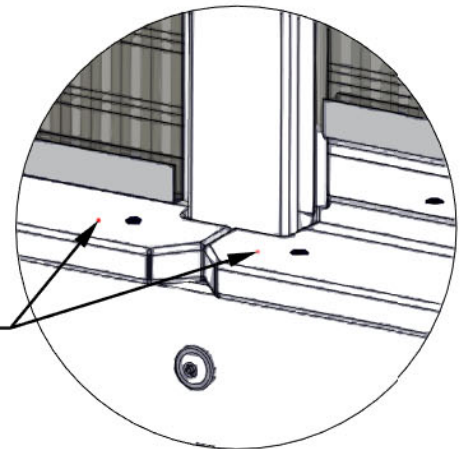
STEP 49 - LEFT WINDOWS

NOTES:

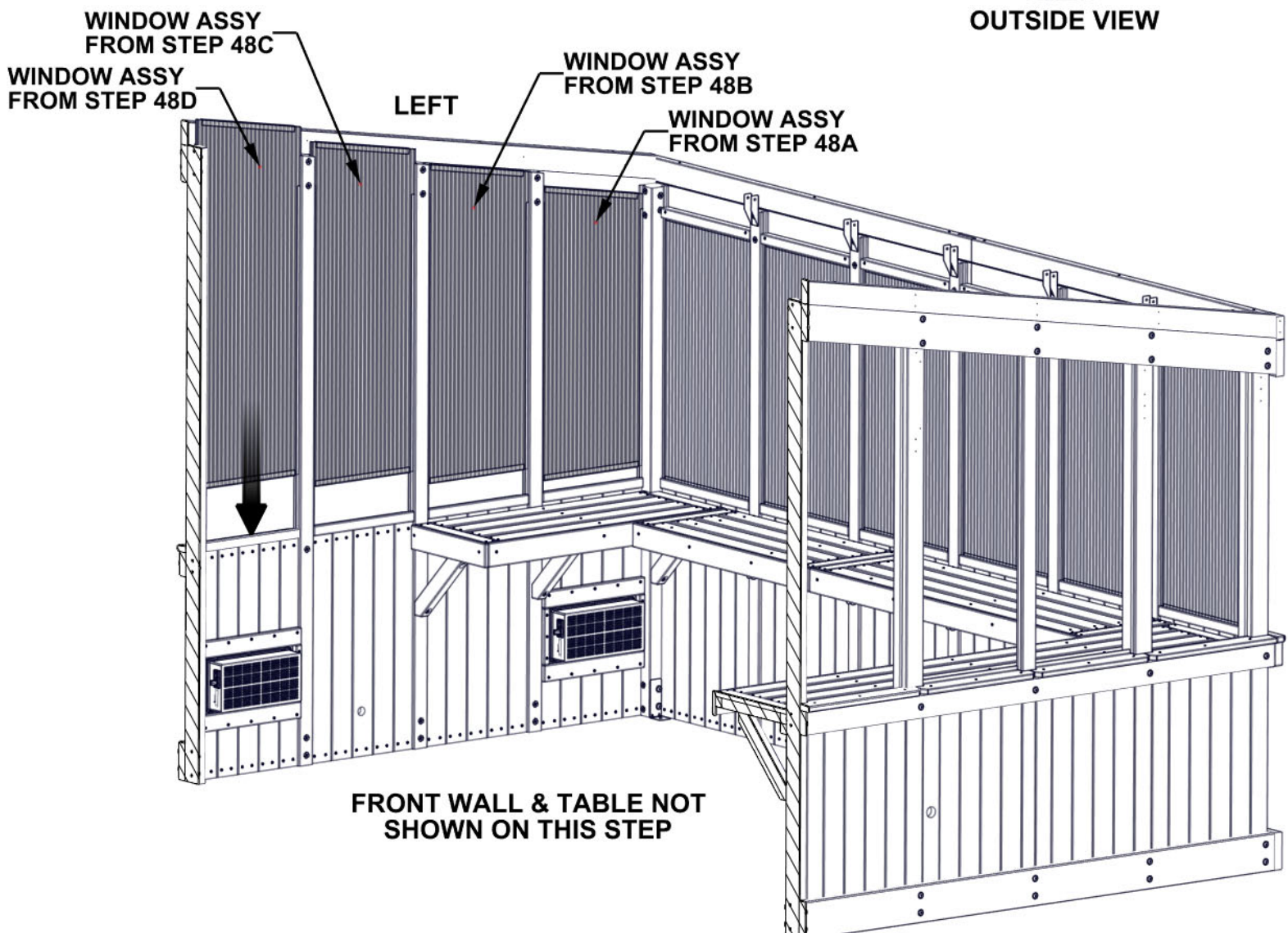
- INSERT WINDOW ASSEMBLY INTO PREVIOUSLY INSTALLED CHANNEL ON BOTH SIDES OF WINDOW.
- GENTLY SLIDE WINDOW DOWN UNTIL SEATED ON WINDOW LEDGE.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM FROM INSTALLED WINDOW.



INSIDE VIEW



OUTSIDE VIEW



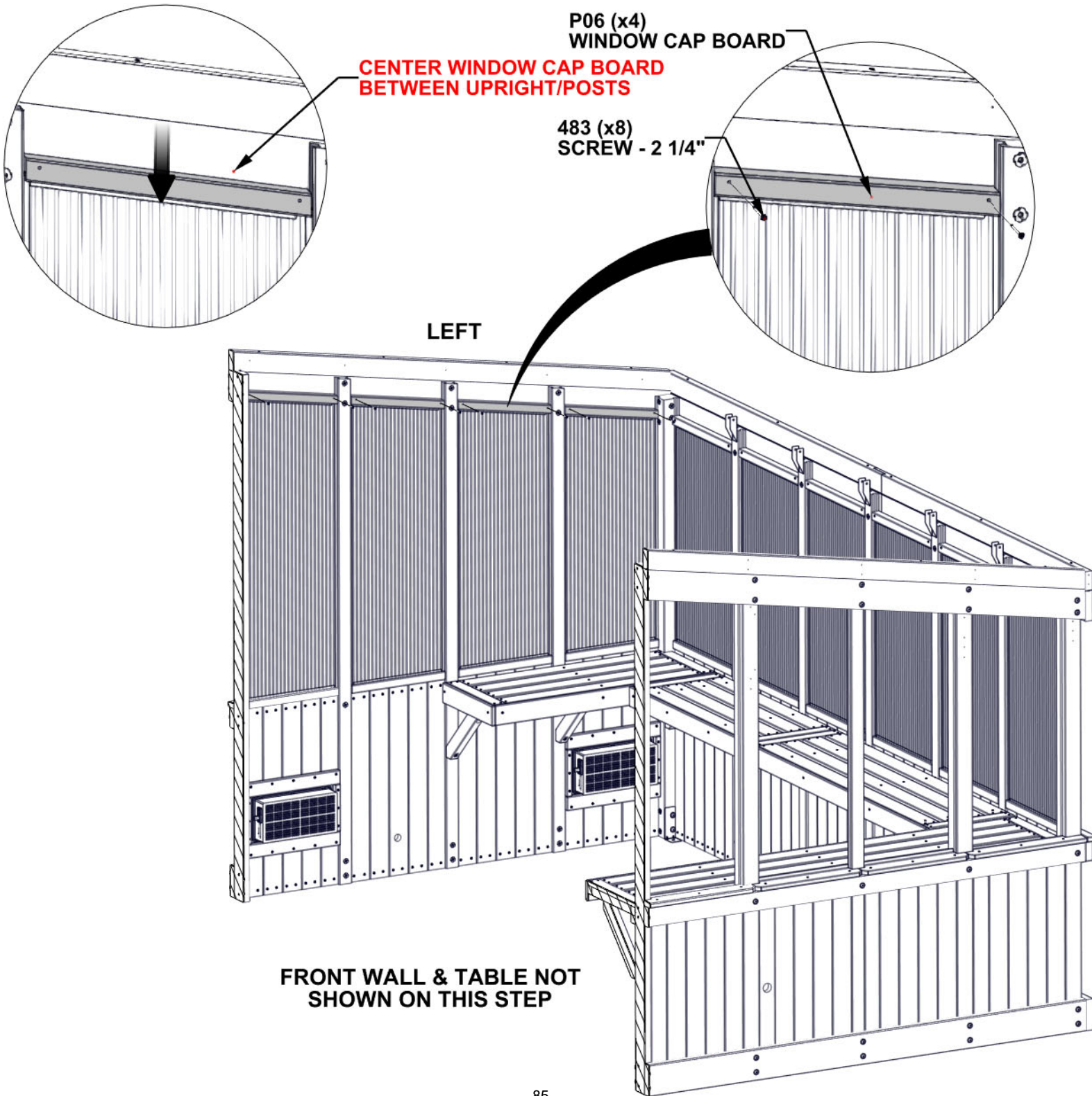
STEP 50 - LEFT WINDOWS

Qty	PART NUMBER	DESCRIPTION
8	H100483	SCREW PFH 8 X 2 1/4 BLK

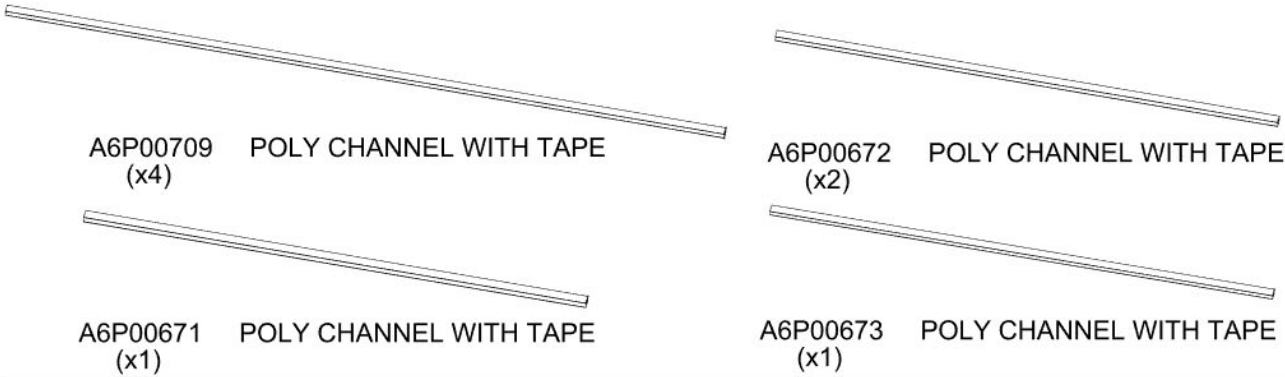


P06 WINDOW CAP BOARD - W4L18735
(x4) 1 7/16"x1 7/16"x17 7/8" (36x36x454)

NOTES:
ATTACH WINDOW CAP BOARD TO THE TOP OF
THE WINDOW AS SHOWN.

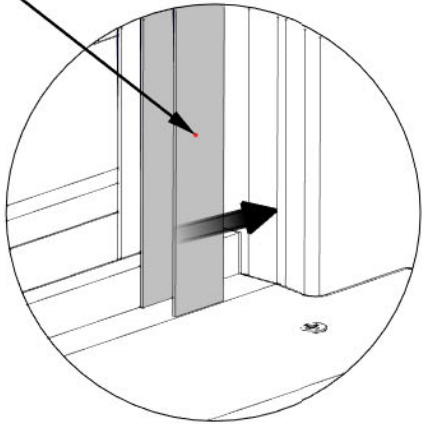


STEP 51 - RIGHT WINDOWS



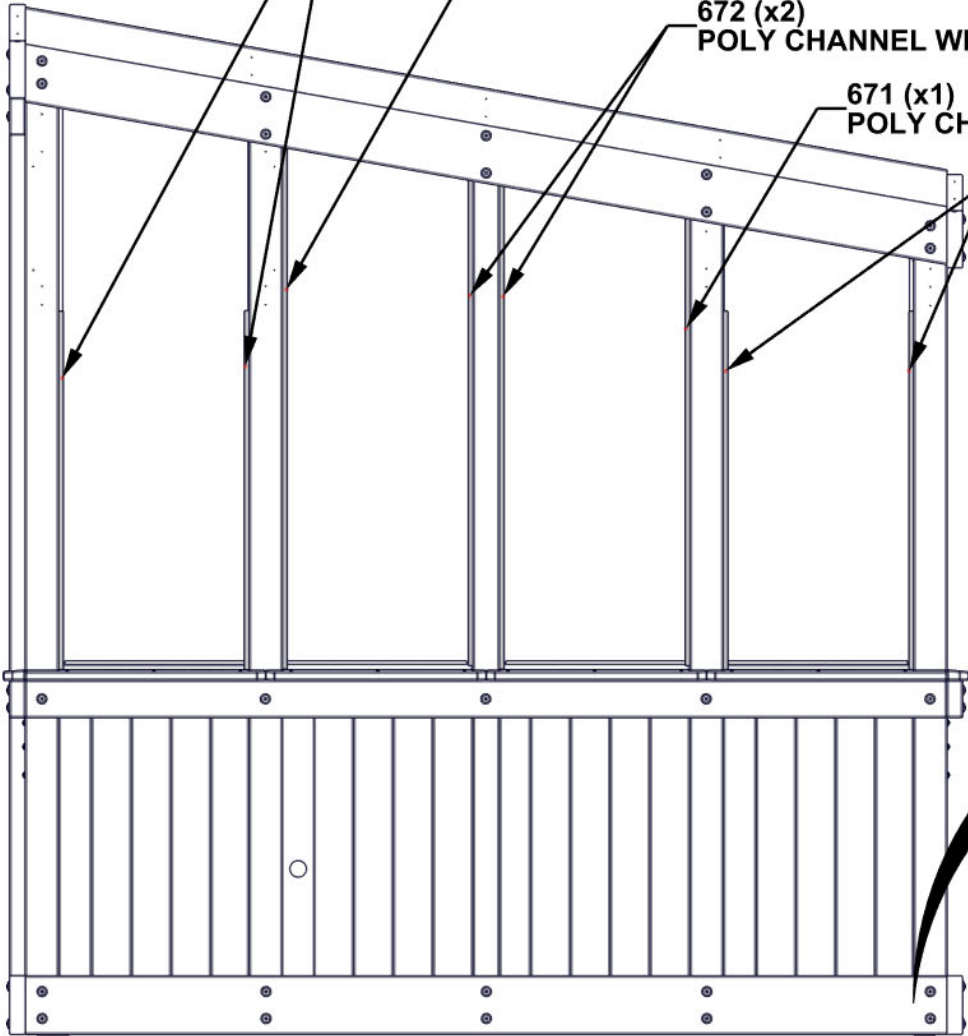
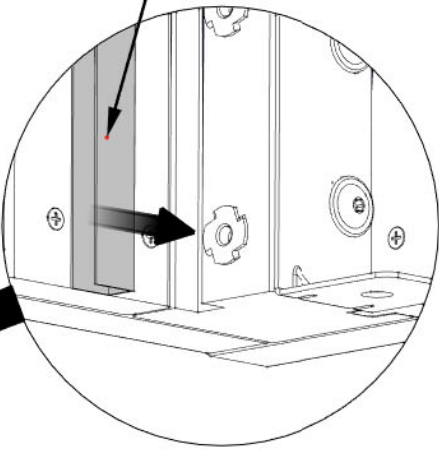
INSERT POLY CHANNELS (671, 672, & 673) INTO GROOVE STARTING AT THE WINDOW LEDGE & WORK UPWARDS

POLY CHANNEL WILL COME WITH DOUBLE SIDED TAPE INSTALLED. REMOVE LINER BEFORE INSTALLATION.



- 709 (x2) POLY CHANNEL WITH TAPE
- 673 (x1) POLY CHANNEL WITH TAPE
- 672 (x2) POLY CHANNEL WITH TAPE
- 671 (x1) POLY CHANNEL WITH TAPE
- 709 (x2) POLY CHANNEL WITH TAPE

INSERT POLY CHANNEL (709) INTO GROOVE STARTING AT THE BOTTOM OF INTERIOR POSTS AND WORK UPWARDS



RIGHT

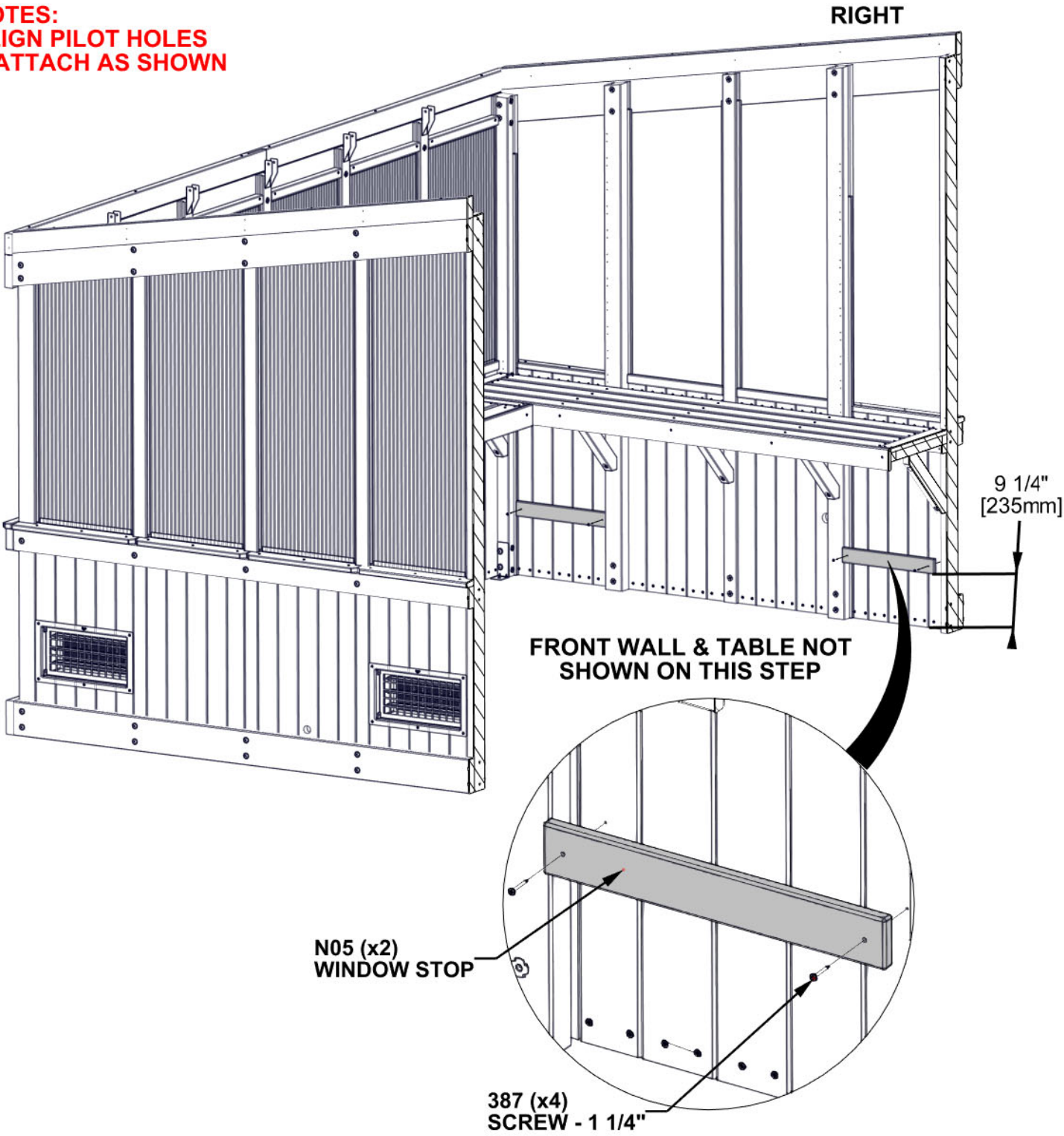
STEP 52 - RIGHT WINDOWS

Qty	PART NUMBER	DESCRIPTION
4	H100387	SCREW PFH 8 X 1 1/4 BLK



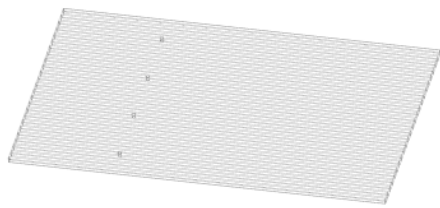
N05 WINDOW STOP - W4L18811
(x2) 5/8"x2 3/8"x16 9/16" (16x60x420)

NOTES:
ALIGN PILOT HOLES
& ATTACH AS SHOWN

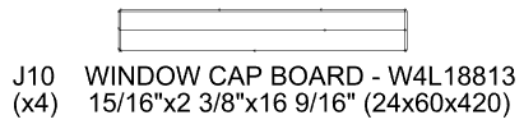


STEP 53 - RIGHT WINDOWS

Qty	PART NUMBER	DESCRIPTION
16	H101205	SCREW PWH 8 X 15 X 3/4 BLK



A6P00675 POLY WALL SHEET
(x2)



J10 WINDOW CAP BOARD - W4L18813
(x4) 15/16"x2 3/8"x16 9/16" (24x60x420)



A6P00713 POLY SHEET CHANNEL
(x4)



A6P00690 DUST SEAL TAPE

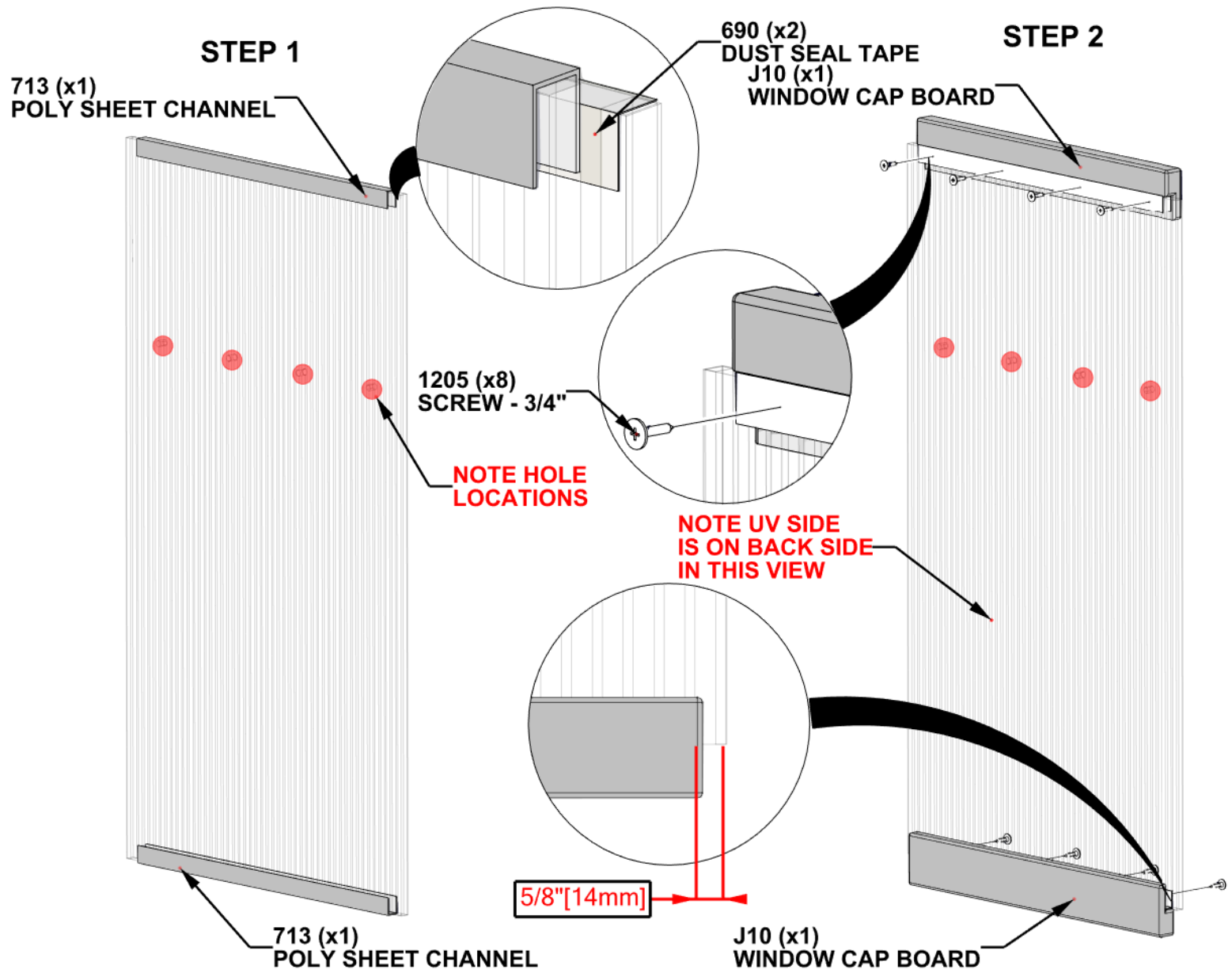
NOTES:

1. APPLY DUST TAPE & CHANNEL:

- CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
- WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
- AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
- CENTER CHANNEL ON SHEET WITH APPROXIMATELY 3/4" (20mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.
- REPEAT ON THE BOTTOM SIDE OF POLY SHEETING.

2. ATTACH WINDOW CAP BOARDS, AS SHOWN.

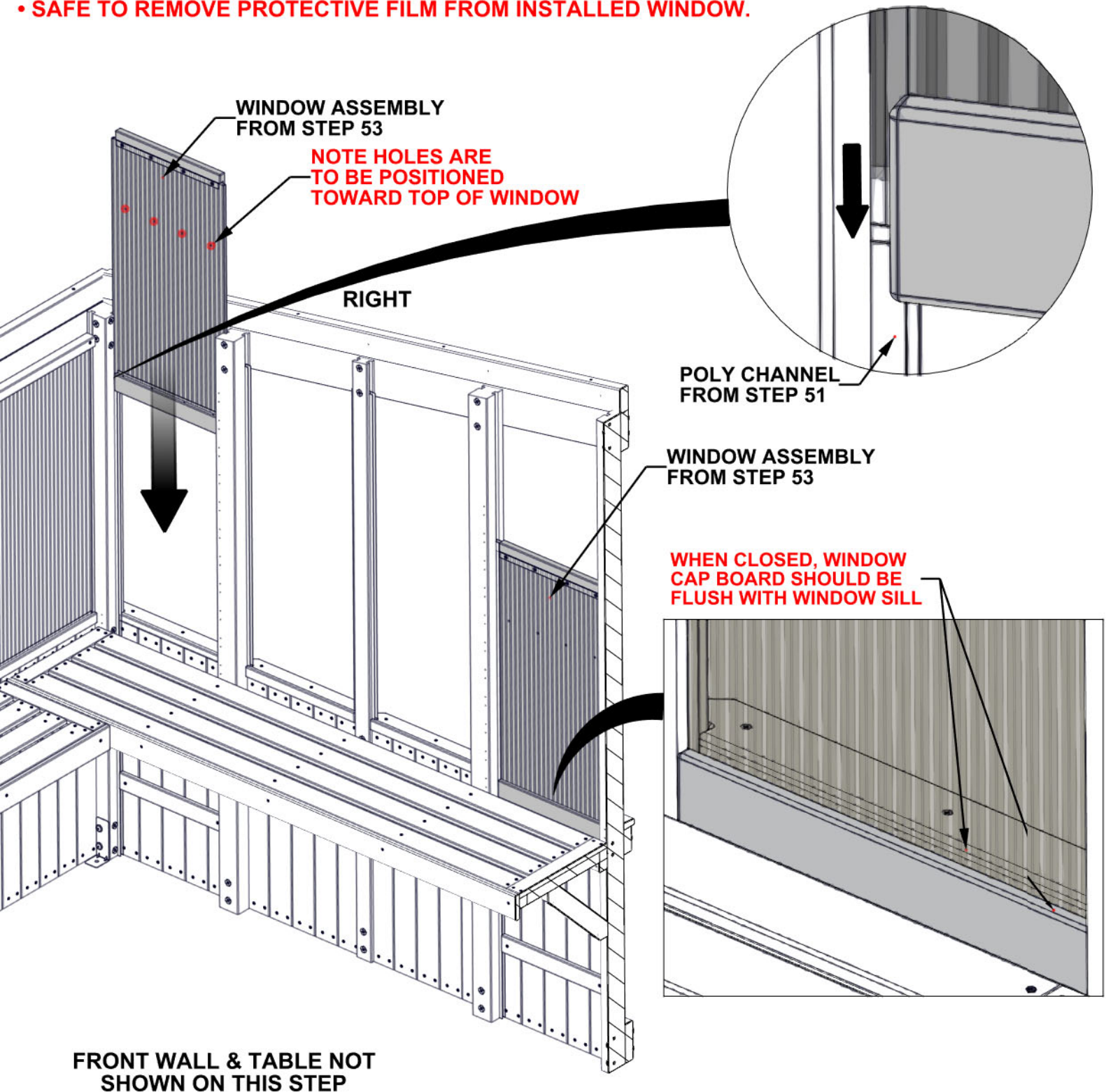
3. REPEAT FOR SECOND WINDOW ASSEMBLY.



STEP 54 - RIGHT WINDOWS

NOTES:

- INSERT WINDOW ASSEMBLY INTO PREVIOUSLY INSTALLED CHANNEL ON BOTH SIDES OF WINDOW.
- GENTLY SLIDE WINDOW DOWN TO THE CLOSED POSITION.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM FROM INSTALLED WINDOW.



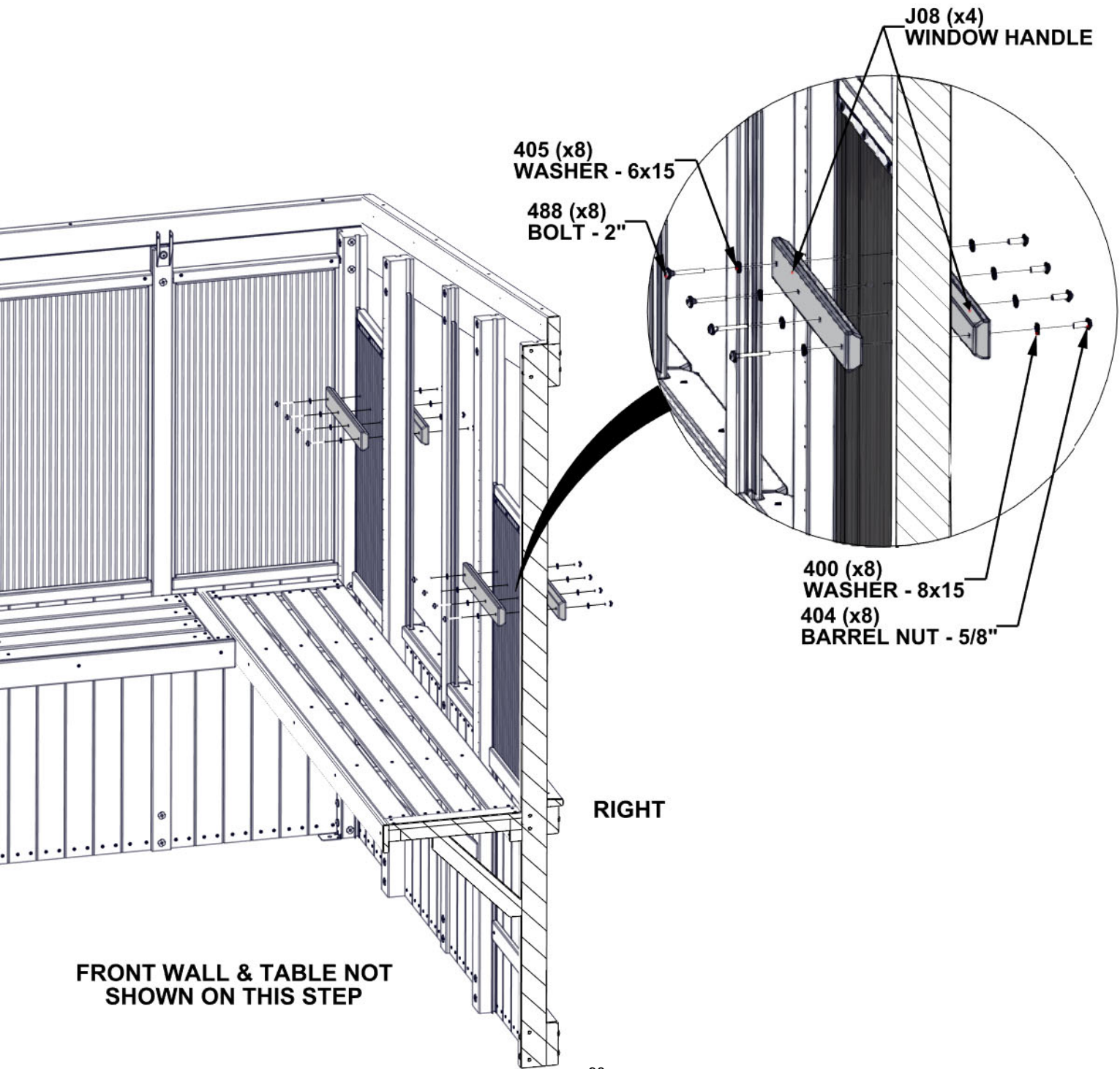
STEP 55 - RIGHT WINDOWS

Qty	PART NUMBER	DESCRIPTION
8	H100400	WASHER LOCK EXT 8X15 BLK
8	H100404	NUT BARREL WH 1/4 X 5/8 BLK
8	H100405	WASHER LOCK EXT 6X15 BLK
8	H100488	BOLT WH 1/4 X 2 BLK

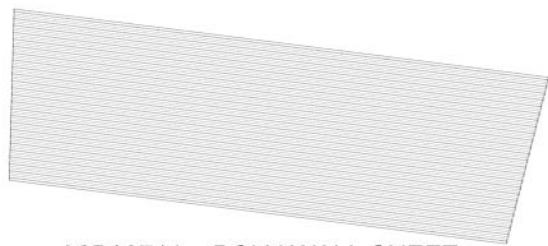


J08 WINDOW HANDLE - W4L18810
(x4) 15/16"x2 3/8"x15 1/2" (24x60x394)

NOTES:
LINE UP WINDOW HANDLE WITH
HOLES IN POLY SHEETING



STEP 56 - RIGHT WINDOWS



A6P00711 POLY WALL SHEET
(x1)



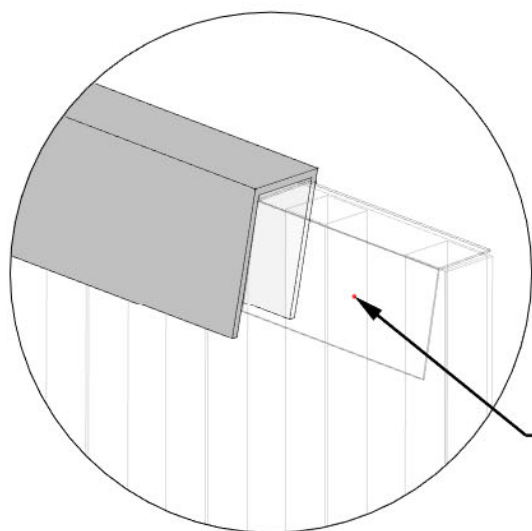
A6P00713 POLY CHANNEL
(x2)



A6P00690 DUST TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.



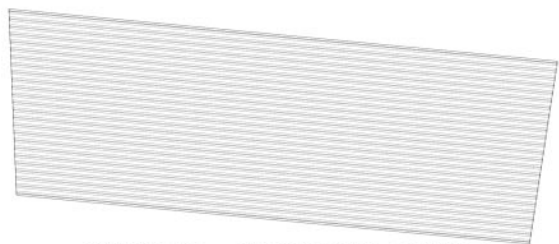
690 (x2)
DUST SEAL TAPE

713 (x1)
POLY CHANNEL

711 (x1)
POLY WALL SHEET

713 (x1)
POLY CHANNEL

STEP 57 - RIGHT WINDOWS



A6P00712 POLY WALL SHEET
(x1)



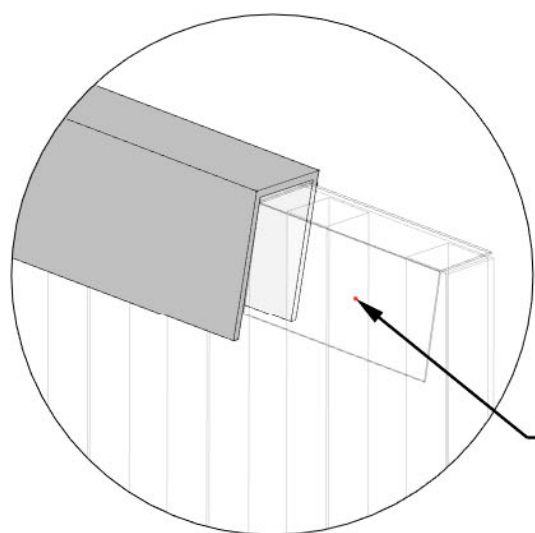
A6P00713 POLY CHANNEL
(x2)



A6P00690 DUST TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.



690 (x2)
DUST SEAL TAPE

713 (x1)
POLY CHANNEL

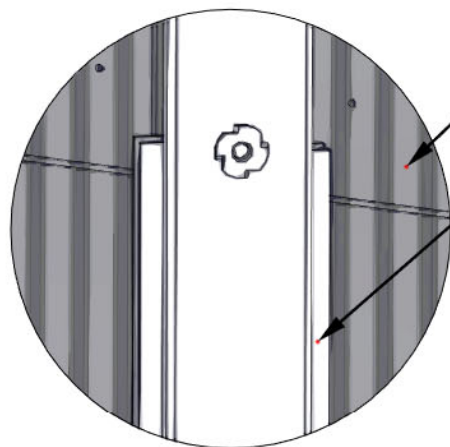
712 (x1)
POLY WALL SHEET

713 (x1)
POLY CHANNEL

STEP 58 - RIGHT WINDOWS

NOTES:

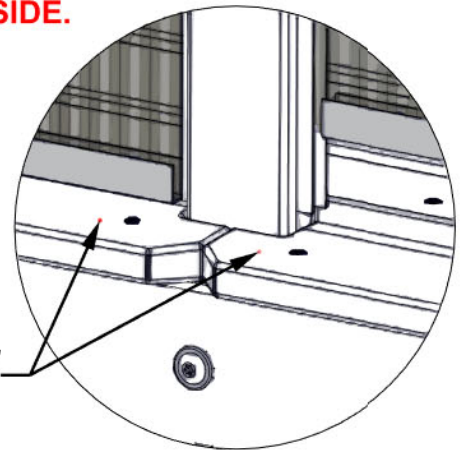
- INSERT WINDOW ASSEMBLY INTO PREVIOUSLY INSTALLED CHANNEL ON BOTH SIDES OF WINDOW.
- GENTLY SLIDE WINDOW DOWN UNTIL SEATED ON WINDOW LEDGE.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM FROM INSTALLED WINDOW.



INSIDE VIEW

WINDOW ASSEMBLIES (2)
FROM STEPS 56-57

POLY CHANNELS
FROM STEP 51



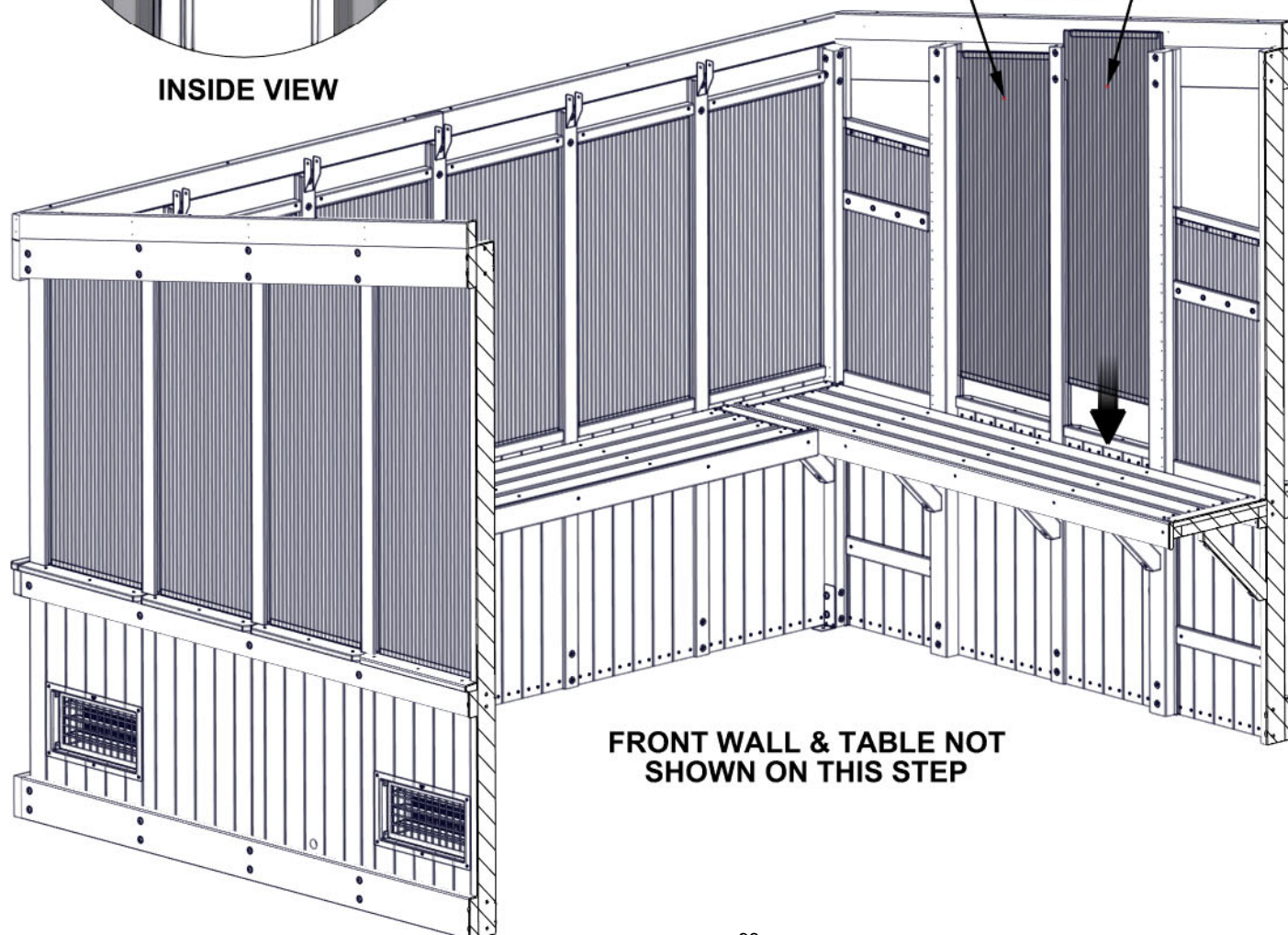
WINDOW
LEDGE

OUTSIDE VIEW

WINDOW ASSY
FROM STEP 56

RIGHT

WINDOW ASSY
FROM STEP 57



FRONT WALL & TABLE NOT
SHOWN ON THIS STEP

STEP 59 - RIGHT WINDOWS

Qty	PART NUMBER	DESCRIPTION
4	H100483	SCREW PFH 8 X 2 1/4 BLK



P05 WINDOW CAP BOARD - W4L18734
(x2) 1 7/16"x1 7/16"x17 9/16" (36x36x446)

NOTES:
ATTACH WINDOW CAP BOARD TO THE TOP OF THE WINDOW AS SHOWN.

P05 (x2)
WINDOW CAP BOARD

483 (x4)
SCREW - 2 1/4"

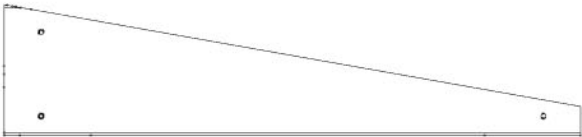
**CENTER WINDOW CAP BOARD
BETWEEN UPRIGHTS**

RIGHT

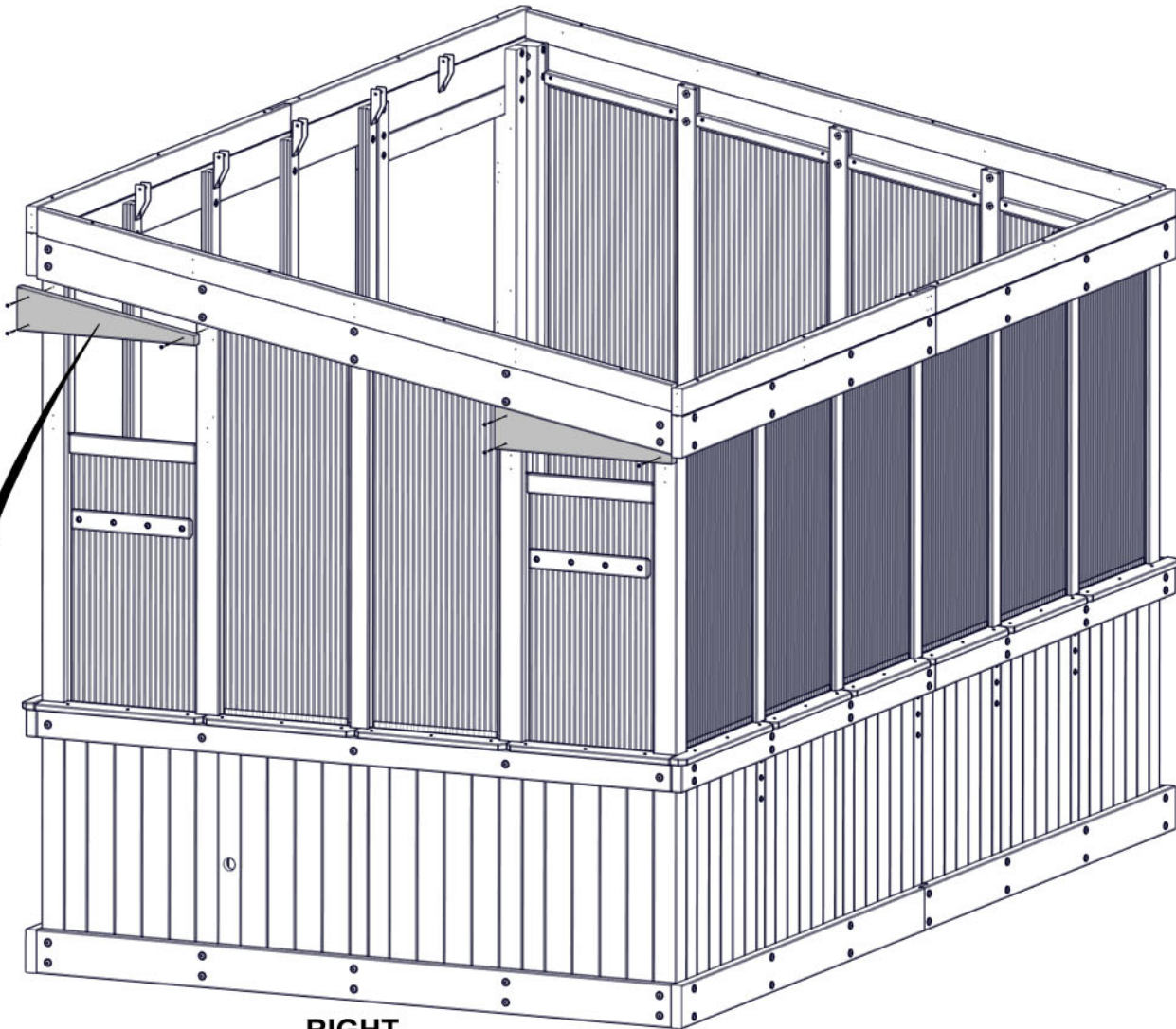
**FRONT WALL & TABLE NOT
SHOWN ON THIS STEP**

STEP 60 - RIGHT WALL

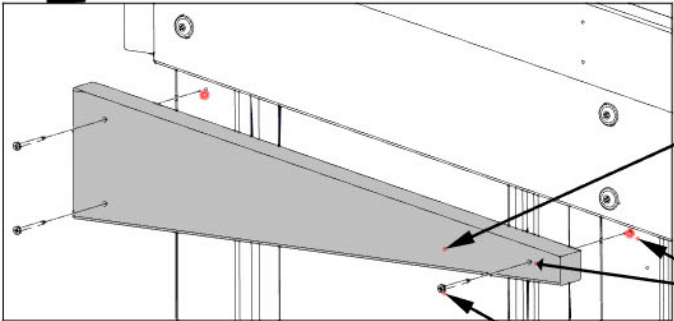
Qty	PART NUMBER	DESCRIPTION
6	H100483	SCREW PFH 8 X 2 1/4 BLK



D03 HEADER - W4L18697
(x2) 1 7/16"x5 1/4"x23 1/4" (36x134x591)



RIGHT



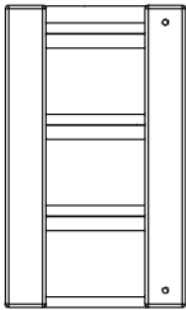
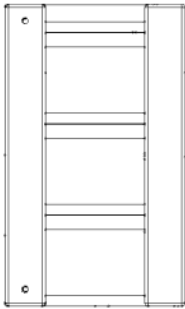
D03 (x2)
HEADER

ALIGN HEADERS WITH
PILOT HOLES BEFORE
INSERTING SCREWS

483 (x6)
SCREW - 2 1/4"

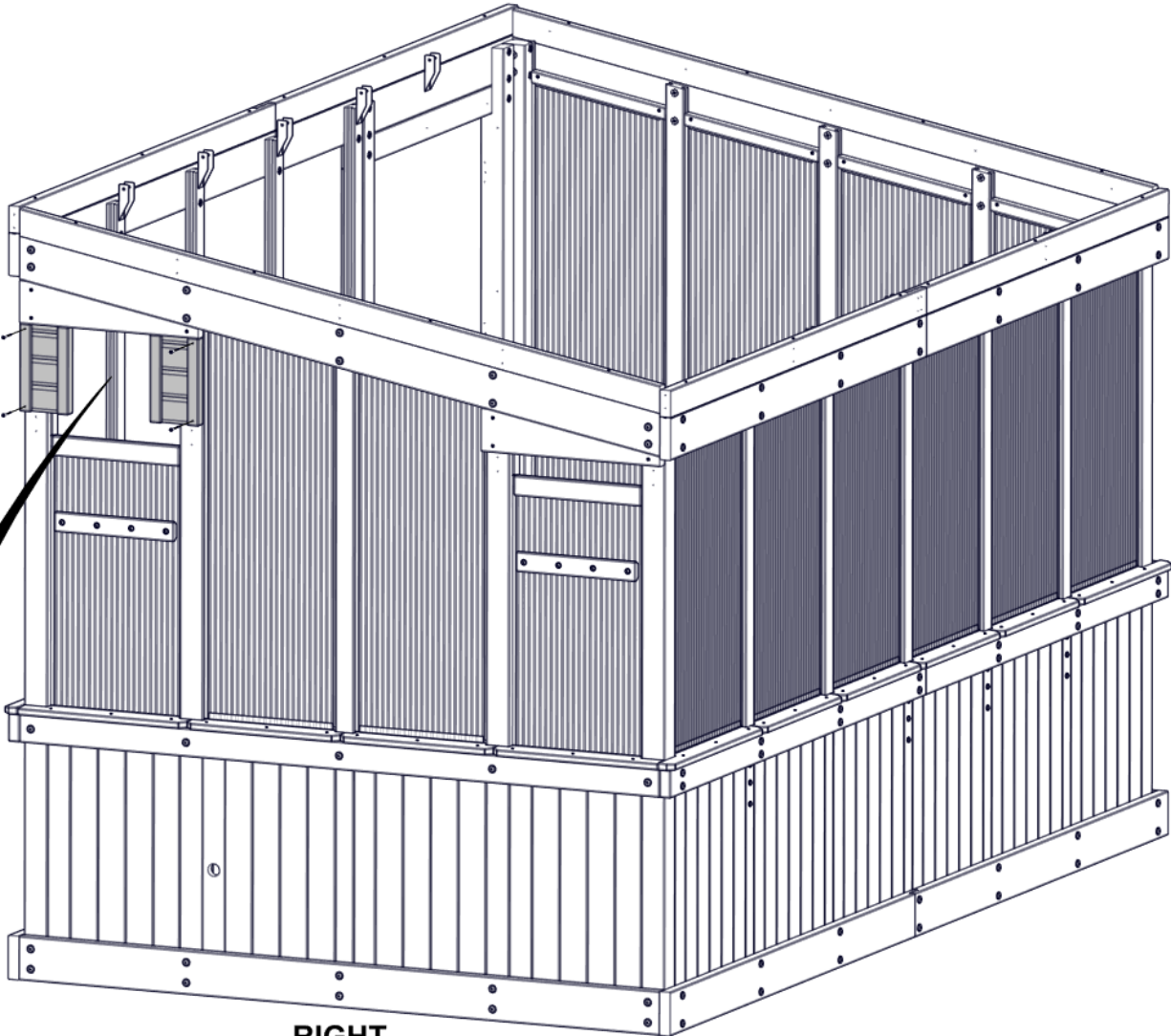
STEP 61 - RIGHT WALL

Qty	PART NUMBER	DESCRIPTION
4	H100483	SCREW PFH 8 X 2 1/4 BLK

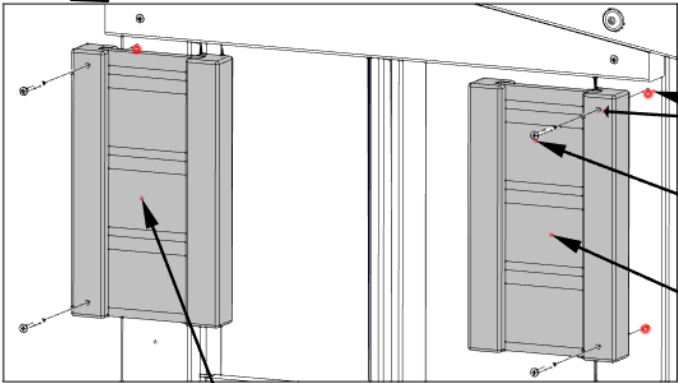


FT01 FAN TRIM ASSEMBLY - W2A03987
(x1) 1 7/16"x6 5/16"x10 9/16" (36x160x268)

FT02 FAN TRIM ASSEMBLY - W2A03988
(x1) 1 7/16"x6 5/16"x10 9/16" (36x160x268)



RIGHT



ALIGN FAN TRIM ASSEMBLIES
WITH PILOT HOLES BEFORE
INSERTING SCREWS

483 (x4)
SCREW - 2 1/4"

FT02 (x1)
FAN TRIM ASSEMBLY

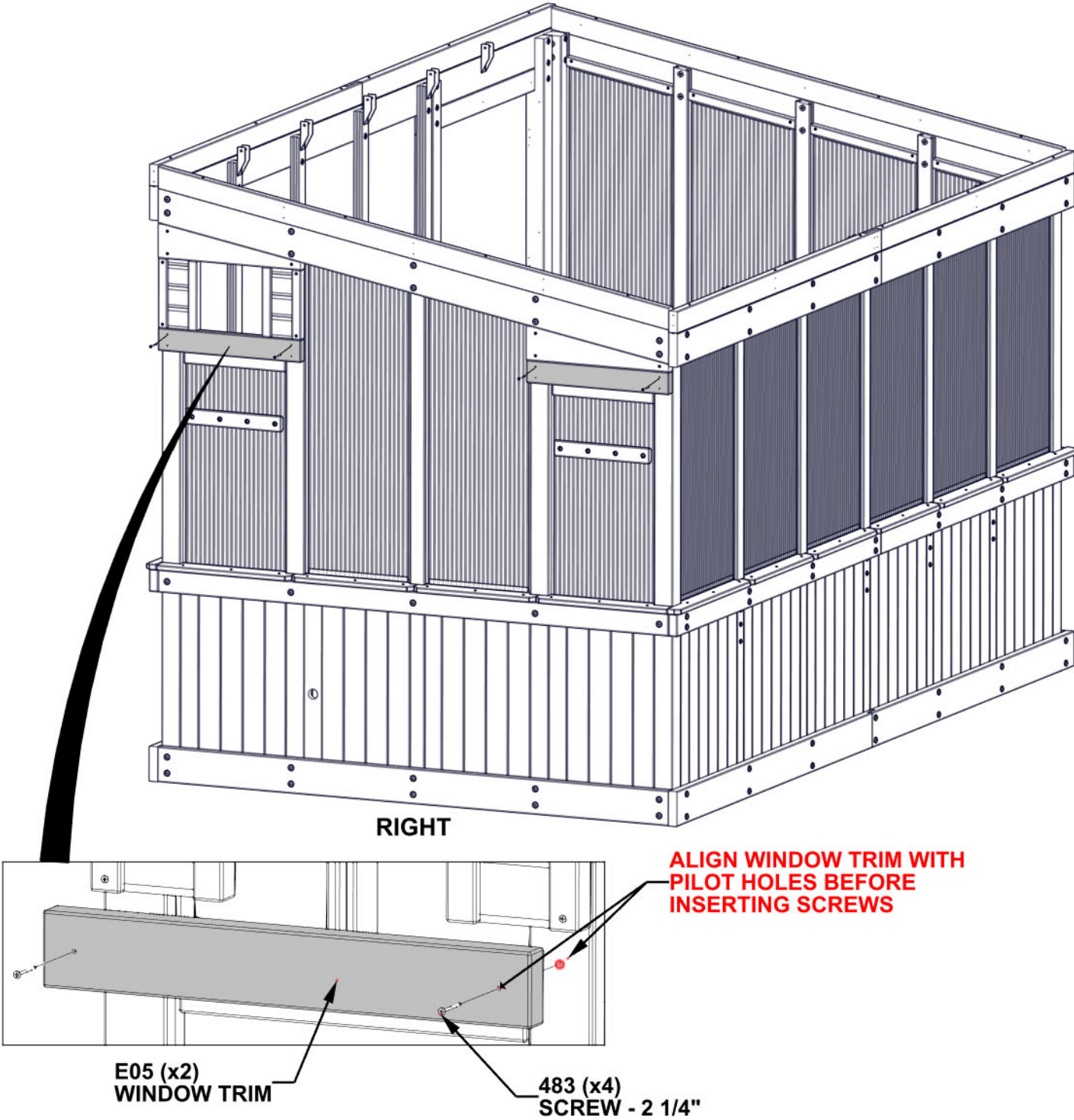
FT01 (x1)
FAN TRIM ASSEMBLY

STEP 62 - RIGHT WALL

Qty	PART NUMBER	DESCRIPTION
4	H100483	SCREW PFH 8 X 2 1/4 BLK

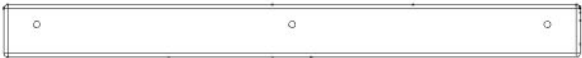


E05 WINDOW TRIM - W4L18698
(x2) 1 7/16"x3 3/8"x23 1/4" (36x86x591)

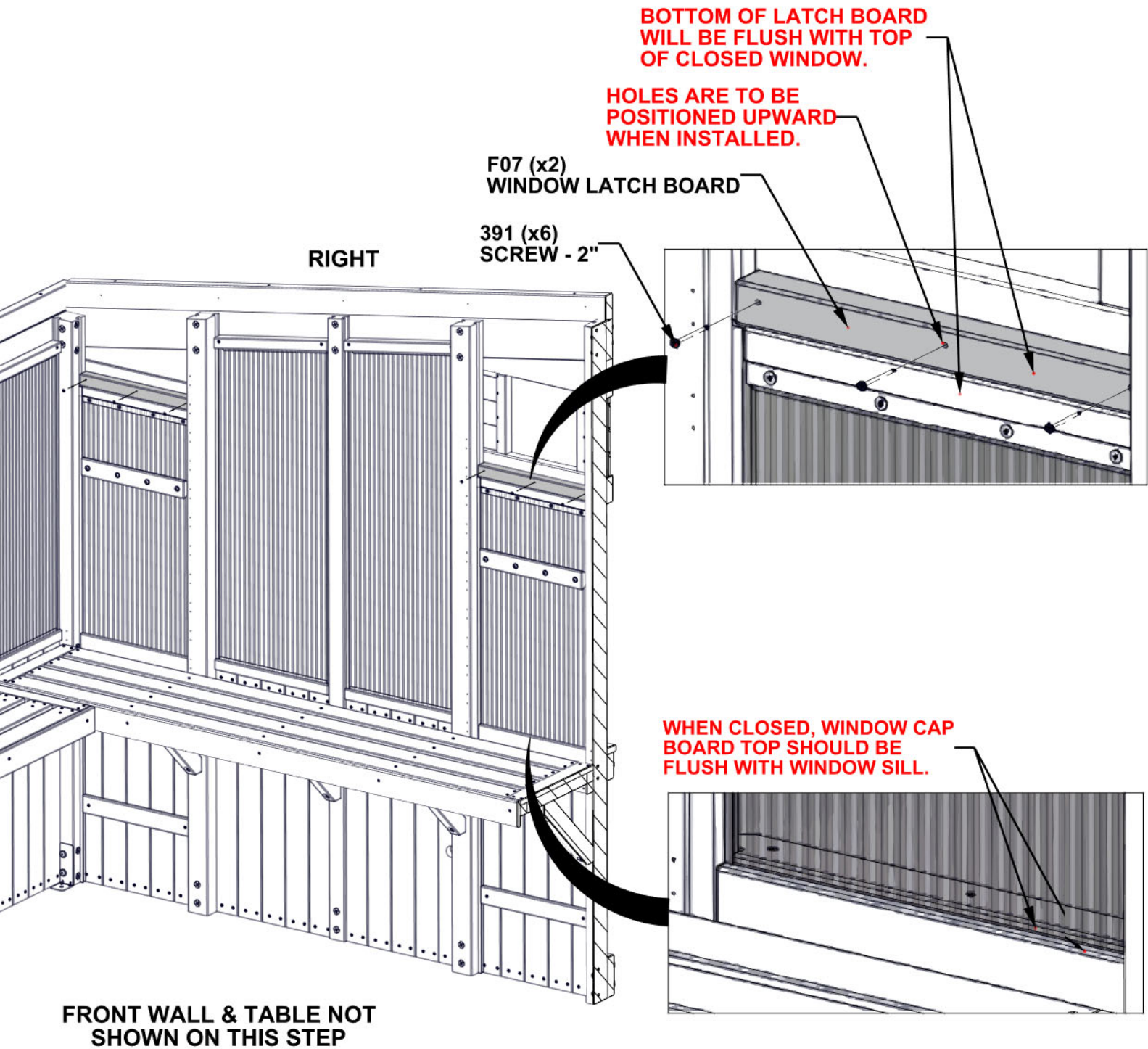


STEP 63 - RIGHT WINDOWS

Qty	PART NUMBER	DESCRIPTION
6	H100391	SCREW PFH 8 X 2 BLK

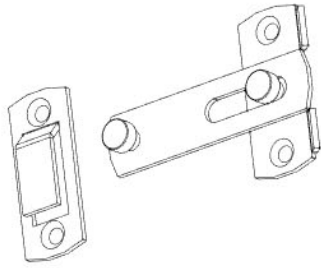


F07 WINDOW LATCH BOARD - W4L18741
(x2) 1 7/16"x1 9/16"x17 1/4" (36x40x438)



STEP 64 - RIGHT WINDOWS

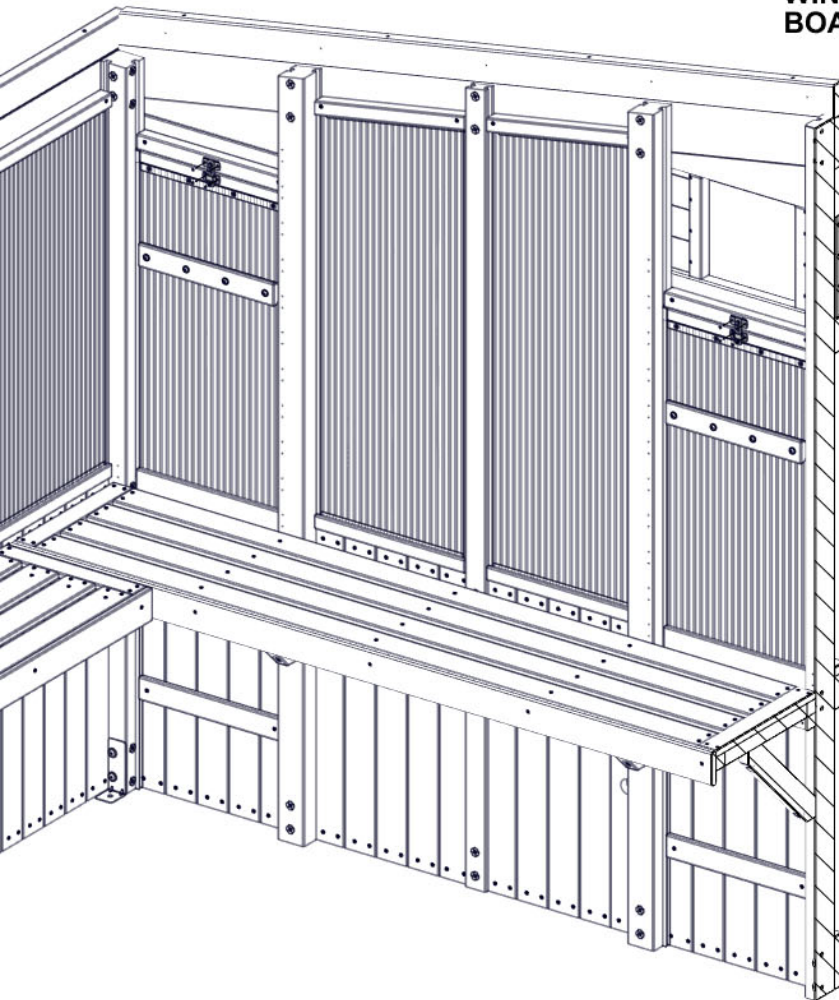
Qty	PART NUMBER	DESCRIPTION
8	H100627	SCREW PFH 6 x 3/4 BLK



A4M02607 WINDOW LATCH LOCK
(x2)

NOTES:

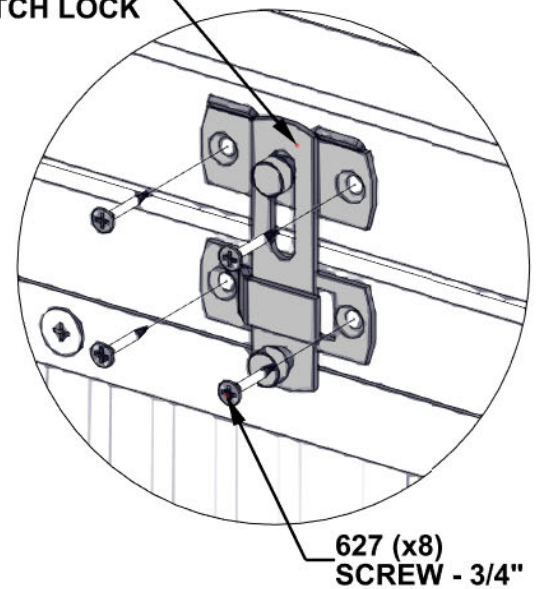
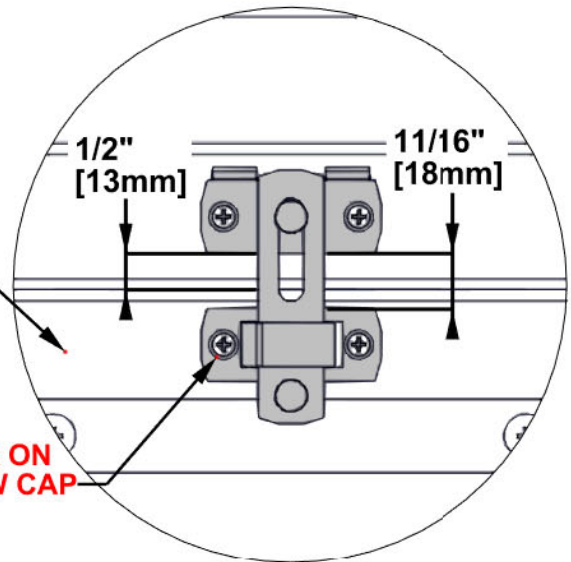
- CENTER WINDOW LATCH ON WINDOW CAP BOARD.
- WITH THE WINDOW LOCK ASSEMBLED AS SHOWN IN DETAIL, MARK HOLES AND DRILL PILOT HOLES USING A 3/32" DRILL BIT.
- ATTACH AS SHOWN.



WINDOW CAP BOARD

CENTER ON WINDOW CAP BOARD

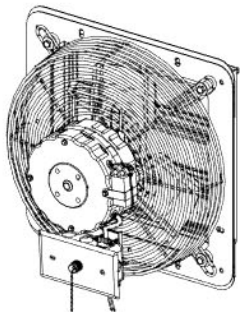
2607 (x2)
WINDOW LATCH LOCK



FRONT WALL & TABLE NOT
SHOWN ON THIS STEP

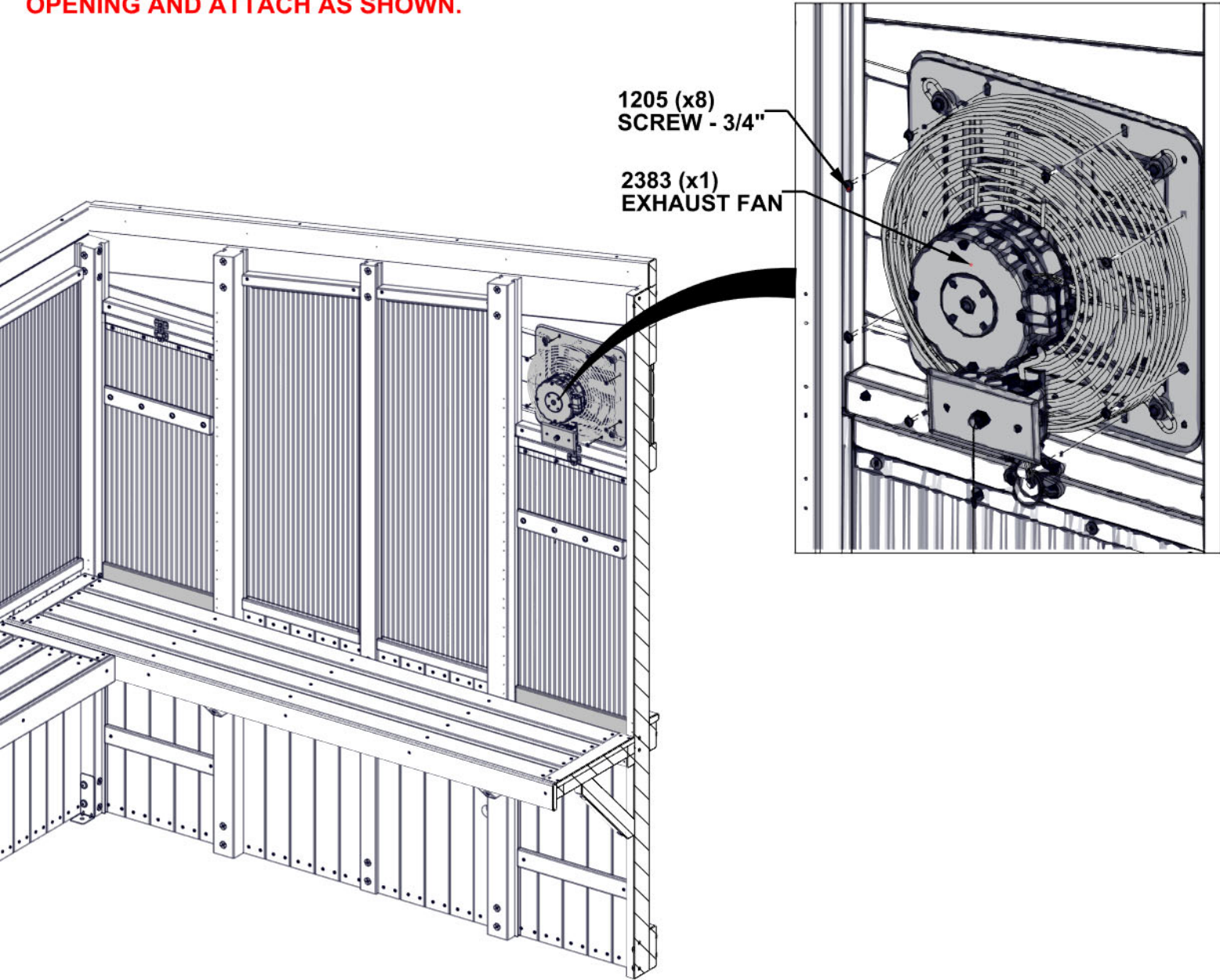
STEP 65 - EXHAUST FAN

Qty	PART NUMBER	DESCRIPTION
8	H101205	SCREW PWH 8 X 15 X 3/4 BLK



A4M02383 EXHAUST FAN
(x1)

NOTES:
CENTER EXHAUST FAN IN THE
OPENING AND ATTACH AS SHOWN.



**FRONT WALL & TABLE NOT
SHOWN ON THIS STEP**

STEP 66 - HANGER BOARDS

Qty	PART NUMBER	DESCRIPTION
48	H100391	SCREW PFH 8 X 2 BLK

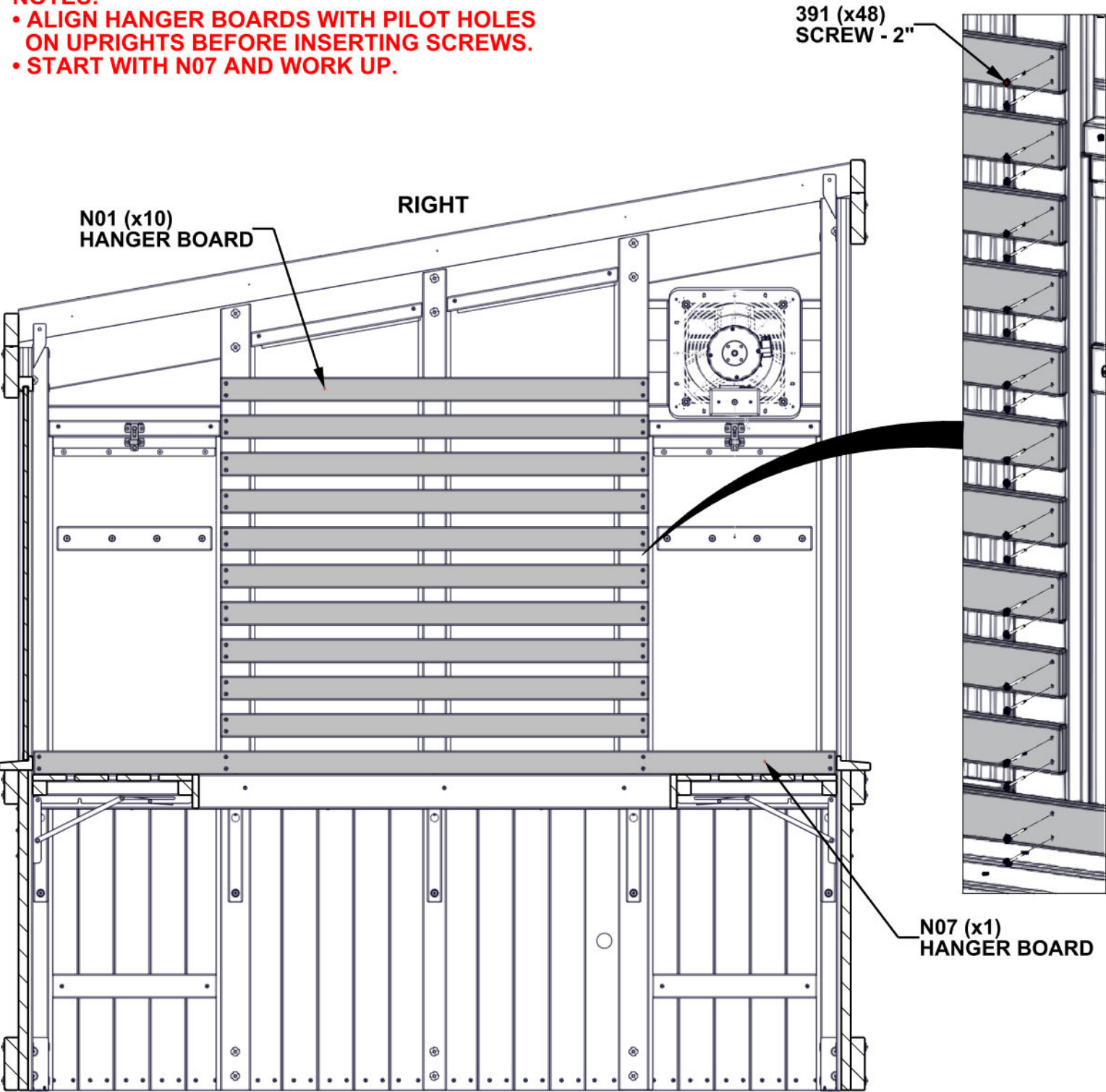


N01 HANGER BOARD - W4L18737
(x10) 5/8"x2 3/8"x42 15/16" (16x60x1090)



N07 HANGER BOARD - W4L18819
(x1) 5/8"x2 3/8"x80 7/16" (16x60x2043)

- NOTES:**
- **ALIGN HANGER BOARDS WITH PILOT HOLES ON UPRIGHTS BEFORE INSERTING SCREWS.**
 - **START WITH N07 AND WORK UP.**

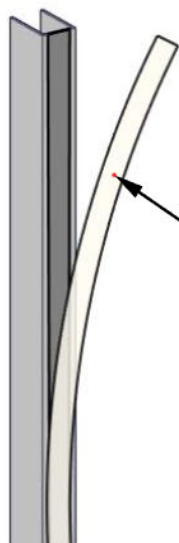


STEP 67 - FRONT WINDOWS



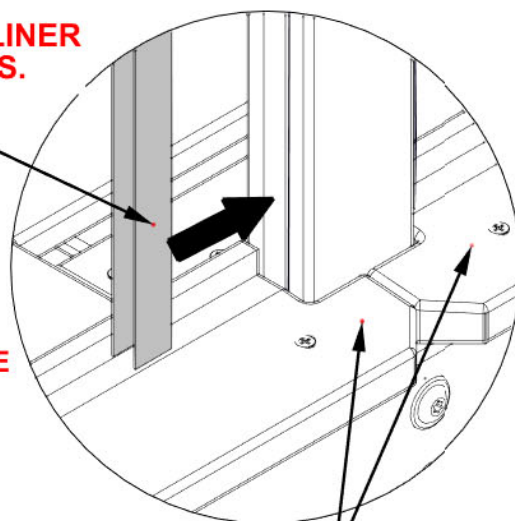
A6P00681 POLY CHANNEL WITH TAPE
(x8)

NOTES:
INSTALL (8) CHANNELS (2 PER WINDOW) BY REMOVING TAPE LINER & PUSH CHANNEL FIRMLY INTO WOOD GROOVES ON UPRIGHTS.



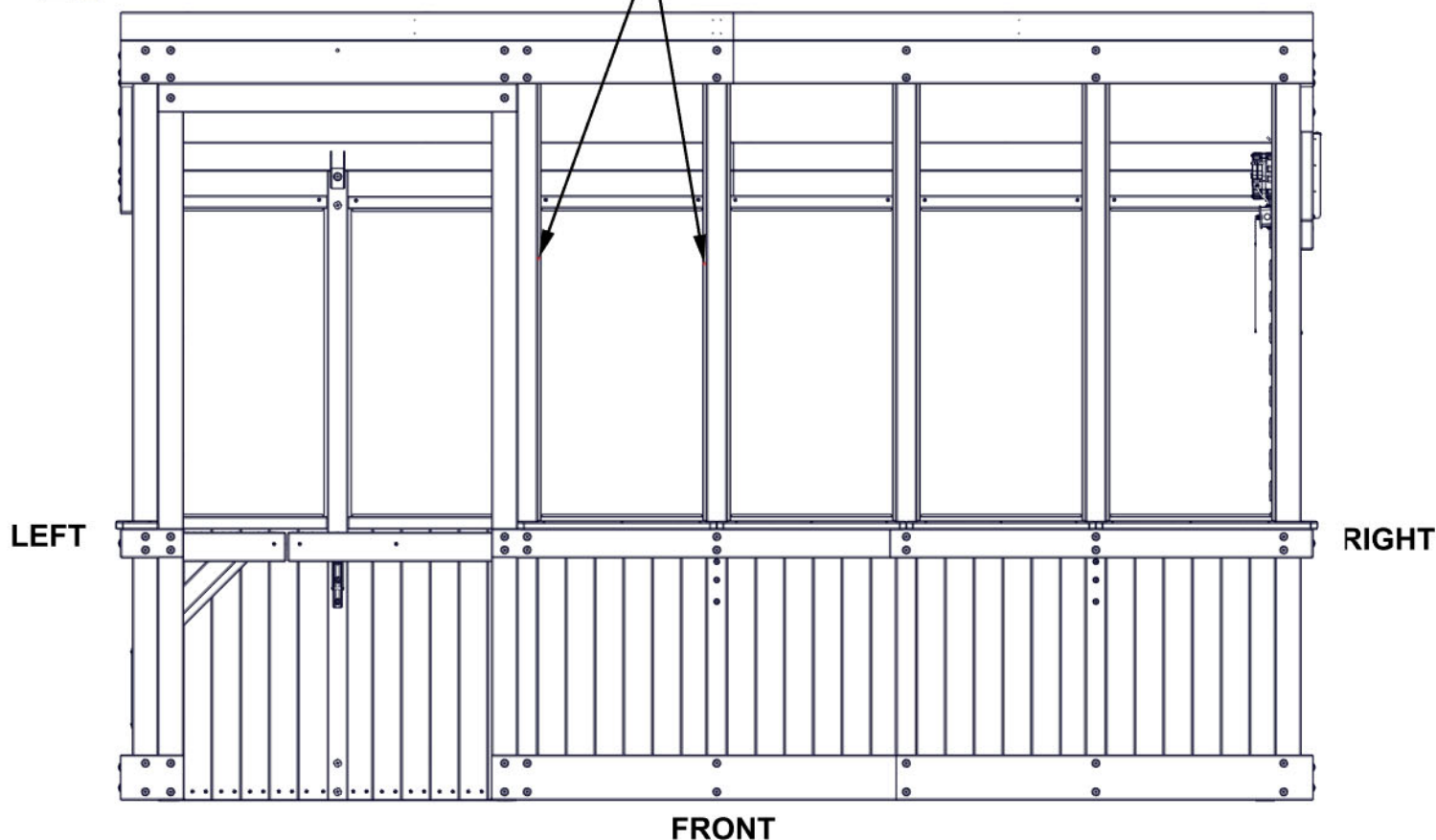
INSERT POLY CHANNEL INTO GROOVES STARTING AT THE WINDOW LEDGE & WORK UPWARDS.

POLY CHANNEL WILL COME WITH DOUBLE SIDED TAPE INSTALLED. REMOVE LINER BEFORE INSTALLATION.



WINDOW LEDGE

681 (x8)
POLY CHANNEL WITH TAPE



STEP 68 - FRONT WINDOWS



A6P00677 POLY WALL SHEET
(x4)



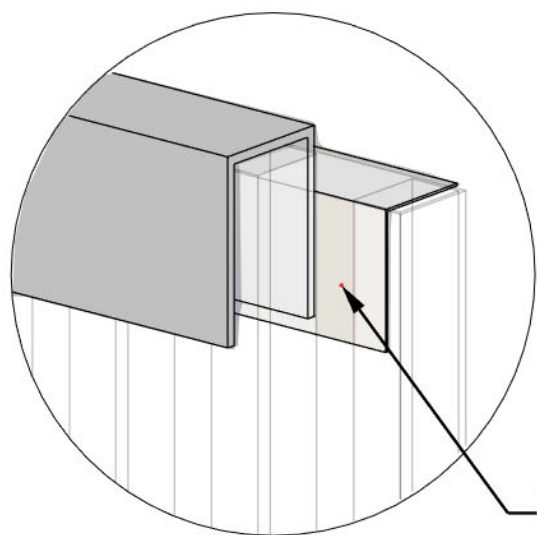
A6P00667 POLY CHANNEL
(x8)



A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. AFTER TAPE IS SECURE, PUSH CHANNEL ON OVER THE TOP OF THE TAPE.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 1" (25mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.
3. REPEAT FOR ALL (4) WINDOWS.



667 (x1)
POLY CHANNEL

690 (x2)
DUST SEAL TAPE

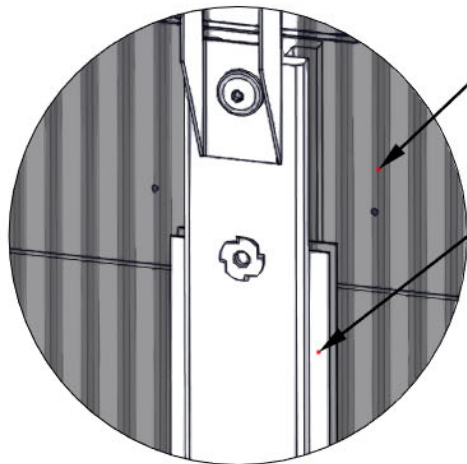
677 (x1)
POLY WALL SHEET

667 (x1)
POLY CHANNEL

STEP 69 - FRONT WINDOWS

NOTES:

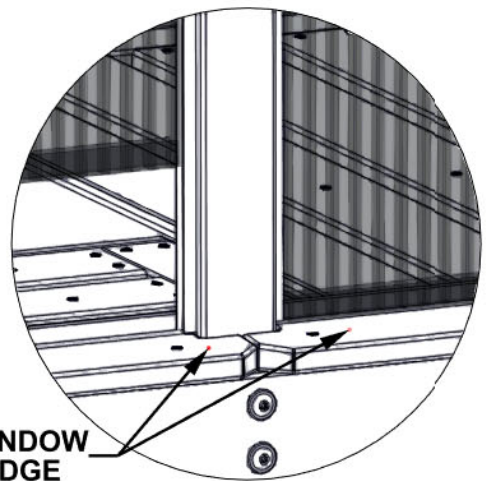
- INSERT WINDOW ASSEMBLY INTO PREVIOUSLY INSTALLED CHANNEL ON BOTH SIDES OF WINDOW.
- GENTLY SLIDE WINDOW DOWN UNTIL SEATED ON WINDOW LEDGE.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM FROM INSTALLED WINDOW.



INSIDE VIEW

WINDOW ASSEMBLIES (4)
FROM STEP 68

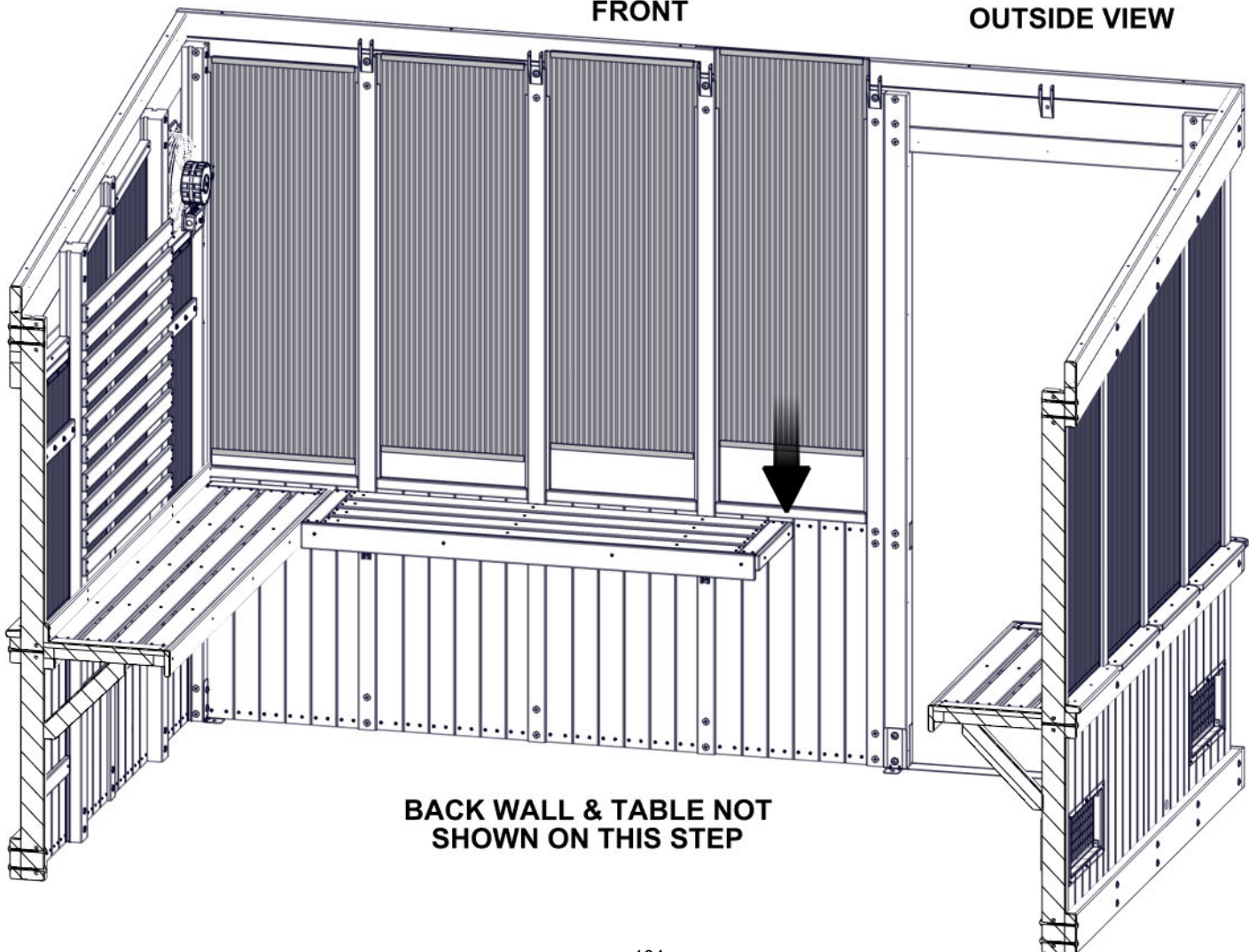
POLY CHANNEL
FROM STEP 67



WINDOW
LEDGE

OUTSIDE VIEW

FRONT



BACK WALL & TABLE NOT
SHOWN ON THIS STEP

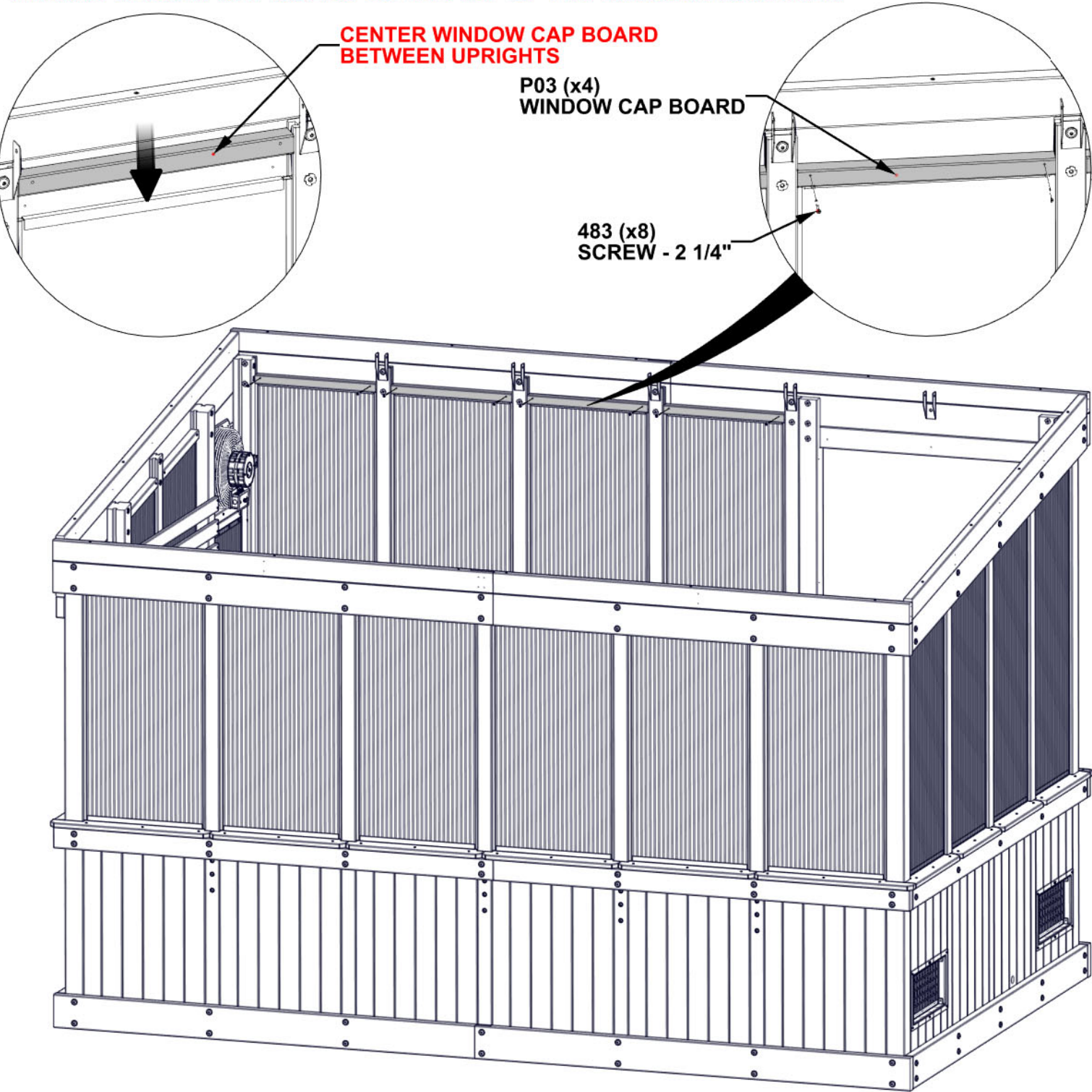
STEP 70 - FRONT WINDOWS

Qty	PART NUMBER	DESCRIPTION
8	H100483	SCREW PFH 8 X 2 1/4 BLK



P03 WINDOW CAP BOARD - W4L18732
(x4) 1 7/16"x1 7/16"x19 7/8" (36x36x505)

NOTES:
ATTACH WINDOW CAP BOARD TO THE TOP OF THE WINDOW AS SHOWN.



STEP 71 - ROOF SUPPORT

Qty	PART NUMBER	DESCRIPTION
30	H100391	SCREW PFH 8 X 2 BLK

E22 RAFTER - W4L18740
(x1) 1 7/16"x3 3/8"x85 1/4" (36x86x2165)

E21 RAFTER - W4L18736
(x4) 1 7/16"x3 3/8"x85 1/4" (36x86x2165)

J13 PURLIN - W4L19106
(x4) 15/16"x2 3/8"x47 3/8" (24x60x1203)

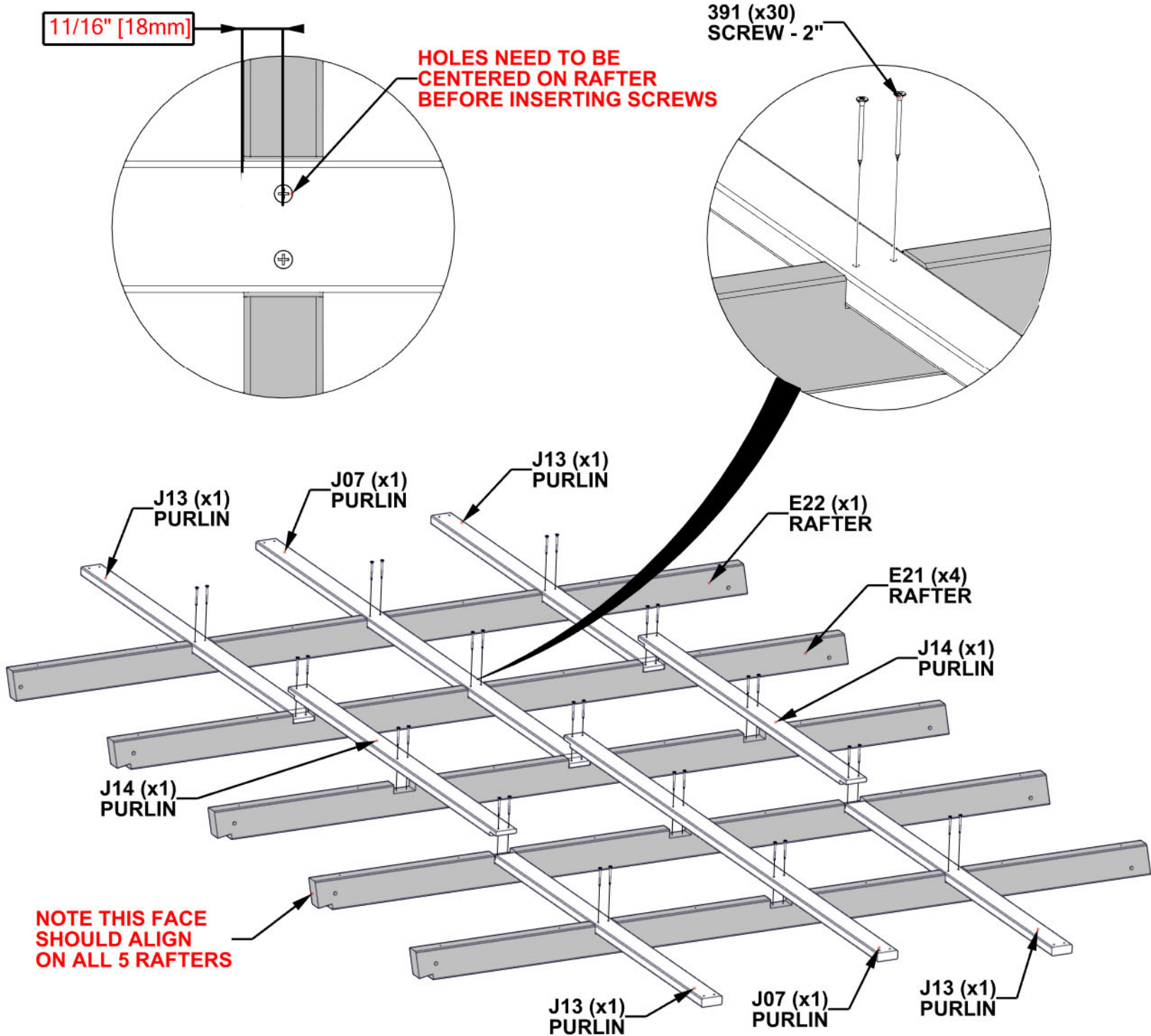
J14 PURLIN - W4L19107
(x2) 15/16"x2 3/8"x46 5/16" (24x60x1176)

J07 PURLIN - W4L18738
(x2) 15/16"x2 3/8"x69 13/16" (24x60x1773)

11/16" [18mm]

HOLES NEED TO BE
CENTERED ON RAFTER
BEFORE INSERTING SCREWS

391 (x30)
SCREW - 2"

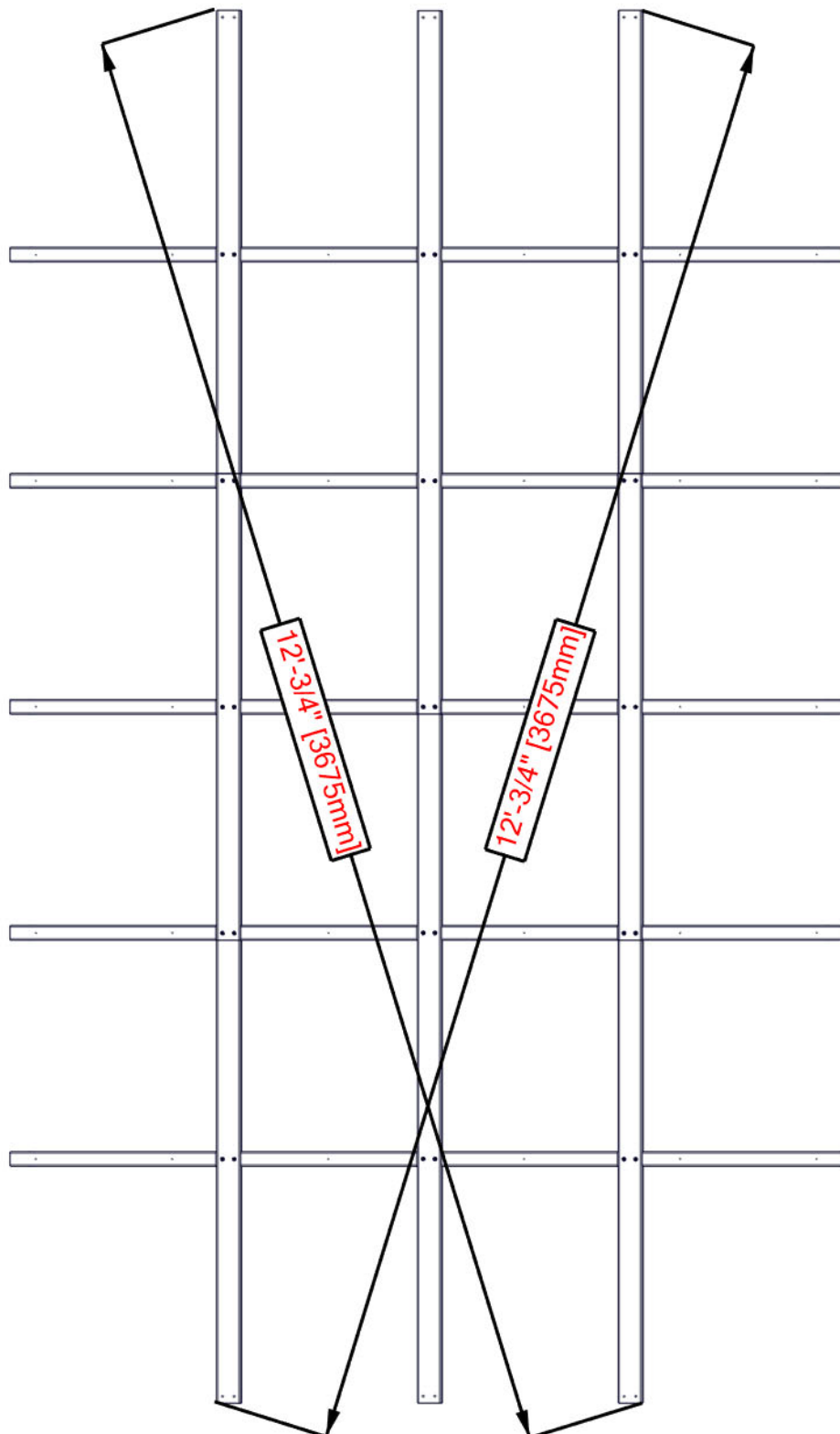


STEP 72 - ROOF SUPPORT

TIP: LOOSEN HARDWARE TO ADJUST FOR SQUARING IF NEEDED.

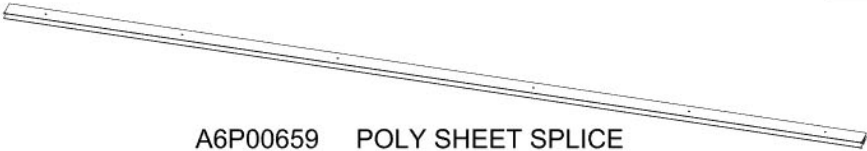
CRITICAL!

- SQUARE UNIT BEFORE PROCEEDING TO NEXT STEPS.
- THE BELOW DIMENSIONS ARE CRITICAL TO THE FINAL ROOF ASSEMBLY.
- MEASUREMENTS SHOULD BE HELD WITHIN $\pm 1/4"$.
- MEASUREMENTS OUTSIDE OF TOLERANCE WILL LEAD TO THE INABILITY TO ASSEMBLE THE ROOF
- ONCE CONFIRMED SQUARE, TIGHTEN ALL HARDWARE.



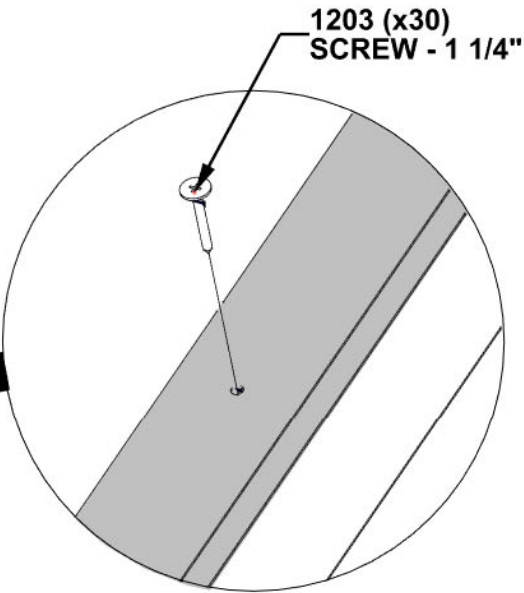
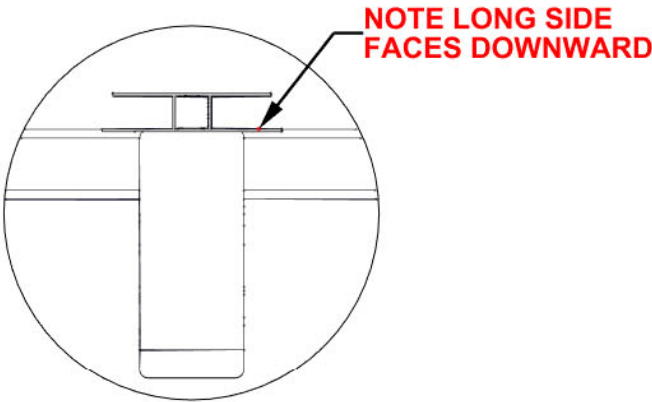
STEP 73 - ROOF SUPPORT

Qty	PART NUMBER	DESCRIPTION
30	H101203	SCREW PWH 8 X 15 X 1 1/4 BLK



A6P00659 POLY SHEET SPLICE
(x5)

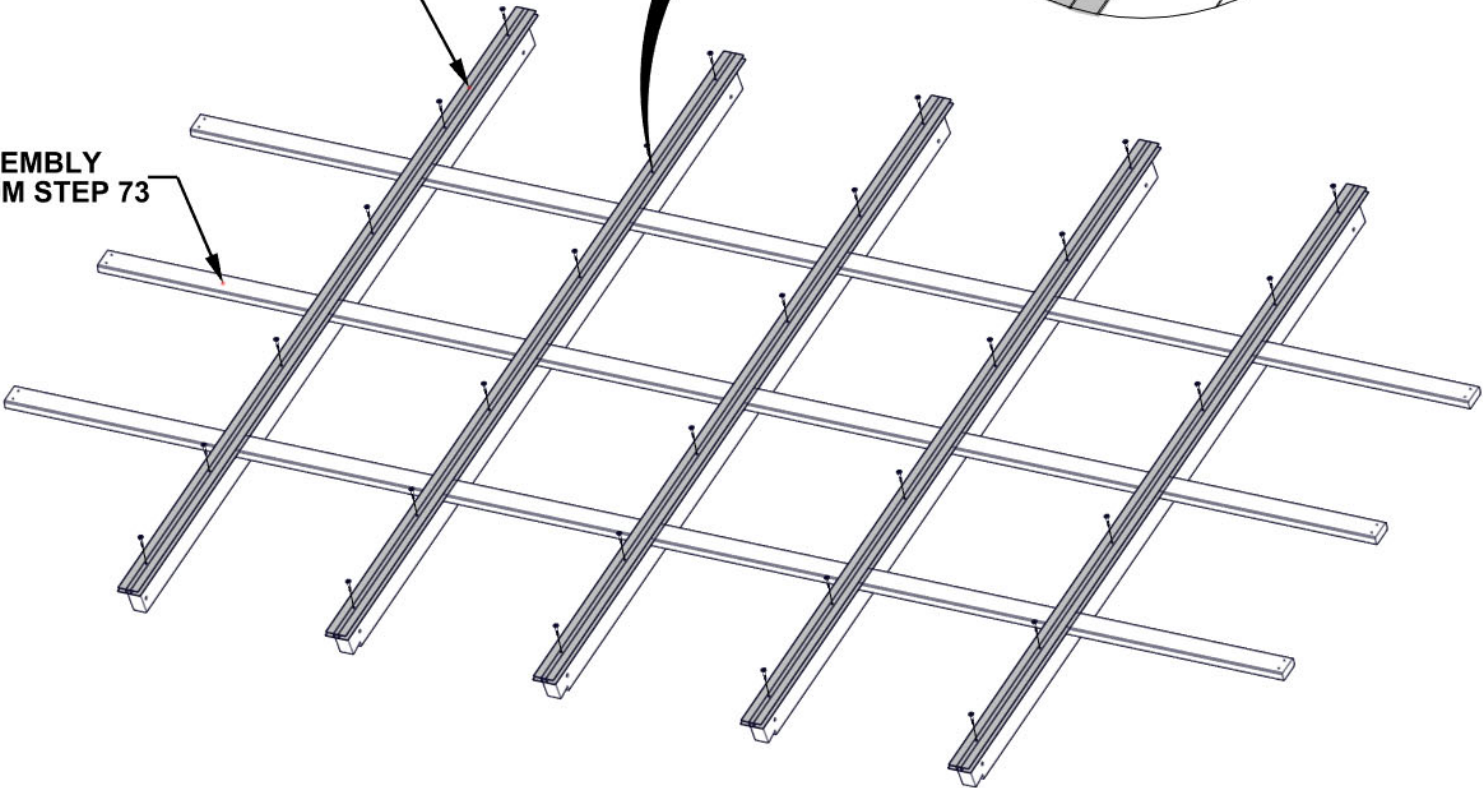
- NOTES:**
- ALIGN HOLES IN POLY SHEET SPLICES WITH PILOT HOLES ON RAFTERS.
 - ATTACH AS SHOWN, DO NOT OVER TIGHTEN.



1203 (x30)
SCREW - 1 1/4"

659 (x5)
POLY SHEET SPLICE

ASSEMBLY
FROM STEP 73



**SET STEP 73 ASSEMBLY
TO THE SIDE**

STEP 74 - ROOF SUPPORT

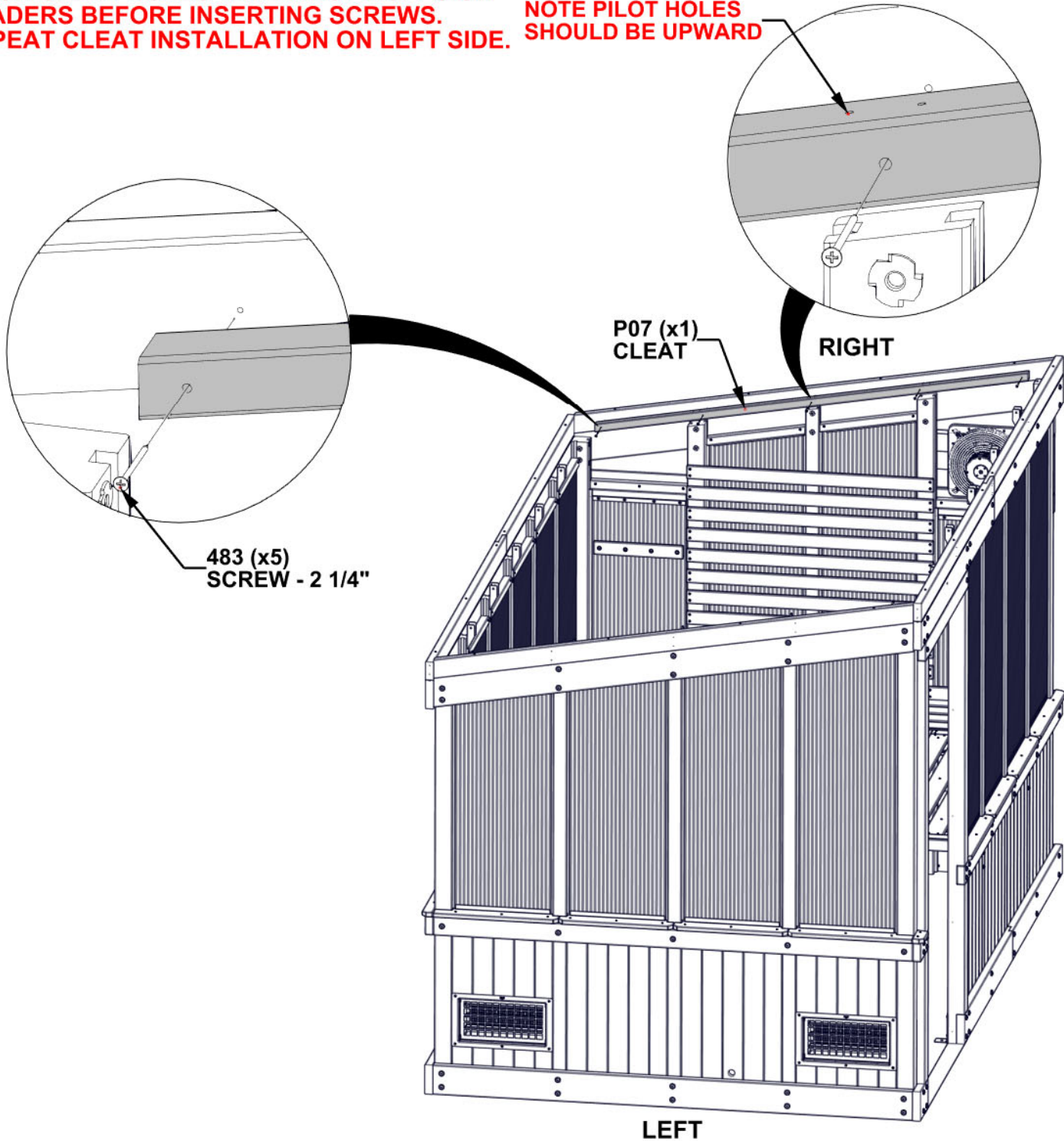
Qty	PART NUMBER	DESCRIPTION
10	H100483	SCREW PFH 8 X 2 1/4 BLK



P07 CLEAT - W4L18739
(x2) 1 7/16"x1 7/16"x76 3/4" (36x36x1950)

NOTES:

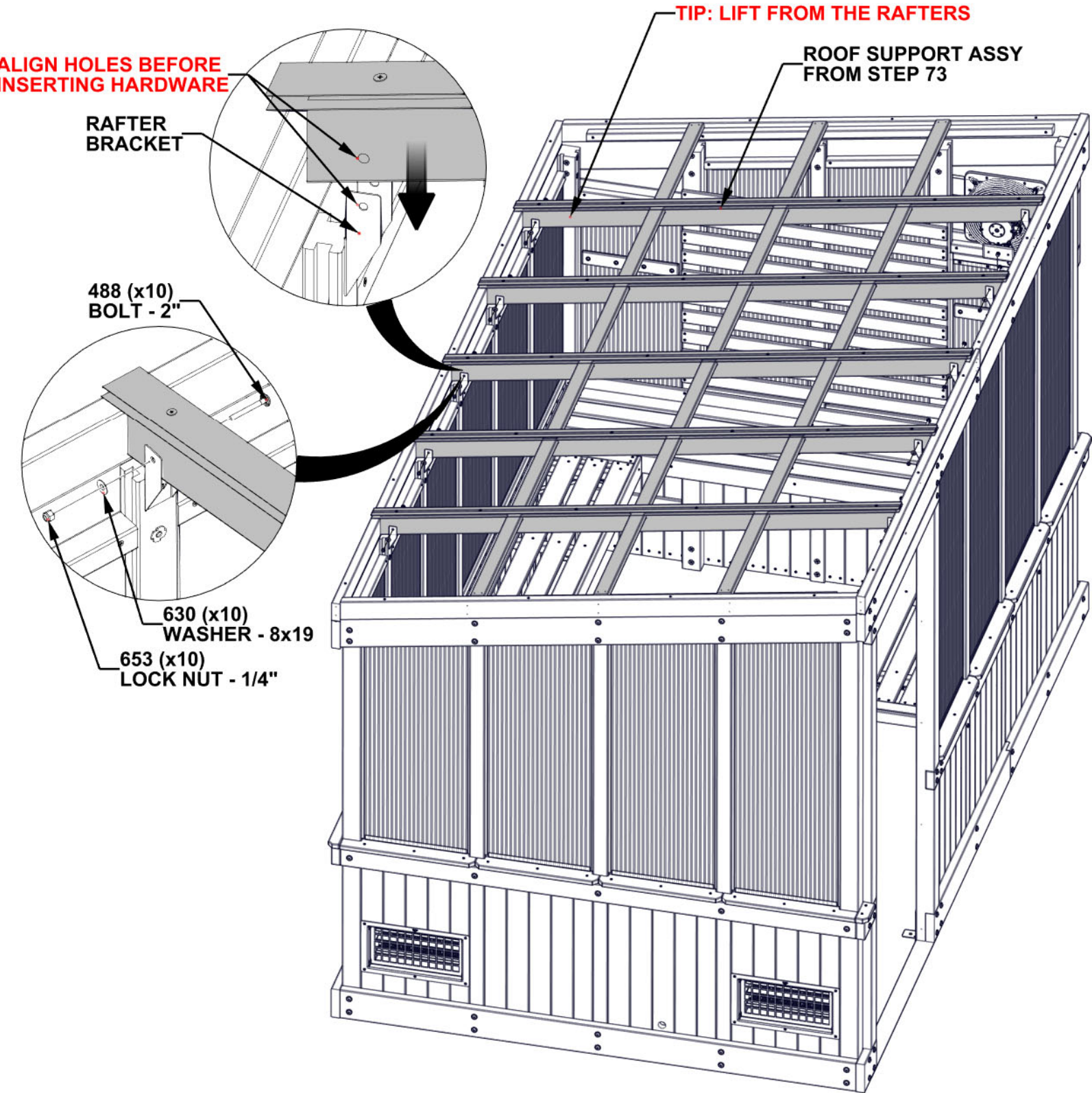
- ALIGN CLEAT HOLES WITH PILOT HOLES ON HEADERS BEFORE INSERTING SCREWS.
 - REPEAT CLEAT INSTALLATION ON LEFT SIDE.
- NOTE PILOT HOLES SHOULD BE UPWARD**



STEP 75 - ROOF SUPPORT

Qty	PART NUMBER	DESCRIPTION
10	H100488	BOLT WH 1/4 X 2 BLK
10	H100630	WASHER FLAT 8x19 BLK
10	H100653	NUT LOCK 1/4 BLK

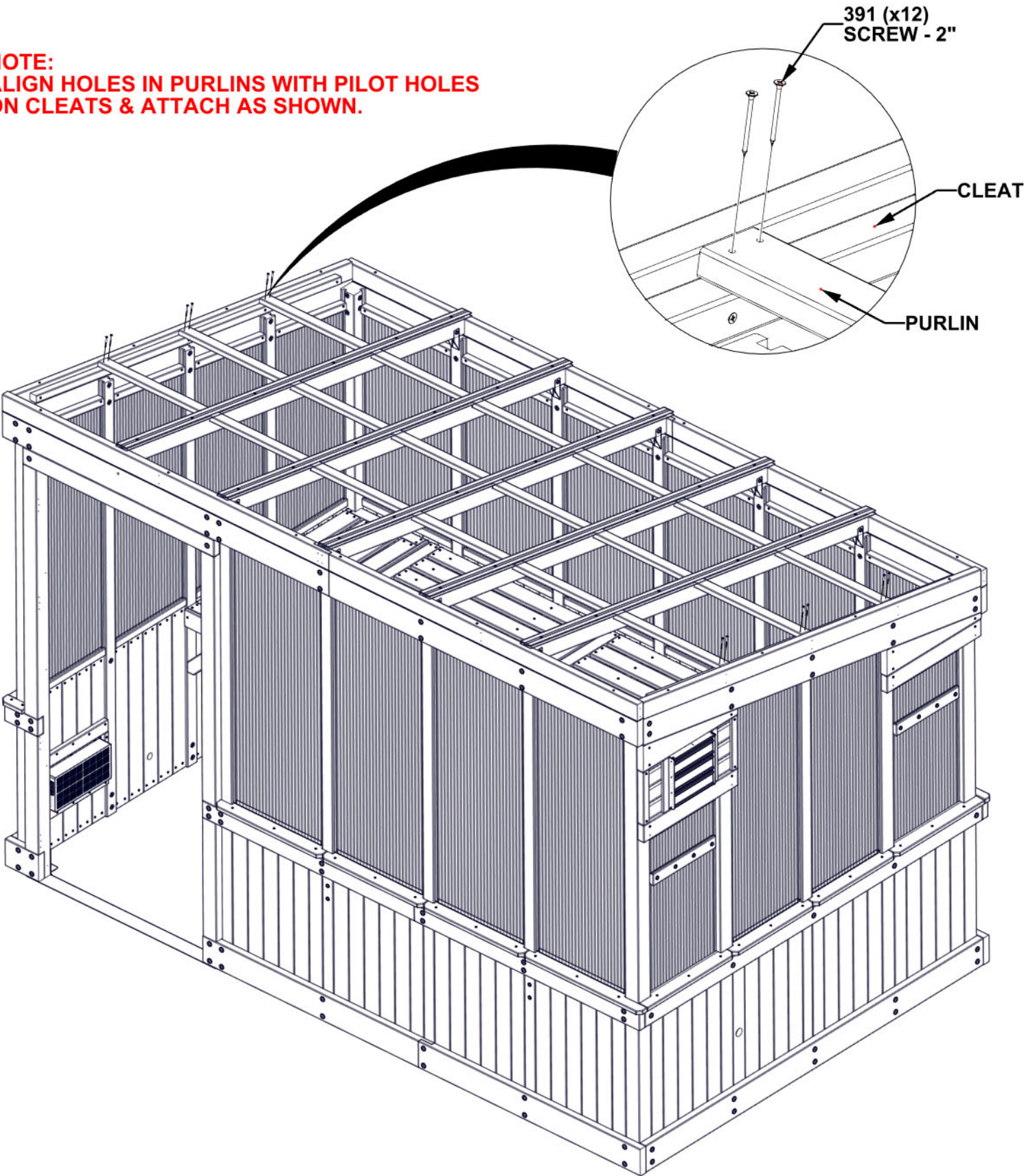
NOTES:
CAUTION! WILL NEED AT LEAST TWO PEOPLE TO LIFT ROOF SUPPORT ASSEMBLY AND PLACE IT INTO THE RAFTER BRACKETS.



STEP 76 - ROOF SUPPORT

Qty	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8 X 2 BLK

NOTE:
ALIGN HOLES IN PURLINS WITH PILOT HOLES
ON CLEATS & ATTACH AS SHOWN.



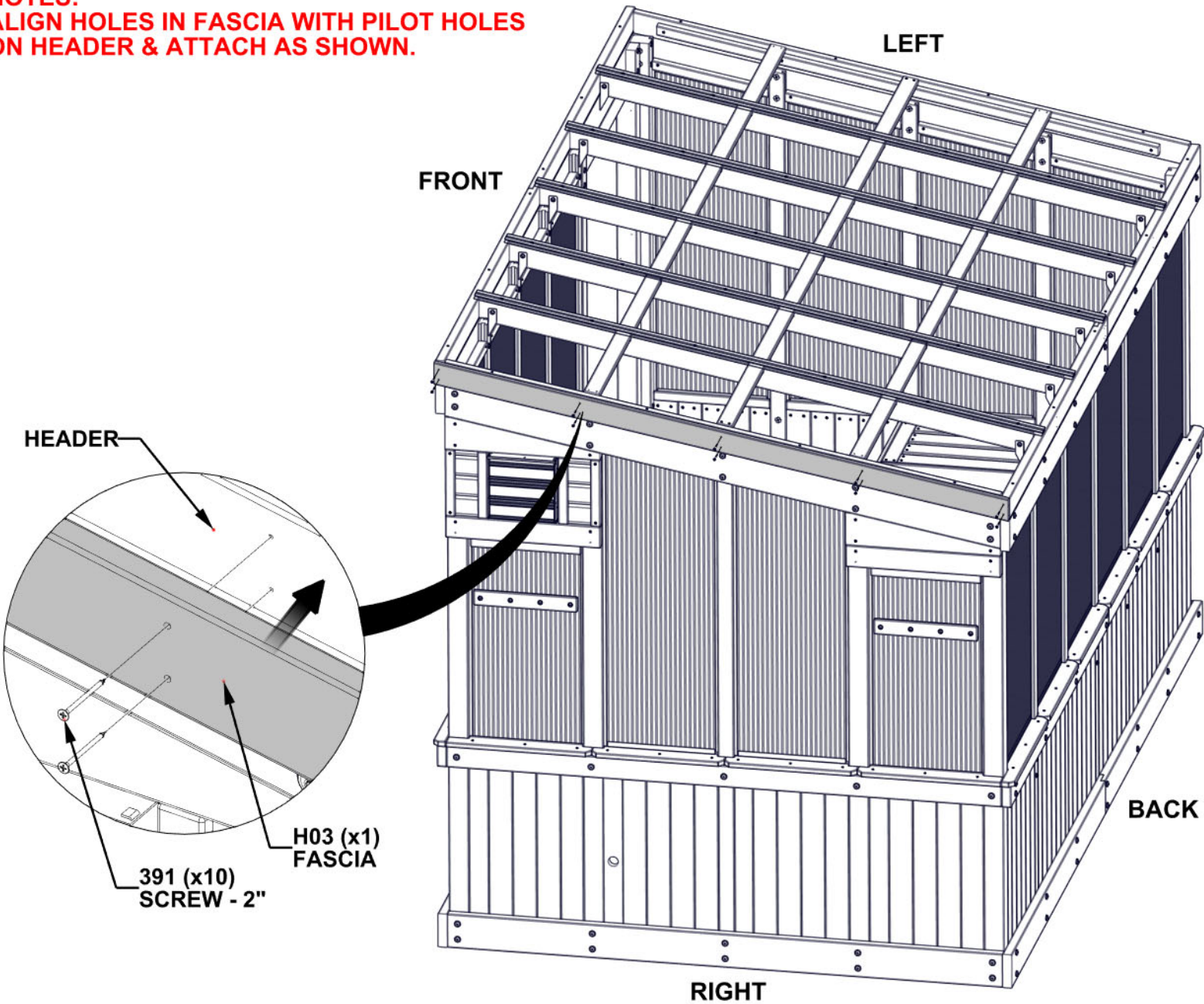
STEP 77 - FASCIA

Qty	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8 X 2 BLK



H03 FASCIA - W4L18673
(x1) 15/16"x3 3/8"x88 3/16" (24x86x2240)

NOTES:
ALIGN HOLES IN FASCIA WITH PILOT HOLES
ON HEADER & ATTACH AS SHOWN.



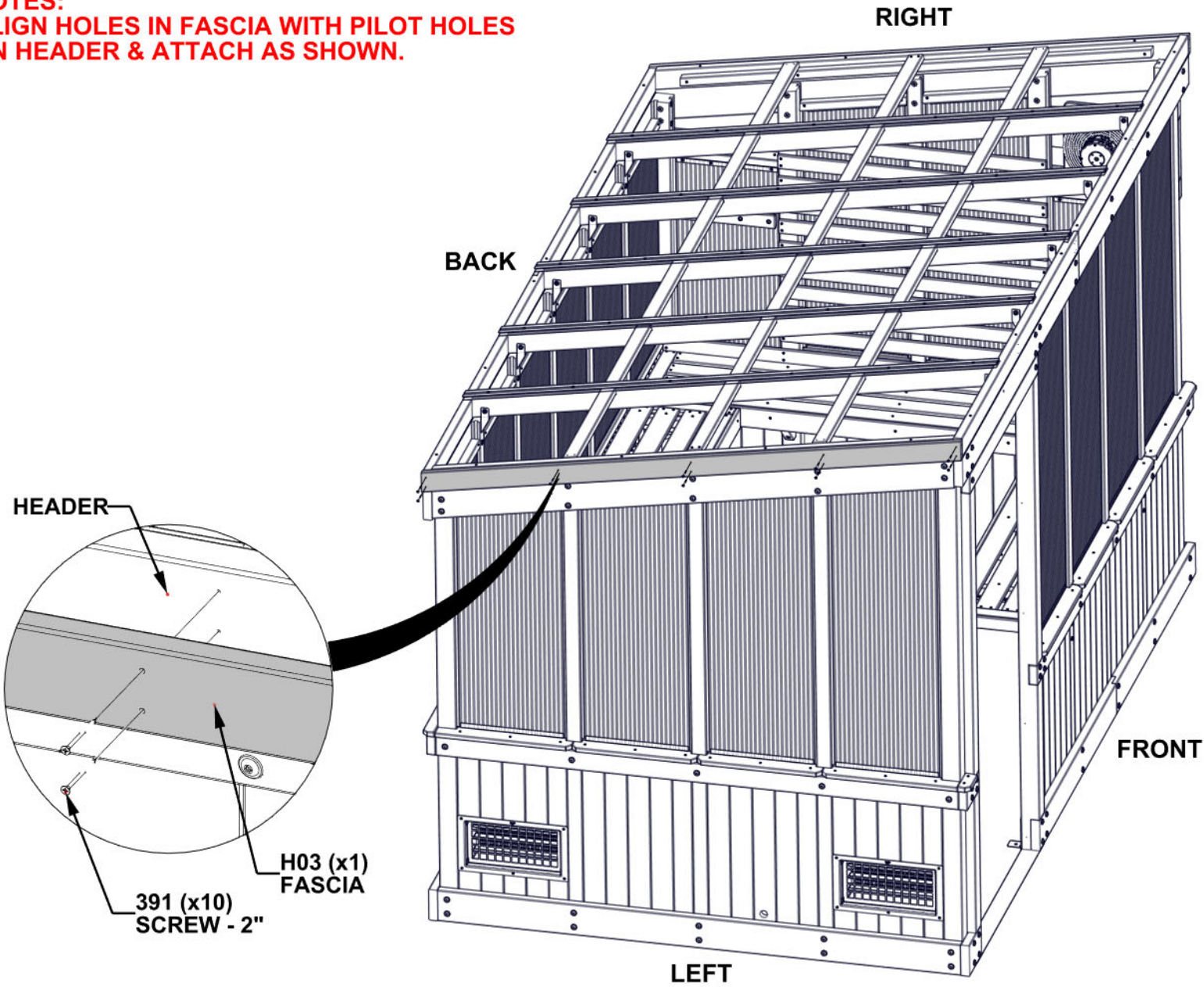
STEP 78 - FASCIA

Qty	PART NUMBER	DESCRIPTION
10	H100391	SCREW PFH 8 X 2 BLK



H03 FASCIA - W4L18673
(x1) 15/16"x3 3/8"x88 3/16" (24x86x2240)

NOTES:
ALIGN HOLES IN FASCIA WITH PILOT HOLES
ON HEADER & ATTACH AS SHOWN.



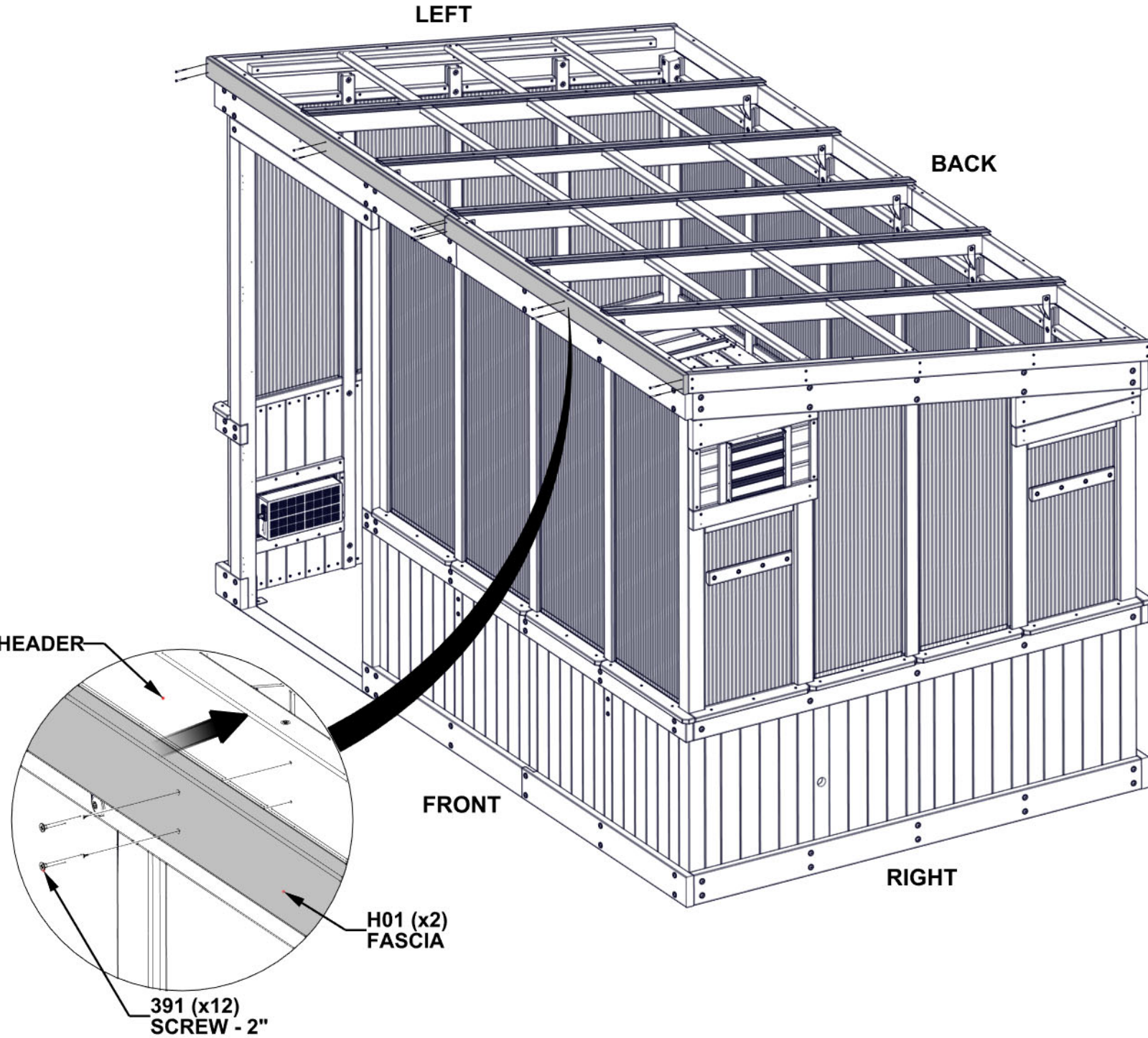
STEP 79 - FASCIA

Qty	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8 X 2 BLK

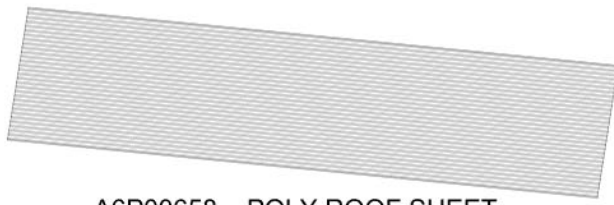


H01 FASCIA - W4L18671
(x2) 15/16"X3 3/8"X71 9/16" (24x86x1817)

NOTES:
ALIGN HOLES IN FASCIA WITH PILOT HOLES
ON HEADER & ATTACH AS SHOWN.



STEP 80 - ROOF ASSEMBLY



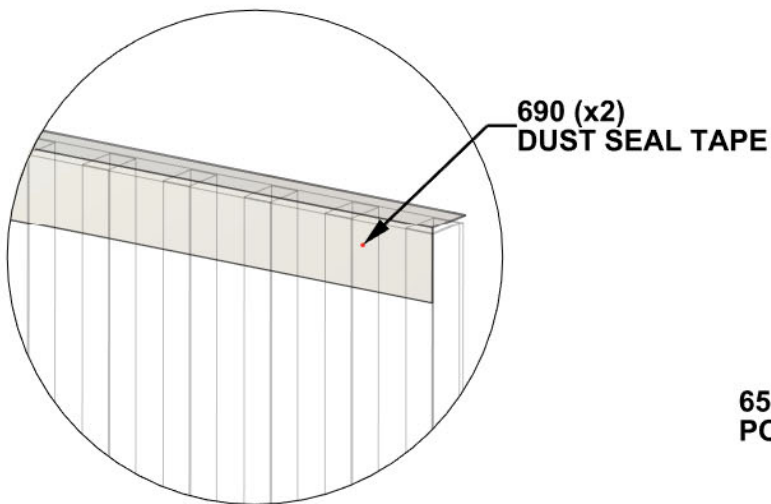
A6P00658 POLY ROOF SHEET
(x4)



A6P00690 DUST SEAL TAPE

NOTES:

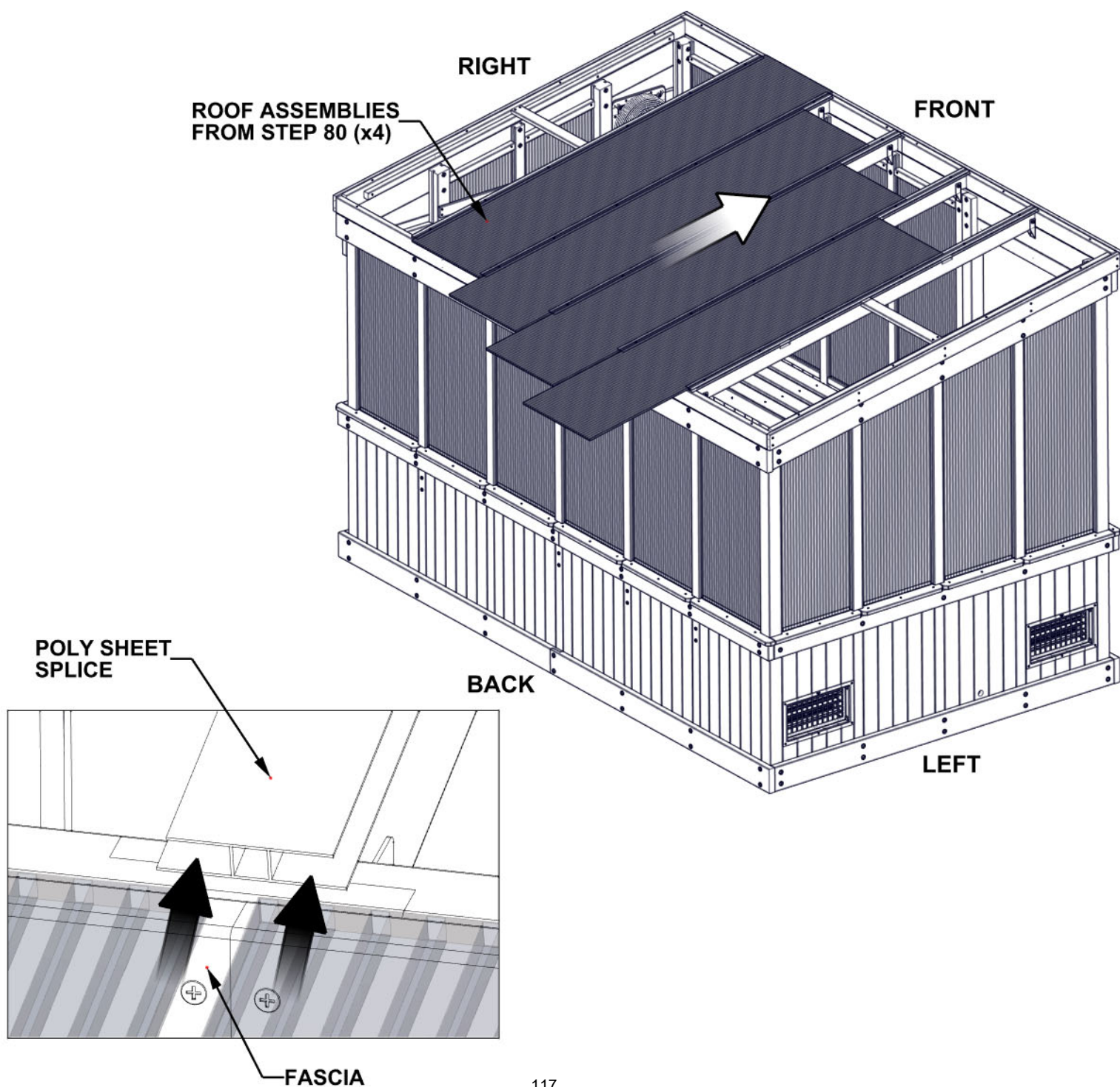
1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. REPEAT FOR ALL (4) ROOF SHEETS.



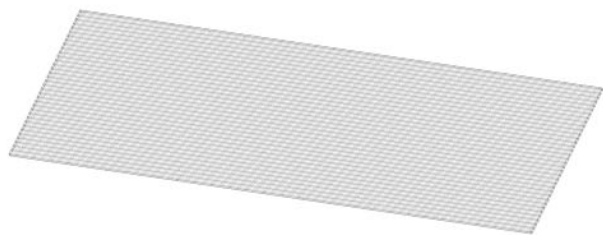
STEP 81 - ROOF ASSEMBLY

NOTES:

- SLIDE ROOF ASSEMBLIES INTO POLY SHEET SPLICES ON ROOF AS SHOWN.
- PUSH UNTIL BOTTOM IS FLUSH WITH FRONT OF FASCIA.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM IMMEDIATELY BEFORE INSTALLATION.



STEP 82 - ROOF ASSEMBLY



A6P00660 POLY ROOF SHEET
(x2)



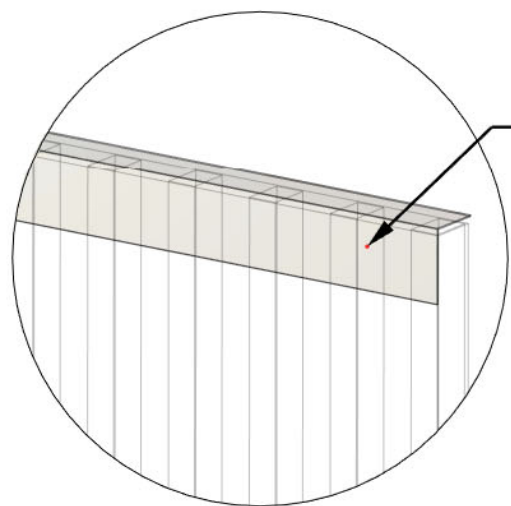
A6P00661 POLY CHANNEL
(x2)



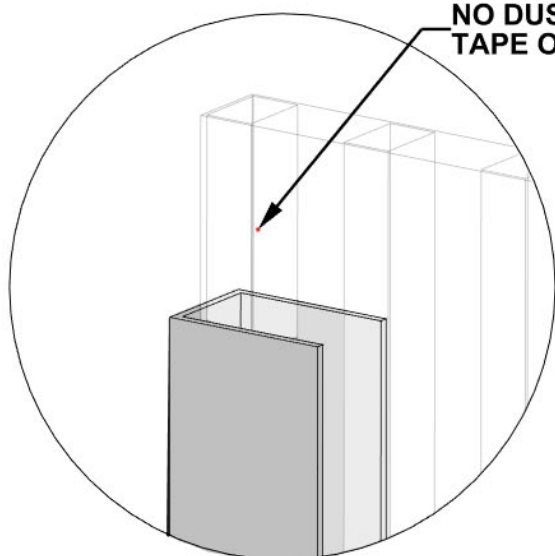
A6P00690 DUST SEAL TAPE

NOTES:

1. INSTALL DUST TAPE ON TOP & BOTTOM ON EACH POLY SHEETING.
 - CUT (2) STRIPS OF DUST SEAL TAPE THE SAME WIDTH AS THE POLY SHEETING.
 - WRAP DUST SEAL TAPE ALONG EDGE OF POLY SHEETING WIDTH.
2. PUSH CHANNEL ON OVER THE POLY SHEETING.
 - CENTER CHANNEL ON SHEET WITH APPROXIMATELY 15/16" (24mm) CLEARANCE ON EACH SIDE OF POLY SHEET AS SHOWN.
3. REPEAT FOR BOTH (2) ROOF SHEETS.



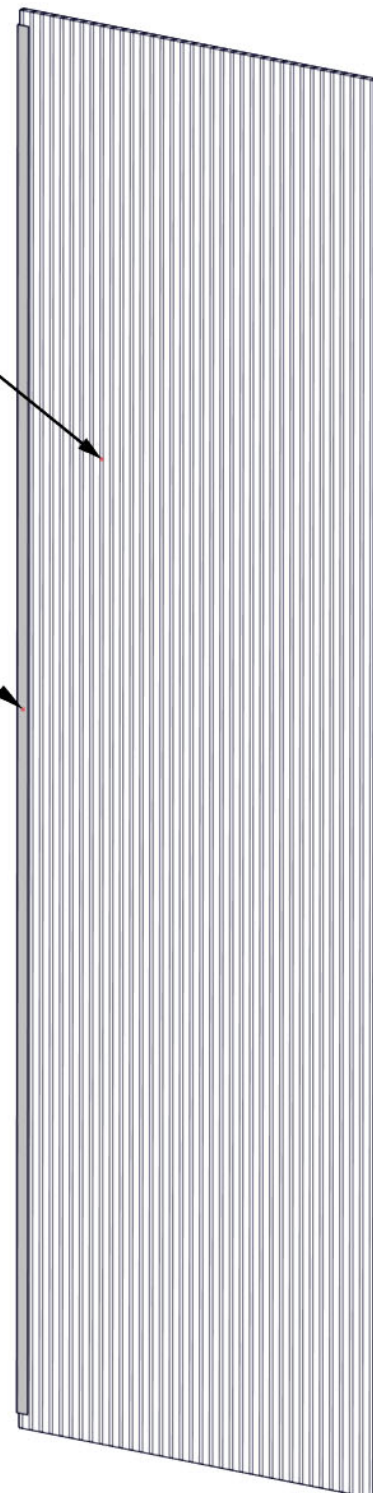
690 (x2)
DUST SEAL TAPE



NO DUST SEAL
TAPE ON SIDES

660 (x1)
POLY ROOF SHEET

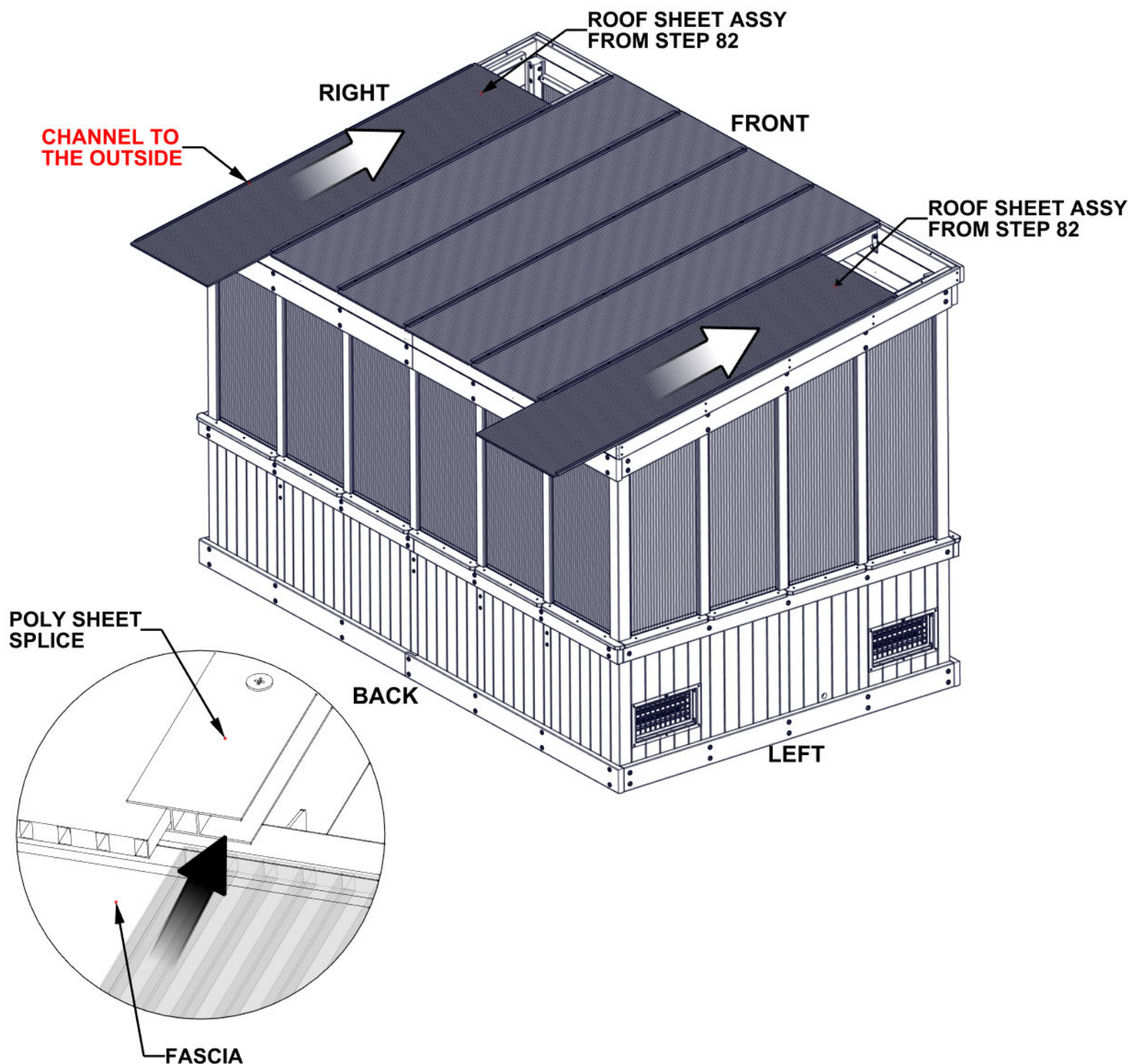
661 (x1)
POLY CHANNEL



STEP 83 - ROOF ASSEMBLY

NOTES:

- SLIDE ROOF ASSEMBLIES INTO POLY SHEET SPLICES ON ROOF AS SHOWN.
- PUSH UNTIL BOTTOM IS FLUSH WITH FRONT OF FASCIA.
- IMPORTANT! ENSURE UV SIDE OF POLY SHEETING IS FACING OUTSIDE.
- SAFE TO REMOVE PROTECTIVE FILM IMMEDIATELY BEFORE INSTALLATION.



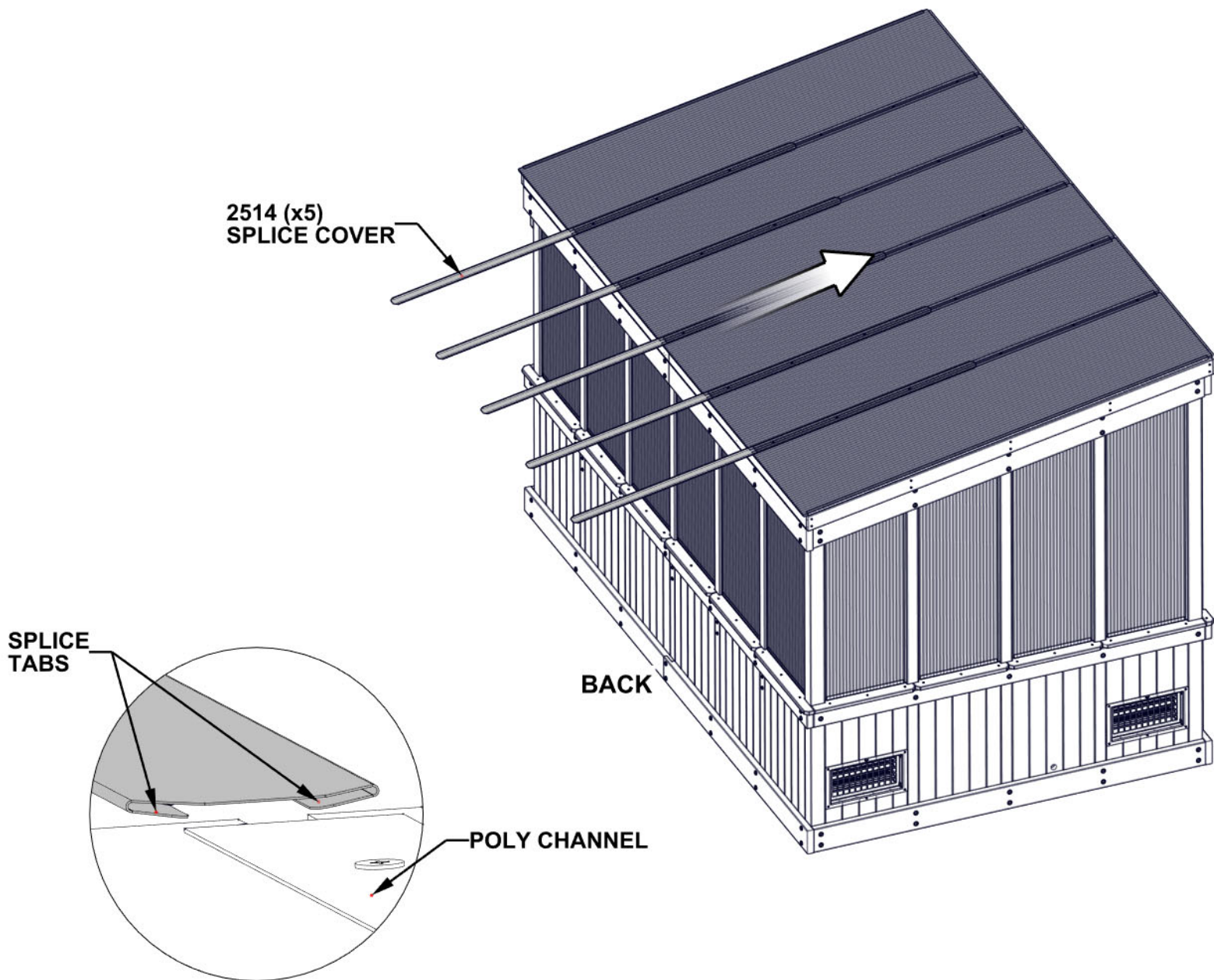
STEP 84 - ROOF ASSEMBLY



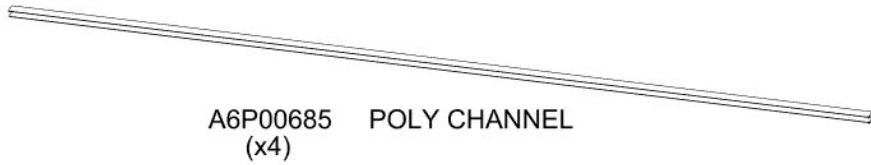
A4M02514 SPLICE COVER
(x5)

NOTES:

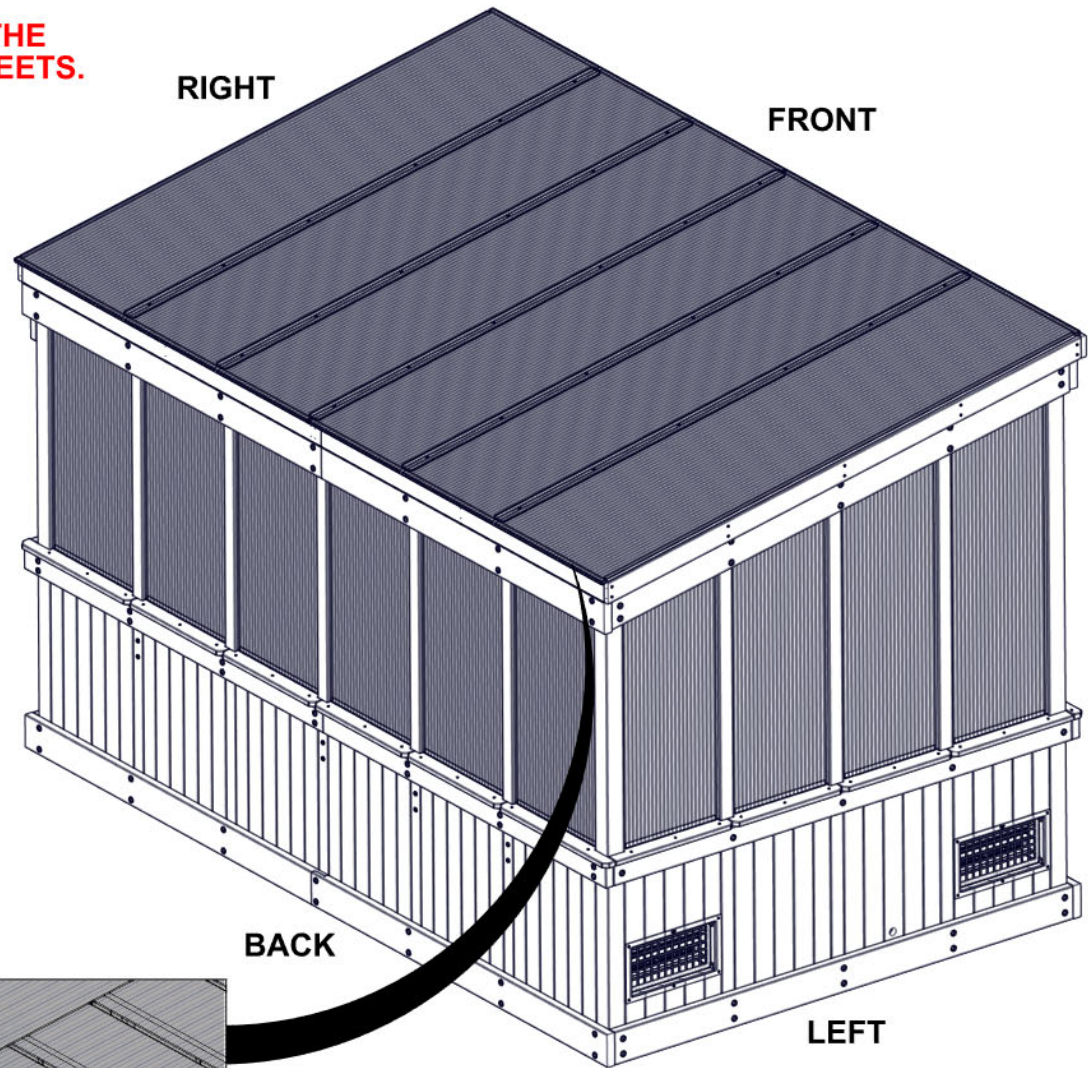
- SLIDE TABS ON SPLICE COVER OVER THE TABS ON THE CHANNEL.
- SLIDE COVER UP UNTIL THE BOTTOM OF THE SPLICE IS FLUSH WITH BOTTOM OF THE CHANNEL.



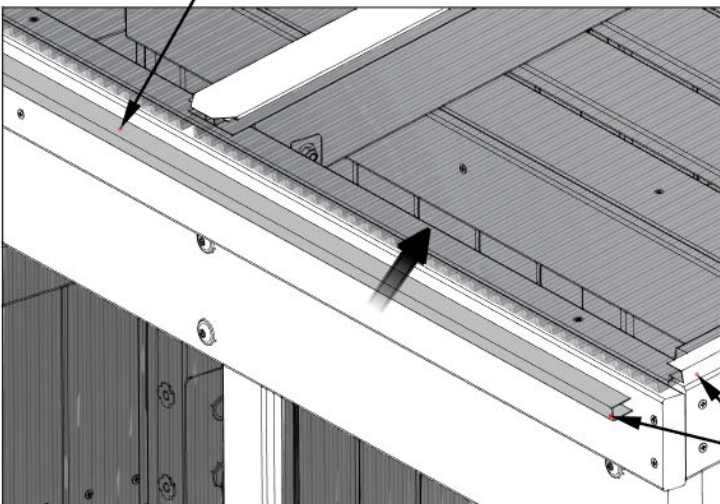
STEP 85 - ROOF ASSEMBLY



NOTE:
SLIDE EACH CHANNEL OVER THE
FRONT & BACK OF 3 ROOF SHEETS.



685 (x4)
POLY CHANNEL



**MAKE SURE THE END OF THE 685
CHANNEL IS FLUSH WITH THE
CHANNEL EDGE ON EACH SIDE**

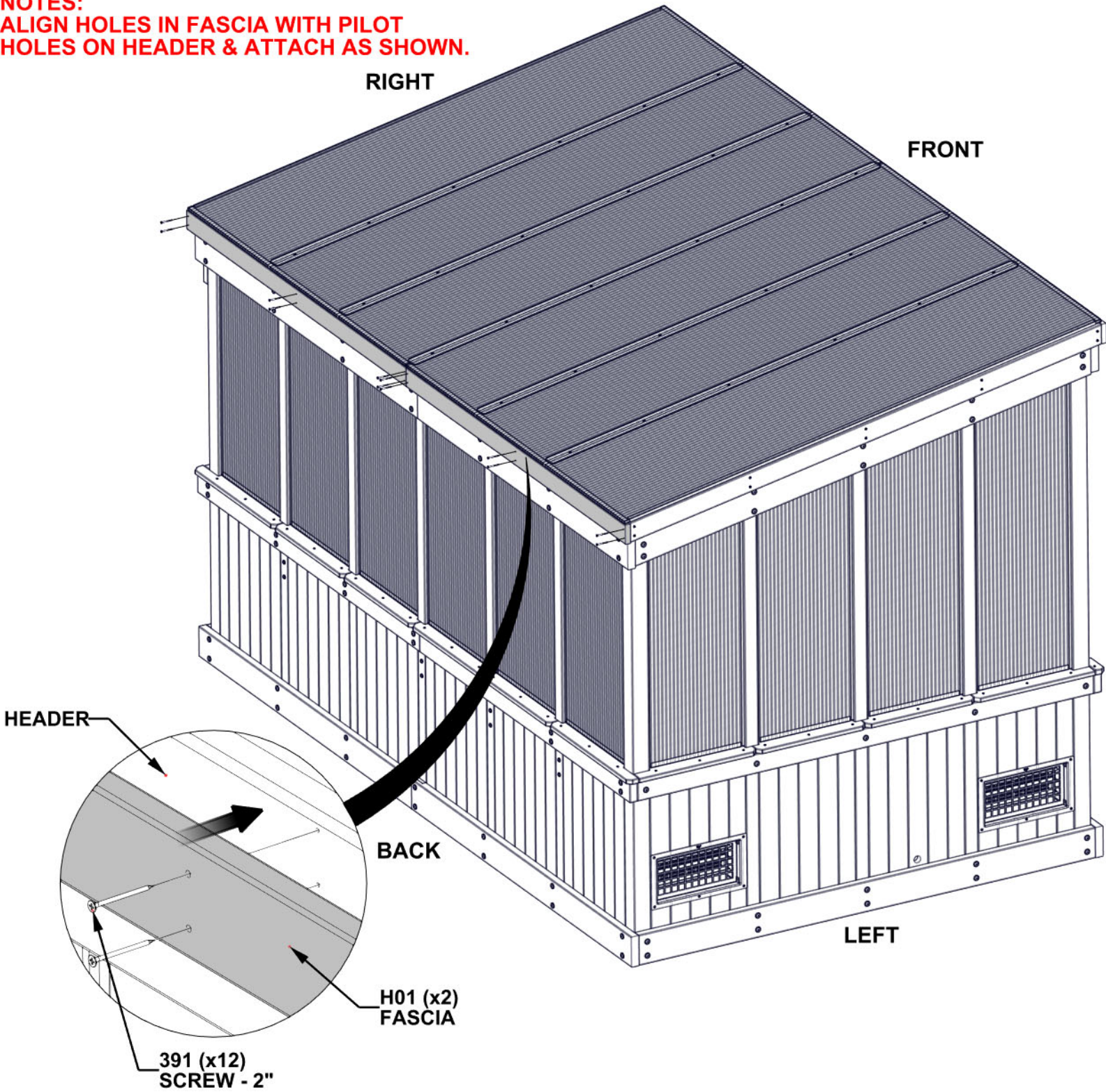
STEP 86 - FASCIA

Qty	PART NUMBER	DESCRIPTION
12	H100391	SCREW PFH 8 X 2 BLK



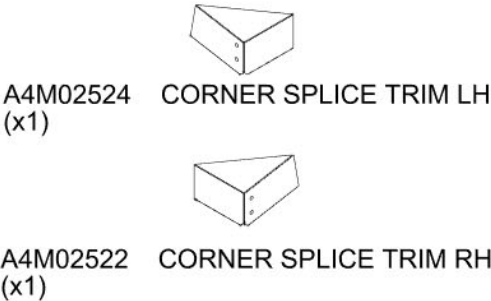
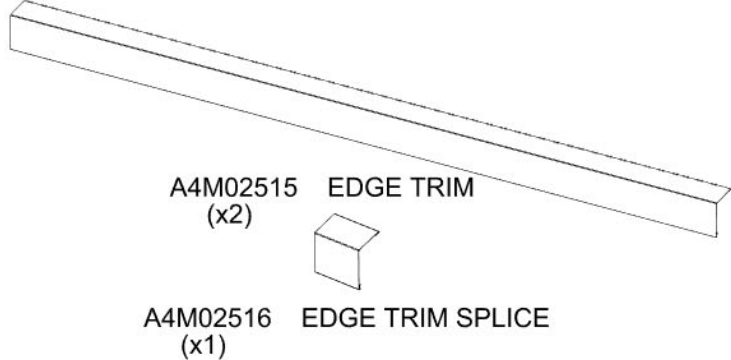
H01 FASCIA - W4L18671
(x2) 15/16"X3 3/8"X71 9/16" (24x86x1817)

NOTES:
ALIGN HOLES IN FASCIA WITH PILOT
HOLES ON HEADER & ATTACH AS SHOWN.



STEP 87 - EDGE TRIM

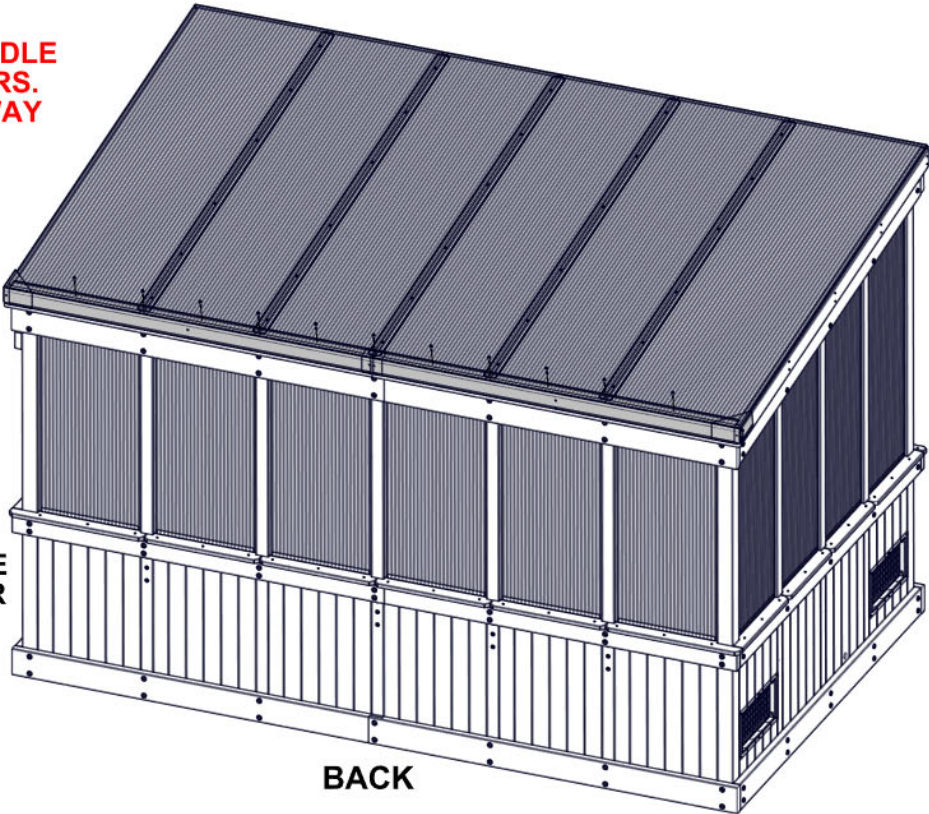
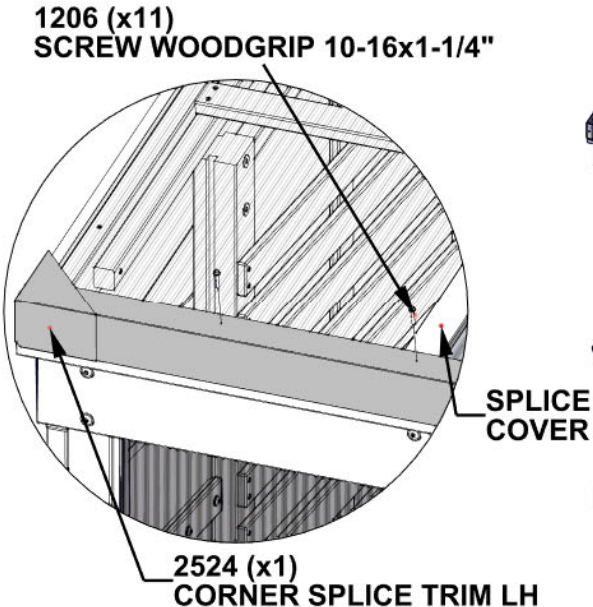
Qty	PART NUMBER	DESCRIPTION
11	H101206	SCREW WOODGRIP 10-16x1-1/4"



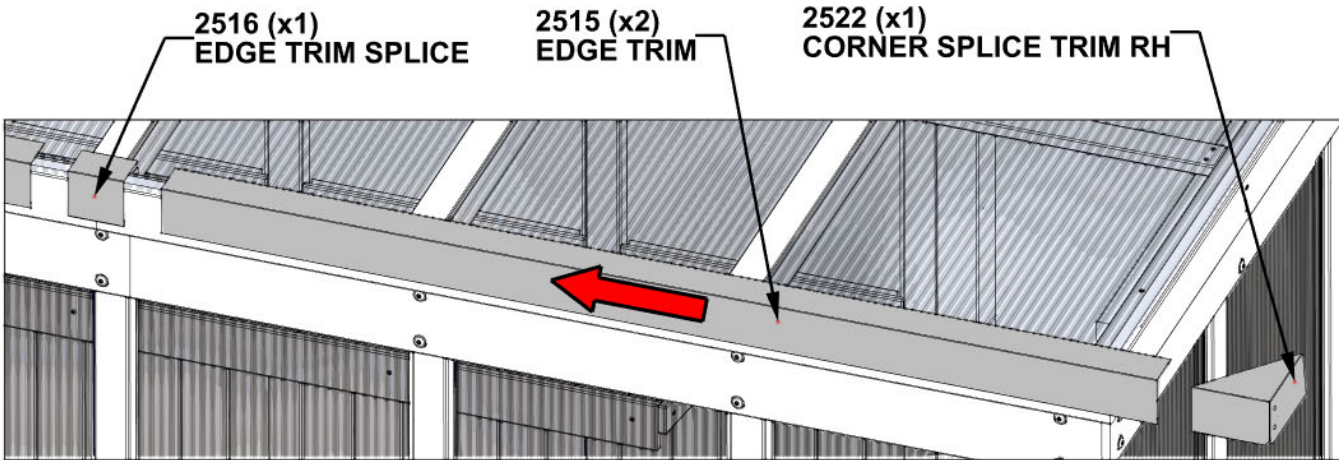
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL

NOTES:
REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.

- STEP 2**
- SCREWS ARE TO BE INSERTED IN THE MIDDLE OF SHEETS AND MIDDLE OF SPLICE COVERS.
 - SCREWS WILL BE PLACE 1 1/2" [38mm] AWAY FROM FRONT OF EDGE TRIM.

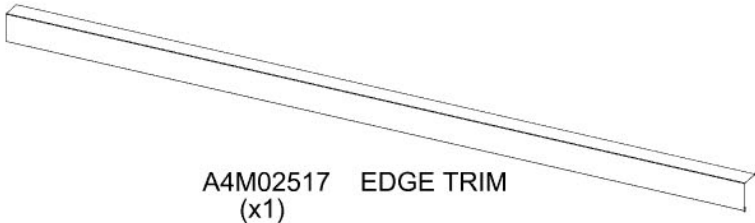


- STEP 1**
- ORIENT EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM AS SHOWN BELOW.
 - SLIDE TRIM PIECES INTO SPLICES. ATTACH CORNER SPLICES BY SLIDING ONTO EDGE TRIM.



STEP 88 - EDGE TRIM

Qty	PART NUMBER	DESCRIPTION
5	H101206	SCREW WOODGRIP 10-16x1-1/4"

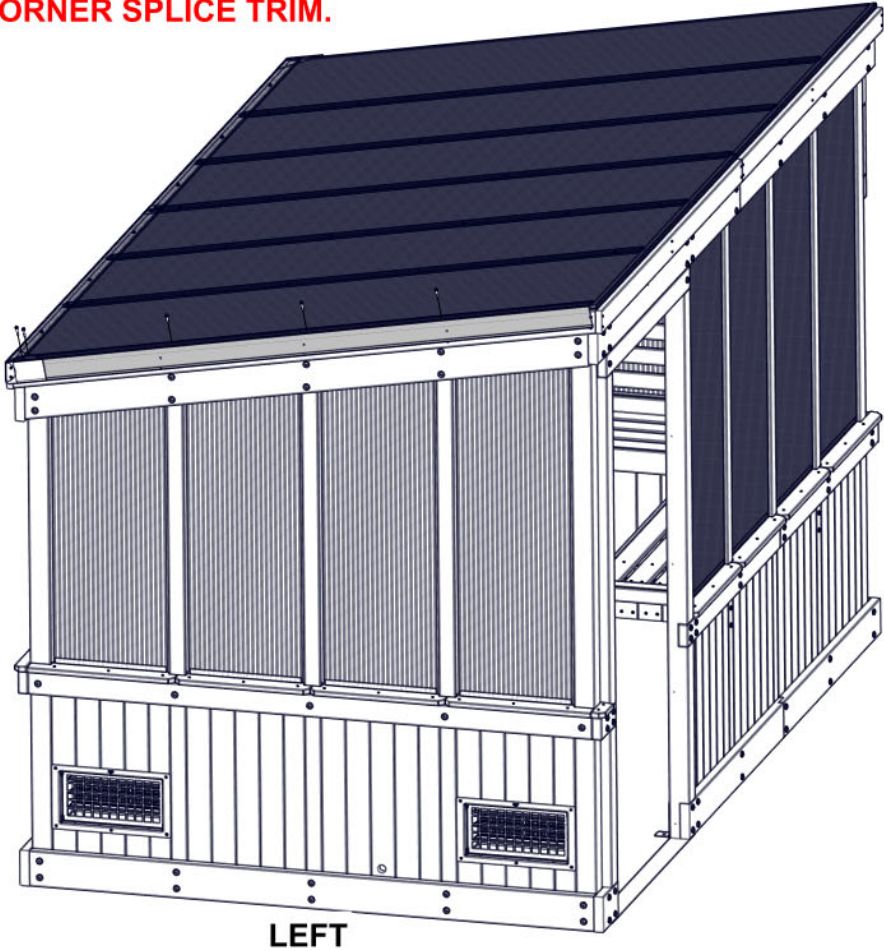
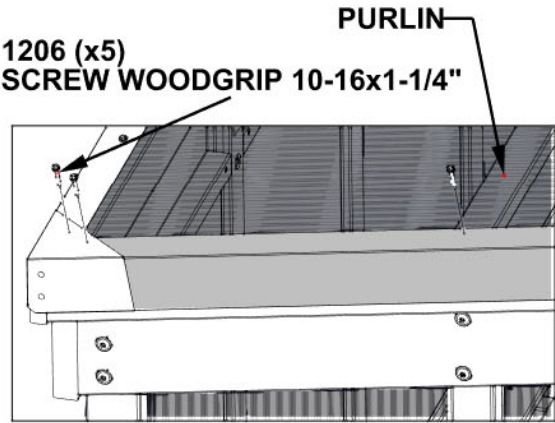


A4M02517 EDGE TRIM
(x1)

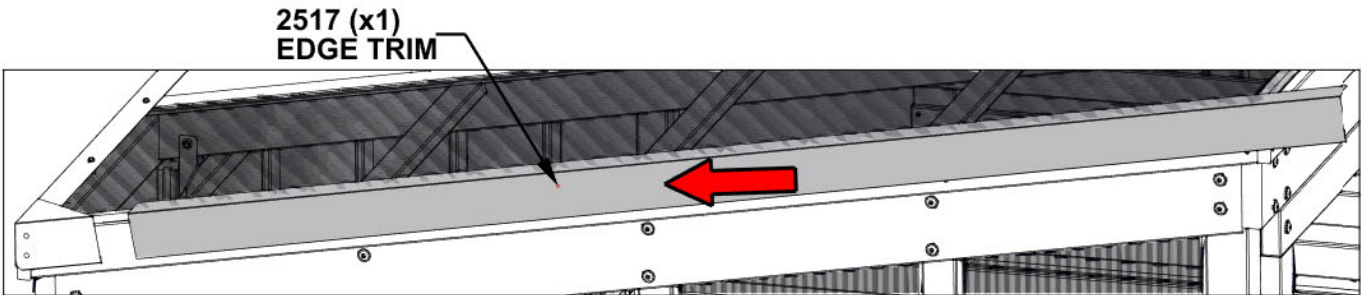
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL

NOTES:
REMOVE BLUE FILM FROM EDGE TRIM & CORNER SPLICE TRIM.

- STEP 2**
- SCREWS ARE TO BE INSERTED IN THE MIDDLE OF PURLINS.
 - SCREWS WILL BE PLACE 1 1/2" [38mm] AWAY FROM FRONT OF EDGE TRIM.
 - SCREWS FOR THE STEP 86 CORNER SPLICE WILL BE INSERTED THROUGH CORNER SPLICE & EDGE TRIM AS SHOWN.

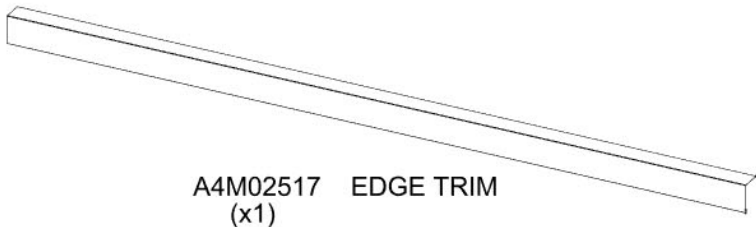


- STEP 1**
- ORIENT EDGE TRIM AS SHOWN BELOW.
 - SLIDE TRIM PIECE INTO CORNER SPLICE.



STEP 89 - EDGE TRIM

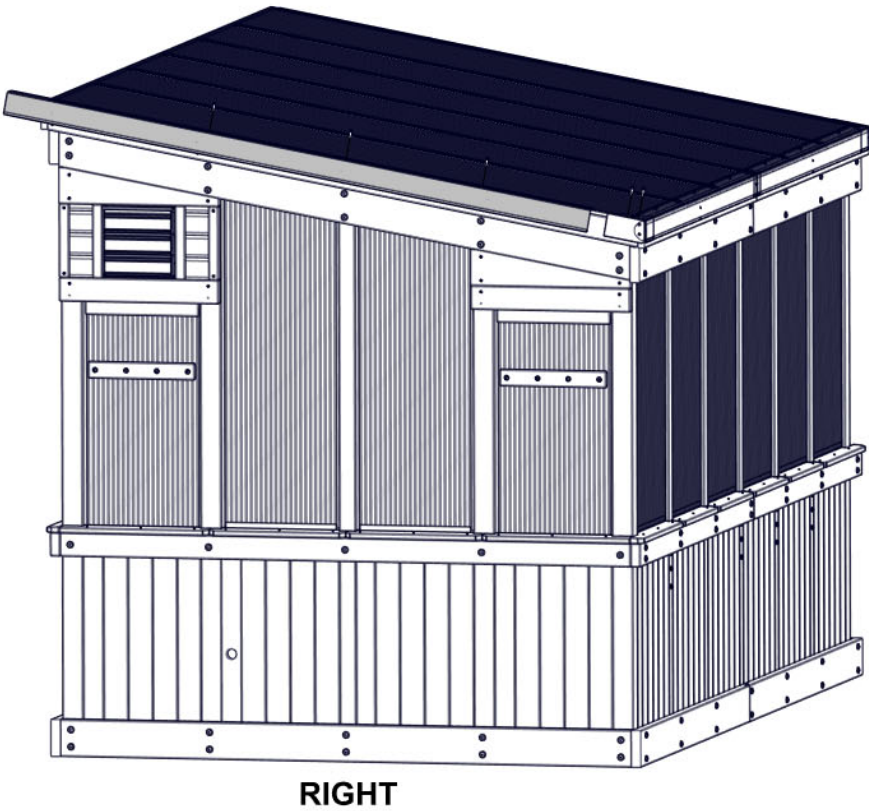
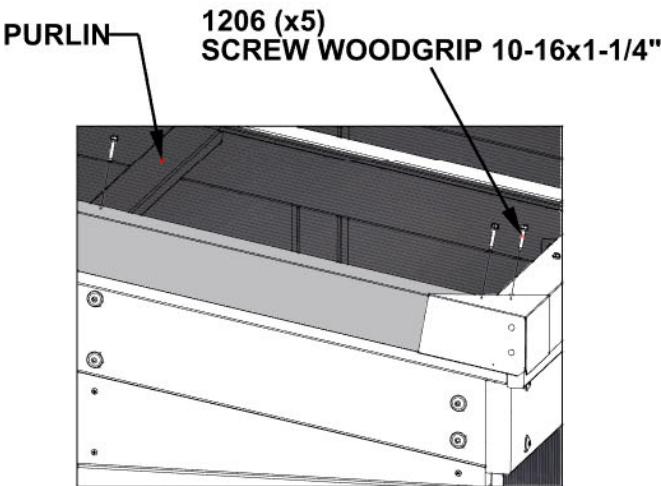
Qty	PART NUMBER	DESCRIPTION
5	H101206	SCREW WOODGRIP 10-16x1-1/4"



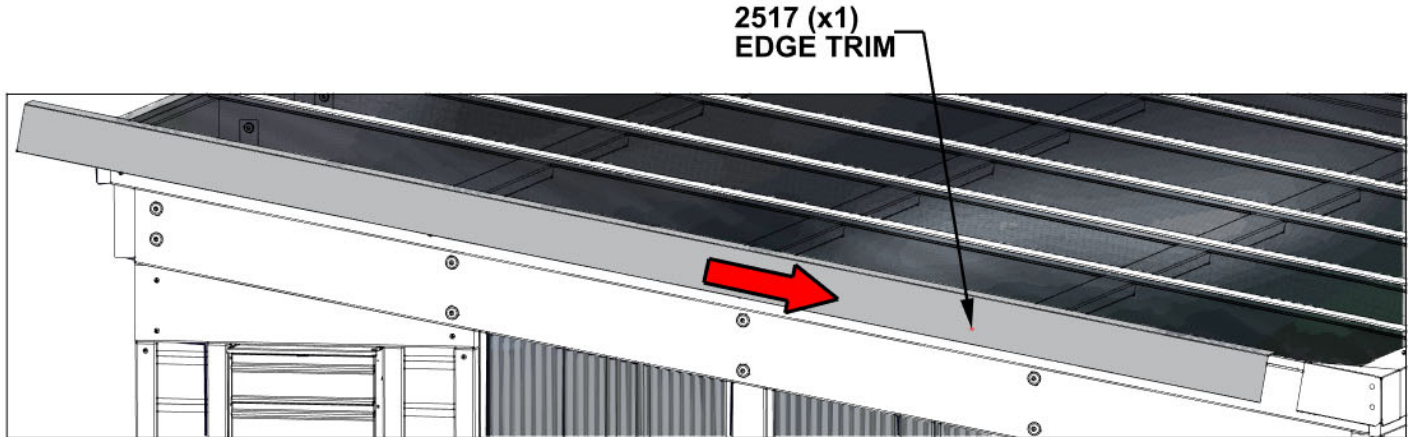
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL

NOTES:
REMOVE BLUE FILM FROM EDGE TRIM & CORNER SPLICE TRIM.

- STEP 2**
- SCREWS ARE TO BE INSERTED IN THE MIDDLE OF PURLINS.
 - SCREWS WILL BE PLACE 1 1/2" [38mm] AWAY FROM FRONT OF EDGE TRIM.
 - SCREWS FOR THE STEP 86 CORNER SPLICE WILL BE INSERTED THROUGH CORNER SPLICE & EDGE TRIM AS SHOWN.

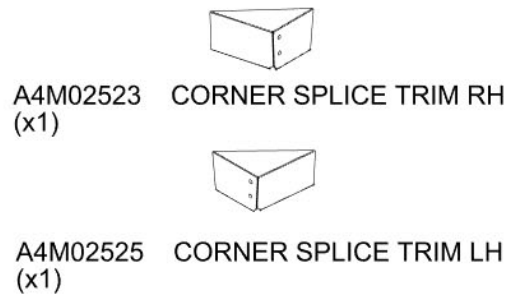
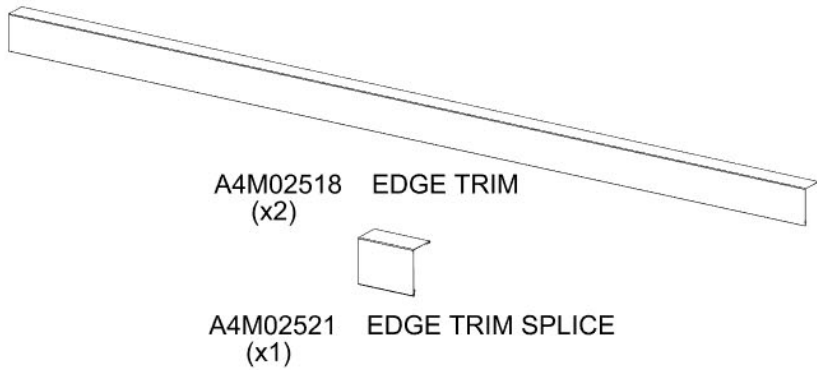


- STEP 1**
- ORIENT EDGE TRIM AS SHOWN BELOW.
 - SLIDE TRIM PIECE INTO CORNER SPLICE.



STEP 90 - EDGE TRIM

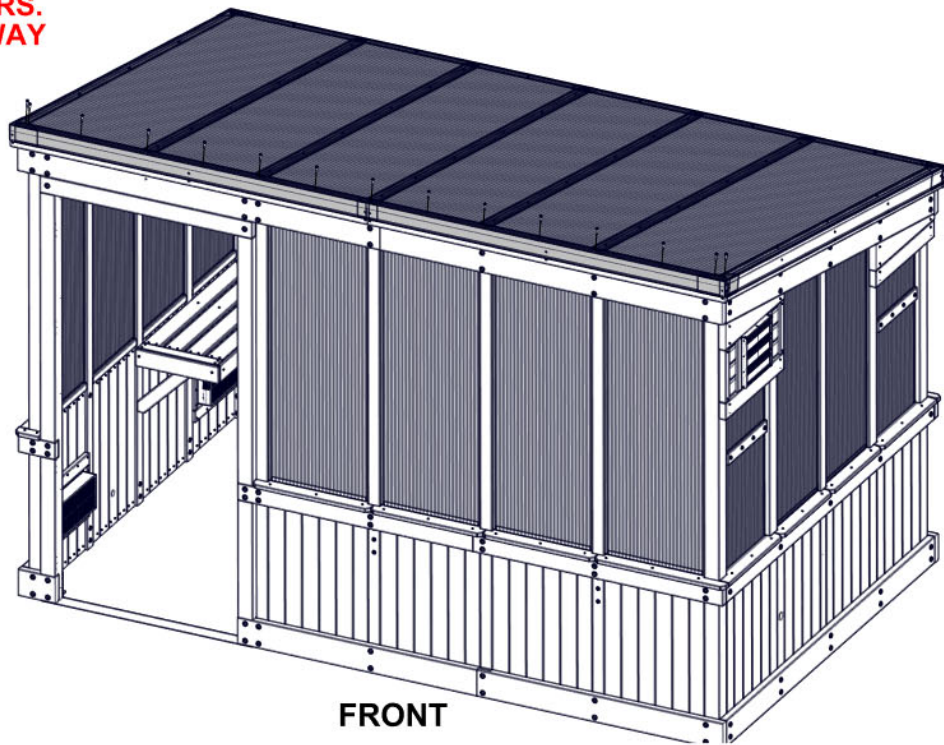
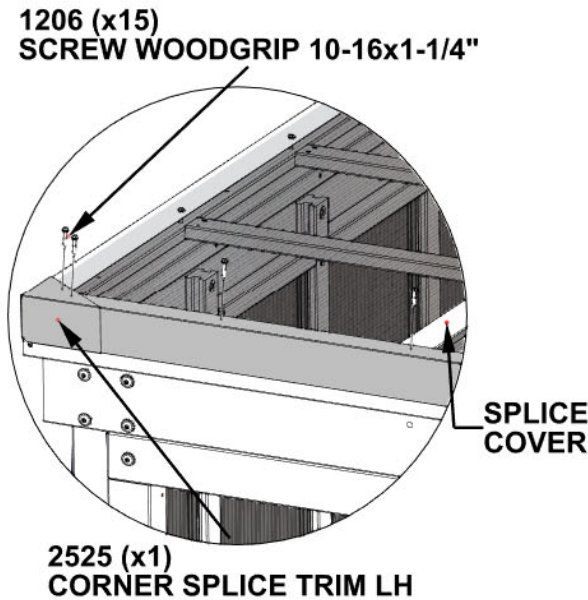
Qty	PART NUMBER	DESCRIPTION
15	H101206	SCREW WOODGRIP 10-16x1-1/4"



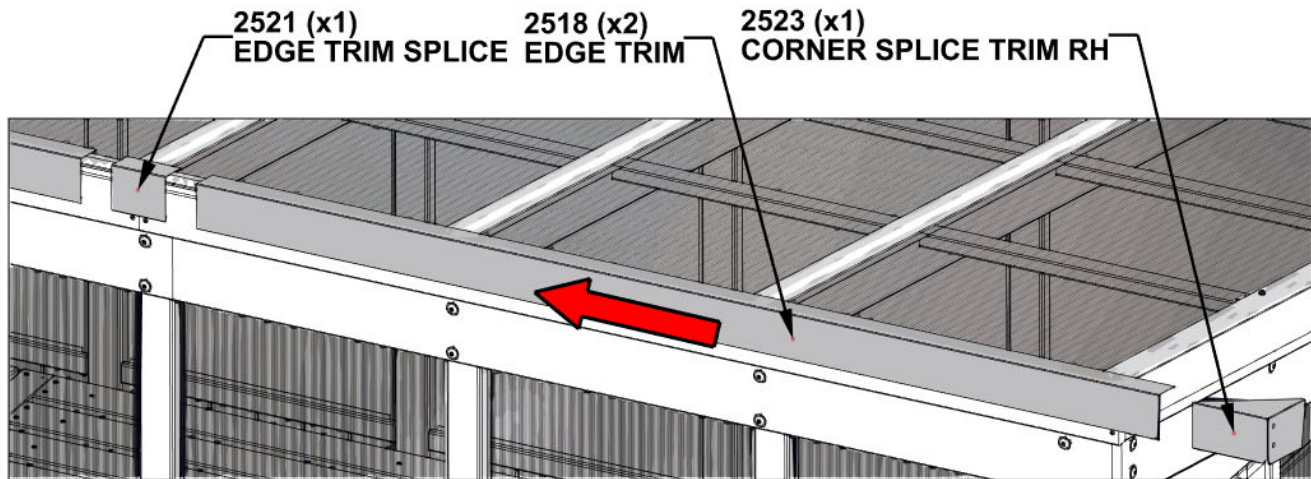
WARNING: GLOVES ARE RECOMMENDED WHEN HANDLING STEEL

NOTES:
REMOVE BLUE FILM FROM EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM.

- STEP 2**
- SCREWS ARE TO BE INSERTED IN THE MIDDLE OF SHEETS AND MIDDLE OF SPLICE COVERS.
 - SCREWS WILL BE PLACE 1 1/2" [38mm] AWAY FROM FRONT OF EDGE TRIM.

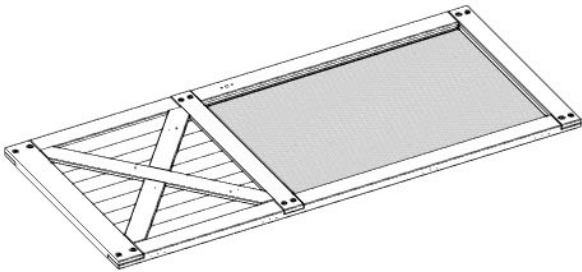


- STEP 1**
- ORIENT EDGE TRIM, EDGE TRIM SPLICE, AND CORNER SPLICE TRIM AS SHOWN BELOW.
 - SLIDE TRIM PIECES INTO SPLICES. ATTACH CORNER SPLICES BY SLIDING ONTO EDGE TRIM.

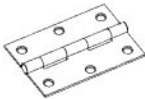


STEP 91A - DOOR ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
12	H100385	SCREW PFH 8 X 1 BLK

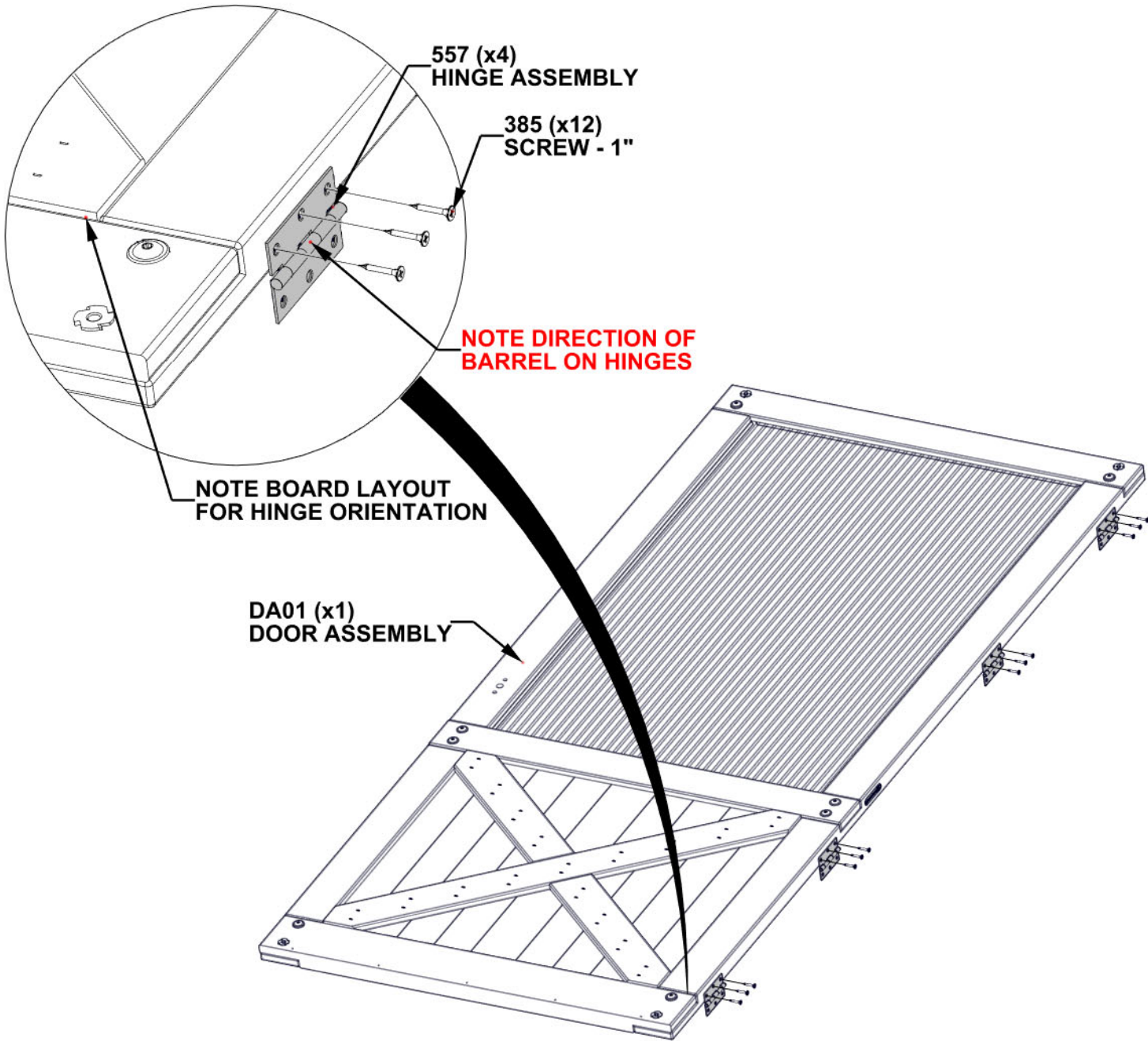


DA01 DOOR ASSEMBLY - W2A03986
(x1) 1 7/8"x35 13/16"x80" (48x910x2032)



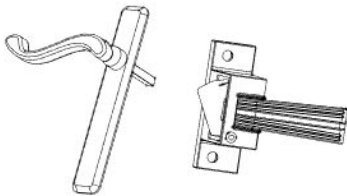
A4M00557 HINGE ASSEMBLY
(x4)

NOTES:
ALIGN HOLES ON HINGES WITH PILOT HOLES ON DOOR.

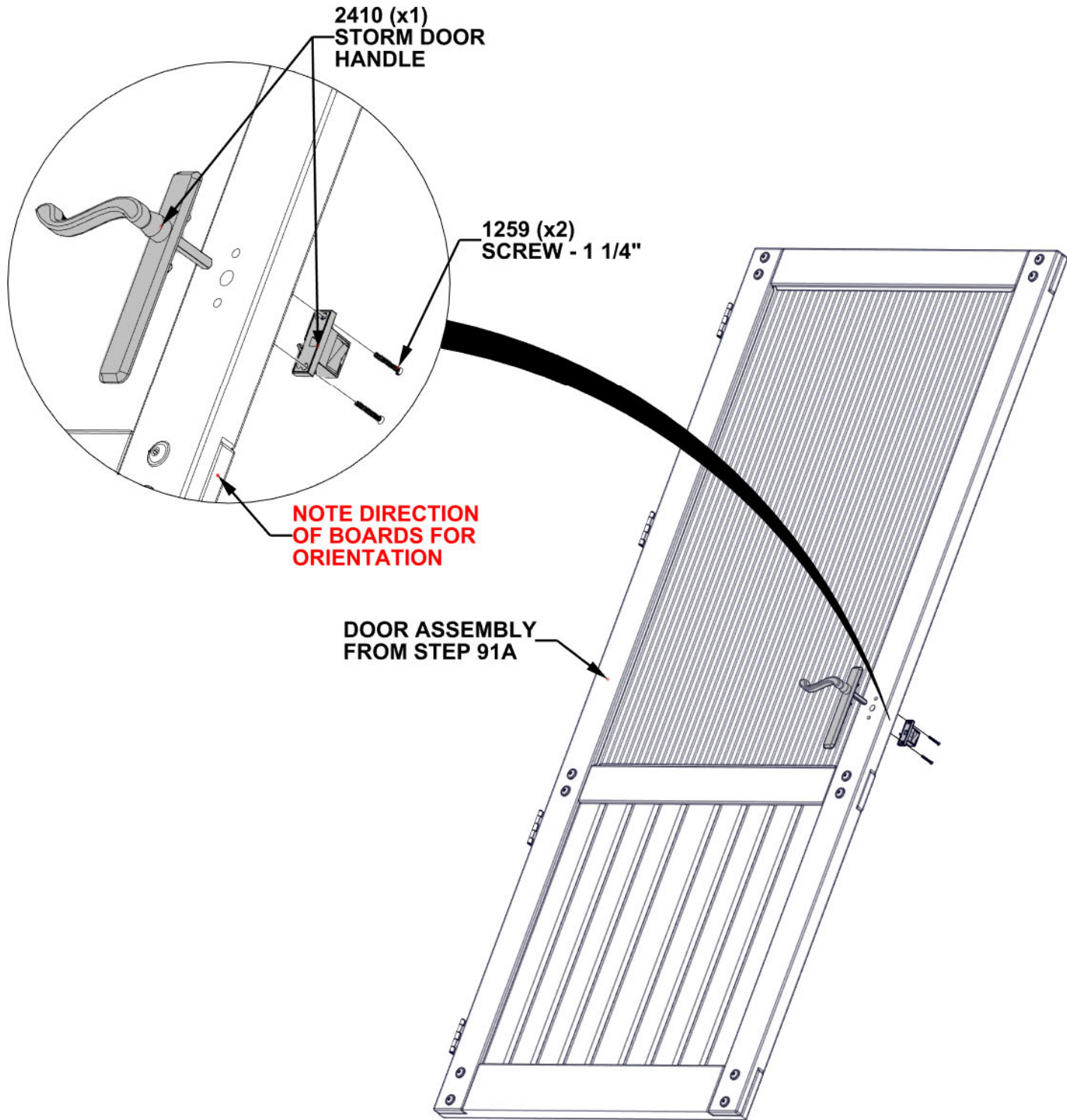


STEP 91B - DOOR ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
2	H101259	SCREW POH 8x1 1/4 BLK

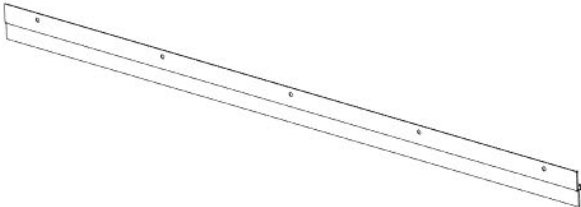


A4M02410 STORM DOOR HANDLE
(x1)



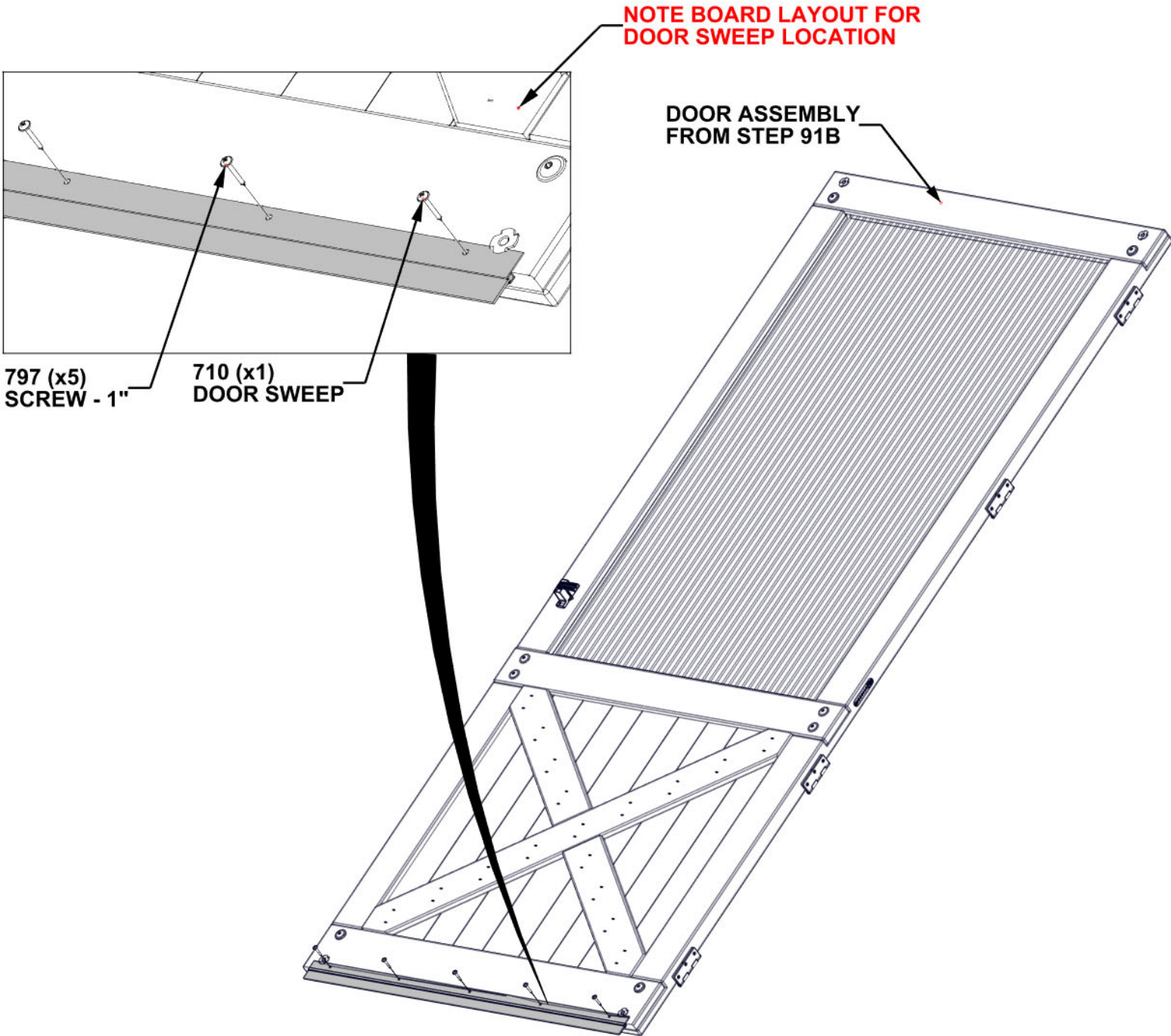
STEP 91C - DOOR ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
5	H100797	SCREW PWH 8 X 1 BLK



A6P00710 DOOR SWEEP
(x1)

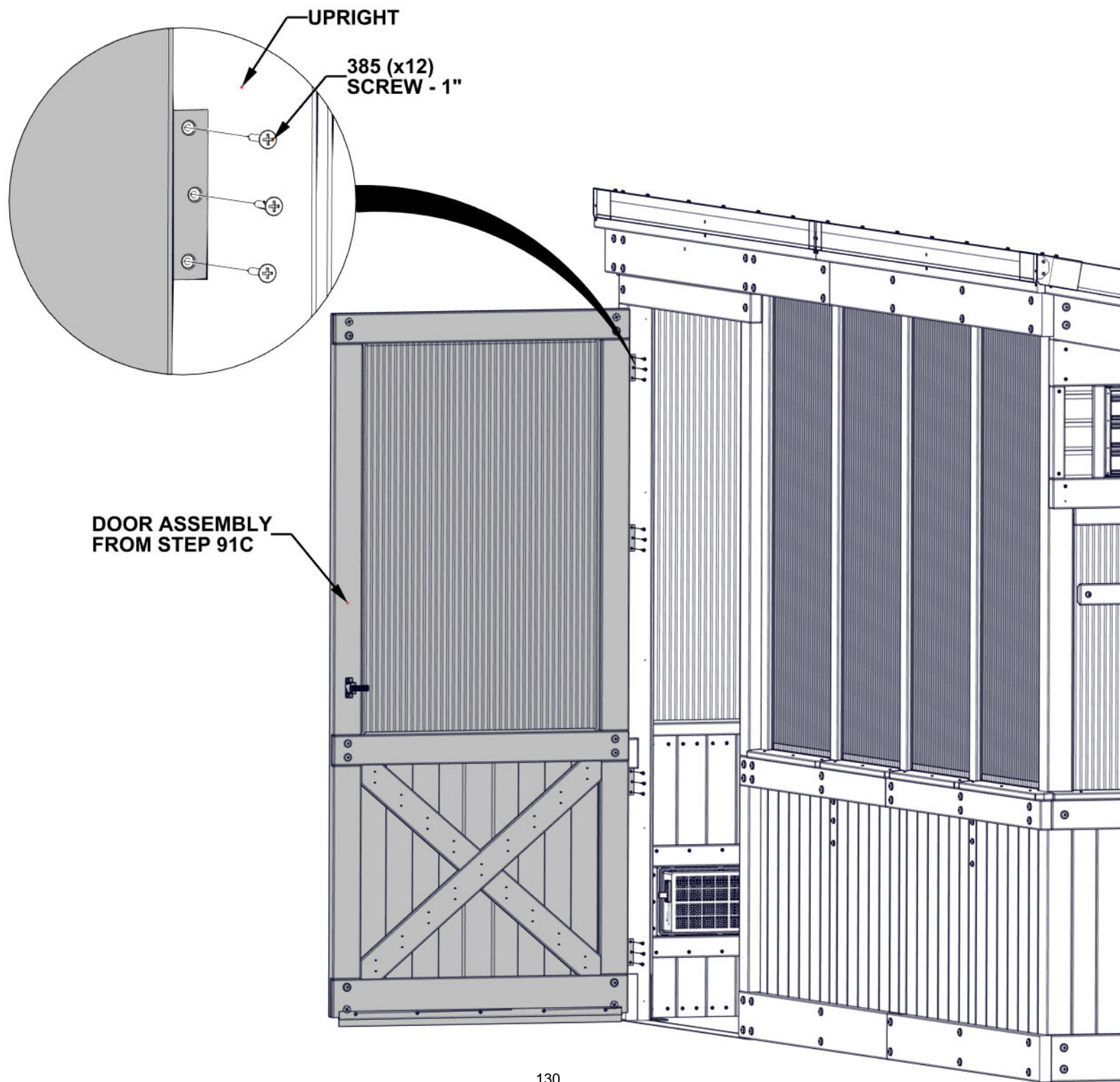
- NOTES:**
- CENTER DOOR SWEEP ON DOOR.
 - FASTEN AS SHOWN



STEP 92 - DOOR ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
12	H100385	SCREW PFH 3 X 1 BLK

- NOTES:**
- **ALIGN HINGES ON DOOR ASSEMBLY WITH PILOT HOLES ON UPRIGHT.**
 - **ATTACH AS SHOWN.**

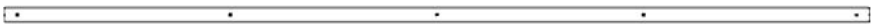


STEP 93 - DOOR ASSEMBLY

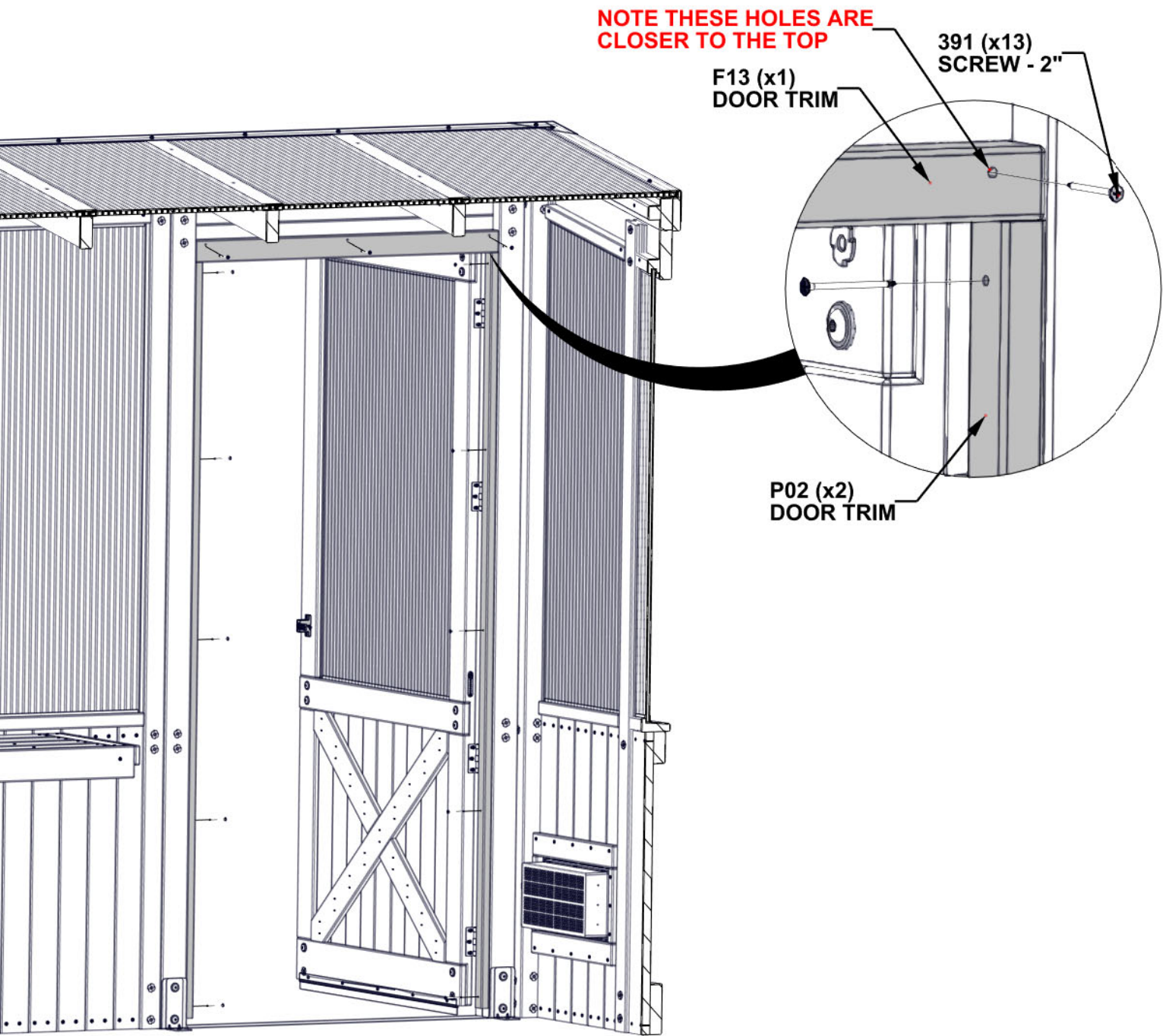
Qty	PART NUMBER	DESCRIPTION
13	H100391	SCREW PFH 3 X 2 BLK



F13 DOOR TRIM - W4L18727
(x1) 1 7/16"x1 7/16"x36 9/16" (36x60x928)



P02 DOOR TRIM - W4L18728
(x2) 15/16"x1 7/16"x79 15/16" (24x36x2030)



NOTE THESE HOLES ARE CLOSER TO THE TOP

391 (x13)
SCREW - 2"

F13 (x1)
DOOR TRIM

P02 (x2)
DOOR TRIM

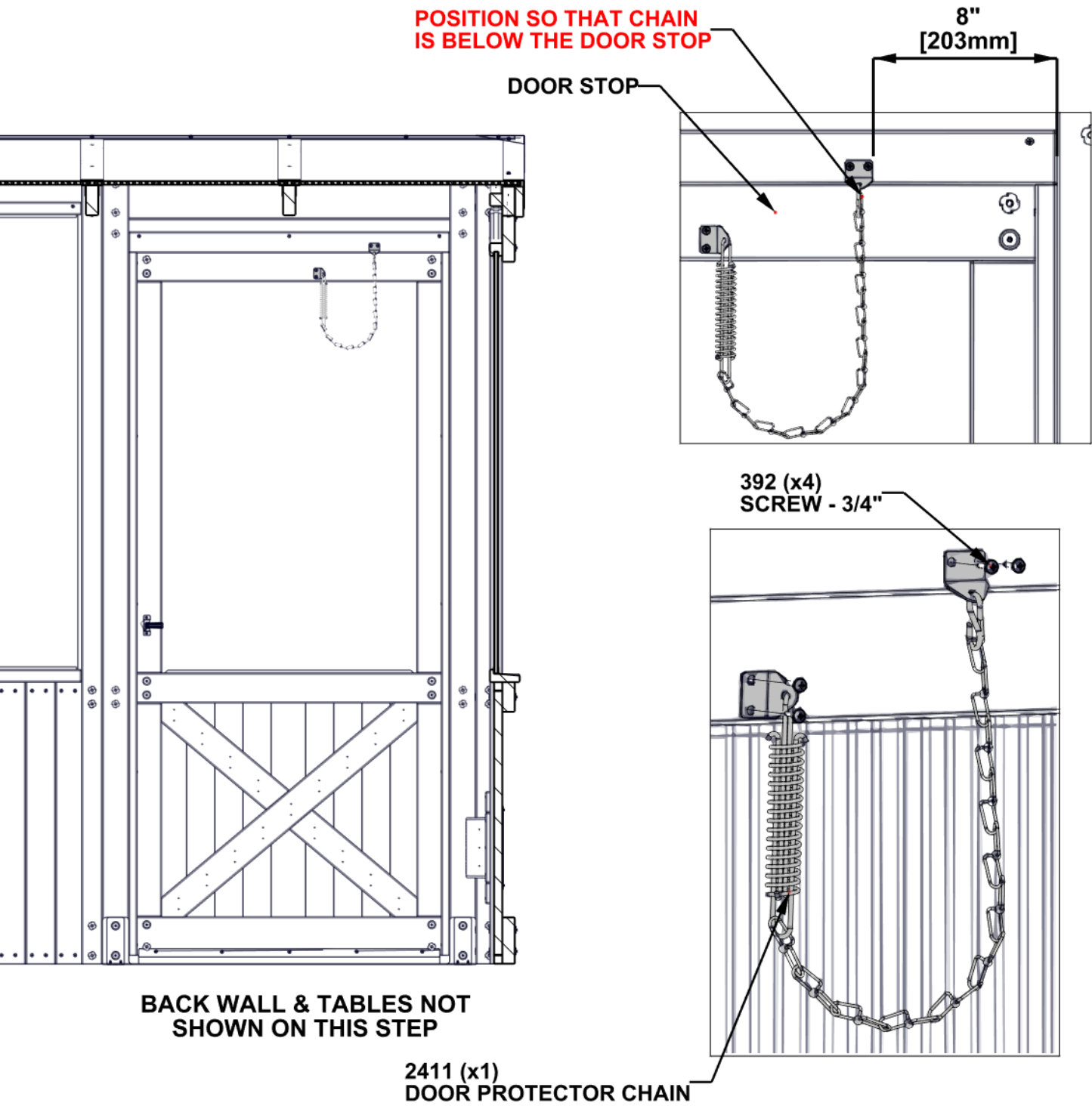
BACK WALL & TABLES NOT SHOWN ON THIS STEP

STEP 94A - DOOR ASSEMBLY

Qty	PART NUMBER	DESCRIPTION
4	H100392	SCREW PWH 8 X 3/4 BLK

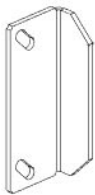


A4M02411 DOOR PROTECTOR CHAIN
(x1)



STEP 94B - DOOR ASSEMBLY

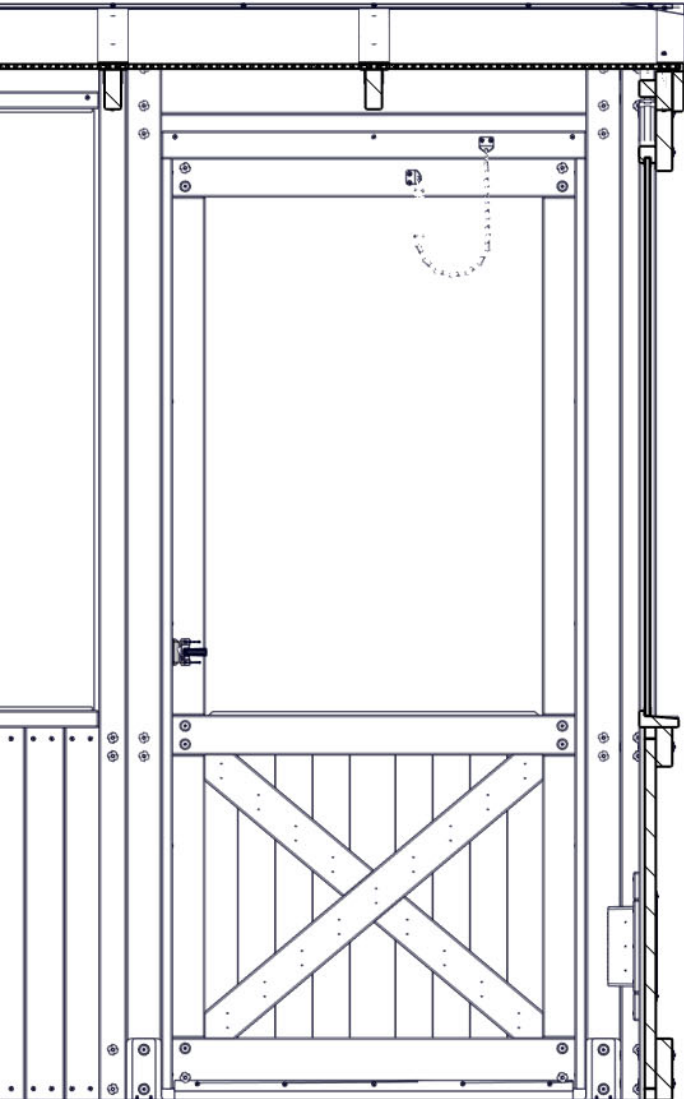
Qty	PART NUMBER	DESCRIPTION
2	H101260	SCREW PRH 8x1 1/4 SS



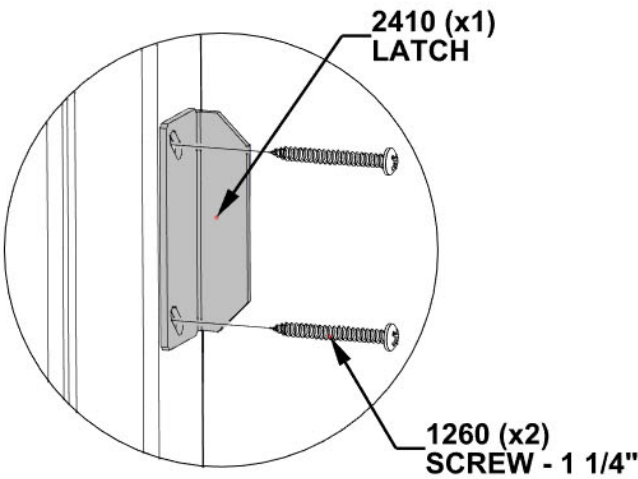
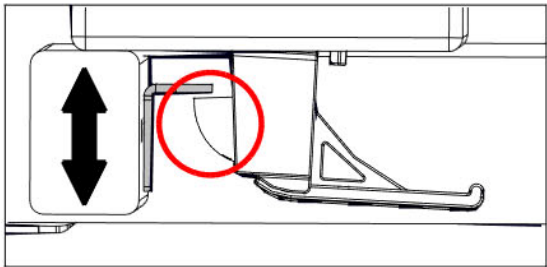
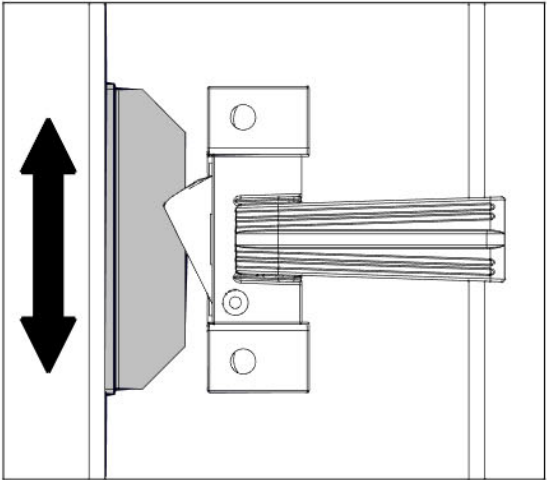
A4M02410 LATCH
(x1)

NOTES:

- HOLD DOOR SHUT AND POSITION LATCH PLATE WHERE IT SECURES DOOR HANDLE LATCH WHEN DOOR IS CLOSED.
- MARK AND USE 1/8" DRILL BIT TO CREATE PILOT HOLES.
- ATTACH AS SHOWN.

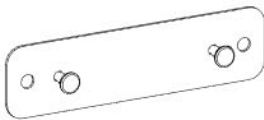


BACK WALL & TABLES NOT
SHOWN ON THIS STEP



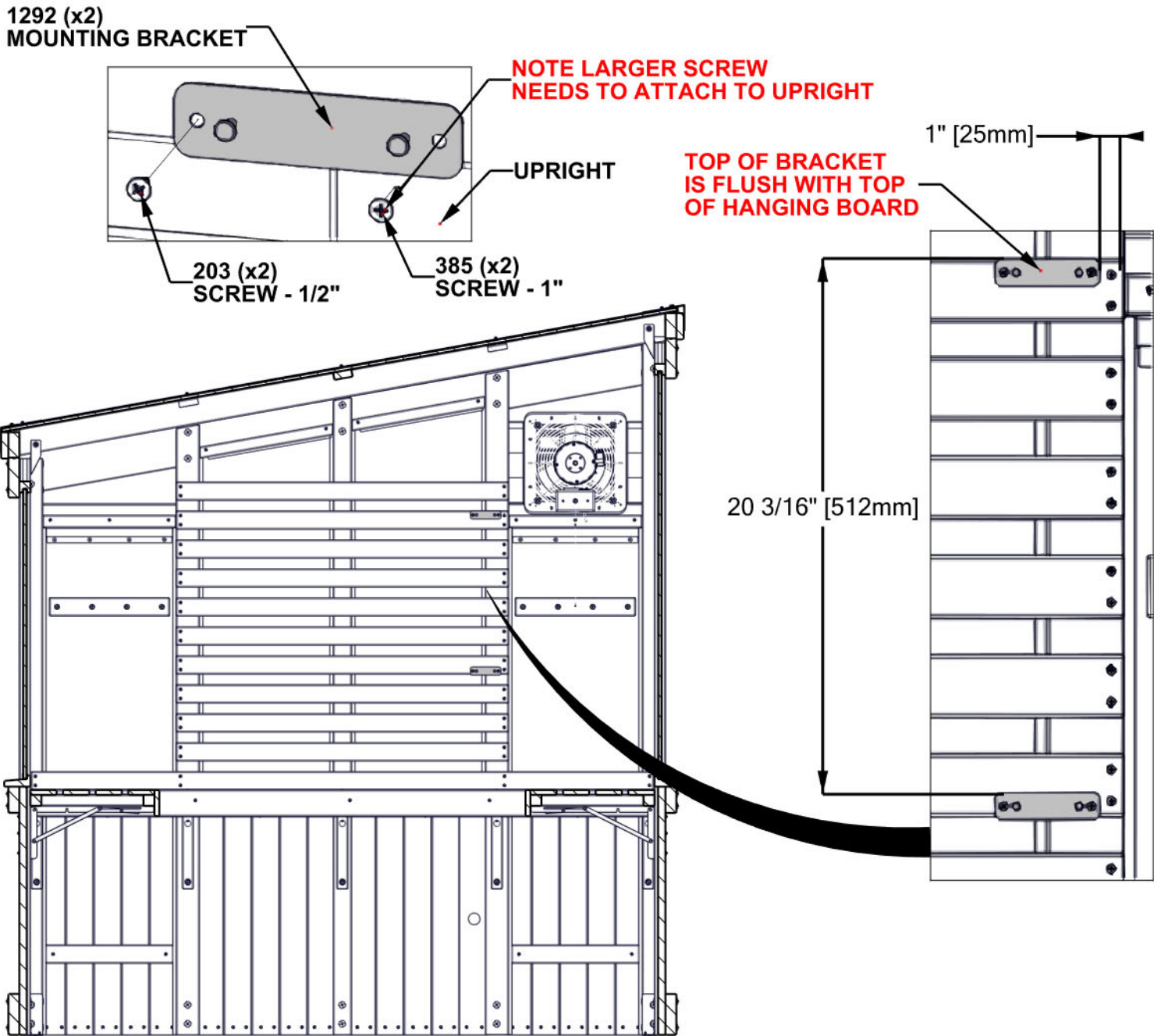
STEP 95A - ELECTRIC

Qty	PART NUMBER	DESCRIPTION
2	H100203	SCREW PFH 8 X 1/2 BLK
2	H100385	SCREW PFH 8 X 1 BLK



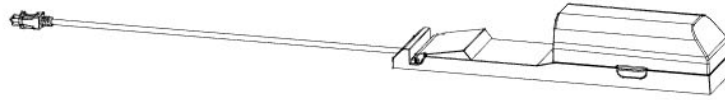
A4M01292 MOUNTING BRACKET
(x2) (INCLUDED W/ ELECTRICAL ENCLOSURE)

- NOTES:**
- USE AN 1/8" DRILL BIT TO CREATE PILOT HOLES; USING MOUNTING BRACKETS & DIMENSIONS AS A GUIDE.
 - ATTACH AS SHOWN.



LEFT WALL NOT
SHOWN ON THIS STEP

STEP 95B - ELECTRIC



9205413 ELECTRICAL ENCLOSURE
(x1)

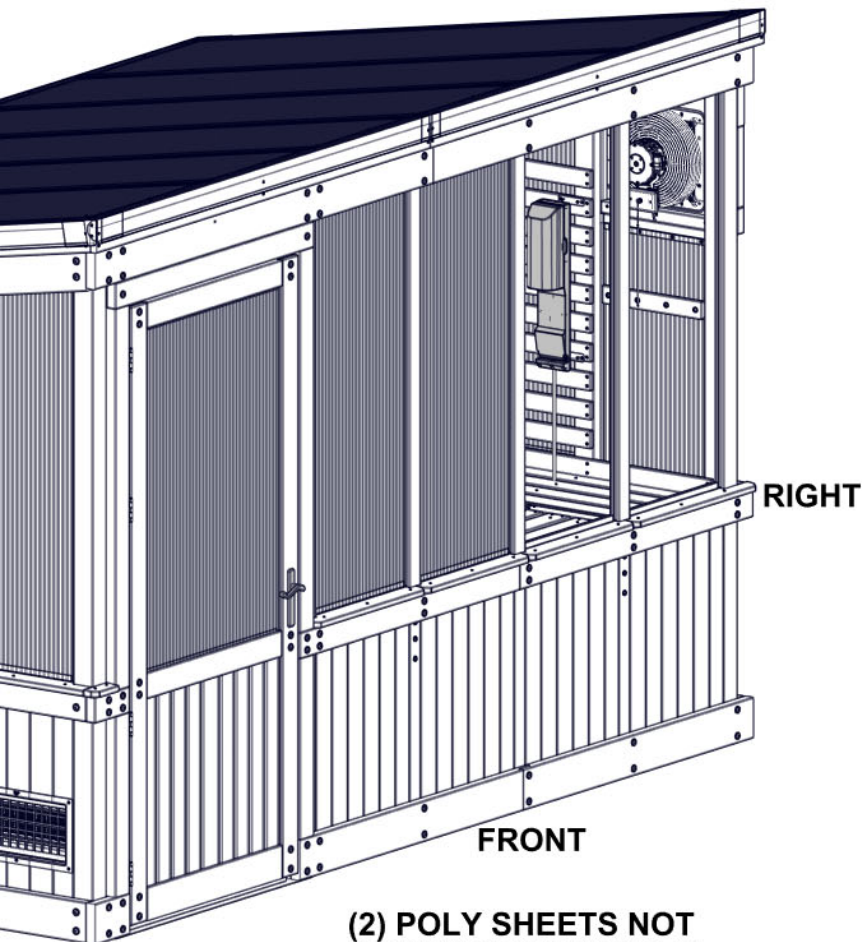
NOTES:

- HANG ELECTRICAL ENCLOSURE ON THE MOUNTING BRACKETS PROVIDED IN STEP 95A.
- RUN CHORD BEHIND THE SLAT WALL TOWARDS ACCESS HOLE IN WALL PANEL UNDER TABLE.

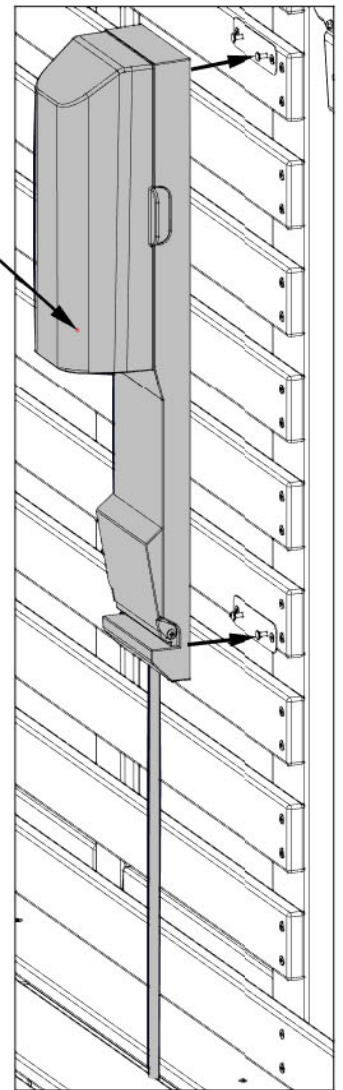
**WARNING! KEEP AWAY FROM WATER.
RISH OF ELECTRIC SHOCK!**

SEE ELECTRIC ENCLOSURE MANUAL
FOR COMPLETE DETAILS.

413 (x1)
ELECTRICAL ENCLOSURE



(2) POLY SHEETS NOT
SHOWN ON THIS STEP



STEP 96 - ELECTRICAL

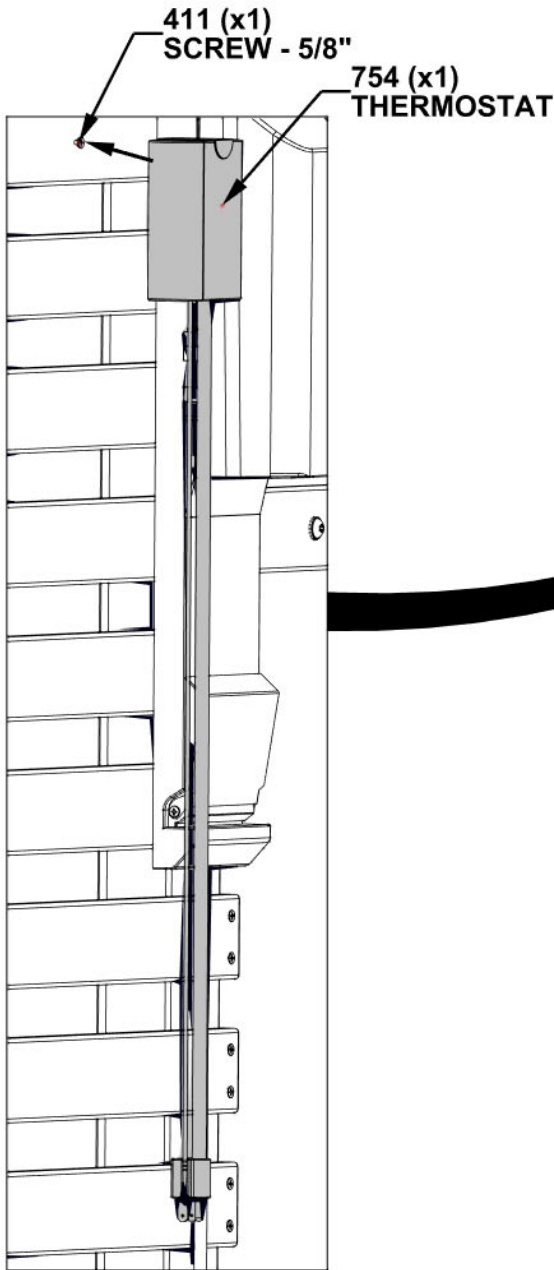
Qty	PART NUMBER	DESCRIPTION
1	H100411	SCREW PFH 8 X 5/8 BLK



A6P00754 THERMOSTAT
(x1)

- NOTES:**
- LOCATE THERMOSTAT IN A DESIRED LOCATION CLOSE TO THE ELECTRICAL ENCLOSURE.
 - INSTALL SCREW LEAVING IT PARTIALLY STICKING OUT AND HANG THERMOSTAT.
 - HANG THE PROBE IN AN ELEVATED LOCATION.

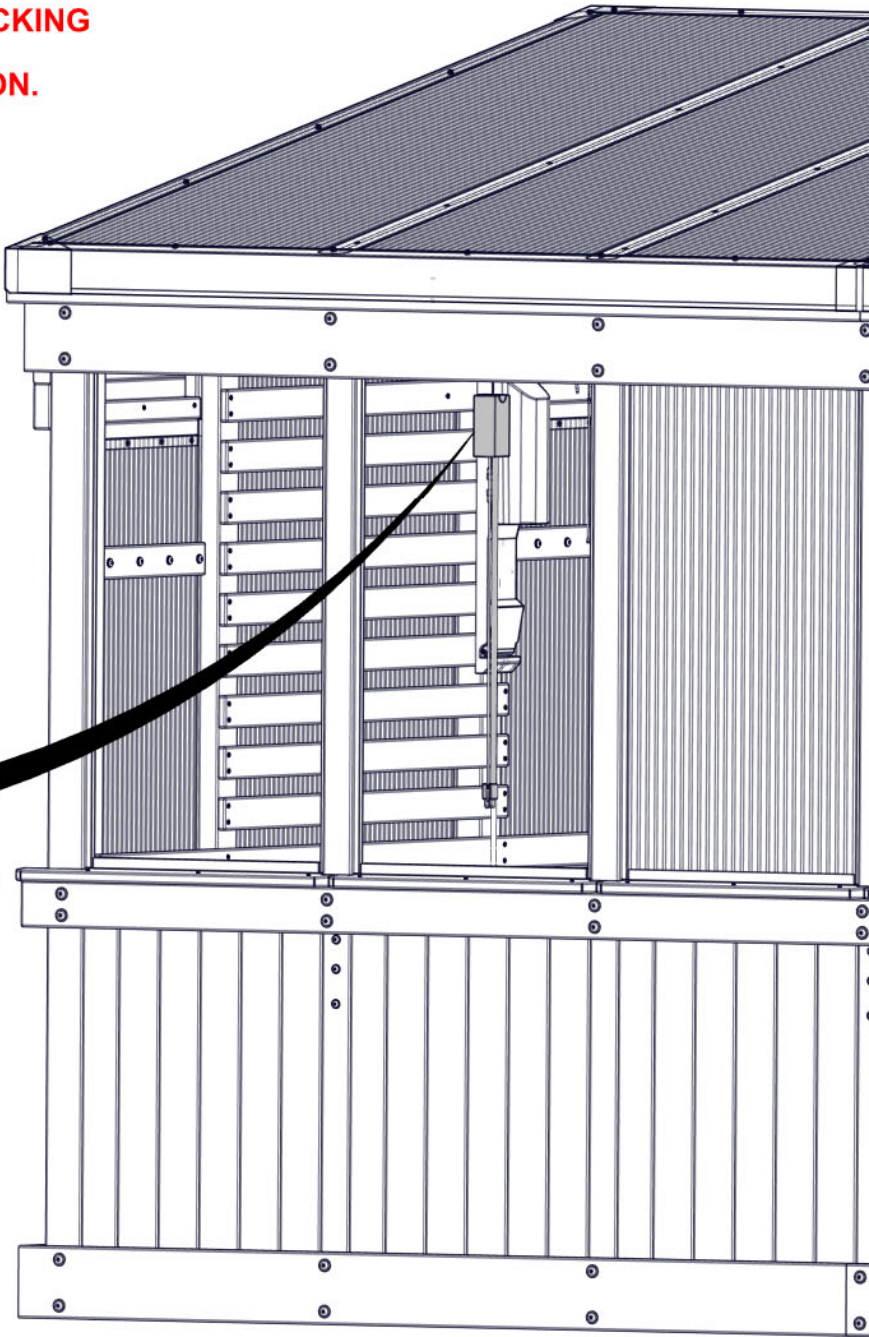
SEE THERMOSTAT MANUAL FOR
OPERATING INSTRUCTIONS



411 (x1)
SCREW - 5/8"

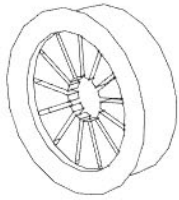
754 (x1)
THERMOSTAT

RIGHT



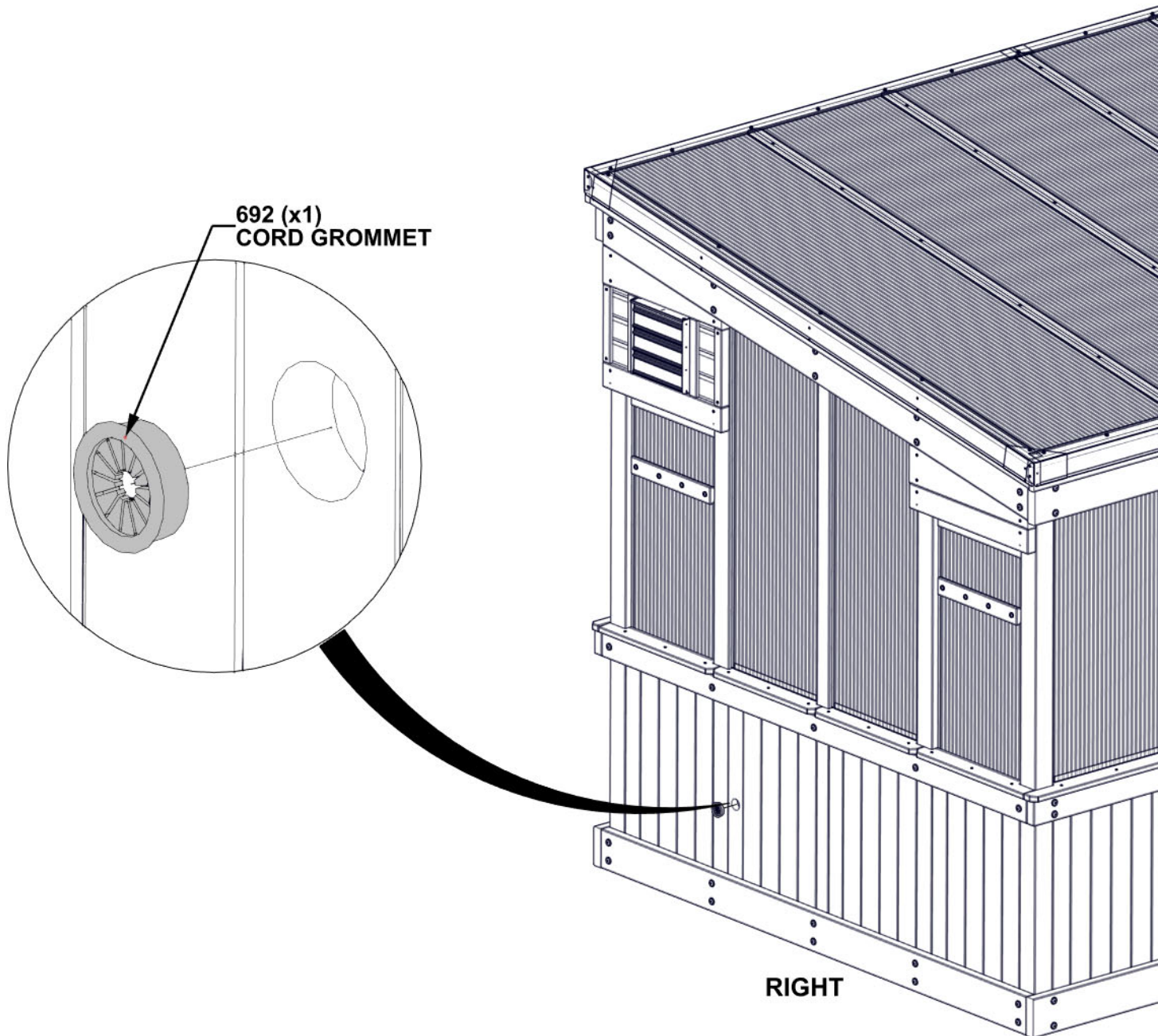
(2) POLY SHEETS NOT SHOWN ON THIS STEP BACK

STEP 97 - ELECTRICAL

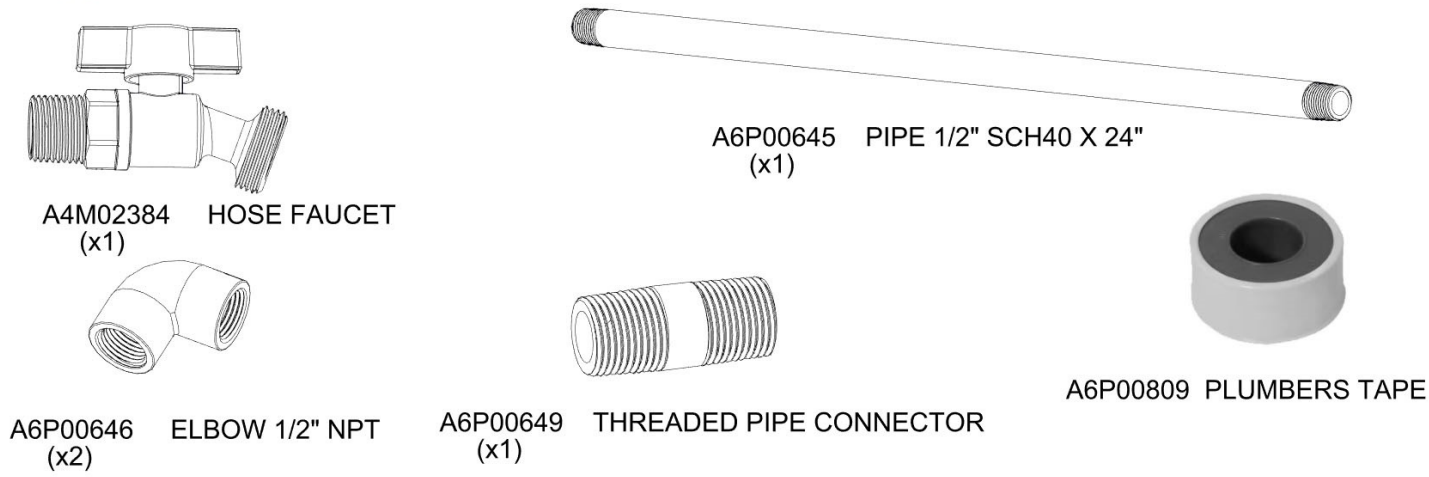


A6P00692 CORD GROMMET
(x1)

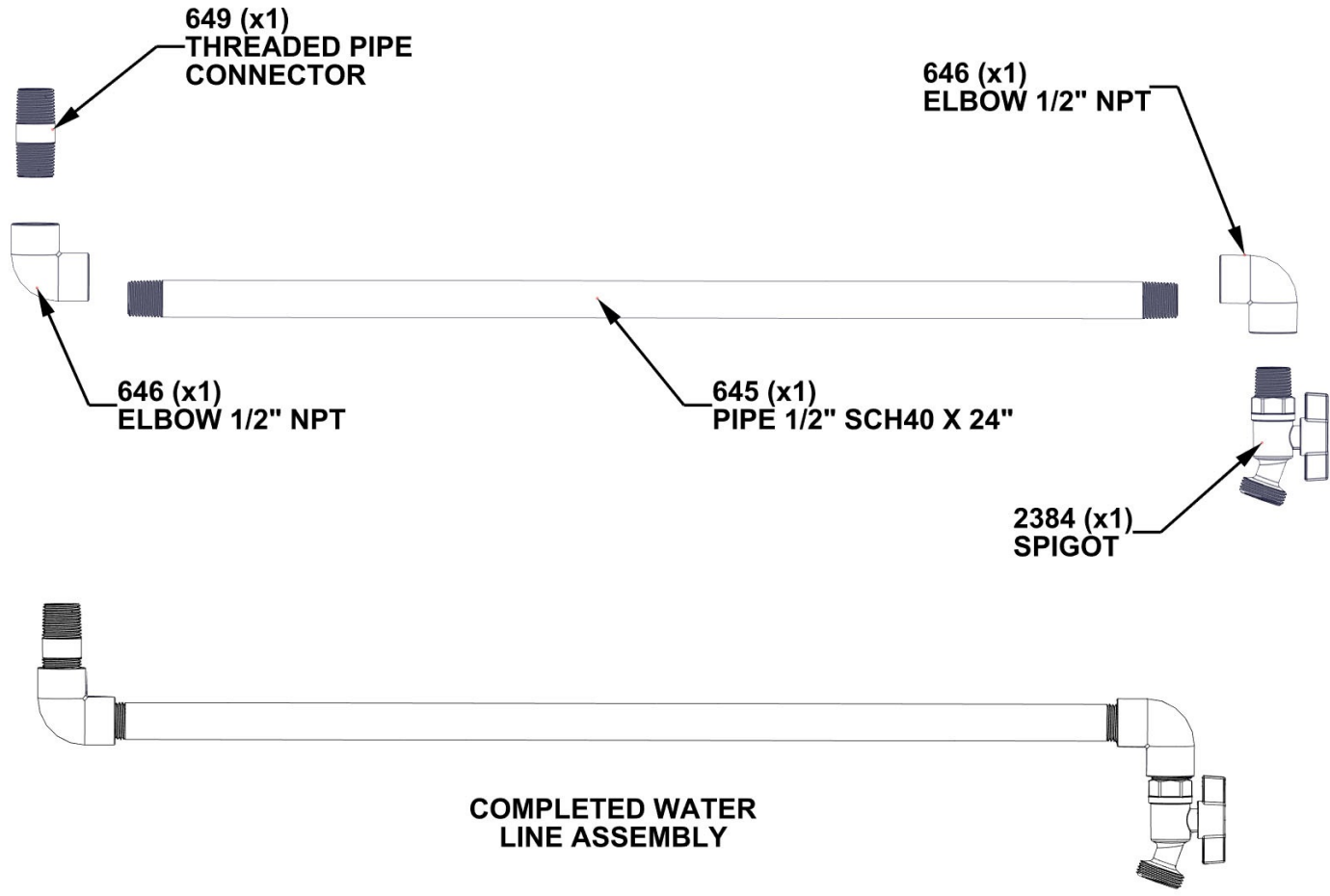
NOTES:
INSERT GROMMET IN HOLE PROVIDED
ON RIGHT SIDE OF GREENHOUSE.



STEP 98 - WATER LINE



- NOTES:**
- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
 - FASTEN FITTINGS TO FORM THE COMPLETED WATER LINE ASSEMBLY BELOW.



STEP 99 - WATER LINE

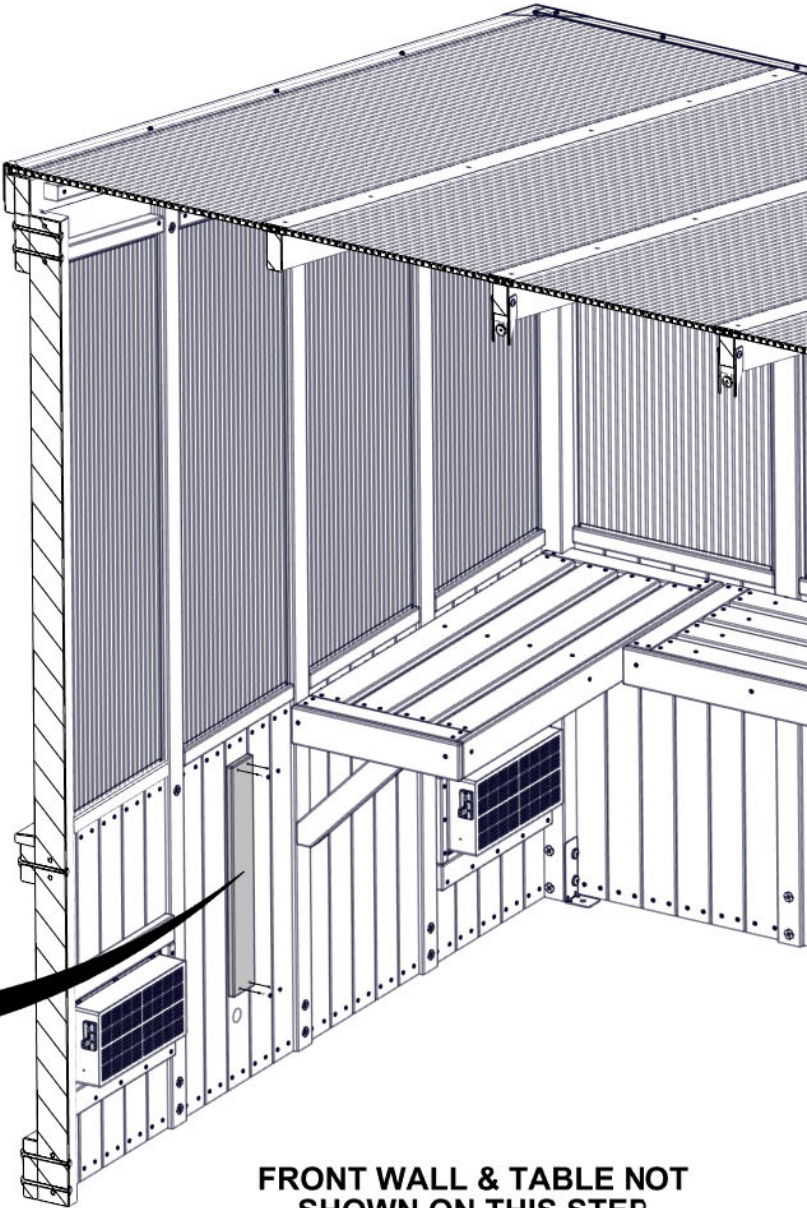
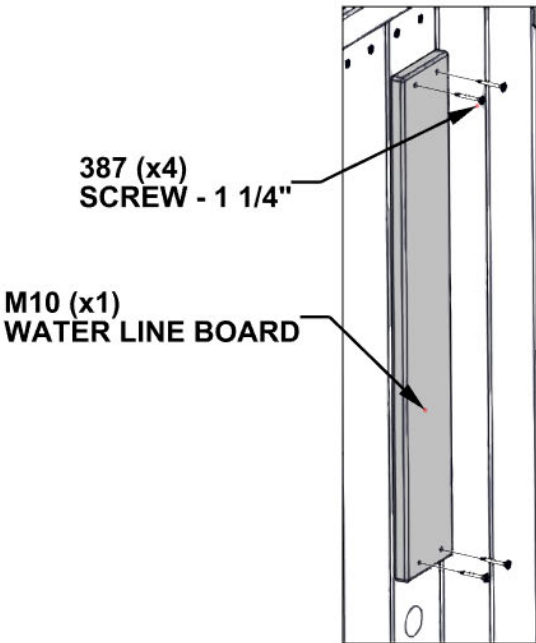
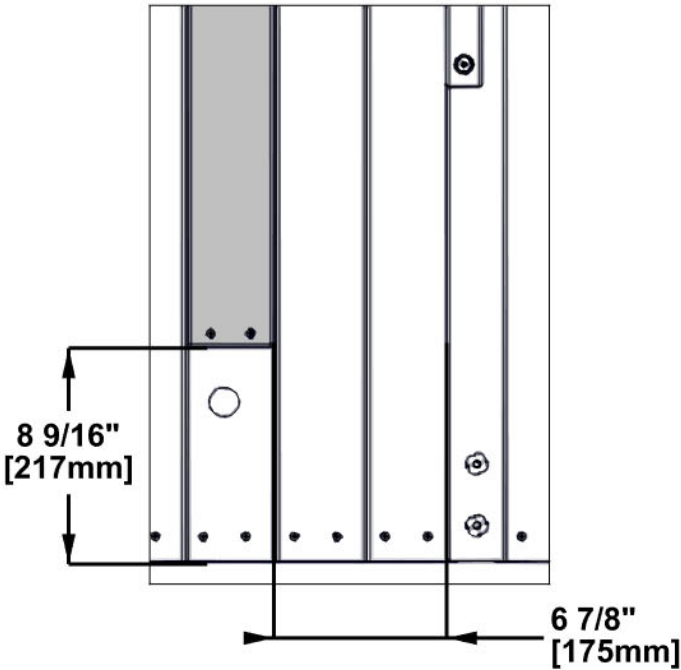
Qty	PART NUMBER	DESCRIPTION
4	H100387	SCREW PFH 8 X 1 1/4 BLK



M10 WATER LINE BOARD - W4L18820
(x1) 5/8"x3 3/8"x20 15/16" (16x86x532)

NOTES:

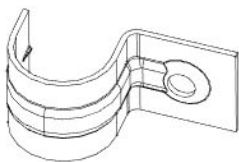
- USE DIMENSIONS SHOW TO LOCATE WATER LINE BOARD.
- USE AN 1/8" DRILL BIT AND WATER LINE BOARD TO CREATE PILOT HOLES.
- ATTACH AS SHOWN.



FRONT WALL & TABLE NOT
SHOWN ON THIS STEP

STEP 100 - WATER LINE

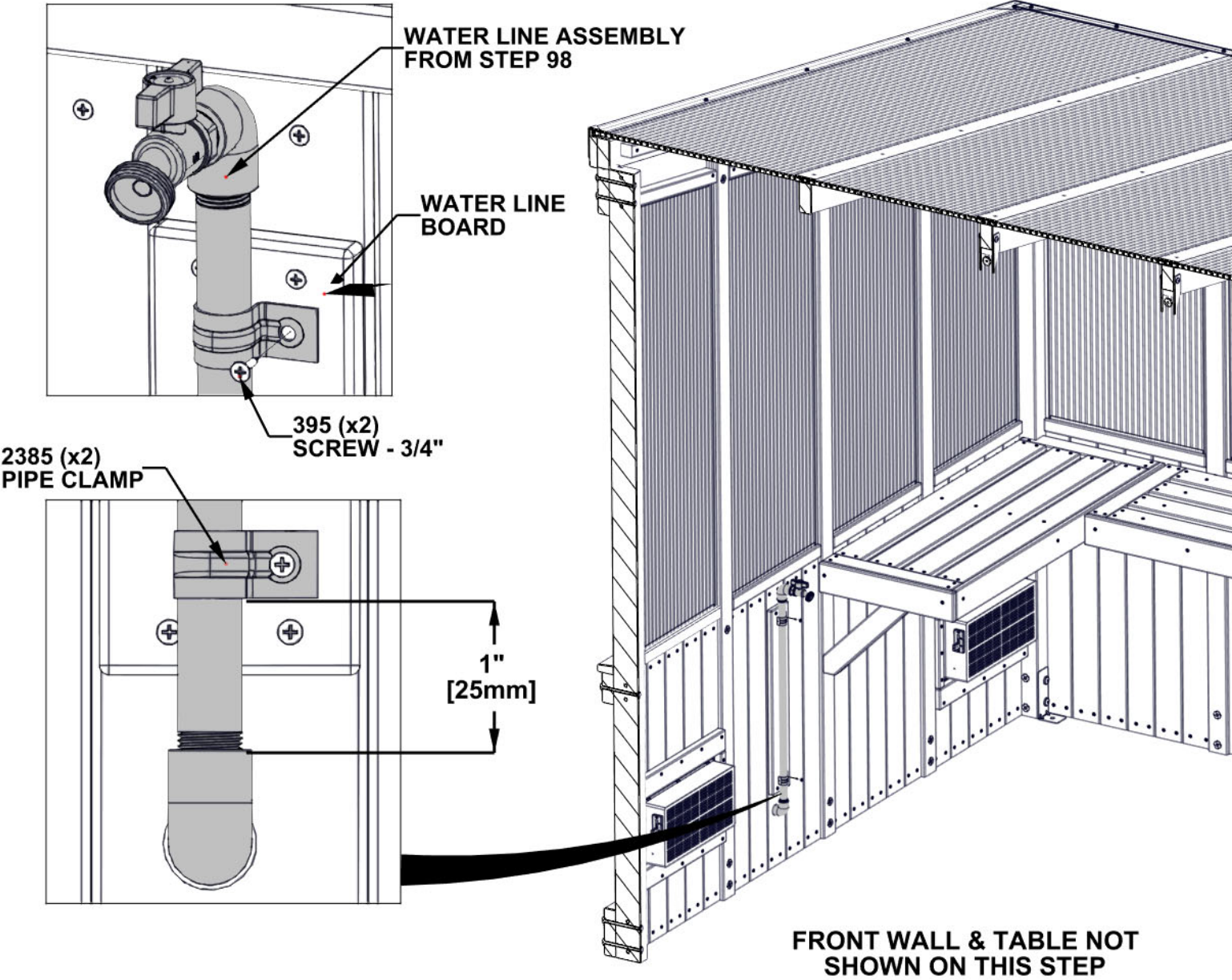
Qty	PART NUMBER	DESCRIPTION
2	H100395	SCREW PFH 8 X 3/4 BLK



A4M02385 PIPE CLAMP
(x2)

NOTES:

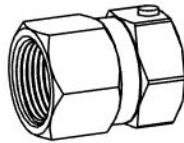
- INSERT WATER LINE ASSEMBLY THROUGH THE HOLE IN THE SIDE WALL.
- SECURE WATER LINE TO WATER LINE BOARD WITH PIPE CLAMPS.
- FASTEN CLAMPS USING DIMENSIONS AS A GUIDE AT BOTH THE TOP & BOTTOM.



STEP 101 - WATER LINE



A6P00577 RUBBER GROMMET
(x1)



A6P00648 THREADED HOSE FITTING
(x1)



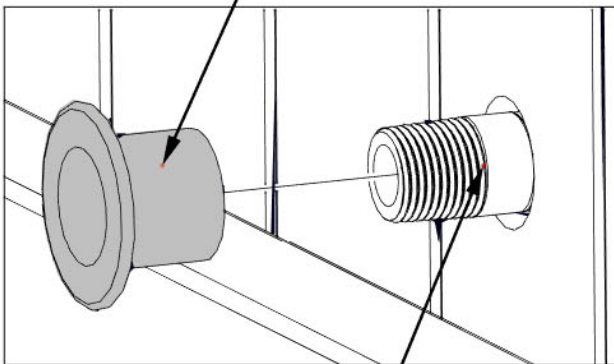
A6000809 PLUMBERS TAPE

NOTES:

- PUSH RUBBER GROMMET IN HOLE AROUND THE WATER LINE ASSEMBLY.
- USE PLUMBERS TAPE AND WRAP THREADS OF MALE FITTINGS.
- FASTEN THREADED HOSE FITTING.

1ST

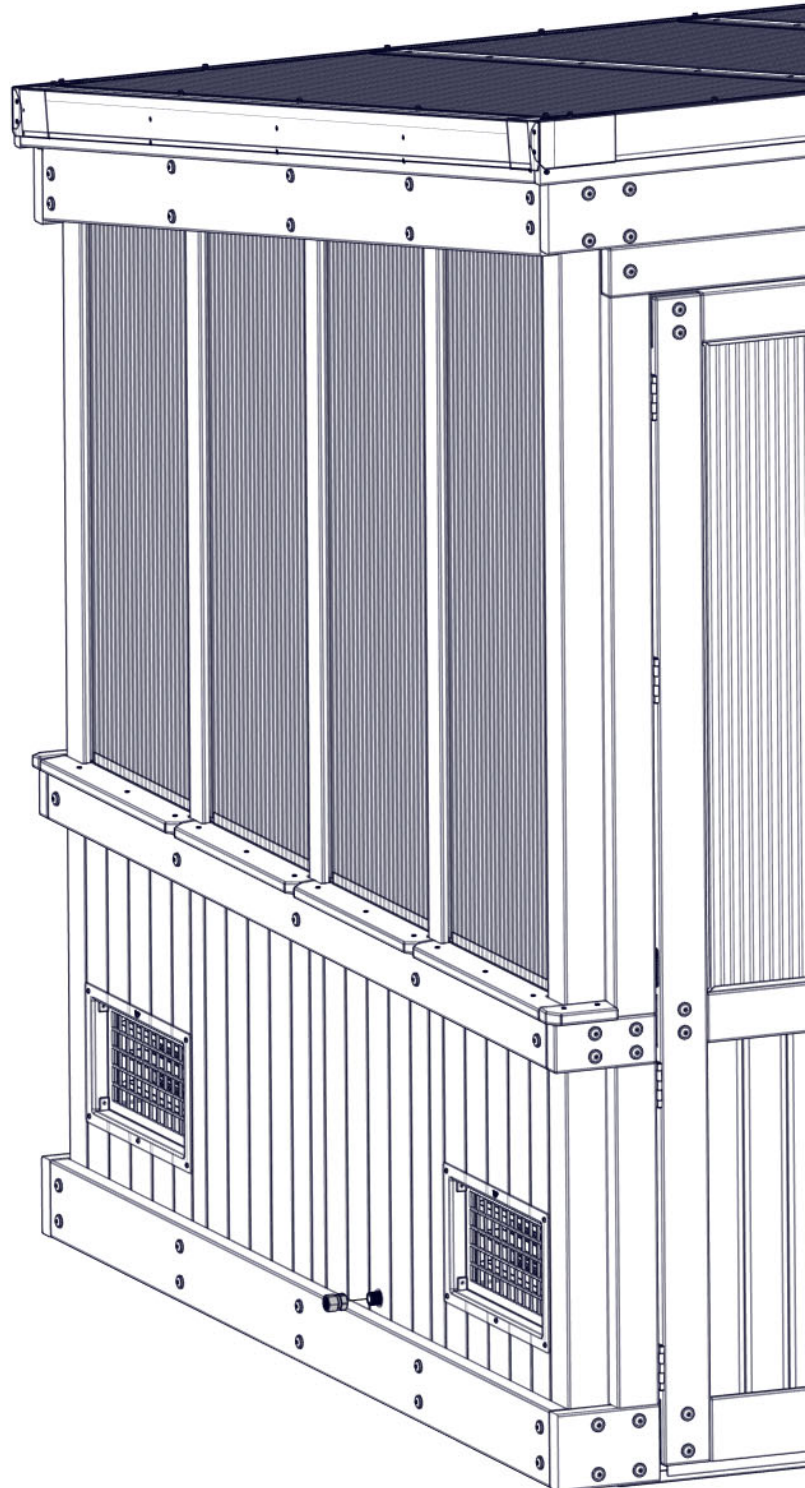
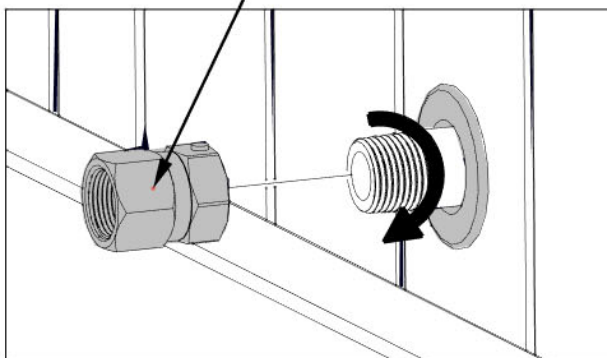
577 (x1)
RUBBER GROMMET



WATER LINE ASSEMBLY
FROM STEP 98

2ND

648 (x1)
THREADED HOSE FITTING



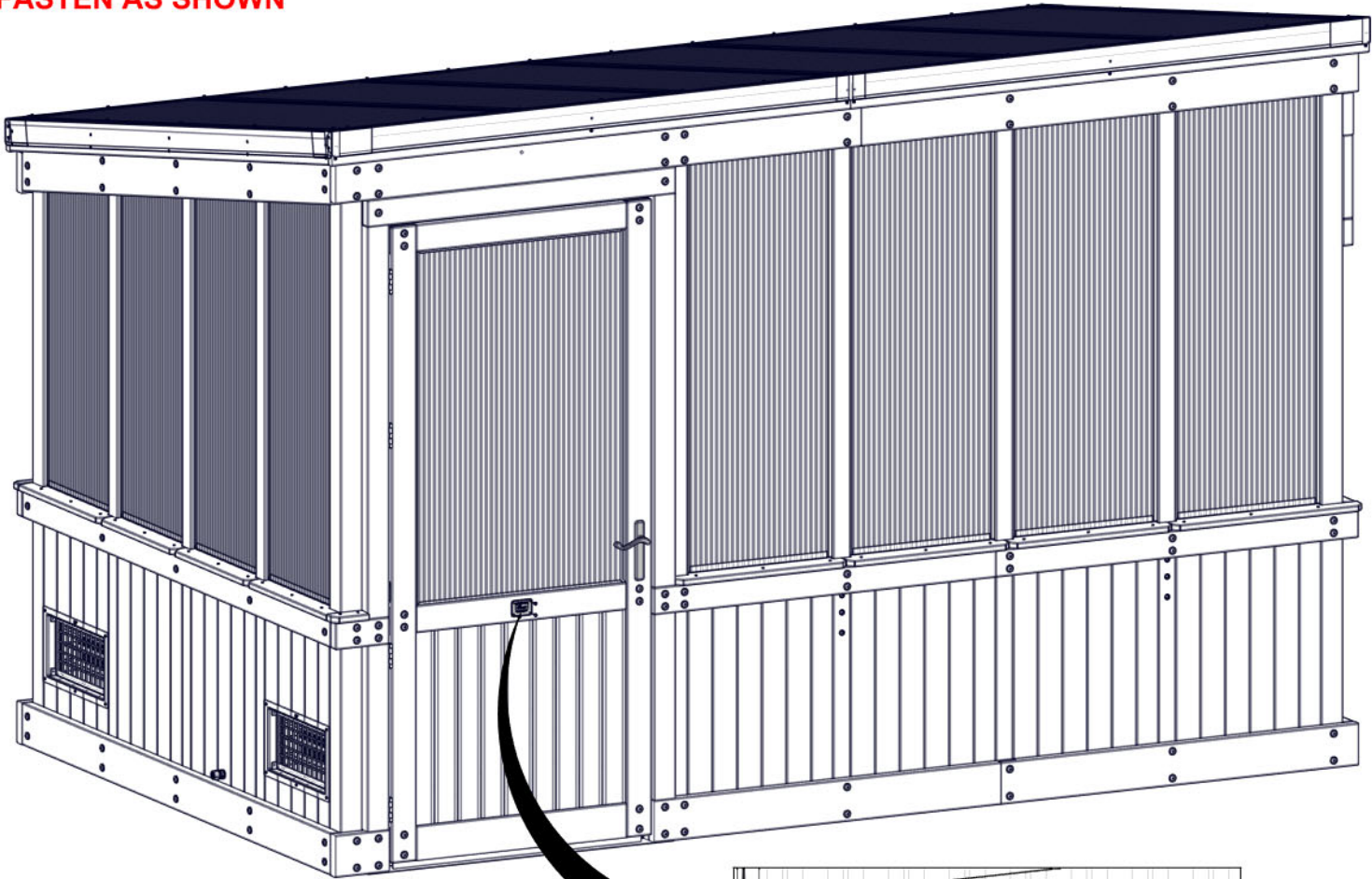
STEP 102 - I.D. TAG

Qty	PART NUMBER	DESCRIPTION
4	H100202	SCREW PWH 8 X 5/8 BLK



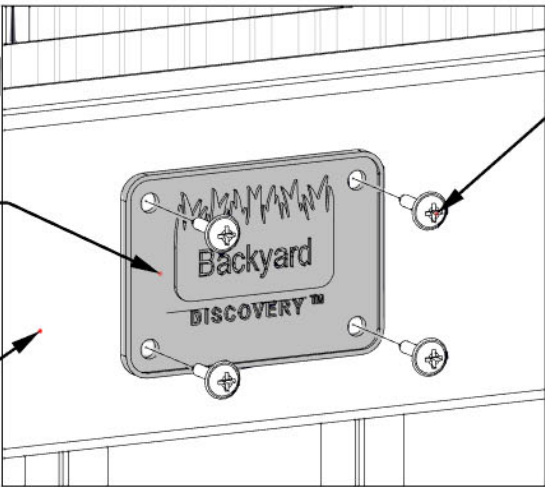
A4M02158 BYD ID TAG PATIO
(x1)

- NOTES:**
- CENTER TAG ON DOOR RAIL
 - FASTEN AS SHOWN



2158 (x1)
BYD ID TAG PATIO

DOOR RAIL

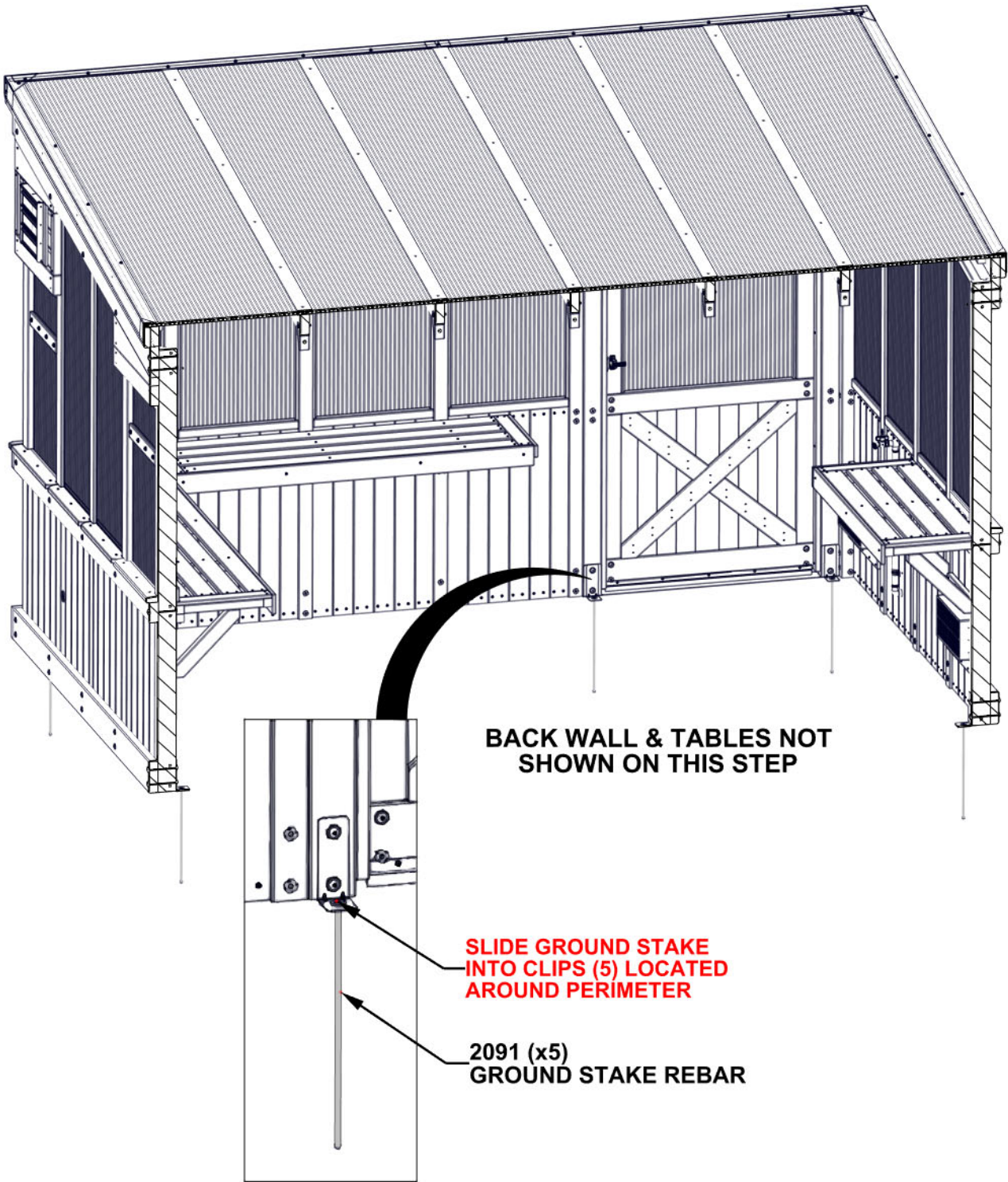


202 (x4)
SCREW - 5/8"

STEP 103 - GROUND STAKES



ONLY USE FOR ANCHORING TO GROUND. SEE STEP 104 FOR ANCHORING TO CONCRETE.



STEP 104 - CONCRETE ANCHORS

Qty	PART NUMBER	DESCRIPTION
5	H101165	CONCRETE ANCHOR 3/8"x3" BLK

